

**From:** Andrew Wells <Andrew.Wells@masabainc.com>  
**Sent:** Thursday, August 13, 2020 1:58 PM CDT  
**To:** Mike Stanton <mstanton@anchor-technical.com>  
**CC:** Michael Blume <mblume@beltservice.com>; Dan Brinkman <Daniel.Brinkman@masabainc.com>  
**Subject:** RE: [EXTERNAL] RE: Mobile Frac Sand System  
**Attachment(s):** "S20124 - Solaris Layout.pdf"

Mike, please see attached preliminary concept. There are areas of design that we continue to explore that need work such as portability and areas where covers and other items could be incorporated but we at the least this put the pen to paper for a concept. We have already reached out to a few companies for ideas on the loading spout – who have some ideas, but they need to be explored in more depth.

Please review the concept and let me know if you think this will suffice for the introductory plan. If they like the direction this is going we can start unfolding plans for next steps.

Thanks,

Andrew

**From:** Michael Blume [mailto:mblume@beltservice.com]  
**Sent:** Thursday, August 6, 2020 3:55 PM  
**To:** Dan Brinkman <Daniel.Brinkman@masabainc.com>; Mike Stanton <mstanton@anchor-technical.com>  
**Cc:** Andrew Wells <Andrew.Wells@masabainc.com>  
**Subject:** RE: [EXTERNAL] RE: Mobile Frac Sand System

Dan,

I've attached 3 different Beltwall Configurations.

Ver 1b: This is the 36" wide belt with 8" tall sidewalls that we discussed during our meeting. 300 stph @ 350 fpm.

Ver 1c: A 42" wide belt with 6" tall x 2" sidewalls, I changed the cleats to our 1 piece rubber cleats (less expensive) x 5.5" tall verse the 7.5" & 9.5" 2 piece cleats design. 300 stph @ 375 fpm.

Ver 1d: 30" wide belt with 6" tall x 2" sidewalls, 1 piece rubber cleats x 5.5" tall, 150 stph @ 350 fpm.

The weights per foot for each belt is noted on the data sheet.

**\*\*Please let us know if your location (or your customer's location) will be closed and not expecting deliveries at this time\*\***

**Michael Blume**  
*Beltwall Sales Engineer*

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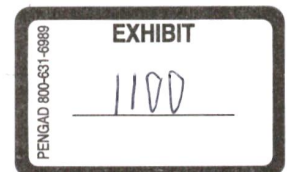
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**From:** Dan Brinkman [mailto:Daniel.Brinkman@masabainc.com]  
**Sent:** Thursday, August 6, 2020 3:18 PM  
**To:** Mike Stanton <mstanton@anchor-technical.com>  
**Cc:** Michael Blume <mblume@beltservice.com>; Andrew Wells <Andrew.Wells@masabainc.com>  
**Subject:** [EXTERNAL] RE: Mobile Frac Sand System

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Mike S,

Looking at SILO-100.PDF, where is the feed location?

I assume that the pneumatic trucks fill it up through the 4 tubes coming up the side, and that that is not our fill point.

So is the Man Hole Cover 20" (Item #3) the fill point and what is its diameter OR is the large square flanged area in the center our fill point, what size is it?

Looking at the drawings with 6 silos what is the large box on top over that center square flange?

How much of an opening can there be, is there a way to close the hatch for when the unloader is not filling that silo?

On the next meeting can we use something else? Teams has not had the same quality as any other meetings I have been in. Andrew or I can setup a GoTo Meeting if needed.

Mike B,

As stated during the call, please send over the 300 TPH Configuration Documents.

Can you also run another configuration at 150 TPH? In this configuration we would like to keep the pulleys and cleats as small as possible. If we minimize diameter we can increase belt width as needed/discussed. A question I have is what is more weight effective: Wider belt with shorter cleats OR narrower belt with taller cleats OR is it a wash?

THANKS,



**Dan Brinkman**

**Engineering Manager**

Direct: 605-658-8911

Toll Free: 877-627-2220

[daniel.brinkman@masabainc.com](mailto:daniel.brinkman@masabainc.com)

[www.masabainc.com](http://www.masabainc.com)

**From:** Andrew Wells

**Sent:** Thursday, August 6, 2020 2:33 PM

**To:** Dan Brinkman <[Daniel.Brinkman@masabainc.com](mailto:Daniel.Brinkman@masabainc.com)>

**Subject:** FW: Mobile Frac Sand System

**From:** Mike Stanton [<mailto:mstanton@anchor-technical.com>]

**Sent:** Monday, July 13, 2020 8:32 AM

**To:** Andrew Wells <[Andrew.Wells@masabainc.com](mailto:Andrew.Wells@masabainc.com)>

**Cc:** Michael Blume <[mblume@beltservice.com](mailto:mblume@beltservice.com)>

**Subject:** FW: Mobile Frac Sand System

Andrew,

Please see attached prints. Please call me at your earliest convenience.

