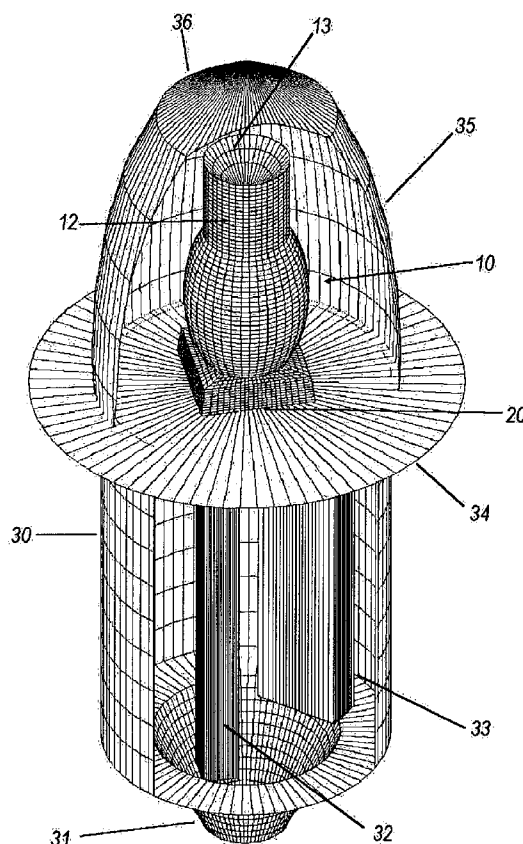




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(19) **United States**(12) **Patent Application Publication**
Minano et al.(10) **Pub. No.: US 2004/0228131 A1**(43) **Pub. Date: Nov. 18, 2004**(54) **OPTICAL DEVICE FOR LED-BASED
LIGHT-BULB SUBSTITUTE**(52) **U.S. Cl. 362/307**(75) **Inventors: Juan C. Minano, Madrid (ES); Pablo
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Parkyn, Lomita, CA (US); Waqidi
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An optical device for coupling the luminous output of a light-emitting diode (LED) to a predominantly spherical pattern comprises a transfer section that receives the LED's light within it and an ejector atop it that receives light from the transfer section and spreads it spherically. The base of the transfer section is optically coupled to the LED so that the LED's light goes inside the transfer section, which comprises a compound elliptic concentrator operating via total internal reflection. The ejector section can have a variety of shapes, and can have diffusive features on its surface as well. The device is circularly symmetric, with a height preferably only a few times its diameter. An important application is for use at the focus of the parabolic reflectors in flashlights. This version of the invention further comprises a base-can identical in outer shape and electric contacts to those of flashlight bulbs. Within the can is the current-control circuitry the interfaces the LED with battery voltage. Another version uses half a transfer section at each end of a long cylindrical ejector, illuminated by an LED at both ends. Ejection is via internal scattering by controlled sub-wavelength roughness. In one cylindrical embodiment, diffuse reflectivity varies from one third at the ends to two thirds at center.

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ity company, Irvine, CA**(21) **Appl. No.: 10/461,557**(22) **Filed: Jun. 12, 2003****Related U.S. Application Data**(60) **Provisional application No. 60/470,691, filed on May
13, 2003.****Publication Classification**(51) **Int. Cl.⁷ F21V 7/00**

IPR2025-00331

Samsung Electronics Co., Ltd. v. Sinotechnix, LLC.

Samsung's Exhibit 1018

EX1018, Page 1

Fig. 1

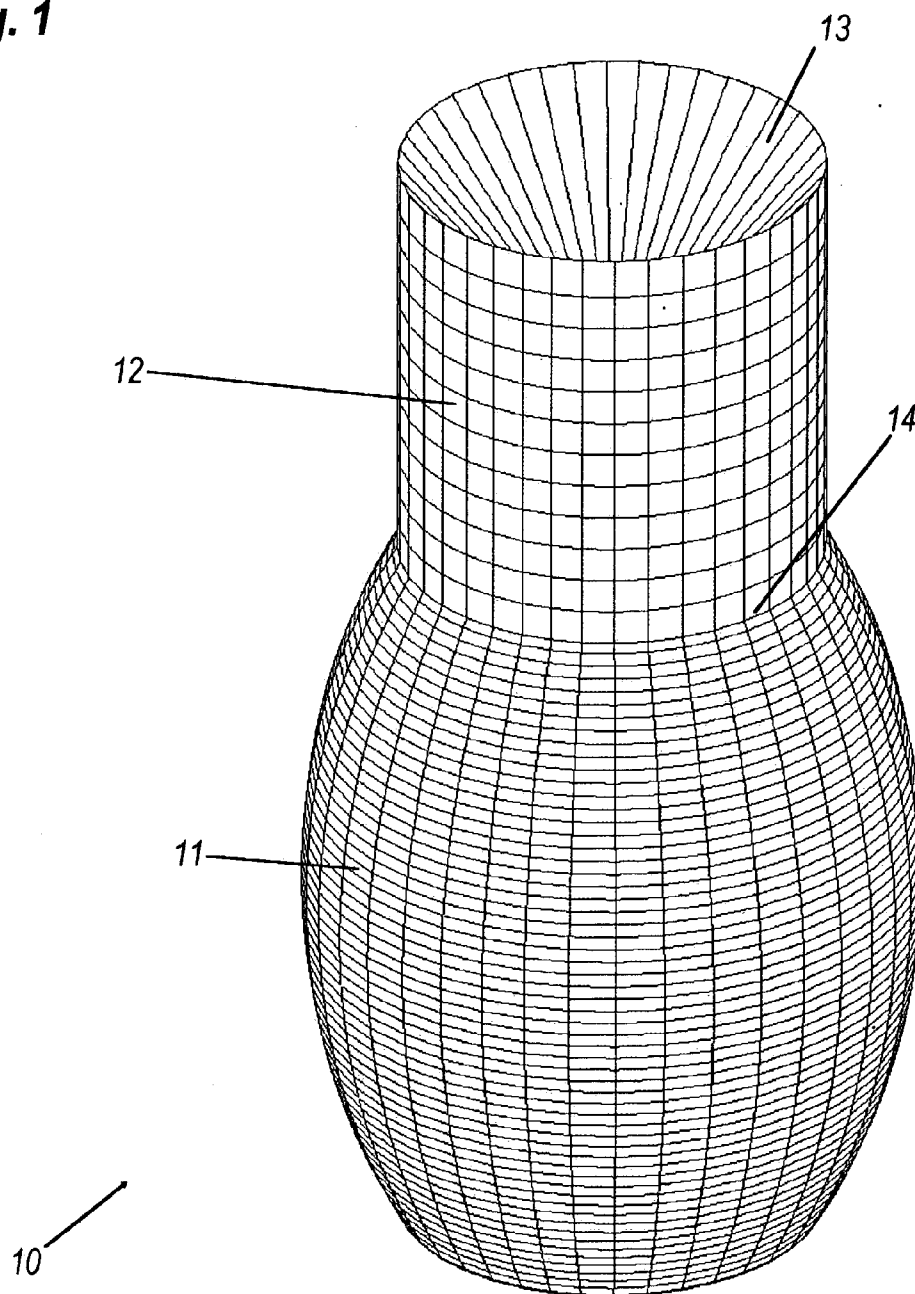


Fig. 2

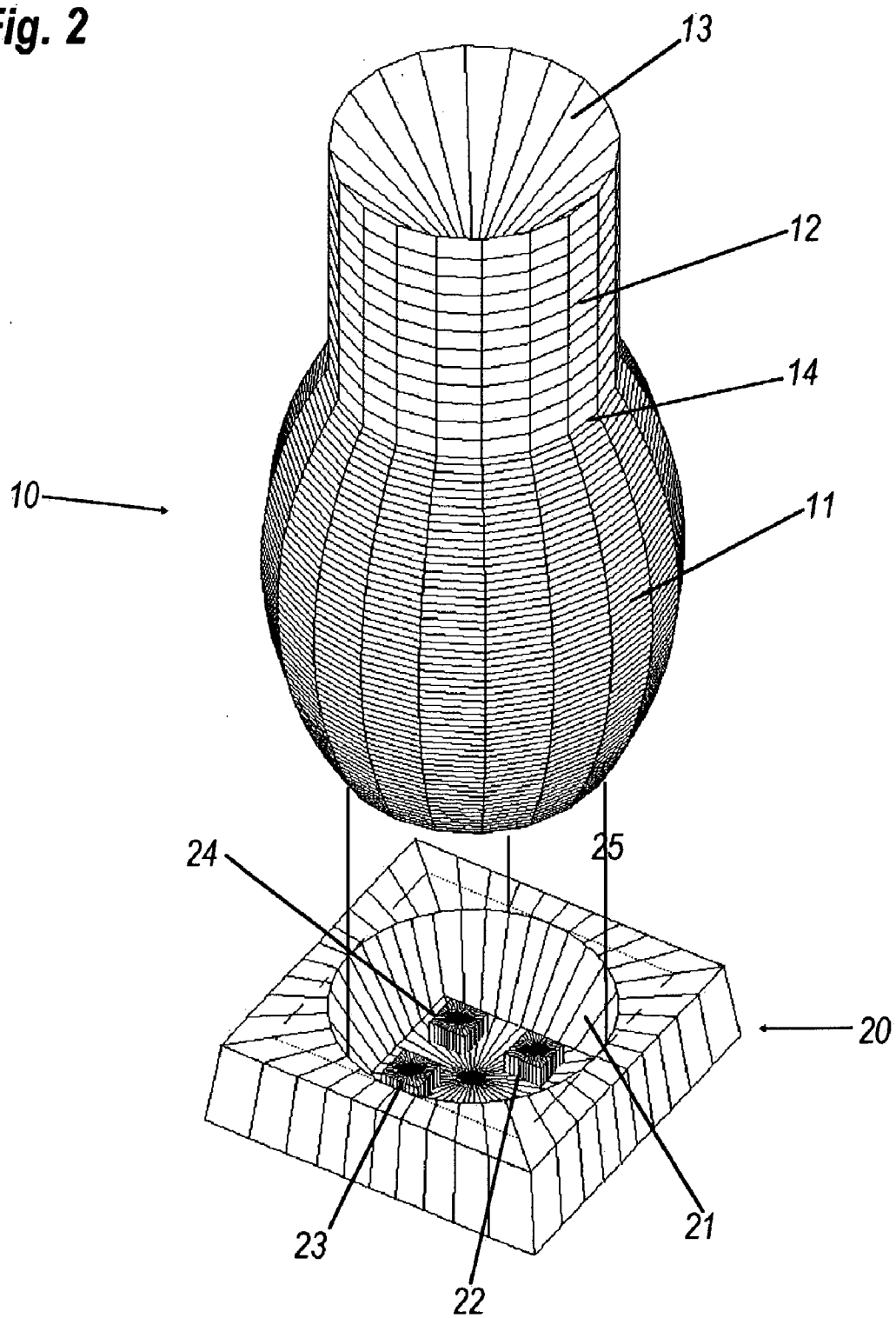


Fig. 3

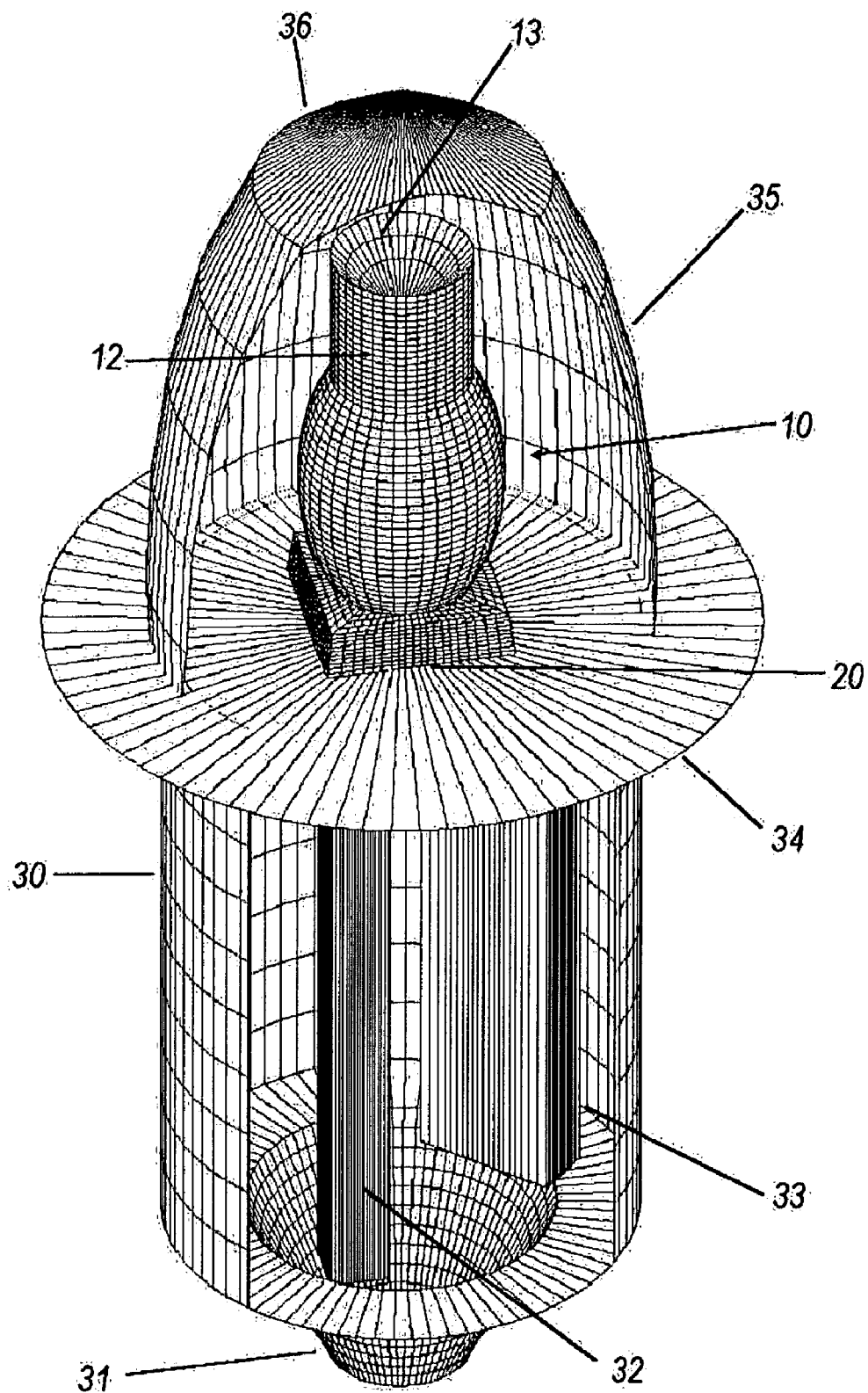
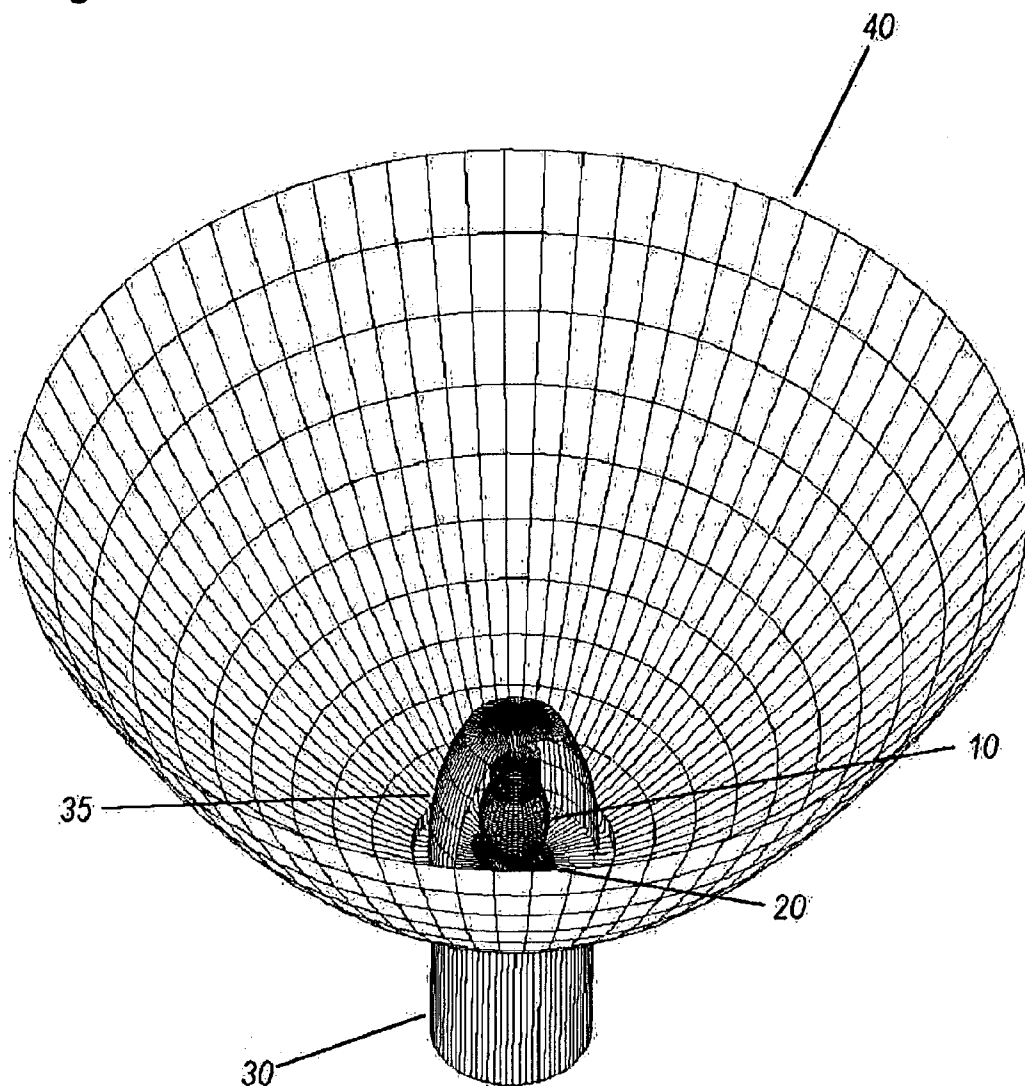


