

BICYCLE ROLLERS PERMITTING HANDLE BAR MOTION

Background

Although to the casual observer it might appear that a person bicycling along a
5 straight road is progressing at an even speed and in a straight line, a closer examination reveals
that this is not the case. Rather, there is a subtle side to side movement caused by a shifting of the
rider's weight as he peddles. Although he may be unaware of this, the rider must counter this
movement by maintaining a good grip on the handle bars, and resisting the tendency of the
bicycle to turn, in response to this weight shifting. Also, the speed of the cyclist undergoes a
10 subtle variation over the peddling cycle.

Many exercise devices, such as stationary bikes, that attempt to mimic the feel of
riding a bicycle provide an unsatisfactory feel for the rider, particularly if the rider is a frequent
bicyclist. Part of the reason for this is the lack of sideways motion permitted by these devices, so
that the rider does not move in the same way as he does on an actual bicycle ride.

15

Brief Description of the Drawings

FIG. 1 is a top side front view of a bicycle rollers assembly, according to the
present invention, hosting a bicycle.

FIG. 2 is a top view of the front part of the assembly of FIG. 1, with a shield
20 removed to show otherwise hidden parts.

FIG. 3 is a top side view of the assembly of FIG. 1, with the shield removed to
show otherwise hidden components.

Detailed Description

For the purpose of promoting an understanding of the principles of the invention, reference will now be made to the embodiments illustrated in the drawings and specific language will be used to describe the same. It will nevertheless be understood that no limitation of the scope of the invention is thereby intended. Any alterations and further modifications in the described embodiments, and any further applications of the principles of the invention as described herein are contemplated as would normally occur to one skilled in the art to which the invention relates.

A modified bicycle rollers assembly 10, includes a rear pair of rollers 12, and a front roller 13, mounted on a frame 14 and a front bicycle fork supporting assembly 16, including a U-frame 18, having a center bar 20 and two side supports 22, which are attached to the front part of the frame 14. At the center of the center bar 20 a rotatably mounted front fork support 24 that includes a support 26 for each of the arms 27 of a bicycle fork. Front fork support 24 includes a rearward projection 28 (FIGS. 2 and 3), to which a pair of rubber bands 30 (FIGS. 2 and 3), one in either sideways direction, are also mounted to the sides of center bar 20. These rubber bands 28 resist side-to-side turning.

As fork support 26 and the attached fork rotate off of center, the rotated bicycle fork generates an off-vertical tilt to the bicycle frame. Inversely, pedaling forces create a tilt to the bike frame that will result in a steering action. Thus, the rider is able to modulate tilt by controlling the steering. Additionally, the resistance of rubber bands 30 to the rotation of fork support 26 play a role in stabilizing the bicycle on assembly 10 and preventing excessive tilt.

This configuration may be originated by retrofitting an existing bicycle rollers assembly, by providing a front bicycle fork supporting assembly 16 that bolts onto the frame 14 at the location of the front roller 13. In one preferred embodiment, frame 14 is an inner frame, which is set into an outer or bottom frame 32 in a manner that permits movement between frame 14 and frame 32, to more effectively mimic the feel of actual bicycling.

In an alternative preferred embodiment, a bicycle rollers assembly, similar to assembly 10, may be specially purpose-built. In this assembly, there would typically not be a front roller 13, but only the front bicycle fork supporting assembly 16 at the front. Also, although in a conventional bicycle rollers assembly some width is needed to permit side-to-side wandering

in the steering, when the front fork is bolted in place this width is no longer needed and the entire assembly can be made substantially more narrow, with the width of the rear rollers 12 and assembly 16 being as little as 6 inches or less. This embodiment permits a substantial savings in materials and in the weight of the full assembly, thereby permitting easier portability for a user.

5 Similar to other bicycle rollers assemblies, assembly 10 includes a subassembly 40 to provide resistance to the turning of the front rear roller, to provide a more realistic feel and different exertion levels. Frames 14 and 32 are made of aluminum and separated by wheels or rollers to permit movement of top frame 14. The motion is gently resisted by a bungee or other form of spring (not shown).

10 While a number of exemplary aspects and embodiments have been discussed above, those possessed of skill in the art will recognize certain modifications, permutations, additions and sub-combinations thereof. It is therefore intended that the following appended claims and claims hereafter introduced are interpreted to include all such modifications, permutations, additions and sub-combinations as are within their true spirit and scope.

