

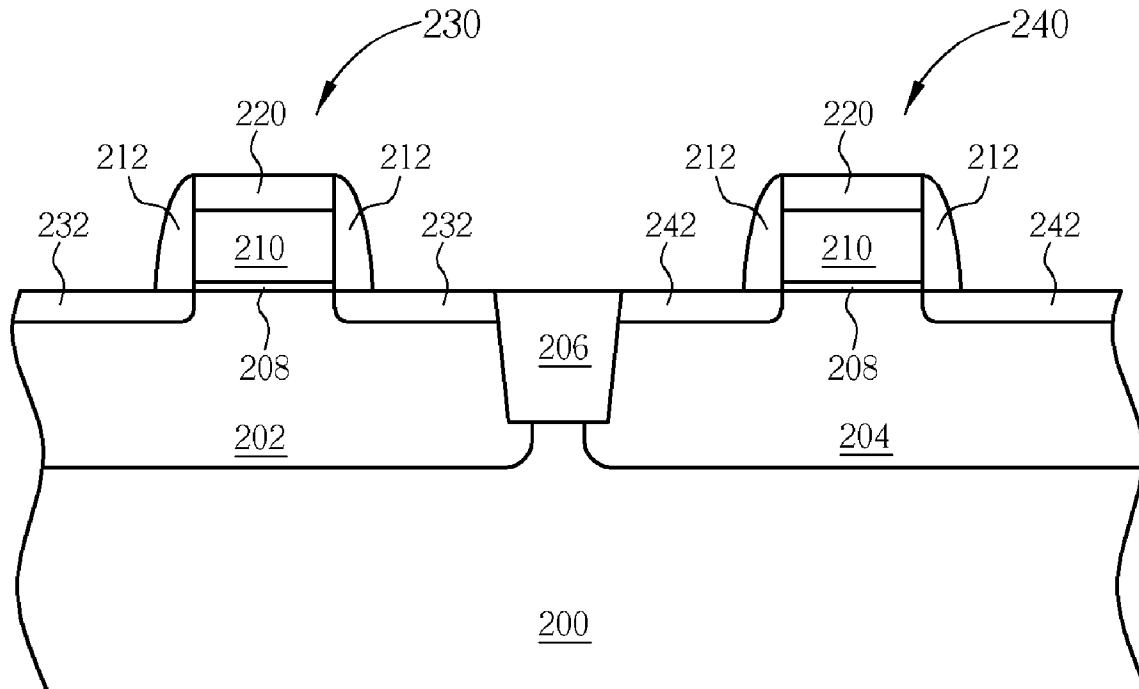


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Liang et al.(10) **Pub. No.: US 2009/0023258 A1**(43) **Pub. Date: Jan. 22, 2009**(54) **METHOD OF MANUFACTURING
COMPLEMENTARY METAL OXIDE
SEMICONDUCTOR TRANSISTORS**(21) Appl. No.: **11/779,270**(22) Filed: **Jul. 17, 2007**(76) Inventors: **Chia-Wen Liang**, Hsin-Chu City
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Hsin-Chu City (TW)**Publication Classification**(51) **Int. Cl.**
H01L 21/8238 (2006.01)(52) **U.S. Cl.** **438/222; 257/E21.632**(57) **ABSTRACT**

A method for manufacturing CMOS transistors includes an etching back process alternatively performed after the gate structure formation, the lightly doped drain formation, source/drain implantation, or SEG process to etch a hard mask layer covering and protecting a first type gate structure, and to reduce thickness deviation between the hard masks covering the first type gate structure and a second type gate structure. Therefore the damage to spacers, STIs, and the profile of the gate structures due to the thickness deviation is prevented.

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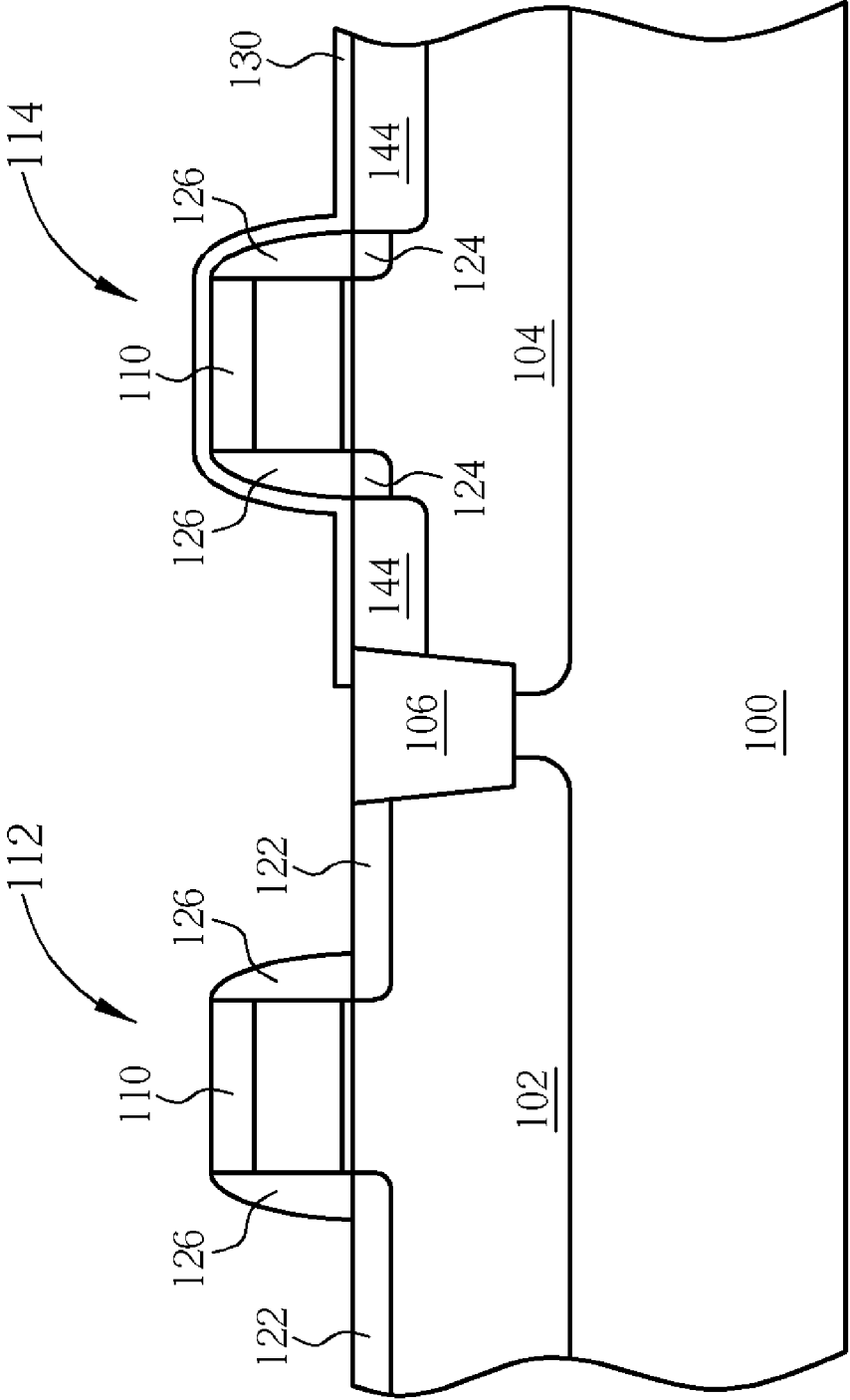


