

power light source

# LUXEON® Star

## Introduction

LUXEON® is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting.

LUXEON features one or more power light sources mounted onto an aluminum-core printed circuit board, allowing for ease of assembly, optimum cooling and accurate light center positioning.

For tight beams, optional and highly efficient collimating optics are available.

LUXEON Power Light Sources give you total design freedom and unmatched brightness, creating a new world of light.

For high volume applications, custom LUXEON power light source designs are available upon request, to meet your specific needs.

## Features

- ◆ Highest flux per LED family in the world
- ◆ Very long operating life (up to 100k hours)
- ◆ Available in White, Green, Blue, Royal Blue, Cyan, Red, Red-Orange and Amber
- ◆ Lambertian, Batwing, Side Emitting or Collimated radiation patterns
- ◆ More energy efficient than incandescent and most halogen lamps
- ◆ Low voltage DC operated
- ◆ Cool beam, safe to the touch
- ◆ Instant light (less than 100 ns)
- ◆ Fully dimmable
- ◆ No UV
- ◆ Superior ESD protection

## Typical Applications

- ◆ Reading lights (car, bus, aircraft)
- ◆ Portable (flashlight, bicycle)
- ◆ Orientation
- ◆ Mini-accent
- ◆ Decorative
- ◆ Fiber optic alternative
- ◆ Appliance
- ◆ Sign and channel letter
- ◆ Architectural detail
- ◆ Cove lighting
- ◆ Automotive exterior (Stop-Tail-Turn, CHMSL, Mirror side repeat)
- ◆ Edge-lit signs (Exit, point of sale)



LUXEON Star is available in white, warm white, green, blue, royal blue, cyan, red, red-orange and amber.

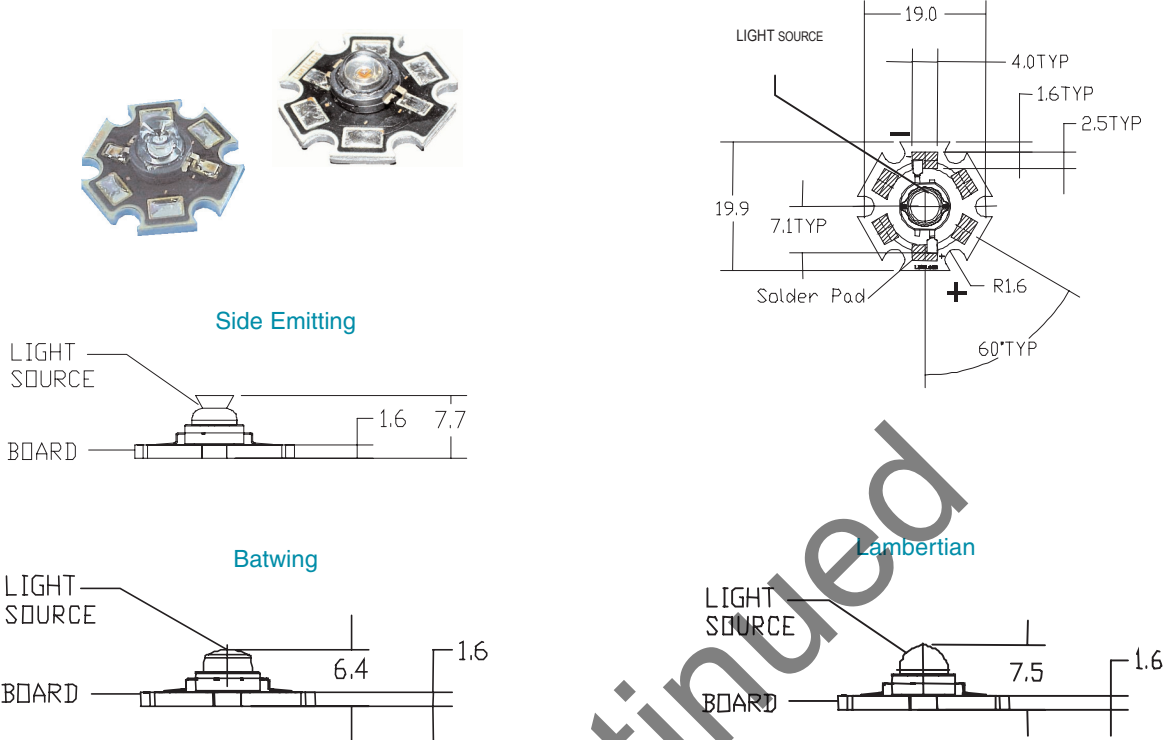


**PHILIPS**

**LUMILEDS**  
LIGHT FROM SILICON VALLEY

## Mechanical Dimensions

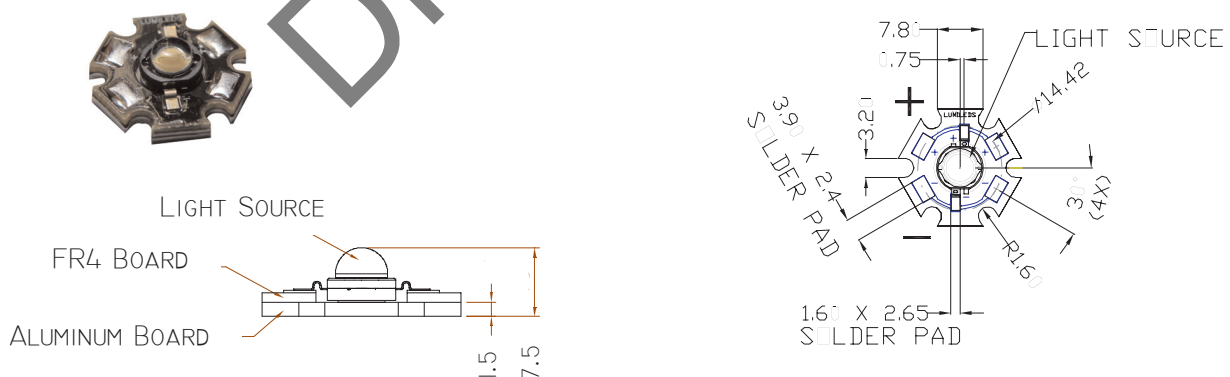
### LUXEON Star



#### Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Electrical interconnection pads labeled on the aluminum-core PCB with "+" and "-" to denote positive and negative, respectively. All positive pads are interconnected, as are all negative pads, allowing for flexibility in array interconnection.
3. Drawings not to scale.
4. All dimensions are in millimeters.

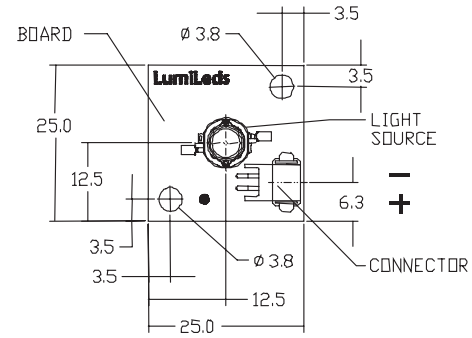
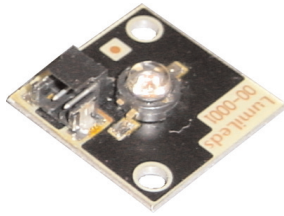
### LUXEON Star Warm White



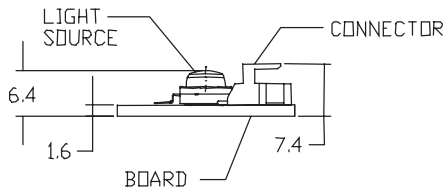
#### Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Electrical interconnection pads labeled on the aluminum-core PCB with "+" and "-" to denote positive and negative, respectively. All positive pads are interconnected, as are all negative pads, allowing for flexibility in array interconnection.
3. Electrical insulation between neighboring Stars is required - aluminum board is not electrically neutral.
4. Drawings not to scale.
5. All dimensions are in millimeters.