15

Claims

1. A bicycle rollers assembly having a rear and a front and comprising:
 - a) a rear pair of parallel rollers each having an axis of rotation, and adapted to support a rear bicycle wheel having an axle parallel to said axes of rotation, said rollers spaced so as to support said bicycle wheel with the lowest part of said bicycle wheel positioned between said rollers; and
 - b) a front bicycle fork support element that is permitted to rotate horizontally and includes a support for each arm of a bicycle fork and wherein said horizontal rotation is resisted.
2. The bicycle rollers assembly of claim 1, wherein said rear pair of rollers and said front bicycle fork support element are joined together in spaced relationship to form a top assembly, and wherein said top assembly is supported by a fore and aft movement permitting bottom assembly.
3. The bicycle rollers assembly of claim 1, wherein said fore and aft movement permitting bottom assembly includes a bottom frame, which supports a set of base rollers that permits said top assembly to move back and forth on said bottom frame.
4. The bicycle rollers assembly of claim 1, further including a front roller underneath said front bicycle fork support assembly, and wherein said front bicycle fork support assembly is removable, thereby permitting use of said front roller.
5. A method of retrofitting a bicycle rollers assembly having a front roller, to permit the assembly to accept a bicycle having a handle bar and with its front wheel removed and to permit turning the handle bar, the method comprising:
 - a) providing a retrofit assembly, including:
 - i. a U-frame having arms and a center bar, connecting said arms, and sized to extend over the width of the bicycle rollers assembly;
 - ii. a front bicycle fork support assembly that has a support for each arm of a bicycle fork, and is rotatably mounted on said center bar of said U-frame, so as to horizontal rotation;
 - b) attaching said retrofit assembly to said bicycle rollers assembly, directly above said front roller.

6. A retrofit assembly for a bicycle rollers assembly, comprising:
 - a) a U-frame having arms and a center bar, connecting said arms, and sized to extend over the width of the bicycle rollers assembly; and
 - b) a front bicycle fork support assembly that has a support for each arm of a bicycle fork, and is rotatably mounted on said center bar of said U-frame, so as to horizontal rotation.

