

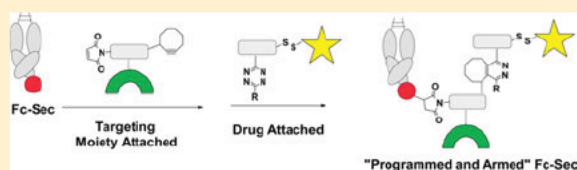
Application of Strain-Promoted Azide–Alkyne Cycloaddition and Tetrazine Ligation to Targeted Fc-Drug Conjugates

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● Supporting Information

ABSTRACT: We have previously described an approach whereby antibody Fc fragments harboring a single C terminal selenocysteine residue (Fc Sec) are directed against a variety of targets by changing the peptide or small molecule to which they are conjugated. In the present work, we describe methodology for improving the efficacy of these Fc Sec conjugates by incorporating cytotoxic drugs. The Fc Sec protein is first programmed to target specific tumor cell types by attachment of a bifunctional linker that contains a “clickable” handle (e.g., cyclobutane or cyclooctyne) in addition to a tumor cell binding peptide or small molecule. Following Fc Sec conjugation, a cytotoxic warhead is then attached by cycloaddition reactions of tetrazine or azide containing linker. To validate this approach, we used a model system in which folic acid (FA) is the targeting moiety and a disulfide linked biotin moiety serves as a cytotoxic drug surrogate. We demonstrated successful targeting of Fc Sec proteins to folate receptor expressing tumor cells. Tetrazine ligation was found to be an efficient method for biotin “arming” of the folate targeted Fc Sec proteins. We also report novel bioconjugation methodologies that use [4 + 2] cycloaddition reactions between tetrazines and cyclooctynes.



The therapeutic value of monoclonal antibodies (mAbs) in cancer therapy is well established. One reason for the success of mAbs is that they intrinsically exhibit many ideal drug properties, including high target specificity and affinity and long circulatory half life. However, therapeutic mAbs often lack the potency and tissue penetration (particularly against solid tumors) required to eradicate target cell populations.^{1,2} A common strategy for improving antibody potency involves attaching powerful cytotoxic drugs that are too poisonous to be safely administered as single agents.³ Antibody–drug conjugates (ADCs) function as “smart bombs” that allow the toxin to bypass healthy tissue and hit only the targets of interest. The remaining problem with mAbs of poor solid tumor penetration has spurred research into alternative antibody like proteins that retain high affinity and selectivity for tumor cells but are smaller than full size antibodies.⁴ Therapeutic proteins based on antibody Fc (fragment crystallizable) fragments are attractive examples of this latter class, since they often exhibit serum half lives close to those of full size antibodies, yet they are much smaller in size.⁵ An additional property of Fc proteins is that they can recruit elements of the immune system to attack targets of interest via interaction with immune effector cells (antibody dependent cellular cytotoxicity, ADCC) and complement (complement dependent cytotoxicity, CDC).⁶

Once they are separated from their antigen binding (Fab) regions, Fc proteins lose their ability to attack specific cell populations. One method for restoring antigen recognition to the Fc moiety involves genetically fusing tumor cell binding peptides or proteins.⁷ While this can be an effective strategy

(five Fc fusion proteins are currently on the market⁵), introducing specificity for each new target requires its own protein engineering project. We have previously described an alternative approach for grafting antigen binding sites onto Fc proteins that does not rely on genetic engineering.^{8,9} This involves initial protein engineering to introduce a single selenocysteine (Sec) residue into the C terminus of an IgG Fc fragment (Fc Sec). A tumor cell binding peptide or small molecule can then be attached using standard protein alkylation methodologies (e.g., via maleimide containing linkers) to generate conjugates having a 1:1 ratio of targeting agent to protein. This approach allows a single generic Fc Sec protein to be directed against a wide variety of targets by simply changing the peptide or small molecule to which it is conjugated.

