

Metalworking Pages

Introduction

My Workshop

Mini-Lathe

SX3 Milling Machine

Harrison M250

Grinder

Bandsaw

Welding

Miscellaneous

Metalwork Calculators

Metalwork Data

Data Pages

Thread Data Table

In-Feed Distances

Inch/Metric Table

Translating Nonsense

ER Collet Dimensions

Morse Taper Dimensions

R8 Taper Dimensions

Material Equivalents

Material Properties

Socket Head Cap and Countersunk Screws

Button and Flange Button Head Screws

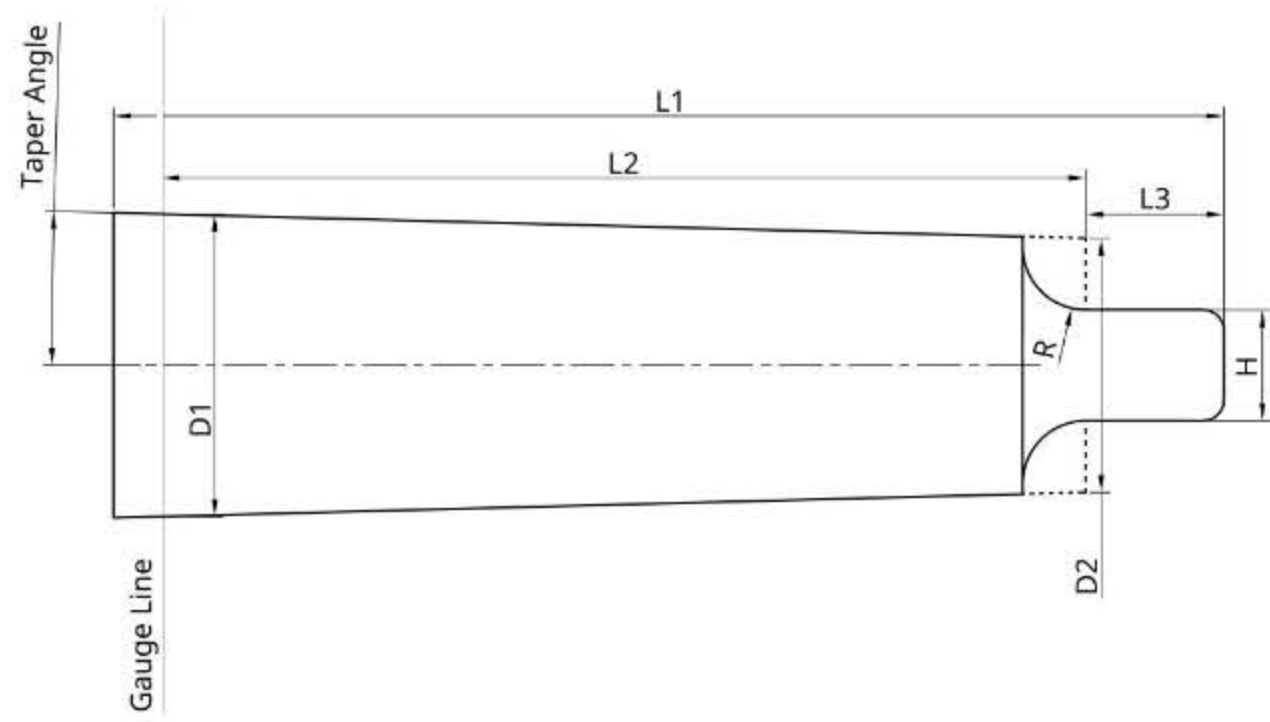
Nuts & Washers

Flange Nuts

Set Screws

Grub Screws

Morse Taper Dimensions



MT Size	D1 (mm)	D2 (mm)	L2 (mm)	Taper (µm/mm)	Half-Angle	L1 (mm)	L3 (mm)	H (mm)	R (mm)
0	9.045	6.401	50.8	52.051	1°29'26"	59.531	6.350	3.967	4
1	12.065	9.373	53.975	49.882	1°25'43"	65.087	9.525	5.159	5
2	17.780	14.529	65.087	49.951	1°25'49"	79.375	11.112	6.350	6
3	23.825	19.761	80.962	50.196	1°26'16"	98.425	14.287	7.938	7
4	31.267	25.908	103.188	51.938	1°29'15"	123.825	15.875	12.159	8
4.5	38.100	32.156	114.300	51.999	1°29'22"	N/A	N/A	N/A	N/A
5	44.399	37.465	131.762	52.626	1°30'26"	155.575	19.050	15.875	10
6	63.348	53.746	184.150	52.138	1°29'36"	217.487	28.575	19.050	13
7	83.058	69.850	254.0	51.999	1°29'22"	141.275	34.925	28.575	

Note that Morse Taper sizes (e.g. MT2 or 2MT) are also sometimes referred to by their German name Morse Kegel (e.g. MK2). The dimensions for the same number Morse Taper or Kegel are identical.

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