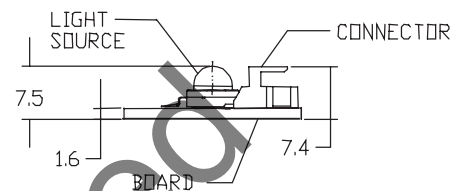
## LUXEON Star/C



**Batwing**



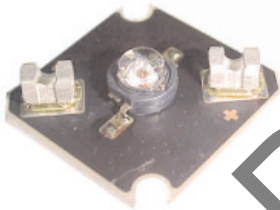
**Lambertian**



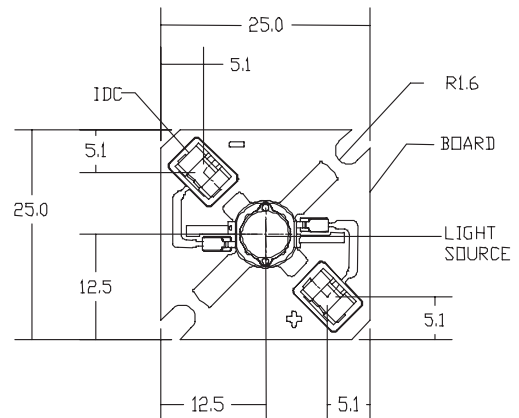
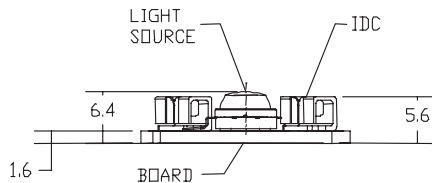
### Notes:

1. Holes in aluminum-core PCB for M3 or #4 mounting screw.
2. Connector on board AMP type, code 2-179123-2 ; Mating connector—AMP receptacle housing assembly, code 173977-2.
3. Positive and negative pins in connector are as indicated on the drawing.
4. Drawings not to scale.
5. All dimensions are in millimeters.

## LUXEON Star/IDC



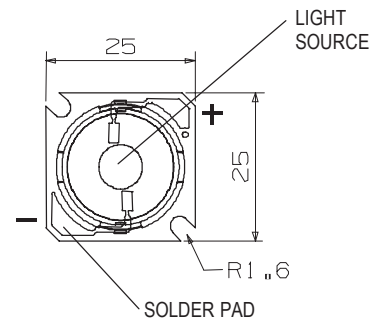
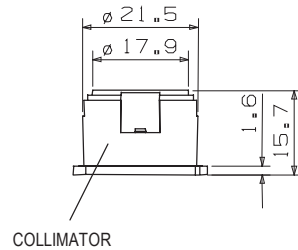
**Batwing**



### Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Connectors on board Zierick type, code 1245T; accepts #26-18 AWG wire. Compatible with Zierick manual wire insertion tool WTP-4ALL and pneumatic production tool WTPPS-1208-1.
3. Positive and negative IDC connectors are indicated with a "+" and a "-" on the aluminum-core PCB, respectively.
4. Drawings not to scale.
5. All dimensions are in millimeters.

## LUXEON Star/O



### Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Positive solder pad is indicated by a copper dot next to the pad on the aluminum-core PCB.
3. The collimator is molded from optical grade acrylic. Do not subject to temperatures greater than 75°C, as plastic deformation may occur. Protect optic against exposure to solvents and adhesives that are not compatible with acrylic.
4. Drawings not to scale.
5. All dimensions are in millimeters.

## Part Number Matrix

Table 1.

| Color                | Star      | Star/C    | Star/O <sup>[1]</sup> | Star/IDC <sup>[2]</sup> | Beam Pattern  |
|----------------------|-----------|-----------|-----------------------|-------------------------|---------------|
| White <sup>[3]</sup> | LXHL-MWEC | LXHL-MWEA | LXHL-NWE8             | N/A                     | Batwing       |
| Warm White           | LXHL-MWGC | N/A       | LXHL-MWG8             | N/A                     |               |
| Green                | LXHL-MM1C | LXHL-MM1A | LXHL-NM98             | LXHL-MM1E               |               |
| Cyan                 | LXHL-ME1C | LXHL-ME1A | LXHL-NE98             | LXHL-ME1E               |               |
| Blue                 | LXHL-MB1C | LXHL-MB1A | LXHL-NB98             | LXHL-MB1E               |               |
| Royal Blue           | LXHL-MRRC | LXHL-MRRA | LXHL-NRR8             | LXHL-MR1E               |               |
| Red                  | LXHL-MD1C | LXHL-MD1A | LXHL-ND98             | LXHL-MD1E               |               |
| Red                  | LXHL-MDAC | N/A       | N/A                   | N/A                     |               |
| Red-Orange           | LXHL-MHAC | N/A       | N/A                   | N/A                     |               |
| Amber                | LXHL-ML1C | LXHL-ML1A | LXHL-NL98             | LXHL-ML1E               |               |
| Amber                | LXHL-MLAC | N/A       | N/A                   | N/A                     |               |
| White                | LXHL-MW1D | LXHL-MW1B | N/A                   | N/A                     | Lambertian    |
| Green                | LXHL-MM1D | LXHL-MM1B | N/A                   | N/A                     |               |
| Cyan                 | LXHL-ME1D | LXHL-ME1B | N/A                   | N/A                     |               |
| Blue                 | LXHL-MB1D | LXHL-MB1B | N/A                   | N/A                     |               |
| Royal Blue           | LXHL-MR1D | LXHL-MR1B | N/A                   | N/A                     |               |
| Red                  | LXHL-MD1D | LXHL-MD1B | LXHL-ND94             | N/A                     |               |
| Red-Orange           | LXHL-MH1D | LXHL-MH1B | LXHL-NH94             | N/A                     |               |
| Amber                | LXHL-ML1D | LXHL-ML1B | LXHL-NL94             | N/A                     | Side Emitting |
| White                | LXHL-FW1C | N/A       | N/A                   | N/A                     |               |
| Green                | LXHL-FM1C | N/A       | N/A                   | N/A                     |               |
| Cyan                 | LXHL-FE1C | N/A       | N/A                   | N/A                     |               |
| Blue                 | LXHL-FB1C | N/A       | N/A                   | N/A                     |               |
| Royal Blue           | LXHL-FR1C | N/A       | N/A                   | N/A                     |               |
| Red                  | LXHL-FD1C | N/A       | N/A                   | N/A                     |               |
| Red-Orange           | LXHL-FH1C | N/A       | N/A                   | N/A                     |               |
| Amber                | LXHL-FL1C | N/A       | N/A                   | N/A                     |               |

### Notes for Table 1:

1. Star/O produces a narrow collimated beam due to the inclusion of the collimating optic. In red, red-orange, and amber the Star/O listed under lambertian radiation pattern is higher in luminous output, although the collimated beam pattern is similar to the Star/O products based on the batwing emitter.
2. Star/IDC available in the batwing radiation pattern only. The wide angle of optical output from a lambertian or side emitting device results in significant light loss due to the IDC connectors in the optical path. In July 2003 Lumileds announced a second-generation line of white batwing products using a new phosphor deposition process resulting in improved color uniformity. These new batwing emitters (LXHL-BW02) are incorporated into LUXEON Star part numbers LXHL-MWEC, LXHL-MWEA, LXHL-NWE8, LXHL-MW1D, LXHL-MW1B and LXHL-FW1C.