Although targeted Fc Sec proteins may be therapeutically valuable in their own right, their efficacy may be improved by incorporating cytotoxic drugs. Several drug conjugate linker systems are designed to release their cargos under acidic (e.g., hydrazones) or reductive (e.g., disulfides) conditions. However, because Fc Sec conjugates are prepared under just such conditions, the use of these linker modalities is potentially contraindicated. In order to avoid the loss of drug cargo during conjugation to Fc Sec proteins (Figure 1, Route A), we are examining two step “program and arm” approaches (Figure 1, Route B). Here, the Fc Sec proteins are first programmed to

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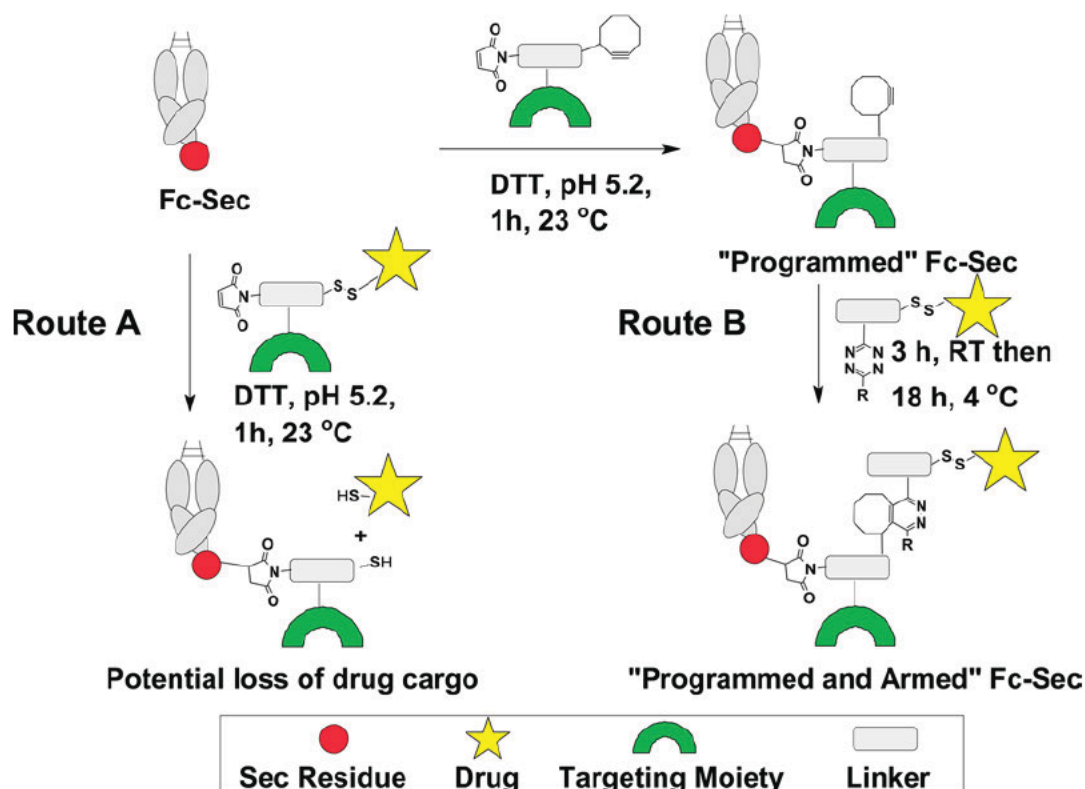


Figure 1. Two methods of producing Fc Sec drug conjugates: route A, a one step approach that may result in loss of drug cargo; and route B, a two step program and arm protocol that preserves drug cargo.

