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Conrad

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(54) **HAND CARRIABLE SURFACE CLEANING APPARATUS**

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See application file for complete search history.

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Assistant Examiner — Joel Crandall

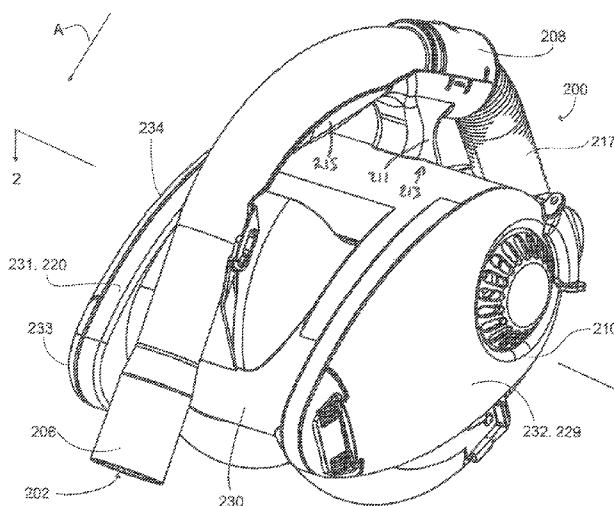
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(57)

ABSTRACT

A hand vacuum cleaner comprises an air flow passage
extending from a dirty air inlet to a clean air outlet. A suction
motor is positioned in the air flow path. At least one air
treatment member, which is optionally a cyclone chamber, is
positioned in the air flow path. A pre-motor filter is posi-
tioned in a pre-motor filter housing having an openable
cover and the air treatment member air outlet axis extends
through the pre-motor filter housing.

25 Claims, 20 Drawing Sheets



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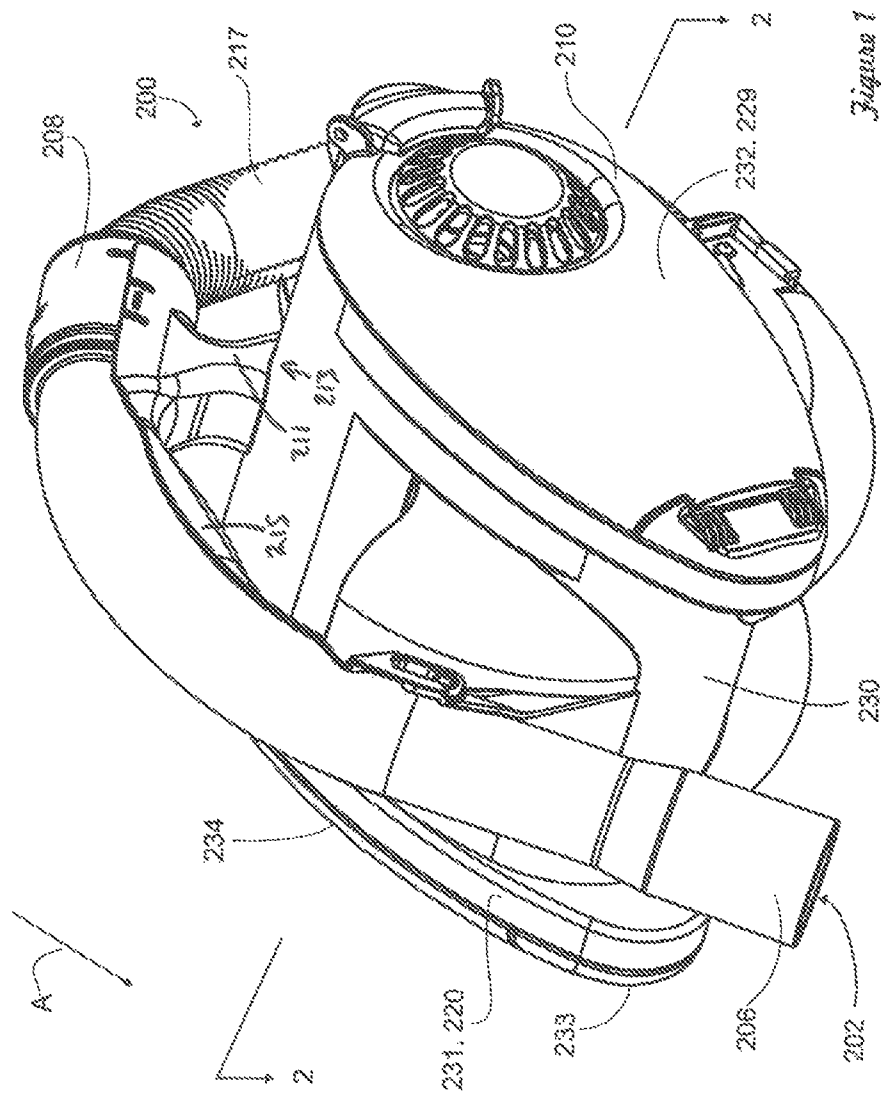
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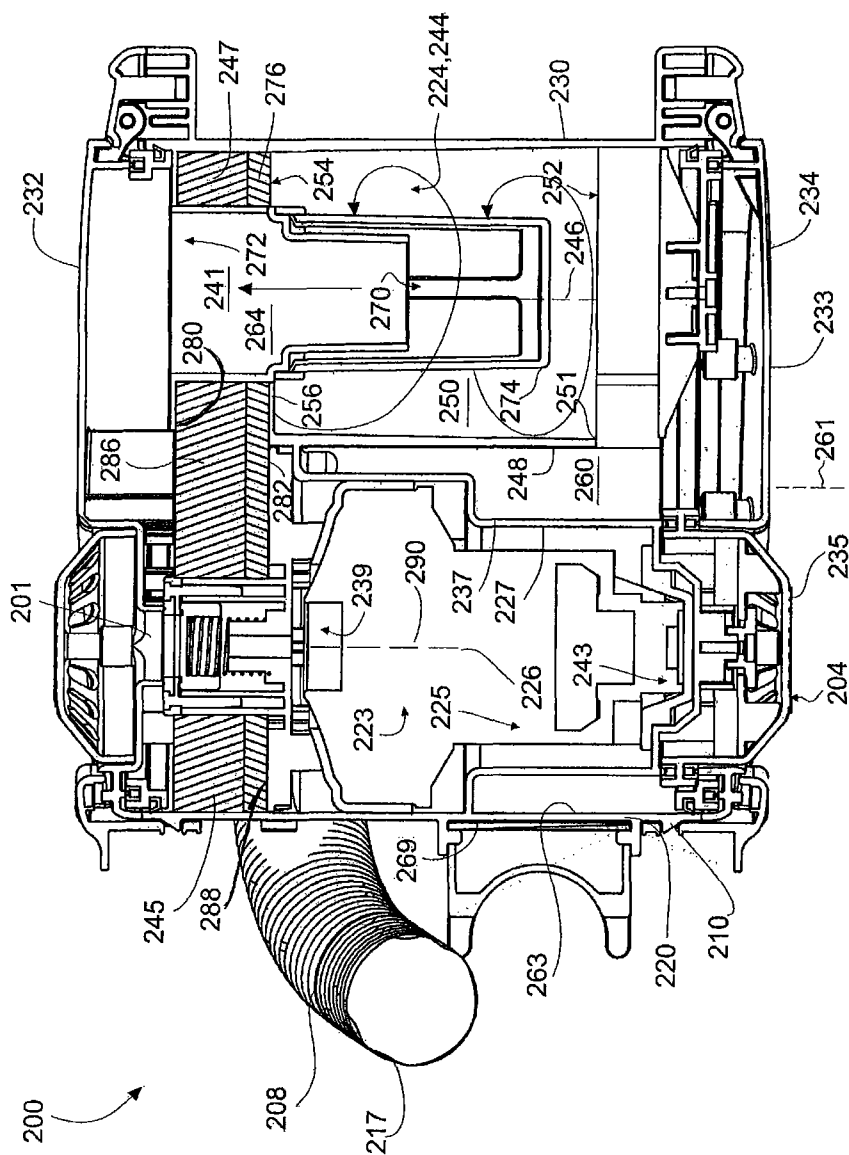


