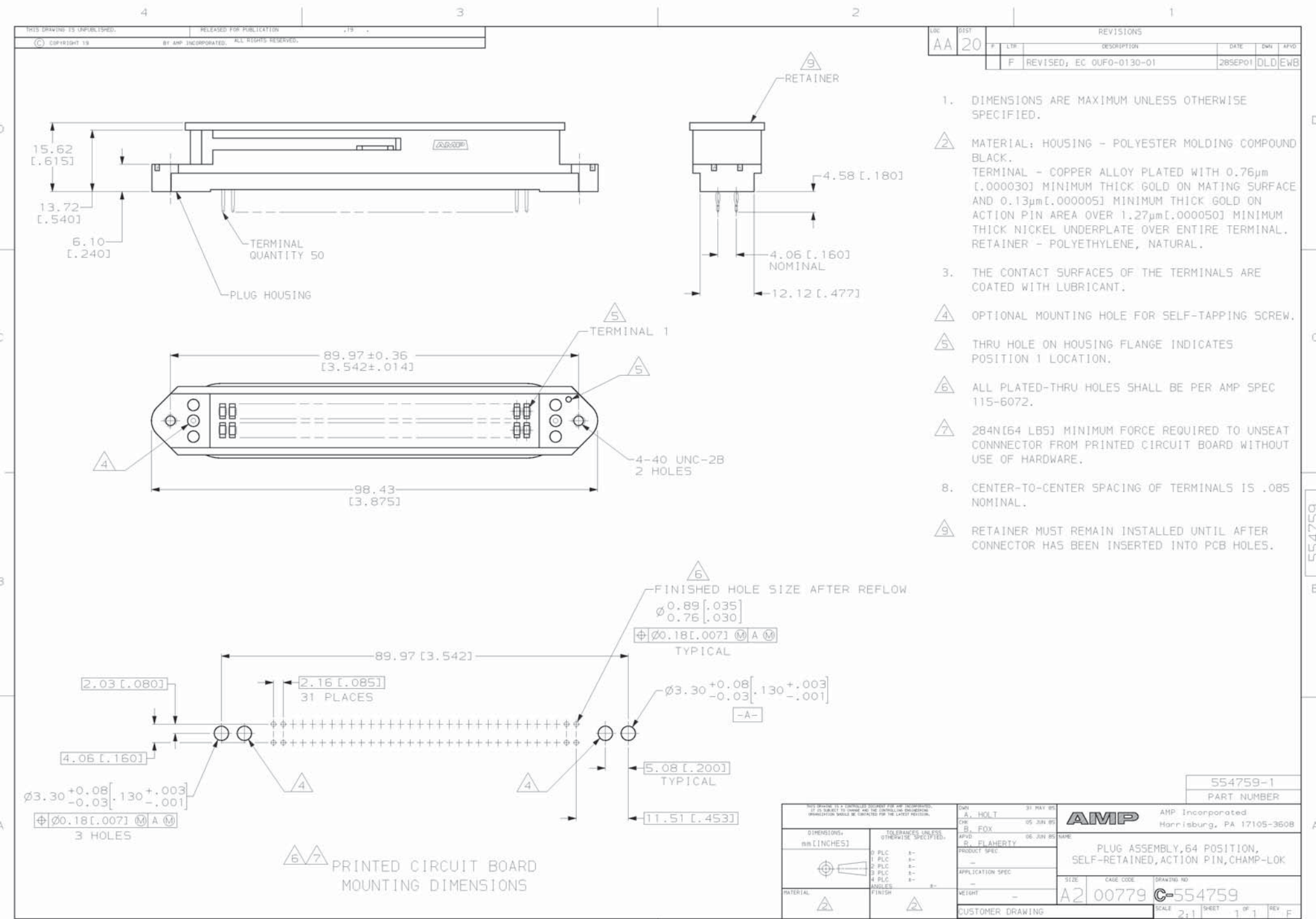




- 1. DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- 2. MATERIAL: HOUSING - POLYESTER MOLDING COMPOUND BLACK.
TERMINAL - COPPER ALLOY PLATED WITH 0.76µm [0.00030] MINIMUM THICK GOLD ON MATING SURFACE AND 0.13µm [0.00005] MINIMUM THICK GOLD ON ACTION PIN AREA OVER 1.27µm [0.00050] MINIMUM THICK NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
RETAINER - POLYETHYLENE, NATURAL.
- 3. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- 4. OPTIONAL MOUNTING HOLE FOR SELF-TAPPING SCREW.
- 5. THRU HOLE ON HOUSING FLANGE INDICATES POSITION 1 LOCATION.
- 6. ALL PLATED-THRU HOLES SHALL BE PER AMP SPEC 115-6072.
- 7. 284N[64 LBS] MINIMUM FORCE REQUIRED TO UNSEAT CONNECTOR FROM PRINTED CIRCUIT BOARD WITHOUT USE OF HARDWARE.
- 8. CENTER-TO-CENTER SPACING OF TERMINALS IS .085 NOMINAL.
- 9. RETAINER MUST REMAIN INSTALLED UNTIL AFTER CONNECTOR HAS BEEN INSERTED INTO PCB HOLES.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE INFORMATION OF THE CUSTOMER. IT IS SUBJECT TO CHANGE AND THE CUSTOMER'S RESPONSIBILITY TO VERIFY THE INFORMATION BEFORE USE. NO PART OF THIS DRAWING SHALL BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM AMP INCORPORATED.		DATE A. HOLT 05 JUN 85		BY R. FLAHERTY 06 JUN 85		NAME AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:					