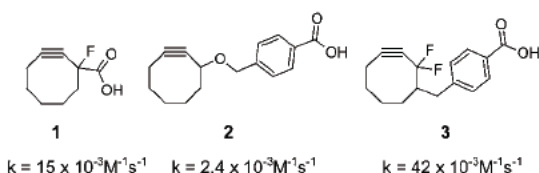
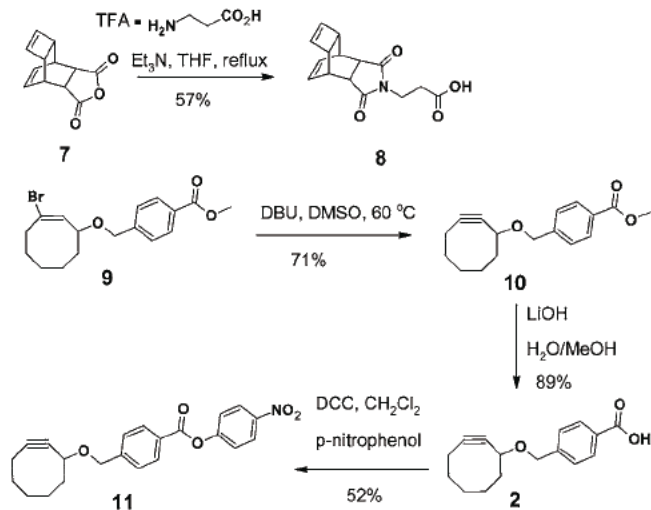


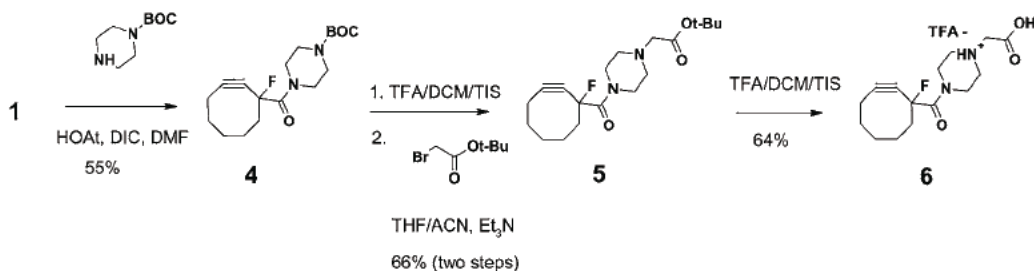
Figure 2. Examples of readily prepared cyclooctynes (**1** and **2**) and the synthetically more challenging **3**. Rate constants refer to cycloaddition reactions with benzyl azide in CD_3CN .^{18–20}

target specific tumor cell types by attachment of bifunctional linkers that contain “clickable” handles (e.g., cyclobutane or cyclooctyne) in addition to tumor cell binding peptides or small molecules. These linkers are conjugated to Fc Sec proteins using previously established conditions (Figure 1).⁸ Following appropriate Fc Sec conjugation, a tetrazine or azide containing linker can be used to attach a cytotoxic warhead by means of cycloaddition reactions. Our current paper presents a model version of this “program and arm” concept in which folic acid (FA) serves as the targeting moiety, and a disulfide linked