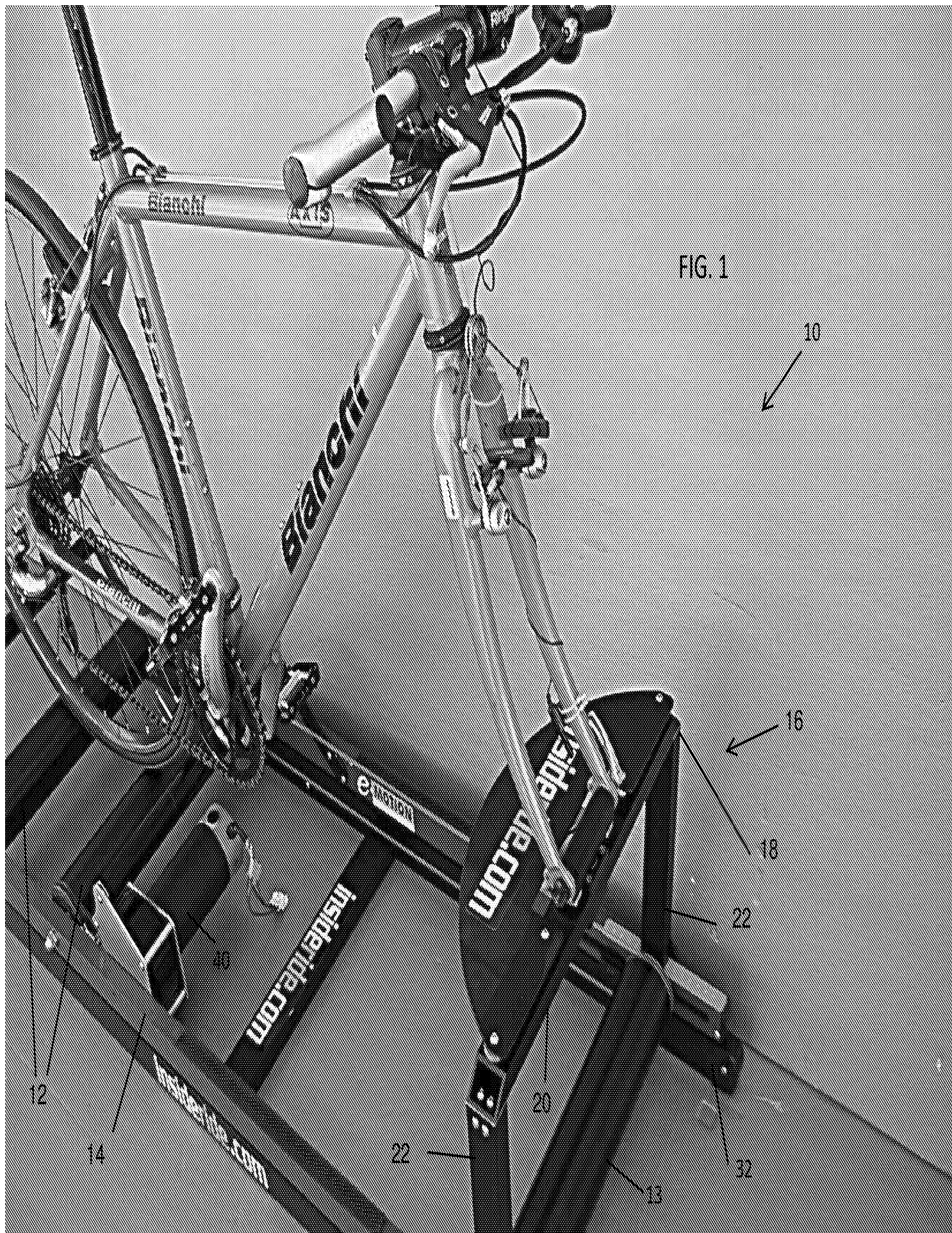


FIG. 1

10

16

18

22

20

22

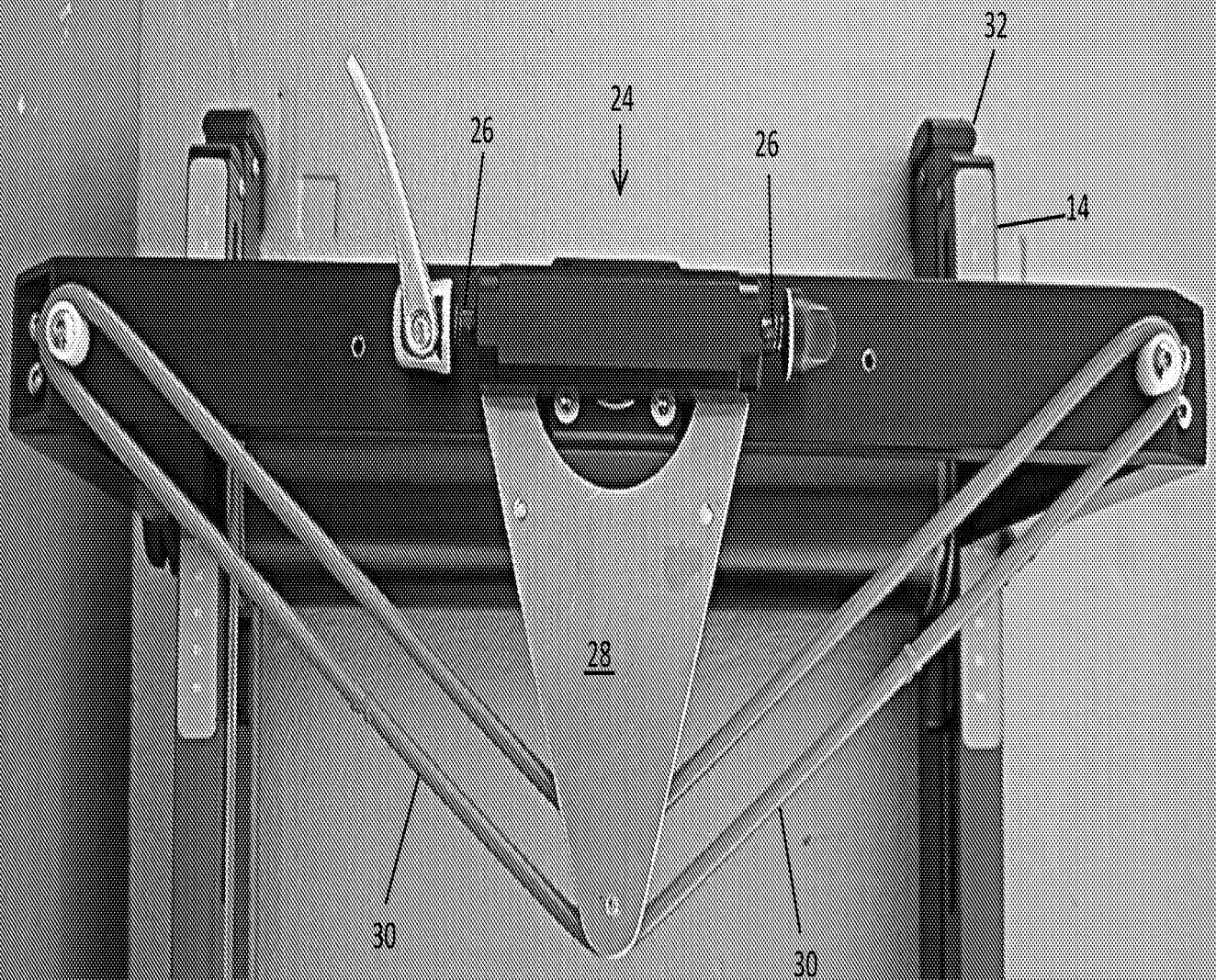
13

32

12

14

FIG. 2



Doc Code: **TR.PROV**

Document Description: Provisional Cover Sheet (SB16)

PTO/SB/16 (11-08)

Approved for use through 05/31/2015. OMB 0851-0032

U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number

Provisional Application for Patent Cover Sheet

This is a request for filing a PROVISIONAL APPLICATION FOR PATENT under 37 CFR 1.53(c)

Inventor(s)

Inventor 1

[Remove](#)

Given Name	Middle Name	Family Name	City	State	Country j
Larry	C.	Papadopoulos	North Plains	OR	US

All Inventors Must Be Listed – Additional Inventor Information blocks may be generated within this form by selecting the **Add** button.

[Add](#)

Title of Invention

BICYCLE ROLLERS PERMITTING HANDLE BAR MOTION

Attorney Docket Number (if applicable)

BC1.006.PV

Correspondence Address

Direct all correspondence to (select one):

☒ The address corresponding to Customer Number

☐ Firm or Individual Name

Customer Number

23893

The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.

• No.

Yes, the invention was made by an agency of the United States Government. The U.S. Government agency name is:

Yes, the invention was under a contract with an agency of the United States Government. The name of the U.S. Government agency and Government contract number are:

Doc Code: **TR.PROV**

Document Description: Provisional Cover Sheet (SB16)

PTO/SB/16 (11-08)

Approved for use through 05/31/2015. OMB 0851-0032

U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number

Entity Status