## Flux Characteristics at 350mA, Junction Temperature, $T_J = 25^\circ\text{C}$

Table 2.

| Color                     | Minimum Luminous Flux (lm) or Radiometric Power (mW)<br>$\Phi_V^{[1,2]}$ | Typical Luminous Flux (lm) or Radiometric Power (mW)<br>$\Phi_V^{[2]}$ | Radiation Pattern |
|---------------------------|--------------------------------------------------------------------------|------------------------------------------------------------------------|-------------------|
| White                     | 30.6                                                                     | 45                                                                     | Batwing           |
| Warm White                | 13.9                                                                     | 20                                                                     |                   |
| Green                     | 30.6                                                                     | 53                                                                     |                   |
| Cyan                      | 30.6                                                                     | 45                                                                     |                   |
| Blue <sup>[3]</sup>       | 8.2                                                                      | 16                                                                     |                   |
| Royal Blue <sup>[4]</sup> | 145 mW                                                                   | 220 mW                                                                 |                   |
| Red (MD1C)                | 13.9                                                                     | 27                                                                     |                   |
| Red (MDAC)                | 30.6                                                                     | 42                                                                     |                   |
| Red-Orange                | 39.8                                                                     | 55                                                                     |                   |
| Amber (ML1C)              | 10.7                                                                     | 25                                                                     |                   |
| Amber (MLAC)              | 23.5                                                                     | 42                                                                     |                   |
| White                     | 30.6                                                                     | 45                                                                     | Lambertian        |
| Green                     | 30.6                                                                     | 53                                                                     |                   |
| Cyan                      | 30.6                                                                     | 45                                                                     |                   |
| Blue <sup>[3]</sup>       | 8.2                                                                      | 16                                                                     |                   |
| Royal Blue <sup>[4]</sup> | 145 mW                                                                   | 220 mW                                                                 |                   |
| Red                       | 30.6                                                                     | 44                                                                     |                   |
| Red-Orange                | 39.8                                                                     | 55                                                                     |                   |
| Amber                     | 23.5                                                                     | 42                                                                     |                   |
| White                     | 23.5                                                                     | 40.5                                                                   | Side Emitting     |
| Green                     | 23.5                                                                     | 48                                                                     |                   |
| Cyan                      | 23.5                                                                     | 40.5                                                                   |                   |
| Blue <sup>[3]</sup>       | 8.2                                                                      | 14.5                                                                   |                   |
| Royal Blue <sup>[4]</sup> | 115 mW                                                                   | 198 mW                                                                 |                   |
| Red                       | 30.6                                                                     | 40                                                                     |                   |
| Red-Orange                | 39.8                                                                     | 50                                                                     |                   |
| Amber                     | 23.5                                                                     | 38                                                                     |                   |

Notes for Table 2:

1. Minimum luminous flux or radiometric power performance guaranteed within published operating conditions. Lumileds maintains a tolerance of  $\pm 10\%$  on flux and power measurements.
2. Flux and power values for LUXEON Star without secondary optics. The efficiency of collimating optics is approximately 85%. LUXEON types with even higher luminous flux levels will become available in the future. Please consult your Lumileds Authorized Distributor or Lumileds sales representative for more information.
3. Minimum flux value for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, the minimum luminous flux will vary over the Lumileds' blue color range. Luminous flux will vary from a minimum of 6.3 lm at 460 nm to a typical of 20 lm at 480 nm due to this effect. Although the luminous power efficiency is lower in the short blue wavelength range, radiometric power efficiency increases as wavelength decreases. For more information, consult the LUXEON Design Guide, available upon request.
4. Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength.

## Optical Characteristics at 350mA, Junction Temperature, $T_J = 25^\circ\text{C}$

Table 3.

| Color                     | Dominant Wavelength <sup>[1]</sup> $\lambda_D$ ,<br>Peak Wavelength <sup>[2]</sup> $\lambda_P$ ,<br>or Color Temperature <sup>[3]</sup> |             |          | Spectral<br>Half-width <sup>[4]</sup><br>(nm)<br>$\Delta\lambda_{1/2}$ | Temperature Coefficient of<br>Dominant Wavelength (nm/ $^\circ\text{C}$ )<br>$\Delta\lambda_D / \Delta T_J$ |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-------------|----------|------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
|                           | Min.                                                                                                                                    | CCT<br>Typ. | Max.     |                                                                        |                                                                                                             |
| White                     | 4500 K                                                                                                                                  | 5500 K      | 10000 K  | -----                                                                  | -----                                                                                                       |
| Warm White                | 2850K                                                                                                                                   | 3300K       | 3800K    | -----                                                                  | -----                                                                                                       |
| Green                     | 520 nm                                                                                                                                  | 530 nm      | 550 nm   | 35                                                                     | 0.04                                                                                                        |
| Cyan                      | 490 nm                                                                                                                                  | 505 nm      | 520 nm   | 30                                                                     | 0.04                                                                                                        |
| Blue                      | 460 nm                                                                                                                                  | 470 nm      | 490 nm   | 25                                                                     | 0.04                                                                                                        |
| Royal Blue <sup>[2]</sup> | 440 nm                                                                                                                                  | 455 nm      | 460 nm   | 20                                                                     | 0.04                                                                                                        |
| Red                       | 620.5 nm                                                                                                                                | 625 nm      | 645.0 nm | 20                                                                     | 0.05                                                                                                        |
| Red-Orange                | 612.5 nm                                                                                                                                | 617 nm      | 620.5 nm | 20                                                                     | 0.06                                                                                                        |
| Amber                     | 587.5 nm                                                                                                                                | 590 nm      | 597.0 nm | 14                                                                     | 0.09                                                                                                        |

## Optical Characteristics at 350mA, Junction Temperature, $T_J = 25^\circ\text{C}$ Continued

Table 4.