Figure 2

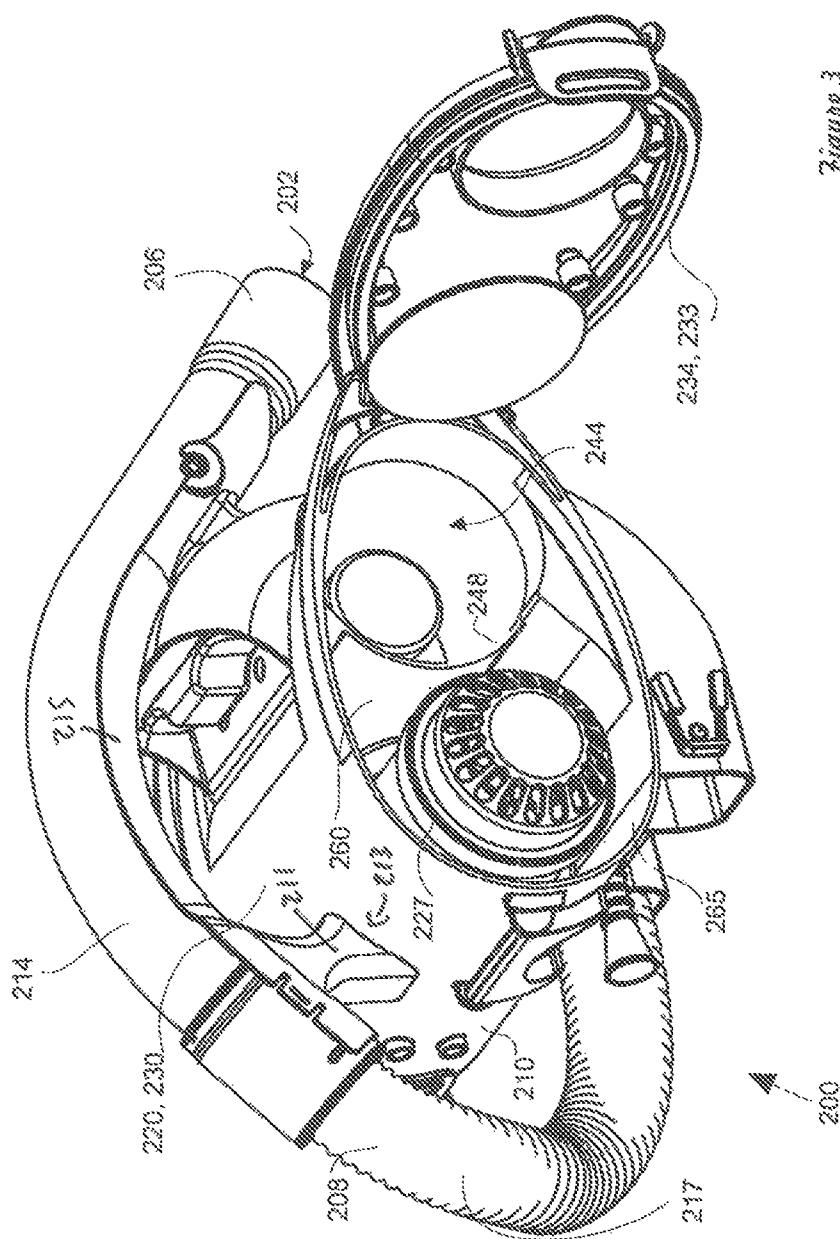


Figure 3

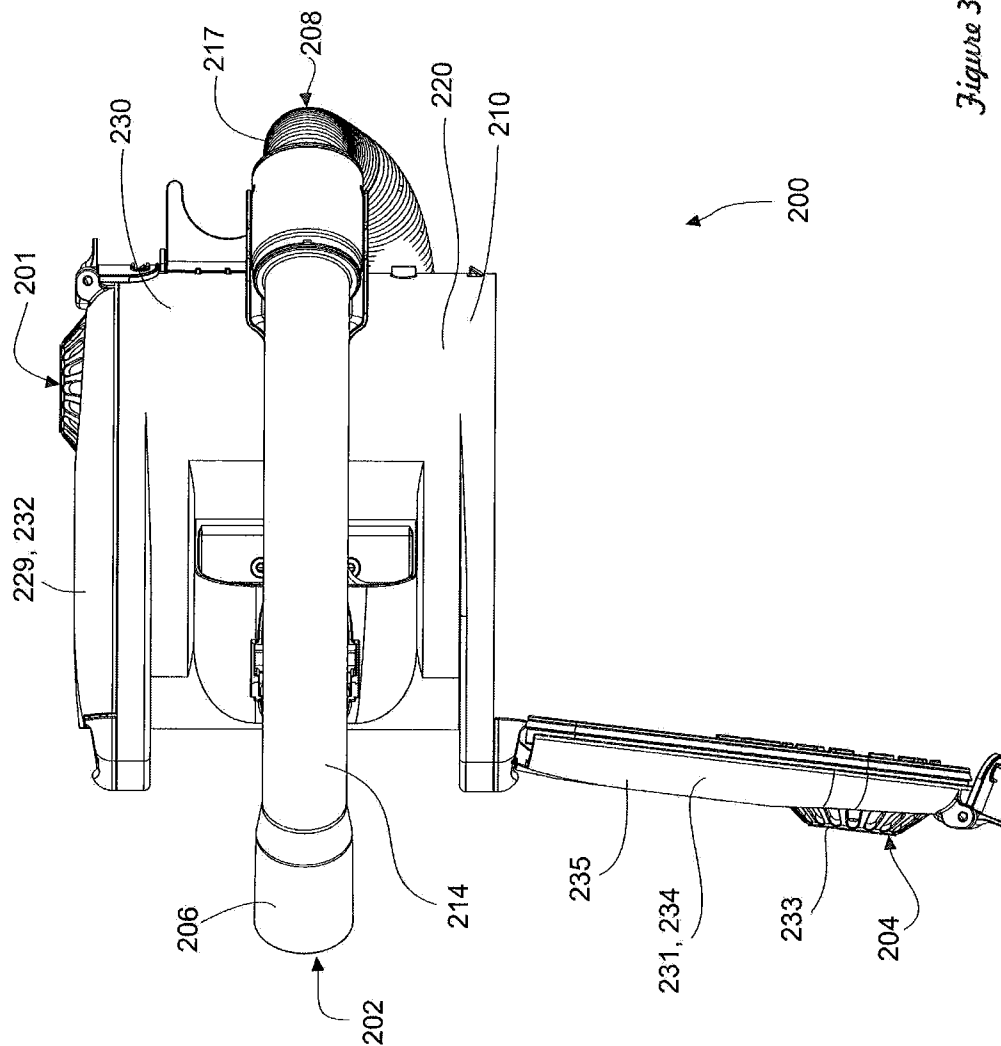


Figure 3A

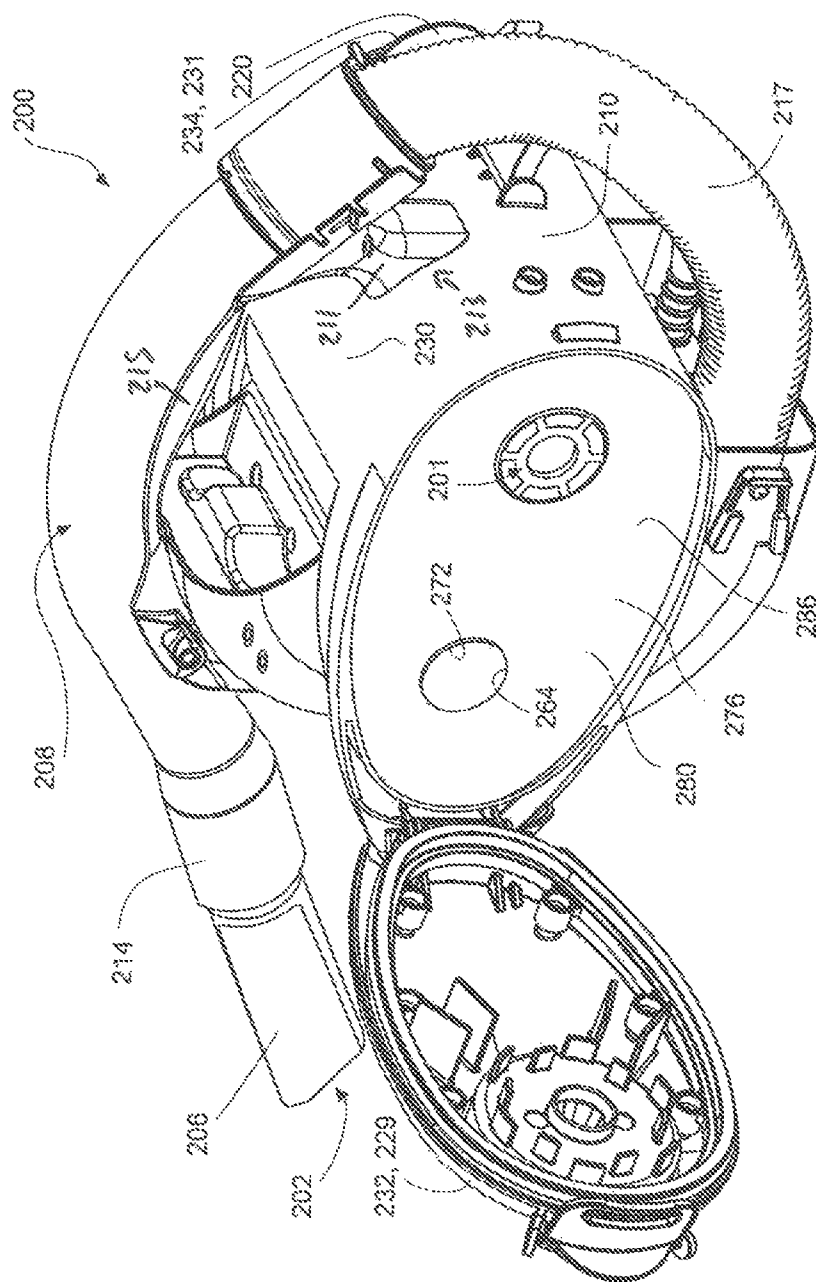


Figure 3B

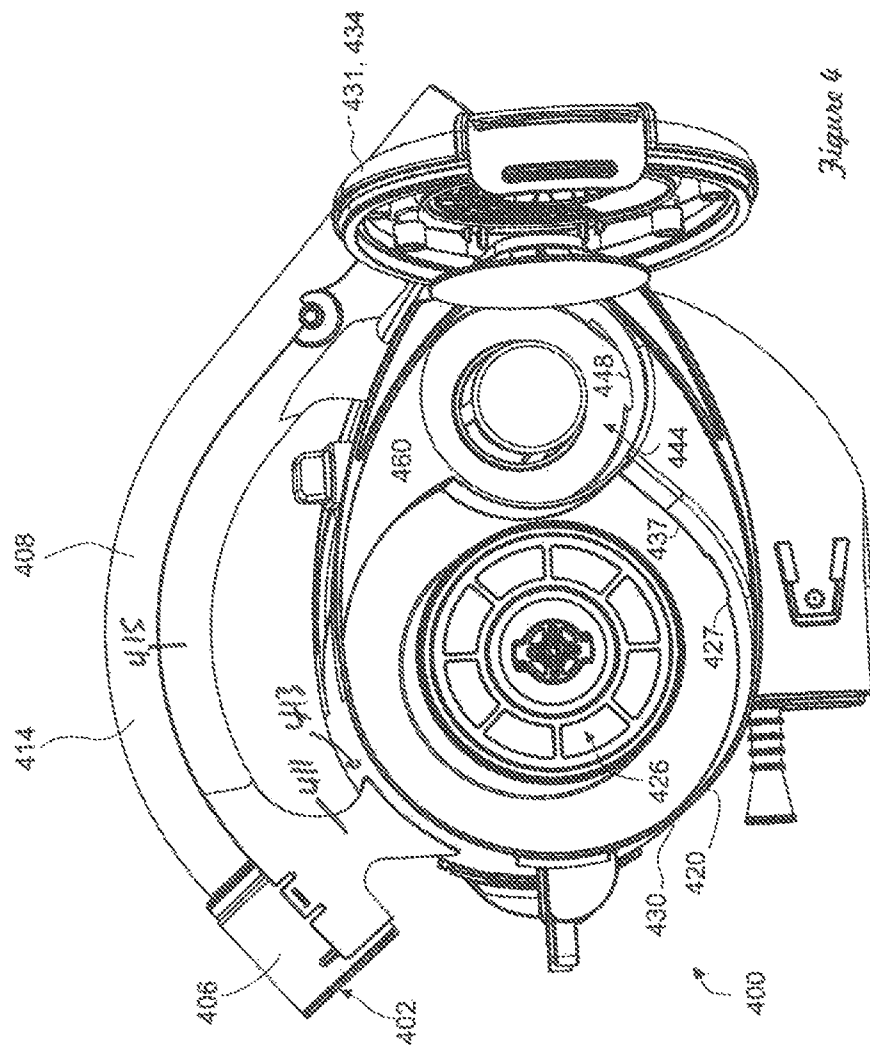


Figure 4

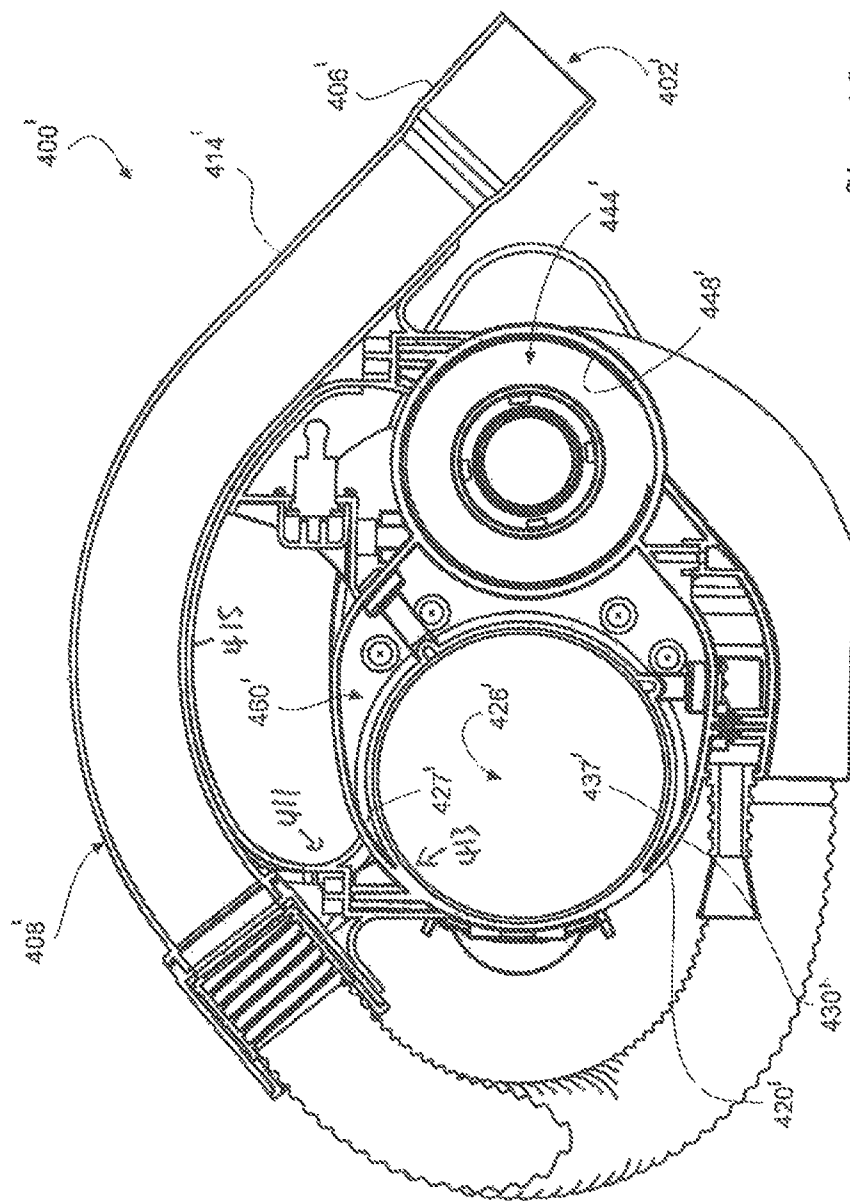


Figure 4B

