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(54) **USB MEMORY STORAGE APPARATUS
WITH INTEGRATED CIRCUIT IN A
CONNECTOR**

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(52) **U.S. Cl.** **710/305**; 710/63; 710/74;
711/103

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711/115; 365/63, 129; 713/600; 361/686,
361/724, 726, 685, 737

See application file for complete search history.

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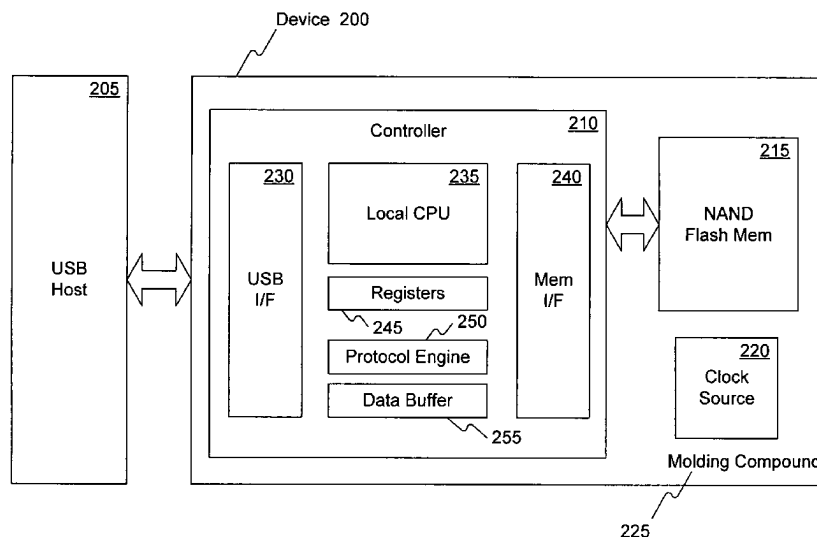
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Farabow, Garrett & Dunner, L.L.P.

(57) **ABSTRACT**

An integrated semiconductor memory device for use within
an integrated USB memory apparatus has a controller, a
flash memory in communication with the controller, a USB
interface circuit in communication with the memory con-
troller, and an integrated circuit package for maintaining at
least one of the controller, the flash memory, and the USB
interface within the physical dimensions of a USB connector
of the USB memory apparatus.