Fig. 4



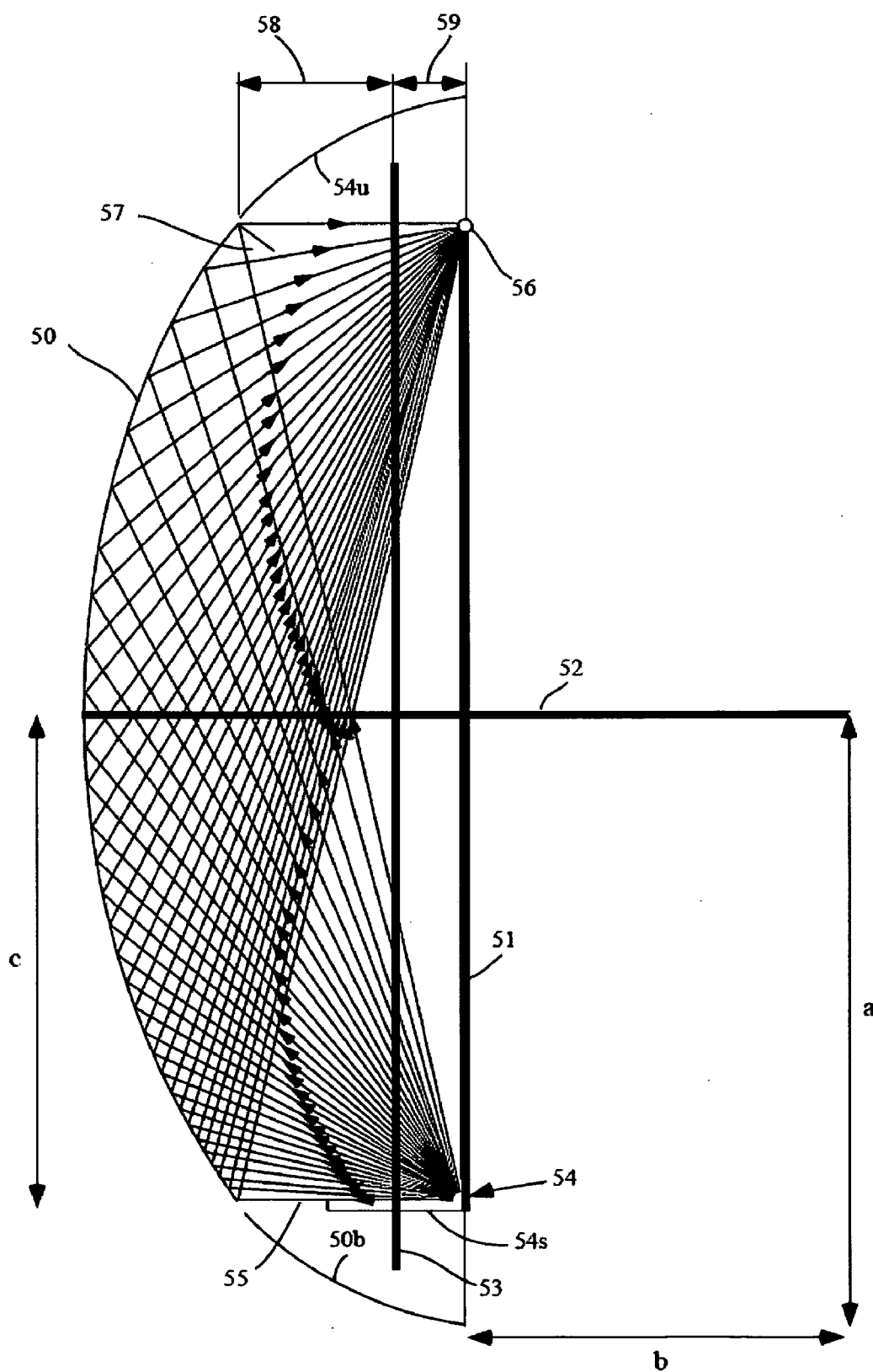


Fig. 5

Fig. 6

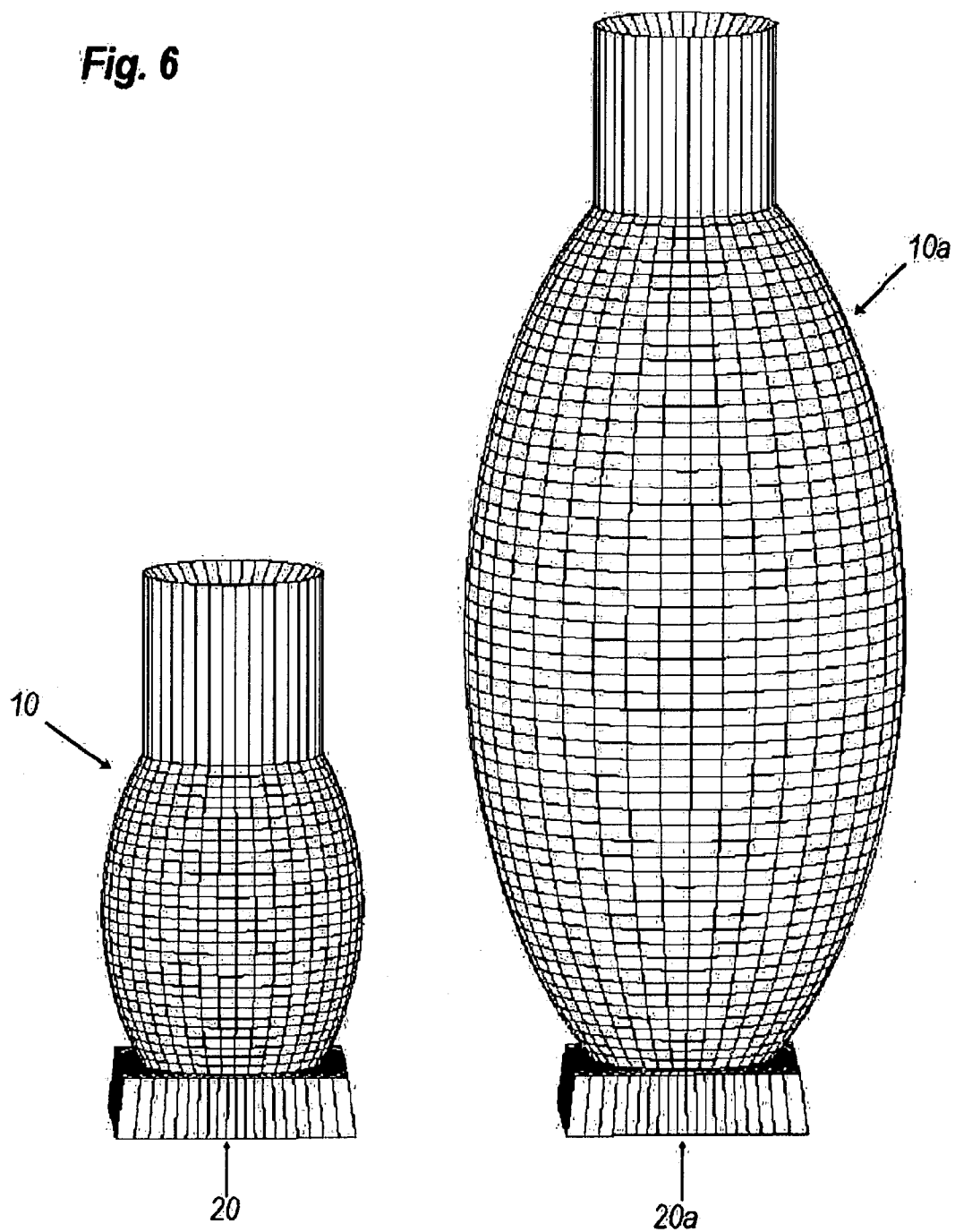


FIG. 7A

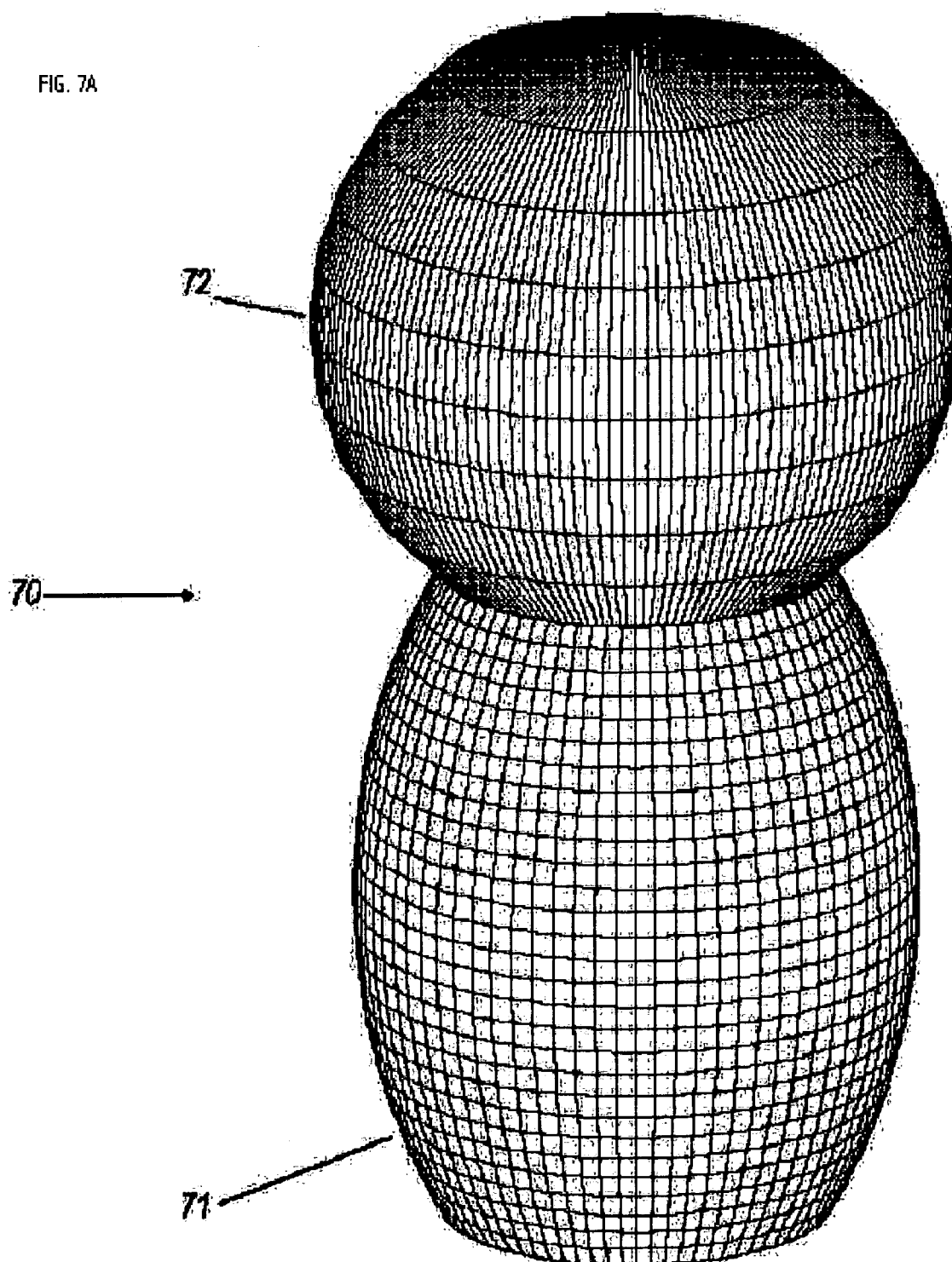
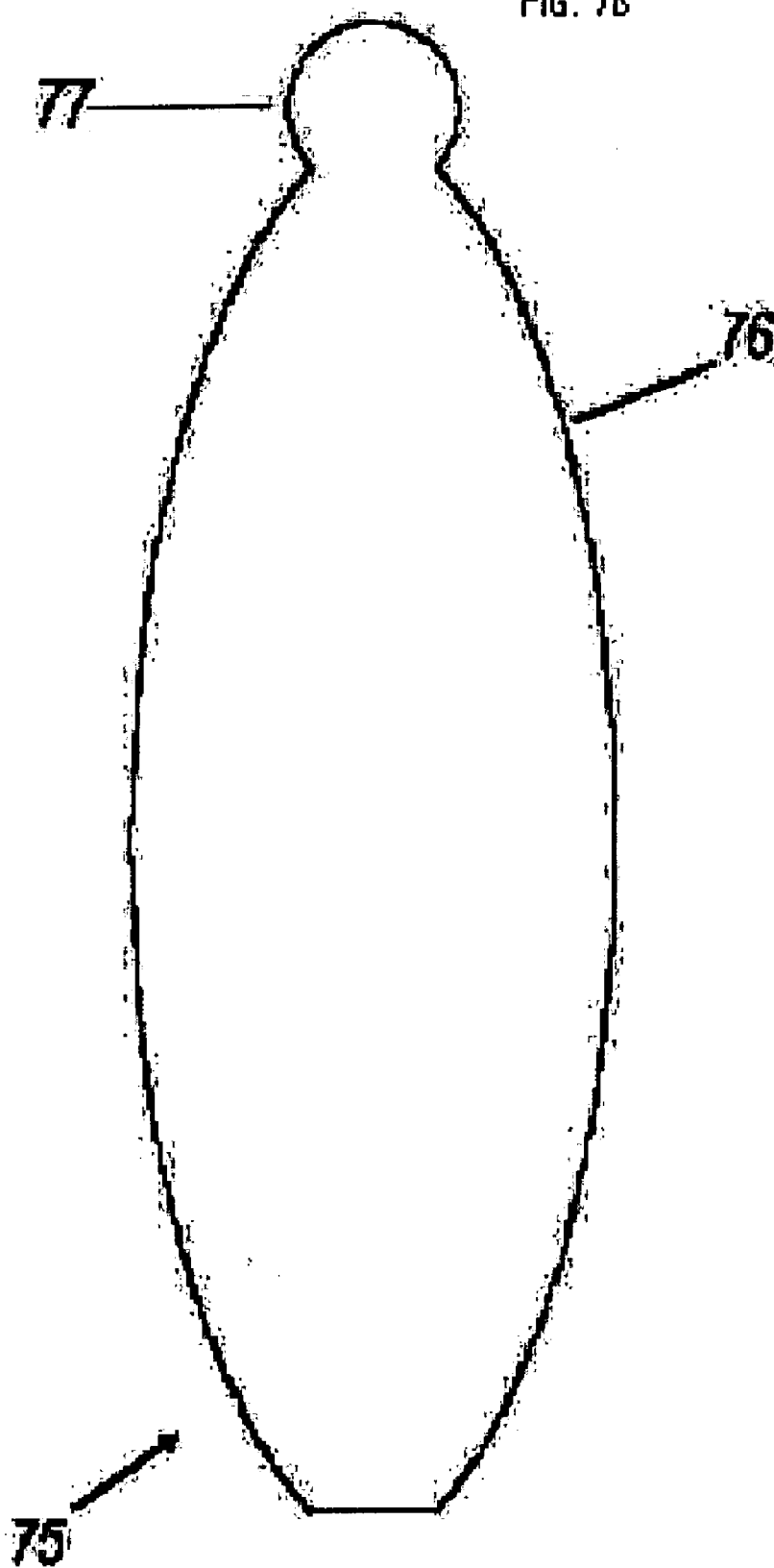