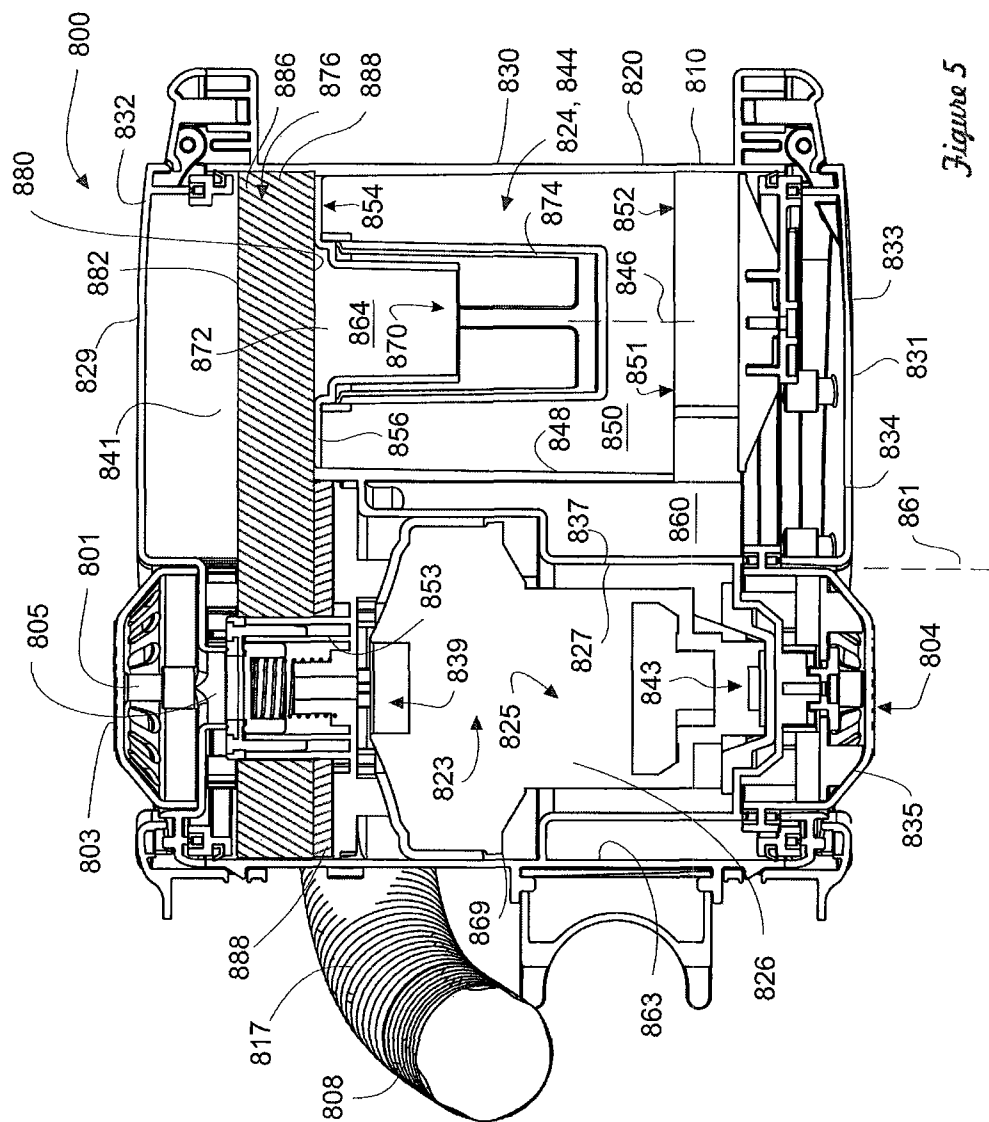


Figure 5

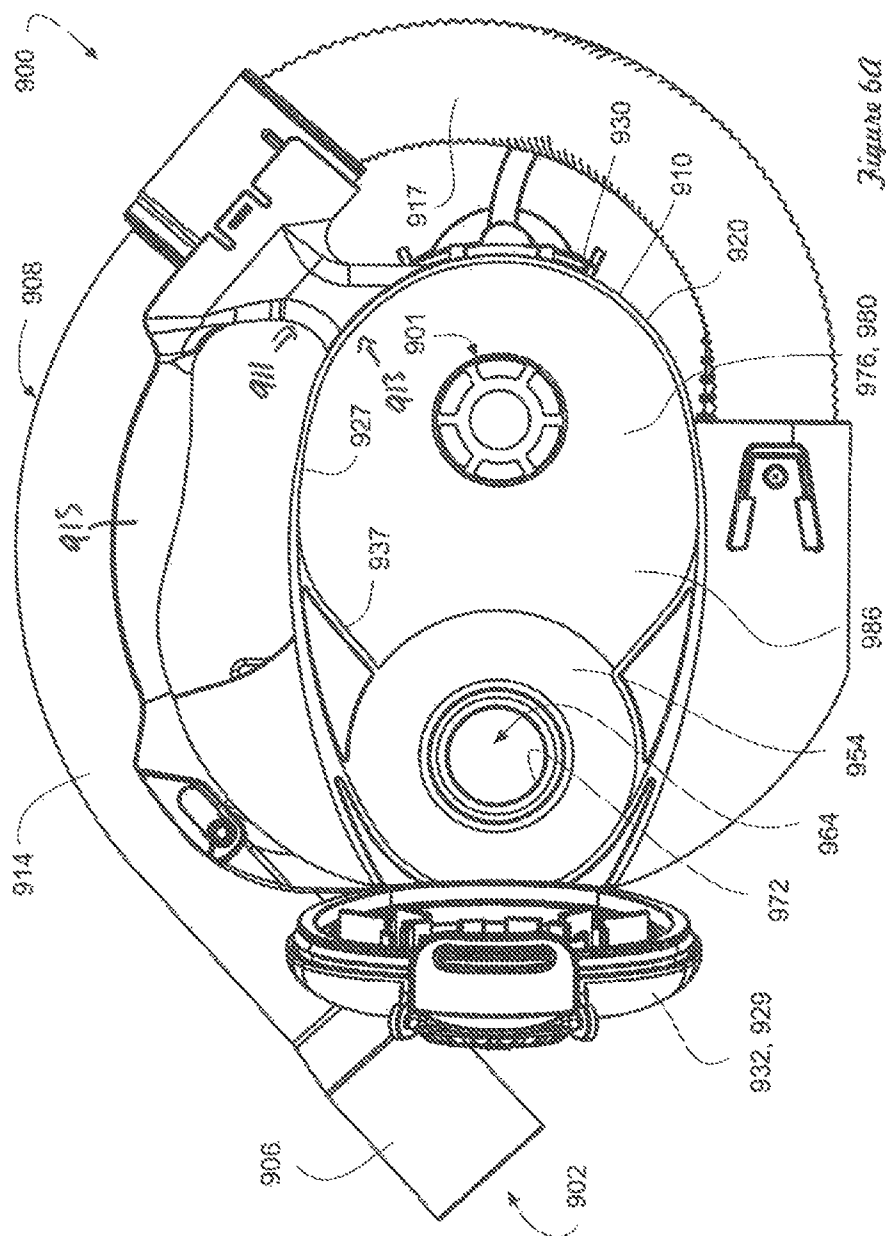


Figure 6A

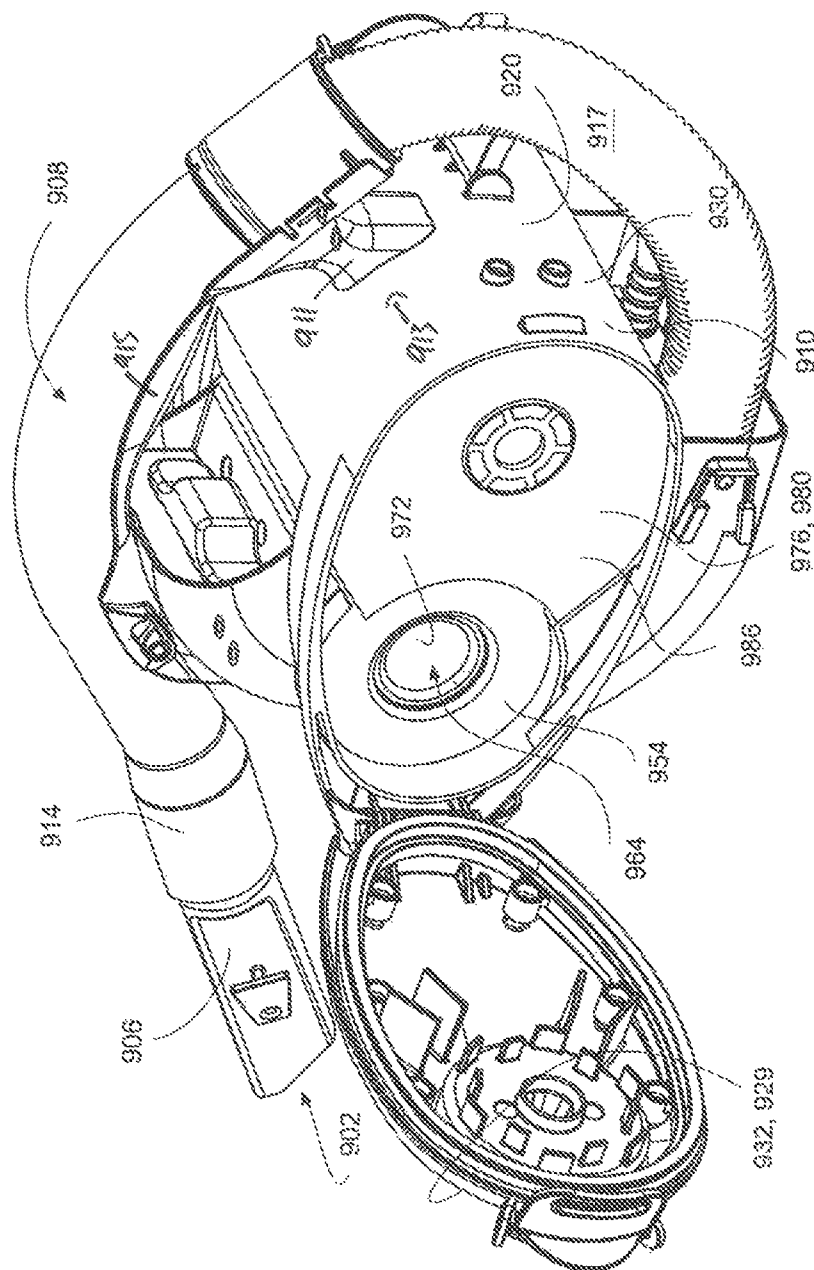


Figure 6B

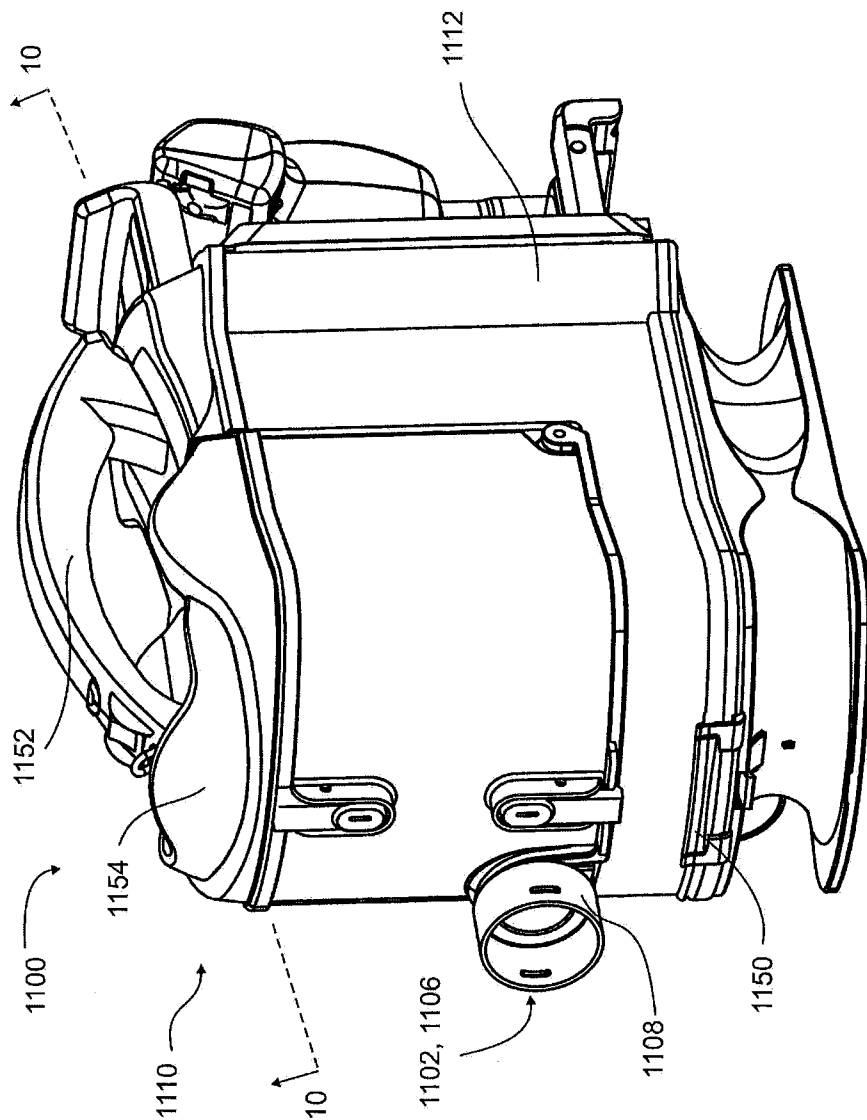
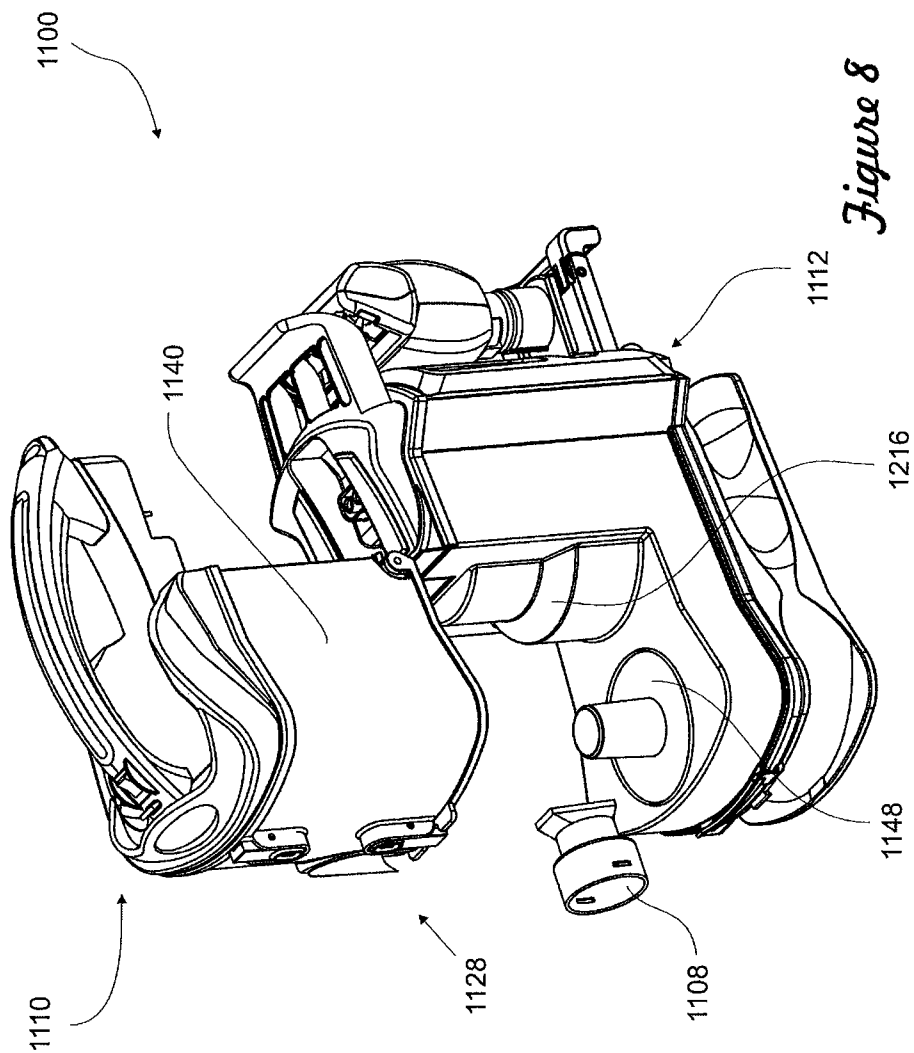
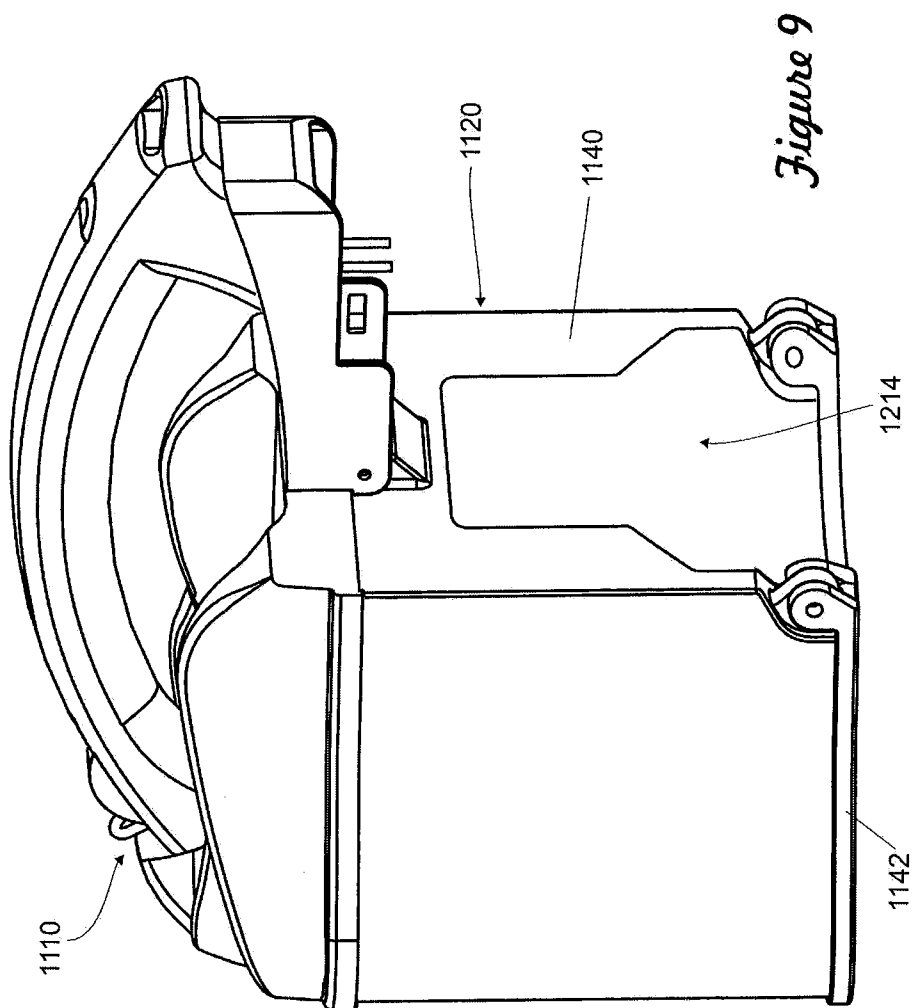