| LUXEON Star & LUXEON Star/C |                            |                                                 |                                             | LUXEON Star/O (with optics)                     |                                             |                                                   |
|-----------------------------|----------------------------|-------------------------------------------------|---------------------------------------------|-------------------------------------------------|---------------------------------------------|---------------------------------------------------|
| Radiation<br>Pattern        | Color                      | Total Included<br>Angle <sup>[5]</sup> (degree) | Viewing<br>Angle <sup>[6]</sup><br>(degree) | Total Included<br>Angle <sup>[5]</sup> (degree) | Viewing<br>Angle <sup>[6]</sup><br>(degree) | Typical Candela<br>on Axis <sup>[7]</sup><br>(cd) |
|                             |                            | $\theta_{0.90V}$                                | $2\theta_{1/2}$                             | $\theta_{0.90V}$                                | $2\theta_{1/2}$                             |                                                   |
| Batwing                     | White (All<br>Except NWE8) | 110                                             | 110                                         | 25                                              | 10                                          | 250                                               |
|                             | White (NWE8)               | 110                                             | 110                                         | 25                                              | 10                                          | 500                                               |
|                             | Warm White                 | 110                                             | 110                                         | 25                                              | 10                                          | 200                                               |
|                             | Green                      | 110                                             | 110                                         | 25                                              | 10                                          | 600                                               |
|                             | Cyan                       | 110                                             | 110                                         | 25                                              | 10                                          | 600                                               |
|                             | Blue                       | 110                                             | 110                                         | 25                                              | 10                                          | 200 <sup>[7]</sup>                                |
|                             | Royal Blue                 | 110                                             | 110                                         | 25                                              | 10                                          | 120                                               |
|                             | Red (MD1C)                 | 110                                             | 110                                         | 25                                              | 10                                          | 810                                               |
|                             | Red (MDAC)                 | 110                                             | 110                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Red-Orange                 | 110                                             | 110                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Amber (ML1C)               | 110                                             | 110                                         | 25                                              | 10                                          | 750                                               |
|                             | Amber (MLAC)               | 110                                             | 110                                         | N/A                                             | N/A                                         | N/A                                               |
| Lambertian                  | White                      | 160                                             | 140                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Green                      | 160                                             | 140                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Cyan                       | 160                                             | 140                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Blue                       | 160                                             | 140                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Royal Blue                 | 160                                             | 140                                         | N/A                                             | N/A                                         | N/A                                               |
|                             | Red                        | 160                                             | 140                                         | 25                                              | 10                                          | 660                                               |
|                             | Red-Orange                 | 160                                             | 140                                         | 25                                              | 10                                          | 825                                               |
|                             | Amber                      | 160                                             | 140                                         | 25                                              | 10                                          | 640                                               |

## Optical Characteristics at 350mA, Junction Temperature, $T_J = 25^\circ\text{C}$ Continued

Table 5.

| Radiation Pattern | Color      | Typical Total Flux Percent within first $45^\circ$ <sup>[8]</sup> | Typical Angle of Peak Intensity <sup>[9]</sup> |
|-------------------|------------|-------------------------------------------------------------------|------------------------------------------------|
|                   |            | Cum $\Phi_{45^\circ}$                                             | $\theta_{\text{Peak}}$                         |
| Side Emitting     | White      | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Green      | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Cyan       | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Blue       | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Royal blue | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Red        | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Red-Orange | <15%                                                              | $75^\circ - 85^\circ$                          |
|                   | Amber      | <15%                                                              | $75^\circ - 85^\circ$                          |

Notes for Tables 3, 4 and 5:

1. Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color. Lumileds maintains a tolerance of  $\pm 0.5\text{nm}$  for dominant wavelength measurements.
2. Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength. Lumileds maintains a tolerance of  $\pm 2\text{nm}$  for peak wavelength measurements.
3. CCT  $\pm 5\%$  tester tolerance.
4. Spectral width at  $\frac{1}{2}$  of the peak intensity.
5. Total angle at which 90% of total luminous flux is captured.
6.  $\theta_{\frac{1}{2}}$  is the off axis angle from lamp centerline where the luminous intensity is  $\frac{1}{2}$  of the peak value.
7. Typical candela on axis for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, candela values will vary over Lumileds' blue color range.
8. Cumulative flux percent within  $\pm 45^\circ$  from optical axis.
9. CRI (Color Rendering Index) for white product types is 70. CRI for warm white product types is 90 with typical  $R_9$  value of 70.
10. Off axis angle from lamp centerline where the luminous intensity reaches the peak value.
11. All red, red-orange and amber products built with Aluminum Indium Gallium Phosphide (AlInGaP).
12. All white, green, cyan, blue and royal blue products built with Indium Gallium Nitride (InGaN).
13. Blue and Royal Blue power light sources represented here are IEC825 Class 2 for eye safety.

## Electrical Characteristics at 350mA, Junction Temperature, $T_J = 25^\circ\text{C}$

Table 6.

| Radiation Pattern | Color        | Forward Voltage $V_F$ <sup>[1]</sup> |      |      | Dynamic Resistance <sup>[2]</sup><br>( $\Omega$ ) $R_D$ | Temperature Coefficient of Forward Voltage <sup>[3]</sup><br>(mV/ $^\circ\text{C}$ ) $\Delta V_F / \Delta T_J$ | Thermal Resistance, Junction to Board<br>( $^\circ\text{C/W}$ ) $R_{\theta_{J-B}}$ |
|-------------------|--------------|--------------------------------------|------|------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                   |              | Min.                                 | Typ. | Max. |                                                         |                                                                                                                |                                                                                    |
| Batwing           | White        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Warm White   | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Green        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Cyan         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Blue         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Royal Blue   | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Red (MD1C)   | 2.31                                 | 2.85 | 3.27 | 2.4                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Red (MDAC)   | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Red-Orange   | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Amber (ML1C) | 2.31                                 | 2.85 | 3.27 | 2.4                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Amber (MLAC) | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
| Lambertian        | White        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Green        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Cyan         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Blue         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Royal Blue   | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Red          | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Red-Orange   | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Amber        | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
| Side Emitting     | White        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Green        | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Cyan         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Blue         | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Royal Blue   | 2.79                                 | 3.42 | 3.99 | 1.0                                                     | -2.0                                                                                                           | 20                                                                                 |
|                   | Red          | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Red-Orange   | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |
|                   | Amber        | 2.31                                 | 2.95 | 3.51 | 2.4                                                     | -2.0                                                                                                           | 23                                                                                 |

Notes for Table 6:

1. Lumileds maintains a tolerance of  $\pm 0.06\text{V}$  on forward voltage measurements.
2. Dynamic resistance is the inverse of the slope in linear forward voltage model for LEDs. See Figures 3a and 3b. Measured between  $25^\circ\text{C} \leq T_J \leq 110^\circ\text{C}$  at  $I_F = 350\text{mA}$ .

## Absolute Maximum Ratings

Table 7.

| Parameter                              | White/Green/<br>Cyan/Blue/<br>Royal Blue | Warm White  | Red/<br>Red-Orange/<br>Amber |
|----------------------------------------|------------------------------------------|-------------|------------------------------|
| DC Forward Current (mA) <sup>[1]</sup> | 350                                      | 350         | 385                          |
| Peak Pulsed Forward Current (mA)       | 500                                      | 500         | 550                          |
| Average Forward Current (mA)           | 350                                      | 350         | 350                          |
| ESD Sensitivity <sup>[2]</sup>         | ± 16,000V HBM                            |             |                              |
| LED Junction Temperature (°C)          | 135                                      | 120         | 120                          |
| Aluminum-Core PCB Temperature (°C)     | 105                                      | 105         | 105                          |
| Storage & Operating Temperature (°C)   |                                          |             |                              |
| LUXEON Star                            | -40 to +105                              | -40 to +105 | -40 to +105                  |
| LUXEON Star/O <sup>[3]</sup>           | -40 to +75                               | -40 to +75  | -40 to +75                   |

Notes for Table 7:

1. Proper current derating must be observed to maintain junction temperature below the maximum. For more information, consult the LUXEON Design Guide, available upon request.
2. LEDs are not designed to be driven in reverse bias. Please consult Lumileds' Application Brief AB11 for further information.
3. A reduction in maximum storage and operating temperature is required due to the acrylic optic.