Scheme 2. Synthesis of TL Dieneophiles **11** and **8**



Scheme 1. Synthesis of the Water Soluble Cyclooctyne Derivative **6**



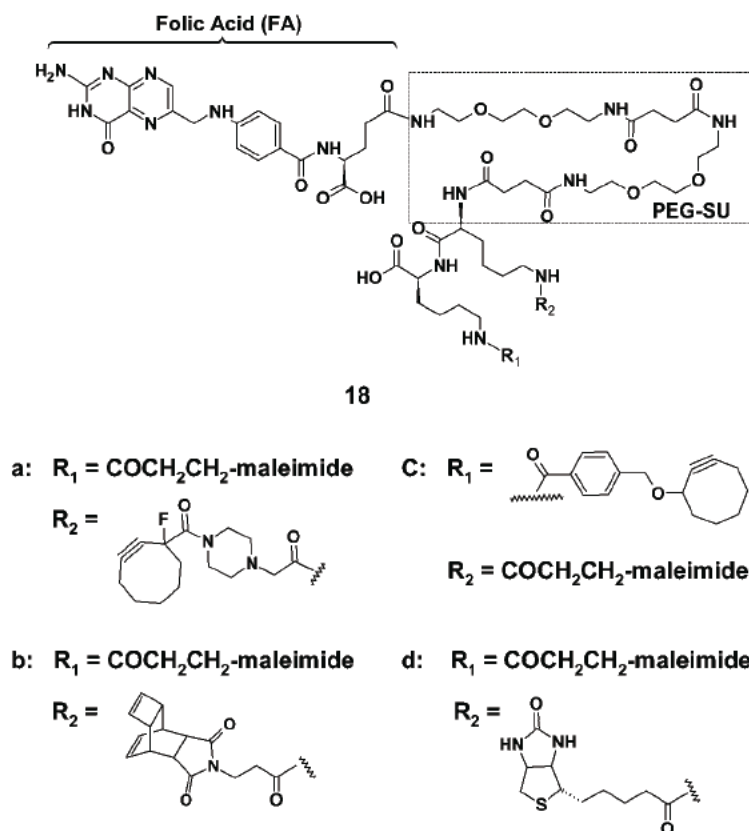
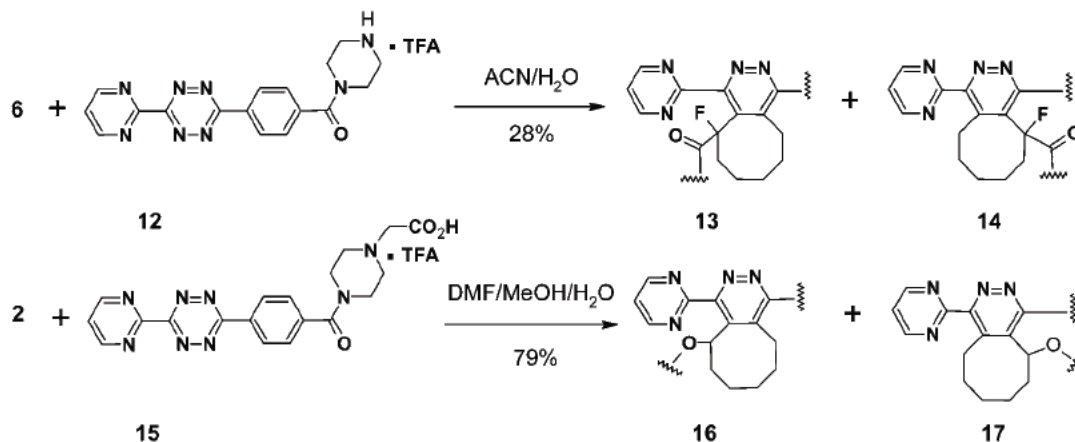


Figure 3. Bifunctional FA conjugates 18a–d for Fc Sec programming.

Scheme 3. [4 + 2] Cycloaddition Reactions of Free 6 and 2 with Tetrazines 12 and 15, Respectively



biotin group is employed as a cytotoxic drug surrogate. We also report the use of [4 + 2] cycloaddition reactions between tetrazines and cyclooctynes as novel bioconjugation methodologies.

Since most previously prepared FA–drug conjugates rely on disulfide linkages for intracellular drug release,¹⁰ we chose this type of linkage for our Fc Sec conjugates, although it was not clear whether disulfides would survive the reductive conditions previously established for Fc Sec conjugation.⁸ We found that, in the absence of Fc Sec protein, a model disulfide was unstable under anticipated coupling conditions (25 equiv DTT at pH 5.2, 80 min, data not shown). This indicated that undesired reductive cleavage may occur if a disulfide containing linker were used to alkylate Fc Sec. Therefore, an alternative approach to Fc Sec modification was examined in which sensitive

functionality could be introduced following Fc Sec alkylation (Figure 1, Route B).

Chemistries used to attach drug cargos should be both mild and chemoselective in order to preserve the well defined stoichiometry and residue specificity of Fc Sec conjugates.^{8,9} A number of bioorthogonal “click” reactions that meet these requirements have been reported recently.¹¹ Among these, the most widely utilized click reactions employ Cu(I) catalyzed azide–alkyne [3 + 2] cycloaddition (CuAAC) chemistries.¹² However, because it can be difficult to remove cytotoxic Cu from the conjugated products,^{13,14} CuAAC may not be appropriate for constructing Fc Sec drug conjugates. Therefore, we evaluated strain promoted azide–alkyne cycloaddition (SPAAC)¹⁵ and tetrazine ligation (TL)¹⁶ as metal free alternatives to CuAAC.