30 Claims, 12 Drawing Sheets



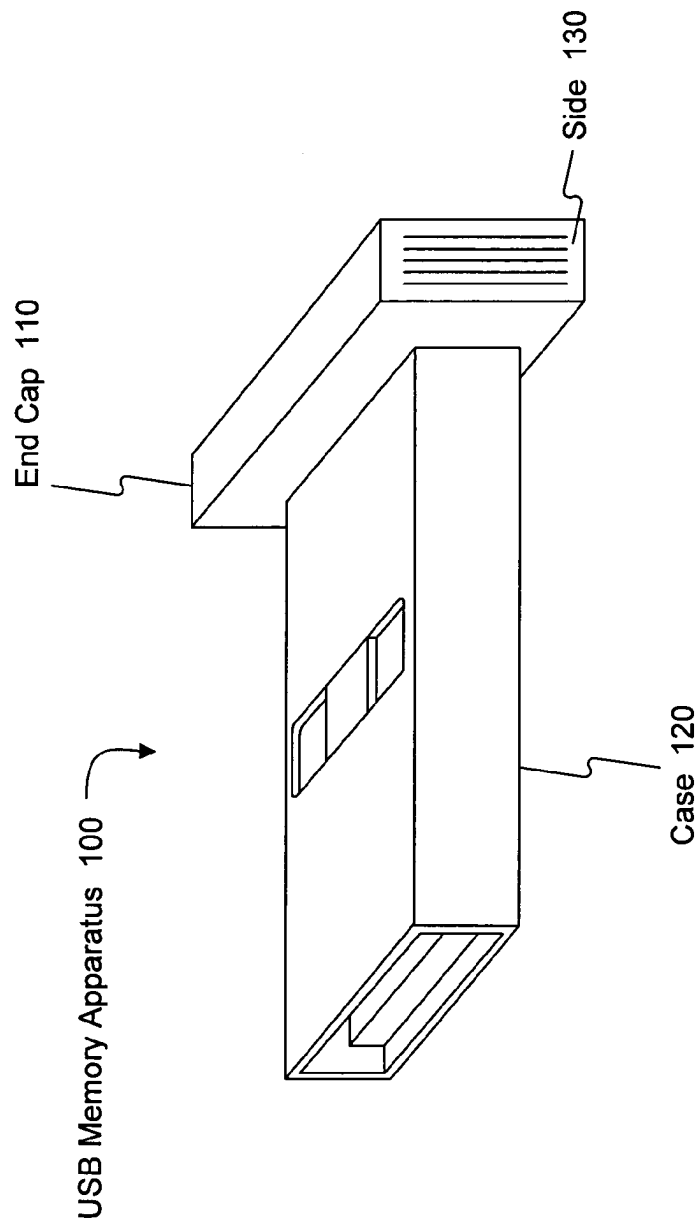


FIG. 1

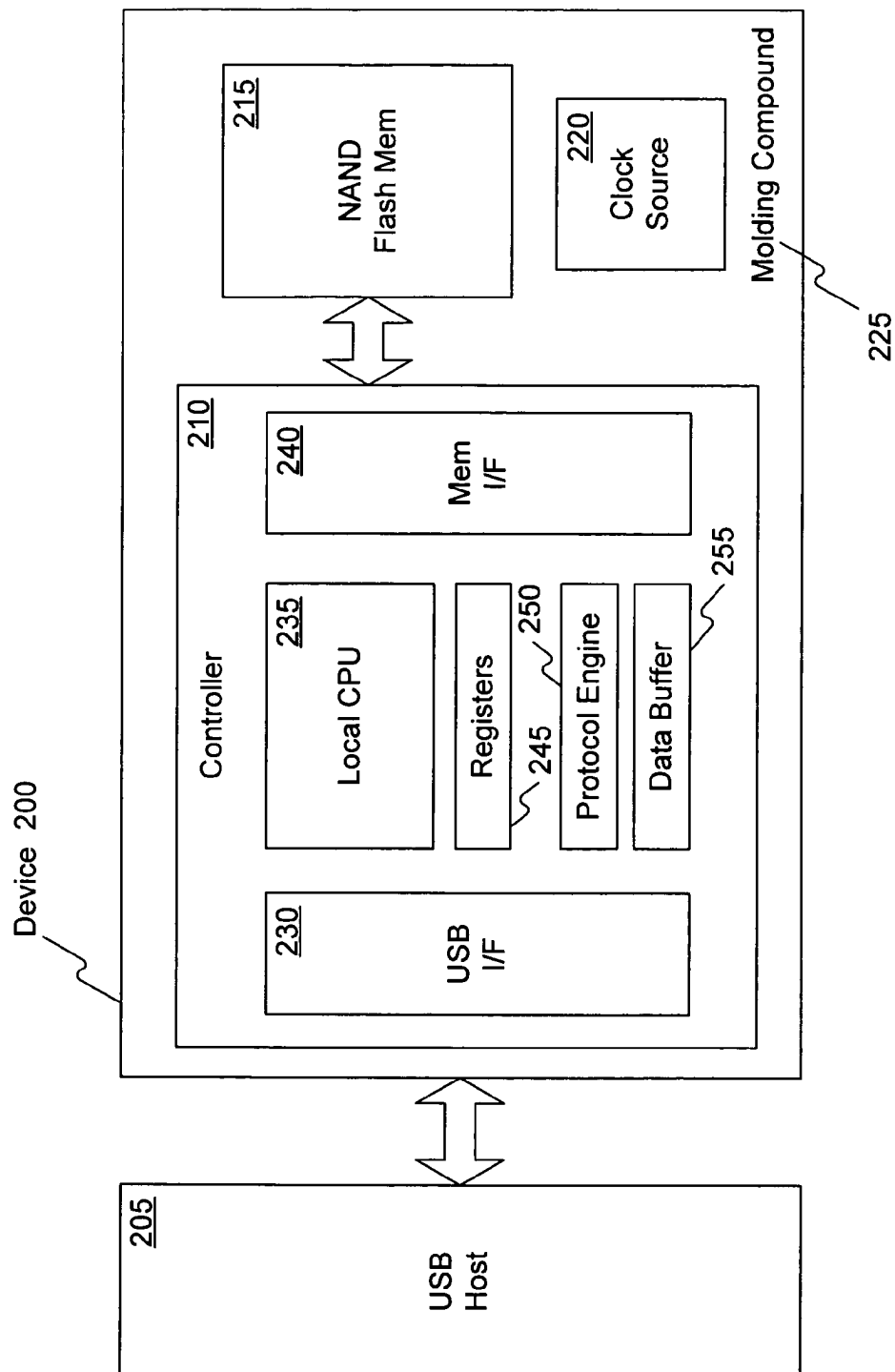


FIG. 2

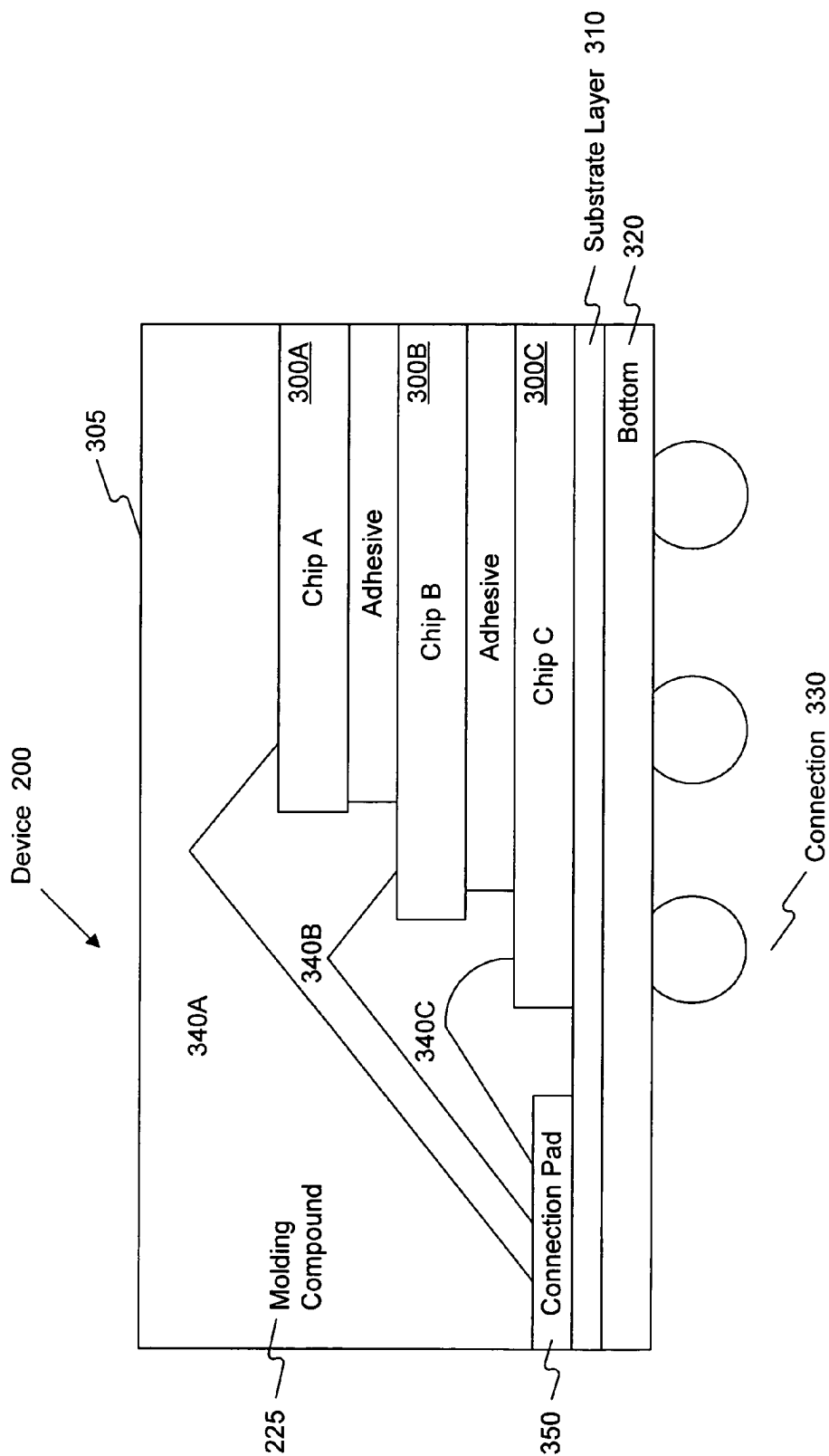


FIG. 3

FIG. 4A

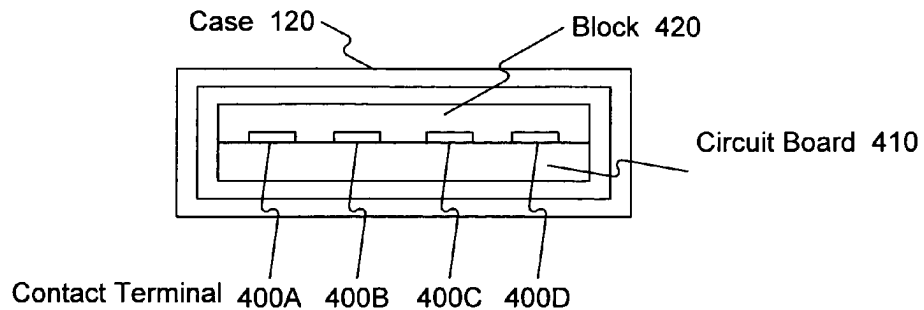