## Wavelength Characteristics, T<sub>J</sub> = 25°C

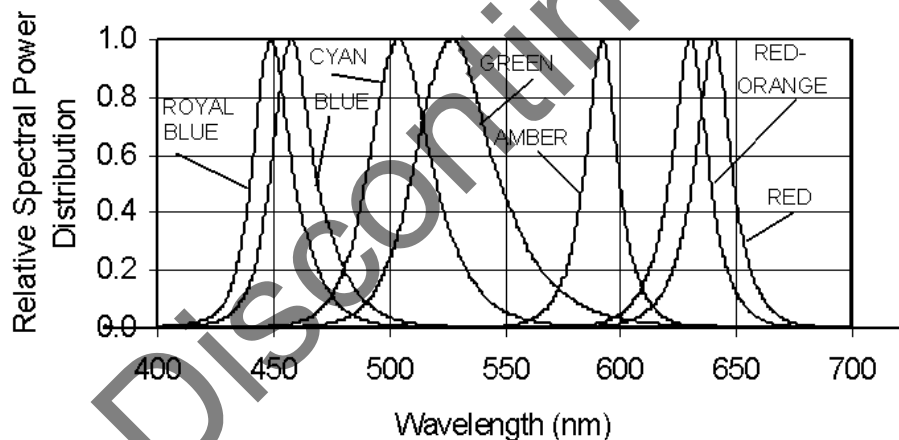


Figure 1a. Relative Intensity vs. Wavelength

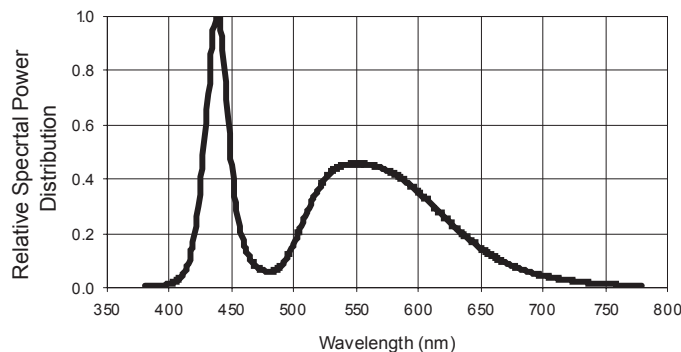


Figure 1b. White Color Spectrum of Typical 5500K Part, Integrated Measurement.

## Wavelength Characteristics, $T_J = 25^\circ\text{C}$ , Continued

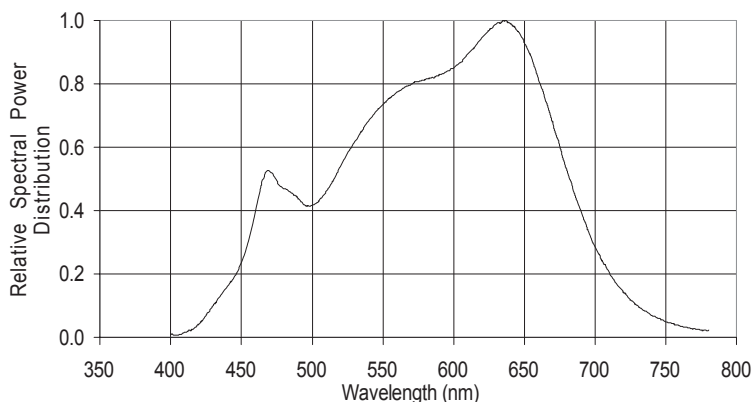


Figure 1c. White Color Spectrum of Typical Warm White Part, Integrated Measurement. Applicable for LXHL-MWGC and LXHL-NWG8.

## Light Output Characteristics

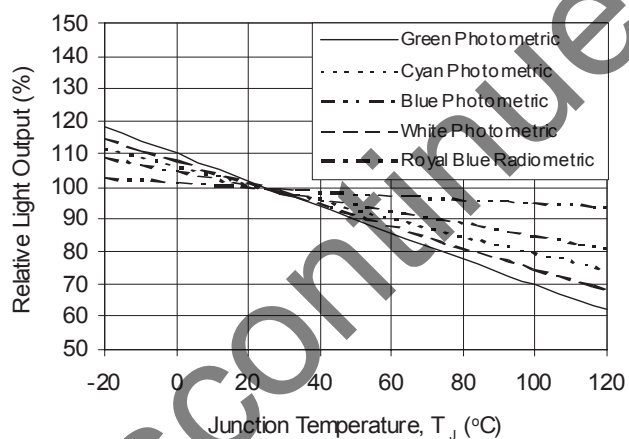


Figure 2a. Relative Light Output vs. Junction Temperature for White, Warm White, Green, Cyan, Blue and Royal Blue.

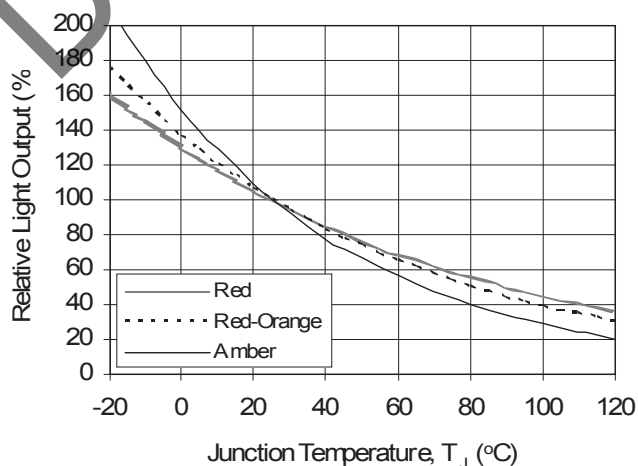


Figure 2b. Relative Light Output vs. Junction Temperature for Red, Red-Orange and Amber.

# Forward Current Characteristics, $T_J = 25^{\circ}\text{C}$

Note:

Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation (PWM) is recommended for dimming effects.

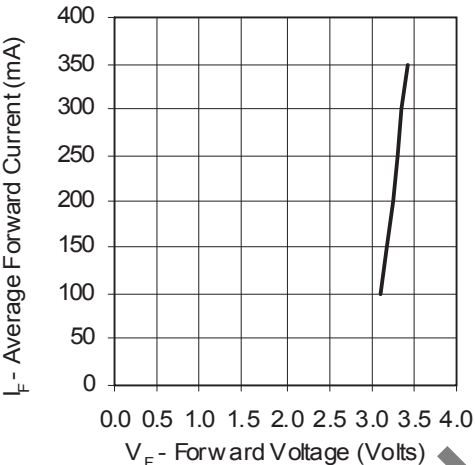


Figure 3a. Forward Current vs. Forward Voltage for White, Warm White, Green, Cyan, Blue, and Royal Blue.