FIG. 7B



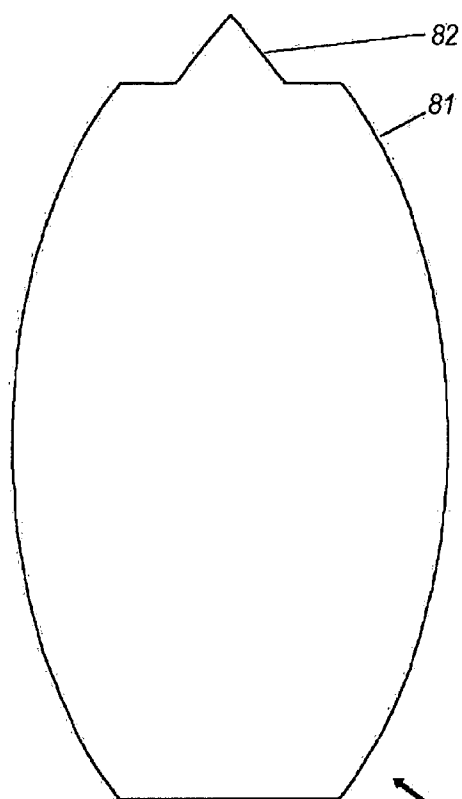


Fig. 8a

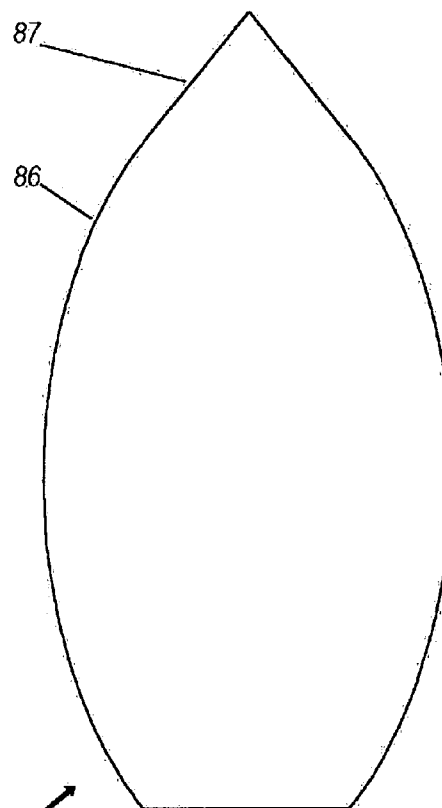


Fig. 8b

Fig. 9a

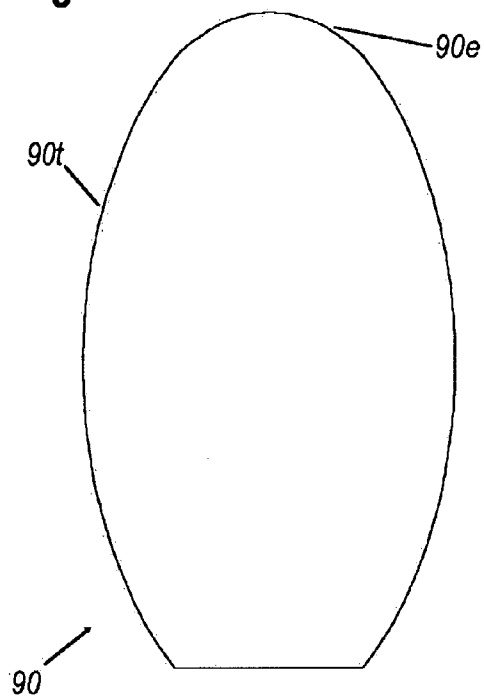


Fig. 9b

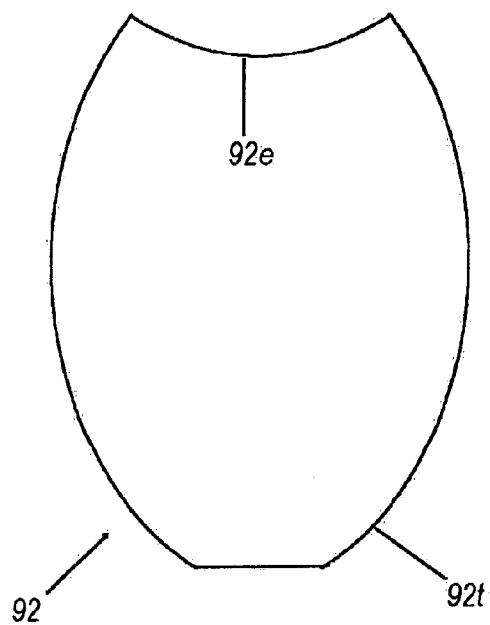


Fig. 9c

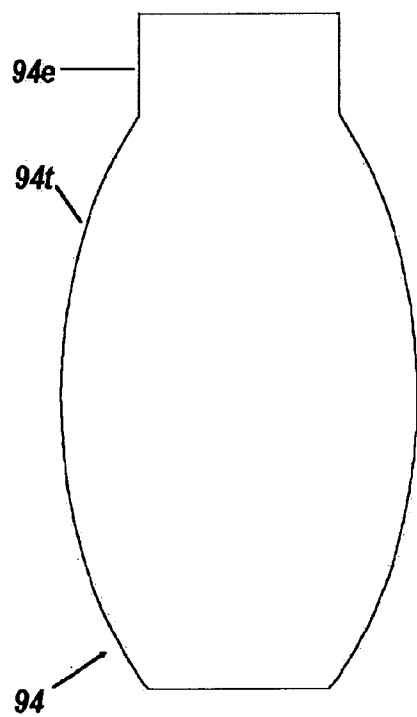


Fig. 9d

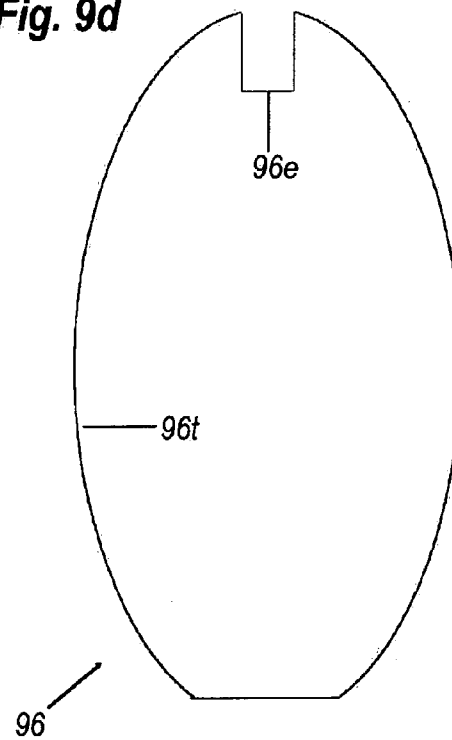


Fig. 9e

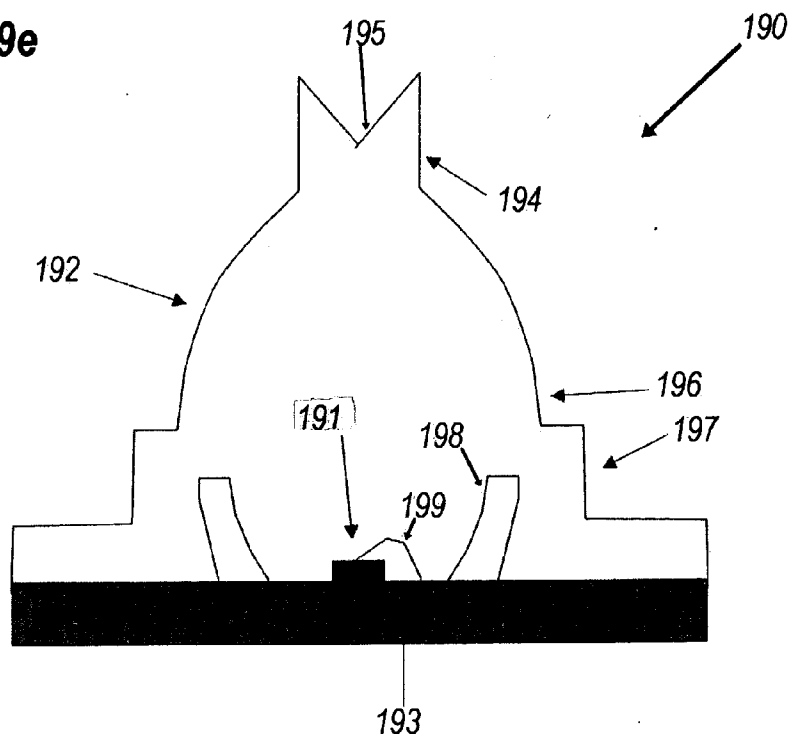
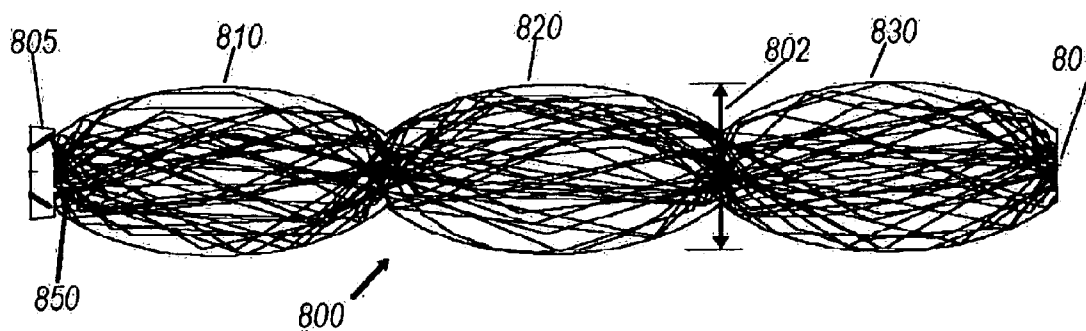


Fig. 10



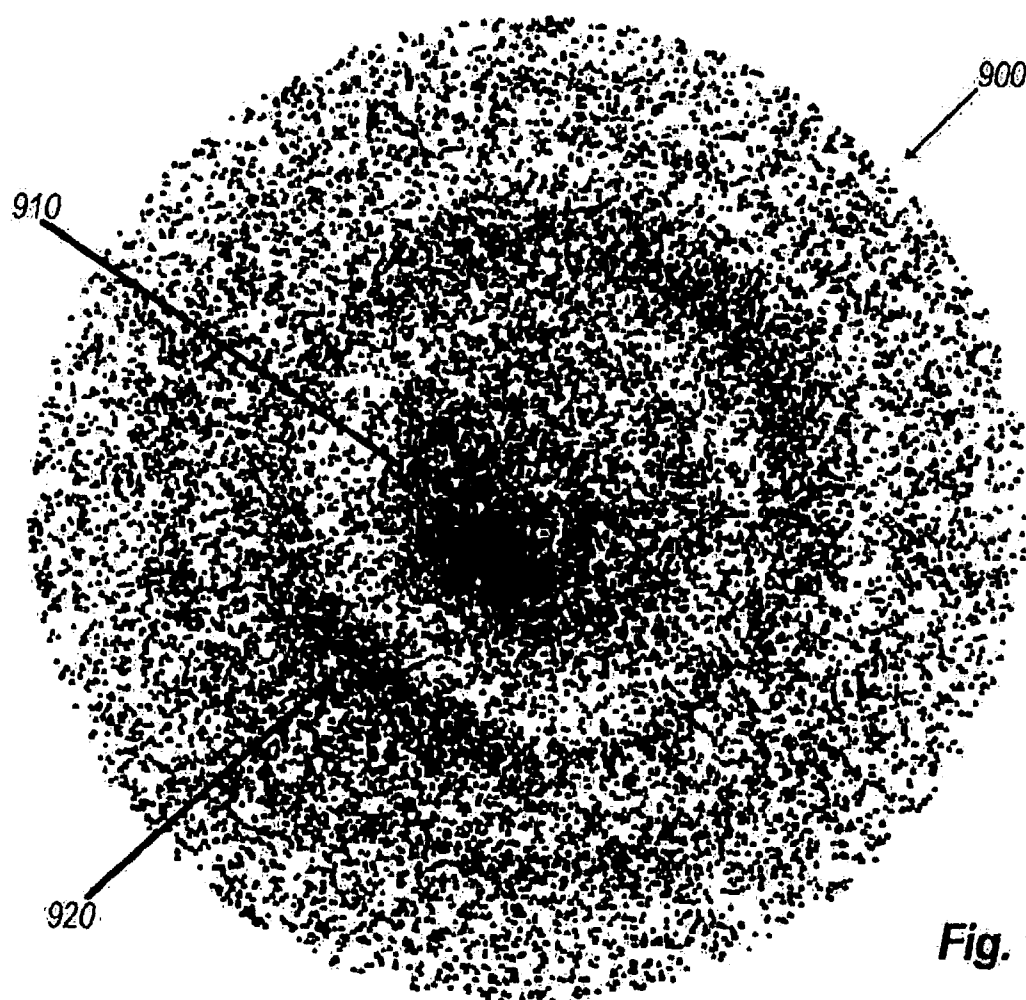
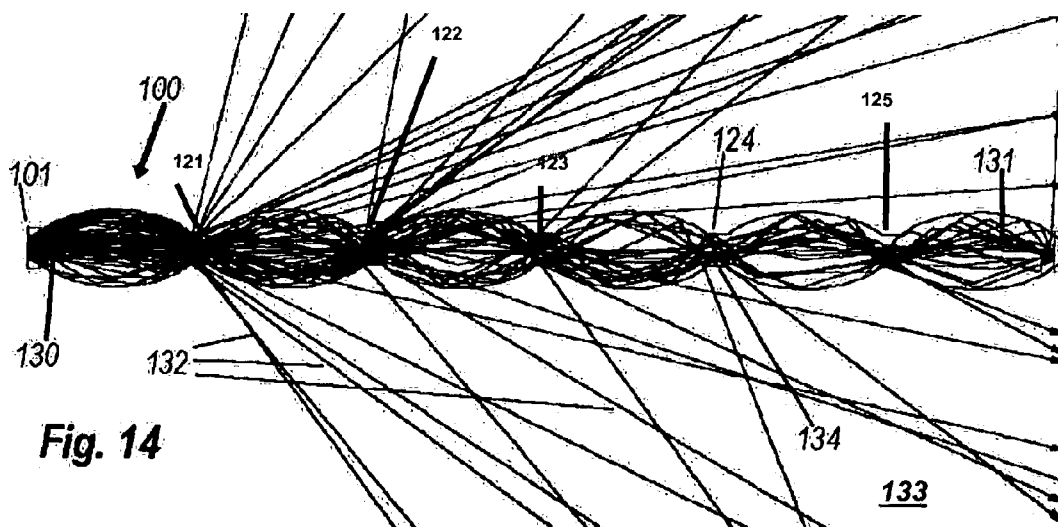
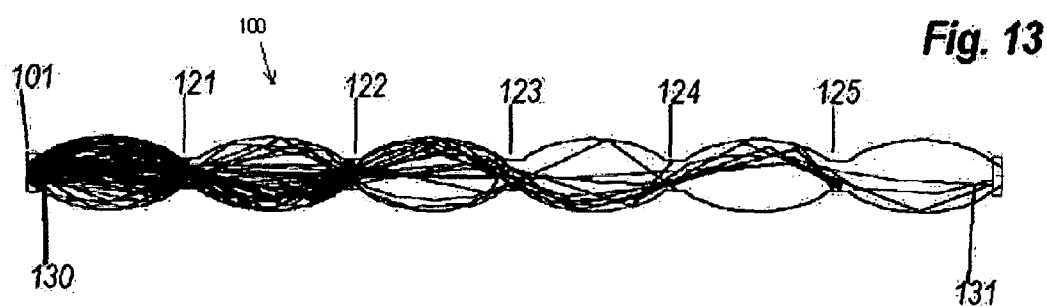
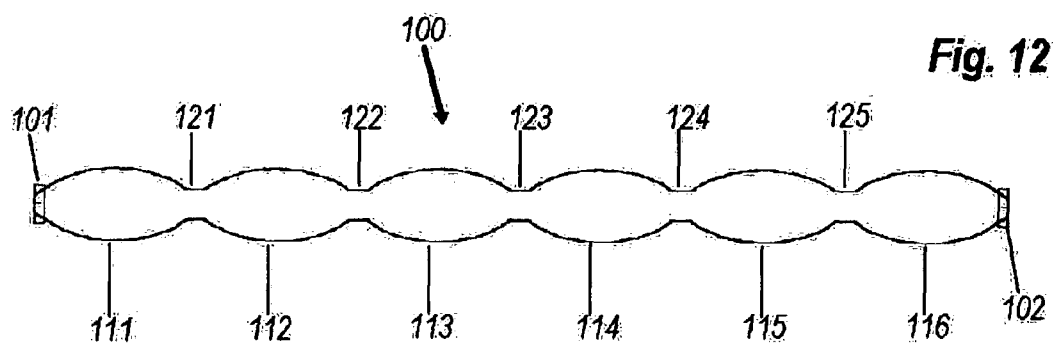


Fig. 11



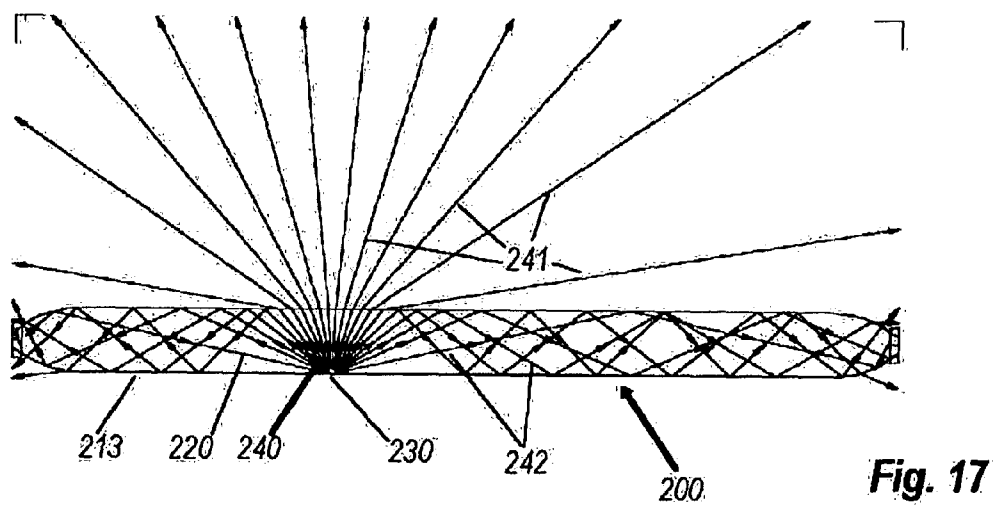
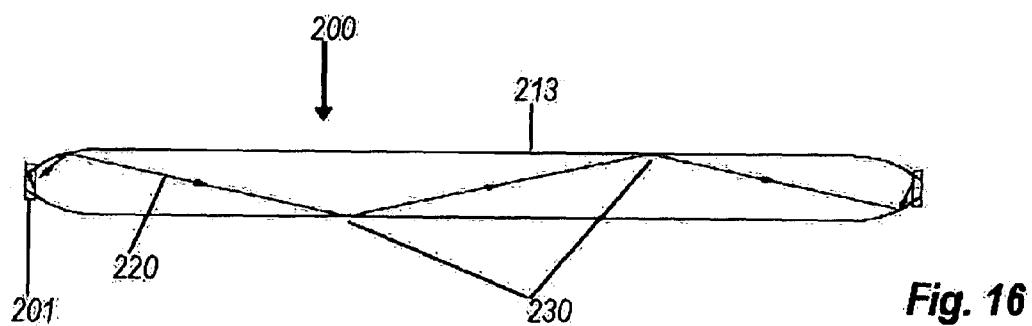
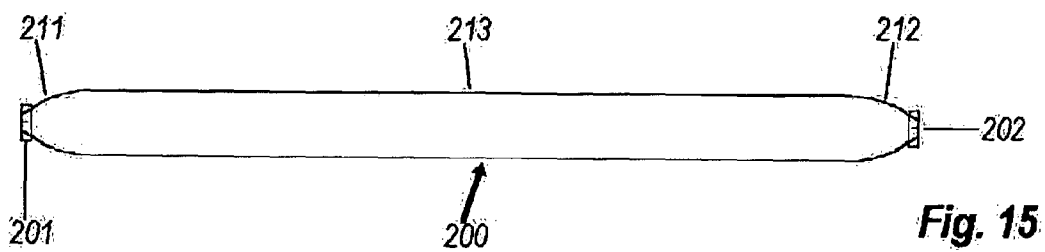