Fig. 2 Prior art

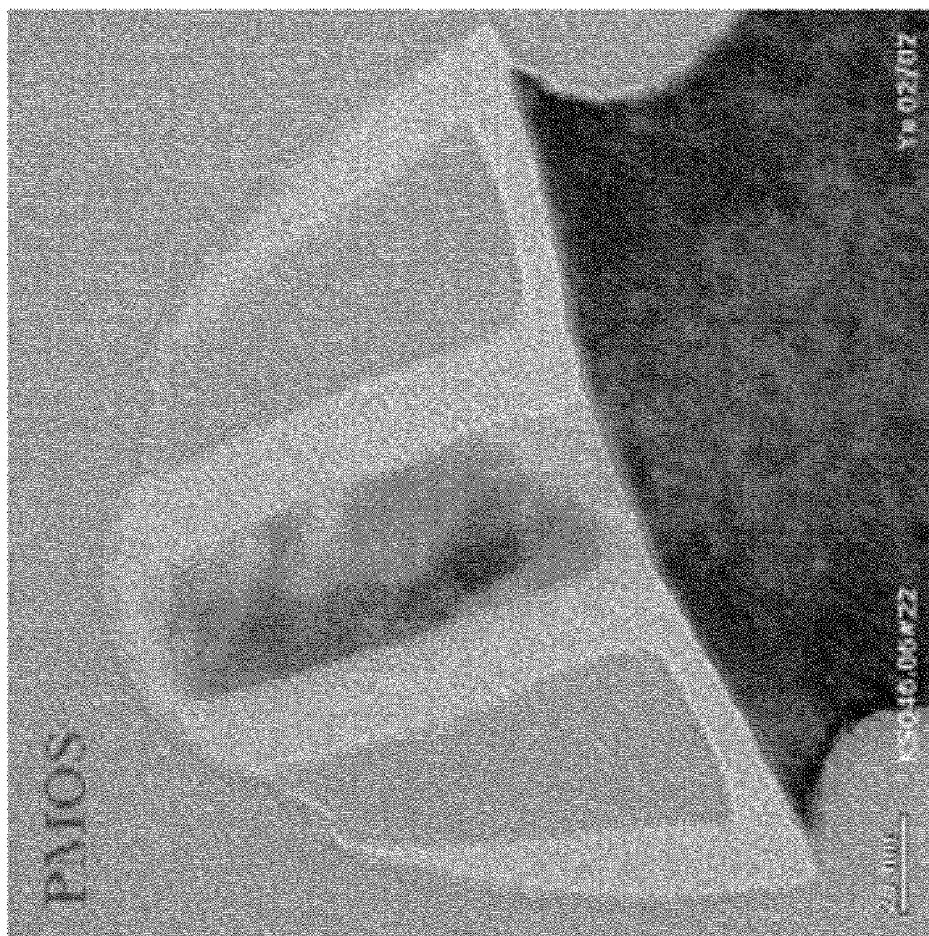


Fig. 5 Prior art

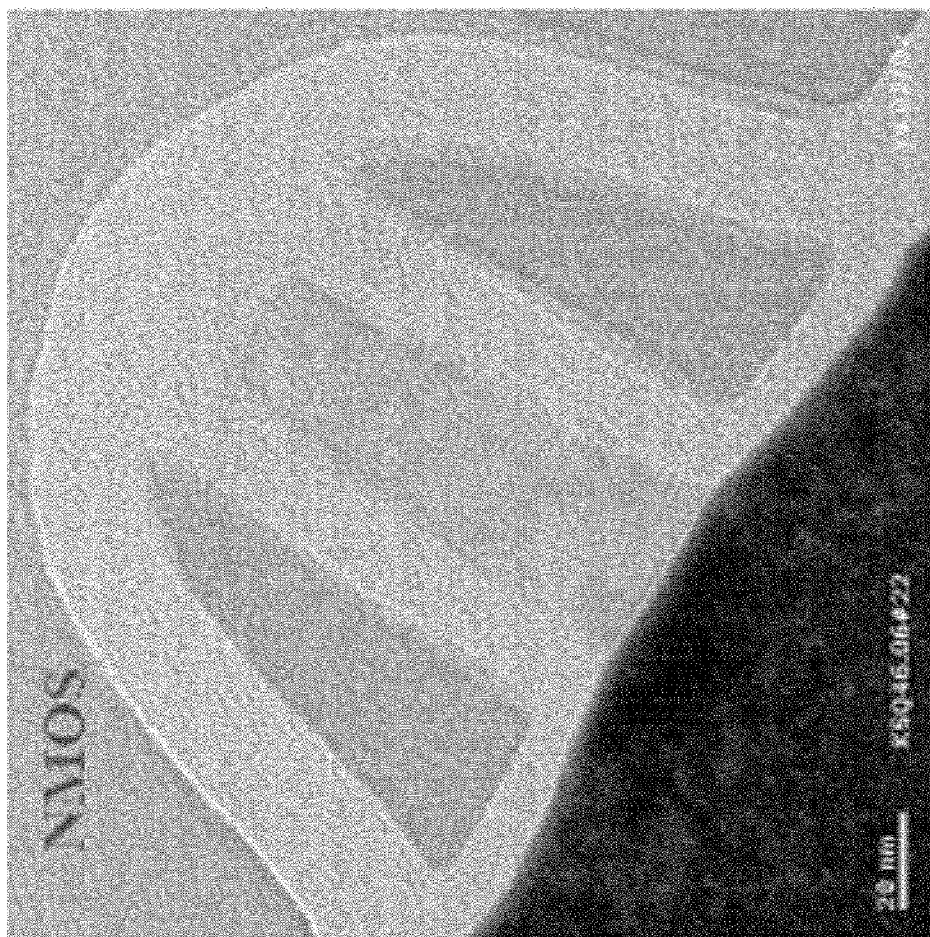


Fig. 6 Prior art

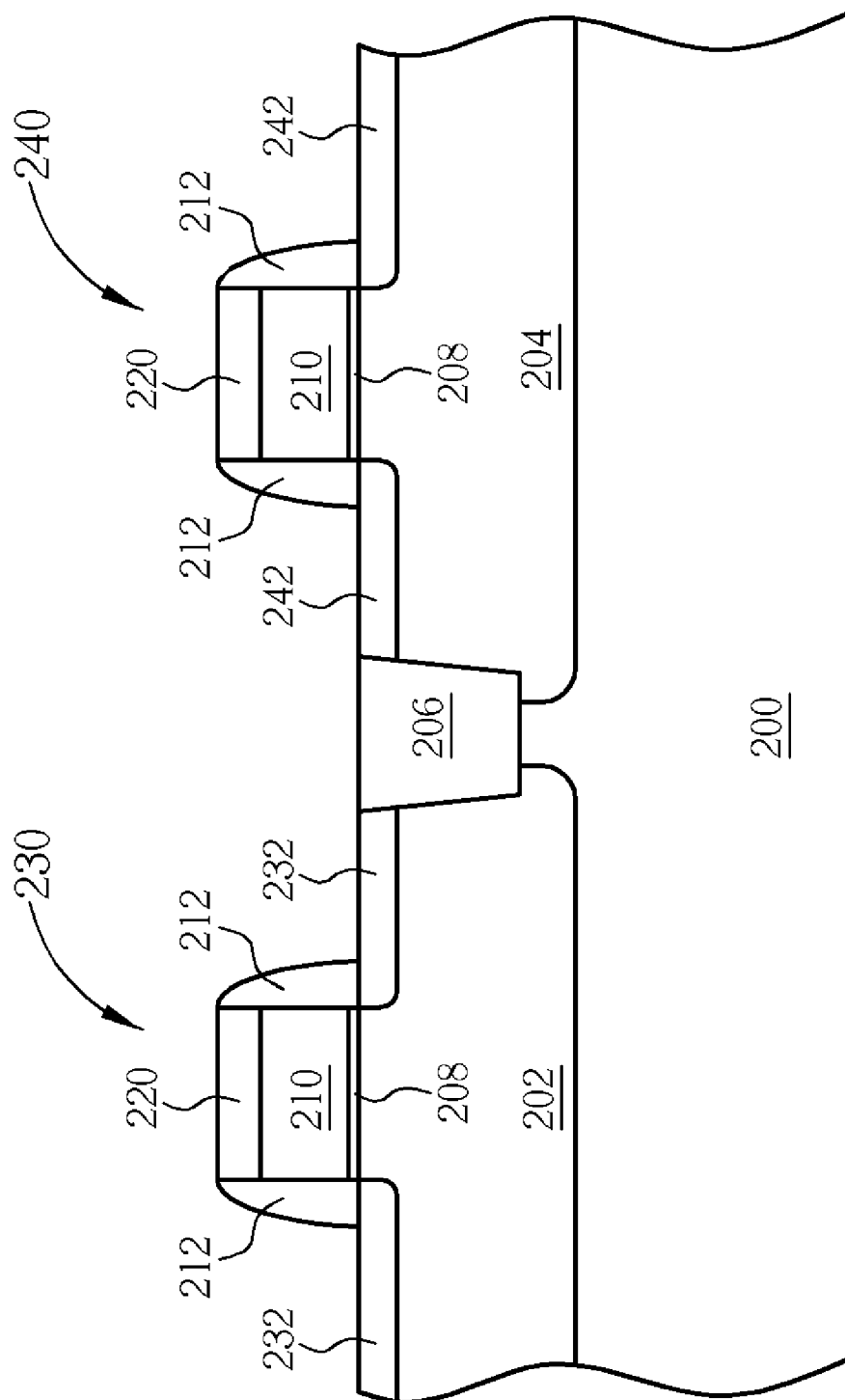


Fig. 7

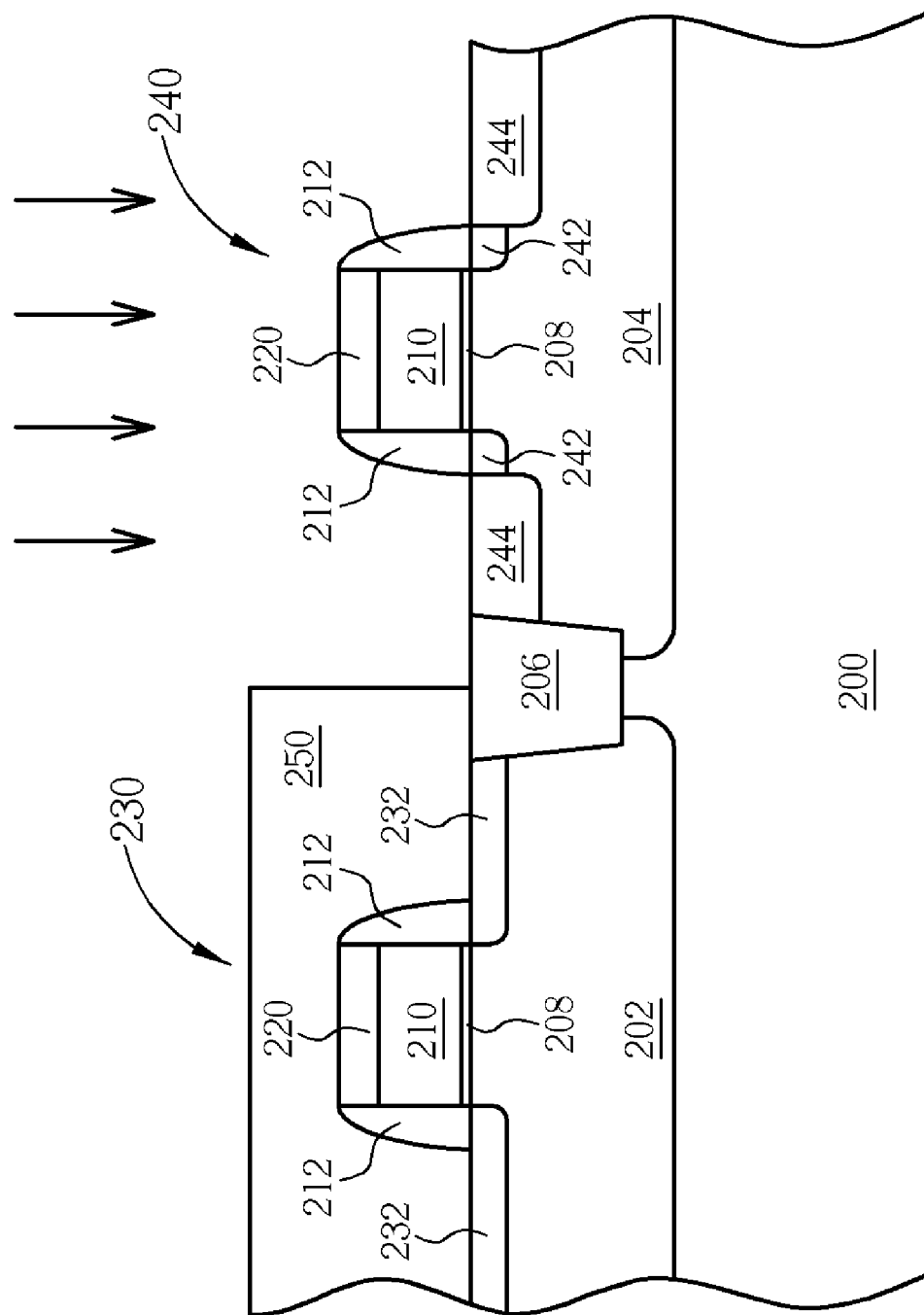


Fig. 8

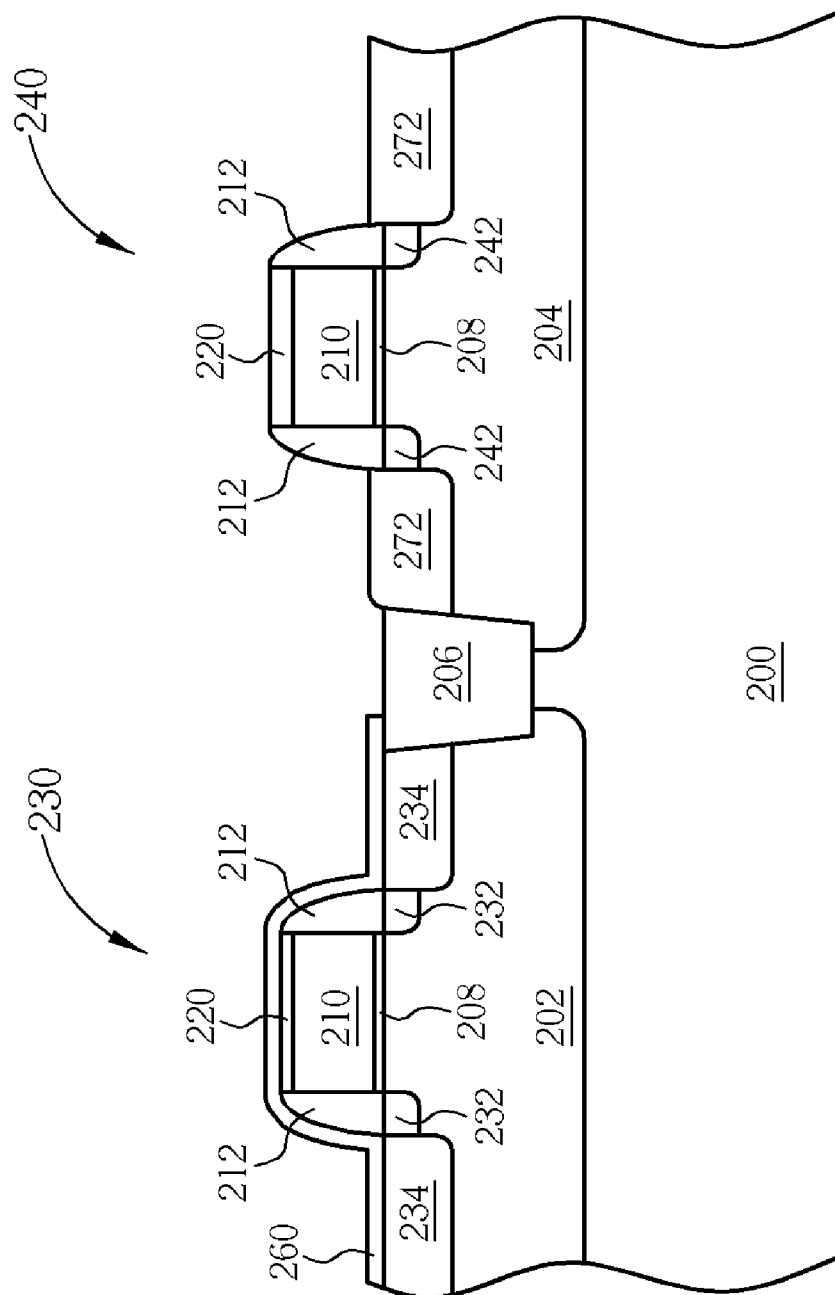


Fig. 11

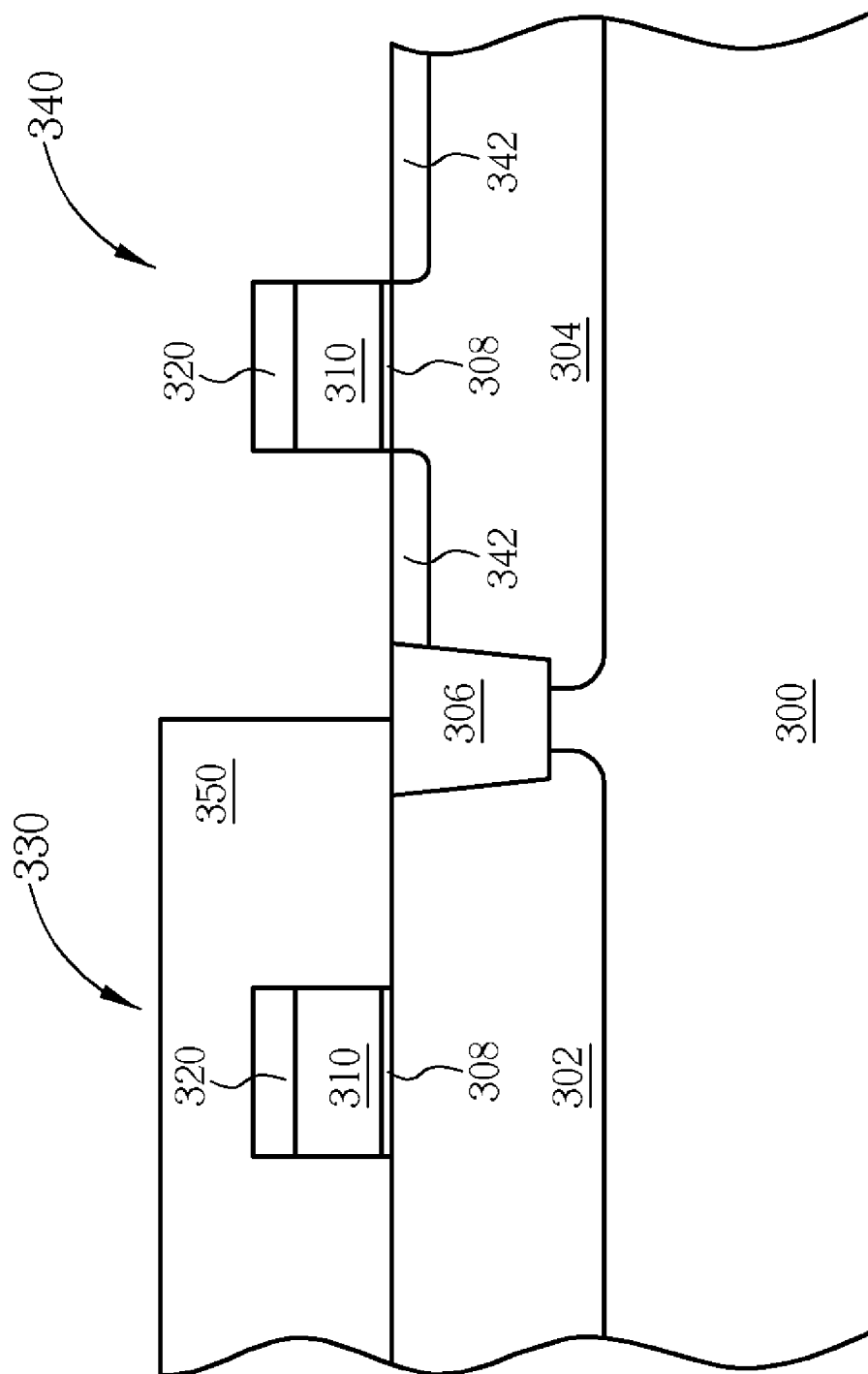


Fig. 13

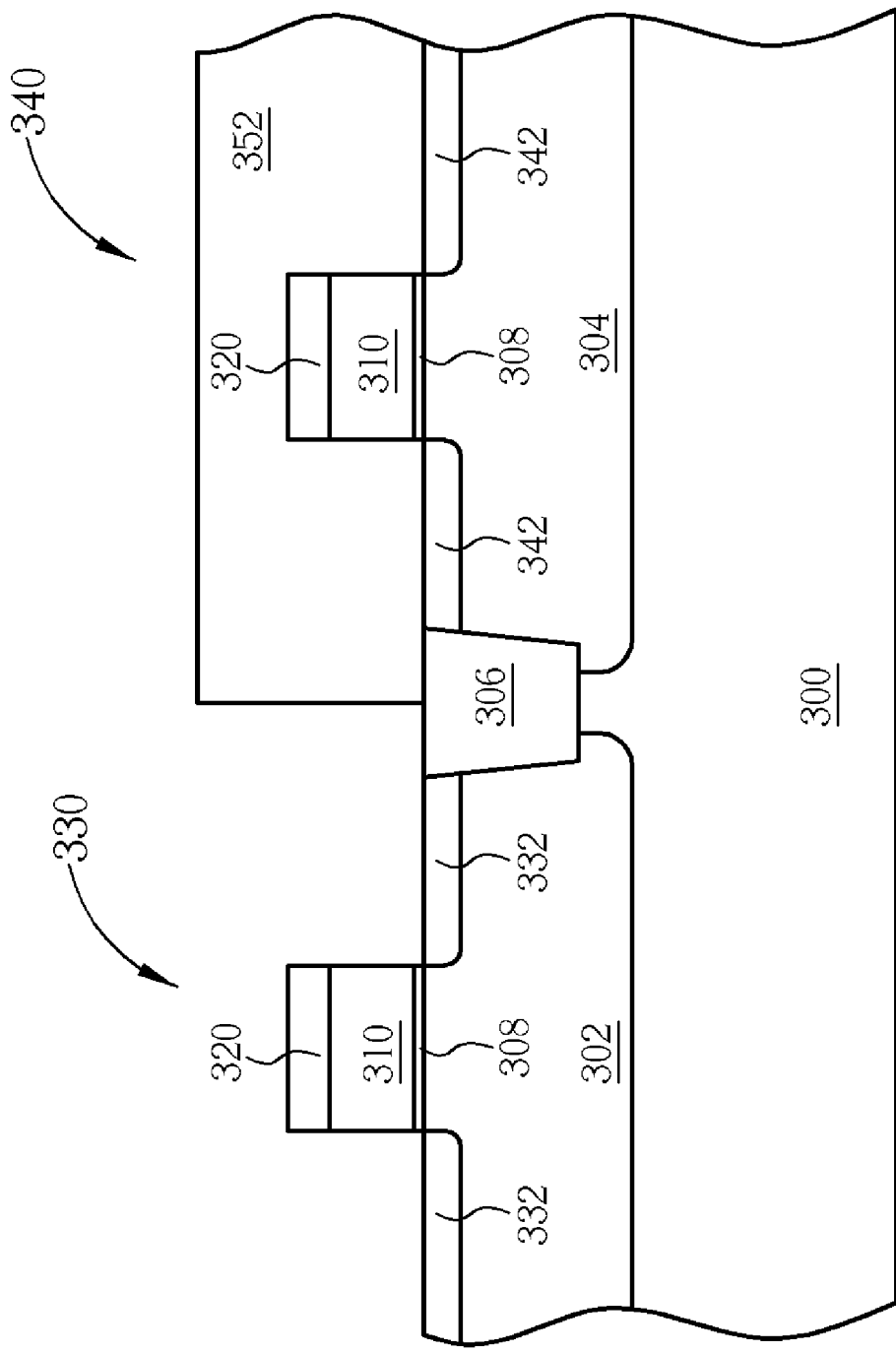


Fig. 14

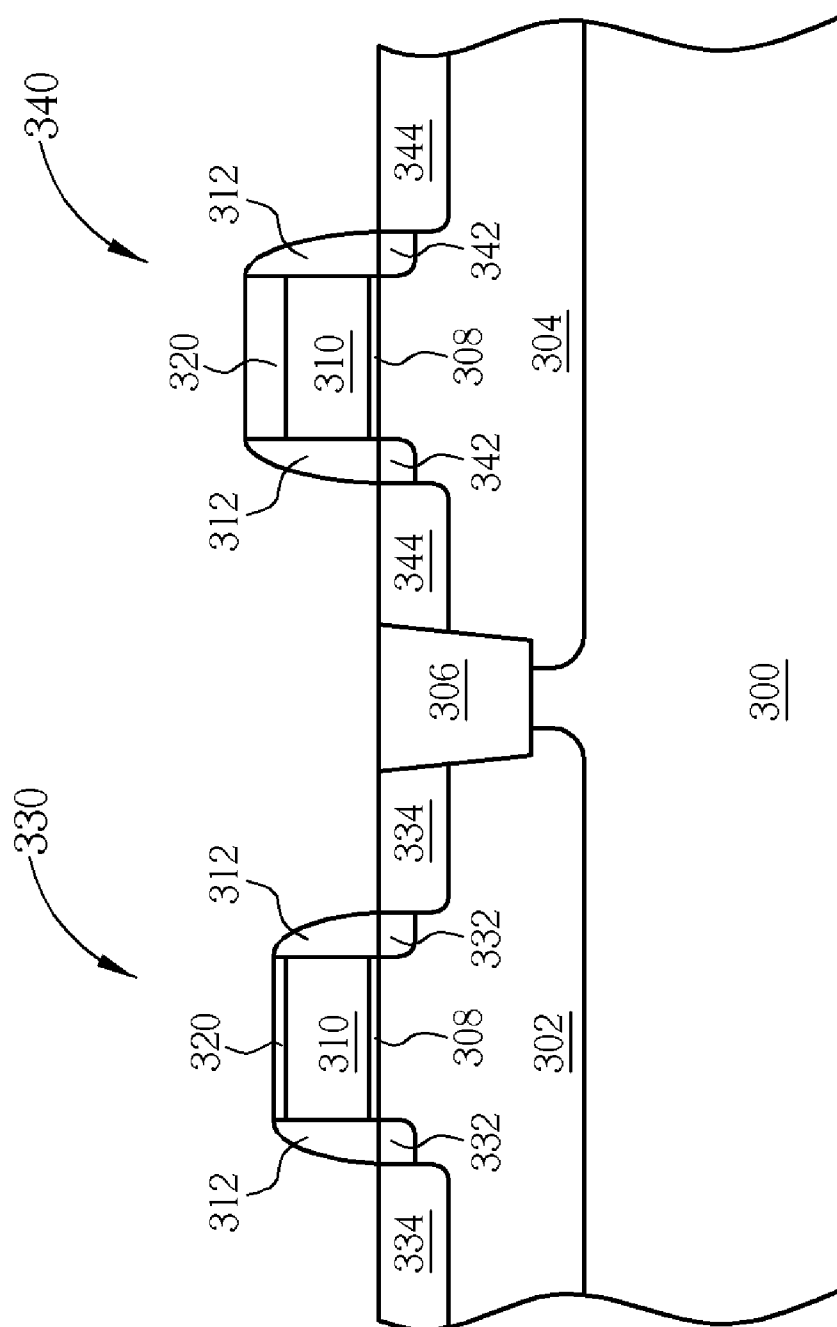


Fig. 15

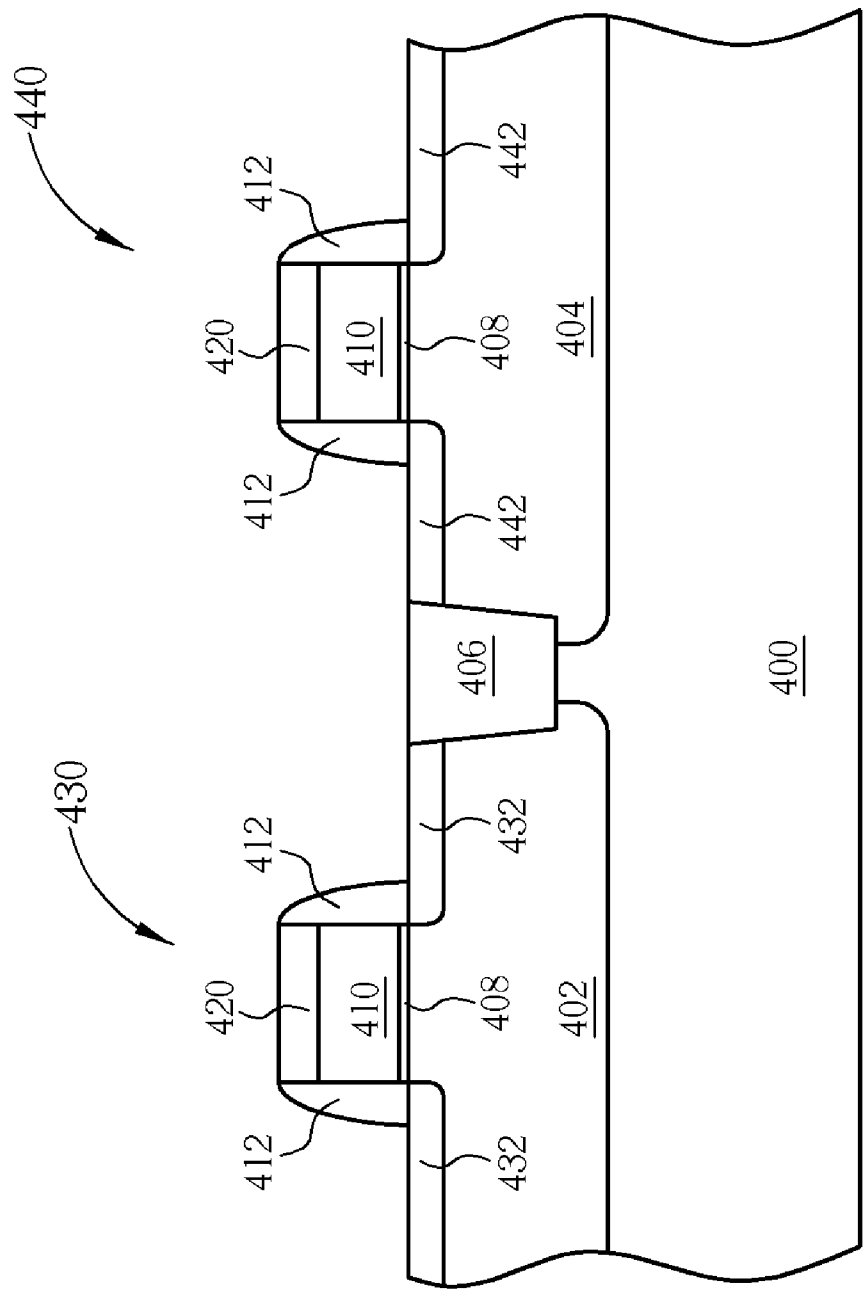


Fig. 16

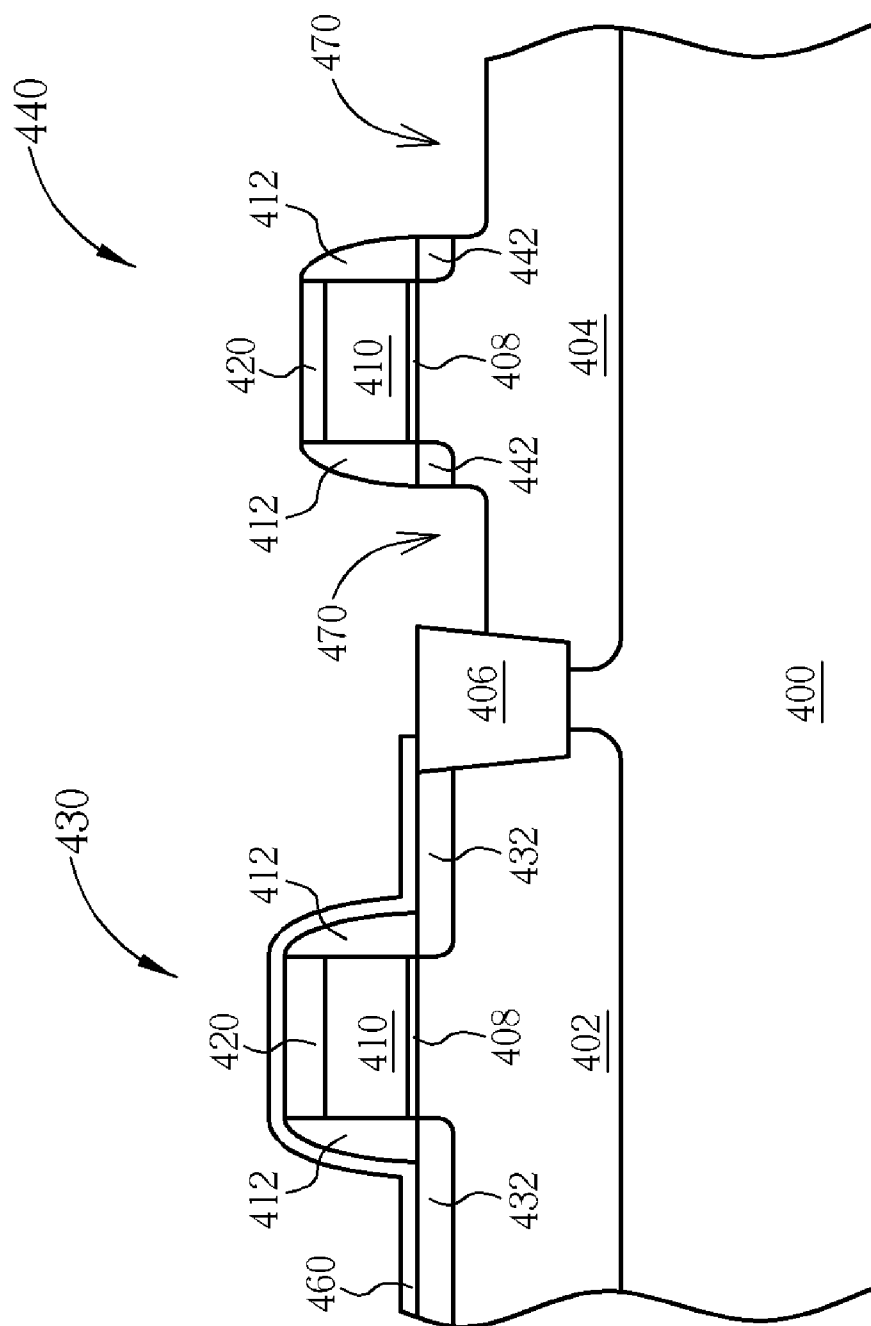