Thanks,

Mike Stanton  
Business Development Manager  
Anchor Technical Services  
Cell# 817-223-2155  
3348 Peden Road  
Fort Worth, TX 76179  
[mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)



[www.anchor-technical.com](http://www.anchor-technical.com)

**From:** Mike Stanton <[mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)>

**Sent:** Saturday, July 11, 2020 12:18 PM

**To:** Fred W Harvey <[Fred.Harvey@masabainc.com](mailto:Fred.Harvey@masabainc.com)>

**Cc:** Michael Blume <[mblume@beltservice.com](mailto:mblume@beltservice.com)>; Dan Trantham <[dan@anchor-industrial.com](mailto:dan@anchor-industrial.com)>; Andrew Wells <[Andrew.Wells@masabainc.com](mailto:Andrew.Wells@masabainc.com)>

**Subject:** Re: Mobile Frac Sand System

Thanks Fred, I know Andrew well. Looking forward to working with Masaba.

Have a great weekend,

Mike

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**From:** Fred W Harvey <[Fred.Harvey@masabainc.com](mailto:Fred.Harvey@masabainc.com)>  
**Sent:** Saturday, July 11, 2020 11:29:29 AM  
**To:** Mike Stanton <[mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)>  
**Cc:** Michael Blume <[mblume@beltservice.com](mailto:mblume@beltservice.com)>; Dan Trantham <[dan@anchor-industrial.com](mailto:dan@anchor-industrial.com)>; Andrew Wells <[Andrew.Wells@masabainc.com](mailto:Andrew.Wells@masabainc.com)>  
**Subject:** RE: Mobile Frac Sand System

Mike,  
Attached please find the signed NDA as requested. Moving forward, Andrew Wells (Masaba Reg Mgr – SW) will take the lead on this project.

He will be in communication with you Monday.

Thanks for the opportunity.

**Fred**

**From:** Mike Stanton [<mailto:mstanton@anchor-technical.com>]  
**Sent:** Thursday, July 9, 2020 8:34 PM  
**To:** Fred W Harvey <[Fred.Harvey@masabainc.com](mailto:Fred.Harvey@masabainc.com)>  
**Cc:** Michael Blume <[mblume@beltservice.com](mailto:mblume@beltservice.com)>; Dan Trantham <[dan@anchor-industrial.com](mailto:dan@anchor-industrial.com)>  
**Subject:** FW: Mobile Frac Sand System

Good evening Fred,

I have attached an NDA as well as our company overview. If you will review and sign the NDA, I will send you customer prints and we can proceed. I'd like to setup a meeting between you, Mike and I tomorrow afternoon or Monday AM if possible.

Thanks,

Mike Stanton  
Business Development Manager  
Anchor Technical Services  
Cell# 817-223-2155  
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Fort Worth, TX 76179  
[mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)



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**From:** Michael Blume <[mblume@beltservice.com](mailto:mblume@beltservice.com)>  
**Sent:** Thursday, July 9, 2020 2:59 PM  
**To:** [Fred.Harvey@masabainc.com](mailto:Fred.Harvey@masabainc.com)  
**Cc:** Mike Stanton <[mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)>; Bart Rodgers <[brodgers@beltservice.com](mailto:brodgers@beltservice.com)>; Rob Barackman <[rbarackman@beltservice.com](mailto:rbarackman@beltservice.com)>  
**Subject:** Mobile Frac Sand System

Fred,

Mike Stanton of Anchor Technical Services called me earlier this week with a possible Frac Sand project. Mike use to work for Beltservice as our Field Sales representative for TX, OK & NM. Mike has a major customer supplying frac sand to wells, they are looking to upgrade the ability to fill site frac sand silos, currently they are filled with pneumatic conveyors. They need greater capacity, Mike is thinking of filling the silos with a high angle conveyor and a truck dump/conveyor, they have to be road portable units to move quickly to different well sites, they are interested in many units. The system is to handle 500 stph of frac sand, Mike wants the high incline conveyor to be around 60-70 degrees to minimize the footprint of the sand system. In the next day or so I will work up a rough Beltwall application to determine approximate belt size/profile. I'll be happy to consult with your engineers work out the details of the high angle system.

Mike will need to have Masaba to sign a Non-Disclosure Agreement to be able to send you more detailed information. You can reach Mike on his mobile phone: 817-223-2155, [mstanton@anchor-technical.com](mailto:mstanton@anchor-technical.com)

Mike,

Fred is a Sales Manager for Masaba Equipment, Vermillion, SD, phone: 513-673-6394 [fred.harvey@masabainc.com](mailto:fred.harvey@masabainc.com)

The two of can work out your business arrangements, Beltservice/Beltwall will only be involved with the supply of the belt(s), we can sell to either party per the arrangements the two of you setup.

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**\*\*Please let us know if your location(or your customer's location) will be closed and not expecting deliveries at this time\*\***

**Michael Blume**  
*Beltwall Sales Engineer*

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