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(54) **FULLY-THREADED BIOABSORBABLE
SUTURE ANCHOR**

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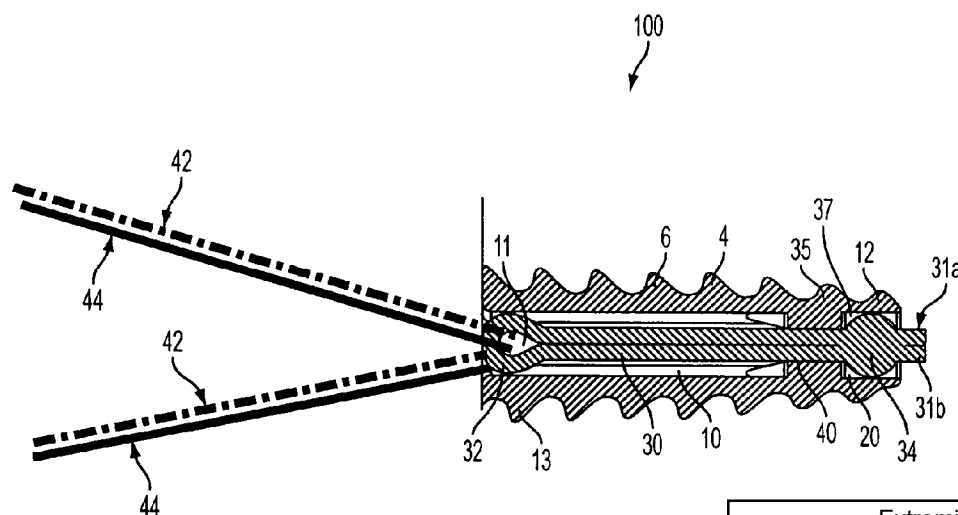
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ABSTRACT

A suture anchor includes a threaded anchor body having a first central bore in communication with a second central bore. The suture anchor includes an internal eyelet formed of a loop disposed at least partially inside the first central bore. The ends extending from the loop are tied together to form at least one knot which is housed in the second central bore provided at the distal end of the anchor body. The knot increases the pullout strength of the suture even in soft bone, provides increased suture fixation, and eliminates the anchor “pull back.”

16 Claims, 14 Drawing Sheets



Extremity Medical, LLC
Exhibit 2034
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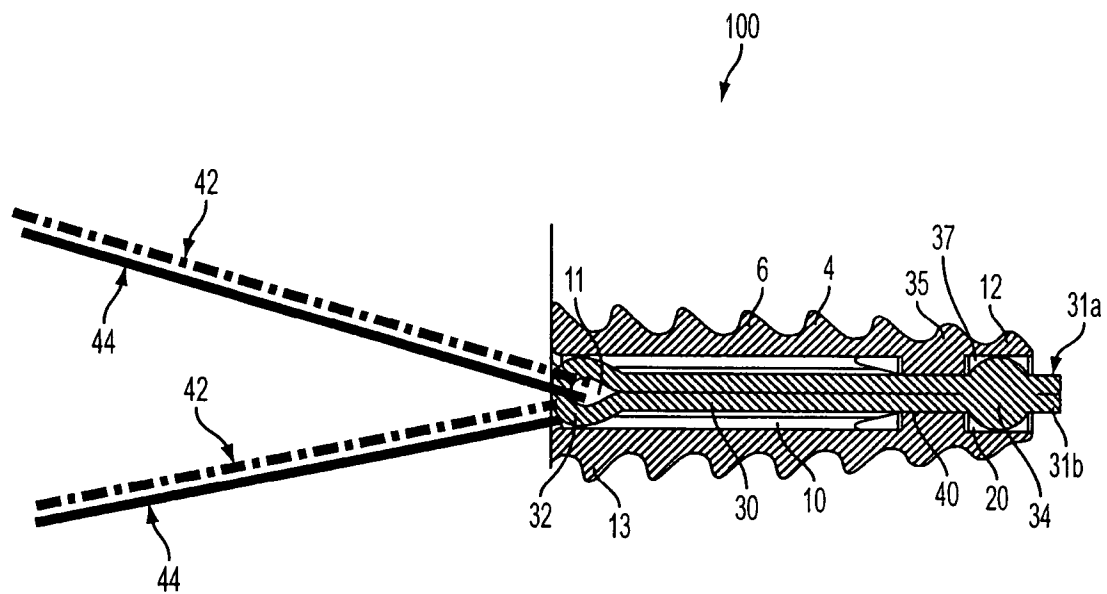