Applicant asserts small entity status under 37 CFR 1.27 or applicant certifies micro entity status under 37 CFR 1.29

- ☒ Applicant asserts small entity status under 37 CFR 1.27
- ☐ Applicant certifies micro entity status under 37 CFR 1.29. Applicant must attach form PTO/SB/15A or B or equivalent.
- ☐ No

Warning

Petitioner/applicant is cautioned to avoid submitting personal information in documents filed in a patent application that may contribute to identity theft. Personal information such as social security numbers, bank account numbers, or credit card numbers (other than a check or credit card authorization form PTO-2038 submitted for payment purposes) is never required by the USPTO to support a petition or an application. If this type of personal information is included in documents submitted to the USPTO, petitioners/applicants should consider redacting such personal information from the documents before submitting them to USPTO. Petitioner/applicant is advised that the record of a patent application is available to the public after publication of the application (unless a non-publication request in compliance with 37 CFR 1.213(a) is made in the application) or issuance of a patent. Furthermore, the record from an abandoned application may also be available to the public if the application is referenced in a published application or an issued patent (see 37 CFR 1.14). Checks and credit card authorization forms PTO-2038 submitted for payment purposes are not retained in the application file and therefore are not publicly available.

Signature

Please see 37 CFR 1.4(d) for the form of the signature.