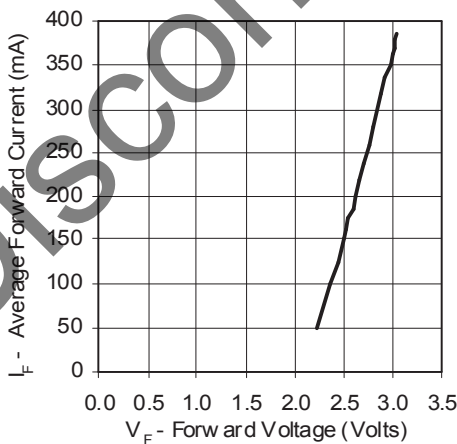


Figure 3b. Forward Current vs. Forward Voltage for Red, Red-Orange and Amber.

# Forward Current Characteristics, $T_J = 25^{\circ}\text{C}$ , Continued

Note:  
Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation (PWM) is recommended for dimming effects.

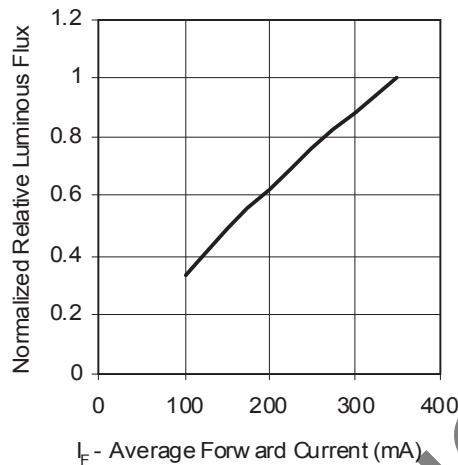


Figure 4a. Relative Luminous Flux vs. Forward Current for White, Warm White, Green, Cyan, Blue, and Royal Blue at  $T_J = 25^{\circ}\text{C}$  maintained.

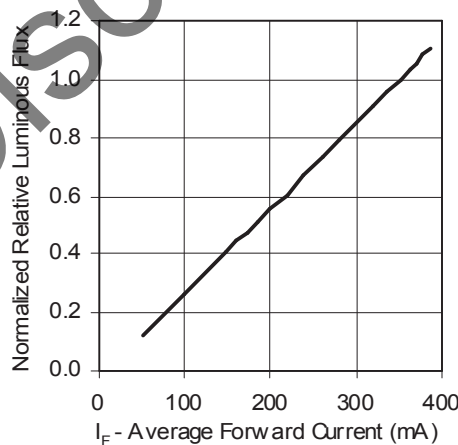


Figure 4b. Relative Luminous Flux vs. Forward Current for Red, Red-Orange and Amber at  $T_J = 25^{\circ}\text{C}$  maintained.

# Current Derating Curves Star, Star/C, Star/IDC

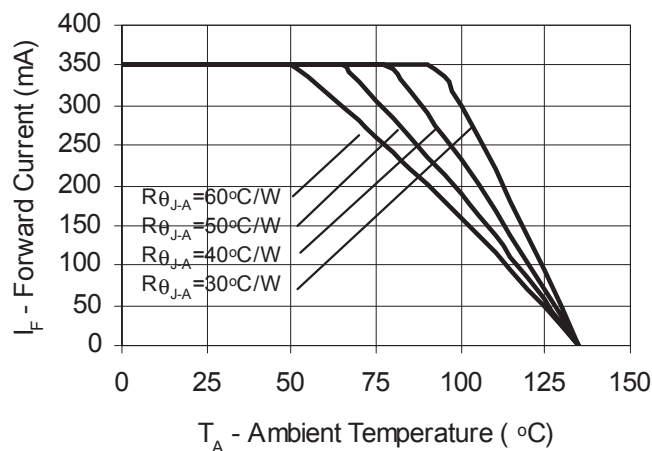


Figure 5a. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 135^\circ\text{C}$  for White, Green, Cyan, Blue, and Royal Blue.

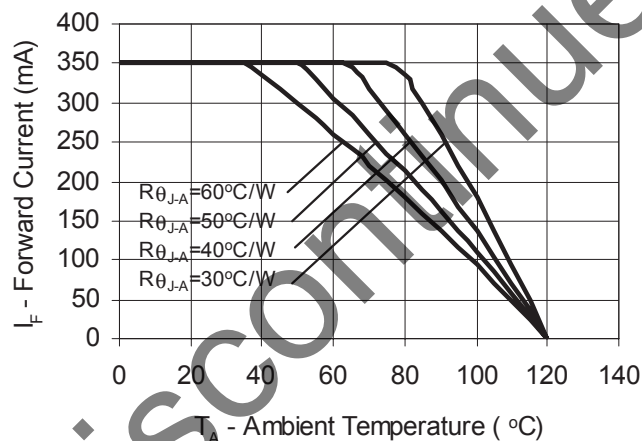


Figure 5b. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 120^\circ\text{C}$  for Warm White.

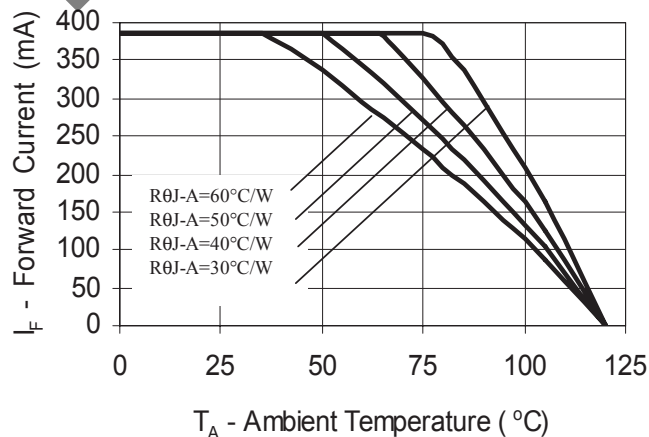


Figure 5c. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 120^\circ\text{C}$  for Red, Red-Orange and Amber.

## Current Derating Curves Star/O

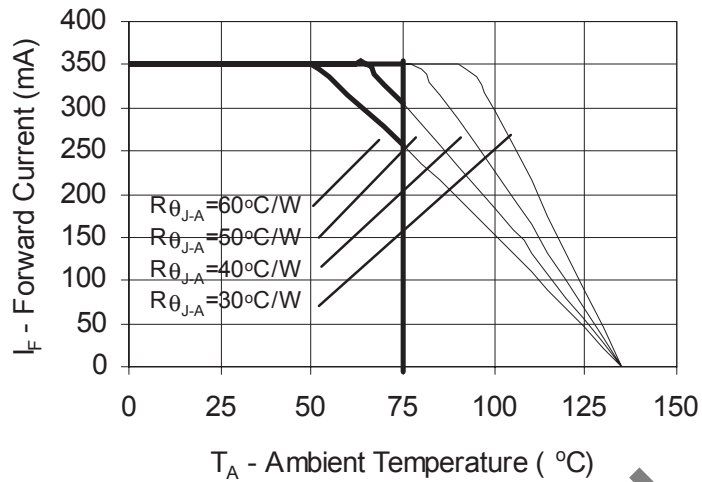


Figure 5d. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 135^\circ\text{C}$  and  $T_{AMBIENT MAX} = 75^\circ\text{C}$  for White, Green, Cyan, Blue, and Royal Blue.