FIG. 1

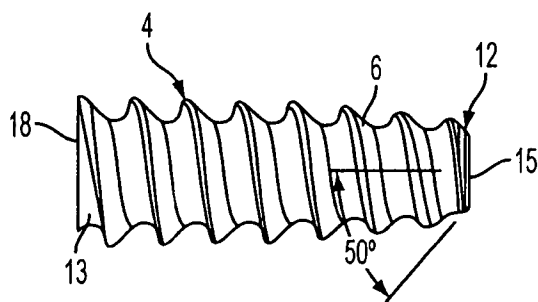


FIG. 2

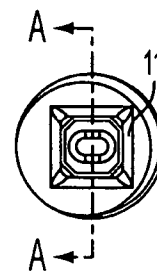


FIG. 3

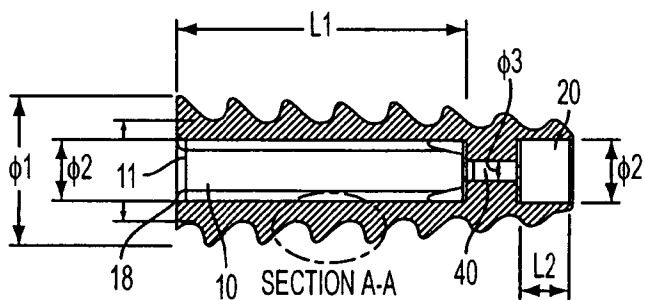


FIG. 4

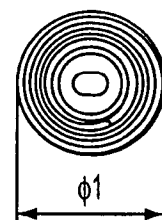


FIG. 5

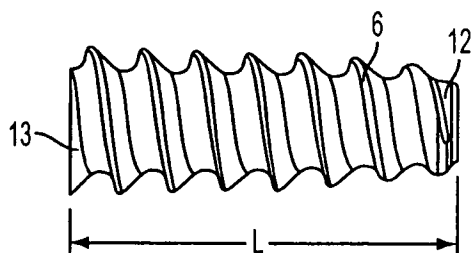


FIG. 6

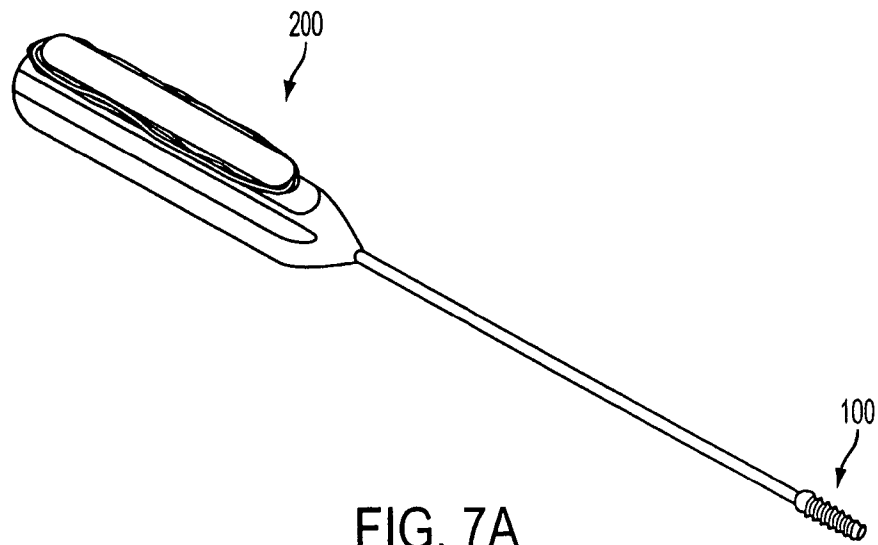


FIG. 7A

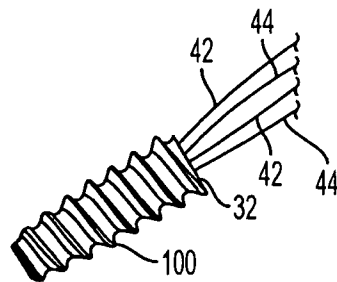


FIG. 7B

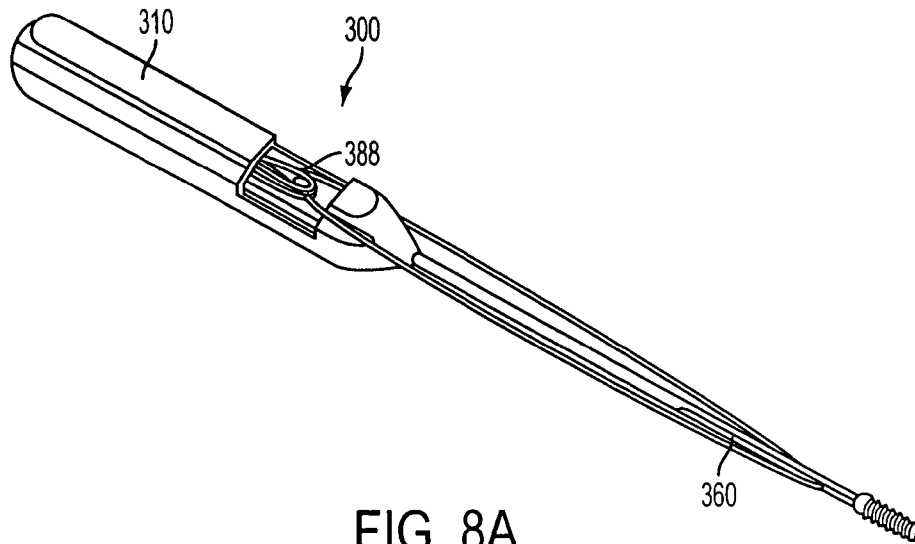


FIG. 8A

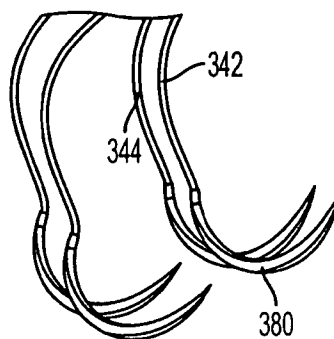


FIG. 8B

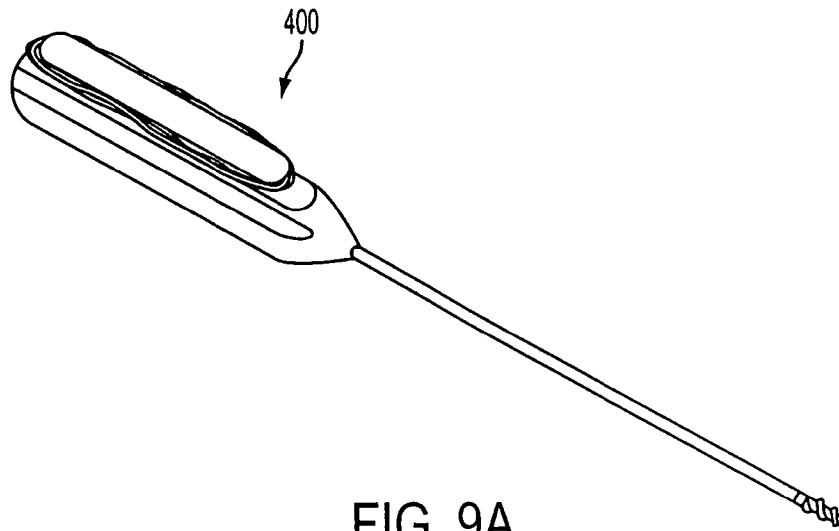


FIG. 9A

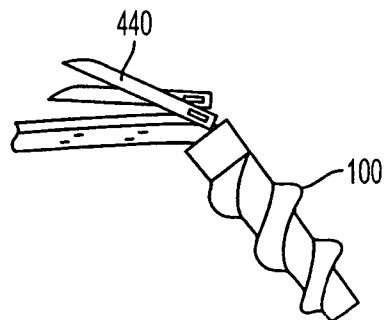


FIG. 9B

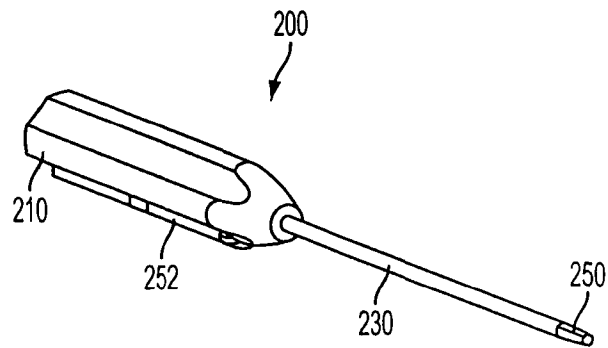


FIG. 10

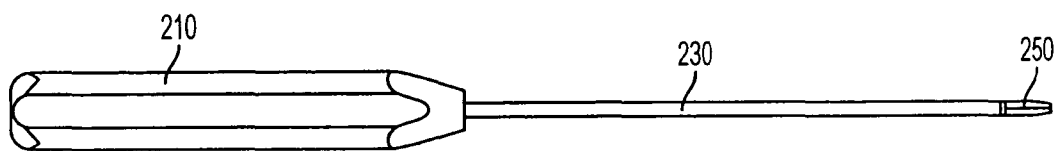


FIG. 11

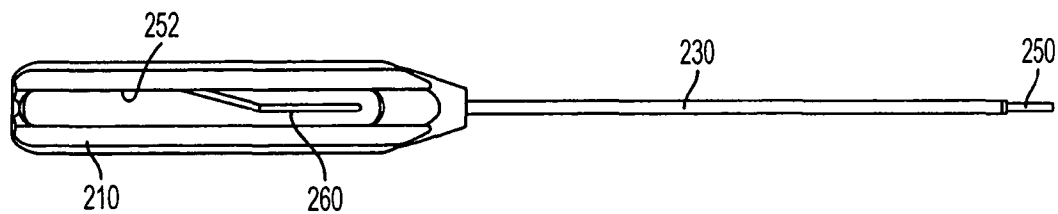


FIG. 12

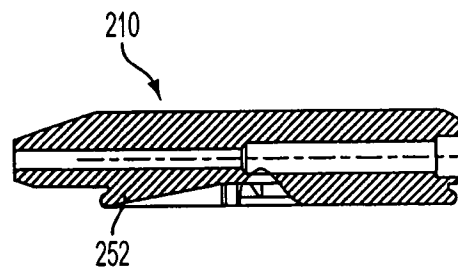


FIG. 13

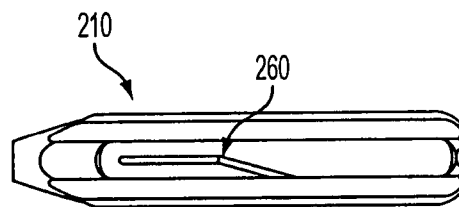


FIG. 14

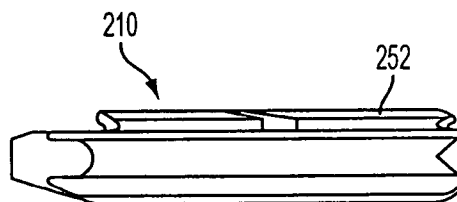


FIG. 15

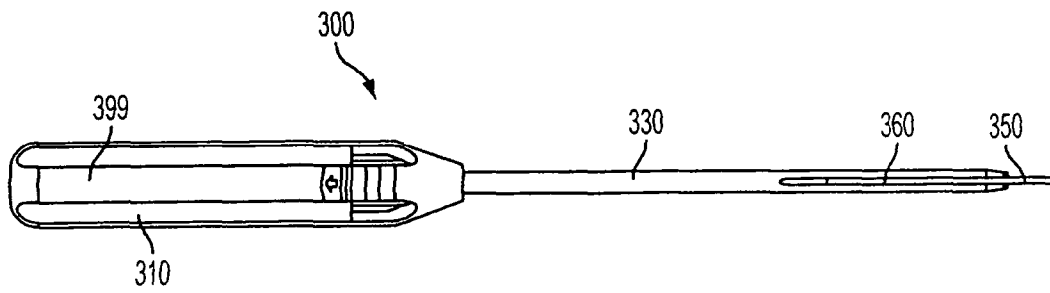


FIG. 16

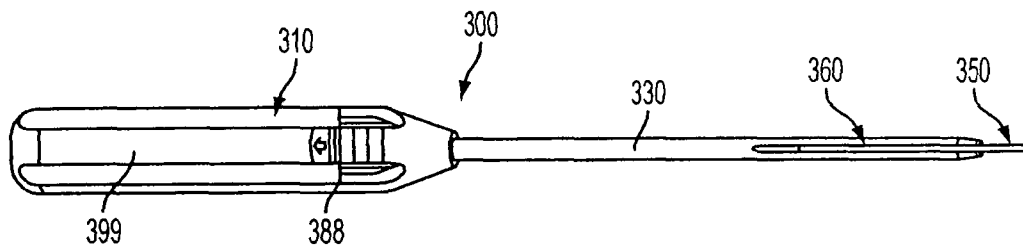


FIG. 17



FIG. 18