Signature	TESIEGEL37442/			Date (YYYY-MM-DD)	2016-08-05
First Name	Timothy	Last Name	Siegel	Registration Number (If appropriate)	37442

This collection of information is required by 37 CFR 1.51. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 8 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. **This form can only be used when in conjunction with EFS-Web. If this form is mailed to the USPTO, it may cause delays in handling the provisional application.**

Privacy Act Statement

The Privacy Act of 1974 (P.L. 93-579) requires that you be given certain information in connection with your submission of the attached form related to a patent application or patent. Accordingly, pursuant to the requirements of the Act, please be advised that : (1) the general authority for the collection of this information is 35 U.S.C. 2(b)(2); (2) furnishing of the information solicited is voluntary; and (3) the principal purpose for which the information is used by the U.S. Patent and Trademark Office is to process and/or examine your submission related to a patent application or patent. If you do not furnish the requested information, the U.S. Patent and Trademark Office may not be able to process and/or examine your submission, which may result in termination of proceedings or abandonment of the application or expiration of the patent.

The information provided by you in this form will be subject to the following routine uses:

1. The information on this form will be treated confidentially to the extent allowed under the Freedom of Information Act (5 U.S.C. 552) and the Privacy Act (5 U.S.C. 552a). Records from this system of records may be disclosed to the Department of Justice to determine whether disclosure of these records is required by the Freedom of Information Act.
2. A record from this system of records may be disclosed, as a routine use, in the course of presenting evidence to a court, magistrate, or administrative tribunal, including disclosures to opposing counsel in the course of settlement negotiations.
3. A record in this system of records may be disclosed, as a routine use, to a Member of Congress submitting a request involving an individual, to whom the record pertains, when the individual has requested assistance from the Member with respect to the subject matter of the record.
4. A record in this system of records may be disclosed, as a routine use, to a contractor of the Agency having need for the information in order to perform a contract. Recipients of information shall be required to comply with the requirements of the Privacy Act of 1974, as amended, pursuant to 5 U.S.C. 552a(m).
5. A record related to an International Application filed under the Patent Cooperation Treaty in this system of records may be disclosed, as a routine use, to the International Bureau of the World Intellectual Property Organization, pursuant to the Patent Cooperation Treaty.
6. A record in this system of records may be disclosed, as a routine use, to a n other federal agency for purposes of National Security review (35 U.S.C. 181) and for review pursuant to the Atomic Energy Act (42 U.S.C. 218(c)).
7. A record from this system of records may be disclosed, as a routine use, to the Administrator, General Services, or his/her designee, during an inspection of records conducted by GSA as part of that agency's responsibility to recommend improvements in records management practices and programs, under authority of 44 U.S.C. 2904 and 2906. Such disclosure shall be made in accordance with the GSA regulations governing inspection of records for this purpose, and any other relevant (i.e., GSA or Commerce) directive. Such disclosure shall not be used to make determinations about individuals.
8. A record from this system of records may be disclosed, as a routine use, to the public after either publication of the application pursuant to 35 U.S.C. 122(b) or issuance of a patent pursuant to 35 U.S.C. 151. Further, a record may be disclosed, subject to the limitations of 37 CFR 1.14, as a routine use, to the public if the record was filed in an application which became abandoned or in which the proceedings were terminated and which application is referenced by either a published application, an application open to public inspection or an issued patent.
9. A record from this system of records may be disclosed, as a routine use, to a Federal, State, or local law enforcement agency, if the USPTO becomes aware of a violation or potential violation of law or regulation.

Electronic Patent Application Fee Transmittal				
Application Number:				
Filing Date:				
Title of Invention:		BICYCLE ROLLERS PERMITTING HANDLE BAR MOTION		
First Named Inventor/Applicant Name:		Larry C. Papadopoulos		
Filer:		Timothy Siegel/Michele Pullman		
Attorney Docket Number:		BC1.006.PV		
Filed as Small Entity				
Filing Fees for Provisional				
Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Basic Filing:				
Provisional Application Filing Fee	2005	1	130	130
Pages:				
Claims:				
Miscellaneous-Filing:				
Petition:				
Patent-Appeals-and-Interference:				
Post-Allowance-and-Post-Issuance:				

Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Extension-of-Time:				
Miscellaneous:				
Total in USD (\$)				130

Electronic Acknowledgement Receipt	
EFS ID:	26567721
Application Number:	62371658
International Application Number:	
Confirmation Number:	1034
Title of Invention:	BICYCLE ROLLERS PERMITTING HANDLE BAR MOTION
First Named Inventor/Applicant Name:	Larry C. Papadopoulos
Customer Number:	23893
Filer:	Timothy Siegel/Michele Pullman
Filer Authorized By:	Timothy Siegel
Attorney Docket Number:	BC1.006.PV
Receipt Date:	05-AUG-2016
Filing Date:	
Time Stamp:	19:35:05
Application Type:	Provisional