Figure 7





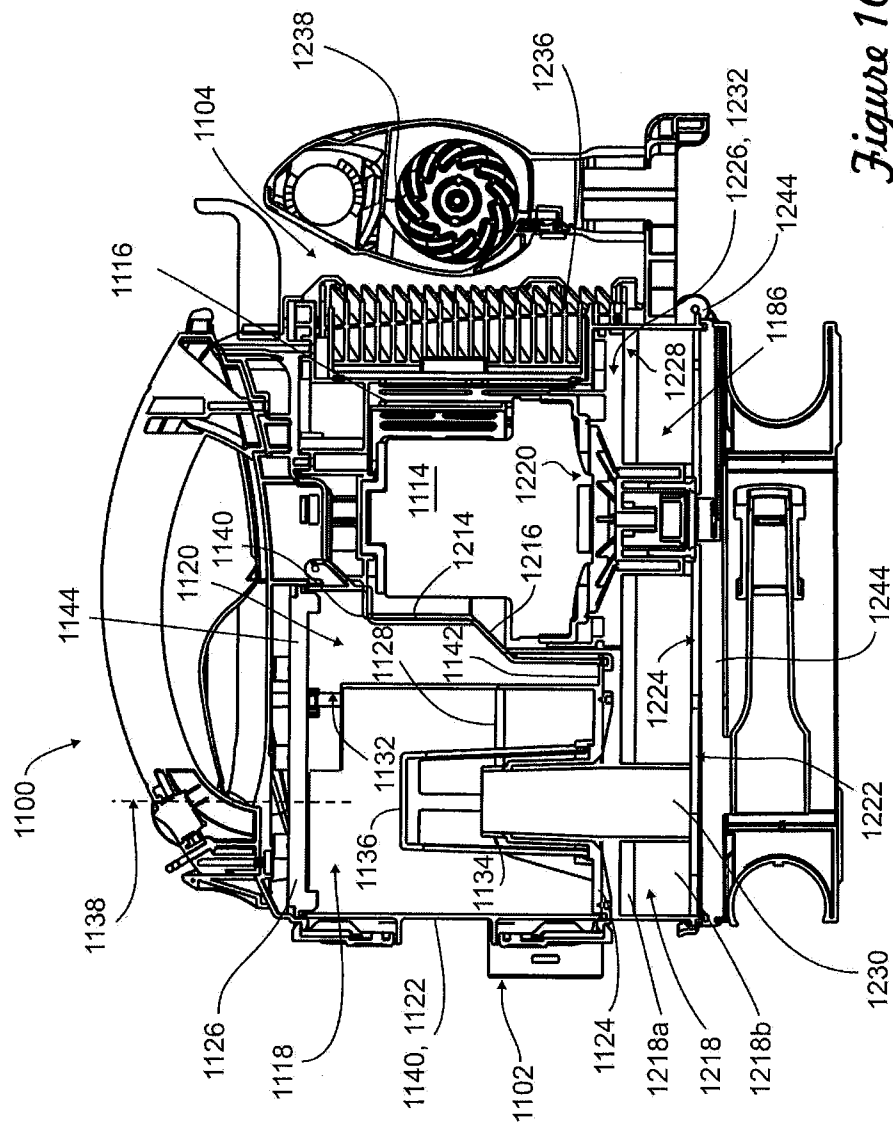
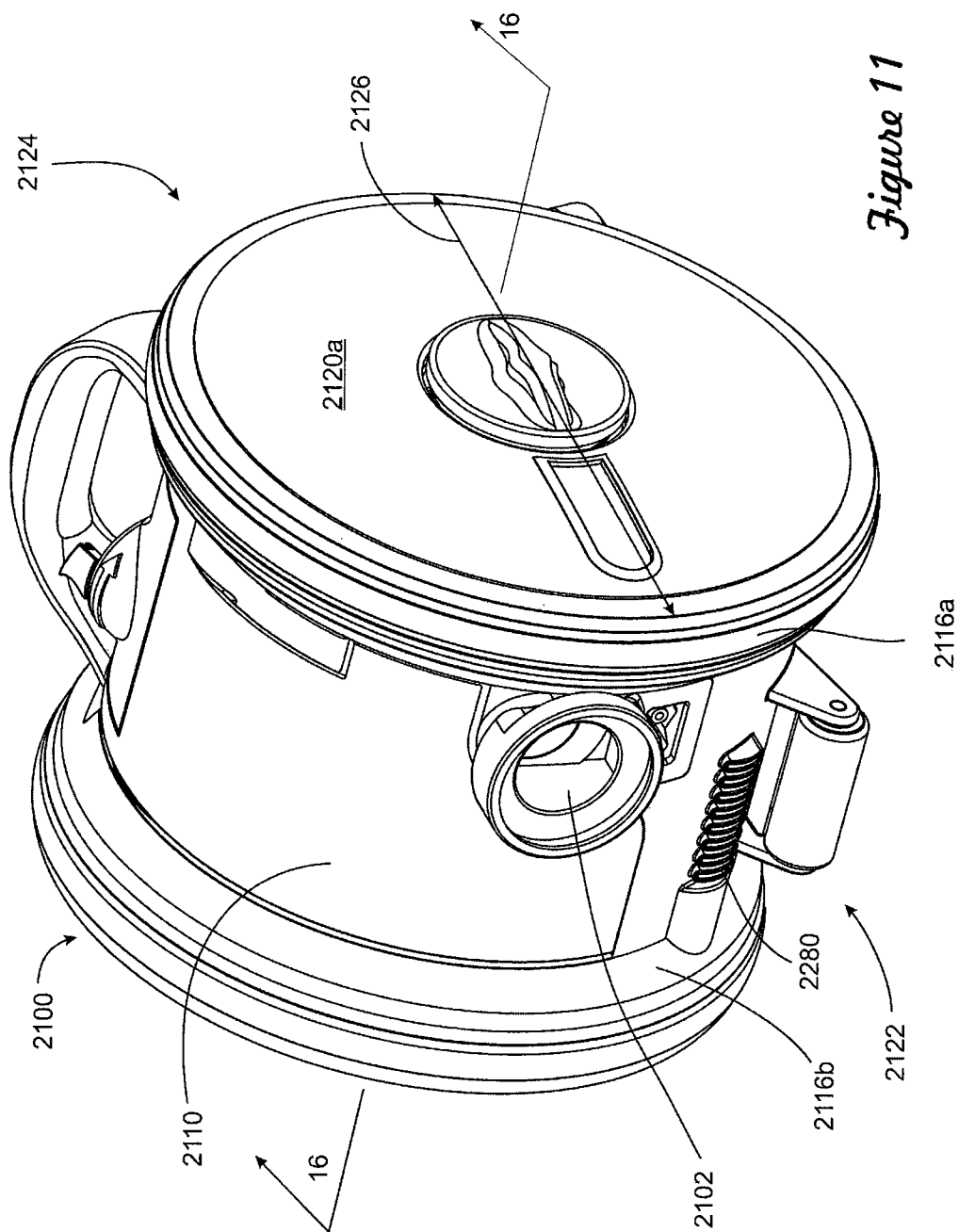