Fig. 18

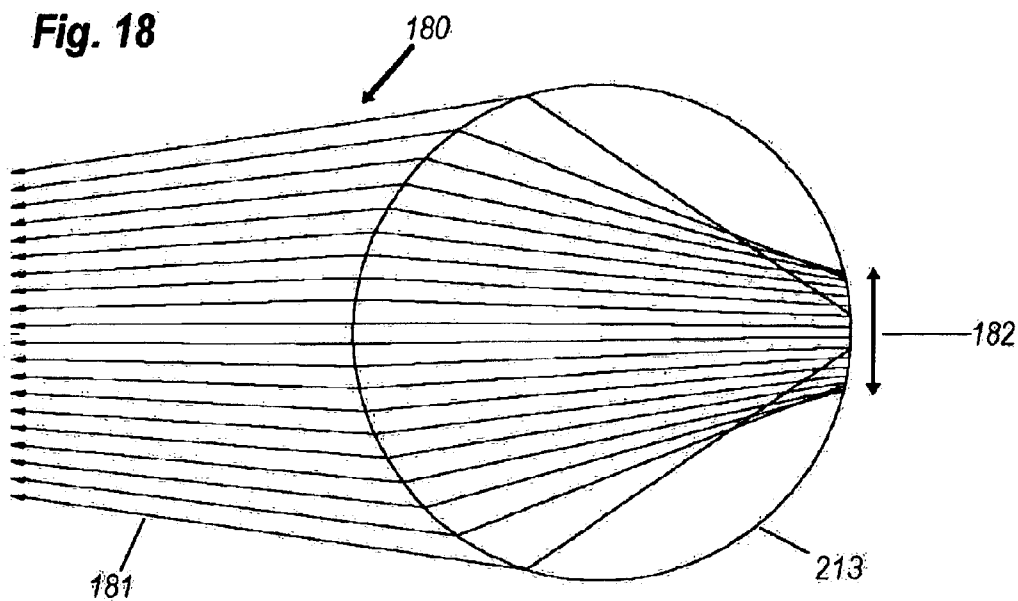
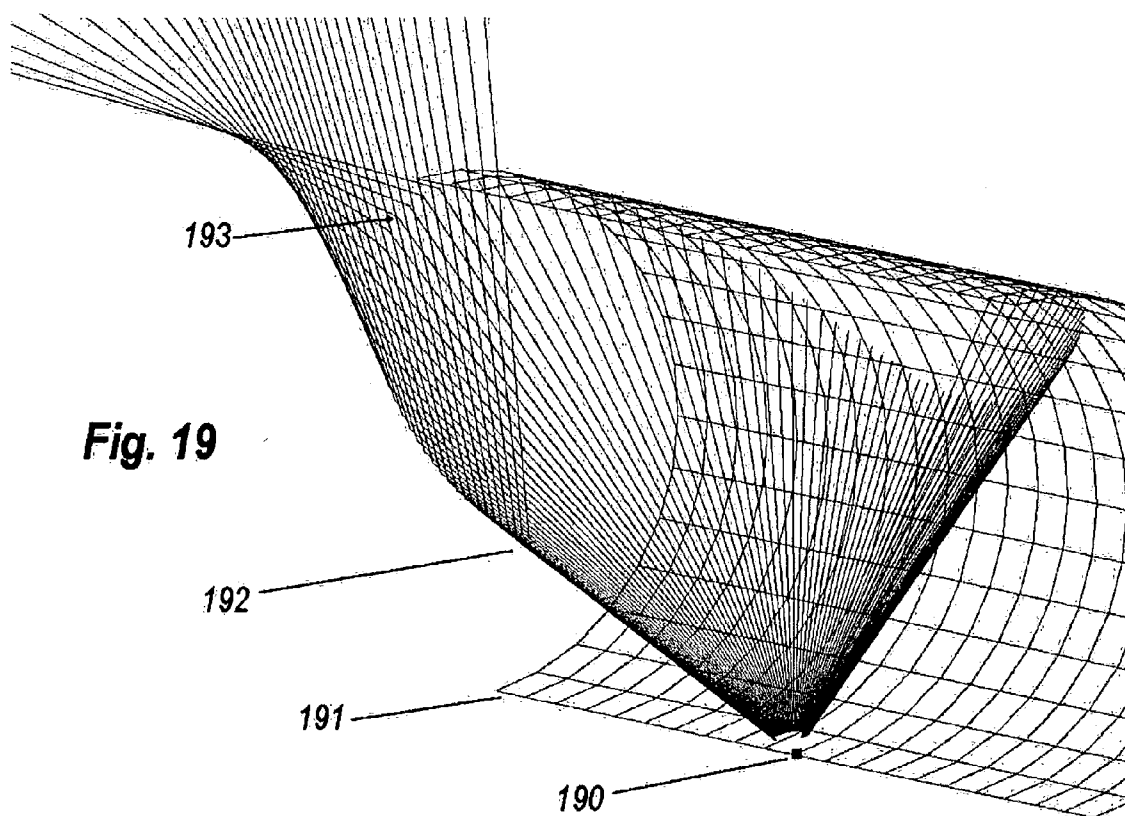


Fig. 19



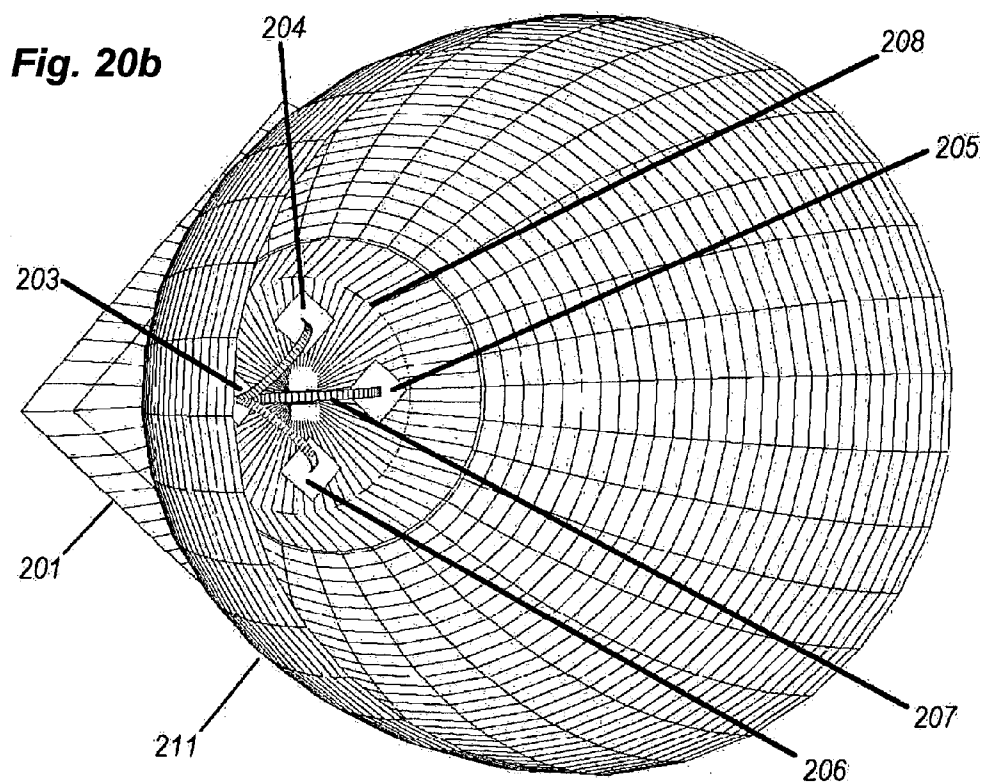
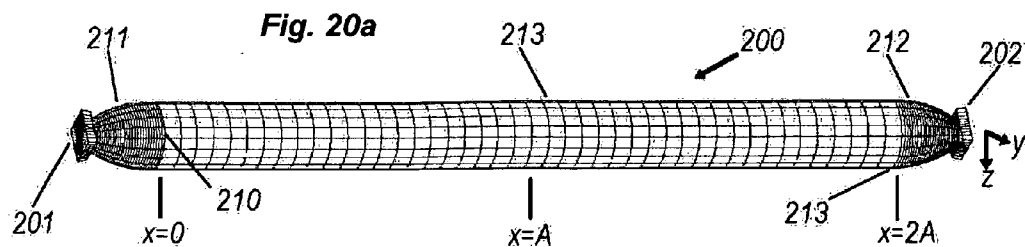