FIG. 4B

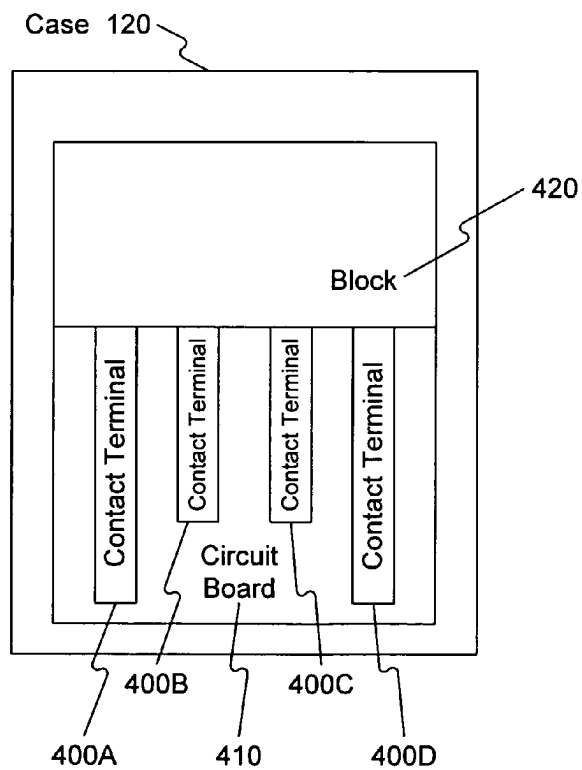
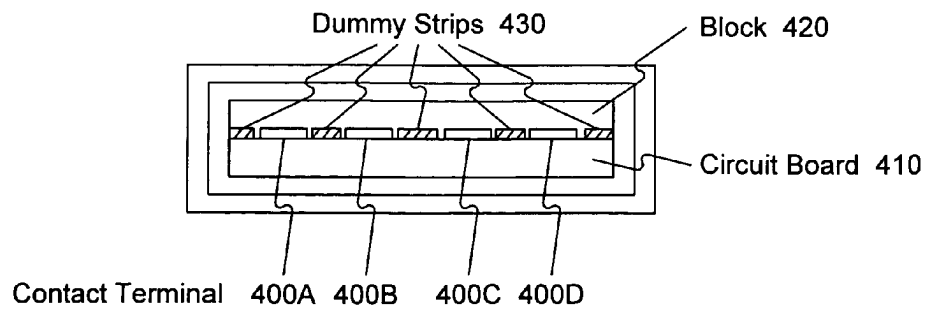
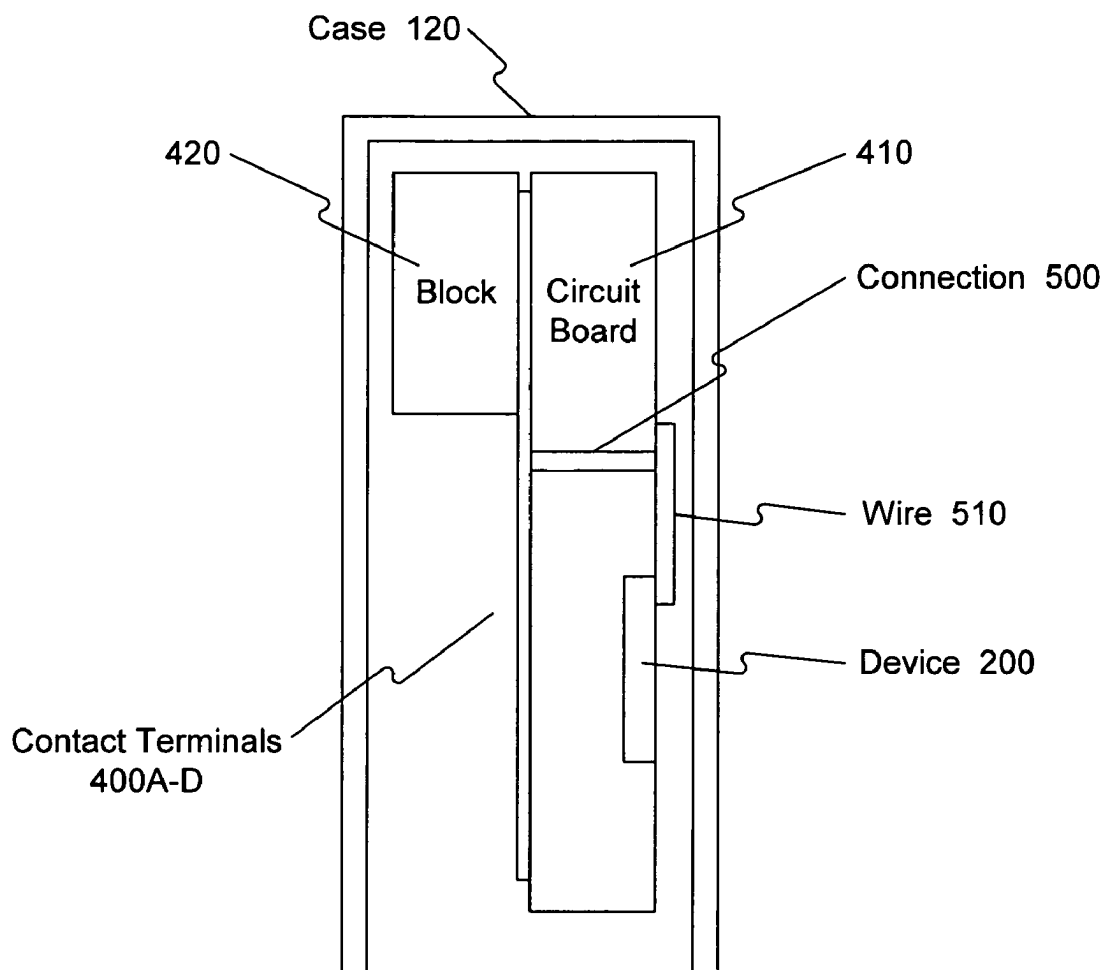
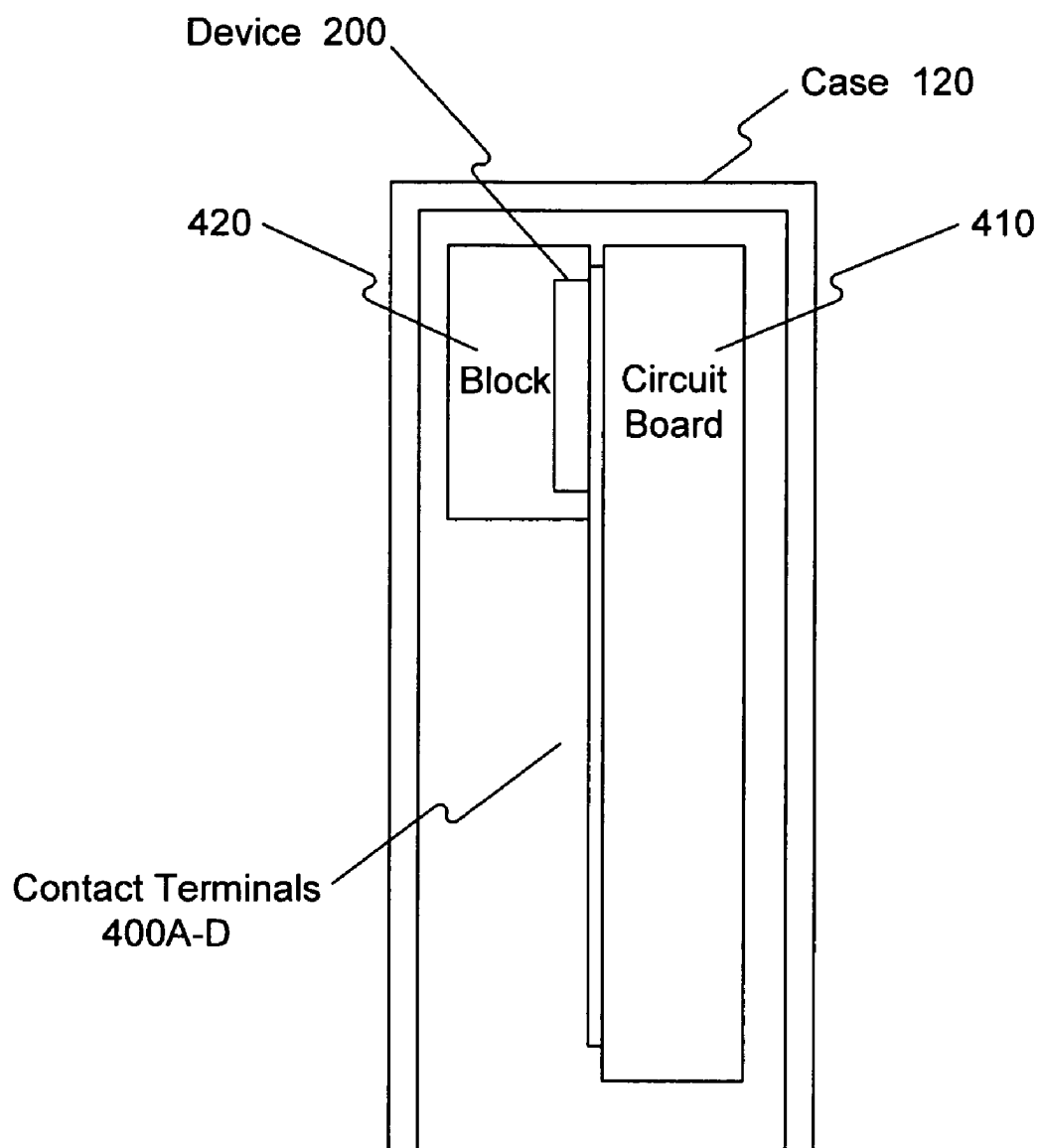
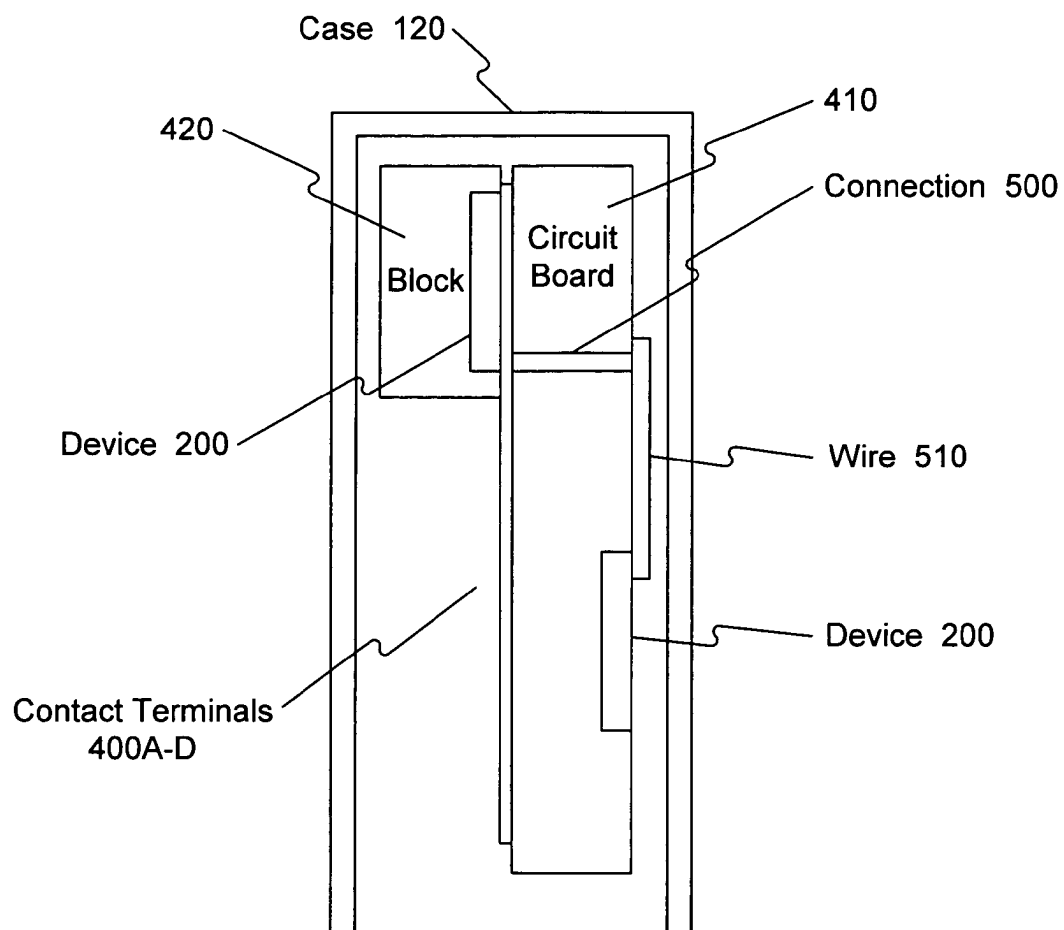