Figure 10



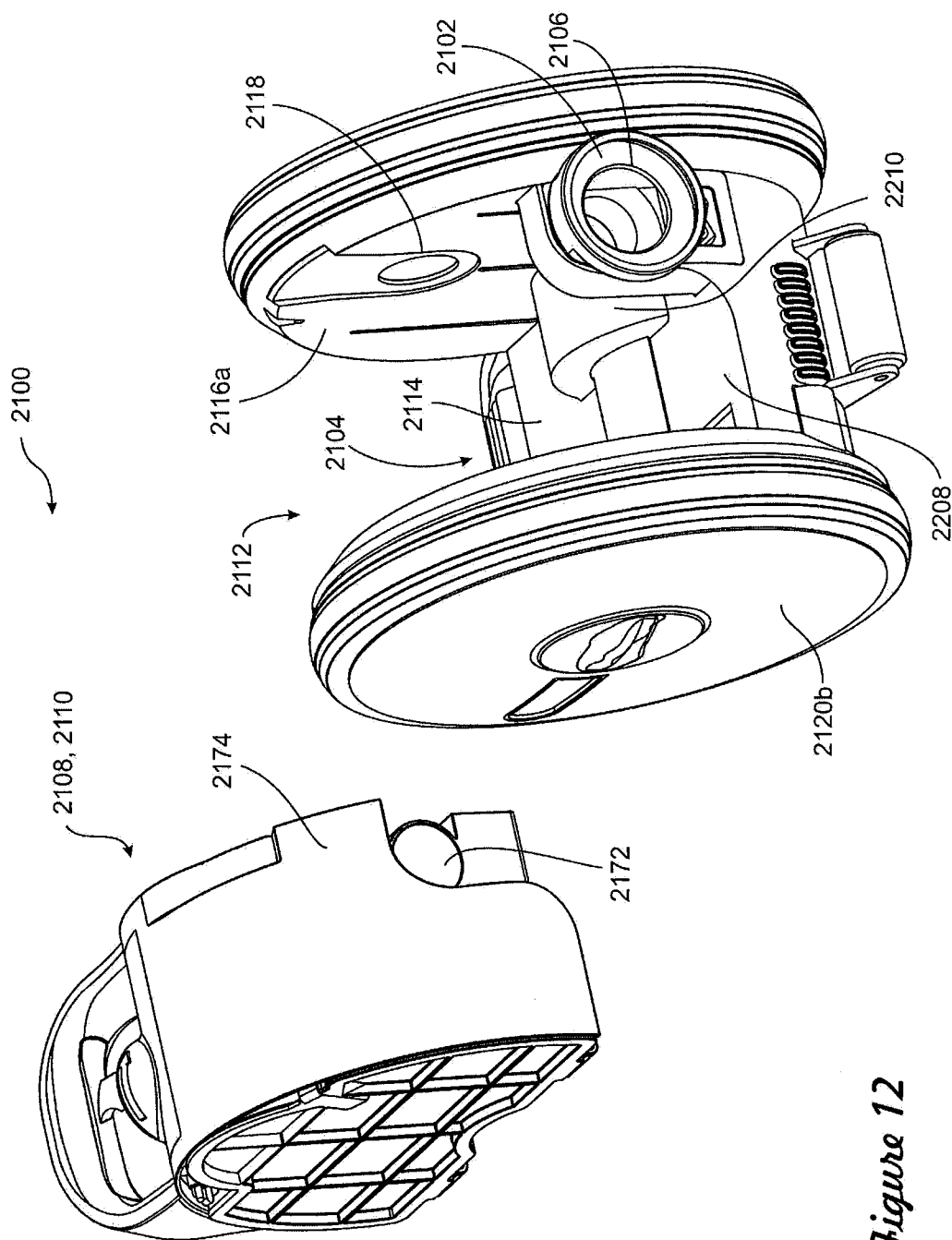


Figure 12

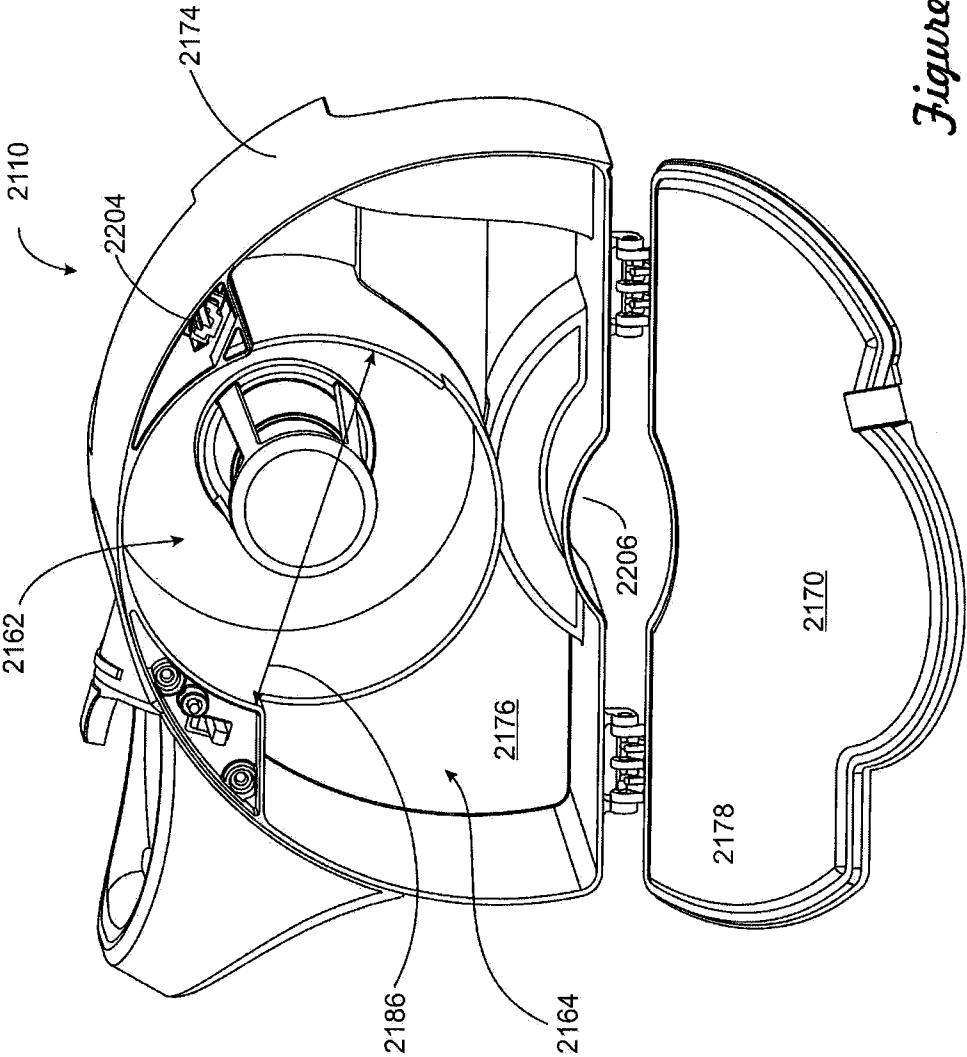


Figure 13

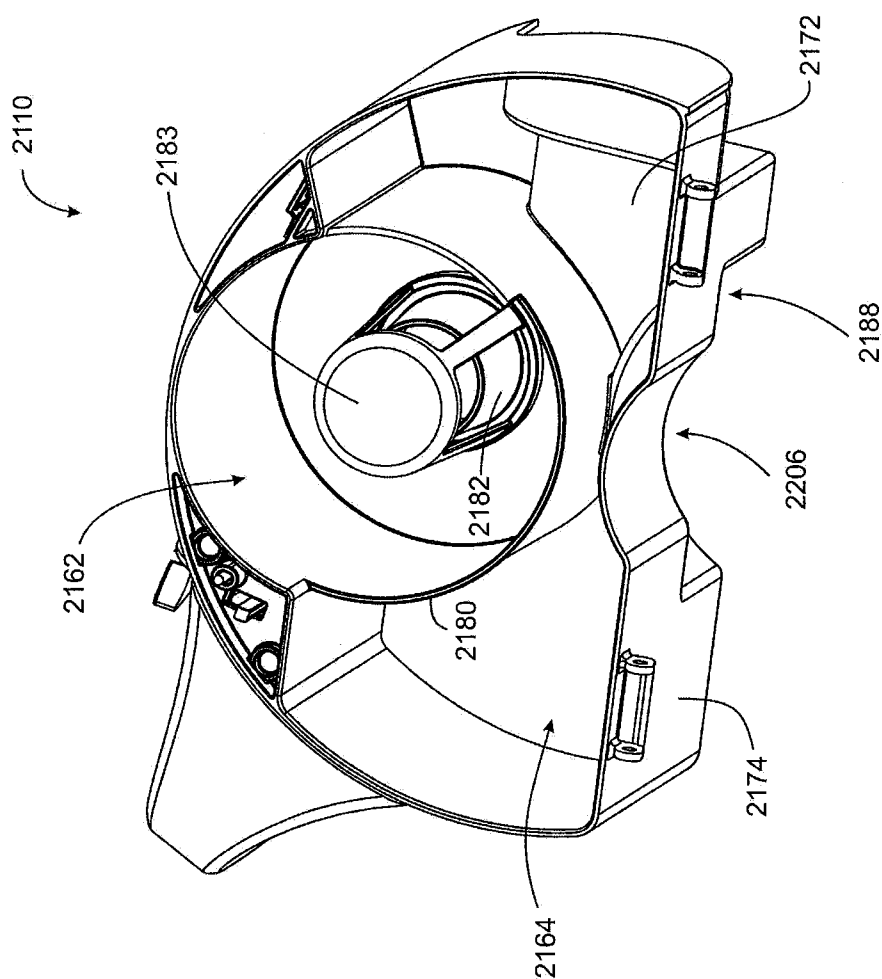


Figure 14

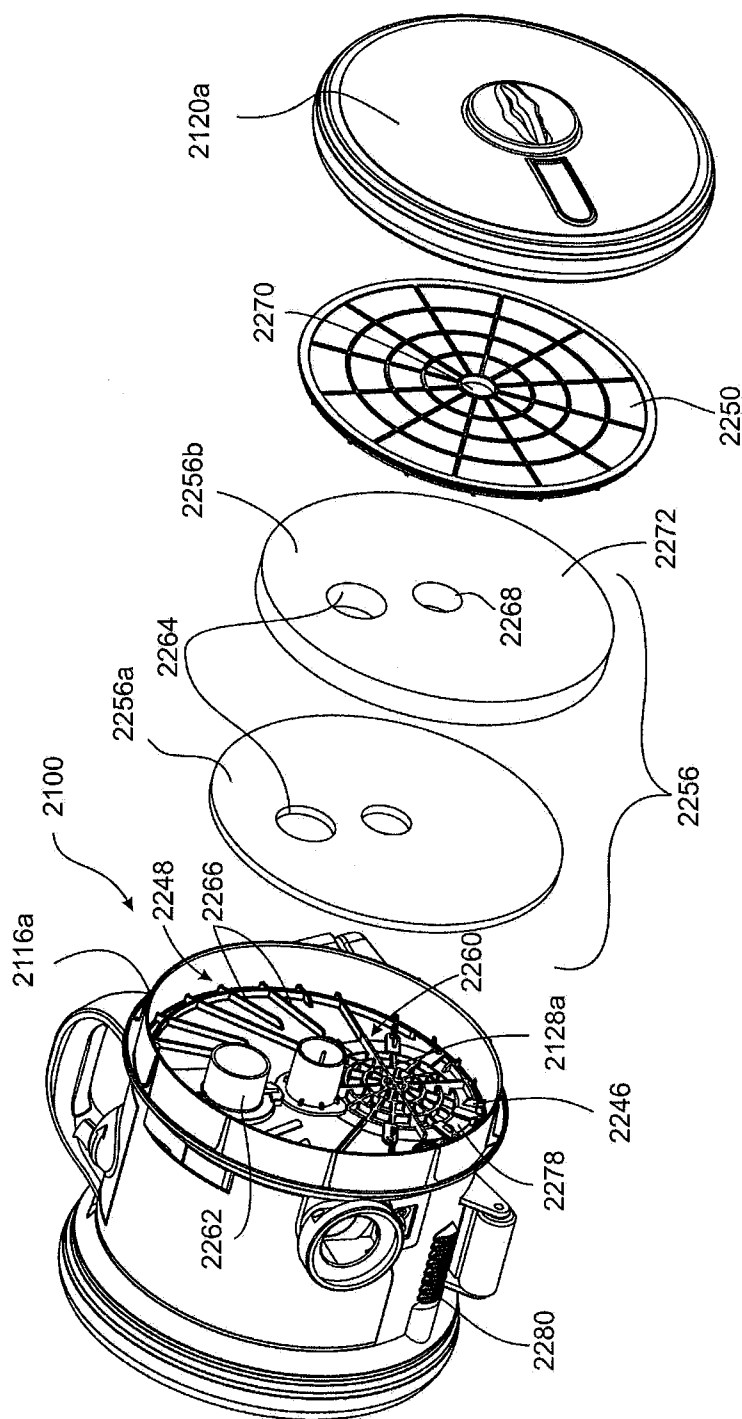


Figure 15

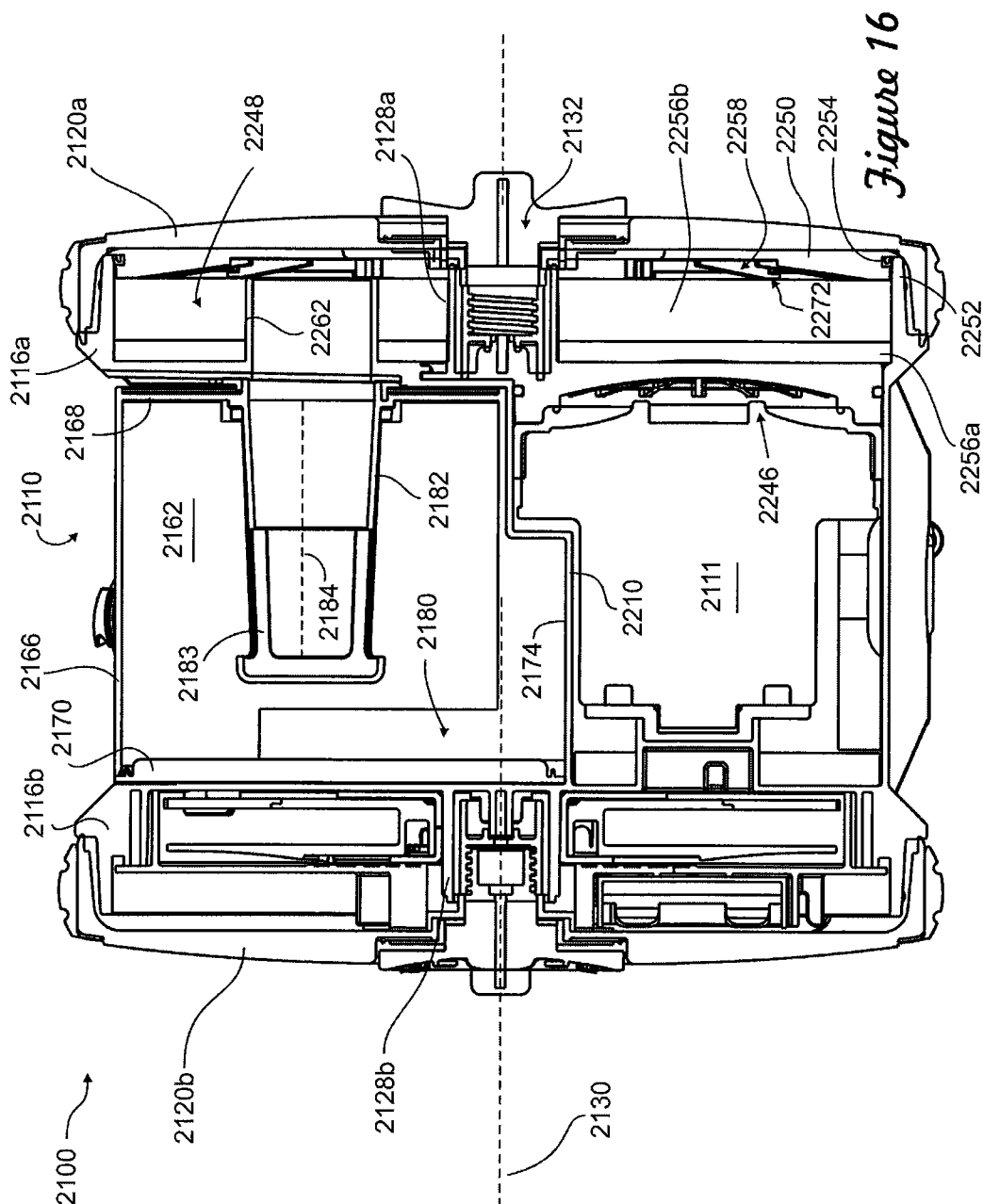


Figure 16

1

HAND CARRIABLE SURFACE CLEANING APPARATUS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 14/994,495, filed on Jan. 13, 2016, which is a continuation of U.S. patent application Ser. No. 13/039,376, filed on Mar. 3, 2011, now U.S. Pat. No. 9,265,395, and which is a continuation in part of U.S. patent application Ser. No. 12/722,705, filed Mar. 12, 2010, now U.S. Pat. No. 8,578,555, the entirety of each of which is incorporated herein by reference.

FIELD OF INVENTION

The disclosure relates to surface cleaning apparatuses, such as vacuum cleaners.

INTRODUCTION

The following is not an admission that anything discussed below is prior art or part of the common general knowledge of persons skilled in the art.

Various constructions for surface cleaning apparatus such as vacuum cleaners are known. Currently, many surface cleaning apparatus are constructed using at least one cyclonic cleaning stage. The air is drawn into the vacuum cleaner through a dirty air inlet and conveyed to a cyclone inlet. The rotation of the air in the cyclone chamber results in some of the particulate matter in the airflow stream being disentrained from the airflow stream. This material is then collected in a dirt collection chamber, which may be at the bottom of the cyclone chamber or in a dirt collection chamber exterior to the cyclone chamber (see for example WO2009/026709 and U.S. Pat. No. 5,078,761). One or more additional cyclonic cleaning stages and/or filters may be positioned downstream from the cyclone chamber.

SUMMARY

The following summary is provided to introduce the reader to the more detailed discussion to follow. The summary is not intended to limit or define the claims.

According to one aspect, a hand surface cleaning apparatus is provided that may be operable for an enhanced period of time without a significant reduction in air flow into the dirty air inlet. In accordance with this aspect, a pre-motor filter with enhanced surface area transverse to the direction of air flow is provided.

Typically, a surface cleaning apparatus such as a hand vacuum cleaner has a pre-motor filter and a post motor filter. The post motor filter may be a HEPA filter. In such a case, the air discharged from the clean air outlet of the unit may be comparable to that discharged from a full size vacuum cleaner. As the HEPA filter is used, the air flow through the unit will decrease and the suction provided by the unit will decrease. This can impact upon the cleaning performance achieved by the vacuum cleaner. To counter this, a larger suction motor may be provided. However, that would increase the hand weight of the unit. A pre-motor filter reduces the level of entrained dirt that will reach the HEPA filter. However, the filter will become clogged with use. Increasing the surface area of the upstream side of the pre-motor filter extends the lifetime of the pre-motor filter and may therefore enhance the life of a post motor filter.

2

The pre-motor filter may have an enhanced surface area of its upstream side by configuring the pre-motor filter to have a larger upstream surface area than that of the suction motor inlet end. A pre-motor filter may be positioned in the suction motor casing and may therefore have a diameter that is about the same as the diameter of the fan of the suction motor. By configuring the pre-motor filter to overlie part of one or more additional components of the unit, the surface area of the upstream side is increased.

For example, a suction motor may be positioned beside a cyclone chamber and extend in the same direction of the cyclone chamber. Accordingly, one end of a cyclone chamber may be adjacent the inlet end of the suction motor (e.g., positioned in about the same plane). The pre-motor filter (preferably a foam filter and more preferably a foam filter with a felt filter downstream thereof) may be configured to overlie part or all of the cyclone chamber as well as part or all of the suction motor. Alternately, or in addition, the pre-motor filter may overlie part of the open volume between the suction motor and the cyclone chamber. If the dirt collection chamber is exterior to the cyclone chamber, e.g., it is positioned to occupy some of the open volume, then the pre-motor filter may alternately or in addition overlie part or all of the dirt collection chamber. Accordingly, a pre-motor filter with an enhanced surface area of the upstream side may be provided without substantially increasing the size of the unit. A filter with an enhanced size may be provided by providing a filter that overlies part or all of two or more of the suction motor, the dirt collection chamber and the cyclone chamber.

According to this aspect, a surface cleaning apparatus is provided. The hand surface cleaning apparatus comprises an air flow passage extending from a dirty air inlet to a clean air outlet. A suction motor is positioned in the air flow path and has an inlet end and an outlet end. At least one cyclone chamber is positioned in the air flow path and has an associated dirt collection chamber, a cyclone air inlet and a cyclone air outlet. A pre-motor filter is positioned downstream of the cyclone chamber and upstream of the suction motor. The pre-motor filter has an upstream side and a downstream side. The pre-motor filter overlies at least a portion of the suction motor and the cyclone chamber.

The cyclone chamber and the suction motor may be positioned side by side and may have generally parallel longitudinal axes.

The pre-motor filter may overlie at least half of the suction motor and the cyclone chamber. The pre-motor filter may overlie at least 75% of the suction motor and the cyclone chamber.

The pre-motor filter may have a portion that is centered over the suction motor and a portion that overlies at least half of the cyclone chamber.

The upstream side of the pre-motor filter may face the cyclone air outlet and an inlet duct of the suction motor may extend through the pre-motor filter to the downstream side of the pre-motor filter.