Fig. 20c

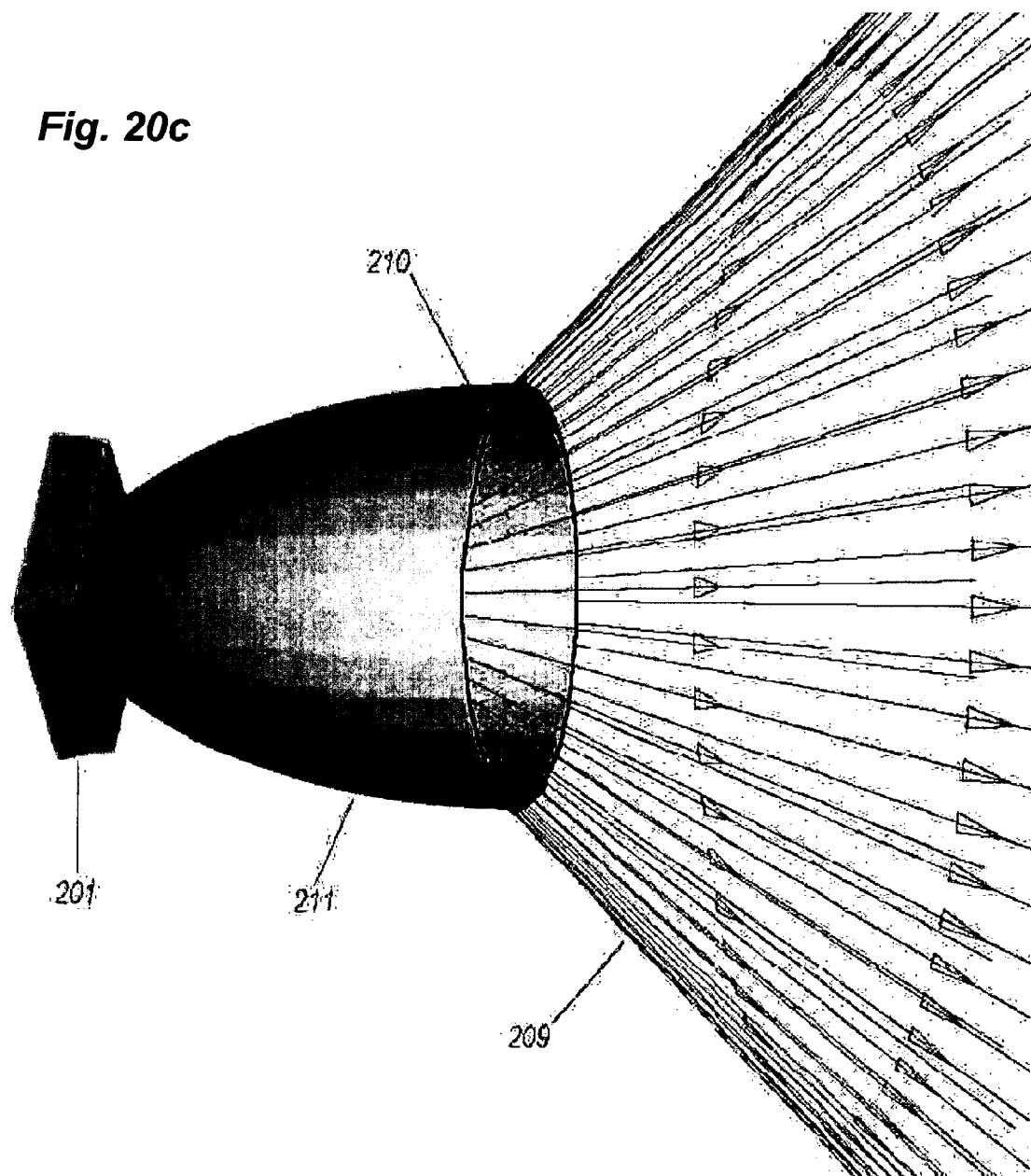


Fig. 20d

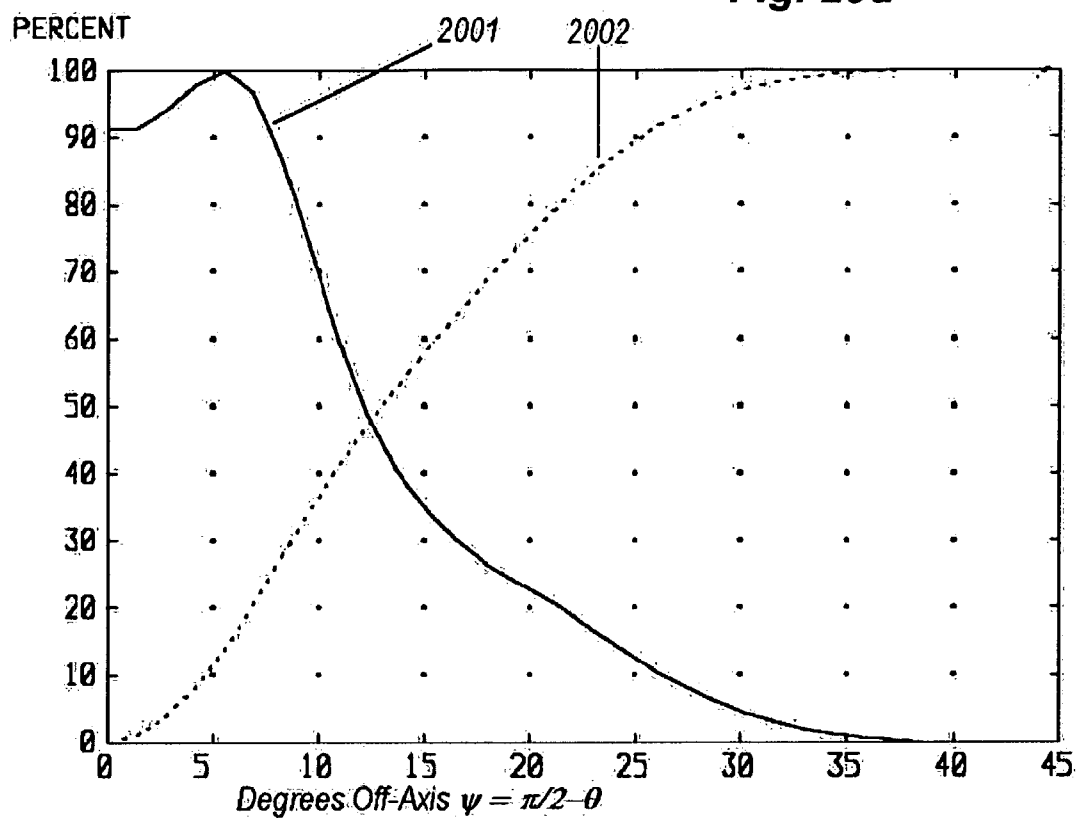


Fig. 20e

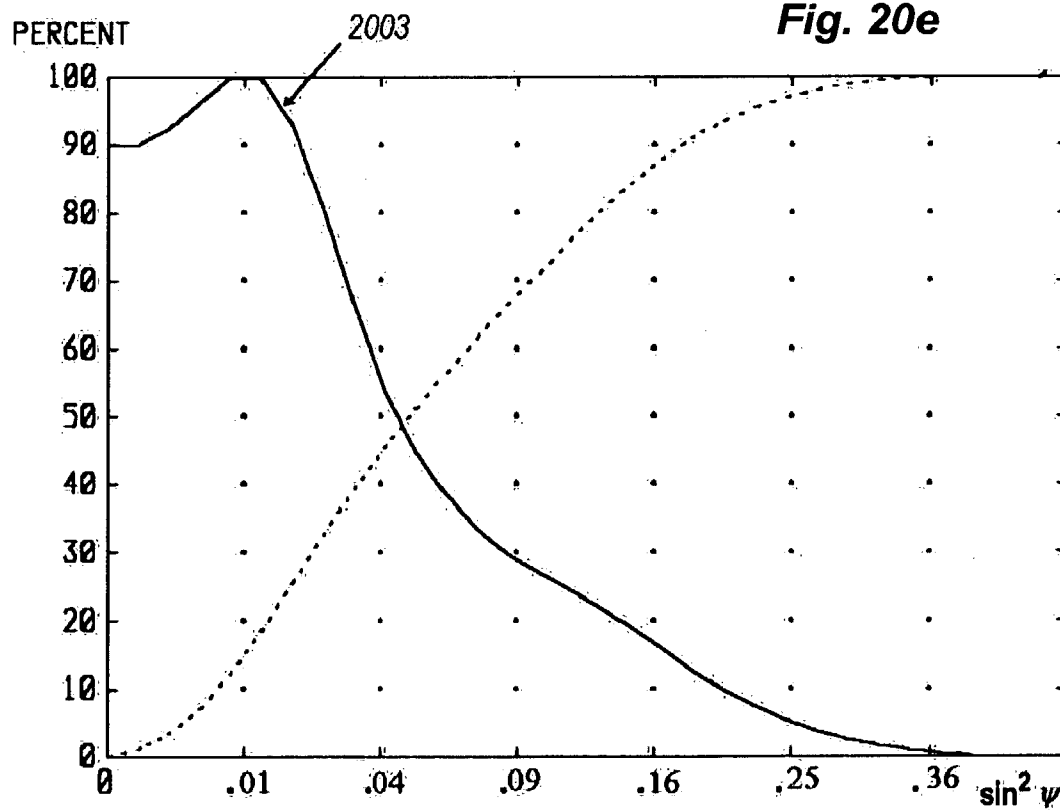


Fig. 21a

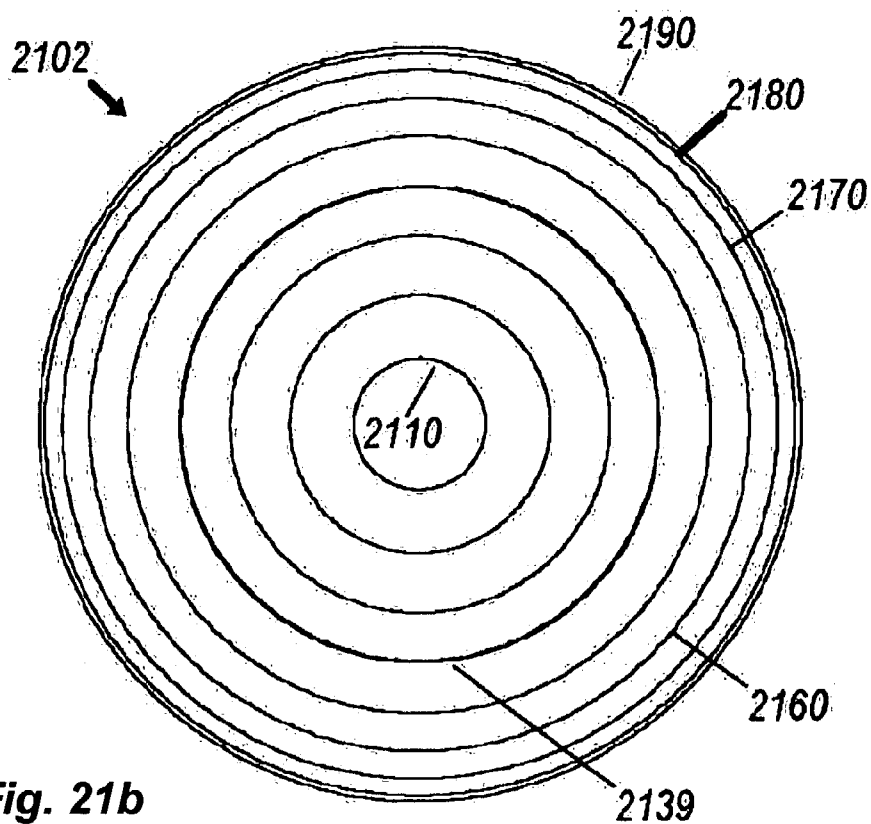
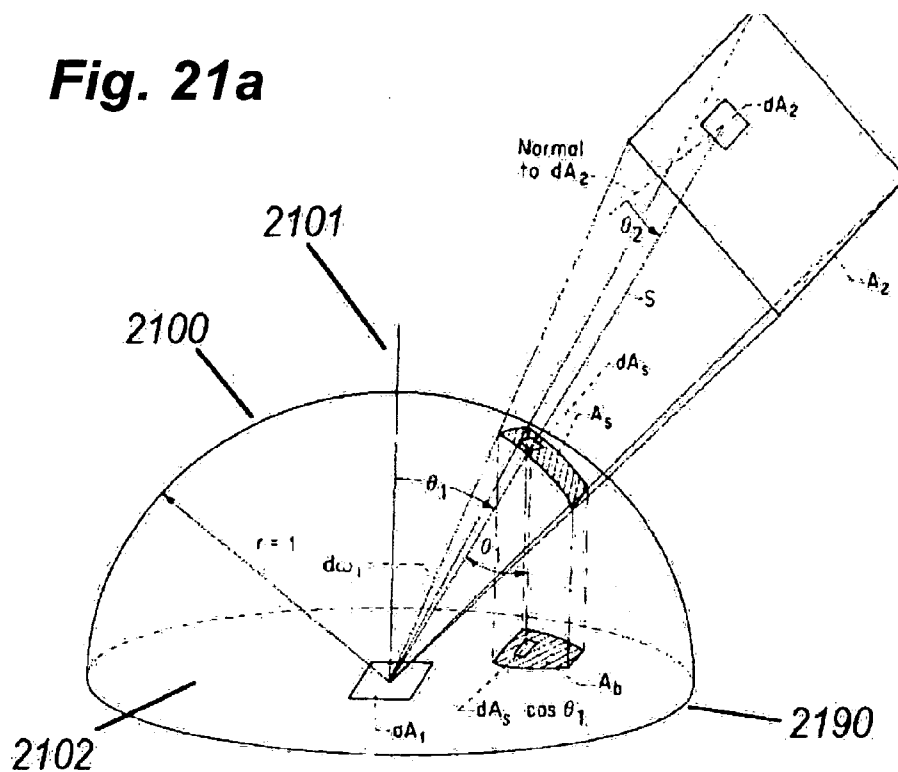
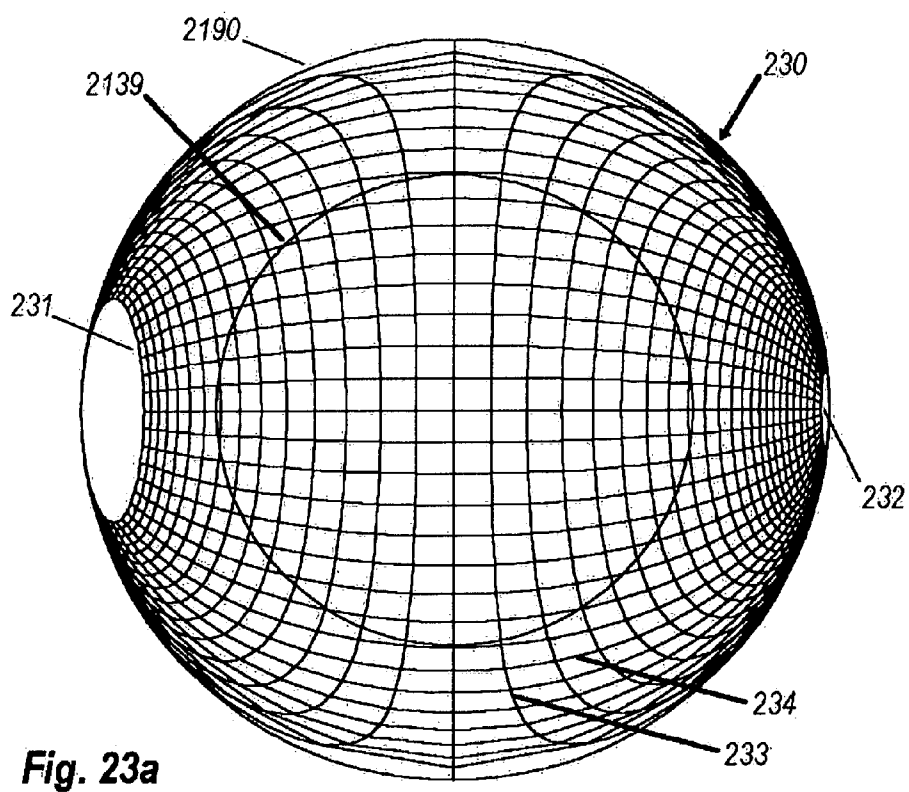
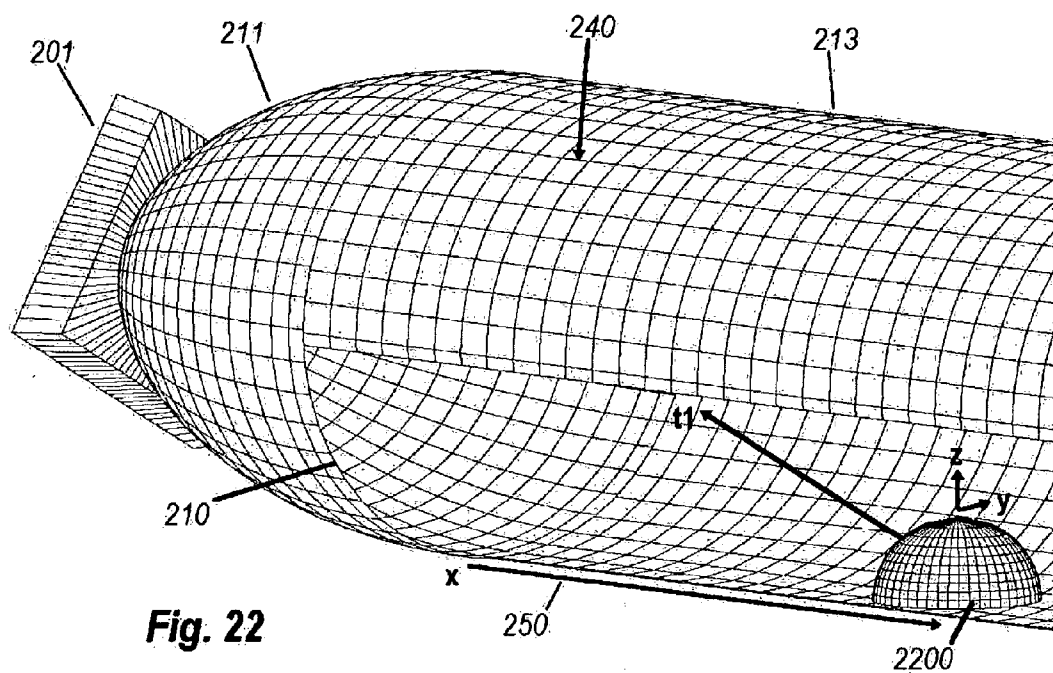


Fig. 21b



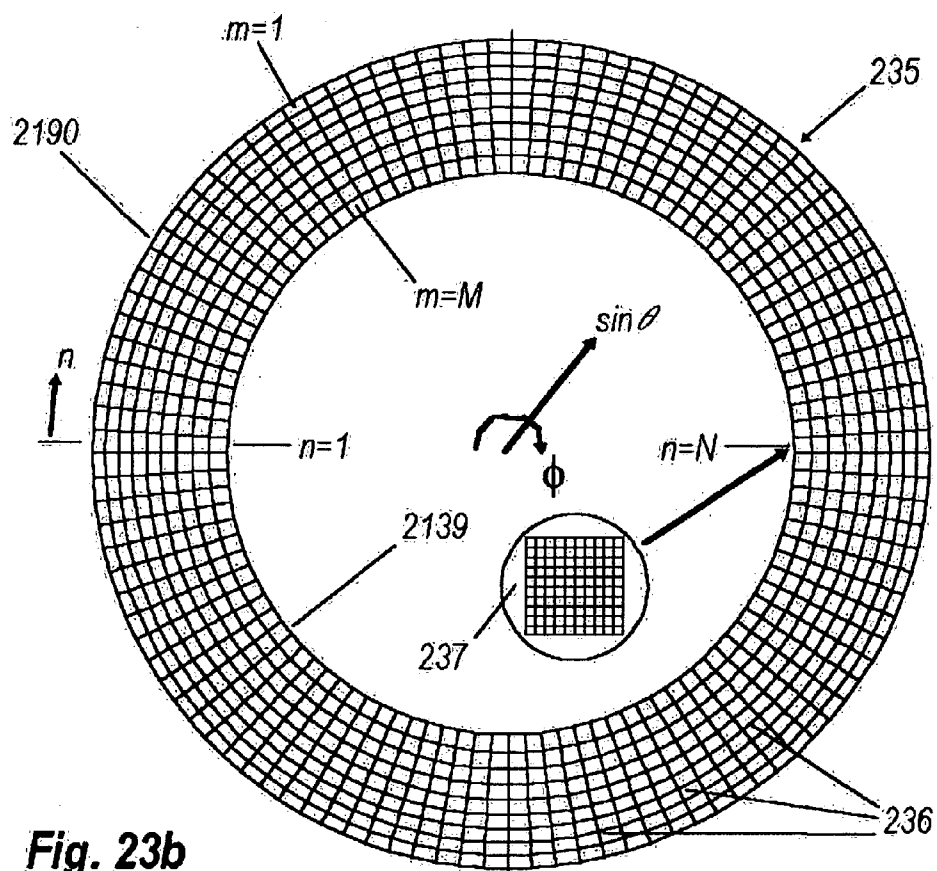


Fig. 23b

Number of Internal Reflections

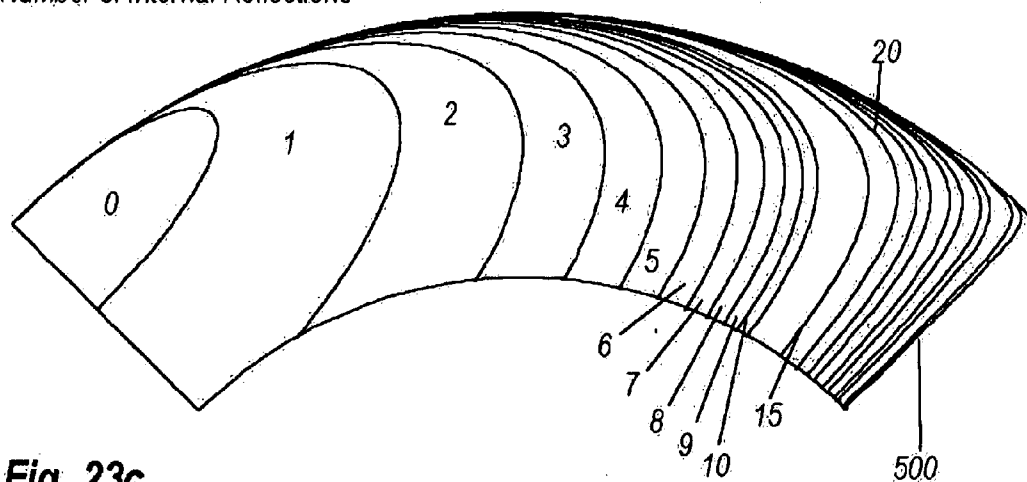
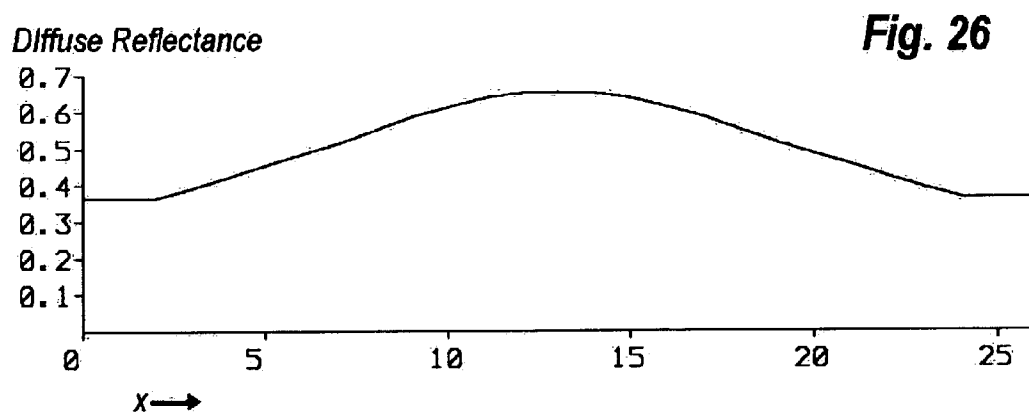
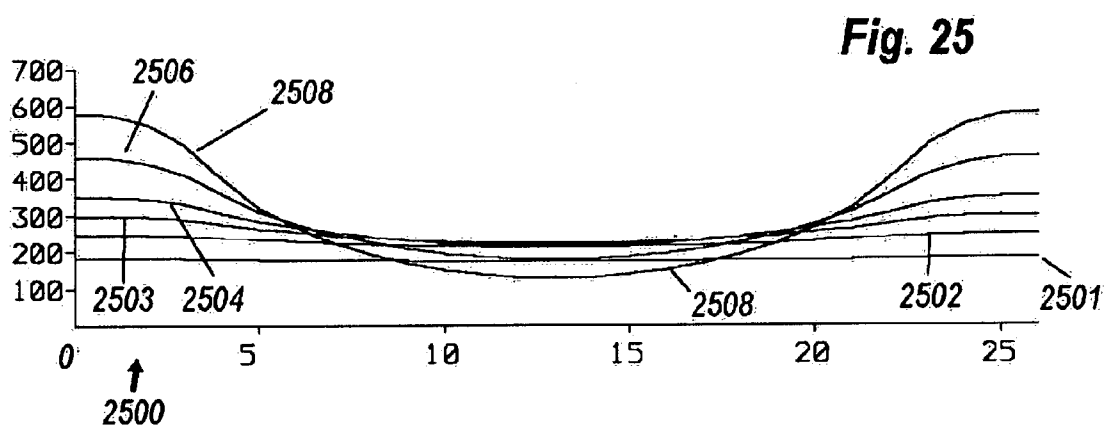
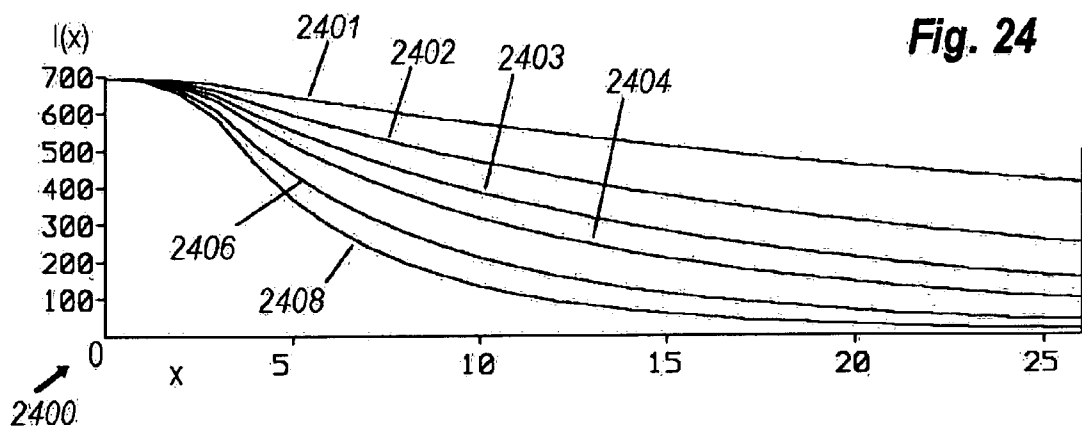


Fig. 23c



OPTICAL DEVICE FOR LED-BASED LIGHT-BULB SUBSTITUTE

[0001] This application claims priority under 35 U.S.C. 119(e) to U.S. Provisional Patent Application No. 60/470,691 filed May 13, 2003, of Juan C. Minano et al., for OPTICAL DEVICE FOR LED-BASED LIGHT-BULB SUBSTITUTE, which United States provisional patent application is hereby fully incorporated herein by reference.

BACKGROUND OF THE INVENTION

[0002] The present invention relates to light-emitting diodes (LEDs), particularly optical means for substituting white LEDs for incandescent and fluorescent light bulbs.

[0003] Conventional incandescent lamps of less than 100 lumens output can be matched by the latest white LEDs, albeit at a higher price. At this low end of the lumen range, the majority of incandescent applications are battery-powered. It is desirable to have an LED suitable for direct installation in the place of, for example, a burnt-out flashlight bulb.

[0004] LED's can offer superior luminous efficacy over the conventional incandescent lamps used in, for example, battery-operated flashlights. Moreover, LEDs are far more tolerant of shock, vibration, and crush-stress. Although they currently cost more to produce than the incandescents, their lifetimes are ten thousand times longer. For the sake of efficacy, flashlight bulbs are run hot so they typically last only a few hours until filament failure. Also, the prices of LEDs continue to fall, along with those of the control-electronics to handle variations in battery voltage.

[0005] Indeed, LED flashlights are commercially available already, but their optics have to be adapted to the geometry of light-emitting diodes, which only emit into a hemisphere. Conventional LED lamps are unsuitable for direct installation into conventional flashlights, both electrically and optically. LED lamps are electrically unsuitable because they are current-driven devices, whereas batteries are voltage sources. Typical variations in the voltage of fresh batteries are enough to exceed an LED's tolerable operating-voltage range. This causes such high currents that the Ohmic heating within the die of the LED lamp exceeds the ability of thermal conduction to remove it, causing a runaway temperature-rise that destroys the die. Therefore, a current-control device must accompany the LED lamp.

[0006] Conventional LED lamps are optically unsuitable for direct installation into the parabolic reflectors of flashlights. This is because their bullet-lens configuration forms a narrow beam that would completely miss a nearby parabolic reflector typical of flashlights. Using instead a hemispherically emitting non-directional dome, centered on the luminous die, gives the maximum spread commercially available, a Lambertian pattern, with a $\sin^2\theta$ dependence of encircled flux on angle θ from the LED lamp center axis. Since θ for a typical parabolic flashlight reflector extends from 45° to 135° , an LED lamp with a hemispheric pattern is mismatched because its emission falls to zero at only $\theta=90^\circ$. This results in a beam that is brightest on the outside and completely dark halfway in. Worse yet, even this inferior beam pattern from a hemispheric LED would require that it be held up at the parabola's focal point, several millimeters above the socket wherein a conventional incandescent bulb is installed.