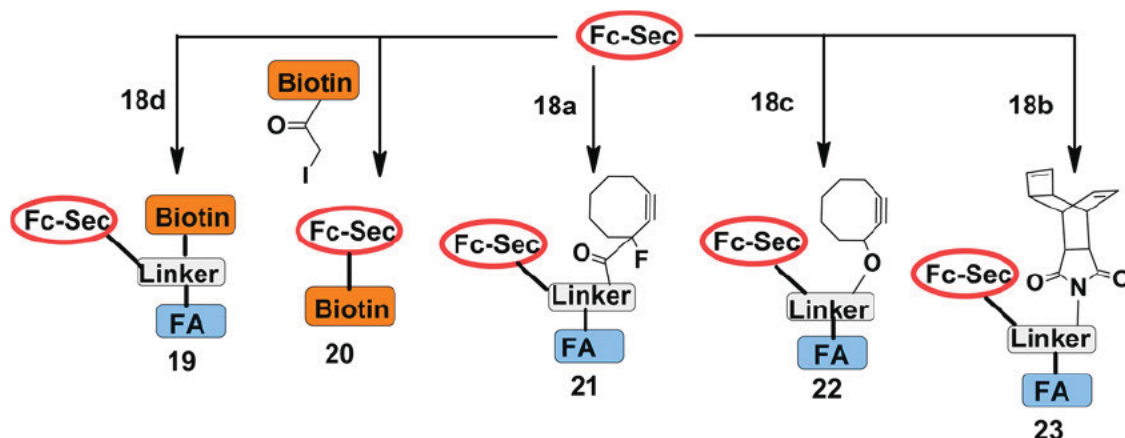


Figure 4. Fc Sec was programmed with either 18d or biotin iodoacetamide to afford biotinylated constructs 19 and 20, respectively. Additional programming experiments were conducted with 18a, 18c, and 18b to afford “clickable” proteins 21–23.

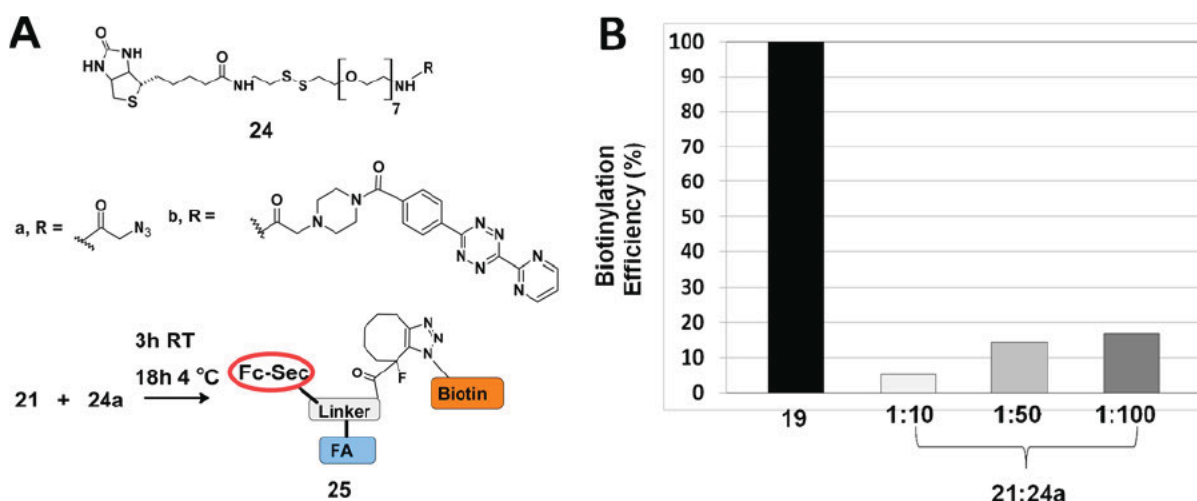


Figure 5. Biotinylation reagents 24a and 24b used to “arm” Fc Sec proteins 21–23. (A) SPAAC reaction of Fc Sec protein 21 (5 μ g/mL) with biotin azide 24a. Reactions were conducted at room temperature (3 h) then overnight (4 $^\circ$ C) in PBS, pH 7.4. (B) SPAAC reaction of 21 with 24a. Protein 21 was mixed with 10, 50, and 100 fold excess 24a as described above and then incubated with FR(+) HeLa cells. The cells were stained with PE coupled avidin and then analyzed by flow cytometry. The upper limit of biotinylation is defined as the mean fluorescence intensity (MFI) exhibited by 19. Biotinylation efficiency is expressed as $100(\text{MFI}_{25}/\text{MFI}_{19})$.