The cyclone air outlet may extend through the pre-motor filter to the upstream side of the pre-motor filter, and the inlet end of the suction motor may face the downstream side of the pre-motor filter.

The hand surface cleaning apparatus may further comprising an openable door positioned at a side of the hand vacuum cleaner having the cyclone air outlet and the inlet end of the suction motor. The upstream side of the pre-motor filter may be visible when the door is opened.

3

The pre-motor filter may be mounted to at least one of the cyclone chamber and the suction motor and the pre-motor filter may remain in position when the door is opened.

The pre-motor filter may be spaced from the door and a chamber may be provided between the pre-motor filter and the door.

BRIEF DESCRIPTION OF THE DRAWINGS

Reference is made in the detailed description to the accompanying drawings, in which:

FIG. 1 is a perspective illustration of an embodiment of a surface cleaning apparatus;

FIG. 2 is a cross section taken along line 2-2 in FIG. 1;

FIG. 3 is a perspective illustration of the surface cleaning apparatus of FIG. 1, showing a second openable door in an open configuration;

FIG. 3A is a side plan view of the surface cleaning apparatus of FIG. 1, showing a second openable door in an open configuration;

FIG. 3B is a perspective illustration of the surface cleaning apparatus of FIG. 1 showing a first openable door in an open configuration;

FIG. 4 is a plan view of an alternate embodiment of a surface cleaning apparatus, showing a second openable door in an open configuration;

FIG. 4B is a plan view of another alternate embodiment of a surface cleaning apparatus, showing a second openable door in an open configuration;

FIG. 5 is a cross section taken along the same line 2-2 through an alternate embodiment of a surface cleaning apparatus;

FIG. 6A is a plan view of an alternate embodiment of a surface cleaning apparatus, showing a first openable door in an open configuration;

FIG. 6B is a perspective illustration of the surface cleaning apparatus of FIG. 6A;

FIG. 7 is a perspective illustration of an alternate embodiment of a surface cleaning apparatus;

FIG. 8 is a perspective illustration of the surface cleaning apparatus of FIG. 7, with its cyclone bin assembly removed;

FIG. 9 is a perspective illustration of the cyclone bin assembly of FIG. 8;

FIG. 10 is a section view taken along line 10-10 in FIG. 7;

FIG. 11 is a perspective illustration of an alternate embodiment of a surface cleaning apparatus;

FIG. 12 is a perspective illustration of the surface cleaning apparatus of FIG. 11, with its cyclone bin assembly removed;

FIG. 13 is a perspective illustration of the cyclone bin assembly of FIG. 12, with one end wall in an open configuration;

FIG. 14 is a perspective illustration of the cyclone bin assembly of FIG. 13, with the one end wall removed;

FIG. 15 is a partially exploded view of the surface cleaning apparatus of FIG. 11; and

FIG. 16 is a section view taken along line 16-16 in FIG. 11.

DETAILED DESCRIPTION

Referring to FIG. 1, an embodiment of a surface cleaning apparatus 200 is shown. In this embodiment the surface cleaning apparatus 200 is a hand operable surface cleaning apparatus. The surface cleaning apparatus 200 is usable in a forward direction of motion, indicated by arrow A in FIG. 1.

4

A handle 215 is provided on an upper portion of the surface cleaning apparatus 200. The handle 215 is configured to be grasped by a user, and can be used to manipulate the surface cleaning apparatus 200. In the illustrated example, a first portion 211 of the handle 215 is connected to the surface cleaning apparatus 200 at a first location 213.

Referring to FIG. 2, the surface cleaning apparatus 200 has a dirty air inlet 202, a clean air outlet 204 (shown in FIG. 2), and an air flow passage extending therebetween. In the embodiment shown, the dirty air inlet 202 is provided in a nozzle 206. From the dirty air inlet 202, the airflow passage extends through the nozzle 206, and through an air conduit 208, to a suction and filtration unit 210. The clean air outlet 204 is provided in the suction and filtration unit 210. In the embodiment shown, the air conduit 108 includes a wand 214, and a hose 217.

Referring now to FIGS. 1 and 2, the suction and filtration unit 210 includes a main housing 220. A filtration member 224 is provided in the main housing 220, and the filtration member 224 is positioned in the airflow passage downstream of the dirty air inlet 202, for removing particulate matter from air flowing through the airflow passage.

A suction motor 226 is also provided in the main housing 220, downstream of the filtration member 224, for drawing air through the airflow passage. The suction motor 226 may be any suitable type of suction motor. In the embodiment shown, the suction motor 226 includes a fan 223, and a motor 225.

In the embodiment shown, the filtration member 224 and suction motor 226 are positioned side-by-side. Further, the filtration member 224 extends along an axis 246, and the suction motor extends along an axis 290, and the axes 246, 290 are generally parallel. Further, the filtration member 224 and suction motor 226 are each positioned transverse to the forward direction of motion (indicated by arrow A in FIG. 1) of the hand surface cleaning apparatus 100.

Referring to FIG. 1, in the embodiment shown, the main housing 220 includes a central wall 230, a first side wall 232, and a second side wall 234. The first side wall 232 is pivotally mounted to the central wall 230, and serves as a first openable door 229. The second sidewall 234 has a first portion 233 adjacent the filtration member 224, and a second portion 235 adjacent the suction motor 226. The second sidewall 234 is pivotally mounted to the central wall 230, and serves as a second openable door 231. Further, the second portion 235 is removable from the first portion 233.

Referring to FIG. 2, an interior wall 237 extends within the main housing 220 to separate the suction motor 226 from the filtration member 224, so that fluid communication between the filtration member 224 and the suction motor 226 may generally only occur between a filtration member air outlet 264, and a suction motor air inlet end 239, as will be described in further detail hereinbelow. The interior wall 237 generally surrounds the suction motor 226 to form a motor housing 227, and is integral with the central wall 230, so that a portion 269 of the motor housing 227 forms part of the housing 220.

Referring to FIG. 2, in the embodiment shown, the filtration member 224 is a cyclone 244. In alternate embodiments, the filtration member 224 may be, for example, a filter, such as a filter bag or a foam filter. In further alternate embodiments, the filtration member 224 may include a plurality of cyclone chambers, or a plurality of cyclonic stages.

The cyclone 244 may be of any suitable configuration. The cyclone 244 includes a cyclone wall 248 (also referred to as an outer wall 248), which is integral with the central

5

wall 230, and together with the central wall 230 defines a cyclone chamber 250. That is, a portion of the cyclone wall 248 forms part of the housing 220. A first end 251 of the cyclone wall 148, which is positioned towards the second sidewall 234, defines an opening 252, and an opposed second end 254 of the cyclone wall includes a second end wall 256. The cyclone wall 248 is positioned in the main housing 220 such that it is spaced from the second sidewall 234.

The open first end 252 of the cyclone serves as a dirt outlet for the cyclone 244. Material that is separated from air in the cyclone travels from the dirt outlet to an associated dirt collection chamber 260.

Referring to FIGS. 2 and 3, at least a portion of the dirt chamber 260 is preferably positioned in an open volume within the main housing 220. In the embodiment shown, the entire dirt chamber 260 is within an open volume within the main housing 220. The dirt collection chamber 260 is preferably within the main housing 220, exterior to the cyclone 244 and the suction motor 226. The dirt collection chamber extends along a longitudinal axis 261. The longitudinal axis 261 is preferably parallel to the suction motor axis 290.

Referring to FIGS. 2 and 3, at least a portion of the dirt collection chamber 260 is preferably positioned between the cyclone 244 and the suction motor 226. More preferably, at least a portion of the dirt collection chamber 260 surrounds at least a portion of the suction motor 226 and the suction motor housing 227. For example, the dirt collection chamber 260 may surround all of the suction motor 226, or only a portion of the suction motor 226, and/or all of the suction motor housing 227, or only a portion of the suction motor housing 227. As seen most clearly in FIG. 3, in the embodiment shown, the dirt collection chamber 260 fully surrounds the motor 225 of suction motor 226 and the portion suction motor housing 227 that houses the motor 225.

The dirt collection chamber 260 further preferably surrounds at least a portion of the cyclone. For example, in the embodiment shown, dirt collection chamber 260 extends around approximately one quarter of the cyclone 244. In alternate embodiments, the dirt collection chamber 260 may fully surround the cyclone 244.

In an alternate embodiment of a surface cleaning apparatus 400 shown in FIG. 4, wherein like reference numerals are used to refer to like features as in FIGS. 1 to 3, with the first digit incremented to 4, the dirt collection chamber 460 partially surrounds the motor 425 of suction motor 426 and the portion suction motor housing 427 that houses the motor 425. Further, the dirt collection chamber 460 partially surrounds the cyclone 444. Particularly, the dirt collection chamber 460 surrounds approximately three quarters of the cyclone 444. In another alternate embodiment of a surface cleaning apparatus 400' shown in FIG. 5, wherein like reference numerals are used to refer to like features as in FIG. 4, with a prime (') after the reference number, similarly to the embodiment of FIG. 4, the dirt collection chamber 460' partially surrounds the motor 425' of suction motor 426' and the portion suction motor housing 427' that houses the motor 425'. Further, the dirt collection chamber 460' partially surrounds the cyclone 444'. Particularly, the dirt collection chamber 460' surrounds approximately one quarter of the cyclone 444'.

Referring to FIG. 3, the dirt collection chamber 260 has an outer wall 263, and a portion 265 of the outer wall 263 preferably forms part of the main housing 220.

The cyclone 244 further includes a cyclone air inlet (not shown), and a cyclone air outlet 264. The cyclone air inlet

6

extends from a first end that is in communication with the hose 217 through the central wall 230 of the filtration member main housing 220, to a second end that is in communication with the cyclone chamber 250. The cyclone air outlet 264 extends along the axis 246, from a first end 270 that is positioned within the cyclone chamber 250, through the lower wall 156, and to a second end 272 (also referred to herein as an outlet 272 of the cyclone air outlet 264) that is in communication with a chamber 241 adjacent the first sidewall 232 of the suction and filtration unit 210. A screen 274 is preferably mounted over the first end 270 of the cyclone air outlet.

In use, air flows from the hose 217 into the cyclone chamber 250 through the cyclone air inlet. In the cyclone chamber 250, the air flows within the cyclone wall 248 in a cyclonic pattern, and particulate matter is separated from the air. The particulate matter exits the cyclone chamber 250 through the open first end 252, and settles in the dirt collection chamber 260. The air exits the cyclone chamber 250 through the cyclone air outlet 264, and enters the chamber 241.

The dirt collection chamber 260 may be emptied in any suitable manner. Referring to FIG. 3A, in the embodiment shown, the second side wall 234 is pivotally openable, so that the dirt collection chamber 260 may be opened.

Referring still to FIG. 2, the surface cleaning apparatus includes a pre-motor filter 276 positioned downstream of the cyclone 244 and upstream of the suction motor 226. The pre-motor filter 276 is preferably housed in the chamber 241, is snugly received within the central wall 230, overlies the suction motor 226 and the cyclone 244, and spaced from the first openable door 229. In the embodiment shown, the pre-motor filter 276 overlies all of the suction motor 226 and the cyclone 244. In alternate embodiments, the pre-motor filter may overlie only a portion of the suction motor 226 and the cyclone 244. Preferably, the pre-motor filter 276 overlies at least half of the suction motor 226 and the cyclone chamber 250, and more preferably, at least 75% of the suction motor 226 and the cyclone chamber 250. More preferably, the pre-motor filter 276 overlies at least half of the suction motor 226 and the cyclone 244, and more preferably, at least 75% of the suction motor 226 and the cyclone 244. Most preferably, as shown, the pre-motor filter has a portion 245 that is centered over the suction motor 226 and a portion 247 that overlies at least half of the cyclone 244. In the embodiment shown, the portion 247 overlies all of the cyclone 244.

The pre-motor filter has an upstream side 280 that faces the first sidewall 232 of the main housing 220, and an opposed downstream side 282 that faces the second sidewall 234 of the main housing 220. The pre-motor filter 276 may be any suitable type of filter. Preferably, the pre-motor filter includes a foam layer 286 and a felt layer 288.

Referring still to FIG. 2, the cyclone air outlet 264 extends through the pre-motor filter 276, so that air exiting the pre-motor filter 276 is in contact with the upstream side 280 of the pre-motor filter 286.

The air then passes through the pre-motor filter 276, towards a suction motor inlet end 239 that faces the downstream side 282 of the pre-motor filter 276. From the suction motor inlet 239, the air passes towards a suction motor outlet end 243, and out of the clean air outlet 204.

Preferably, as shown in FIG. 3B, when the first openable door 229 is open, the upstream side 280 of the pre-motor 276 is visible. By opening the openable door 229, the pre-motor filter may optionally be removed, replaced, or cleaned. Further, the pre-motor filter 276 is preferably mounted to at

7

least one of the cyclone 244 and the suction motor 226, and the pre-motor filter 276 remains in position when the first openable door 229 is opened. For example, as shown, the pre-motor filter 276 is frictionally mounted to the cyclone air outlet 264.

Referring still to FIG. 2, the surface cleaning apparatus further includes a bleed valve 201. The bleed valve 201 allows air to flow from the suction motor inlet 239 to the clean air outlet 204 so that the suction motor 226 does not burn out if a clog occurs.

Referring to FIGS. 4 and 5, a further alternate surface cleaning apparatus 400 is shown. The surface cleaning apparatus is similar to the surface cleaning apparatus 200, and like numerals in the surface cleaning apparatus 800 will be used to describe like features as in the surface cleaning apparatus 200, with the first digit incremented to 8.

In the surface cleaning apparatus 800, the cyclone air outlet 864 does not extend through the pre-motor filter 876. The upstream side 880 of the pre-motor filter 876 faces towards the second sidewall 834 of the housing 820 and faces the cyclone air outlet 864, and the downstream side 882 of the pre-motor filter 876 faces the first sidewall 834. Air passes out of the second end 872 of the cyclone air outlet 864, through the pre-motor filter, and into the chamber 841.

The suction motor 826 has a suction motor inlet duct 853 that extends through the pre-motor filter 876 to the downstream side 882 of the pre-motor filter 876.

In this embodiment, the bleed valve 801 is provided in the openable door, and has an air outlet 805 that is within the chamber 841, so that it is in communication with the suction motor air inlet end 839.

When the openable door is open, the suction motor inlet 839 is visible, and the downstream side 882 of the pre-motor filter 876 is visible.

Referring to FIGS. 6A and 6B, a further alternate surface cleaning apparatus 900 is shown. The surface cleaning apparatus is similar to the surface cleaning apparatus 200, and like numerals in the surface cleaning apparatus 900 will be used to describe like features as in the surface cleaning apparatus 200, with the first digit incremented to 9.