[0007] Another type of battery-powered lamp utilizes cylindrical fluorescent lamps. Although LEDs do not improve on their luminous efficacy, fluorescent lamps are relatively fragile and require high voltages.

[0008] There is thus a need in the art for an effective, low voltage and optically suitable LED lamp with which current incandescent bulb flashlights can be retrofitted by direct installation of the LED lamp into the parabolic reflectors of current flashlights.

SUMMARY OF THE INVENTION

[0009] The present invention advantageously addresses the needs above as well as other needs by providing an optical device for an LED-based light-bulb substitute, with preferred embodiments substituting for both incandescent and fluorescent lamps.

[0010] In one embodiment, the invention can be characterized as an optical device for distributing the radiant emission of a light emitter comprising a lower transfer section and an upper ejector section situated upon the lower transfer section. The lower transfer section is operable for placement upon the light emitter and operable to transfer the radiant emission to said upper ejector section. The upper ejector section shaped such that the emission is redistributed externally into a substantial solid angle.

[0011] In another embodiment, the invention can be characterized as an optical device for distributing the radiant emission of a light emitter, comprising multiple off-axis ellipsoids made of substantially transparent material. The ellipsoids are truncated at a focal point of each ellipsoid and they are coupled longitudinally to each other to provide a totally internally reflecting channel.

[0012] In another embodiment, the invention can be characterized as an optical device for distributing radiant emission of a light emitter having an expander section and a cylindrical ejector section. The expander section is made of substantially transparent material and is operable for receiving said radiant emission and narrowing said radiant emission's angular range to that of light guiding via total internal reflection. The cylindrical ejector section is coupled to the expander section and is made of substantially transparent material having graded sub-wavelength roughness on a surface of the cylindrical ejector section and is operable for receiving and ejecting the angularly narrowed radiation.

[0013] A better understanding of the features and advantages of the present invention will be obtained by reference to the following detailed description of the invention and accompanying drawings, which set forth an illustrative embodiment in which the principles of the invention are utilized.

BRIEF DESCRIPTION OF THE DRAWINGS

[0014] The above and other aspects, features and advantages of the present invention will be more apparent from the following more particular description thereof, presented in conjunction with the following drawings wherein:

[0015] FIG. 1 is a top perspective view of an optical device according to an embodiment of the present invention;

[0016] FIG. 2 is an exploded top perspective view of an optical device according to an embodiment of the present invention incorporating the device of FIG. 1;

[0017] FIG. 3 is a top perspective view of an optical device according to an embodiment of the present invention shown in cutaway and incorporating the device of FIG. 2;

[0018] FIG. 4 is a top perspective view of an optical device according to an embodiment of the present invention incorporating the device of FIG. 3;

[0019] FIG. 5 is a diagram of an off-axis, totally internally reflecting elliptical profile and shows the focal properties of an ellipse;

[0020] FIG. 6 is a perspective view of two optical devices similar to that of FIG. 1 according to two embodiments of the present invention, the smaller of which shows the reduction in profile achieved by relaxing the TIR condition;

[0021] FIG. 7a is a perspective view of an optical device according to an alternative embodiment of the present invention;

[0022] FIG. 7b is a side view of a variant of the device of FIG. 7a according to an embodiment of the present invention;

[0023] FIGS. 8a and 8b are side views of cone-topped optical devices according to alternative embodiments of the present invention;

[0024] FIGS. 9a to 9d are side views of other optical devices according to alternative embodiments of the present invention;

[0025] FIG. 9e is a side cross-sectional view of an LED package optical device according to an alternative embodiment of the present invention;

[0026] FIG. 10 is a side view of an optical device with multiple transfer sections and a depiction of light propagating through the device according to an embodiment of the present invention that substitutes for tubular fluorescent lamps;

[0027] FIG. 11 is a spot diagram depicting ray density at exit plane 14 of the transfer section of FIG. 2;

[0028] FIG. 12 is a side view of a multi-section optical device according to an embodiment of the present invention with an LED at each end, acting as a substitute for fluorescent lamps;

[0029] FIG. 13 is FIG. 12 with a depiction of rays coming from one source;

[0030] FIG. 14 is FIG. 12 with a depiction of rays scattered from one ray being totally internally reflected;

[0031] FIG. 15 is a side view of an optical device according to an embodiment of the present invention with an LED at each end, acting as a substitute for fluorescent lamps;

[0032] FIG. 16 is a side view the optical device of FIG. 15 with an exemplary ray shown propagating to the right;

[0033] FIG. 17 is a side view of the optical device of FIG. 15 with sub-wavelength surface roughness and exemplary rays shown propagating through the device;

[0034] FIG. 18 is a front cross-sectional view of the cylindrical ejector section of FIG. 17 depicting the sphere-projection method of calculating view factors;

[0035] FIG. 19 is a partial perspective cut-away view of the cylindrical ejector section of FIG. 17 depicting rays emitted at the critical angle with the surface normal of the interior of the cylinder and intersecting the cylinder at the same critical angle;

[0036] FIG. 20a is a side perspective view of the device of FIG. 15 showing the coordinate system for calculating optimal roughness distribution;

[0037] FIG. 20b is a top perspective close up view of an expander section according to an embodiment the present invention;

[0038] FIG. 20c is a side perspective view of the expander section of FIG. 20b showing edge rays of the expander section;

[0039] FIG. 20d is a graph showing the angular variation of spatially averaged luminance of expander section output;

[0040] FIG. 20e is a graph showing the same luminance of FIG. 20d with sine squared;

[0041] FIG. 21a is a diagram of a unit sphere of directions depicting a method of calculating radiant reception by the method of the unit sphere of direction;

[0042] FIG. 21b is a diagram showing an equatorial plane of the same unit sphere of FIG. 21a, with circles of $\sin \theta$ from 10 to 90° from the local surface normal inside a cylinder;

[0043] FIG. 22 is a partial side perspective cut-away view of the cylindrical ejector of FIG. 20a showing how the unit sphere of directions is placed inside the cylindrical ejector;

[0044] FIG. 23a is a diagram showing the equatorial plane of projected directions, as an interior view of a cylindrical ejector according to an embodiment of the present invention;

[0045] FIG. 23b is a diagram showing an equal-flux subdivision of the angular space of light rays trapped within a cylindrical ejector by total internal reflection according to an embodiment of the present invention;

[0046] FIG. 23c is a close-up view of the upper left quadrant of FIG. 23a, labeled according to number of reflections, from 0 to 500;

[0047] FIG. 24 is a graph of one-lamp specular illuminance for different values of diffuse reflectance according to an embodiment of the present invention;

[0048] FIG. 25 is a graph of brightness for different values of diffuse reflectance from two-lamp specular illuminance according to an embodiment of the present invention; and

[0049] FIG. 26 is a graph showing a linear distribution of diffuse reflectance that gives uniform brightness as calculated by the view-factor method disclosed herein according to an embodiment of the present invention.

[0050] Corresponding reference characters indicate corresponding components throughout the several views of the drawings.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0051] The following description of the presently contemplated best mode of practicing the invention is not to be

taken in a limiting sense, but is made merely for the purpose of describing the general principles of the invention. The scope of the invention should be determined with reference to the claims.

[0052] Referring to **FIG. 1**, shown is top perspective view of an optical device according to an embodiment of the present invention. Lens **10** comprises lower transfer section **11** and upper ejector section **12**.

[0053] The lens **10** is a transparent solid in the general shape of a prolate ellipsoid and is single piece of a transparent material such as acrylic or polycarbonate. It has a rotationally symmetric shape, taller than its diameter. Upper ejector section **12** is cylindrical, with a conical indentation **13** on top of it. Exit plane **14** is the boundary between transfer section **11** and ejector section **12**.

[0054] The lower transfer section **11** uses internal reflection to relocate an LED's emission upward to a parabola's focal point.

[0055] The upper ejector section is shaped such that the light within it is redistributed out an external surface of the upper ejector section into a solid angle substantially greater than a hemisphere, and approximating that of an incandescent flashlight bulb. The ejector section must be positioned at the same height as a glowing filament of a light bulb it replaces. It is easier to optically move this emission point, using the transfer section, than to put an LED itself at such a height, which would make heat transfer difficult, among other problems that the present invention advantageously addresses.

[0056] The upper ejector section sends the transferred light out to a parabolic reflector **40** (as described below and shown in **FIG. 4**), sideways and downward at angles to the axis extending all the way to at least 135° , or a little more, depending upon the reflector. At least half the ejected light should be at angles over 45° , in order to illuminate the reflector and form a sufficiently intense collimated beam.

[0057] In order to avoid an external reflective coating on the surface of the transfer section **11**, the geometry of the transfer section **11** must promote total internal reflection. This is why polycarbonate, with its higher refractive index (1.5855), is preferable to acrylic (1.492). Its correspondingly smaller critical angle, $\theta_c = \sin^{-1}(1/n)$, of $39.^\circ 103$ vs. $42.^\circ 1$, reduces the height of the transfer section from 23.5 mm to 11.6 mm.

[0058] Referring next to **FIG. 2**, shown is an exploded top perspective view of an optical device according to an embodiment of the present invention incorporating the device of **FIG. 1**. Shown are circularly-symmetric lens **10**, and tricolor LED **20**.

[0059] An LED package **20** comprises a diffusely white reflector cup **21**, filled with transparent epoxy; light-emitting diode chips **22**, **23**, and **24**, colored red, green, and blue, and balanced to mix into a white hue of selectable color temperature. This selection of color temperature is accomplished via the relative luminosities of the three chips **22**, **23**, and **24**. The bottom diameter of the lens **10** matches the top diameter of reflector cup **21**, with lines **25** showing a path of joining the lens **10** and the reflector cup **21**. All the light from the LED **20** is injected into the lens **10**, and is totally internally reflected therein to cross exit plane **14** and enter

the ejector section **12**. The LED package **20** completely fills the bottom of the lens **10**. In other embodiments, this optical filling might be incomplete, in order for the lens **10** to be joined with a pre-existing commercial LED package. As long as the focus of the elliptic profile is on the luminous perimeter of the LED package, the lens **10** intercepts all light from the LED package.

[0060] Referring next to **FIG. 3**, shown is a top perspective view of an optical device, according to an embodiment of the present invention, shown in cutaway and incorporating the device of **FIG. 2**. **FIG. 3** shows the device of **FIG. 2** installed in a light-bulb substitute. Shown are the lens **10**, the LED **20**, the base can **30**, LED control circuitry on a board **33** with a power coupler **32**, a collar **34**, and a transparent glass bulb **35**.

[0061] The lens **10** and the tricolor LED **20** are mounted on the base can **30**, shown in cutaway to reveal interior components. These include the board **33**, having LED control circuitry, with the power coupler **32** connecting to an electrically isolated bottom nub **31**, which is customarily the positive polarity point on identically configured incandescent flashlight bulbs, while the negative proceeds through collar **34**, on which the tricolor LED **20** is mounted. Protectively enclosing the lens **10** and the LED **20** is a transparent glass bulb **35**, shown in cutaway. Unlike an incandescent bulb, the glass bulb **35** of the present embodiment needs no vacuum seal, so that there are none of the elevated temperatures of bulb-forming and sealing with molten glass, as there are with incandescent bulb formation. The bulb **35** preferably has a front lens **36** for beam-forming of forward rays from the lens **10**.

[0062] Not only does the bulb **35** protect the lens **10** from being knocked loose from its bond with the tricolor LED **20** during handling and from getting dirty in operation, but it also makes the entire device completely similar to the incandescent bulbs it is replacing. In this case, however, the glass in **35** will not be hot. Instead, the collar **34** will provide a heat path for the tricolor LED **20**.

[0063] Yet another function of the bulb **35** is color mixing. During luminous operation of the LED **20**, close scrutiny of the lens body **10** will reveal numerous small colored sparkles that are tiny images of spots on each of the three colored chips (i.e. in **FIG. 2**, chips **22**, **23**, and **24**). Although such sparkles may prove to be aesthetically attractive, if suppressing them is desired then a diffuser on the surface of the bulb **35** could provide just enough of a haze effect as to blur out such sparkles into uniform whiteness. Such diffusers can be formed directly by the mold that manufactures the bulb **35**, through transfer of a diffuser pattern (which can be holographically generated) onto the metal of the mold. The holographic diffusers operate diffractively upon transmitted light and have high forward-scattering efficiency (i.e., very little light is scattered backwards).

[0064] The base can **30** is mechanically and electrically compatible with the sockets for incandescent lamps and contains built-in current-control electronics, and heat-removal means **33** (such as a copper rod) to protect the light emitting diode chips as well as enable higher currents to be used for greater die luminosity.

[0065] Referring next to **FIG. 4**, shown is a top perspective view of an optical device according to an embodiment

of the present invention incorporating the device of **FIG. 3**. **FIG. 4** depicts the device of **FIG. 3** installed in parabolic reflector **40**, such that the upper part of the lens **10** is at a focus of the parabolic reflector **40**. The base can **30** is shaped and electrically configured to be substantially similar to the incandescent light bulb it replaces.

[0066] At least half of the luminous emission from the device is directed into the side angles filled by the parabolic reflector **40**, typically 45° to 135° from the axis of the parabolic reflector **40**. The remainder of the luminous emission is sent forward and not returned to the die. Above the base can **30**, the bulb **35** and the lens **10** are approximately the same size as the incandescent lamp the device replaces, with its main emission center near the focal point of the parabolic reflector **40**. This is typically near the top of the incandescent lamp, in lowest-cost designs.

[0067] Referring next to **FIG. 5**, shown is a diagram of an off-axis, totally internally reflecting elliptical profile, showing the focal properties of an ellipse.

[0068] Shown is an ellipse segment **50** having a major axis **51**, of semi-length a , and a minor axis **52**, of semi-length b . For the sake of illustrating the full length of the ellipse, reflective segment **50** mathematically continues upwards with short upper segment **50a** and short lower segment **50b**. The ellipse segment **50** is revolved around a central axis **53** to generate a lens shape for the transfer section **11** of **FIG. 1**. A lower focus **54** and an upper focus **56** are at an equal distance c from a minor axis **52**. The lower focus **54** radiates a ray fan **55** that is equivalent to the string method of generating an ellipse. This ray fan reflects off of the ellipse **50** to go to the upper focus **56**. An uppermost incidence angle **57** has the largest value of all the rays making up the ray fan. The off-axis ellipsoidal surface formed by rotation of the ellipse segment **50** around the axis **53** will totally internally reflect along its entire length if an incidence angle **57**, having a value hereinafter designated θ_o , is not less than critical angle $\theta_c = \sin^{-1}(1/n)$.

[0069] A radius **58** of the lens is designated as r_w and the radius **59** is designated as r_s , the semi-width of a light source, shown as **54s** in **FIG. 5**. The sum of these distances, $R = (r_s + r_w)$, and the edge incidence angle θ_o determine the shape and size of the ellipse **50**. The distance between the two foci is $2c$, and R is the base of the triangle formed by either the first or last of rays **55**, known as edge rays. From the triangle it can be seen that

$$2c = R \tan 2\theta_o$$

[0070] The edge slope of the ellipse **50** is $\tan \theta_o$, so that differentiation of the ellipse equation yields

$$b^2 = \tan \theta_o R a^2 / c$$

[0071] Using the standard identity for ellipses, $a^2 = b^2 + c^2$, yields:

$$a = c / \sqrt{(1 - 2 \tan \theta_o / \tan 2\theta_o)}$$

$$[0072] \text{ or } a = R \tan 2\theta_o / \sqrt{(1 - 2 \tan \theta_o / \tan 2\theta_o)}$$

[0073] For polycarbonate this edge-total internal reflection (TIR) condition gives a relatively tall profile, with aspect ratio $a/R = 5.89$ at $\theta_o = 39.1^\circ$ for polycarbonate. This creates a problem for a candidate LED with $R = 2.5$ mm, the diameter of reflector cup **21** in **FIG. 2**. The resultant 14 mm

height is twice the focal height of a typical 2" parabolic reflector above its base, worse yet because an ejector section will add even more height.

[0074] Referring next to **FIG. 6**, shown is a top perspective view of two optical devices similar to that of **FIG. 1** according to two embodiments, the smaller of which shows the reduction in profile achieved by relaxing the TIR condition.

[0075] The lens **10** on the tricolor LED **20** is shown as in previous **FIGS. 1 through 4**, while a full-TIR version **10a** is shown with a tricolor LED **20a**. Moreover, this leakage is usefully forward. Reducing the value of θ_o enables the height of the lens **10** to be reduced, but edge rays leak out. The total internal reflection condition is not enforced over the entire surface of the transfer section **11**, leading to a major reduction in device height at a modest leakage cost of less than 10%, as determined by ray-tracing. If the tricolor LED **20** is Lambertian, not much energy is at the large angles from normal that strike near the bottom of the ellipse **50**. Monte-Carlo simulations with a Lambertian emitter that fills the bottom of the lens ($r_s = r_w$) will suffer a surprisingly small loss of only 7% for a better than 2:1 height reduction, as shown in **FIG. 6**.

[0076] Referring next to **FIG. 7a**, shown is a top perspective view of an optical device according to an alternative embodiment of the present invention. Shown is lens **70** comprised of an off-axis ellipsoidal transfer section **71** and a spherical, diffusive ejector section **72**.

[0077] The surface of the ejector section **72** has diffusive characteristics, so that each point on the ejector section **72** has a brightness proportional to the light received from the transfer section **71**. The advantage of this kind of ejector section is that the multiple wavelengths from a tricolor LED are mixed before they leave the ejector section **72**. In the non-diffusive ejector section **12** discussed above, the color mixing may be incomplete, leading to coloration of the output beam of a parabolic reflector, such as that in **FIG. 4**. The ejector section **72** is larger than the transfer section **71** (i.e., having a larger diameter than a middle diameter of the transfer section **71**), so that it has some downward facing surfaces to send light towards the bottom of a parabolic reflector. Such a diffuser also acts to mix the colors of the red, green, and blue source chips within the LED light source, as previously discussed for **FIG. 3**. Other ejector sections can be used as well, for producing different output patterns.

[0078] Referring next to **FIG. 7b**, shown is a side view of a variant of the device of **FIG. 7a** according to an embodiment of the present invention.

[0079] **FIG. 7b** shows a variant of the previous ball design. Lens **75** comprises an off-axis ellipsoidal lower section **76** and an upper spherical ejector section **77**. Due to the smaller ejector size the variant radiates less in the angles beyond 90° than the previous ball design in **FIG. 7a**.