The synthetic complexity of many reactive cyclooctyne containing reagents can be a major limitation to their use in SPAAC bioconjugations. This complexity often arises from the difficulty of introducing the required electron withdrawing groups adjacent to the alkyne moiety.¹⁷ Although synthetic routes have improved in recent years, many of the most reactive cyclooctynes still require lengthy and low yield procedures.¹⁵ For this reason, our attention was drawn to cyclooctyne 1,¹⁸ which affords a good balance between synthetic accessibility (3 steps, 47% overall yield for 1 versus 8 steps, ~25% overall yield for 3¹⁹) and reactivity (relative reactivity compared to similar reagents: $3 > 1 > 2$,²⁰ Figure 2). Cyclooctyne 1 was prepared according to literature procedures¹⁸ and converted to the water soluble piperazine salt 6 in 4 steps (Scheme 1). Although piperazine derivatives of 1 have not been reported, tertiary amines are well known hydrophilic modifiers that can often improve the water solubility of lipophilic compounds.^{21,22} Conversion to 6 improved the aqueous solubility of the cyclooctyne and rendered it as an easily handled solid.

Although TL has appeared as a bioconjugation strategy only relatively recently,¹⁶ it is quickly becoming an attractive

alternative to SPPAC.²³ Tetrazine based [4 + 2] cycloadditions are generally much faster than SPAAC reactions. They also utilize coupling partners (i.e., dienes and dienophiles) that are usually either commercially available or more synthetically accessible than cyclooctynes.²⁴ This is exemplified by the dieneophile 8 used in the present work, which is both easily synthesized (Scheme 2) and an efficient TL coupling partner.²⁵

Strained alkenes, such as norbornene, trans cyclooctene, and cyclobutane, have traditionally been the dienophiles of choice for TL strategies.¹⁵ Although other potentially suitable alkenes and alkynes, such as cyclooctyne, have been reported,^{26,27} these have not yet been applied in a bioconjugation context. In order to evaluate the performance of cyclooctynes in side by side fashion with an established TL dieneophile such as 8, we included the known cyclooctyne 2 in the present study. The synthesis of 2 proceeded smoothly according to literature procedures,²⁰ with the exception that the reported NaOMe mediated bromide elimination in 9 to give 10 proved to be inefficient (Scheme 2). In contrast, the use of DBU at elevated temperature¹⁴ afforded 10 in good yield. Subsequent hydrolysis gave 2. Cyclooctyne 2 was converted to the corresponding *p*