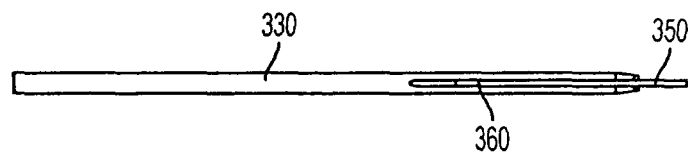


FIG. 19

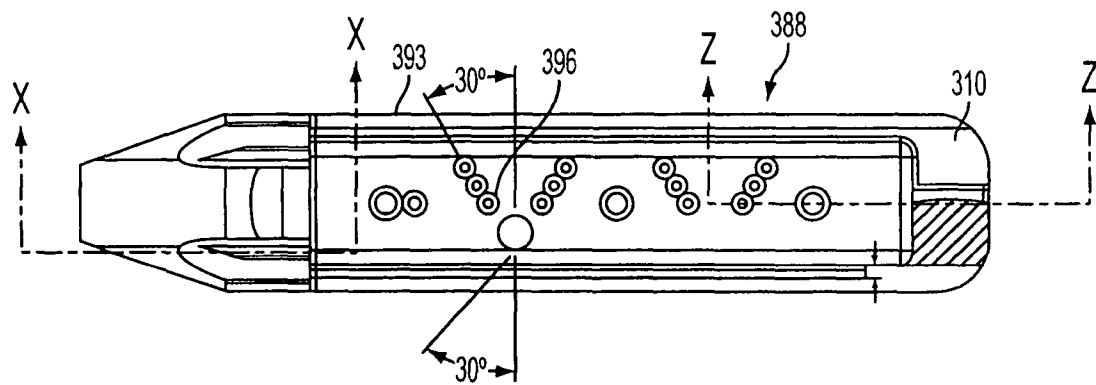


FIG. 20

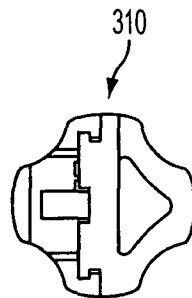


FIG. 21

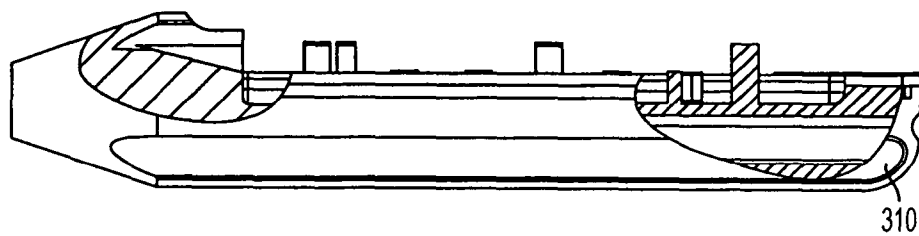


FIG. 22



FIG. 23

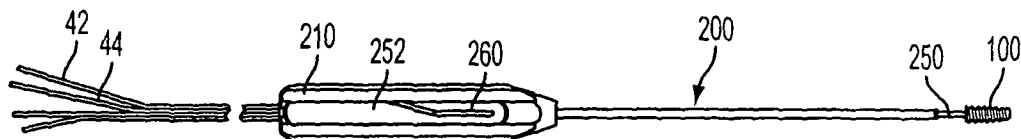


FIG. 24

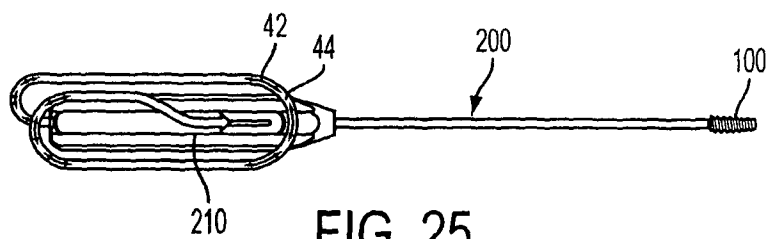


FIG. 25

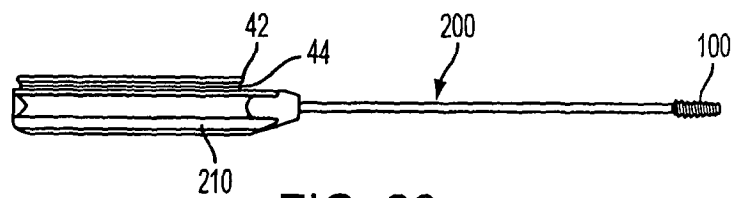


FIG. 26

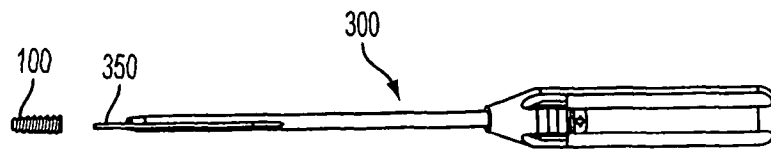


FIG. 27

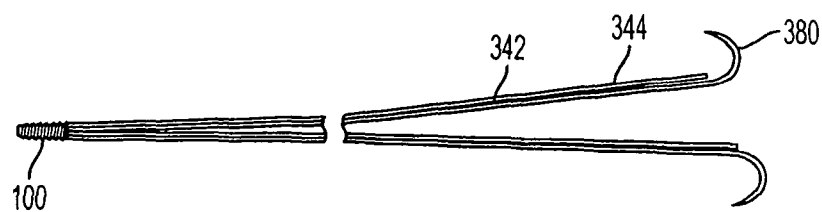


FIG. 28

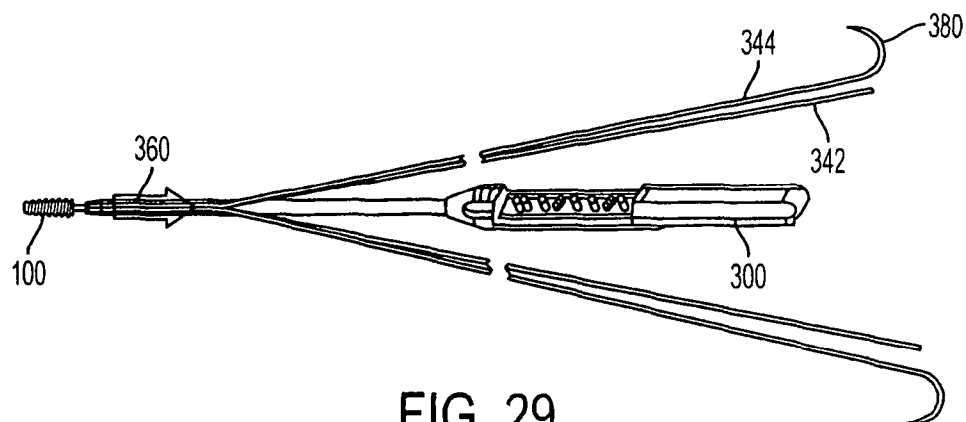


FIG. 29

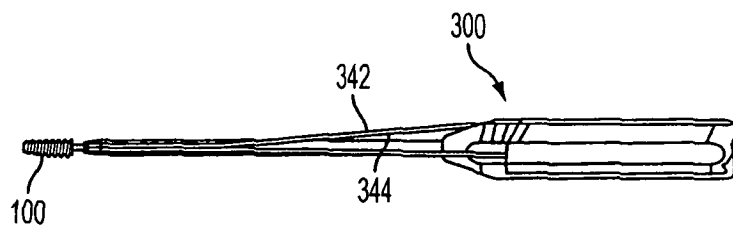


FIG. 30

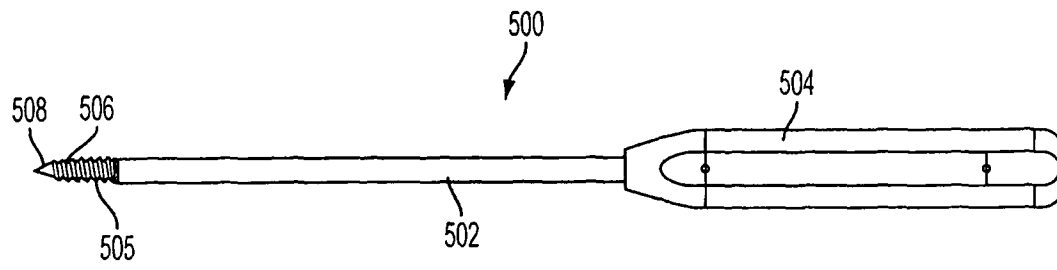


FIG. 31

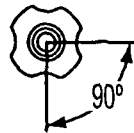


FIG. 32

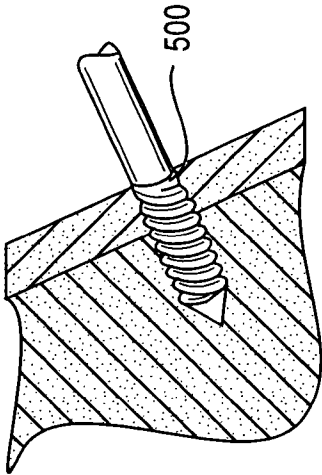


FIG. 34

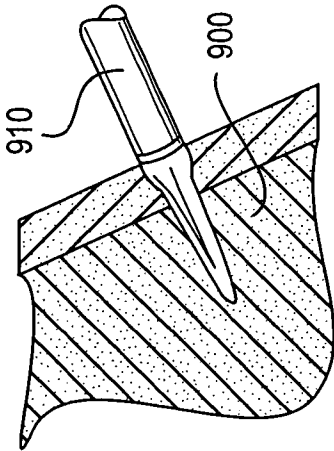


FIG. 33

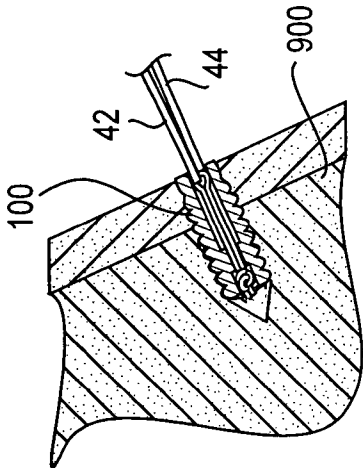


FIG. 36

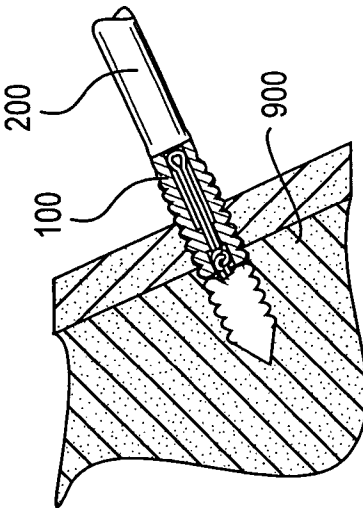


FIG. 35

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FULLY-THREADED BIOABSORBABLE SUTURE ANCHOR

FIELD OF THE INVENTION

The present invention relates to an apparatus and method for anchoring surgical suture to bone. More specifically, the present invention relates to arthroscopic apparatus and methods for anchoring suture to bone using a fully-threaded bioabsorbable suture anchor having a loop inserted into the suture anchor.

BACKGROUND OF THE INVENTION

When soft tissue tears away from bone, reattachment becomes necessary. Various devices, including sutures alone, screws, staples, wedges, and plugs have been used in the prior art to secure soft tissue to bone. Recently, various types of threaded suture anchors have been developed for this purpose. Some threaded suture anchors are designed to be inserted into a pre-drilled hole. Other suture anchors are self-tapping.

Problems can arise if the structure for attaching the suture fails, allowing the suture to become detached from the anchor. Also, the suture often is exposed to abrasion or cutting by sharp or rough areas along the walls of the bone canal into which the anchor is inserted.