Fig. 17

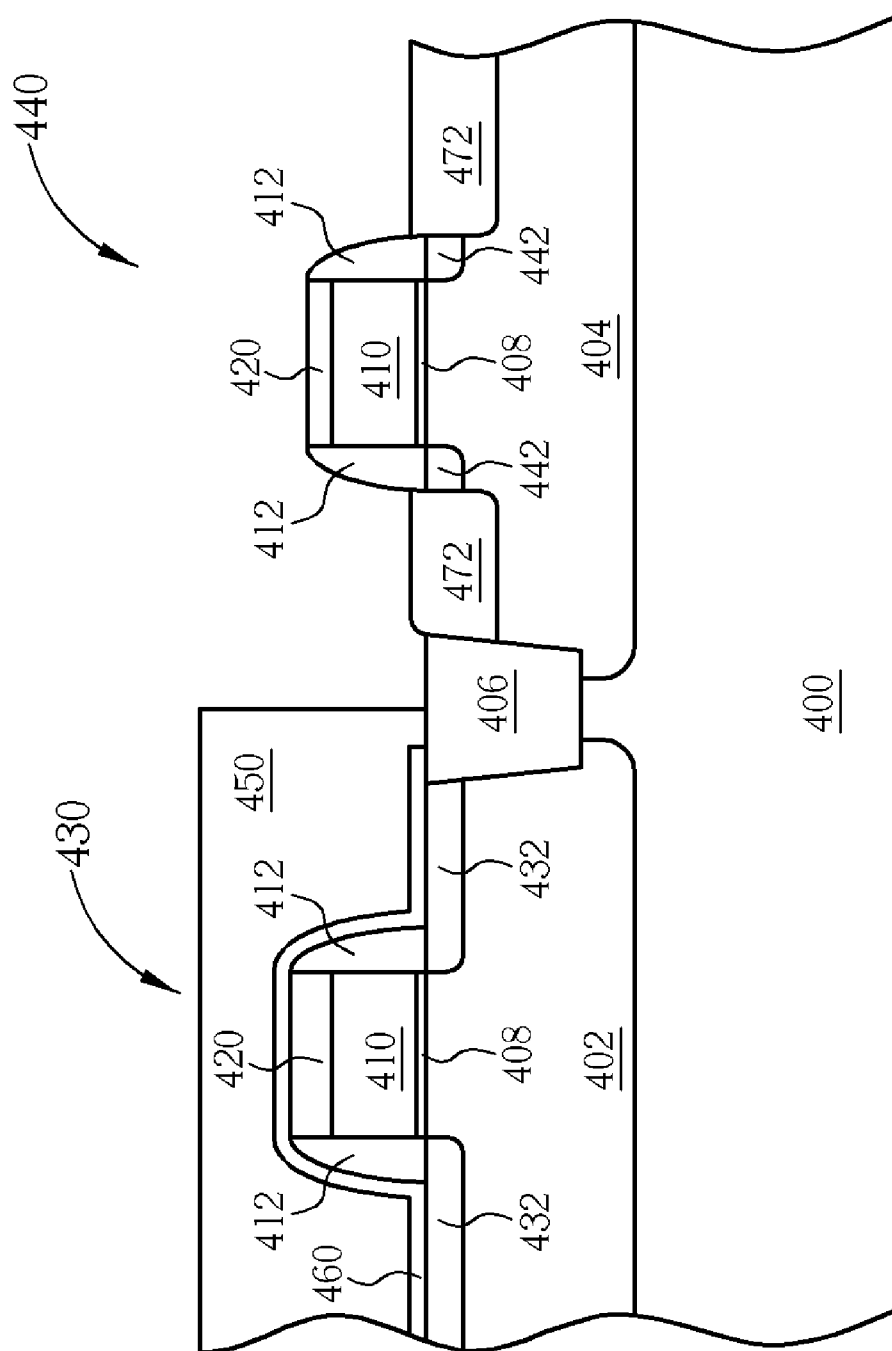


Fig. 18

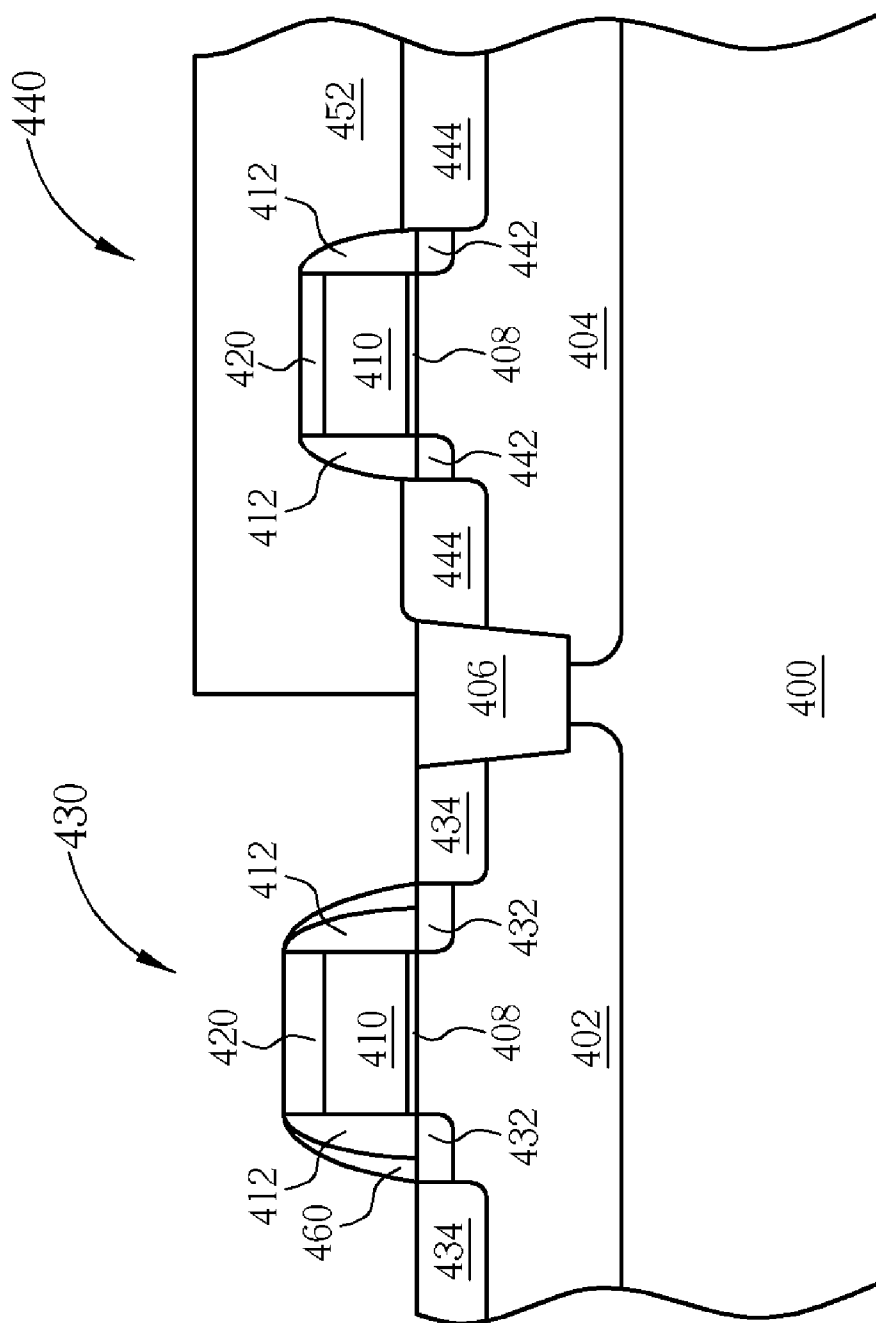


Fig. 19

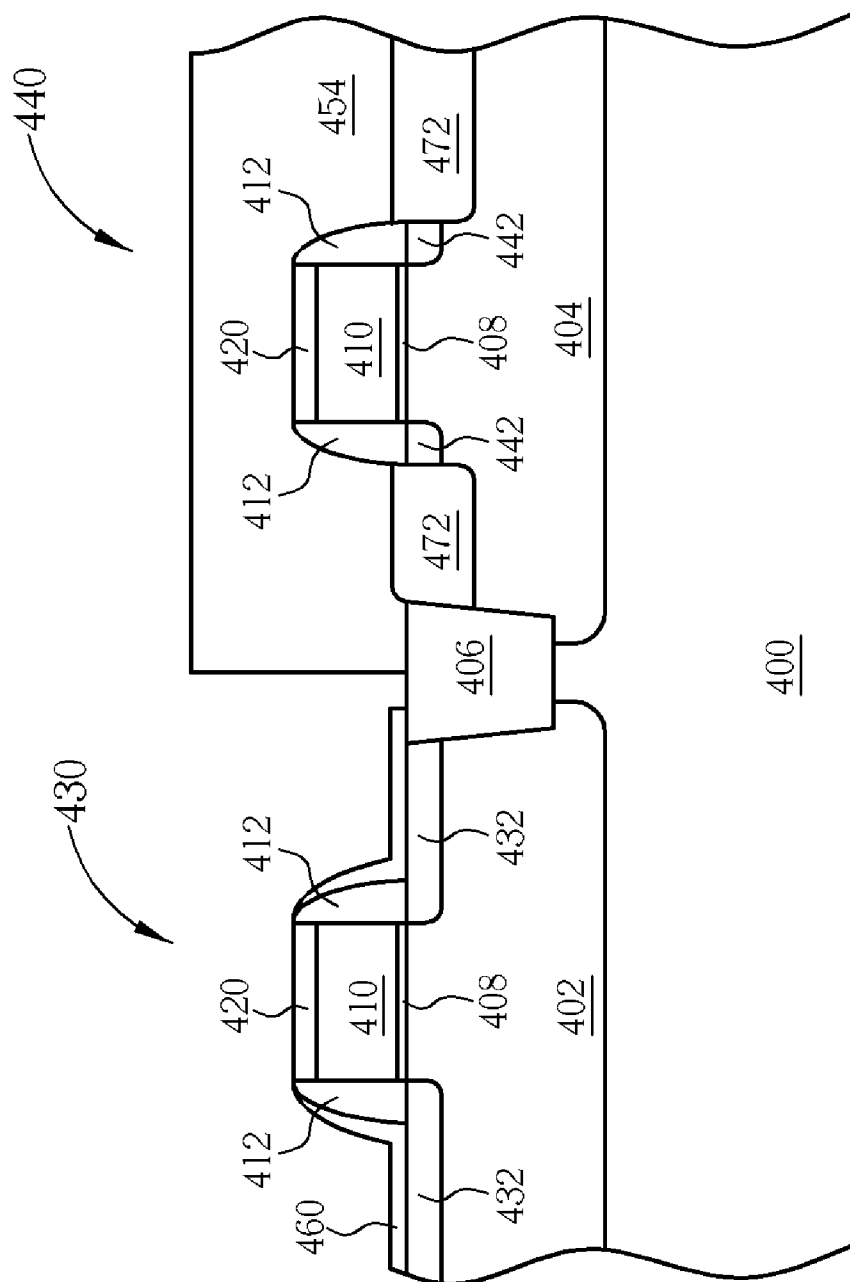


Fig. 20

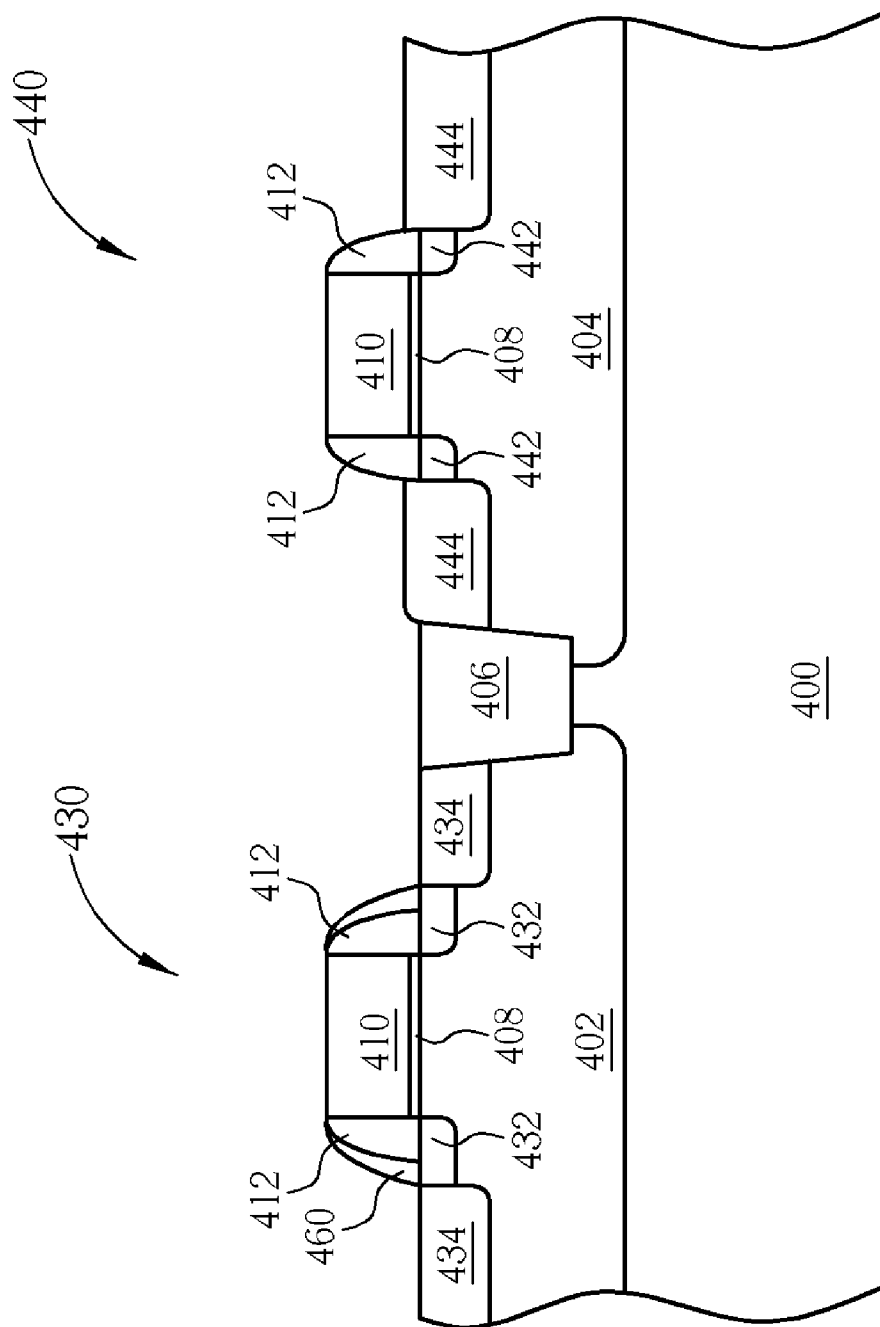


Fig. 21

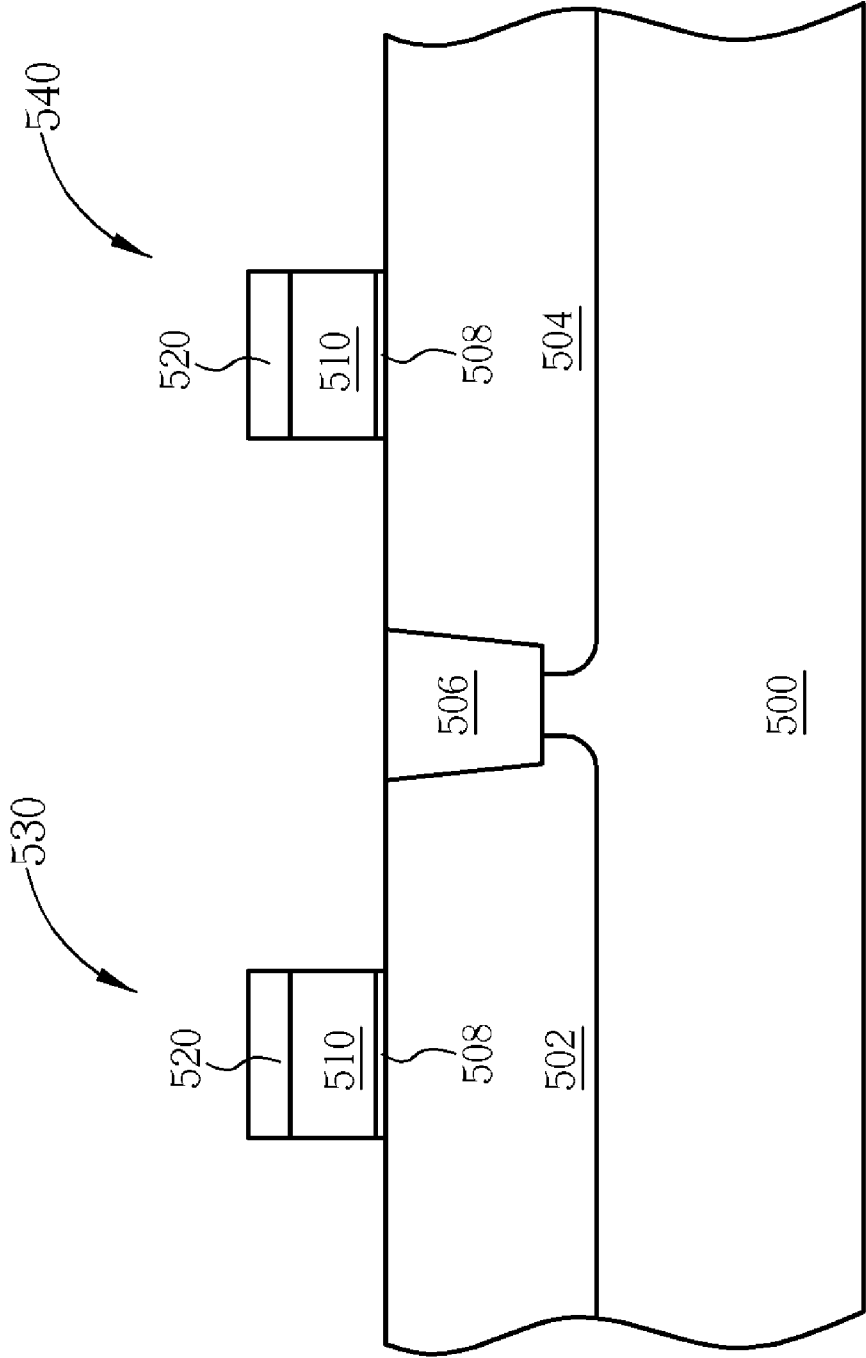


Fig. 22

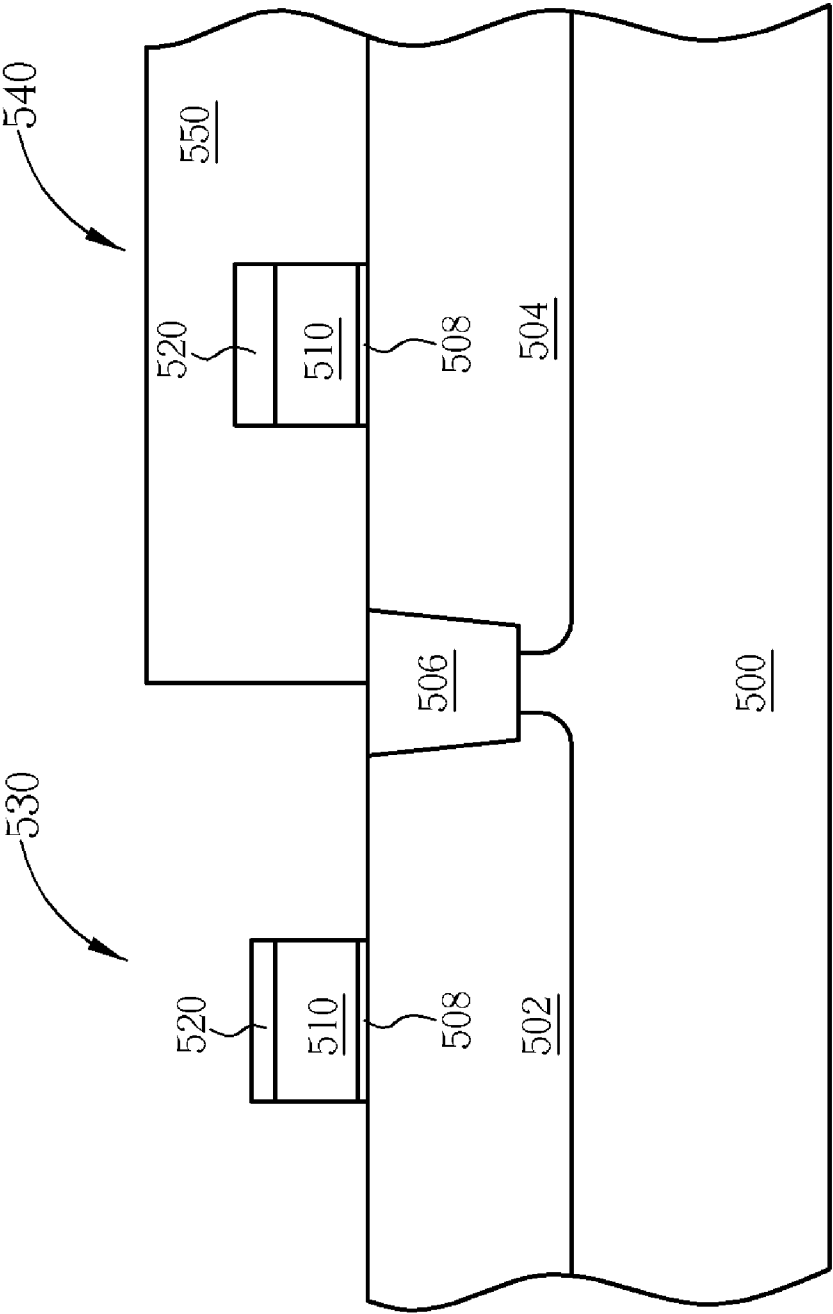


Fig. 23

METHOD OF MANUFACTURING COMPLEMENTARY METAL OXIDE SEMICONDUCTOR TRANSISTORS

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] The present invention relates to methods for manufacturing complementary metal oxide