UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

CLEARCORRECT OPERATING, LLC,
Petitioner,

v.

ALIGN TECHNOLOGY, INC.,
Patent Owner.

Case No. IPR2025-00821
U.S. Patent No. 11,648,091

PETITIONER'S OBJECTIONS TO PATENT OWNER'S EXHIBITS

Pursuant to 37 C.F.R. § 42.64(b)(1), Petitioner submits the following objections to exhibits submitted by Patent Owner. Petitioner's objections apply equally to Patent Owner's reliance on these exhibits in any previously filed or subsequently filed documents. These objections are timely, having been served within five business days of service. Petitioner objects to the following exhibits:

Exhibit	Description
2014	Declaration of Dr. Robert Kimmel
2016	Declaration of Yan Chen - – Board and Parties Only
2018	Declaration of Naga Kusima
2019	Daniel J. Brunelle et al., "Optimization of poly(1,4- cyclohexylidene cyclohexane-1,4-dicarboxylate (PCCD) preparation for increased crystallinity," 47(11) *Polymer* 4094
2020	James L. Throne, Understanding Thermoforming, Ch. 11
2021	U.S. Patent No. 8,178,647 (Hawkins)
2022	ClearCorrect Support – Aligner FAQs, https://support.clearcorrect.com/hc/en-us/articles/204800937- Aligner-Material-FAQs
2023	ClearCorrect – The Premier Aligner Clinical Evidence Summary, https://www.straumann.com/content/dam/sites/clearcorrect/xy/landing/aao2025/113896_ClearCorrect_PremierAligner_SummaryClinical Evid ence_Superside_V3.pdf
2024	Zendura Dental – Why Zendura, https://www.zenduradental.com/pages/why-choose-zendura
2025	*3M Co. v. Bay Materials LLC*, IPR2022-01214, Paper 21 (Patent Owner's Response) (Apr. 12, 2023)
2026	*3M Co. v. Bay Materials LLC*, IPR2022-01214, Exhibit 2006 (Osswald Declaration, Public Version) (Excerpt) (Apr. 12, 2023)
2027	Align Technology, "SmartTrack: Technology that's made to move" (2018)
2028	Timothy Wheeler et al., "Effect of aligner material on orthodontic tooth movement," 1(1) Journal of Aligner Orthodontics 21 (2017)
2029	Zendura Dental – The Zendura Story, https://www.zenduradental.com/pages/the-zendura-story
2030	Align Technology 2013 Q1 Financial Slides

Exhibit	Description
2031	Align Technology 2012 Q4 Financial Slides
2032	Align Technology 2025 Q5 Financial Slides
2033	*3M Co. v. Bay Materials LLC*, IPR2022-01214, Paper 77 (Final Written Decision) (Jan. 16, 2024)

Exhibits 2014, 2016, 2018

Petitioner objects to Exhibits 2014, 2016, and 2018 under FRE 401-403 because they are irrelevant or, in the alternative, because their probative value is substantially outweighed by unfair prejudice, confusion of the issues, or waste of time.

Petitioner further objects to Exhibits 2014, 2016, and 2018 as inadmissible hearsay under FRE 802 and as not supporting Patent Owner's characterization of the truth of the matter asserted. Petitioner further objects to Exhibits 2014, 2016, and 2018 under FRE 701-703 for failing to provide reasoned basis or other foundation for the opinions and as not the product of reliable principles and methods.

Exhibits 2019-2021, 2028

Petitioner objects to Exhibits 2019-2021 and 2028 under FRE 401-403 because they are irrelevant or, in the alternative, because their probative value is substantially outweighed by unfair prejudice, confusion of the issues, or waste of time.

Petitioner further objects to Exhibits 2019-2021 and 2028 as inadmissible hearsay under FRE 802 and as not supporting Patent Owner's characterization of the truth of the matter asserted.

Exhibits 2022-2027, 2029-2033

Petitioner objects to Exhibits 2022-2027 and 2029-2033 under FRE 401-403 because they are irrelevant or, in the alternative, because their probative value is substantially outweighed by unfair prejudice, confusion of the issues, or waste of time.

Petitioner further objects to Exhibits 2022-2027 and 2029-2033 as inadmissible hearsay under FRE 802 and as not supporting Patent Owner's characterization of the truth of the matter asserted. Petitioner further objects to these exhibits as not properly authenticated under FRE 901. Patent Owner has produced insufficient evidence to support a finding that these exhibits are what Patent Owner claims them to be.

Respectfully submitted,

Dated: February 27, 2026

By: / Charles T. Collins-Chase /
Charles T. Collins-Chase, Lead Counsel
Reg. No. 78,019

CERTIFICATE OF SERVICE

The undersigned certifies that the foregoing **PETITIONER'S OBJECTIONS TO PATENT OWNER'S EXHIBITS** was served on February 27, 2026, via email directed to counsel of record for Patent Owner at the following:

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Dated: February 27, 2026

By: / William Esper /
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