Further, the prior art suture anchors having eyelets extending from the proximal ends require countersinking of the eyelet below the bone surface to avoid having the patient's tissue abrade against the exposed eyelet. As a result, suture attached to the eyelet is vulnerable to abrasion by the bony rim of the countersunk hole into which the suture anchor is installed. In addition, in biodegradable prior art devices, the eyelet can degrade rapidly, causing the suture to become detached from the anchor prematurely.

Accordingly, a need exists for a threaded suture anchor to which suture is secured effectively so as to prevent detachment of the suture and eliminate anchor "pull back." In addition, a need exists for suture anchors having eyelets that will not abrade tissue and do not require countersinking. Suture anchors having a small core diameter providing maximum pullout strength even in soft bone and maximum suture fixation strength are also needed.

SUMMARY OF THE INVENTION

The suture anchor of the present invention overcomes disadvantages of the prior art, such as those noted above, by providing a threaded suture anchor having an eyelet formed of a loop of a flexible strand of material that is disposed within the suture anchor during the manufacturing process. The suture anchor is preferably formed of biodegradable material.

The threaded suture anchor of the present invention has a central body, a distal end, and a proximal end. The body preferably tapers from the narrow distal end to terminate in a blunt or rounded proximal end. The proximal end of the suture anchor body preferably has a rectangular drive socket or bore, that is configured to accept a drive head that drives the fully-threaded anchor body.

The internal loop preferably extends through more than half the length of the fully-threaded central body and forms an eyelet at the proximal end. The loop is located at least partially within the drive socket. Multiple sutures for tying down tissue may be looped through the loop, allowing the sutures to slide smoothly with minimal friction. In a pre-

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ferred embodiment of the invention, the ends of the internal loop are tied together to form at least one knot which is housed in a recessed region provided at the distal end of the anchor body. The knot increases the pullout strength of the suture even in soft bone, provides increased suture fixation, and eliminates the anchor "pull back."

Advantageously, the anchor of the present invention may be preassembled in a sterile package with at least another surgical instrument such as a drill or cutting punch for creating a pilot hole before the suture anchor is inserted, or may be preloaded on a driver that drives the anchor with attached sutures in a pilot hole.

Other features and advantages of the present invention will become apparent from the following description of the invention, which refers to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a cross-sectional view of a fully-threaded suture anchor according to the present invention, and with two suture strands looped through the internal loop of the fully-threaded suture anchor.

FIG. 2 is a perspective view of the fully-threaded suture anchor of FIG. 1, but without the two suture strands looped through the internal loop of the fully-threaded suture anchor shown in FIG. 1.

FIG. 3 is a proximal end view of the fully-threaded suture anchor of FIG. 2.

FIG. 4 is a cross-sectional view of the fully-threaded suture anchor of FIG. 2.

FIG. 5 is a distal end view of the fully-threaded suture anchor of FIG. 2.

FIG. 6 is another perspective view of the fully-threaded suture anchor of FIG. 2.

FIG. 7(a) is a perspective view of a first exemplary embodiment of a cannulated driver preloaded with the fully-threaded suture anchor of FIGS. 1-6.

FIG. 7(b) is an enlarged view of the fully-threaded suture anchor of FIG. 7(a).

FIG. 8(a) is a perspective view of a second exemplary embodiment of a driver preloaded with the fully-threaded suture anchor of the present invention, and with needles attached to the two suture strands looped through the internal loop of the fully-threaded suture anchor.

FIG. 8(b) is an enlarged view of the needles attached to the fully-threaded suture anchor of FIG. 8(a).

FIG. 9(a) is a perspective view of a third exemplary embodiment of a driver preloaded with the fully-threaded suture anchor of the present invention, and with punch needles attached to the two suture strands looped through the internal loop of the fully-threaded suture anchor.

FIG. 9(b) is an enlarged view of the fully-threaded suture anchor of FIG. 9(a).

FIG. 10 is a perspective view of the cannulated driver shown in FIG. 7(a).

FIG. 11 is another perspective view of the cannulated driver of FIG. 10.

FIG. 12 is a side view of the cannulated driver of FIG. 11.

FIG. 13 is a cross-sectional view of the handle of the cannulated driver of FIG. 10.

FIG. 14 is a side view of the handle of the cannulated driver of FIG. 10.

FIG. 15 is a top view of the handle of the cannulated driver of FIG. 10.

FIG. 16 is a top view of the driver shown in FIG. 8(a).

FIG. 17 is a perspective view of the driver shown in FIG. 16.

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FIG. 18 is a side view of the shaft and head of the driver shown in FIG. 16.

FIG. 19 is a top view of the shaft and head shown in FIG. 18.

FIG. 20 is a top view of the handle of the driver of FIG. 16, with the cover removed.

FIG. 21 is a proximal end view of the handle shown in FIG. 20.

FIG. 22 is a partial cross-sectional side view of the driver of FIG. 20.

FIG. 23 illustrates a schematic view of the fully-threaded suture anchor of FIG. 1, having a recessed loop, and with two suture strands looped through the internal loop of the fully-threaded suture anchor.

FIG. 24 illustrates a top view of the cannulated driver of FIGS. 10-15 loaded with the fully-threaded suture anchor of FIG. 23, and with the two suture strands threaded through the cannula of the driver.

FIG. 25 illustrates a top view of the cannulated driver of FIGS. 10-15 loaded with the fully-threaded suture anchor of FIG. 23, and showing the loading path of the two suture strands threaded through the cannula of the driver.

FIG. 26 illustrates a side view of the cannulated driver of FIGS. 10-15 loaded with the fully-threaded suture anchor of FIG. 23, and showing the two suture strands threaded through the cannula of the driver and secured to the driver.

FIG. 27 illustrates a side view of the driver shown in FIGS. 16-22 before being loaded with the fully-threaded suture anchor having two suture strands with attached needles.

FIG. 28 illustrates a schematic view of the fully-threaded suture anchor of FIG. 1, having a recessed suture loop and two suture strands looped through the loop of the fully-threaded suture anchor, the two suture strands having attached needles.

FIG. 29 illustrates a perspective view of the driver of FIG. 27 loaded with the fully-threaded suture anchor of FIG. 28, and with the two suture strands with attached needles partially threaded through a side cannulation of the driver.

FIG. 30 illustrates another perspective view of the driver of FIG. 27 loaded with the fully-threaded suture anchor of FIG. 28 and with the two suture strands and attached needles secured to the driver.

FIG. 31 is a perspective view of a punch employed to create a pilot hole for the fully-threaded suture anchor of the present invention.

FIG. 32 is a distal end view of the punch of FIG. 31.

FIG. 33 is a schematic cross-sectional view of a bone fragment undergoing a suture anchor installation in accordance with a method of the present invention and at an initial stage.

FIG. 34 illustrates the bone fragment of FIG. 33 at a stage of suture anchor installation subsequent to that shown in FIG. 33.

FIG. 35 illustrates the bone fragment of FIG. 33 at a stage of suture anchor installation subsequent to that shown in FIG. 34.

FIG. 36 illustrates the bone fragment of FIG. 33 at a stage of suture anchor installation subsequent to that shown in FIG. 35.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to the drawings, where like elements are designated by like reference numerals, FIGS. 1-6 illustrate a fully-threaded bioabsorbable suture anchor 100 of the pres-

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ent invention. The fully-threaded suture anchor 100 includes a body 4 provided in the shape of a tapered cylinder and having a distal end 12 and a proximal end 13.