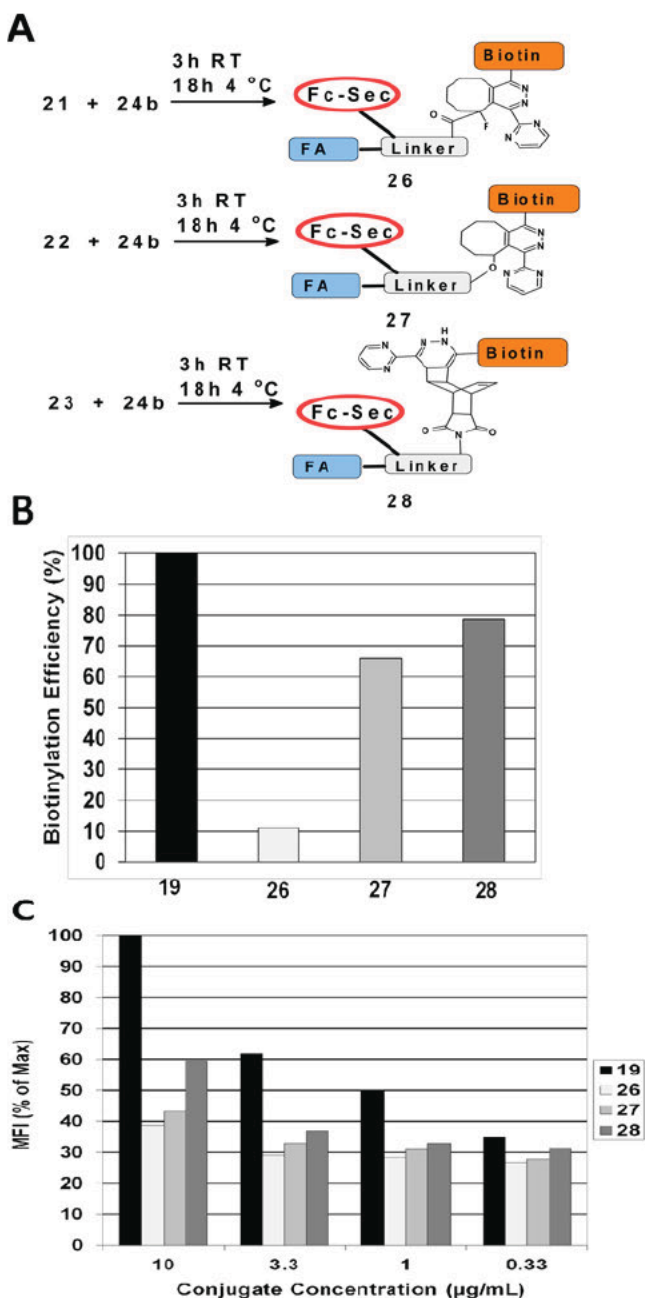


Figure 6. (A) TL reactions of proteins 21–23 with biotin tetrazine 24b to generate 26–28, respectively. All reactions included 10 fold excess 24b and were conducted at room temperature (3 h), then overnight (4 °C) in PBS, pH 7.4. (B and C) Reaction products 26–28 were first incubated at the indicated concentrations (5 $\mu\text{g/mL}$ data shown in B) with FR(+) HeLa cells and then analyzed by flow cytometry as described above. The upper limit of biotinylation defined as MFI exhibited by 19. (B) Biotinylation efficiency expressed as 100(MFI_{26, 27, or 28}/MFI₁₉). (C) Maximum fluorescence signal defined as MFI of 19 at 10 $\mu\text{g/mL}$. All MFI data shown in C was normalized to MFI of 19 at 10 $\mu\text{g/mL}$.

nitrophenyl ester 11 prior to final incorporation into a folate containing scaffold (Figure 3).

Before evaluating TL reactions with Fc Sec constructs containing alkynes 2 and 6, their reactivities with tetrazines in free form were evaluated (Scheme 3). Reaction of 6 with tetrazine 12 resulted in a 28% combined yield of regioisomers 13 and 14, while the reaction between 2 and 15 proceeded

smoothly to afford a mixture of 16 and 17 in 79% combined yield (Scheme 3). The ability of 2 and 6 to undergo [4 + 2] cycloaddition reactions with tetrazines in nonprotein bound forms indicated that they would likely retain their reactivity once they were bound to Fc Sec protein.

Bifunctional FA containing constructs 18a–c, employing maleimide for Fc Sec alkylation and clickable functionality for drug attachment, were prepared using a previously described PEG SU Lys Lys maleimide linker (Figure 3) (see Supporting Information).²⁸ The biotin containing derivative 18d was also prepared for use as a control in Fc Sec alkylation and click experiments. In order to show that Fc Sec programming was possible using 18a–d, Fc Sec was first alkylated with 18d to afford 19 (Figure 4). Conjugate 19 was subsequently incubated with FA receptor expressing (FR+) HeLa cells and analyzed by flow cytometry (Figure S1). For comparison, Fc Sec was also alkylated using commercially available biotin iodoacetamide to give the Fc Sec biotin adduct 20. It was found that 19 showed strong and selective binding to (FR+) cells (Figure S1A), whereas 20 failed to show binding (Figure S1B). Attempted alkylation of Fc Stop⁸ (a nearly identical protein in which the C terminal Sec residue is missing) with 18d resulted in only ~10% biotinylation relative to the same reaction with Fc Sec (Figure S1C). These results demonstrate that alkylation of the Fc protein under our optimized conjugation conditions⁸ is very limited unless the protein harbors a Sec residue. This data also serves as indirect evidence that alkylation of Fc Sec proteins occurs primarily at the C terminal Sec residue and not at hinge cysteines.