[0080] Referring next to **FIGS. 8a** and **8b**, shown are side views of cone-topped optical devices according to alternative embodiments of the present invention.

[0081] Shown are two embodiments of a lense **85** with conicoid ejectors. Conicoids include curvilinear as well as the straight-line cones. **FIG. 8a** shows a lens **80** comprising

a lower transfer section **81** and a conicoid ejector **82** starting at a point on along the top of the transfer section **81** where the diameter of the base of the conicoid ejector **82** is smaller than that of the transfer section **81**, making an abrupt transition from the transfer section **81** to the ejector **82**. **FIG. 8b** shows lens **85** comprising lower transfer section **86** and a larger conical ejector **87** than that of **FIG. 8A**. Here the ejector **87** starts at a point on along the top of the transfer section **86** where the diameter of the base of the conicoid ejector **87** is the same as that of the transfer section **86**, making a smooth transition from the transfer section **86** to the ejector **87**. Such conicoid ejectors can be used to send less light forward and more to the side, such as for the parabolic reflector of **FIG. 4**.

[0082] Referring next to **FIGS. 9a** to **9d**, shown are side views of other optical devices according to alternative embodiments.

[0083] **FIG. 9a** shows a lens **90** comprising a lower transfer section **90t** and an ellipsoidal ejector **90e**, tending to produce a relatively narrow forward beam and thus needing no parabolic mirror. **FIG. 9b** shows lens **92** comprising lower transfer section **92t** and indented ejector **92e** with a spherical depression on top of the ejector **92e**. **FIG. 9c** shows lens **94** with transfer section **94t** and cylindrical ejector **94e**. **FIG. 9d** depicts lens **96** comprising transfer section **96t** and internal diffuse cylindrical ejector **96e**.

[0084] Referring next to **FIG. 9e**, shown is a side cross-sectional view of an LED package optical device according to an alternative embodiment of the present invention.

[0085] Regarding the use of the present invention with LEDs, an alternative embodiment is illustrated in **FIG. 9e**. Shown is LED package **190** having source chip **191**, transparent dielectric **192**, lead frame **193**, ejector section **194**, conical indentation **195**, upper transfer section **196**, optically inactive base **197**, reflector cup **198** and lead wire **199**.

[0086] In order to facilitate manufacturing integration, this preferred embodiment can be produced integrally as a monolithic LED package comprising device **10** of **FIG. 3**. LED package **190** has source chip **191** immersed in transparent dielectric **192** and mounted on lead frame **193**. The lead wire **199** from the source chip **191** is operably connected to the lead frame **193**. Ejector section **194** has conical indentation **195** and is atop upper transfer section **196**. Optically inactive base **197**, like all other near-vertical surfaces in **FIG. 9e**, has a positive mold release. Reflector cup **198** acts as a lower transfer section. Upper transfer **196** operates via total internal reflection. Both transfer sections, upper **196** and lower **198**, have common foci on chip **191** and on the outer edge of ejector section **194**.

[0087] Turning to embodiments that substitute for tubular fluorescent lamps, there are two defining novelties. First is a serial joining of a multiplicity of successive transfer sections with intercalated ejector sections. Second is the substitution of ejector sections by making the surfaces of these sections diffusely emissive themselves.

[0088] When multiple transfer sections are joined into a single lens body, light injected at one end will propagate all the way to the other end.

[0089] Referring next to **FIG. 10**, shown is a side view of an optical device with multiple transfer sections and a

depiction of light propagating through the device according to an embodiment of the present invention that substitutes for tubular fluorescent lamps.

[0090] Shown is a cross-section of a dielectric body **800**, comprising three identical off-axis ellipsoids **810**, **820**, and **830**. A light source **805** emits rays **850** that proceed rightward to an end-plane **801**. The above mentioned TIR condition is fulfilled by these off-axis elliptical profiles, so that they have the proportions of the taller section **10a** of **FIG. 6**. Thus, all rays **850** arrive via numerous internal reflections to the end-plane **801**. The only reason for having multiple such sections would be a limit on overall diameter **802**. For example, duplicating the proportions of a small, battery-powered fluorescent lamp could involve more than three such ellipsoidal sections. There is preferably an LED at both ends of such a lens.

[0091] There are two embodiments for duplicating the emission of a fluorescent lamp. The first is a succession of transfer sections with intercalated ejector sections. These ejectors will be functionally different from those of the flashlight-bulb substitutes previously discussed, for two reasons. First, light will be coming from both directions into the ejector section, because there is an LED light-source at each end. Second, the angular output range is only lateral, without the forward emission required of the ejector section of a flashlight-bulb substitute, as previously discussed.

[0092] The exit plane of a transfer section can be considered as a source in itself, with a particular spatio-angular distribution of outward-going light. Each of the three colors from the source has its separate distribution, originally emanating from one of the LED chips **22**, **23**, or **24** of **FIG. 2**, as well as its diffuse reflection from conical sidewall **21**. The off-axis ellipsoidal shape of the transfer section acts as a non-imaging optical device, in that the original spatio-angular distribution at its entrance is strongly scrambled at its exit.

[0093] Referring next to **FIG. 11**, shown is a spot diagram depicting ray density at exit plane **14** of the transfer section of **FIG. 2**. These rays are leaving transfer-section **11** after being emitted by one of the colored chips and being totally internally reflected therein. Shown is distribution **900** of 20000 rays traced from one chip, with cluster **910** its blurry image, and annulus **920** corresponding to sidewall **21**, but most of the spots are distributed at random, due to multiple internal reflections. These more randomized, multiply reflected rays have a Lambertian angular distribution. The spatio-angular distribution of this light is important to ejector design, because it determines how much light intercepts the ejector.

[0094] Referring next to **FIG. 12**, shown is a side view of a multi-section optical device according to an embodiment of the present invention with an LED at each end, acting as a substitute for fluorescent lamps.

[0095] **FIG. 12** illustrates a preferred embodiment exemplified by luminaire **100** with LED packages **101** and **102** optically joined to each end of a plastic body comprising off-axis ellipsoidal transfer sections **111** through **116** and intercalated diffuse ejector sections **121** through **125**. Their relative length determines how much light they intercept. Their diffuse transmittance is produced by wavelength-scale roughness, the amplitude of which determines how much of this light is scattered.

[0096] Referring next to FIG. 13, shown is the device of FIG. 12 with a depiction of rays coming from one source.

[0097] Shown is a luminaire 100 with an active source 101 with single-chip emission represented by rays 130, seen to be propagating rightwards via total internal reflection. At each of successive cylindrical ejector sections 121 through 125, about a third of the light entering is intercepted, so that the small number of remnant rays 131 represent only a few percent of all the light from the active source 101. It is not shown what happens to the light intercepted by the ejector sections.

[0098] Referring next to FIG. 14, shown is the device of FIG. 12 with a depiction of rays scattered from one ray being totally internally reflected.

[0099] Shown is a luminaire 100 with an end source 101 and rays 130 emitted therefrom. The rays 132 have refracted into outside air 133. Rays 134 are shown being internally reflected by an ejector section 124. Such rays remain within the body of luminaire 100, so that there are many more rays 131 remaining at the opposite end of luminaire 100 from the source 101. A rough surface on the ejector sections 121, 122, 123, 124, 125 will cause the ejector sections to become diffuse scatterers of light impinging on them. A proper distribution of roughness (determined as described infra) will see to it that there are only the small amount of remnant rays 131 shown in FIG. 14.

[0100] Exactly duplicating the luminous surface-emission of a fluorescent lamp requires firstly that the entire surface of the device seem to be glowing, that is, it all is an ejector. Secondly, there is an alternative to the multiple-ellipsoid approach of FIG. 13 and FIG. 14, namely the cylindrical shape of fluorescent lamps themselves.

[0101] Referring next to FIG. 15, shown is a side view of an optical device according to an embodiment with an LED at each end, acting as a substitute for fluorescent lamps.

[0102] Shown is luminaire 200 with LED packages 201 and 202 at each end. The expander sections 211 and 212 channel light from sources 201 and 202 into cylindrical section 213, which will act as the ejector section via a phenomenon that ordinarily is a source of optical losses in devices utilizing total internal reflection; namely, scattering by sub-wavelength roughness. Plastic fiber optic devices are limited in length by such scattering to much shorter runs than with glass. The embodiment depicted in FIG. 15 incorporates this phenomenon in a deliberately calibrated manner so as to produce a desired surface emission. This emission, however, is inward from the surface section 213, not outwards as in a fluorescent lamp.

[0103] Referring next to FIG. 16, shown is the optical device of FIG. 15 with an exemplary ray shown propagating to the right.

[0104] The same lens shape as in FIG. 15 is shown as luminaire 200 with LED package 201 and tubular ejector section 213. Exemplary ray 220 is shown propagating to the right, with total internal reflection at points 230.

[0105] Reference is hereby made to 'Loss mechanisms in optical light pipes' by Remillard, Everson, & Weber, *Applied Optics*, Vol. 31, #34, pp 7232-7241, December 1992, the entirety of which is incorporated herein. Specifically therein, equation (8) shows how internal reflectance R_0 (TIR means

$R_0=1$) is reduced to reflectance R according to rms surface roughness σ , when the roughness is described by Gaussian statistics:

$$R_{\text{spec}} = R_0 \exp[-(2k\sigma)^2]$$

[0106] where $k\sigma = 2\pi n \cos\theta / \text{wavelength}$ is the wave number normal to the surface, for incidence angle $\theta > \theta_c$, within a medium of refractive index n . For 0.5 micrometer wavelength (500 nm) and $n=1.58$ ($\theta_c = \sin^{-1}(1/n) = 39.3^\circ$, so $\cos \theta < 0 < 0.77$ and $k\sigma = 15,288/\text{mm} = 15.3 \mu\text{m}$

TABLE I

$\sigma(x)$, nm	$R_{\text{spec}}(x)$	$R_{\text{diff}}(x)$
1	0.999	0.001
2	0.996	0.004
5	0.976	0.024
10	0.911	0.089
15	0.810	0.190
20	0.688	0.312
25	0.558	0.442
30	0.431	0.569
35	0.318	0.682
40	0.224	0.776
45	0.151	0.849
50	0.097	0.903
75	0.005	0.995

[0107] The luminance $B(x)$ of scattered radiation is the product of diffuse reflectance $R_{\text{diff}}(x) = 1 - R_{\text{spec}}(x)$ and the illuminance $I(x)$ of impinging light, and thus it grows rapidly with roughness σ . By varying the roughness at different distances x along the ejector section, graded amounts of scattering can be produced, so as to attain approximately uniform brightness $B(x)$. Note that the higher scattering levels are more wavelength-sensitive and would be less preferred in applications requiring color mixing.

[0108] The angular pattern of emission by this controlled sub-wavelength roughness depends upon the structure of its sub-wavelength spatial correlation function $C(x, \Delta x)$, which measures the extent to which the particular random roughness profile at x resembles the profile at small distance Δx away. Completely uncorrelated roughness results in the even glow of Lambertian emission, while spatial correlations at the same level of roughness will lead to angularly periodic directional variation in luminance, visible as undesirable non-uniformities in brightness.

[0109] The lowest (1-5 nm) amounts of roughness listed above, however, are more typical of residual roughness from the best diamond turning anyway. The intermediate levels, in the range $0.8 > R_{\text{diff}} > 0.2$, are preferred in this invention, although complete scattering ($R_{\text{diff}} \sim 1$) might be called for near the very center of an ejector-tube's length.

[0110] The significance of sub-wavelength roughness for total internal reflection is that at the scale of this roughness all light is coherent and thus subject to diffraction, which in turn leads to non-specular reflection via phase disturbances of the reflected light. Non-specular reflection is another name for scattering, but it is important to note that none of this scattering is out of the dielectric body, so none passes through the surface into the surrounding air. Roughness only does this when it is near the wavelength scale, as in the case of the above-mentioned holographic diffuser. When roughness is at 1% of the wavelength, as in the case of this

preferred embodiment, all scattering is reflective. Furthermore, this scattering is intended to be inflicted on totally internally reflected light guided within a cylinder. Thus it is not akin to holographic diffusers, which operate on transmitted light. Instead, sub-wavelength roughness scatters a fraction of reflected light, whether it is a Fresnel reflection at a refractive interface or totally internally reflected light.

[0111] From the lens **10** surface, roughness-scattered light is reflected back into the body of the ejector section **213**, but in all directions, not just along the direction of specular reflection. Some of this scattered light will subsequently have incidence angles from the local surface normal that are less than the critical angle, and thus will exit the device when next encountering the side opposite its scattering point. The internal origin of this scattered light will be visible upon scrutiny of the lens, when inspection discloses that the light comes from inside. Sub-wavelength roughness does not affect the specular transmittance of light, so that light exits the lens governed only by Snell's law, unlike the previously discussed holographic diffuser, which imparts additional deflection to that of refraction alone. Unlike the wavelength-scale roughness of holographic diffusers, the sub-wavelength roughness utilized by the present invention has no effect upon light refracted through it—only its Fresnel reflection is scattered.

[0112] Referring next to **FIG. 17**, shown is the optical device of **FIG. 15** with sub-wavelength surface roughness and exemplary rays shown propagating through the device.

[0113] Shown is the same luminaire **200** with tubular ejector section **213**, now with sub-wavelength surface roughness. Thus ray **220** from LED package **201** of **FIG. 16** gives rise to hemispherical ray-fan **240** emanating from TIR point **230**. Rays **241** are transmitted out of surface **213** into the air. Rays **242** stay inside lens **213** because they are trapped by total internal reflection. Each time such a ray is internally reflected, some of its flux is scattered in turn.

[0114] The cylindrical shape of the ejector **213** acts as a lens to magnify the interior surface opposite the viewer. Approximately 4-power for such plastics as acrylic or polycarbonate, this magnification tends to give salience to scratches and other surface flaws, including any non-uniformities in the sub-wavelength surface roughness. Such non-uniformities in surface roughness are made visible by the non-uniformities they cause in perceived brightness. This cylindrical magnification means that only a small portion, $\frac{1}{4}/\pi=8\%$, of the glowing perimeter is actually visible from any particular vantage point.

[0115] Referring next to **FIG. 18**, shown is a front cross-sectional view of the cylindrical ejector section **213** of **FIG. 17** depicting the sphere-projection method of calculating view factors.

[0116] Meridional ray fan **180** represents light originating by scattering from the inside surface of the ejector **213**. It is refracted out the opposite side of the ejector **213** and propagates to meet at a viewpoint to the left, not shown. From that viewpoint, zone **182** seems magnified to fill the entire image of the ejector section **213**. Edge ray **181** appears to originate from the edge of the ejector section **213**, although it actually comes from the center of zone **182**. The large incidence angle of this edge ray reduces its transmittance, giving a slight edge-dimming to the glowing appear-

ance of the ejector section **213**. The proper distribution of roughness $\sigma(x)$, for location x along the tube, will give fairly uniform brightness to the ejector section.

[0117] Calculating the proper roughness distribution $\sigma(x)$ falls in the category of inverse problems. The cylindrical geometry of the ejector section **213** lends itself to a mathematical analysis based on thin rings of interior surface of the tube. The aspect ratio of tube length to diameter, equal to 13:1 in **FIG. 15**, will play a role as well. The guided light from the expander section comes down the tube and, at each length coordinate x , some of it is scattered by roughness $\sigma(x)$, while the remainder is specularly reflected, with reflectivity R given in the table above. Only 40% of this roughness-scattered light refracts out the other side of the tube, while the remainder adds to the guided light, helping to make brightness more uniform.

[0118] Once emitted into the body of the ejector section, roughness-scattered light is subject to the additional effects of total internal reflection.

[0119] Referring next to **FIG. 19**, shown is a partial perspective cut-away view of the cylindrical ejector section **213** of **FIG. 17** depicting rays emitted at the critical angle with the surface normal of the interior of the cylinder and intersecting the cylinder at the same critical angle.

[0120] **FIG. 19** shows scattering point **190** on the interior surface of cylinder **191**, only half of which is shown, for clarity. Point **190** acts as a source for ray-cone **192**, emitting at angle θ_c from the local surface normal, with three quadrants of it shown, and one quadrant being refracted into external air. Exemplary ray **193** is shown being refracted to nearly 90° incidence angle as it passes into the external air. Uncorrelated surface roughness causes scattered light to be Lambertian, so that the fraction of ejected light is that emitted at less than the angle θ_c from the normal, which will be $\sin^2\theta_c$. Thus the escape fraction of the scattered light for $n=1.59$ will be

$$[0121] \quad \sin^2\theta_c = 1/n^2 = 39.6\%$$

[0122] Referring next to **FIG. 20a**, shown is a side perspective view of the device of **FIG. 15** showing the coordinate system for calculating optimal roughness distribution.

[0123] **FIG. 20a** shows a perspective version of **FIG. 15**, with device **200** comprising light sources **201** and **202**, the expander sections **211** and **212**, and the cylindrical ejector section **213**. Deploying the origin $x=0$ at the ejector end-point, and assuming unit radius $r=1$, gives problem domain $0 < x < A$, for aspect ratio $A=L/r$, given ejector length L .

[0124] Referring next to **FIG. 20b**, shown is a top perspective close up view of the expander section **211** according to an embodiment the present invention.

[0125] **FIG. 20b** is a view inside the expander section **211**, atop LED package **201**. Within package **201** are differently colored LED chips **204**, **205**, and **206**. Common electrode **203** is connected to the chips by wires **207**. White cup-shaped diffuse reflector **208** is filled with a protective transparent epoxy (not shown).

[0126] Referring next to **FIG. 20c**, shown is a side perspective view of the expander section **211** of **FIG. 20b** showing edge rays of the expander section **211**.

[0127] FIG. 20c depicts the expander section 211 and LED package 201. Circular edge 210 delimits output rays to the angle of ray-fan 209. The area enclosed by circle 210 acts as a spatially uniform source in a simplified analysis of ejector performance. Section 211 is specifically shaped to restrict its output angle, $\theta < \theta_g$. Edge rays 209 shine from the perimeter 210 of section 211 and mark the limit of the light pattern to less than angle θ_g .

[0128] The view-factor approach is the basis for calculating interior illuminance inside the ejector 213 of FIG. 20a. The illumination $I(x)$ at coordinate x along the interior surface of the ejector section is a result of luminance adding up over a hemispherical field of view.

[0129] Referring next to FIG. 20d, shown is a graph depicting the angular variation of spatially averaged luminance of the expander section 211 output.