As shown in FIG. 1, the fully-threaded suture anchor 100 is provided with a continuous thread 6 which wraps around the body 4 in a clockwise direction, the crest of the threads tapering from wide to narrow from the proximal to the distal end of the anchor. The proximal threads of anchor 100 with the widest crest surfaces are designed to engage the thin cortical shell in osteopenic bone to prevent anchor "pull back," which could cause the back of the anchor to be proud to the bone. In an exemplary embodiment, suture anchor 100 is provided with about eight thread flights wrapping around body 4, with the angle of the proximal surface of each thread being approximately between one-third and one-fourth the angle of the distal surface of each thread relative to the horizontal. For example, in the preferred embodiment, the proximal surface of each thread has an angle of 12° relative to a plane horizontal to the axis of the suture anchor, while the distal surface of each thread has an angle of 45° relative to the same horizontal plane.

By providing the suture anchor 100 with continuous threads running from the tip to the proximal end where the driver engages, the thread potential is maximized and the wasted space is minimized. The fully-threaded design of the anchor of the present invention substantially improves pull-out strength compared to suture anchors with protruding eyelets, and prevents anchor "pull-back" that can occur with countersunk anchors.

As shown in FIGS. 1 and 4, the suture anchor 100 has a cylindrically shaped bore or socket 10 starting from a rectangularly shaped opening 11 at the proximal end and extending into the anchor body 4 approximately two-thirds of the length therethrough. Distally of the bore 10, anchor body is provided with a knot socket 20 which extends from the distal end 12 of the anchor. Knot socket 20 may have various shapes and configurations, for example, a cylindrical shape, as shown in FIG. 5. Bore 10 communicates with knot socket 20 through passage 40.

The proximal surface and associated edges of suture anchor 100 defining the rectangularly shaped opening 11 is rounded and smooth. Preferably, the proximal surface of the suture anchor 100 forming the periphery of the opening 11 forms a rounded lip 18 (FIG. 4) so that opening 11 has a slightly wider diameter than the main portion of the cylindrical bore 10. With the smooth and rounded proximal end provided in the anchor of the present invention, sutures threaded through the bore 10 and opening 11 will not be abraded by any sharp edges, and will not become frayed upon pressure or rubbing against the anchor at the proximal opening.

In a preferred embodiment, diameter ϕ_2 (FIG. 4) of opening 11 is substantially equal to that of the knot socket 20, but larger than diameter ϕ_3 of the passage 40 and smaller than outside diameter ϕ_1 of the anchor body 4. Preferably, the outside diameter ϕ_1 of the anchor body 4 is about 3 to about 8 mm, more preferably of about 5.5 mm, and the diameter ϕ_2 of the opening 11 and socket 20 of about 1.5 to about 4.5 mm, more preferably of about 3 mm. In an exemplary embodiment, body 4 of suture anchor 100 has a length of about 0.6 in. and an exterior diameter of about 0.22 in. (5.5 mm) as measured across the outer diameter of the threading at the proximal end of the anchor.

Referring back to FIG. 1, a flexible strand 30, preferably suture, is threaded into the anchor body 4, with one end of the suture strand being threaded through the socket 20, passage 40 and bore 10 to form a loop or eyelet 32 located

at least partially within bore **10** at the proximal end **13** of the anchor **100**. Ends **31a**, **31b** extending through the anchor from the distal end **12** of the suture anchor are tied to form at least one knot **34**.

In the preferred embodiment illustrated in FIG. 1, the loop **32** is completely recessed from the proximal end **13** of the anchor body **4**. However, the invention also contemplates embodiments according to which the loop **32** extends out of the suture anchor **100** by a distance of about 0.5 to about 1.5 mm, more preferably of about 1 mm. In alternative configurations, the loop **32** may be also located completely outside of the bore **10** of the anchor **100**. Thus, although the embodiment of FIG. 1 illustrates eyelet **32** disposed completely within the anchor body **4**, this embodiment is only illustrative and the invention is not limited to it. The position and size of the eyelet of the present invention is determined according to the characteristics of the arthroscopic procedure, and the need to precisely orientate the eyelet during anchor insertion to optimize suture sliding characteristics.

The fully-recessed loop **32** of FIG. 1 has the ability to self-align, eliminating the need to determine eyelet alignment as it applies to the orientation of the tissue edge. The fully-recessed loop **32** also enhances suture slideability compared to conventional anchors with protruding eyelets, and allows the suture to slide against the smooth inner edge of the anchor reducing the potential for suture abrasion from the cortical bone edge.

At the distal end **12** of anchor **100**, flexible strand of material **30** forms at least one knot **34**, which is preferably an over-hand knot. Knot **34** is housed in the knot socket **20** and rests on most distal surfaces **37** of regions **35** of the anchor body **4** that define the passage **40** having a diameter narrower than that of the sockets **10** and **20**. To increase the pull out strength of the strand **30** from the anchor, knot **34** may be optionally coated with a glue material to increase its strength and facilitate adherence to the walls of the socket **20**. Knot **34** increases the pullout strength of the strand even in soft bone, provides increased fixation, and eliminates the anchor "pull back."

The strand **30** may be formed of any flexible material. In the preferred embodiment, strand **30** and loop **32** are formed of a high strength suture material such as the one described in U.S. Pat. No. 6,716,234 to Grafton et al., the disclosure of which is incorporated by reference in its entirety. In additional embodiments, the strand **30** may be insert-molded into the anchor in the manner described in U.S. Pat. No. 5,964,783 to Grafton et al., the disclosure of which is also incorporated by reference in its entirety.

The anchor body **4** is preferably formed of a translucent or transparent polymer material, and is preferably made of bioabsorbable materials such as polyglycolic or polylactic acid polymers. Accordingly, flexible strand **30** is visible through the body of the fully-threaded anchor **100** to provide visual confirmation of strand encapsulation within the anchor. Advantageously, the flexible strand of material **30** and the anchor body **4** are made of materials selected such that the loop **32** will not biodegrade before anchor body **4**. As used in the present application, the term "bioabsorbable" is considered to be interchangeable with the term "biodegradable," "resorbable," and "absorbable" to mean that the device can be absorbed by the body over time. Also, the measurements, angles and ratios between the dimensions of the suture anchor may be varied from those described above so as to be suitable for the conditions and applications in which the suture anchor is to be used.

Optionally, the suture anchor can be distributed with at least one strand of suture already threaded through the loop

32. For example, FIG. 1 illustrates suture strands **42**, **44** attached to the loop allowing the sutures to slide smoothly with minimal friction. In an exemplary embodiment, the suture strands **42**, **44** may be FiberWire composite sutures of alternating colors to maximize repair strength, aid in suture management and provide superior tying characteristics.

FIGS. 7(a), 8(a) and 9(a) illustrate various embodiments of drivers **200**, **300**, **400** used to install the fully-threaded suture anchor **100** of the present invention. FIG. 7(a) illustrates cannulated driver **200** preloaded with the fully-threaded suture anchor of FIGS. 1-6 and with suture strands **42**, **44** attached to the loop **32**. As explained in more detail below with reference to FIGS. 10-15 and 23-26, suture strands **42**, **44** are threaded through the cannula of the driver **200** and secured on a hook on the handle of the driver, to allow the distal end of the head of the driver to be inserted into the opening **11** and bore **10** of the anchor **100** so that the suture anchor is driven into a pilot hole.