Payment information:

Submitted with Payment	yes
Payment Type	CARD
Payment was successfully received in RAM	\$130
RAM confirmation Number	080816INTEFSW19354700
Deposit Account	1014
Authorized User	Michele Pullman
The Director of the USPTO is hereby authorized to charge indicated fees and credit any overpayment as follows:	

File Listing:					
Document Number	Document Description	File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)
1		BC1_006_PV_Text.pdf	35113	yes	5
			7cfac4ec1e2d6a81cb8c512bd3971ed28dfd2245		
	Multipart Description/PDF files in .zip description				
	Document Description		Start	End	
	Specification		1	3	
	Claims		4	5	
Warnings:					
Information:					
2	Drawings-other than black and white line drawings	BC1_006_PV_Figures.pdf	1007777	no	3
			334a87937102090d127a66dc67f39dcddcbdd1		
Warnings:					
Information:					
3	Provisional Cover Sheet (SB16)	BC1_006_PV_Prov_Cover.pdf	1477351	no	3
			e6903bd9c70755fec5844ac4ba552cad9debced2		
Warnings:					
Information:					
4	Fee Worksheet (SB06)	fee-info.pdf	29854	no	2
			32055cfde9131c53a9ad1a125cb2e16cb4c9f1ef		
Warnings:					
Information:					
Total Files Size (in bytes):			2550095		

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

SCORE Placeholder Sheet for IFW Content

Application Number: 62371658

Document Date: 08/05/2016

The presence of this form in the IFW record indicates that the following document type was received in electronic format on the date identified above. This content is stored in the SCORE database.

Since this was an electronic submission, there is no physical artifact folder, no artifact folder is recorded in PALM, and no paper documents or physical media exist. The TIFF images in the IFW record were created from the original documents that are stored in SCORE.

- Drawing

At the time of document entry (noted above):

- USPTO employees may access SCORE content via eDAN using the Supplemental Content tab, or via the SCORE web page.
- External customers may access SCORE content via PAIR using the Supplemental Content tab.



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

APPLICATION NUMBER	FILING or 371(c) DATE	GRP ART UNIT	FIL FEE REC'D	ATTY. DOCKET NO	TOT CLAIMS	IND CLAIMS
62/371,658	08/05/2016		130	BC1.006.PV		

CONFIRMATION NO. 1034

FILING RECEIPT



0000000083203794

23893

Timothy E Siegel Patent Law, PLLC
Mari Yamamoto
777 108th Avenue, Suite 2240
Bellevue, WA 98004-5178

Date Mailed: 08/19/2016

Receipt is acknowledged of this provisional patent application. It will not be examined for patentability and will become abandoned not later than twelve months after its filing date. Any correspondence concerning the application must include the following identification information: the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. **If an error is noted on this Filing Receipt, please submit a written request for a Filing Receipt Correction. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections**

Inventor(s)

Larry C. Papadopoulos, North Plains, OR;

Applicant(s)

Larry C. Papadopoulos, North Plains, OR;

Power of Attorney:

Timothy Siegel--37442

Permission to Access Application via Priority Document Exchange: No

Permission to Access Search Results: No

Applicant may provide or rescind an authorization for access using Form PTO/SB/39 or Form PTO/SB/69 as appropriate.

If Required, Foreign Filing License Granted: 08/18/2016

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is **US 62/371,658**

Projected Publication Date: None, application is not eligible for pre-grant publication

Non-Publication Request: No

Early Publication Request: No

**** SMALL ENTITY ****

Title

BICYCLE ROLLERS PERMITTING HANDLE BAR MOTION

Statement under 37 CFR 1.55 or 1.78 for AIA (First Inventor to File) Transition Applications: No

page 1 of 3

IPR 2024-01294

Garmin - Ex 1006

Page 18 of 20

PROTECTING YOUR INVENTION OUTSIDE THE UNITED STATES

Since the rights granted by a U.S. patent extend only throughout the territory of the United States and have no effect in a foreign country, an inventor who wishes patent protection in another country must apply for a patent in a specific country or in regional patent offices. Applicants may wish to consider the filing of an international application under the Patent Cooperation Treaty (PCT). An international (PCT) application generally has the same effect as a regular national patent application in each PCT-member country. The PCT process **simplifies** the filing of patent applications on the same invention in member countries, but **does not result** in a grant of "an international patent" and does not eliminate the need of applicants to file additional documents and fees in countries where patent protection is desired.