semiconductor (CMOS) transistors, and more particularly, to methods for manufacturing CMOS transistors with selective epitaxial growth (SEG).

[0003] 2. Description of the Prior Art

[0004] As semiconductor processes advance to very deep sub-micron geometries and with the progress of device miniaturization, enhancing carrier mobility and a driving current of a MOS transistor has become a critical issue. For example, manufacturing source/drain of a MOS transistor with selective epitaxial growth (SEG) technology is used to improve electrical performance of those elements. SEG technology is widely applied in manufacturing numerous kinds of semiconductor devices, such as MOS transistors having raised source/drain region which benefits from good short channel character and low parasitical resistance and a MOS transistor having recessed source/drain which improves drain induced barrier lowering (DIBL) and punchthrough effect and reduces off-state current leakage and power consumption.

[0005] Please refer to FIGS. 1-4, which are schematic drawings illustrating a conventional method for manufacturing CMOS transistors. As shown in FIG. 1, a substrate comprising a N-type well 102, a P-type well 104 and a shallow trench isolation (STI) 106 formed in between is provided. A dielectric layer and a polysilicon layer are sequentially formed on the substrate 100 (not shown). Then, a patterned hard mask layer 110 is formed on the substrate 100 and used as an etching mask. Then the polysilicon layer and the dielectric layer are etched to form gate structures 112 and 114 respectively on the N-type well 102 and the P-type well 104.