Having demonstrated successful programming with 18d, we next examined SPAAC and TL chemistries for “arming” Fc Sec proteins (21–23) with either biotin azide 24a²⁹ or biotin tetrazine 24b (Figure 5).²⁹ The cycloaddition products (25–28) produced by these reactions were then analyzed by flow cytometry to determine the extent of biotinylation as described above for 19. Since conjugation occurs only at the single Sec residue, 19 consists of a 1:1:1 ratio of biotin/FA/Fc Sec. Consequently, it represents the maximum level of biotinylation that can be achieved by the two step approach shown in Figure 5 and could serve as a positive control for evaluating the efficiency of the SPAAC and TL reactions.

The SPAAC reaction of 21 with 24a was the least efficient method for arming Fc Sec (Figure 5B). At the same reactant stoichiometry as that used to prepare 19 (1:10 protein/small molecule modifier), the SPAAC reaction gave only 5% of the biotin load as was obtained for 19 (Figure 5B). At a 50 fold excess of 24a, the biotin load increased to approximately 15% of maximum. However, it did not improve substantially at higher concentrations of 24a (Figure 5B). The reaction of 22 with 24a was not examined. However, it would be expected to be even less efficient, based on the previously determined reaction rates of benzyl azide with 1¹⁸ and 2.²⁰

Of the three reagents tested with 24b in TL reactions, reagent 21 was the least reactive (Figure 6). Although this result was not unexpected given the electron deficient character of 1,²⁶ it is noteworthy when compared to the analogous SPAAC reaction with 24a (Figure 5B). In this latter case, approximately the same levels of biotinylation were obtained with SPAAC as with TL, but at a 5 fold lower concentration of biotinylation reagent 24b (Figure 5). Protein 22 was much more effective reacting with 24b as compared with 21. Differences in steric crowding around the alkyne moieties in 6 and 2 may be partly responsible for the observed differences

in reactivity between 21 and 22.²⁶ Biotinylation efficiencies with the cyclobutane construct 23 approached 80% of the maximum, which made 23 the most reactive TL coupling partner tested. This is an important finding, since the dieneophile used in 23 (i.e., compound 8) was the simplest to prepare. It should also be noted that although fused cyclobutane–norbornene compounds, such as 8, have been used previously in bioconjugation contexts,^{25,30} this is the first example of their use in protein modification.

The reactivity ranking observed in our initial experiments (23 > 22 > 21) was confirmed in subsequent titration binding experiments with 19 and 26–28 (Figure 6C). Among the three TL conjugates, 28 consistently gave higher MFI across the concentration range studied. These results suggest that the differences in biotin load observed in 26–28 accurately reflect differences in biotinylation efficiency of the various TL reactions and are not artifacts of the flow cytometry protocol used for their analysis.

In conclusion, reported herein is methodology whereby Fc Sec proteins can be sequentially programmed to target cancer cells and then armed with cytotoxic payload using SPAAC or TL chemistries. This “program and arm” approach should be more compatible with cleavable linkers, such as disulfides and hydrazones that may not otherwise survive the acidic, reducing conditions previously used to prepare Fc Sec conjugates. Our work demonstrates for the first time that cyclooctynes can be effective dieneophiles in TL bioconjugation contexts. We are currently using these approaches to prepare Fc Sec conjugates that are armed with cytotoxic drugs.

■ ASSOCIATED CONTENT

● Supporting Information

Materials and methods including detailed synthetic procedures, Fc Sec programming, arming of Fc Sec folate and flow cytometry are included. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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