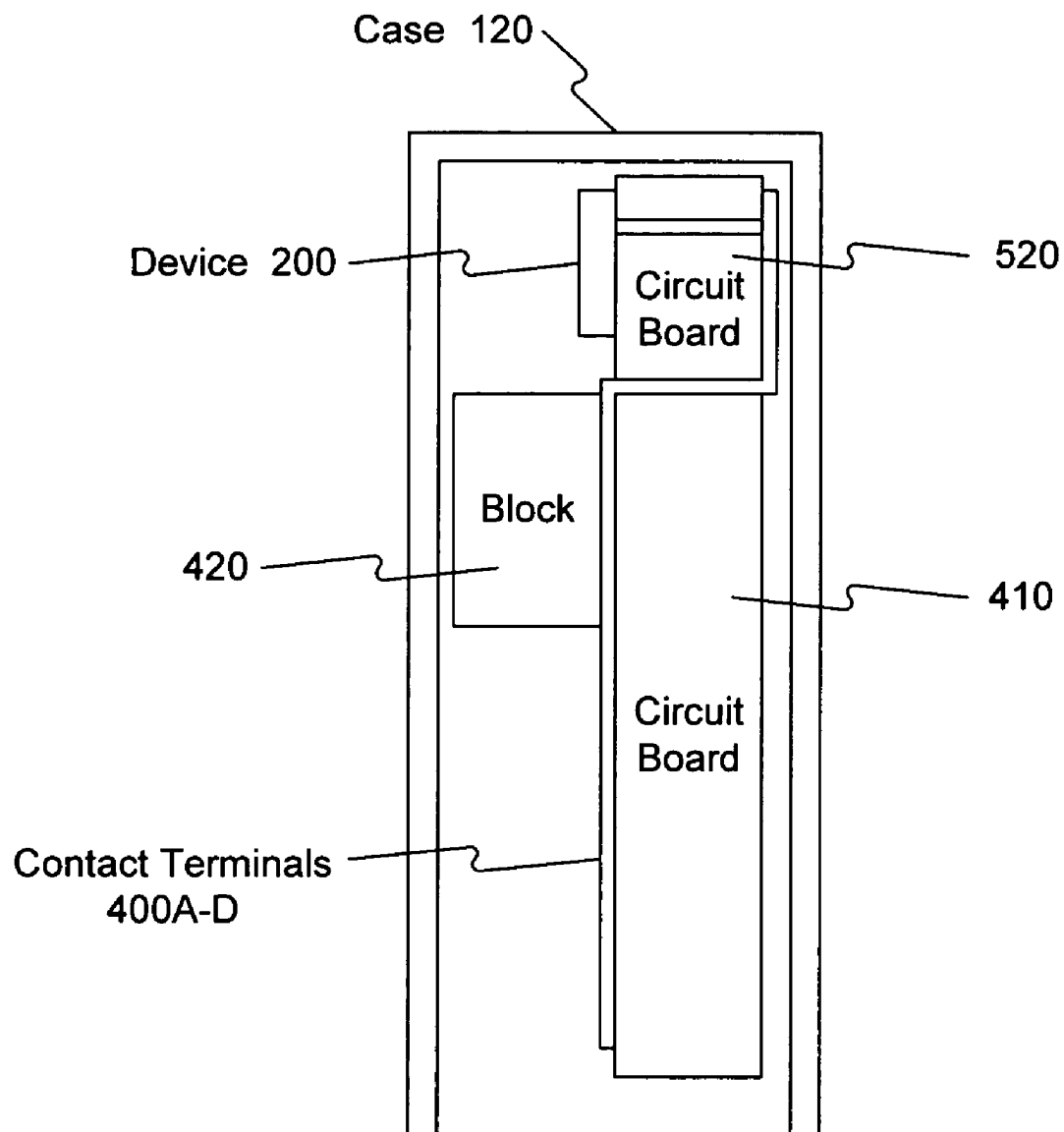
FIG. 4C

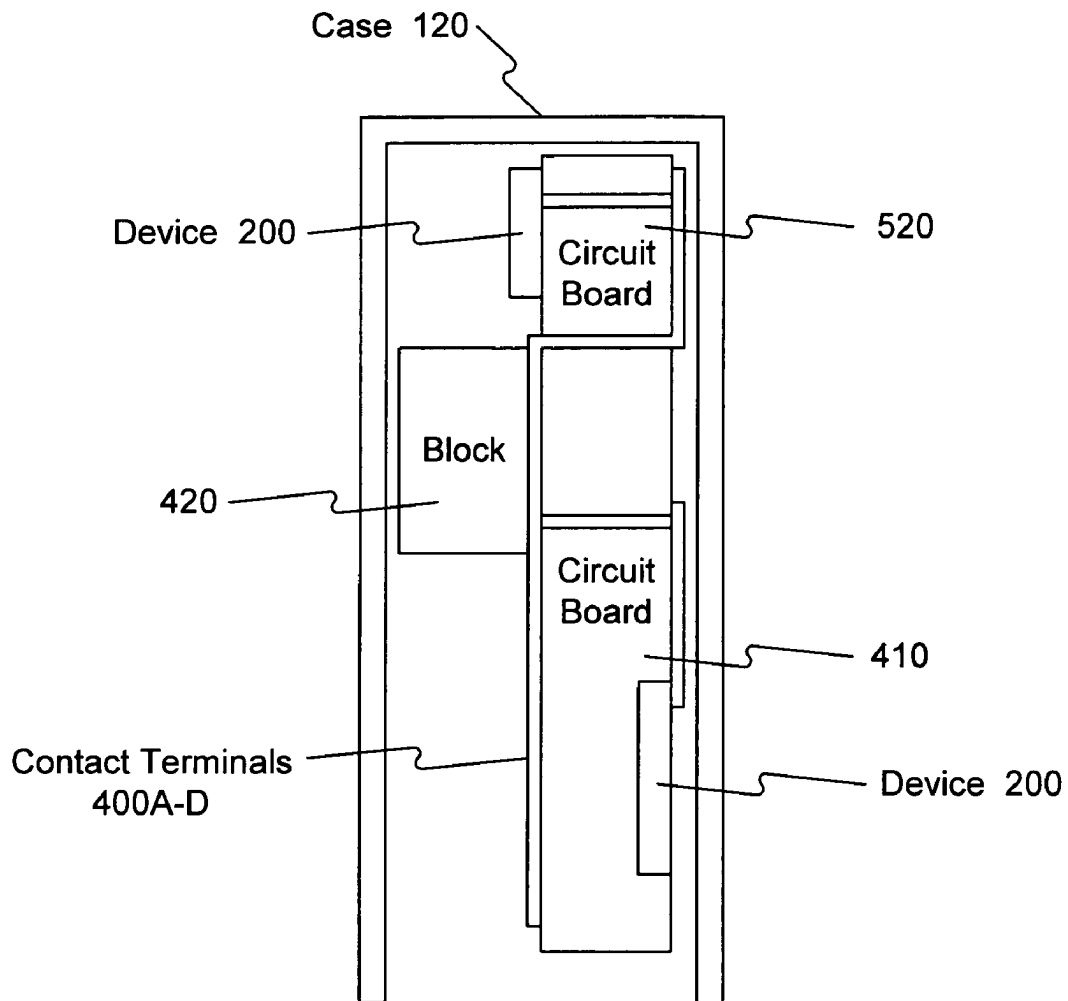


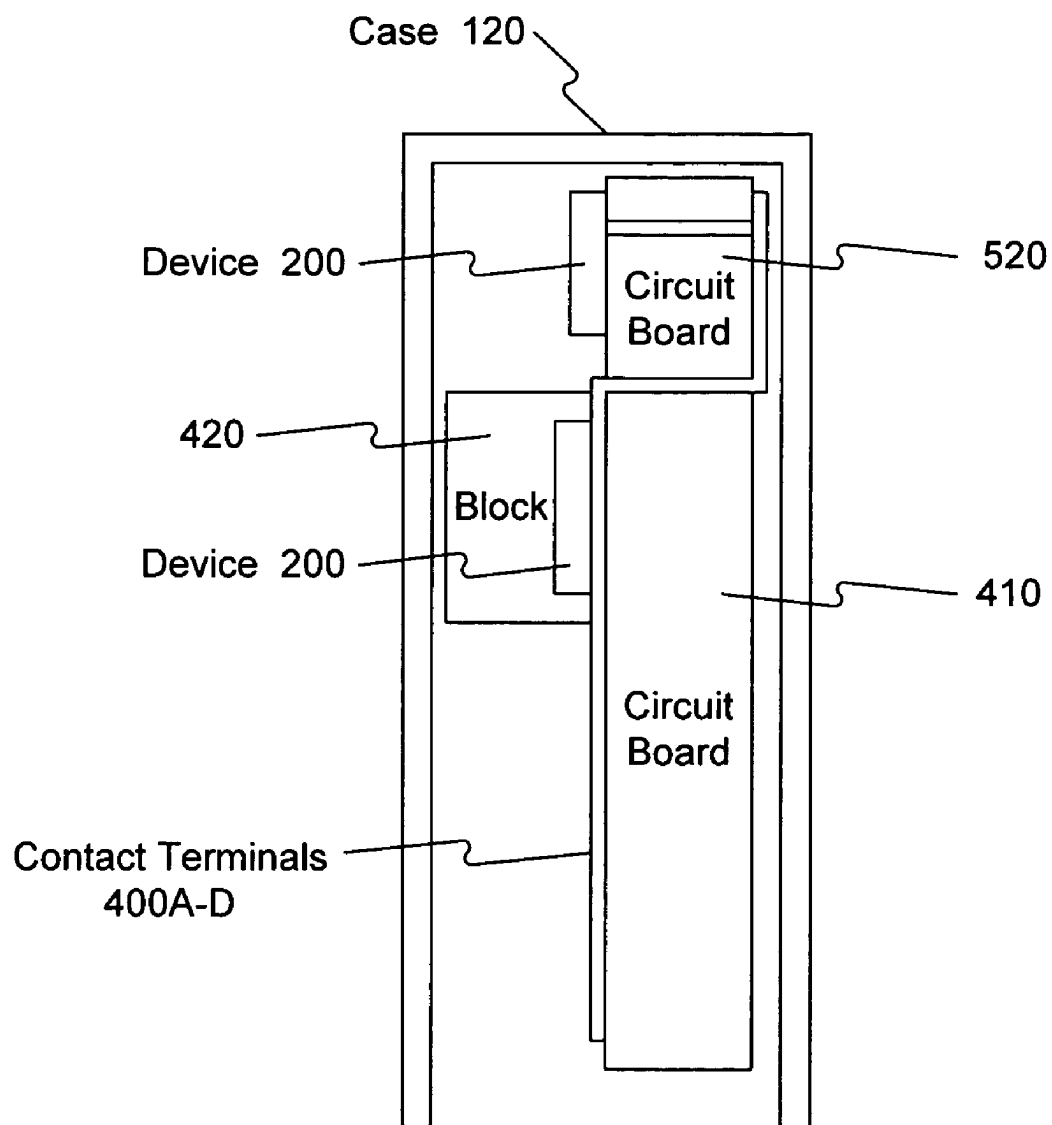
**FIG. 5A**

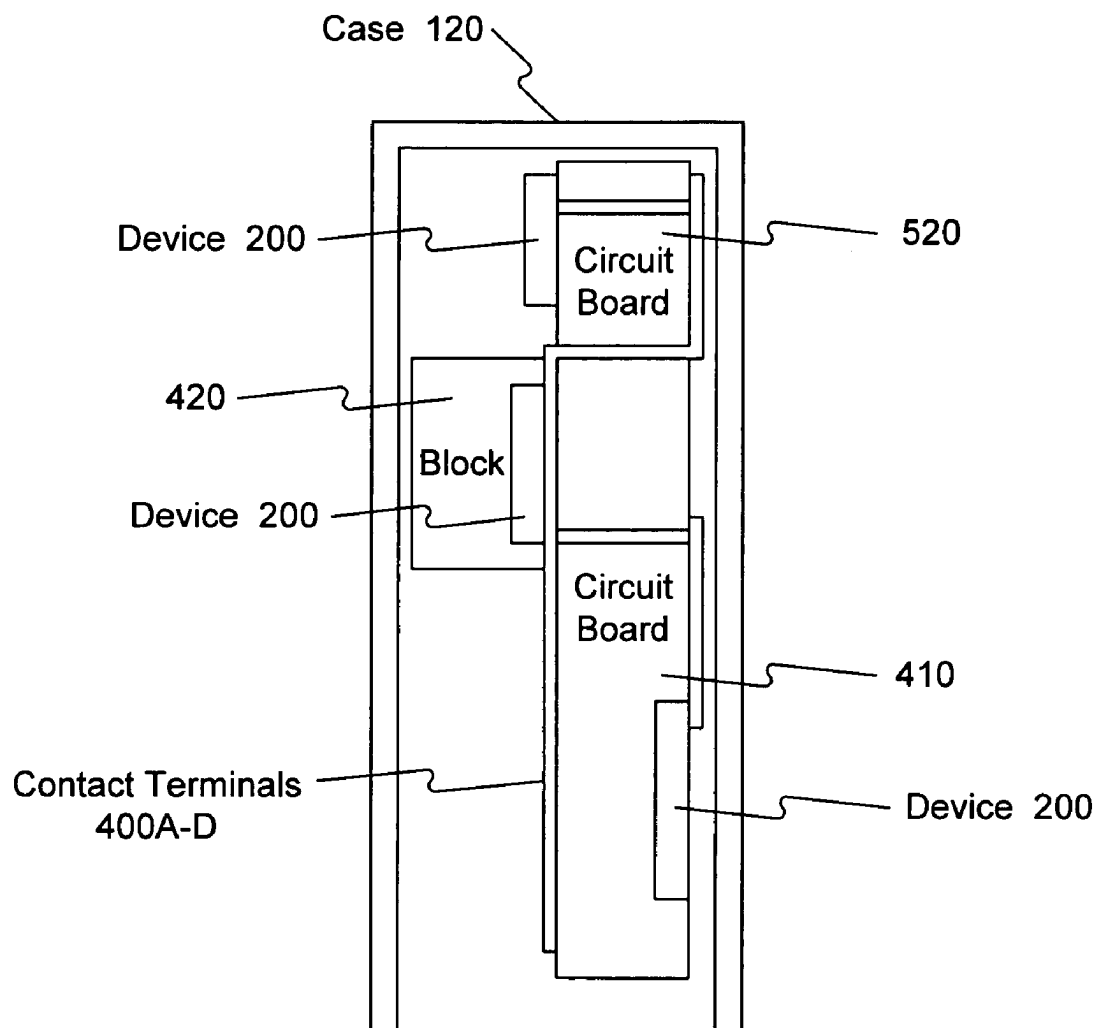
**FIG. 5B**

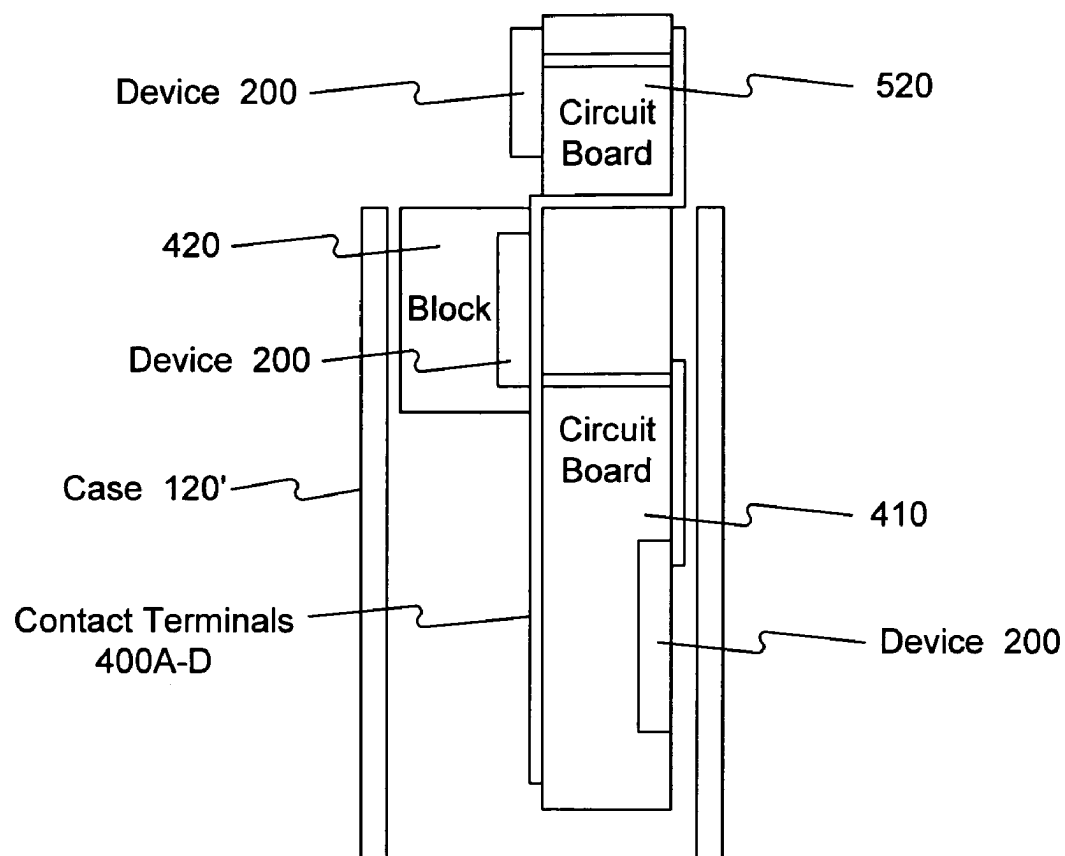
**FIG. 5C**

**FIG. 5D**

**FIG. 5E**

**FIG. 5F**

**FIG. 5G**

**FIG. 5H**

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USB MEMORY STORAGE APPARATUS WITH INTEGRATED CIRCUIT IN A CONNECTOR

DESCRIPTION OF THE INVENTION

1. Field of the Invention

This invention generally relates to memory storage devices and, more specifically, to an improved USB memory storage apparatus that uses an integrated semiconductor device incorporated within a USB connector shield case.

2. Background of the Invention

The Universal Serial Bus, conventionally referred to as USB, is a bus standard for inexpensively connecting external peripheral devices to a personal computer. USB provides an expandable, hot-pluggable serial interface that ensures a standard, low-cost connection for peripheral devices such as keyboards, mice, joysticks, printers, scanners, storage devices, modems, and the like. The popularity of the USB standard is evident as most computer manufacturers now include one or more USB interfaces for external USB peripherals as part of their systems. Commentators in the computer industry have noted that the USB standard is becoming the market's dominant I/O connectivity standard.

USB specification version 2.0 is the present generation of this peripheral connection for personal computers. It is intended as an upgrade for USB 1.1. The new standard provides additional bandwidth for multimedia and storage applications and also offers Plug-and-Play capability and full backward compatibility for legacy USB devices. USB 2.0 has a raw data rate at 480 Mbps, and it is rated 40 times faster than its predecessor interface, USB 1.1, which tops at 12 Mbps. Originally, USB 2.0 was intended to go only as fast as 240 Mbps, but then, USB 2.0 Promoter Group increased the speed to 480 Mbps in October 1999.