FIG. 8(a) illustrates a second embodiment of a driver of the present invention. Driver **300** (which will be described in more detail in FIGS. 16-22) is not cannulated, but rather presented with a slot or side cannulation **360** in the shaft **330**. The slot allows suture strands that are provided with needles **380** (FIG. 8(b)) and that are attached to the loop **32** of the anchor **100** to pass through the slot and around the sides of handle **310**, to be further secured in needle slot **388** of the handle.

FIG. 9(a) illustrates yet another embodiment of a driver of the present invention, according to which driver **400** is employed in connection with suture strands with punch needles **440** (FIG. 9(b)) that are attached to the loop **32** of the anchor **100** of the present invention.

FIGS. 10-15 illustrate details of the first exemplary embodiment of driver **200** used to install the fully-threaded suture anchor **100** of the present invention during an arthroscopic procedure. The driver **200** is provided with a head **250**, a shaft **230** and a handle assembly **210**. The head **250** of the driver is configured to be received within anchor socket **10** of the fully-threaded suture anchor **100** of FIGS. 1-6. In an exemplary embodiment, the drive head is rectangularly shaped and has a width and a length which substantially corresponds to the width and length of opening **11** in suture anchor **100**. Preferably, the drive head is slightly shorter and has a slightly smaller width than opening **11**, so that the fit is not too tight, yet ensures secure engagement for driving the suture anchor into bone.

The shaft **230** preferably comprises an elongate, narrow diameter body suitable for use in remote procedures performed through percutaneous tissue punctures, such as arthroscopic, laparoscopic and other invasive procedures and the like. The shaft typically has a length of about 5 cm to about 20 cm, preferably about 15 cm. The diameter of the shaft assembly is sufficiently small to facilitate introduction through access sheaths, cannulas, trocars, and the like, typically being less than about 10 mm, preferably about 5 mm.

The handle assembly **210** preferably includes an elongated double hook **252** extending substantially along the length thereof and having a hook at the proximal end and at the distal end thereof, and a clip **260** formed at one end region of the double hook **252**. As explained in more detail below with reference to FIGS. 23-26, when driver **200** is engaged with suture anchor **100**, excess lengths of suture **42**, **44** passed through the proximal end of driver **200** can be wrapped around the double hook **252**, and the ends of the sutures can be secured in the clip **260**. In this manner, the

suture strands **42**, **44** can be prevented from becoming tangled or otherwise interfering with the surgeon's work.

Driver **200** is preferably constructed to withstand an application of about 20 in/lb of torque. Preferably, although not necessarily, at least the shaft and drive head are made of stainless steel. However, other materials may be used which provide the necessary strength and rigidity for installing the suture anchor of the present invention into cortical bone.

The anchor **100** and driver **200** may be provided to the surgeon as a preformed assembly with the sutures **32**, **34** pre-threaded through loop **32** and through the cannula of the driver and secured on the handle.

FIGS. **16-22** illustrate details of the second exemplary embodiment of driver **300** used to install the fully-threaded suture anchor **100** of the present invention during an arthroscopic procedure, preferably during an open procedure such as mini-open rotator cuff repairs. The driver **300** is different from the driver **200** described above in that driver **300** allows installation of a fully-threaded suture anchor that has attached at least one strand of suture with a surgical needle. Thus, driver **300** is not cannulated but rather comprises a slot or side cannulation **360** provided for about half the length of the shaft **330** and defined by break edges **350**. The side cannulation allows suture strands **342**, **344** (FIG. **8(b)**), which are received in the cannulation, to be provided with surgical needles **380** (FIG. **8(b)**) at one end, which would not be possible if the driver had a central (fully closed) cannulation.

When driver **300** is engaged with suture anchor **100**, excess lengths of suture **342**, **344** with attached needles **380** can be secured in recess region or cavity **388** (FIG. **8(b)**) of the handle **310**. The cavity **388** is accessed by opening a pivotable hatch **399**. In this manner, the needles **380** and suture strands **342**, **344** are wrapped around tie-down bars disposed in the inside of the housing cavity when the hatch is closed. Thus, surgical needles **380** may be safely stored within the handle **310**, preventing therefore any piercing of surgical gloves and any problems in maintaining the needles sterile.

FIGS. **20-23** illustrate details of the housing cavity **388** provided in the handle **310** of the driver **300**. As shown in FIG. **20**, cavity **388** is provided with a plurality of slots **396** and tie-down bars **393**, that allow the surgical needles **380** to be "parked" or secured within the slots and the bars. If desired, a plurality of sutures with or without needles may be housed within the housing cavity **388**. The cavity **388** is accessed by opening the pivotable hatch **399**. Driver **300** is also configured to be received within anchor opening **11** of the fully-threaded suture anchor **100** of FIGS. **1-6**.

FIGS. **23-26** illustrate the cannulated driver of FIGS. **10-15** loaded with the fully-threaded suture anchor of FIG. **23**. As shown in FIG. **24**, the two suture strands **42**, **44** are first threaded through the cannula of the driver **200**, and the distal end of the drive head **250** (FIG. **24**) of the driver is then inserted into the opening **11** of the anchor **100**. The sutures exiting the proximal end of driver **200** are wrapped around the double hook **252** and/or clipped in clip **260**.

FIGS. **27-30** illustrate the driver **300** of FIGS. **16-22** loaded with the fully-threaded suture anchor **100** and provided with two suture strands **342**, **344** having attached surgical needles **380**. As shown in FIG. **29**, the two suture strands **342**, **344** are first passed through side cannulation **360** of the shaft of the driver **300**, so that the distal end of the drive head **350** of the driver is then inserted into the opening **11** of the anchor **100**. The sutures passed through the side cannulation are pulled toward the proximal end of the driver **300** and the suture strands **342**, **344** are wrapped

around the tie-down bars **393** in the housing cavity **388**, while the needles **380** are stored within slots **396**.

Sutures anchors according to the present invention can be used for arthroscopic procedures. The anchors are also advantageous for open and mini-open surgical procedures. Specific examples of applicable procedures include cortical bone-soft tissue fixation, Bankart and SLAP shoulder repairs.

An exemplary method of employing the suture anchors of the present invention is described below with reference to FIGS. **33-36**. FIG. **33** illustrates a schematic cross-sectional view of bone segment **900** which undergoes suture anchor installation according to the present invention. A punch **910** (FIG. **33**) either alone or in combination with tap **500** (FIG. **34**) may be employed for forming a hole in bone **900** into which suture anchor **100** is to be inserted. If bone **900** is soft bone, punch **910** may be sufficient for drilling the hole. If, however, the bone is hard cortical bone, the punch/tap combination may be desirable. Preferably, the diameter of the hole formed is slightly (e.g. 1 mm) smaller than the diameter of the suture anchor to be installed, to ensure good purchase of the suture anchor threads in the bone. Alternatively, a self-drilling/self-tapping suture anchor can be formed and inserted directly into bone by engaging the anchor with a driver and turning the anchor to advance the anchor directly into bone without previous formation of a hole.

FIGS. **31** and **32** illustrate an embodiment of tap **500** employed to prepare a bone socket or pilot hole prior to insertion of the anchor. As shown in FIGS. **31** and **32**, tap **500** includes a shaft **502** having a handle **504** on a proximal end and a tapping head **506** on a distal end. Tapping head **506** includes a trocar tip **508** followed by a tapered, spiral cutting section **505**. Using tap **500**, a hole for the suture anchor is formed to accommodate a head of a cannulated driver used to install the suture anchor.

