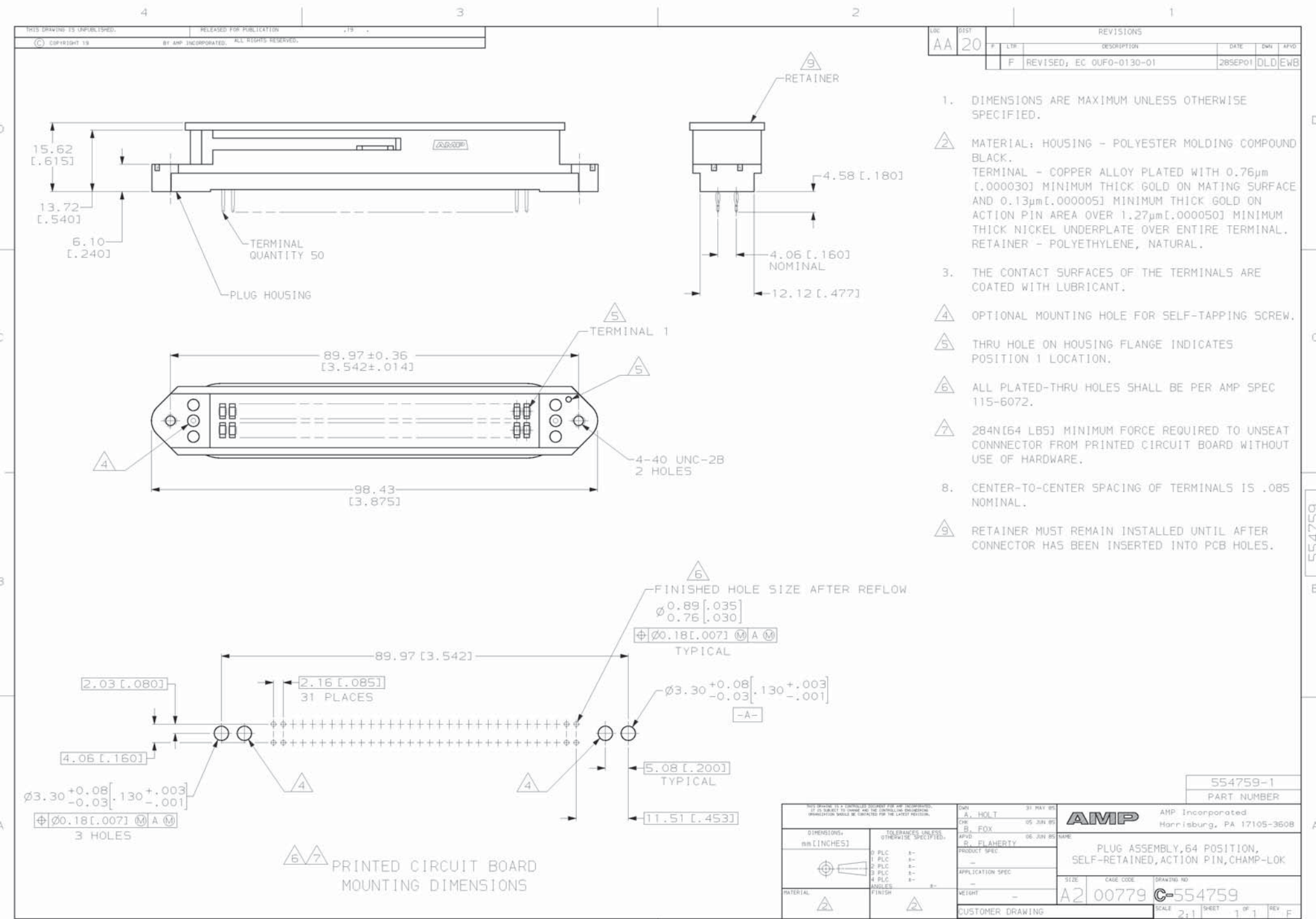




REV		REV		REV		REV		REV	
AA	20	F	LTB	DESCRIPTION	DATE	ENR	APR		
		F		REVISED, EC 00F0-0130-01	28SEP01	DLD	EWB		

1. DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
2. MATERIAL: HOUSING - POLYESTER MOLDING COMPOUND BLACK.
TERMINAL - COPPER ALLOY PLATED WITH 0.76µm [0.00030] MINIMUM THICK GOLD ON MATING SURFACE AND 0.13µm [0.00005] MINIMUM THICK GOLD ON ACTION PIN AREA OVER 1.27µm [0.00050] MINIMUM THICK NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
RETAINER - POLYETHYLENE, NATURAL.
3. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
4. OPTIONAL MOUNTING HOLE FOR SELF-TAPPING SCREW.
5. THRU HOLE ON HOUSING FLANGE INDICATES POSITION 1 LOCATION.
6. ALL PLATED-THRU HOLES SHALL BE PER AMP SPEC 115-6072.
7. 284N[64 LBS] MINIMUM FORCE REQUIRED TO UNSEAT CONNECTOR FROM PRINTED CIRCUIT BOARD WITHOUT USE OF HARDWARE.
8. CENTER-TO-CENTER SPACING OF TERMINALS IS .085 NOMINAL.
9. RETAINER MUST REMAIN INSTALLED UNTIL AFTER CONNECTOR HAS BEEN INSERTED INTO PCB HOLES.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE INFORMATION OF THE CUSTOMER. IT IS SUBJECT TO CHANGE AND THE CUSTOMER'S RESPONSIBILITY TO VERIFY THE INFORMATION BEFORE USE. INFORMATION SHOULD BE OBTAINED FOR THE LATEST EDITION.		OWN A. HOLT	BY J. HOLT	DATE 05 JUN 95	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]		OR B. FOX	DATE 06 JUN 95	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED R. FLAHERTY		PRODUCT SPEC —	
9 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		WEIGHT —		APPLICATION SPEC —	
MATERIAL —		CUSTOMER DRAWING		SIZE A2 00779	CASE CODE C-554759
DRAWING NO C-554759		SCALE 2:1		SHEET 1 OF 1	
REV F		REV F		REV F	