[0130] FIG. 20d depicts the spatially averaged output pattern of rays 209 of FIG. 20c. Output rays 209 issue from exit-plane 210 of the expander 211. It is much easier to use this averaged luminance function for all rays than to account for inhomogeneities due to LED chips 204, 205, and 206 of FIG. 20b, as well as to diffuse-white cup-reflector 208.

[0131] The particular proportions of the expander 211 of FIG. 20c is somewhat larger than the minimum possible, further restricting its output angle. Also, this emission is non-ideal in that the intensity is nonuniform as well.

[0132] FIG. 20d graphs the average output luminance of the expander section 211, with all three LEDs emitting. This graph is key to a preferred method of calculating proper patterns of sub-wavelength roughness. Although this graph was obtained by a computer ray-trace, goniophotometric measurements could supply such data as well. Curve 2001 gives the relative luminance as a function of off-axis angle, while curve 2002 gives the cumulative intensity with off-axis angle. This curve will be used to calculate illumination inside the ejector section.

[0133] In order to evaluate the effects of this narrowed distribution for a particular roughness function $a(x)$, the illuminance function $I(x)$ is calculated from next to the expander section ($x=0$) all the way to the middle of the ejector section. The geometry of the cylinder ensures that incidence angle is preserved as view-factor rays are sent out from a viewpoint on the inside of the dielectric material, making it easy to calculate how many bounces each ray undergoes before it arrives at $x=0$. From its angle of arrival at exit plane 210 of FIG. 20c.

[0134] Referring next to FIG. 20e, shown is a graph depicting the same luminance of FIG. 20d with sine squared.

[0135] Referring next to FIG. 21a, shown is a diagram of a unit sphere of directions 2100 depicting a method of calculating radiant reception by the method of the unit sphere of direction.

[0136] FIG. 21a depicts the unit-hemisphere method of illumination calculation. Unit hemisphere 2100 is symmetrical about surface normal 2101, which is normal to elemental surface patch dA_1 . Illumination from distance surface A_2 , including elemental patch dA_2 , is evaluated on unit circle 2102 via sphere projection A_s including elemental area dA_s , with $dA_s = dA_2 \cos \theta_2 / S^2$. The projection of A_2 onto A_s thus

accounts for distance S and inclination θ_2 of surface A_2 . To account for the effect of inclination θ_1 of rays from dA_2 , sphere projection A_2 projects to area Ab on unit circle 2102, with elemental area d_s multiplied by $\cos \theta_1$. This methodology is applied to the interior surface of the ejector 213.

[0137] Referring next to FIG. 21b, shown is a diagram depicting an equatorial plane of the same unit sphere of FIG. 21a, with circles of $\sin \theta$ from 10 to 90° from the local surface normal inside a cylinder.

[0138] FIG. 21b depicts the unit circle 2102 of FIG. 21a. It represents the projected view from point 190 of FIG. 19. It also represents the inside surface of the ejector tube 213 of FIG. 20a. Outer circle 2190 represents the local tangent plane, 90° from the local surface normal. Concentric circles 2180, 2170, 2160, to 2110 represent angles θ_n of 80°0, 70°0, 60°, to 10° from the surface normal, respectively, with their radii equal to their sines. Instead of circle 2140, however, circle 2139 is shown, representing the critical angle θ_c at $n=1.59$, the refractive index of transparent polycarbonate, a widely used injection-molding plastic for the present invention. Circle 2139 corresponds to ray-cone 192 of FIG. 19.

[0139] Referring next to FIG. 22, shown is a partial side perspective cut-away view of the cylindrical ejector 213 of FIG. 20a showing how the unit sphere of directions is placed inside the cylindrical ejector 213 of FIG. 20a.

[0140] Shown is the LED 201, the expander section 211 with periphery 210, and the ejector cylinder 213. Directional hemisphere 2200 is used for the calculation of illumination at distance 250 along the x-axis from periphery 210. The z-axis is towards the center of the cylinder and the y-axis is lateral therefrom. Cylindrical mathematical grid 240 helps visualize the surface of the ejector cylinder 213. Ray vector t_1 intercepts the opposite side of the ejector cylinder 213 from the center of directional hemisphere 2200.

[0141] Referring next to FIG. 23a, shown is a diagram depicting the equatorial plane of projected directions, as an interior view of the cylindrical ejector 213.

[0142] FIG. 23a recapitulates unit circle 2190 of FIG. 21a, as well as critical-angle circle 2139. Curvilinear grid 230 is the projection of cylindrical grid 240 of FIG. 22 upon hemisphere 2200. Oval 231 is the projection of periphery 210 in FIG. 22 as seen from 1.5 diameters away. Opposite and much smaller oval 232 is the projection of the other expander section 212 of FIG. 20a, much farther away. Exemplary circumferential line 233 and exemplary axial line 234 are elements of curvilinear grid 230. Light shining out of oval 232 will contribute to local illumination in accordance with the area A_v of 232 weighted by its luminance.

[0143] Referring next to FIG. 23b, shown is a diagram depicting an equal-flux subdivision of the angular space of light rays trapped within the cylindrical ejector 213 by total internal reflection according to an embodiment of the present invention.

[0144] FIG. 23b has unit circle 2190, representing all possible directions of rays and identical to that of FIG. 23a, but evenly subdivided by radial grid 235, with radius $\sin \theta$ and polar angle Φ . Grid 235 extends from ring $m=1$ at critical-angle circle 2139 to ring $m=M$ at periphery 2190. Circumferential index n extends from $n=1$ to oppositely situated $n=N$. Incidence angle $\theta(m)$ is given by $\sin \theta = \sqrt{(0.44$

0.6 m/M and polar-angle is $\Phi=n/N$. These M rings and N spokes divide half of this annular zone of direction-space into MN (here 540) evenly-spaced and nearly square cells 236. A square shape makes for uniform sampling. Only a semi-annulus need be considered, due to the bilateral symmetry of the cylinder. A computer-implemented calculation using such a grid would use at least a hundred times the few drawn here for the sake of clarity, essentially by subdividing grid 235, as shown in magnified close-up 237. Each cell 236 accounts for a fixed portion (1/MN) of the 60% of the area of the unit circle 2190 that is outside circle 2139.

[0145] Because incidence angle is preserved for rays inside a cylinder, it is only from the directions represented by cells within grid 235 that guided light can come, and it is only this light that will be scattered by the inside surface of the ejector 213, thereby generating perceived brightness. As a projected solid angle of area 0.3/MN, each of cells 236 multiplies the luminance $L(m,n)$ of light coming from its direction, so that $I(m,n)=0.3L(m,n)/MN$ is the illuminance contribution of that cell. The sum total $\Sigma I(m,n)$, of the illuminance contributions from all MN cells, gives the local illuminance $I(x)$ at that distance x from the expander section 211 of FIG. 22. When the specular reflectivity is $R_{\text{spec}}(x)$, as listed above being determined by sub-wavelength roughness $\sigma(x)$, the brightness of the ejected light is $B(x)=I(x)R_{\text{diff}}(x)$.

[0146] To calculate the specular luminance $L(m,n)$ of the cells of FIG. 23b, a reverse ray-trace is done for each cell. One ray per cell is sent out from the observation point on the inside surface of the ejector section 213, at a distance x from the exit plane of the expander section 212 of FIG. 20a. For coordinates y across the cylinder and z into it, the direction cosines of the ray are

$$[0147] \quad x1(m,n)=\sin(\theta)\cos(\Phi)=\cos(n\pi/N)\sqrt{1-(0.6\text{ m/M})^2}$$

$$[0148] \quad y1(m,n)=\sin(\theta)\sin(\Phi)=\sin(n\pi/N)\sqrt{1-(0.6\text{ m/M})^2}$$

$$[0149] \quad z1(m,n)=\cos(\theta)=\sqrt{(0.6\text{ m/M})^2}$$

[0150] The factor 0.6 describes light guided by a medium of refractive index $n=1.581$. This factor would be altered by a different refractive index n, to the value $1-(1/n^2)$.

[0151] A ray sent in direction of cell (m,n) will travel distance t1 to interception with the interior wall, given by

$$t_1(m,n)=2z1/(z1^2+y1^2)$$

[0152] This is the distance to the ray's first bounce, at coordinate $xB=x-x1(m,n)t1$. If $xB<0$ then there is no bounce and the ray is in oval 231 of FIG. 23a. Thus the ray's luminance, $L(m,n)$, is given by FIG. 20d, at an off-axis angle $\cos^{-1}(x1(m,n))$. Reading off curve 2003 of FIG. 20e gives the value $L(x1)$. The number nB of bounces of a ray at distance x from the expander section 211 is

$$nB=\text{trunc}(t1/x)$$

[0153] Referring next to FIG. 23c, shown is a close-up view of the upper left quadrant of FIG. 23a, labeled according to number of reflections, from 0 to 500. At each bounce, the local diffuse reflectance $R_{\text{diff}}(xB)$ reduces ray luminance. Thus these nB bounces multiply their diffuse reflectance values to reduce luminance according to

$$L(m,n)=L(x1)\Pi^{nB}R(xB)$$

[0154] The particular luminance function of FIG. 20d tends to give little or no luminance for incidence angles over 30° . A cylinder of $n=1.58$, however, will trap all rays coming out of the expander section 211 to 50.8° from its axis. An ejector diameter only 30% larger than LED cup 208 would enable the expander section 211 to cover such a wide angle, in accordance with the conservation of etendue. Practical considerations, however, dictate a diameter several times that of the 2.4 mm of cup 208 of FIG. 20b. This means a narrower angular distribution than the maximum $\pm 41^\circ$. The narrower distribution of FIG. 20d means that the endmost parts of an ejector section mostly determine specular illumination. This advantageously reduces the mathematical sensitivity of perceived brightness to small changes in the form of the monotonic increase of sub-wavelength roughness with distance x from the ejector section 213.

[0155] In the situation of light guiding, internal reflection is not subject to deliberate sub-wavelength scattering so there would be no need for grid 235 of FIG. 23b. Every cell 236 would have luminance equal to the undiminished expander-section luminance $L(x1)$. With scattering by sub-wavelength roughness $\sigma(x)$, however, ray luminance $L(m,n)$ decreases with every internal reflection, as scattering takes it toll at each of nB bounce points. Illuminance $I(x)$ is constant with x when there is no roughness, but with roughness $\sigma(x)$, illuminance $I(x)$ will decrease with distance x from the expander section 211, as guided light is lost to scattering. Accordingly, roughness $\sigma(x)$ must increase with x so that the fraction $R_{\text{diff}}(x)$ of scattered light will increase in compensation, keeping brightness $B(x)$ approximately uniform along the ejector section 213.

[0156] The numerical implementation of this method is straightforward, especially with the abovementioned 30° angular restriction of FIG. 21c. Using the 13:1 aspect ratio depicted in FIG. 20b, the method disclosed herein gives a total illuminance at $x=0$ that is equivalent to 695 full cells, out of a total of 27,000 cells from $\Phi=0$ to $\Phi=90^\circ$.

[0157] Referring next to FIG. 24 shown is a graph of illuminance for different values of diffuse reflectance according to an embodiment of the present invention.

[0158] Shown is graph 2400 of first-pass specular illuminance $I(x)$ along the full length of the ejector section 213 of FIG. 22. Curve 2401 is for diffuse reflectance $R_{\text{diff}}(x)=0.1$, while curves 2402, 2403, 2404, 2406, and 2408 are respectively for values 0.2, 0.3, 0.4, 0.6, and 0.8. The values of $I[26]$ at the right ends of these curves represent unextracted light that re-enters the expander section 211 from the other end. Because some of this light is absorbed by the LED chips 203-205 of FIG. 20A, there will be a return factor R_{exp} . This returned light adds to the original light coming out of the expander section 211 of FIG. 20c. This causes each curve of FIG. 24 to be multiplied by a factor

$$F = 1 + R_{\text{exp}} I[26] / I[0] + \{ R_{\text{exp}} I[26] / I[0] \}^2 + \dots \\ = 1 / \{ 1 - R_{\text{exp}} I[26] / I[0] \}$$

[0159] Brightness is calculated using the multiplied illuminance from both expander sections:

$$[0160] \quad B(x)=F R_{\text{diff}}(x) [I(x)+I(A-x)]$$

[0161] Referring next to **FIG. 25**, shown is a graph of brightness for different values of diffuse reflectance according to an embodiment of the present invention.

[0162] Shown are the results of the calculation above in graph **2500**, with brightness curves **2501** through **2508** corresponding respectively to diffuse reflectance values 0.1 through 0.8. Curve **2503** has the highest central value $I[13]$. This indicates that a good initial value for $R_{\text{diff}}(0)$ is about 0.3, with increasing values towards the center.

[0163] Referring next to **FIG. 26**, shown is a graph depicting a linear distribution of diffuse reflectance that gives uniform brightness according to an embodiment of the present invention.

[0164] Shown is a distribution of diffuse reflectance that gave a constant brightness of 285. This result would be a zero-order estimate of output brightness, with only specular light as its source of light to be scattered. But the 60% of the scattered light that is trapped within the ejector will add a diffuse illuminance $I_D(x)$ along its inside surface. According to **FIG. 23a**, everything outside circle **2139** will have diffuse luminance, including oval **231** representing the expander section **211** of **FIG. 15**.

[0165] Although the expander section **211** does not scatter light itself, most scattered light going into it will be retro-reflected back into the ejector **213**, excepting only the chips. Thus diffuse illuminance will vary little with x , tending to make first-order illuminance smoother than the zero-order estimate. Several more orders will add diminishing amounts of illuminance, as the diffusely scattered light specularly recirculates and is rescattered. Thus the zero-order brightness $BT(x)$ needn't be absolutely uniform in order for the final brightness to be satisfactorily uniform.

[0166] Both uncorrelated and correlated roughness, with calibrated σ , are available via diamond-turning treatment of the ejector **213** shape in a metal master-part. This part could form a mold using conventional replicant mold-making. A preferred method of diamond-turning the master part in metal with calibrated sub-wavelength roughness is sonic vibration of the diamond tool to an amplitude-level equal to $\sigma(x)$, using a wideband white-noise signal to provide uncorrelated roughness.

[0167] While the invention herein disclosed has been described by means of specific embodiments and applications thereof, numerous modifications and variations could be made thereto by those skilled in the art without departing from the scope of the invention set forth in the claims.

What is claimed is:

1. An optical device for distributing the radiant emission of a light emitter comprising:

a lower transfer section; and

an upper ejector section situated upon the lower transfer section, said lower transfer section operable for placement upon the light emitter and operable to transfer the radiant emission to said upper ejector section, said upper ejector section shaped such that the emission is redistributed externally into a substantial solid angle.

2. The device of claim 1 wherein the lower transfer section is a solid of revolution having a profile in the shape of an ellipse with a long axis parallel to an axis of revolution

of the solid and displaced laterally therefrom so as to place a focus of said elliptical profile on an opposite side of said axis.

3. The device of claim 2 wherein the upper ejector section is a cylinder of the same diameter as a top diameter of the transfer section, said cylinder having a conical depression on a top surface of the cylinder.

4. The device of claim 2 wherein said lateral displacement substantially equals a radius of said ellipsoid at a focus of said ellipsoid.

5. The device of claim 4 wherein said upper ejector section is conicoid.

6. The device of claim 1 wherein said upper ejector section is spherical.

7. The device of claim 1 wherein said upper ejector section is an indented section of a sphere.

8. The device of claim 1 wherein said upper ejector section is a cylinder.

9. The optical device of claim 1 further comprising a light emitting diode (LED) optically coupled to said lower transfer section via immersion in a solid transparent dielectric having an external shape forming an upper portion of said lower transfer section and forming said upper ejector section and wherein a reflector cup immersed in said dielectric surrounding said LED forms a lower section of said lower transfer section, said external shape of said dielectric having a positive mold release.

10. The device of claim 1 further comprising:

a light emitter optically coupled to said lower transfer section; and

a base can mounted below said light emitter, said base can containing power and control electronic means for said light emitter, said can having an electrically conductive side and an electrically separate end-means of opposite electrical polarity from said conductive side, said can having thermally conductive paths for heat generated by said light emitter.

11. The device of claim 10 further comprising a transparent enclosure atop of said base can, said enclosure surrounding said upper and lower transfer sections and said light emitter.

12. The device of claim 11 further comprising a parabolic reflector surrounding said transparent enclosure and having a focus on said upper ejector section.

13. The device of claim 12 wherein the upper ejector section has a diffusive surface.

14. An optical device for distributing the radiant emission of a light emitter, comprising multiple off-axis ellipsoids made of substantially transparent material, said ellipsoids truncated at a focal point of each ellipsoid, said ellipsoids coupled longitudinally to each other to provide a totally internally reflecting channel.

15. The device of claim 14 having a surface with graded sub-wavelength roughness operable for reflective scattering of said emitted light out of said device.

16. An optical device for distributing radiant emission of a light emitter, comprising:

an expander section made of substantially transparent material operable for receiving said radiant emission and widening said radiant emission while narrowing an angular range of said radiant emission at least down to that of cylindrical light-guiding via total internal reflection; and

a cylindrical ejector section coupled to said expander section and made of substantially transparent material operable for receiving and ejecting said angularly narrowed radiation via graded sub-wavelength surface roughness of the cylindrical ejector section.

17. The optical device of claim 16 further comprising a planar mirror extending across a distal end of said ejector section.

18. The optical device of claim 16 further comprising at the distal end of said ejector section a second expander section and light emitter optically coupled to said distal end of said ejector section.

19. The device of claim 18 wherein said sub-wavelength roughness is highest on a perimeter of said ejector section at equal distance from both said expander sections, and lowest in proximity to said expander sections.

20. A method calculating proper distribution of sub-wavelength roughness of an optical device comprising the steps of:

measuring of external brightness of a uniform distribution of sub-wavelength roughness on a first sample device;

adjusting said roughness distribution on a second sample device with roughness increases in low-luminance zones and roughness decreases in high-luminance zones; and

continuing said adjustments in subsequent samples until proper roughness distribution is achieved for subsequent mass production.

21. A method of calculating proper distribution of sub-wavelength roughness of an optical device comprising the steps of:

calculating external brightness of a uniform distribution of sub-wavelength roughness at each position along a cylindrical ejector of the optical device in accordance with a local specular view factor of an expander section of the optical device so as to achieve a desired external luminance distribution along said cylindrical ejector; and

calculating said external luminance of an out-refracted portion of said local specular view factor by luminance-weighted reverse ray-tracing through multiple internal reflections back through said cylindrical ejector, said internal reflections with specular reflectivity reduced from total in accordance with non-specular scattering induced by a local value of said sub-wavelength roughness.

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