In the surface cleaning apparatus 900, the post motor filter 976 overlies only the motor (not shown) and the motor housing 927, and does not overlie the cyclone 944. The cyclone outlet 964 is in communication with the upstream side 980 of the post motor filter 976, which faces towards the first side 232 of the housing 220. The downstream side of the post motor filter 976 faces the motor inlet end (not shown) and the second side 234 of the housing 920. A bleed valve 901 extends through the post motor filter 976.

Referring to FIGS. 7-10, a further alternate surface cleaning apparatus 1100 is shown. In the embodiment illustrated, the surface cleaning apparatus 1100 is a hand operable surface cleaning apparatus. In alternate embodiments, the surface cleaning apparatus may be another suitable type of surface cleaning apparatus, including, for example, an upright vacuum cleaner, a canister vacuum cleaner, a stick vacuum cleaner, a wet-dry vacuum cleaner and a carpet extractor.

Referring to FIG. 10, the surface cleaning apparatus 1100 has a dirty air inlet 1102, a clean air outlet 1104 and an airflow passage extending therebetween. In the embodiment shown, the dirty air inlet 1102 is the air inlet 1106 of a suction hose connector 1108 that can be connected to the downstream end of, e.g., a flexible suction hose or other type of cleaning accessory tool, including, for example, a wand and a nozzle. From the dirty air inlet 1102, the airflow passage extends through an air treatment member that can

8

treat the air in a desired manner, including for example removing dirt particles and debris from the air. In the illustrated example, the air treatment member comprises a cyclone bin assembly 1110. The cyclone bin assembly 1110 is mounted on a body 1112. Alternatively, or in addition, the air treatment member can comprise a bag, a filter or other air treating means. A suction motor 1114 that is mounted within the body 1112 and is in fluid communication with the cyclone bin assembly 1110.

The clean air outlet 1104, which is in fluid communication with an outlet of the suction motor 1114, is provided in the body 1112. In the illustrated example, the dirty air inlet 1102 is located toward the front of the surface cleaning apparatus 1100, and the clean air outlet 1104 is located toward the rear.

In the illustrated example, cyclone bin assembly 1110 includes a cyclone chamber 1118 and a dirt collection chamber 1120. The cyclone chamber 1118 is bounded by a sidewall 1122, a first end wall 1124 and a second end wall 1126 that are configured to provide an inverted cyclone configuration. A tangential air inlet 1128 is provided in the sidewall of the cyclone chamber 1118 and is in fluid communication with the air outlet of the hose connector 1108. Air flowing into the cyclone chamber 1118 via the tangential air inlet 1128 can circulate around the interior of the cyclone chamber 1118 and dirt particles and other debris can become disentrained from the circulating air.

A slot 1132 formed between the sidewall 1122 and the second end wall 1126 serves as a cyclone dirt outlet 1132. Debris separated from the air flow in the cyclone chamber 1118 can travel from the cyclone chamber 1118, through the dirt outlet 1132 to the dirt collection chamber 1120.

Air can exit the cyclone chamber 1118 via an air outlet. In the illustrated example, the cyclone air outlet includes a vortex finder 1134. Optionally, a removable screen 1136 can be positioned over the vortex finder 1134. The cyclone chamber 1118 extends along a longitudinal cyclone axis 1138. In the example illustrated, the longitudinal cyclone axis 1138 is aligned with the orientation of the vortex finder 1134.

The dirt collection chamber 1120 comprises a sidewall 1140, a first end wall 1142 and an opposing second end wall 1144. In the illustrated example, at least a portion of the dirt collection chamber sidewall 1140 is integral with a portion of the cyclone chamber sidewall 1122, and at least a portion of the first cyclone end wall 1124 is integral with a portion of the first dirt collection chamber end wall 1142.

Referring to FIG. 8, the cyclone bin assembly 1110 is optionally detachably connected to the body 1112. In the example illustrated, the cyclone bin assembly 1110 is detachably mounted on a platform 1148. A releasable latch 1150 can be used to secure a front edge of the cyclone bin assembly 1110 to the body 1112.

Referring to FIG. 7, a handle 1152 is provided on the top of the cyclone bin assembly 1110. The handle 1152 is configured to be grasped by a user. When the cyclone bin assembly 1110 is mounted on the body 1112, the handle 1152 can be used to manipulate the surface cleaning apparatus 1100. When the cyclone bin assembly 1110 is removed from the body 1112, the handle 1152 can be used to carry the cyclone bin assembly 1110, for example to position the cyclone bin assembly 1110 above a waste receptacle for emptying. In the illustrated example, the handle 1152 is integral with a lid 1154 of the cyclone bin assembly 1110.

Referring to FIGS. 9 and 10, the dirt collection chamber sidewall 1140 comprises a recess 1214 that is shaped to receive a corresponding portion of the body 1112. In the illustrated example, the recess 1214 is shaped to receive a

portion of the motor housing **1216** surrounding the suction motor **1114**. In this example, at least a portion of the dirt collection chamber **1120** is positioned between the cyclone chamber **1118** and the suction motor **1114**. Preferably, at least a portion of the dirt collection chamber **1120** surrounds at least a portion of the suction motor **1114** and, if a suction motor housing is provided, the suction motor housing **1216**. In the illustrated example, the dirt collection chamber **1120** surrounds only a portion of the motor housing **1216**. The shape of the recess **1214** is preferably selected to correspond to the shape of the suction motor housing **1216** so as to maximize the size of the dirt collection chamber for the foot print of the vacuum cleaner. Configuring the dirt collection chamber **1120** to at least partially surround the suction motor housing **216** may help reduce the overall length of the surface cleaning apparatus **1100**, and/or may help increase the capacity of the dirt collection chamber **1120**.

Referring to FIG. 10, the dirt collection chamber **1120** also surrounds at least a portion of the cyclone chamber **1118**. Optionally, the dirt collection chamber **1120** can be configured to completely surround the cyclone chamber **1118**.

Air exiting the cyclone chamber **1118** flows to a suction motor **1114** inlet via an filter chamber **1186**. The filter chamber **1186** is provided downstream from the cyclone air outlet. In the illustrated example, the filter chamber **1186** extends over substantially the entire lower portion of the body **1112** and overlies substantially all of the cyclone chamber **1118**, dirt collection chamber **1120** and suction motor **1114**.

A pre-motor filter **1218** is provided in the filter chamber **1186** to filter the air before it enters the suction motor inlet **1220**. The pre-motor filter **1218** is sized to cover the entire area of the filter chamber **1186**, and overlies substantially all of the cyclone chamber **1118**, dirt collection chamber **1120** and suction motor **1114**. Preferably, the cross sectional area (in the direction of air flow) of the pre-motor filter **1218** is greater than the cross sectional area of the cyclone chamber **1118** and the suction motor **1114**. In the illustrated example, the pre-motor filter **1218** comprises first and second pre-motor filters **1218a**, **1218b**. The filter chamber **1186** comprises an air inlet chamber **1222** on the upstream side **1224** of the pre-motor filter **1218**, and an air outlet chamber **1226** on the downstream side **1228** of the pre-motor filter **1218**. Air can travel from the air inlet chamber **1222** to the air outlet chamber **1226** by flowing through the air-permeable pre-motor filter **1218**. It will be appreciated that the larger the cross sectional area of the upstream face of the filter, the greater the capacity of the filter to filter particulates without the filter becoming clogged. Accordingly, it is preferred to make pre-motor filter **1218** as large as possible. Accordingly, it is preferred that filter chamber **1186** is as large as possible (i.e. it overlies all of an end face of the cyclone chamber, dirt collection chamber and suction motor) and that the pre-motor filter **1218** extends over the full transverse extent of filter chamber **1186**. It will be appreciated that the filter chamber **1186** may overlie only a portion of the end face of the cyclone chamber, dirt collection chamber and suction motor but may still provide a larger upstream surface area than is the filter only overlies the cyclone chamber.

The lower side of the air filtration chamber comprises a filtration chamber end wall **1244**. Optionally, the first end wall **1244** of the filter chamber **1186** can be openable to allow a user to access the pre-motor filter **1218**. In the illustrated example, the filter chamber end wall **1244** is pivotally connected to the body **1112** by a hinge **1246** and can pivot to an open position. The releasable latch **1150** can

be used to secure in a closed position. The latch **1150** can connect the filter chamber end wall **1244** to the cyclone bin assembly **1110**. As exemplified and discussed hereafter, the upstream side of pre-motor filter **1218** is visible when filter chamber end wall **1244** is in the open position and accordingly, a user may readily detect if the pre-motor filter **1218** requires cleaning or changing.

The air inlet chamber **1222** is fluidly connected to the cyclone chamber air outlet by an inlet conduit **1230** that extends through the pre-motor filter **1218**. In the illustrated example the inlet conduit **1230** comprises an extension of a vortex finder insert. The air outlet chamber **1226** is in fluid communication with the inlet **1220** of the suction motor **1114**. The pre-motor filter **1218** may be supported by a plurality of support ribs **1232** extending through the air outlet chamber **1226**. Gaps or cutouts can be provided in the ribs **1232** to allow air to circulate within the air outlet chamber **1226** and flow toward the suction motor inlet **1220**. From the suction motor inlet **1220**, the air is drawn through the suction motor **1114** and ejected via a suction motor outlet **1116**. Optionally, a post-motor filter **1236** (for example a HEPA filter) can be provided downstream from the suction motor outlet **1116**, between the suction motor outlet **1116** and the clean air outlet **1104**. A detachable grill **1238** can be used to retain the post-motor filter **1236** in position, and allow a user to access the post-motor filter **1236** for inspection or replacement.

Referring to FIGS. 11 to 16, another embodiment of a surface cleaning apparatus **2100** is shown. In the embodiment illustrated, the surface cleaning apparatus **2100** is a canister vacuum cleaner. The surface cleaning apparatus **2100** has a dirty air inlet **2102**, a clean air outlet **2104** and an airflow passage extending therebetween. In the embodiment shown, the dirty air inlet **2102** is the air inlet of a suction hose connector **2106** that can be connected to the downstream end of a flexible suction hose or other type of cleaning accessory tool, including, for example, a surface cleaning head, a wand and a nozzle. From the dirty air inlet **2102**, the airflow passage extends through an air treatment member **2108** that can treat the air in a desired manner, including for example removing dirt particles and debris from the air. In the illustrated example, the air treatment member **2108** comprises a cyclone bin assembly **2110**. Alternatively, or in addition, the air treatment member **2108** can comprise a bag, a filter or other air treating means. A suction motor **2111** (FIG. 16) is mounted within a body **2112** of the surface cleaning apparatus **2100** and is in fluid communication with the cyclone bin assembly **2110**. In the illustrated example, the body **2112** of the surface cleaning apparatus **2100** is a rollable, canister-type body that comprises a platform **2114** and two opposing sidewalls **2116a**, **2116b** that cooperate to define a central cavity **2118**. The surface cleaning apparatus **2100** also comprises two main side wheels **2120a**, **2120b**, rotatably coupled to the sidewalls **2116a** and **2116b**, respectively.

The clean air outlet **2104**, which is in fluid communication with an outlet of the suction motor **2111**, is provided in the body **2112**. In the illustrated example, the dirty air inlet **2102** is located toward the front **2122** of the surface cleaning apparatus **2100**, and the clear air outlet is located toward the rear **2124**.

In the illustrated example, the body sidewalls **2116a**, **b** are generally circular and cover substantially the entire side faces of the surface cleaning apparatus **2100**. One main side wheel **2120a**, **2120b** is coupled to the outer face of each body sidewall **2116a** and **2116b**, respectively. Optionally, the side wheels **2120a**, **2120b** may have a larger diameter

11

2126 than the body sidewalls **2116a, b** and can completely cover the outer faces of the sidewalls **2116a, b**. Referring to FIG. **16**, each side wheel **2120a, b** is rotatably supported by a corresponding axel **2128a, 2128b**, which extends from the body sidewalls **2116a** and **2116b**, respectively. The main side wheels **2120a** and **2120b** are rotatable about a primary axis of rotation **2130**. In the illustrated example, the primary axis of rotation **2130** passes through the cyclone bin assembly **2110**.

Optionally, at least one of the side wheels **120a, b** can be detachable from the body **112**. Referring to FIG. **15**, in the illustrated example side wheel **2120a** is detachably coupled to its corresponding axels **2128a** by a threaded hub assembly **2132a**, and can be removed from the body **2112**. Removing the side wheel **2120a** from the body **112**, or otherwise positioning them in an open configuration, may allow a user to access a variety of components located in compartments between the side wheels **120a** and **120b** and the corresponding sidewalls **116a** and **116b**, as explained in greater detail below.

FIGS. **12, 13, 14** and **16** illustrated an example of a cyclone bin assembly **2110** includes a cyclone chamber **2162** and a dirt collection chamber **2164** in accordance with one embodiment. The cyclone bin assembly **2110** is detachably mounted in the cavity **2118**, laterally between the sidewalls **2116a, 2116b** and side wheels **2120a, 2120b**. Positioning the cyclone bin assembly **2110** in the cavity **2118**, between the body sidewalls **2116a, 2116b** may help protect the cyclone bin assembly **2110** from side impacts, for example if the surface cleaning apparatus **2100** contacts a piece of furniture or other obstacle. Preferably, the body sidewalls **2116a, 2116b** have a larger cross-sectional area than the cyclone bin assembly **2110**. More preferably, the transverse faces of the cyclone bin assembly **2110** are entirely covered by the body sidewalls **2116a, 2116b**.

In the illustrated example, the cyclone chamber **2162** is bounded by a sidewall **2166**, a first end wall **2168** and a second end wall **2170**. A tangential air inlet **2172** is provided in the sidewall of the cyclone chamber **2162** and is in fluid communication with the dirty air inlet **2102**. Air flowing into the cyclone chamber **2162** via the air inlet can circulate around the interior of the cyclone chamber **2162** and dirt particles and other debris can become disentrained from the circulating air.

A slot **2180** formed between the sidewall **2166** and the second end wall **2170** serves as a cyclone dirt outlet **2180**. Debris separated from the air flow in the cyclone chamber **2162** can travel from the cyclone chamber **2162**, through the dirt outlet **2180** to the dirt collection chamber **2164**.

Air can exit the cyclone chamber **2162** via an air outlet. In the illustrated example, the cyclone air outlet includes a vortex finder **2182**. Optionally, a removable screen **2183** can be positioned over the vortex finder **2182**. The cyclone chamber **2162** extends along a longitudinal cyclone axis **2184**. In the example illustrated, the longitudinal cyclone axis is aligned with the orientation of the vortex finder **2182** and is generally transverse to the direction of movement of the surface cleaning apparatus **2100**. The cyclone chamber **2162** has a generally circular cross sectional shape (taken in a plane perpendicular to the cyclone axis) and has a cyclone diameter **2186**.