Taking advantage of this quick connectivity standard are a variety of memory storage apparatus, one of which being a USB flash drive. In general, the USB flash drive is a small memory storage apparatus that interfaces with a host system through a USB connector. The apparatus uses low power non-volatile flash memory as its storage media instead of conventional rotating hard disk media. Examples of prior art USB flash drives include the M-Systems DiskOnKey™ 32 MB product and the Lexar JumpDrive™ 2.0 Pro.

In prior art USB flash drives, the systems typically use a USB connector (including an internal circuit board with contact terminals), an external circuit board for mounting the drive's other electrical components, and a protective exterior casing surrounding the external circuit board. Typically, the drive's other electrical components include a controller circuit, flash memory, a clock source, and various discrete components (such as de-coupling capacitors, surface mount resistors, and a light). The controller circuit may include interfacing circuitry for the flash memory and the USB host but sometimes such interfacing circuitry is implemented separately from the controller. In order to protect these components on the external circuit board, the protective exterior casing projects out from the USB connector to cover the external circuit board and the components mounted on it.

One problem in prior art USB flash drives is the large number of parts required to construct the drive. This typically results in undesirably high material and manufacturing costs for the drive. Additionally, the large number of parts cause the physical size of the drive to become undesirably large and cumbersome. The resulting size and configuration of such a prior art USB flash drive can often be inconvenient because the drive must extend out from the USB host

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system's mating USB connector interface. For example, many computer systems do not have much room for large, protruding peripheral devices attached to their external USB interface. If the USB host system is a desktop computer system situated against a wall, inserting such a prior art USB flash drive may require pulling the computer away from the wall into an undesirable new location that protrudes into the user's workspace. Likewise, if the USB host system is a laptop computer with a USB interface on the side of the laptop, inserting such a prior art drive on the side may protrude into the working area of the user's neighbor when on an airplane. As a result, laptop computers may be used in an environment where the ability to connect a protruding USB flash drive is limited to impossible.

Even when a prior art USB flash drive is connected to the back or side of a laptop computer, there is a real danger that the USB flash drive may snap off or break at the connector due to its unsupported protruding physical configuration. A user may accidentally bump the inserted USB flash drive and crack the connection between the USB connector and the external circuit board because the USB connector is the only part of the USB flash drive sufficiently supported relative to the laptop. Alternatively, a peripheral or power cord may get wrapped around the inserted USB flash drive on the back of the laptop and break the USB flash drive at the connector when the cord is accidentally pulled.

Accordingly, there is an urgent need for an improved USB flash drive that is reduced in size, is less expensive, and avoids possible damage to the drive from unsupported situations.

SUMMARY OF THE INVENTION

In accordance with one aspect of the invention, an integrated semiconductor memory device for use within a USB memory apparatus is described comprising a controller, a flash memory in communication with the controller, a USB interface circuit in communication with the memory controller, and an integrated circuit package for maintaining the controller, the flash memory, and the USB interface together within the physical dimensions of a connector of the USB memory apparatus.

In accordance with another aspect of the invention, an integrated USB memory apparatus is described comprising a USB connector shield case, a first circuit board disposed within the USB connector shield case, a set of contact terminals on a top side of the first circuit board, and a semiconductor device disposed within the USB connector shield case and in electrical communication with the set of contact terminals. The semiconductor device comprises at least a memory controller in communication with the set of contact terminals, a NAND flash memory in communication with the memory controller, and a USB interface circuit in communication with the memory controller.

In accordance with yet another aspect of the invention, an integrated USB memory apparatus is described, comprising a USB connector shield case, a first circuit board disposed within the USB connector shield case, a set of contact terminals on a substantially flat portion of a top side of the first circuit board, a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector, and a semiconductor device disposed within the USB connector shield case and in electrical communication with the set of contact terminals, and a light operatively coupled to the semiconductor device to provide a visual indication of access to the NAND flash memory. The semiconductor device at least comprises a

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memory controller in communication with the set of contact terminals, a NAND flash memory in communication with the memory controller, and a USB interface circuit in communication with the memory controller.

Additional advantages of the invention will be set forth in part in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The advantages of the invention will be realized and attained by means of the elements and combinations particularly pointed out in the appended claims.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate several embodiments of the invention and together with the description, serve to explain the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an exterior illustration of an exemplary Universal Serial Bus (USB) memory storage apparatus according to an embodiment of the present invention.

FIG. 2 is a block diagram of exemplary circuit components for a USB memory storage apparatus according to an embodiment of the present invention.

FIG. 3 is a side view diagram of an integrated semiconductor memory device for stacking multiple circuit modules and filling with molding compound or resin according to an embodiment of the present invention.

FIG. 4A is an end view illustration of an exemplary first circuit board having a set of contact terminals and resin block disposed within a USB connector shield case according to an embodiment of the present invention.

FIG. 4B is a top view illustration of the exemplary first circuit board and set of contact terminals from FIG. 4A.

FIG. 4C is an end view illustration of another embodiment of the contact terminals having dummy contact strips between the real contact terminals according to an embodiment of the invention.

FIG. 5A is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, and a memory storage semiconductor device mounted on the bottom side of the first circuit board according to an embodiment of the present invention.

FIG. 5B is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, and a memory storage semiconductor device mounted within the resin block according to an embodiment of the present invention.

FIG. 5C is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, and a memory storage semiconductor device implemented with two circuit modules, where one module is mounted within the resin block and the other module collectively making up the device is mounted on the bottom side of the first circuit board according to an embodiment of the present invention.

FIG. 5D is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, a second circuit board, and a memory storage semiconductor device mounted on the second circuit board according to an embodiment of the present invention.

FIG. 5E is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, a second circuit board, and a memory storage semiconductor

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device having two circuit modules, where one module is mounted on the second circuit board and the other module collectively making up the device is mounted on the bottom side of the first circuit board according to an embodiment of the present invention.

FIG. 5F is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, a second circuit board, and a memory storage semiconductor device having two modules, where one module is mounted within the resin block and the other module collectively making up the device is mounted on the second circuit board according to an embodiment of the present invention.

FIG. 5G is a diagram of an exemplary configuration of a first circuit board, a set of contact terminals, a resin block, a second circuit board, and a memory storage semiconductor device having three separate circuit modules, where a first module is mounted within the resin block, a second module is mounted on the bottom side of the first circuit board, and the third module collectively making up the device is mounted on the second circuit board according to an embodiment of the present invention.

FIG. 5H is a diagram of an exemplary configuration where only a portion of the active circuitry for the memory storage semiconductor device is within the USB connector shield case according to an embodiment of the present invention.

DESCRIPTION OF THE EMBODIMENTS

Reference will now be made in detail to the exemplary embodiments of the present invention, examples of which are illustrated in the accompanying drawings. Wherever possible, the same reference numbers will be used throughout the drawings to refer to the same or like parts.

In general, an embodiment of the present invention implements the electrical components of the USB flash drive apparatus within an integrated semiconductor circuit package that is mounted within the USB connector shield case. In this way, the number of parts within the USB flash drive is reduced and the physical size of the drive can be drastically reduced such that all or a majority of the apparatus' circuitry is incorporated within the USB connector shield case.

FIG. 1 is an exterior illustration of an exemplary USB memory storage apparatus according to an embodiment of the present invention. Referring now to FIG. 1, exemplary USB memory apparatus 100 is an integrated flash drive apparatus shown with a USB connector shield case 120. The circuit components of the flash drive apparatus can be mounted within case 120 in various configurations. By doing so, there is no need for an external circuit board or substantial structure outside the USB connector shield case 120. In this embodiment, the USB connector shield case 120 is from a USB Series A plug. A set of contact terminals (shown in more detail in FIG. 4A-C) is disposed within the connector shield case 120 is in a known configuration to line up with a mating USB connector.

Attached to the USB connector shield case 120 is an end cap 110. End cap 110 can be used as a handle to pull the apparatus out from the host system's USB connection or interface. In the embodiment illustrated in FIG. 1, ridged side surfaces 130 of end cap 110 provide a gripping surface so that a user can grab hold of the apparatus 110 when inserting or removing it from the host system. In this embodiment, end cap 110 is made of a molded plastic typically with a logo on an exterior surface. Additionally, end cap 110 may have an opening to expose one or more

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lights that indicate connection to the host system, access to the apparatus' memory or both.

In other embodiments, end cap **110** may differ in shape and material. In one alternative embodiment, end cap **110** may have rounded corners or edges on its exposed corners and edges instead of sharp corners or edges that may pose a potential hazard. In another alternative embodiment, end cap **110** may be made of a clear material. The use of such a clear material provides an advantageously unobstructed view of the interior of end cap **110**, which may have a logo or other marking on an end of the USB connector shield case **120** or some other part disposed within the USB connector shield case **120**. In some instances, it may also be advantageous to incorporate a clear lens-like structure as part of the end cap **110** to provide an aided view of the logo or other marking within the end cap **110**. In a further alternative embodiment, end cap **110** may be made of a visually opaque material capable of reflecting light in many directions when the apparatus is being accessed or simply when the apparatus has been properly inserted within the host system. In this manner, the different types of end caps in embodiments of the invention provide a relatively low-profile, unobtrusive, and compact exterior for use with reduced size USB flash drive apparatus.