Reference is now made to FIGS. **35** and **36**. Driver **200** loaded with the fully-threaded suture anchor of the present invention (shown in FIG. **26**, for example) is then placed at the opening of the prepared hole in bone **900**, and the driver **200** is rotated until the proximal surface of the anchor **100** is flush with the surface of the bone. The driver tip is then pulled back, to reveal the suture strands **42**, **44** (FIG. **36**). Since it is not necessary for the proximal end of the anchor to be countersunk below the bone surface to prevent tissue abrasion, the inventive anchor does not need to be inserted as far as prior art devices, and avoids abrasion of the sutures by the rim of the bone around the installed suture anchor.

The suture anchor of the present invention provides advantages in addition to those already discussed above. For example, with the threads provided along the entire length of the suture anchor body, the anchor is afforded maximum securement by the threads in the cortical bone, unlike some prior art anchors in which the threads only contact the cancellous bone. Also, by providing a knot which is optionally coated with a glue material, the suture anchor is installed with a higher torque than many prior art anchors, and thus has improved fixation strength.

Although the present invention has been described in relation to particular embodiments thereof, many other variations and modifications and other uses will become apparent to those skilled in the art.

What is claimed as new and desired to be protected by Letters Patent of the United States is:

1. A bioabsorbable suture anchor comprising:
 - a fully threaded anchor body formed of bioabsorbable material and extending longitudinally from a proximal end to a distal end;
 - a rectangularly shaped opening at the proximal end;
 - a longitudinal bore of uniform diameter extending through more than half of the anchor body, the longitudinal bore starting from the rectangularly shaped opening at the proximal end and extending into the anchor body for approximately two thirds of a length of the anchor body;
 - a knot socket having a diameter equal to the diameter of the longitudinal bore;
 - a central passage in communication with the knot socket and the longitudinal bore, the central passage having a diameter narrower than that of the longitudinal bore and the knot socket;
 - a strand of flexible material disposed within the anchor body, the strand forming a loop extending through the entire longitudinal bore which extends more than half the length of the anchor body, the loop forming an eyelet at the proximal end of the anchor body for slidably receiving at least one suture strand for tying tissue to bone, the strand having ends tied together in a knot disposed within the knot socket at the distal end of the anchor body, wherein the ends of the strand of flexible material are free ends; and
 - at least one suture strand threaded through the loop and passing slidably through the eyelet, for tying tissue to bone, wherein the at least one suture strand has a first end and a second end.
2. The suture anchor of claim 1, wherein the loop is disposed completely within the anchor body.
3. The suture anchor of claim 1, wherein the rectangularly shaped opening at the proximal end of the anchor is configured to receive a driver head for driving the anchor.
4. The suture anchor of claim 1, wherein the suture strand further includes a needle attached at one end.
5. The suture anchor of claim 1, wherein the anchor body is threaded from the proximal end to the distal end.
6. The suture anchor of claim 1, wherein the flexible material comprises a suture formed of ultrahigh molecular weight polyethylene.
7. The suture anchor of claim 1, wherein the knot is coated with a glue material.
8. The suture anchor of claim 1, wherein the strand of flexible material is disposed completely in the anchor body.
9. A suture anchor assembly for attachment of tissue to bone, the suture anchor assembly comprising:
 - a fully threaded suture anchor comprising an anchor body comprising a bioabsorbable material and having a distal end, a proximal end, a longitudinal axis, an outer surface, a first central longitudinal bore of uniform diameter extending from a rectangularly shaped opening at the proximal end through more than half of the anchor body, and a second central longitudinal bore located at the distal end, wherein the first central longitudinal bore is in communication with the second central longitudinal bore through a central passage, and wherein a diameter of the first central longitudinal bore is equal to a diameter of the second central longitudinal bore, and wherein the central passage has a diameter narrower than that of the first and central longitudinal bores, and wherein the first central longitudinal bore starts from the rectangularly shaped opening at the

- proximal end and extends into the anchor body for approximately two thirds of a length of the anchor body, and wherein the first and second central longitudinal bores have a first diameter, and the central passage has a second diameter, the second diameter being smaller than the first diameter;
 - a first strand of flexible material comprising a loop and a knot formed of ends of the first strand of flexible material tied together, the loop extending through the entire first central longitudinal bore which extends through more than half the length of the anchor body, the loop forming an eyelet at the proximal end, and the knot is disposed within the second central longitudinal bore, wherein the ends of the first strand of flexible material are free ends; and
 - at least a second strand of flexible material attached to the suture anchor and passing slidably through the eyelet, wherein the second strand of flexible material has a first end and a second end.
10. The suture anchor assembly of claim 9, wherein the loop is recessed from the proximal end of the anchor body by about one third the length of the anchor body.
 11. The suture anchor assembly of claim 9, wherein the anchor body comprises a plurality of thread flights extending from the outer surface of the anchor body.
 12. The suture anchor assembly of claim 9, wherein the anchor body has an outside diameter of about 5.5 mm.
 13. A method of attaching tissue to bone using a suture anchor assembly including a suture anchor comprising:
 - a fully threaded anchor body formed of bioabsorbable material and having a distal end, a proximal end, a longitudinal axis, a first central longitudinal bore of uniform diameter starting from a rectangularly shaped opening at the proximal end and extending into the anchor body through more than half of the anchor body, and a second central longitudinal bore located at the distal end, the first central longitudinal bore being in communication with the second central longitudinal bore through a central passage, wherein the first central longitudinal bore has a diameter equal to a diameter of the second longitudinal bore, and wherein the central passage has a diameter narrower than that of the first and central longitudinal bores, and wherein the first central longitudinal bore extends from the proximal end into the anchor body for approximately two thirds of a length of the anchor body;
 - a first strand of flexible material comprising a loop and a knot formed of ends of the first strand of flexible material tied together, the first strand being disposed within the anchor body so that the loop is disposed within and extends through the entirety of the first central longitudinal bore which extends through more than half the length of the anchor body, the loop forming an eyelet at the proximal end, and the knot is disposed within the second central longitudinal bore, wherein the ends of the first strand of flexible material are free ends; the method comprising the steps of:
 - providing at least a second strand of flexible material through the eyelet;
 - coupling the suture anchor assembly to a driver so that a head of the driver is received within the rectangularly shaped opening at the proximal end of the fully threaded anchor body;
 - threading ends of the second strand of flexible material attached to the suture anchor through a cannula of the driver; and

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installing the suture anchor assembly into bone, using the driver, to approximate tissue to bone.

14. The method of claim **13**, wherein the second strand of flexible material further comprises a needle attached to one end.

15. The method of claim **14**, further comprising the step of securing the needle within a cavity of a handle of the driver.

16. A suture anchor comprising:

a fully threaded anchor body extending longitudinally between a proximal end and a distal end;

a longitudinal bore extending through the anchor body for approximately two thirds of a length of the anchor body, said longitudinal bore having a first diameter and a first length;

a knot socket having a second diameter equal to the first diameter of the longitudinal bore;

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a central passage in communication with the knot socket and the longitudinal bore, the central passage having a third diameter narrower than the first diameter and the second diameter and a second length that is shorter than the first length;

a strand of flexible material disposed within each of the longitudinal bore, the central passage and the knot socket, the strand including a loop and a knot, the loop forming an eyelet disposed in the longitudinal bore near the proximal end of the anchor body and the knot disposed within the knot socket near the distal end of the anchor body, wherein ends of the strand of flexible material are free ends; and

at least one suture strand threaded through the loop and passing slidingly through the eyelet, for tying tissue to bone, wherein the at least one suture strand has a first end and a second end.

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