[0006] Please refer to FIG. 1 again. Next, a mask (not shown) is used in an ion implantation process to form P-type lightly doped drains (LDDs) 122 in the N-type well 102 at two sides of the gate structure 112. And another mask (not shown) is used in an ion implantation process to form N-type LDDs 124 in the P-type well 104 at two sides of the gate structure 114. Then, a spacer 126 is formed at sidewall of each gate structure 112 and 114. The spacer 126, the hard mask layer 110, and a mask covering the N-type well 102 (now shown) are used as an implantation mask in an ion implantation process to form a N-type source/drain 144 in the P-type well 104 at two sides of the gate structure 114.

[0007] Please refer to FIGS. 2-3. Next, a cap layer 130 covering the P-type well 104 is formed on the substrate 100. As shown in FIG. 3, the cap layer 130, the hard mask layer 110, and the spacer 126 are used as a mask in an etching process to form recesses 140 in the N-type well 102 respectively at two sides of the gate structure 112.

[0008] Please refer to FIG. 4. A selective epitaxial growth (SEG) process is performed to form epitaxial silicon layers 142 respectively in each recess 140. The epitaxial silicon layer 142 comprises silicon or silicon germanium (SiGe). It is well known to those skilled in the art that an ion implantation process is performed before forming the recesses 140 or after forming the epitaxial silicon layer 142 with the cap layer 130, the hard mask layer 110, and the spacer 126 being an implantation mask, thus the epitaxial silicon layer 142 can be a

source/drain. To improve Ohmic contact between the gate structures 112 and 114 and the contact plugs formed afterwards, the cap layer 130 and the hard mask layer 110 are entirely removed, then a self-aligned silicide (salicide) process is performed to form silicide layers atop of the gate structures 112 and 114, and the source/drains 142 and 144.

[0009] Please refer to FIG. 4 again. In case of undesired epitaxial silicon layer formed on the exposed gate structure 112 due to exceeding consumption of the hard mask layer 110 in the etching process, the hard mask layer 110 used in SEG method is made thicker. It is noteworthy that while the hard mask layer 110 covering the gate structure 112 is getting thinner due to consumption in the etching process, the hard mask layer 110 covering the gate structure 114 is protected from consumption by the cap layer 130. Additionally, such consumption happens not only in the etching process, but also in a cleaning process after recess 140 etching, a cleaning process before SEG process, etc. Consequently, there will be a thickness deviation of about 400-500 angstroms between the hard mask layer 110 covering the gate structure 110 and the hard mask layer 110 covering the gate structure 112.

[0010] Please refer to FIGS. 5-6, which are scanning electron microscopy (SEM) pictures of a PMOS and an NMOS, respectively. As shown in FIGS. 5 and 6, because of the thickness deviation between the PMOS and the NMOS, the profile of the gate structure 112 is damaged and liner oxide of the spacers 126 is consumed when the hard mask layer 110 covering the gate structures 112 and 114 and the cap layer 130 have to be removed completely. Exceeding consumption of the liner oxide of the spacer 126 even makes the spacer 126 peeled off. Such consumption also happens to the STI 106, therefore the silicide layers may form under the STI 106 and cause current leakage.

SUMMARY OF THE INVENTION

[0011] Therefore the present invention provides a method for manufacturing complementary metal oxide semiconductor (CMOS) transistors to prevent the thickness deviation and its influence on the CMOS transistors.

[0012] According to the claimed invention, a method for manufacturing complementary metal oxide semiconductor (CMOS) transistors is provided. The method comprises steps of providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprises a gate dielectric layer, a gate conductive layer, and a hard mask layer. Next, performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure, performing an etching back process to etch back and thin down the hard mask layer covering the first type gate structure, performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer, and performing a selective epitaxial growth (SEG) process to form epitaxial silicon layers in each recess.

[0013] According to the claimed invention, another method for manufacturing CMOS transistors is provided. The method comprises steps of providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprises a gate dielectric layer, a gate conductive layer, and a hard mask layer. Next, performing a lightly doped drain (LDD) implantation process to form first type LDDs in the substrate at two sides of the first type gate

structure and second type LDDs in the substrate at two sides of the second type gate structure, performing an etching back process to etch back and thin down the hard mask layer covering the first type gate structure, performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure, performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer, and performing a SEG process to form epitaxial silicon layers in each recess.

[0014] According to the claimed invention, another method for manufacturing CMOS transistors is provided. The method comprises steps of providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprises a gate dielectric layer, a gate conductive layer, and a hard mask layer. Next, performing a LDD implantation process to form first type LDDs in the substrate at two sides of the first type gate structure and second type LDDs in the substrate at two sides of the second type gate structure, performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer, performing a SEG process to form epitaxial silicon layers in each recess, performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure, and performing an etching back process to etch back and thin down the patterned cap layer and the hard mask layer covering the first type gate structure.

[0015] According to the claimed invention, still another method for manufacturing CMOS transistors is provided. The method comprises steps of providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprises a gate dielectric layer, a gate conductive layer, and a hard mask layer. Next, performing an etching back process to etch back and thin down the hard mask layer covering the first type gate structure. Then, forming first type LDDs and a first type source/drain area in the substrate at two sides of the first type gate structure, and second type LDDs and a second type source/drain area in the substrate at two sides of the second type gate structure, performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer, and performing a SEG process to form epitaxial silicon layers in each recess.

[0016] According to the method for manufacturing CMOS transistors provided by the present invention, an etching back process is alternatively performed after the gate structure formation, the LDD formation, the source/drain implantation, or the SEG process to etch the hard mask layer covering the first type gate structure for reducing thickness deviation between the hard mask layers covering the first type gate structure and the second type gate structure. Therefore the damage to the spacers, the STIs, and the profile of the gate structures due to the thickness deviation is prevented.

[0017] These and other objectives of the present invention will no doubt become obvious to those of ordinary skill in the

art after reading the following detailed description of the preferred embodiment that is illustrated in the various figures and drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] FIGS. 1-4 are schematic drawings illustrating a conventional method for manufacturing CMOS transistors.

[0019] FIGS. 5-6 are SEM pictures of a PMOS and an NMOS respectively.

[0020] FIGS. 7-12 are schematic drawings illustrating a method for manufacturing CMOS transistors according to a first preferred embodiment.

[0021] FIGS. 13-15 are schematic drawings illustrating a method for manufacturing CMOS transistors according to a second preferred embodiment.

[0022] FIGS. 16-21 are schematic drawings illustrating a method for manufacturing CMOS transistors according to a third preferred embodiment.

[0023] FIGS. 22-24 are schematic drawings illustrating a method for manufacturing CMOS transistors according to a fourth preferred embodiment.

DETAILED DESCRIPTION

[0024] Please refer to FIGS. 7-12, which are schematic drawings illustrating a method for manufacturing CMOS transistors according to a first preferred embodiment. As shown in FIG. 7, a substrate **200** comprising a first active area such as a first type well **202**, a second active area such as a second type well **204**, and a shallow trench isolation (STI) **206** formed in between is firstly provided. Forming a first type gate structure **230** and a second type gate structure **240** respectively in the first type well **202** and the second type well **204**. Each gate structure **230** and **240** comprises a gate dielectric layer **208**, a gate conductive layer **210**, and a hard mask layer **220** comprising silicon oxide (SiO_2), silicon nitride (SiN), silicon oxynitride (SiON), silicon carbon nitride (SiCN), silicon carbide (SiC), silicon oxycarbide (SiOC), or silicon-rich-nitride (SRN). The hard mask layer **220** used to define a position of the gate conductive layer **210** and to protect the gate conductive layer **210** in following etching and cleaning processes is deposited on the gate conductive layer **210** by a chemical vapor deposition (CVD) process such as a plasma-enhanced chemical vapor deposition (PECVD) process, a sub-atmosphere chemical vapor deposition (SACVD) process, or a low pressure chemical vapor deposition (LPCVD) process. The hard mask layer **220** has a thickness of about 400-600 angstroms.

[0025] Please refer to FIG. 7 again. Conventional lightly doped drain (LDD) implantation processes are performed to form first type LDDs **232** in the substrate **200** respectively at two sides of the first type gate structure **230** and to form second type LDDs **242** in the substrate **200** respectively at two sides of the second type gate structure **240**. Then, spacers **212** are formed on sidewalls of each gate structure **230** and **240**, respectively.

[0026] Please refer to FIGS. 8-9. Next, a source/drain formation process is performed. As shown in FIG. 8, a patterned first photoresist **250** exposing the second type well **204** is formed on the substrate **200**. Performing a first ion implantation step to form a second type source/drain area **244** in the substrate **200** at two sides of the second type gate structure **240** through the patterned first photoresist **250**. As shown in FIG. 9, after removing the patterned first photoresist **250**, a

patterned second photoresist **252** exposing the first type well **202** is formed on the substrate **200**. Performing a second ion implantation step to form a first type source/drain area **234** in the substrate **200** at two sides of the first type gate structure **230** through the patterned second photoresist **252**. It is noteworthy that the patterned photoresist **252** is used as an etching mask in an etching back process performed before the second ion implantation step. The etching back process is used to thin down the hard mask layer **220** covering the first type gate structure **230**. The etch back process can alternatively be performed after the second ion implantation step which amorphizes the hard mask layer **220** and makes the hard mask layer **220** obtain a higher wet etching ratio. After removing the patterned second photoresist **252**, a wet cleaning step comprising a dilute HF (DHF) is performed to remove any remaining photoresist. The hard mask layer **220** is thinned in a range of 0-400 angstroms in the etching back process. The etching back process comprises a wet etching process utilizing DHF or a dry etching process such as a reactive ion etching (RIE), an ion beam etching, a plasma etching, or a laser ablation.

[0027] Please refer to FIG. 10. A patterned cap layer **260** having a thickness of about 150-250 angstroms and exposing the second type well **204** is formed on the substrate **200**. The patterned cap layer **260** comprises silicon oxide with silane (SiH_4), tetra-ethyl-ortho-silicate (TEOS), tetra-methyl silane (4MS), tetra-methyl cyclo tetra-siloxane (TMCTS), diethoxy-methyl-silane (DEMS) or other silicon-containing chemicals used as precursor and with CO_2 , N_2O , O_2 , or O_3 used as oxidizing agent. In addition, He, Ar, N_2 , NH_3 , CO_2 , or O_2 can be used in a pre-treatment or a post-treatment. Please refer to FIG. 10 again. An etching process is performed to form recesses **270** in the substrate **200** respectively at two sides of the second type gate structure **240**.

[0028] Please refer to FIGS. 11-12. Then, a selective epitaxial growth (SEG) process is performed to form epitaxial silicon layers **272** respectively in each recess **270**. And as shown in FIG. 12, the patterned cap layer **260** and the hard mask layers **220** are removed for following process such as a silicide process.