Almost every country has its own patent law, and a person desiring a patent in a particular country must make an application for patent in that country in accordance with its particular laws. Since the laws of many countries differ in various respects from the patent law of the United States, applicants are advised to seek guidance from specific foreign countries to ensure that patent rights are not lost prematurely.

Applicants also are advised that in the case of inventions made in the United States, the Director of the USPTO must issue a license before applicants can apply for a patent in a foreign country. The filing of a U.S. patent application serves as a request for a foreign filing license. The application's filing receipt contains further information and guidance as to the status of applicant's license for foreign filing.

Applicants may wish to consult the USPTO booklet, "General Information Concerning Patents" (specifically, the section entitled "Treaties and Foreign Patents") for more information on timeframes and deadlines for filing foreign patent applications. The guide is available either by contacting the USPTO Contact Center at 800-786-9199, or it can be viewed on the USPTO website at <http://www.uspto.gov/web/offices/pac/doc/general/index.html>.

For information on preventing theft of your intellectual property (patents, trademarks and copyrights), you may wish to consult the U.S. Government website, <http://www.stopfakes.gov>. Part of a Department of Commerce initiative, this website includes self-help "toolkits" giving innovators guidance on how to protect intellectual property in specific countries such as China, Korea and Mexico. For questions regarding patent enforcement issues, applicants may call the U.S. Government hotline at 1-866-999-HALT (1-866-999-4258).

LICENSE FOR FOREIGN FILING UNDER

Title 35, United States Code, Section 184

Title 37, Code of Federal Regulations, 5.11 & 5.15

GRANTED

The applicant has been granted a license under 35 U.S.C. 184, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" followed by a date appears on this form. Such licenses are issued in all applications where the conditions for issuance of a license have been met, regardless of whether or not a license may be required as set forth in 37 CFR 5.15. The scope and limitations of this license are set forth in 37 CFR 5.15(a) unless an earlier license has been issued under 37 CFR 5.15(b). The license is subject to revocation upon written notification. The date indicated is the effective date of the license, unless an earlier license of similar scope has been granted under 37 CFR 5.13 or 5.14.

This license is to be retained by the licensee and may be used at any time on or after the effective date thereof unless it is revoked. This license is automatically transferred to any related applications(s) filed under 37 CFR 1.53(d). This license is not retroactive.

The grant of a license does not in any way lessen the responsibility of a licensee for the security of the subject matter as imposed by any Government contract or the provisions of existing laws relating to espionage and the national security or the export of technical data. Licensees should apprise themselves of current regulations especially with respect to certain countries, of other agencies, particularly the Office of Defense Trade Controls, Department of State (with respect to Arms, Munitions and Implements of War (22 CFR 121-128)); the Bureau of Industry and Security, Department of Commerce (15 CFR parts 730-774); the Office of Foreign Assets Control, Department of Treasury (31 CFR Parts 500+) and the Department of Energy.

NOT GRANTED

No license under 35 U.S.C. 184 has been granted at this time, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" DOES NOT appear on this form. Applicant may still petition for a license under 37 CFR 5.12, if a license is desired before the expiration of 6 months from the filing date of the application. If 6 months has lapsed from the filing date of this application and the licensee has not received any indication of a secrecy order under 35 U.S.C. 181, the licensee may foreign file the application pursuant to 37 CFR 5.15(b).

SelectUSA

The United States represents the largest, most dynamic marketplace in the world and is an unparalleled location for business investment, innovation, and commercialization of new technologies. The U.S. offers tremendous resources and advantages for those who invest and manufacture goods here. Through SelectUSA, our nation works to promote and facilitate business investment. SelectUSA provides information assistance to the international investor community; serves as an ombudsman for existing and potential investors; advocates on behalf of U.S. cities, states, and regions competing for global investment; and counsels U.S. economic development organizations on investment attraction best practices. To learn more about why the United States is the best country in the world to develop technology, manufacture products, deliver services, and grow your business, visit <http://www.SelectUSA.gov> or call +1-202-482-6800.