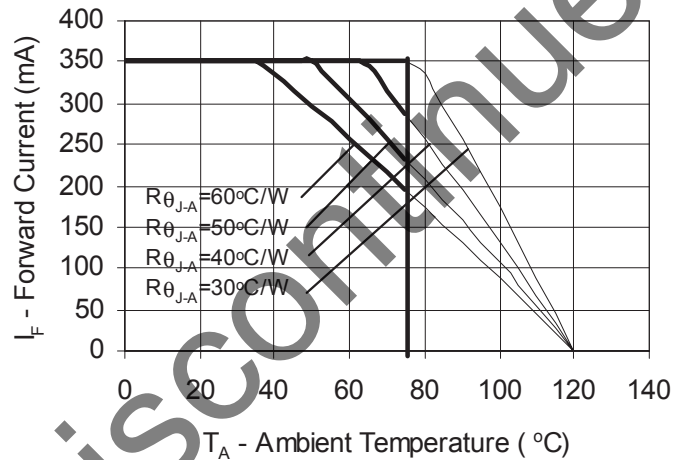


Figure 5e. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 120^\circ\text{C}$  and  $T_{AMBIENT MAX} = 75^\circ\text{C}$  for Warm White.

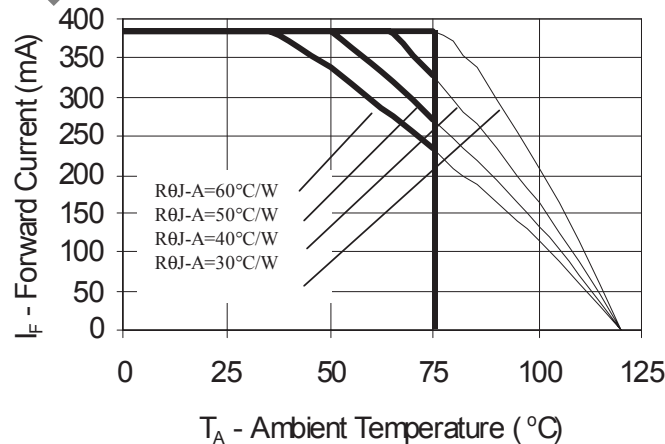


Figure 5f. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{JMAX} = 120^\circ\text{C}$  and  $T_{AMBIENT MAX} = 75^\circ\text{C}$  for Red, Red-Orange and Amber.

# Typical Representative Spatial Radiation Pattern

Note:  
For more detailed technical information regarding LUXEON radiation patterns, please consult your Lumileds Authorized Distributor or Lumileds sales representative.

## Batwing Radiation Pattern (without optics)

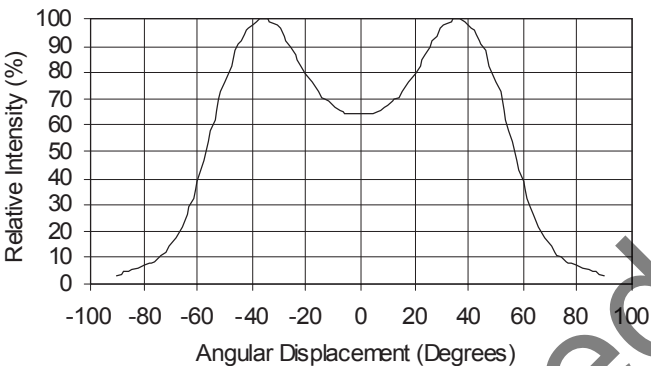


Figure 6a. Typical Representative Spatial Radiation Pattern for LUXEON Star White (LXHL-MW1C, LXHL-MW1A, LXHL-MW1E) and Warm White (LXHL-MWGC).

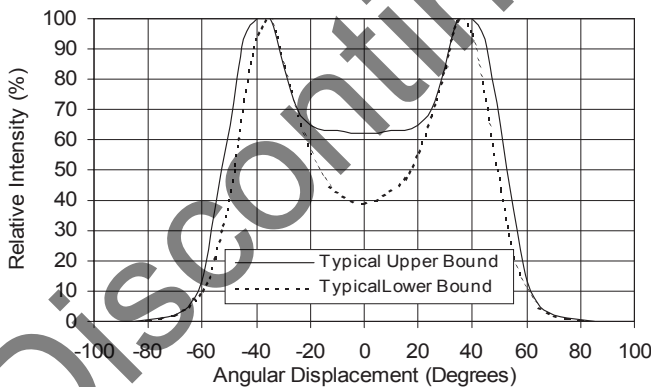


Figure 6b. Typical Representative Spatial Radiation Pattern for LUXEON Star Green, Cyan, Blue, Royal Blue and White.

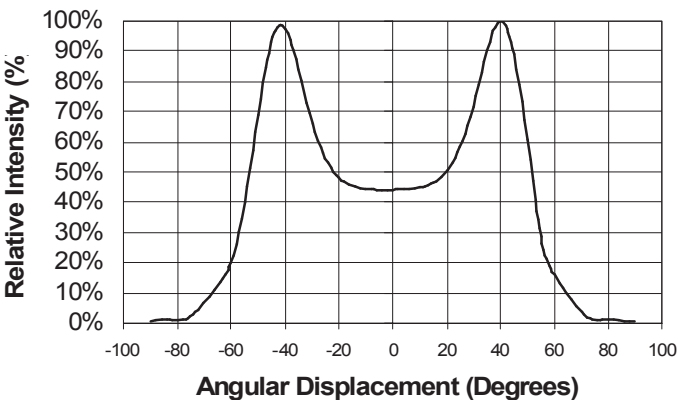


Figure 6c. Typical Representative Spatial Radiation Pattern for LUXEON Star White (LXHL-BW02).

Typical Representative Spatial Radiation Pattern, Continued

Batwing Radiation Pattern (without optics)

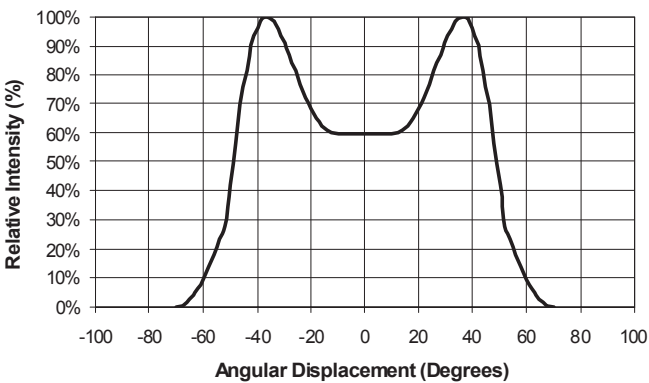


Figure 6d. Typical Representative Spatial Radiation Pattern for LUXEON Star Red and Amber (LXHL-BD01 and LXHL-BL01).