FIG. **2** shows a block diagram of exemplary circuit components for an integrated USB memory apparatus and how they may be advantageously incorporated into a semiconductor device according to an embodiment of the present invention. Referring now to FIG. **2**, an exemplary semiconductor device **200** is shown connected to a USB host system **205**. In this embodiment, the electrical circuits that make up the integrated USB memory apparatus are integrated within the device **200** so that they can fit within a USB connector (or at least have a majority of the circuits mounted within the USB connector shield case). These circuits include, but are not necessarily limited to, a memory controller **210**, NAND flash memory **215**, and a clock source **220**.

The controller **210** typically includes a USB interface circuit **230** for handling communications with the USB host **205**. In this embodiment, USB interface circuit **230** is incorporated as part of controller **210** but those skilled in the art will appreciate that other embodiments may implement USB interface circuit **230** outside of controller **210**. Controller **210** also typically includes a local central processing unit (CPU) **235**, a memory interface **240**, registers **245**, and a protocol engine **250**, and a data buffer **255**. The local CPU **235** controls and manages the USB memory apparatus **100** in response to commands received from USB host **205**. Memory interface **240** typically includes driver and receiver circuitry to facilitate the exchange of data between controller **210** and NAND flash memory **215**. Controller **210** sets appropriate values or flags in the registers **245** to control operations of the USB interface **230** and/or the memory interface **240**. During processing of host commands and exchange of data with the NAND flash memory **215**, controller **210** uses the data buffer **255** as temporary storage locations. Likewise, controller **210** uses protocol engine **250** to control data transfer between the USB apparatus **100** and the USB host **205** when processing such host commands under a variety of conditions, such as bulk-transfers, interrupt-driven transfers, isochronous transfers, and the like. For example, the protocol engine **250** facilitates with any serial to parallel conversion as data is received from the USB host in a serial format but may be transferred to the NAND flash memory in parallel fashion.

These components of controller **210** are typical circuits used for accessing data stored in non-volatile flash memory,

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such as NAND flash memory **215**. NAND flash memory **215** may include bi-level memory cells or multi-level memory cells. One example of such NAND flash memory **215** is Toshiba 512 Mbit NAND flash memory chip. For increased capacity in a limited physical dimension, the NAND flash memory **215** with the capacity of 1 Mbit or more can be formed on a single silicon die. Increased capacity may also be achieved by manufacturing the NAND flash memory **215** under the design rule of 0.12 micron meter or less. While the non-volatile flash memory used in this embodiment is NAND flash memory, those skilled in the art will appreciate that other kinds of non-volatile flash memory, for example, AND flash memory or NOR flash memory, can be used in other embodiments of the invention.

The clock source **220** may be any clock generating circuitry, such as a crystal oscillator or a frequency synthesizer. While a crystal oscillator circuit may require a bulky frequency crystal, the use of a frequency synthesizer may be better suited to save physical space within the USB connector shield case.

Additionally, one or more lights (not shown) may also be connected to the controller **210** within device **200** to provide an indication that the device **200** is properly connected to USB host **205** and if NAND flash memory **215** is being accessed. In one embodiment, the light may be an LED incorporated into the end cap **110** and wired to the controller **210**. In other embodiments, the light may be implemented as one or more display devices (e.g., one or more discrete LED's, an integrated group of LED's, a small LCD display on the end of the USB connector shield case, etc.) that provides the desired indications to the user.

Those skilled in the art will understand that other conventional circuit elements (not shown) may be added to the components discussed above to implement a USB flash drive within the device **200** according to an embodiment of the invention. These other conventional circuit elements may include, but are not limited to, discrete components (such as de-coupling capacitors) and conventional parts of the circuits mentioned above (such as a voltage regulator within controller **210** or an internal memory buffer within NAND flash memory).

In the illustrated embodiment of FIGS. **1** and **2**, a single semiconductor device **200** can be used to house these electrical circuit components. To accomplish this, the electrical circuit components may be implemented as one or more interconnected circuit modules, which may be held in place with a molding compound **225** or resin within the device. FIG. **3** shows an example of how an integrated semiconductor memory device, such as device **200**, can stack multiple interconnected smaller devices (referred to as chips) and fill the remaining space within the device with molding compound or resin according to an embodiment of the present invention. Referring now to FIG. **3**, device **200** is illustrated as a multi-chip package **305** where chip A **300A** is glued on top of chip B **300B**, which is then further glued on top of chip C **300C**. Chip C **300C** is attached to a substrate layer **310** above the bottom **320** of device **200**. Each of chips **300A-C** may be insulated from each other and are connected to one or more connection pads **350** using wires **340A-C**, respectively. Further, these connections may be in communication with solder connections **330** disposed on the bottom **320** of the device **200**. While FIG. **3** shows wires **340A-340C** by wire-bonding, those skilled in the art will appreciate that connections from chips A-C to connection pads may be implemented with other electrical interconnection techniques, such as by through-holes and solder bumps.

Those skilled in the art will appreciate that the solder connections **330** are solder balls or bumps for use in surface mounting the device **200** and that other connection topologies are contemplated for use in other embodiments of the invention. In one embodiment, the package **305** is implemented by a conventional P-FBGA package. However, other conventional and new packages may be used to implement embodiments of the invention depending on the available physical space within the USB connector and the desired functionality of the memory apparatus. electrical circuit components in distinct and separate circuit modules that can be electrically connected when mounted within different parts of the USB connector. In other words, alternative embodiments of the present invention may implement the device in separate modules (each of which may be a multi-chip package have one or more chips) to more readily take advantage of the limited available space within the physical confines of the USB connector shield case.

What follows is a description of various mechanical configurations of the device (implemented as one or more modules) within the USB connector. FIGS. **4A–4C** are illustrations of an exemplary USB connector shield case and parts disposed within it according to embodiments of the invention. Referring now to FIG. **4A**, exemplary USB connector shield case **120** is shown from an end view perspective. In this embodiment, the USB connector is a Series A Plug connector for use in connecting to host systems on the upstream. As indicated in the USB 2.0 Specification, the Series A Plug includes a Plug Housing (more generally referred to as a USB connector shield case **120**) that extends from an overmold boot (not shown) on an end of the connector opposite the contact terminals **400A–D**. The overmold boot is typically an injection molded thermoplastic insulator material with a minimum UL 94-VO rating.

The USB connector shield case **120** for the Series A Plug measure 12 millimeters (mm) wide ± 0.10 mm, 4.5 mm tall ± 0.10 mm, and a minimum of 11.75 mm deep. It is contemplated that other embodiments of the case **120** may vary in dimension somewhat, but especially with regard to the depth dimension. Those skilled in the art will further appreciate that other style connectors, such as the USB Series B Plug, may be used in embodiments of the present invention as well.

A set of contact terminals **400A–D** is shown disposed on a portion of the top side of a first circuit board **410** within the USB connector shield case **120**. As shown in FIG. **4B**, the set of contact terminals **400A–D** are arranged in a standard USB configuration to line up with a mating USB interface or connector. In this manner, terminal **400A** is deemed to be ground, terminal **400B** is deemed to be +D, terminal **400C** is deemed to be –D, and terminal **400D** is deemed to be +V_{BUS} according to the USB standard.

Further, FIG. **4B** shows a block **420** disposed on the opposite end of the USB connector shield case and first circuit board **410**. This block **420**, which may be part of the first circuit board **410** or implemented as a separate piece, is used to prevent over-insertion of a mating USB connector. The block is typically made of a hard resin compound to be resilient when it comes in contact with the mating USB connector. However, as shown and discussed later with regard to FIGS. **5B**, **C**, **F**, and **G**, the block may be hollowed out to house and support one or more circuit modules that make up the semiconductor device of the USB flash drive apparatus.

FIG. **4C** is an illustration of an alternative embodiment of the present invention where the contact terminals are accompanied with dummy gold strips **430** interspersed in between

the real contact terminals **400A–D**. In this way, there is no need to remove the dummy strips **430** from this substantially flat portion of the first circuit board **410**. This may provide a more advantageous manufacturing detail when constructing the apparatus.

FIGS. **5A–5G** show how the device, implemented as one or more modules, can be mounted within the exemplary USB connector shield case according to different embodiments of the invention. FIG. **5A** is a diagram of an exemplary configuration of a first circuit board **410**, a set of contact terminals **400A–D**, a resin block **420**, and a memory storage semiconductor device **200** mounted on the bottom side of the first circuit board according to an embodiment of the present invention. In this configuration, the device **200** is implemented as a single module conveniently attached to the bottom side of the first circuit board **410**. To achieve this configuration, a circuit board interconnection or via **500** may be connected to a trace or wire **510** on the bottom side of the board **410**. FIG. **5B** shows a configuration that locates the single module device **200** within the block **420** instead of on the bottom of the first circuit board **410**. FIG. **5C** shows a configuration where the device **200** is implemented with two modules, one being mounted on the bottom side of the first circuit board **410** and the other being mounted within the block **420**.

In some situations, it may be advantageous to add a second circuit board for use in mounting certain circuit modules. Typically, the second circuit board is kept within the confines of the USB connector shield case. However, it is contemplated that the second circuit board may be disposed outside the USB connector shield case but within close proximity to the case and within the end cap. This is another example of how a majority of the structure for the memory apparatus can be kept within the USB connector shield case.