The dirt collection chamber **2164** comprises a sidewall **2174**, a first end wall **2176** and an opposing second end wall **2178**. In the illustrated example, at least a portion of the dirt collection chamber sidewall **2174** is integral with a portion of the cyclone chamber sidewall **2166**, and at least a portion

12

of the first cyclone end wall **2168** is integral with a portion of the first dirt collection chamber end wall **2176**.

Referring to FIGS. **12** and **14**, a lower surface **2188** of the cyclone bin assembly **2110** is configured to rest on the platform **2114**, and the first and second end walls **2168, 2170** of the cyclone bin assembly **2110** are shaped to engage the inner surfaces of the body sidewalls **2116a, 2116b**, respectively. The upper portion of the cyclone bin (as viewed when installed in the cavity **2118**) can have a radius of curvature that generally corresponds to the radius of curvature of the body sidewalls **2116a, 2116b** and the side wheels **2120a, 2120b**. Matching the curvature of the cyclone bin assembly **2110** with the curvature of the side wheels **120a, 120b** may help facilitate mounting of the cyclone bin assembly **2110** within the body **2112**, so that the walls of the cyclone bin assembly **2110** do not extend radially beyond the body sidewalls **2116a, 2116b** or main side wheels **2120a, 2120b**.

Referring to FIG. **13**, the second dirt collection chamber end wall **2178** is preferably pivotally connected to the dirt collection chamber sidewall **2174**. The second dirt collection chamber end wall **2178** can be opened to empty dirt and debris from the interior of the dirt collection chamber **2164**. Optionally, the second cyclone end wall **2170** is integral with and is openable with the second dirt collection chamber end wall **2178**. Opening the second cyclone end wall **2170** can allow dirt and debris to be emptied from the cyclone chamber **2162**. The second dirt collection chamber sidewall **2178** can be retained in the closed position by a releasable latch **2204**. Optionally, the screen **2183** and/or the vortex finder **2182** can be removable from the cyclone chamber **2162** and can be removed when the second dirt collection chamber end wall **2178** is open.

Referring to FIGS. **13** and **14**, the dirt collection chamber sidewall **2174** comprises a recess **2206** that is shaped to receive a corresponding portion of the body **2112**. Referring to FIG. **12**, in the illustrated example, the platform **2114** comprises a generally planar bearing surface **2208** for supporting the cyclone bin assembly **2110**. The platform **2114** also comprises at least a portion of the suction motor housing **2210** surrounding the suction motor **2111**. In this example, the recess **2206** in the dirt collection chamber sidewall **2174** is shaped to receive the portion of the motor housing **2210** projecting above the planar bearing surface **2208**.

Preferably, at least a portion of the dirt collection chamber **2164** surrounds at least a portion of the suction motor **2111** and the suction motor housing **2210**. In this example, at least a portion of the dirt collection chamber **2164** is positioned between the cyclone chamber **2162** and the suction motor housing **2210** (and the suction motor **2111** therein). Configuring the dirt collection chamber **2164** to at least partially surround the suction motor housing **2210** may help reduce the overall size of the surface cleaning apparatus **2100**, and/or may help increase the capacity of the dirt collection chamber **2164**. The dirt collection chamber **2164** also surrounds at least a portion of the cyclone chamber **2162**.

Referring to FIGS. **15** and **16**, air exiting the cyclone chamber **2162** flows to a suction motor inlet **2246** via a filter chamber **2248**. The filter chamber **2248** is provided downstream from the cyclone air outlet. In the illustrated example, the filter chamber **2248** comprises a recessed chamber in the body sidewall **2116a** that is enclosed by an openable seal plate **2250**. A sealing gasket **2254** is provided at the interface between an annular rim **2252** of the sidewall **2116a** and the seal plate **2250** to help provide an air-tight filter chamber **2248**. In the illustrated example, the filter chamber **2248** extends over substantially the entire sidewall

13

2116a and overlies substantially all of the transverse cross sectional area of cyclone chamber **2162**, dirt collection chamber **2164** and suction motor **2111**.

A pre-motor filter **2256** is provided in the filter chamber **2248** to filter the air before it enters the suction motor inlet. The pre-motor filter **2256** is sized to cover substantially the entire area of the filter chamber **2248**, and overlies substantially all of the transverse cross sectional area of the cyclone chamber **2162**, dirt collection chamber **2164** and suction motor **2111**. In the illustrated example, the pre-motor filter **2256** comprises first and second pre-motor filters **2256a**, **2256b**. The filter chamber **2248** comprises an air inlet chamber **2258** on the upstream side of the pre-motor filter **256**, and an air outlet chamber **2260** on the downstream side of the pre-motor filter **2256**. Air can travel from the air inlet chamber **2258** to the air outlet chamber **2260** by flowing through the pre-motor filter **2256**.

The air inlet chamber **2258** is fluidly connected to the vortex finder **2182** by an inlet conduit **2262** that extends through a first aperture **2264** in the pre-motor filter **2256**. The air outlet chamber **2260** is in fluid communication with the inlet **2246** of the suction motor **2111**. The pre-motor filter **2256** can be supported by a plurality of support ribs **2266** extending from the sidewall **2116a** into the air outlet chamber **2260**. Cutouts can be provided in the ribs to allow air to circulate within the air outlet chamber **2266** and flow toward the suction motor inlet **2246**.

In the illustrated example, the axle **2128a** for supporting the side wheel extends through the air filter chamber **2248**, a second aperture **2268** in the pre-motor filter **2256** and through an axel aperture **2270** in the seal plate **2250**. The axle aperture **2270** in the seal plate **2250** is configured to provide an air-tight seal against the axel **2128a**. Optionally, a sealing gasket can be provided at the interface between the seal plate **2250** and the axel **2128a**. In this configuration the pre-motor filter **2256** surrounds the axel **2128a**.

In the illustrated example, the seal plate **2250** is removable, when the side wheel **2120a** is detached, to allow a user to access the pre-motor filter **2256**. Alternatively, instead of being removable, the seal plate **2250** can be movably attached to the body **2112**, for example pivotally connected to the sidewall **2116a**, such that the seal plate **2250** can be opened without being completely detached from the body **2112**.

Preferably, the seal plate **2250** is transparent, or at least partially transparent. Providing a transparent seal plate **2250** may help facilitate visual inspection of the upstream side **2272** of the pre-motor filter **2256** while the seal plate **2250** is in place. When the seal plate **2250** is removed, the pre-motor filter **2256** may be removed, for example for cleaning or replacement.

A bleed valve is provided to supply clean air to the suction motor inlet. In the illustrated example a bleed valve air outlet **2278** is in fluid communication with the air outlet chamber **2260** and can introduce clean air into the air outlet chamber **2260** downstream from the pre-motor filter **2256**. Air introduced by the bleed valve can flow through the cutouts in the supporting ribs **2266**, as described above. The bleed valve may be a pressure sensitive valve that is opened when there is a blockage in the air flow path upstream from the suction motor **2111**. In the illustrated example, the bleed valve is parallel with the suction motor **2111**. A bleed valve inlet **2280** (see also FIG. 11) is provided toward the front of the body **2112**.

It will be appreciated that, in one embodiment, the enhanced dirt collection chamber construction may be used by itself without the enhanced filter chamber design. Alter-

14

nately, both the enhanced dirt collection chamber construction and the enhanced filter chamber design may be used concurrently as exemplified herein. It will also be appreciated that the cyclone chamber may be of any design and configuration. When either of the enhanced dirt collection chamber construction and/or the enhanced filter chamber design are used, the vacuum cleaner may be of any design and the dirt collection chamber may or may not be removably mounted from the vacuum cleaner.

Various apparatuses or methods are described above to provide an example of each claimed invention. No example described above limits any claimed invention and any claimed invention may cover processes or apparatuses that are not described above. The claimed inventions are not limited to apparatuses or processes having all of the features of any one apparatus or process described above or to features common to multiple or all of the apparatuses described above.

The invention claimed is:

1. A hand vacuum cleaner having a front end, a rear end, and comprising:

- (a) a main housing;
 - (b) a dirty fluid inlet;
 - (c) a cyclone bin assembly comprising a cyclone chamber downstream of the dirty fluid inlet, the cyclone chamber comprising a first end, a second end, a cyclone axis, a cyclone air inlet and a cyclone air outlet wherein the cyclone air outlet is located at the second end;
 - (d) a pre-motor filter comprising an upstream side and a downstream side, the pre-motor filter is positioned in a pre-motor filter housing having an openable cover, the cyclone axis extends through the pre-motor filter housing;
 - (e) a suction motor positioned in the main housing and located downstream of the pre-motor filter and rearward of the cyclone bin assembly;
 - (f) an air flow path extending from the pre-motor filter to the suction motor;
 - (g) a clean air outlet downstream of the suction motor; and,
 - (h) a handle connected to the hand vacuum cleaner at first and second locations, wherein the first location is at a position of the suction motor in the main housing and a first handle portion is connected at the first location, wherein a projection of the first handle portion extends through the suction motor,
- wherein the pre-motor filter housing is openable without moving the handle with respect to the cyclone chamber, and
- wherein the pre-motor filter housing cover is openable while the cyclone bin assembly is in fluid flow communication with the suction motor.

2. The hand vacuum cleaner of claim 1 wherein the suction motor comprises a fan and a motor and an upstream side of the fan is positioned proximate the cyclone inlet.

3. The hand vacuum cleaner of claim 1 wherein the downstream side of the pre-motor filter is spaced further from the cyclone chamber than the upstream side of the pre-motor filter.

4. The hand vacuum cleaner of claim 3 further comprising a downstream header on the downstream side of the pre-motor filter and the downstream header is opened when the openable cover is opened.

5. The hand vacuum cleaner of claim 1 wherein the upstream side of the pre-motor filter is spaced further from the cyclone chamber than the downstream side of the pre-motor filter.

15

6. The hand vacuum cleaner of claim 5 further comprising a conduit that is in flow communication with the air outlet of the cyclone chamber and extends through the pre-motor filter.

7. The hand vacuum cleaner of claim 5 further comprising an upstream header on the upstream side of the pre-motor filter and the upstream header is opened when the openable cover is opened.

8. The hand vacuum cleaner of claim 1 wherein each of the upstream and downstream sides of the pre-motor filter has a front end positioned proximate the front end and extending rearwardly, the pre-motor filter is positioned axially outwardly from the second end of the cyclone chamber and downstream of the cyclone chamber, the cyclone air outlet is positioned at a location spaced from the front end of the pre-motor filter.

9. The hand vacuum cleaner of claim 1 wherein the pre-motor filter is positioned axially outwardly from the second end of the cyclone chamber and downstream of the cyclone chamber, the pre-motor filter overlies at least a portion of the second end of the cyclone chamber.

10. The hand vacuum cleaner of claim 1 wherein the suction motor has a suction motor axis and when the hand vacuum cleaner is carried by the handle, the suction motor axis extends generally horizontally.

11. The hand vacuum cleaner of claim 10 wherein when the hand vacuum cleaner is carried by the handle, the cyclone axis extends generally horizontally.

12. The hand vacuum cleaner of claim 1 wherein when the hand vacuum cleaner is carried by the handle, the cyclone axis extends generally horizontally.

13. The hand vacuum cleaner of claim 1 wherein the pre-motor filter comprises a physical filter media.

14. A hand vacuum cleaner having a front end, a rear end and comprising:

- (a) a main housing;
- (b) a dirty fluid inlet;
- (c) a cyclone bin assembly comprising a cyclone chamber downstream of the dirty fluid inlet, the cyclone chamber comprising a first end, a second end, a cyclone air inlet, a cyclone axis, and a cyclone air outlet that is located at the second end;
- (d) a pre-motor filter comprising an upstream side and a downstream side, the pre-motor filter is positioned in a pre-motor filter housing having an openable cover;
- (e) a suction motor positioned in the main housing and located downstream of the pre-motor filter and rearward of the cyclone bin assembly;
- (f) an air flow path extending from the pre-motor filter to the suction motor;
- (g) a clean air outlet downstream of the suction motor; and,
- (h) a handle connected to the hand vacuum cleaner at first and second locations wherein the first location is at a

16

position of the suction motor in the main housing, the handle has a first handle portion provided at the first location, a projection of the first handle portion extends through the suction motor, and the pre-motor filter housing is openable without moving the handle with respect to the cyclone chamber;

wherein the pre-motor filter housing cover is openable while the cyclone chamber is in fluid flow communication with the suction motor, and

wherein the first and second locations are provided other than on the openable pre-motor filter housing cover.

15. The hand vacuum cleaner of claim 14 wherein the suction motor comprises a fan and a motor and an upstream side of the fan is positioned proximate the cyclone air inlet.

16. The hand vacuum cleaner of claim 14 wherein the downstream side of the pre-motor filter is spaced further from the cyclone chamber than the upstream side of the pre-motor filter.

17. The hand vacuum cleaner of claim 14 further comprising a downstream header on the downstream side of the pre-motor filter and the downstream header is opened when the openable cover is opened.

18. The hand vacuum cleaner of claim 14 wherein the upstream side of the pre-motor filter is spaced further from the cyclone chamber than the downstream side of the pre-motor filter.

19. The hand vacuum cleaner of claim 18 further comprising a conduit that is in flow communication with the cyclone air outlet and extends through the pre-motor filter.

20. The hand vacuum cleaner of claim 18 further comprising an upstream header on the upstream side of the pre-motor filter and the upstream header is opened when the openable cover is opened.

21. The hand vacuum cleaner of claim 14 wherein each of the upstream and downstream sides of the pre-motor filter has a front end positioned proximate the front end and extending rearwardly, the pre-motor filter is positioned axially outwardly from the second end of the cyclone chamber and downstream of the cyclone chamber, the cyclone air outlet is positioned at a location spaced from the front end of the pre-motor filter.

22. The hand vacuum cleaner of claim 14 wherein the suction motor has a suction motor axis and when the hand vacuum cleaner is carried by the handle, the suction motor axis extends generally horizontally.

23. The hand vacuum cleaner of claim 22 wherein when the hand vacuum cleaner is carried by the handle, the cyclone axis extends generally horizontally.

24. The hand vacuum cleaner of claim 14 wherein when the hand vacuum cleaner is carried by the handle, the cyclone axis extends generally horizontally.

25. The hand vacuum cleaner of claim 14 wherein the pre-motor filter comprises a physical filter media.

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