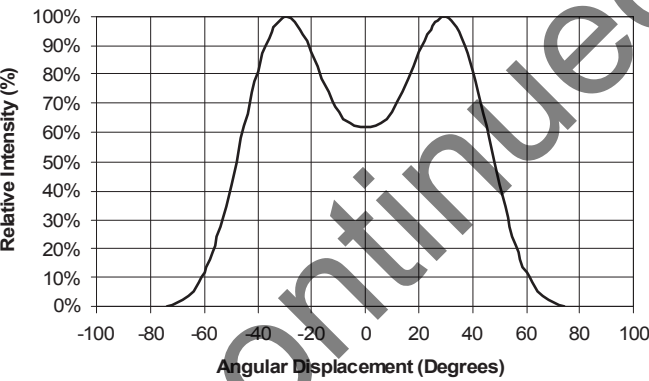


Figure 6e. Typical Representative Spatial Radiation Pattern for LUXEON Star Red, Red-Orange and Amber (LXHL-BD03, BH03 and BL03).

Lambertian Radiation Pattern (without optics)

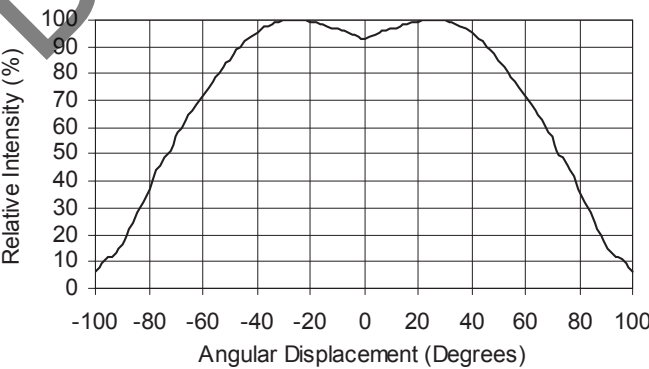


Figure 7a. Typical Representative Spatial Radiation Pattern for LUXEON Star Red, Red-Orange and Amber.

## Lambertian Radiation Pattern (without optics), Continued

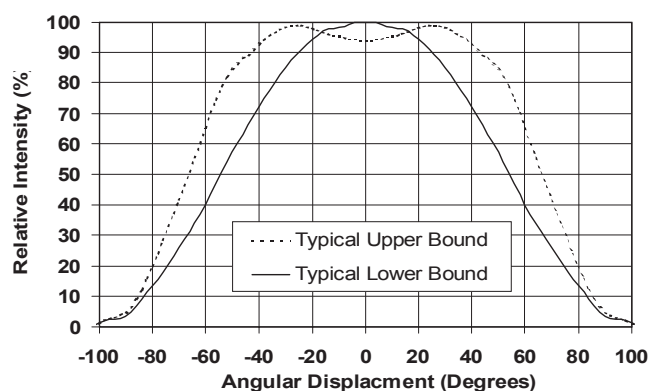


Figure 7b. Typical Representative Spatial Radiation Pattern for LUXEON Star White Green, Cyan, Blue and Royal Blue.

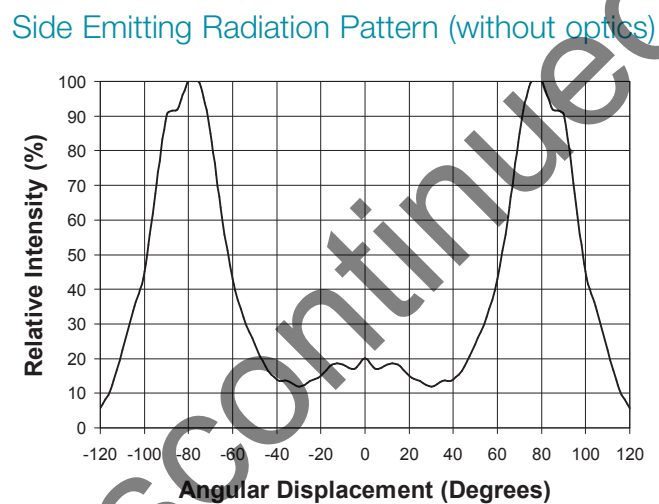


Figure 8a. Typical Representative Spatial Radiation Pattern for LUXEON Star Red, Red-Orange and Amber.

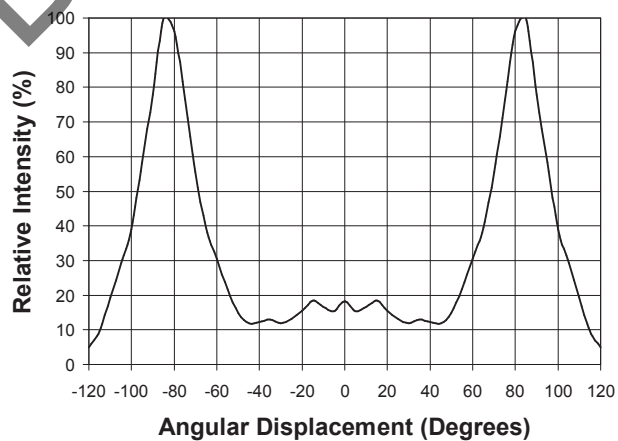


Figure 8b. Typical Representative Spatial Radiation Pattern for LUXEON Star White, Green, Cyan, Blue and Royal Blue.

### Radiation Pattern (with optics)

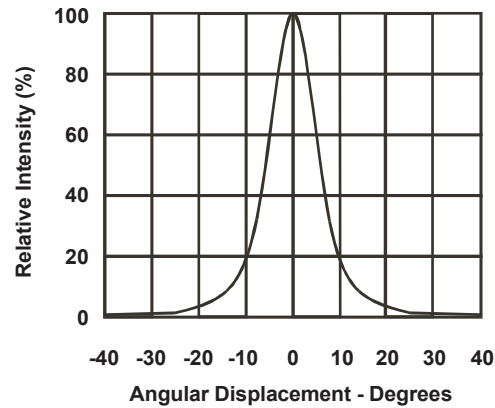


Figure 9. Typical Representative Spatial Radiation Pattern for LUXEON Star/O (with optics), for all colors.

### Average Lumen Maintenance Characteristics

Lifetime for solid-state lighting devices (LEDs) is typically defined in terms of lumen maintenance—the percentage of initial light output remaining after a specified period of time. Lumileds projects that LUXEON products will deliver on average 70% lumen maintenance at 50,000 hours of operation. This performance is based on independent test data, Lumileds historical data from tests run on similar material systems, and internal LUXEON reliability testing. This projection is based on constant current 350 mA operation with junction temperature maintained at or below 90°C. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.



### Company Information

LUXEON® is developed, manufactured and marketed by Philips Lumileds Lighting Company. Philips Lumileds is a world-class supplier of Light Emitting Diodes (LEDs) producing billions of LEDs annually. Philips Lumileds is a fully integrated supplier, producing core LED material in all three base colors (Red, Green, Blue) and White. Philips Lumileds has R&D centers in San Jose, California and in The Netherlands and production capabilities in San Jose and Penang, Malaysia. Founded in 1999, Philips Lumileds is the high-flux LED technology leader and is dedicated to bridging the gap between solid-state LED technology and the lighting world. Philips Lumileds technology, LEDs and systems are enabling new applications and markets in the lighting world.

Philips Lumileds may make process or materials changes affecting the performance or other characteristics of our products. These products supplied after such changes will continue to meet published specifications, but may not be identical to products supplied as samples or under prior orders.



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