FIGS. **5D–H** utilizes such a second circuit board. In particular, FIG. **5D** shows a diagram of an exemplary configuration of a first circuit board **410**, a set of contact terminals **400A–D**, a resin block **420**, a second circuit board **520**, and a memory storage semiconductor device **200** mounted on the second circuit board **520** according to an embodiment of the present invention. In the illustrated embodiment, the contact terminals on the top side of the first circuit board are in electrical communication with the second circuit board **520** as well. In this manner, the set of contact terminals **400A–D** are in communication with the device **200** on the second circuit board **520**. FIG. **5E** shows a configuration where the device **200** is implemented with two modules, one being mounted on the bottom side of the first circuit board **410** and the other being mounted on the second circuit board **520**. Similarly, FIG. **5F** shows a configuration where the one module is mounted on the second circuit board **520** and the other module is mounted within the block **420**. FIG. **5G** shows a configuration where the device **200** is implemented with three different modules. The first is mounted on the bottom of the first circuit board **410**, the second is mounted within the block **420**, and the third is mounted on the second circuit board **520**. Thus, the circuit modules that make up device **200** may be mounted in a variety of locations to keep all or a majority of the apparatus' structure within the physical confines of the USB connector shield case.

In another embodiment of the present invention, a portion of the active circuitry for the device (e.g., at least one of the circuit modules that implement device **200**) may be mounted within the USB connector while the remainder of the active circuitry modules for the device are mounted outside the

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USB connector. For example, FIG. 5H shows where only a portion of the active circuitry for the memory storage semiconductor device is within the USB connector shield case according to an embodiment of the present invention. Referring now to FIG. 5H, USB connector shield case 120' does not encompass both the first and second circuit boards. Instead, the first circuit board 410 is disposed within case 120' while the second circuit board is mounted outside case 120'. In this manner, a module implementing the controller, the NAND flash memory, the USB interface circuitry or other circuitry necessary to implement device 200 may be advantageously disposed within case 120' while one or more other modules are mounted outside case 120'. In the illustrated embodiment, the module within case 120' may be embedded within block 420 or on the bottom side of first circuit board 410.

Those skilled in the art will appreciate that it is still advantageous to incorporate just the controller, the NAND flash memory, or the USB interface circuitry within case 120' as such an alternative embodiment also allows for a reduced size of a USB flash drive apparatus. In other words, by incorporating the electrical circuit components into a reduced size semiconductor device that is capable of being mounted within the USB connector itself or at least partially within the USB connector, embodiments of the present invention allow a USB flash drive apparatus to be implemented in a dramatically reduced physical space. This allows for a very small, inexpensive, portable and removable storage media that avoids the break off or damage problem associated with prior art USB flash drives having a majority of their structure being outside the USB connector.

Other embodiments of the invention will be apparent to those skilled in the art from consideration of the specification and practice of the invention disclosed herein. It is intended that the specification and examples be considered as exemplary only, with a true scope and spirit of the invention being indicated by the following claims.

What is claimed is:

1. An integrated semiconductor memory device for use within a USB memory apparatus, the device comprising:
 - a controller;
 - a flash memory in communication with the controller;
 - a USB interface circuit in communication with the controller;
 - an integrated circuit package for maintaining the controller, the flash memory, and the USB interface together within physical dimensions of a connector of the USB memory apparatus; and
 - a synthesized clock source within the integrated circuit package.
2. The integrated semiconductor memory device of claim 1, wherein the connector is a USB connector shield case.
3. The integrated semiconductor memory device of claim 2, wherein the connector is a USB series A plug and the USB connector shield case is a plug housing from the USB series A plug.
4. The integrated semiconductor memory device of claim 3, wherein the physical dimensions of the plug housing are substantially 12 millimeters wide by 4.5 millimeters tall by at least 11.75 millimeters deep.
5. The integrated semiconductor memory device of claim 1 further comprising:
 - a first chip implementing a first portion of the group consisting of the controller, the flash memory, and the USB interface circuit; and
 - a second chip implementing a second portion of the group consisting of the controller, the flash memory, and the

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USB interface circuit, wherein the first chip is stacked on and attached to the second chip within the integrated circuit package.

6. The integrated semiconductor memory device of claim 5, wherein the integrated circuit package includes a molding compound for holding the first chip and second chip in place within the integrated circuit package.

7. An integrated USB memory apparatus comprising:

- a USB connector shield case;
- a first circuit board disposed within the USB connector shield case;
- a set of contact terminals on a top side of the first circuit board; and
- a semiconductor device disposed within the USB connector shield case and in electrical communication with the set of contact terminals, the semiconductor device comprising,
 - a memory controller in communication with the set of contact terminals,
 - a NAND flash memory in communication with the memory controller, and
 - a USB interface circuit in communication with the memory controller.

8. The integrated USB memory apparatus of claim 7, wherein the USB connector shield case is a plug housing from a USB series A plug.

9. The integrated USB memory apparatus of claim 8, wherein the physical dimensions of the plug housing are substantially 12 millimeters wide by 4.5 millimeters tall by at least 11.75 millimeters deep.

10. The integrated USB memory apparatus of claim 7, wherein the semiconductor device is mounted on a bottom side of the first circuit board.

11. The integrated USB memory apparatus of claim 7 further comprising a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector; and wherein the semiconductor device is mounted within the block.

12. The integrated USB memory apparatus of claim 7 further comprising a second circuit board for mounting the semiconductor device; and wherein the set of contact terminals is operatively connected from the first circuit board to the second circuit board for further provision to the semiconductor device.

13. The integrated USB memory apparatus of claim 7 further comprising
 - a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector,
 - wherein the semiconductor device further comprises a first module and a second module, and
 - wherein the first module is embedded within the block while the second module is mounted on a bottom side of the first circuit board.

14. The integrated USB memory apparatus of claim 7, wherein the semiconductor device further comprises a first module and a second module, the first module being mounted on a second circuit board connected to the first circuit board while the second module is mounted on a bottom side of the first circuit board.

15. The integrated USB memory apparatus of claim 7 further comprising
 - a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector; and

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wherein the semiconductor device further comprises a first module and a second module, the first module being mounted on a second circuit board connected to the first circuit board while the second module is mounted within the block.

16. The integrated USB memory apparatus of claim 7 further comprising:

a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector; and

wherein the semiconductor device further comprises a first module, a second module, and a third module, wherein the first module is mounted on a second circuit board connected to the first circuit board, the second module is mounted on a bottom side of the first circuit board, and the third module is embedded within the block.

17. The integrated USB memory apparatus of claim 7 further comprising a light operatively coupled to the memory controller within the semiconductor device, the light providing a visual indication of access to the NAND flash memory.

18. The integrated USB memory apparatus of claim 7, wherein the set of contact terminals on the first circuit board are metal tabs on a substantially flat portion of the top side of the first circuit board.

19. An integrated USB memory apparatus comprising:

a USB connector shield case;

a first circuit board disposed within the USB connector shield case;

a set of contact terminals on a substantially flat portion of a top side of the first circuit board;

a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector;

a semiconductor device disposed within the USB connector shield case and in electrical communication with the set of contact terminals, the semiconductor device comprising,

a memory controller in communication with the set of contact terminals,

a NAND flash memory in communication with the memory controller, and

a USB interface circuit in communication with the memory controller; and

a light operatively coupled to the semiconductor device to provide a visual indication of access to the NAND flash memory.

20. The integrated USB memory apparatus of claim 19, wherein the USB connector shield case is a plug housing from a USB series A plug.

21. The integrated USB memory apparatus of claim 20, wherein the physical dimensions of the plug housing are

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substantially 12 millimeters wide by 4.5 millimeters tall by at least 11.75 millimeters deep.

22. The integrated USB memory apparatus of claim 19, wherein the semiconductor device is embedded within the block and connected to the set of contact terminals.

23. The integrated USB memory apparatus of claim 19, wherein the semiconductor device is mounted on a bottom side of the first circuit board and connected to the set of contact terminals.

24. The integrated USB memory apparatus of claim 19, wherein the semiconductor device is mounted on a second circuit board positioned adjacent the first circuit board and within the USB connector shield case.

25. An integrated USB memory apparatus comprising:

a USB connector shield case;

a first circuit board disposed within the USB connector shield case;

a set of contact terminals on a substantially flat portion of a top side of the first circuit board;

a block disposed on the first circuit board within the USB connector shield case for preventing over-insertion of a mating USB connector; and

a memory storage device comprising a plurality of modules, at least one of the modules being mounted within the USB connector shield case, the modules comprising,

a memory controller in communication with the set of contact terminals,

a NAND flash memory in communication with the memory controller, and

a USB interface circuit in communication with the memory controller.

26. The integrated USB memory apparatus of claim 25, wherein the USB connector shield case is a plug housing from a USB series A plug.

27. The integrated USB memory apparatus of claim 26, wherein the physical dimensions of the plug housing are substantially 12 millimeters wide by 4.5 millimeters tall by at least 11.75 millimeters deep.

28. The integrated USB memory apparatus of claim 25, wherein the at least one of the modules is embedded within the block.

29. The integrated USB memory apparatus of claim 25, wherein the at least one of the modules is mounted on a bottom side of the first circuit board.

30. The integrated USB memory apparatus of claim 25, wherein another of the modules is mounted outside of the USB connector shield case on a second circuit board.

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