[0029] Please refer to FIG. 11 again. Please note that consumption of the hard mask layer **220** covering the second type gate structure **240** occurs not only in the recess **270** etching, but also in a cleaning step after forming the recess **270** and a cleaning step before SEG process. Therefore a thickness deviation between the hard mask layers **220** covering the first type gate structure **230** and the second type gate structure **240** is obtained in the prior art. However, since the hard mask layer **220** covering the first type gate structure **230** is thinned in the etching back process, such thickness deviation is reduced according to the first preferred embodiment. When the hard mask layers **220** and the patterned cap layer **260** are completely removed for following processes, liner oxide of the spacers **212**, the STI **206**, and profile of the second type gate structure **240** will not be damaged for removing the thicker hard mask layer **220**. Therefore peeling of the spacer **212** is prevented. Damages to the STI **206** which lead to silicide layer formed under the STI **206** and cause current leakage is also avoided.

[0030] In the first preferred embodiment, when the first type well **202** is a P-type well and the second type well **204** is an N-type well, the first type LDDs **232** are N-type LDDs and the second type LDDs **242** are P-type LDDs, the first type source/drain area **234** is an N-type source/drain area and the

second type source/drain area **244** is a P-type source/drain area, and the epitaxial layer **272** comprises silicon germanium (SiGe). When the first type well **202** is an N-type well and the second type well **204** is a P-type well, the first type LDDs **232** are P-type LDDs and the second type LDDs **242** are N-type LDDs, the first type source/drain area **234** is an P-type source/drain area and the second type source/drain area **244** is a N-type source/drain area, and the epitaxial layer **272** comprises silicon carbide (SiC).

[0031] Please refer to FIGS. 13-15, which are schematic drawings illustrating a method for manufacturing CMOS transistors according to a second preferred embodiment. As shown in FIG. 13, a substrate **300** comprises a first active area such as a first type well **302**, a second active area such as a second type well **304**, and a STI **306** formed in between is firstly provided. A first type gate structure **330** and a second type gate structure **340** are formed respectively in the first type well **302** and the second type well **304**. Each gate structure **330** and **340** comprises a gate dielectric layer **308**, a gate conductive layer **310**, and a hard mask layer **320** comprising SiO_2 , SiN, SiON, SiCN, SiC, SiOC, or SRN. The hard mask layer **320** used to define a position of the gate conductive layer **310** and to protect the gate conductive layer **310** in following processes is deposited on the gate conductive layer **310** by a CVD process such as a PECVD process, a SACVD process, or a LPCVD process. The hard mask layer **220** has a thickness of about 400-600 angstroms.

[0032] Please refer to FIGS. 13-14. Then a LDD implantation process is performed. First, a patterned first photoresist **350** exposing the second type well **204** is formed on the substrate **300**. Performing a first ion implantation step to form second type LDDs **342** in the substrate **300** at two sides of the second type gate structure **340** through the patterned first photoresist **350**. As shown in FIG. 14, after removing the patterned first photoresist **350**, a patterned second photoresist **352** exposing the first type well **302** is formed on the substrate **300**. A second ion implantation step is performed to form first type LDDs at two sides of the first type gate structure **330** through the patterned second photoresist **352**. It is noteworthy that the patterned photoresist **352** is used as a mask in an etching back process performed before the second ion implantation step. The etching back process is used to thin down the hard mask layer **320** covering the first type gate structure **330**. The etching back process can alternatively be performed after the second ion implantation step which amorphizes the hard mask layer **320** and makes the hard mask layer **320** obtain a higher wet etching ratio. After removing the patterned second photoresist **352**, a wet cleaning step comprising a DHF is performed to remove any remaining photoresist. The hard mask layer **320** is thinned in a range of 0-400 angstroms in the etching back process. The etching back process comprises a wet etching process utilizing a DHF or a dry etching process such as a RIE, an ion beam etching, a plasma etching, or a laser ablation.

[0033] Please refer to FIG. 15. Then, spacers **312** are formed on sidewalls of each gate structure **330** and **340**, respectively. And conventional source/drain formation processes are performed to form a first type source/drain area **334** in the substrate **300** respectively at two sides of the first type gate structure **330** and to form a second type source/drain area **344** in the substrate **300** respectively at two sides of the second type gate structure **340**. Next, a patterned cap layer having a thickness of about 150-250 angstroms is formed on the first type well **302**, performing an etching process to form

recesses in the substrate **300** respectively at two sides of the second type gate structure **340**, performing a SEG process to form epitaxial silicon layers in each recess, and removing the patterned cap layer and the hard mask layers **320**. And a salicide process can be performed according to the process requirement. Because the processes are the same with the first preferred embodiment, further description of the process is omitted in the interest of brevity.

[0034] Additionally, in the second preferred embodiment, when the first type well **302** is a P-type well and the second type well **304** is an N-type well, the first type LDDs **332** are N-type LDDs and the second type LDDs **342** are P-type LDDs, the first type source/drain area **334** is an N-type source/drain area and the second type source/drain area **344** is a P-type source/drain area, and the epitaxial layer comprises SiGe. When the first type well **302** is an N-type well and the second type well **304** is a P-type well, the first type LDDs **332** are P-type LDDs and the second type LDDs **342** are N-type LDDs, the first type source/drain area **334** is an P-type source/drain area and the second type source/drain area **344** is a N-type source/drain area, and the epitaxial layer comprises SiC.

[0035] As mentioned above, consumption of the hard mask layer **320** covering the second type gate structure **340** occurs not only in the recess etching, but also in a cleaning step after forming the recess and a cleaning step before SEG process. Therefore a thickness deviation between the hard mask layers **320** covering the first type gate structure **330** and the second type gate structure **340** is obtained in the prior art. However, since the hard mask layer **320** covering the first type gate structure **330** is thinned in the etching back process, such thickness deviation is reduced according to the second preferred embodiment. When the hard mask layers **320** and the patterned cap layer are removed for following processes, liner oxide of the spacers **312**, the STI **306**, and profile of the second type gate structure **340** will not be damaged for removing the thicker hard mask layer **320**. Therefore peeling of the spacer **312** is prevented. And damages to the STI **306** which lead to silicide layer formed under the STI **306** and cause current leakage is also avoided.

[0036] Please refer to FIGS. 16-21, which are schematic drawings illustrating a method for manufacturing CMOS transistors according to a third preferred embodiment. As shown in FIG. 16, a substrate **400** comprises a first active area such as a first type well **402**, a second active area such as a second type well **404**, and a STI **406** formed in between is firstly provided. A first type gate structure **430** and a second type gate structure **440** are formed respectively in the first type well **402** and the second type well **404**. Each gate structure **430** and **440** comprises a gate dielectric layer **408**, a gate conductive layer **410**, and a hard mask layer **420** comprising SiO₂, SiN, SiON, SiCN, SiC, SiOC, or SRN. The hard mask layer **420** used to define a position of the gate conductive layer **410** and to protect the gate conductive layer **410** in following processes is deposited on the gate conductive layer **410** by a CVD process such as a PECVD process, a SACVD process, or a LPCVD process. The hard mask layer **420** has a thickness of about 400-600 angstroms.

[0037] Please refer to FIG. 16 again. Then, conventional LDD implantation processes are performed to form first type LDDs **432** in the substrate **400** respectively at two sides of the first type gate structure **430** and to form second type LDDs **442** in the substrate **400** respectively at two sides of the

second type gate structure **440**. Then, spacers **412** are formed on sidewalls of each gate structure **430** and **440**, respectively.

[0038] Please refer to FIG. 17. A patterned cap layer **460** having a thickness of about 150-250 angstroms and exposing the second type well **404** is formed on the substrate **400**. The patterned cap layer **460** comprises silicon oxide with silane, TEOS, 4MS, TMCTS, DEMS or other silicon-containing chemicals used as precursor and with CO₂, N₂O, O₂, or O₃ used as oxidizing agent. In addition, He, Ar, N₂, NH₃, CO₂, or O₂ can be used in a pre-treatment or a post-treatment. Next, an etching process is performed to form recesses **470** in the substrate **400** respectively at two sides of the second type gate structure **440** with the patterned cap layer **460**, the hard mask layer **420**, the spacer **412**, and the STI **406** as an etching mask.

[0039] Please refer to FIGS. 18-19. A SEG process is performed to form epitaxial silicon layers **472** in each recess **470**. As shown in FIG. 18, then a source/drain formation process is performed. A patterned first photoresist **450** exposing the second type well **404** is formed on the substrate **400**. Performing a first ion implantation step to form a second type source/drain area **444** in the substrate **400** at two sides of the second type gate structure **440** through the patterned first photoresist **450**. As shown in FIG. 19, after removing the patterned first photoresist **450**, a patterned second photoresist **452** exposing the first type well **402** is formed on the substrate **400**. The patterned cap layer **460** is entirely or partially removed from the first type well **402**. A second ion implantation step is performed to form a first type source/drain area **434** in the substrate **400** at two sides of the first type gate structure **430** through the patterned second photoresist **452**. It is noteworthy that the patterned photoresist **452** is used as an etching mask in an etching back process performed before the second ion implantation step. The etching back process is used to thin down the hard mask layer **420** covering the first type gate structure **430**. The etch back process can alternatively be performed after the second ion implantation step which amorphizes the hard mask layer **420** and makes the hard mask layer **420** obtain a higher wet etching ratio. After removing the patterned second photoresist **452**, a wet cleaning step comprising a DHF is performed to remove any remaining photoresist. The hard mask layer **420** is thinned in a range of 0-400 angstroms in the etching back process. The etching back process comprises a wet etching process utilizing a DHF or a dry etching process such as a RIE, an ion beam etching, a plasma etching, or a laser ablation.

[0040] Please refer to FIG. 20. In the third preferred embodiment, the etching back process can be performed before the source/drain formation process. As shown in FIG. 20, after forming the epitaxial silicon layer **472**, a patterned third photoresist **454** exposing the first type well **402** is formed on the substrate **400**. The patterned third photoresist **454** functions as an etching mask in the etching back process, which is performed to thin down the patterned cap layer **460** and the hard mask layer **420** covering the first type gate structure **430**. The etching back process is followed by the source/drain formation process.

[0041] Please refer to FIG. 21. The patterned cap layer **460** and the hard mask layer **420** are entirely removed for following processes such as a salicide process.

[0042] Please refer to FIG. 17 again. Please note that consumption of the hard mask layer **420** covering the second type gate structure **440** occurs not only in the recess **470** etching, but also in a cleaning step after forming the recess **470** and a cleaning step before SEG process. Therefore a thickness

deviation between the hard mask layers **420** covering the first type gate structure **430** and the second type gate structure **440** is obtained in the prior art. However, since the hard mask layer **420** covering the first type gate structure **430** is thinned in the etching back process, such thickness deviation is reduced according to the third preferred embodiment. When the hard mask layers **420** and the patterned cap layer **460** are removed for following processes, liner oxide of the spacers **412**, the STI **406**, and profile of the second type gate structure **440** will not be damaged for removing the thicker hard mask layer **420**. Therefore peeling of the spacer **412** is prevented. And damages to the STI **406** which lead to silicide layer formed under the STI **406** and cause current leakage is also avoided.

[0043] Additionally, in the third preferred embodiment, when the first type well **402** is a P-type well and the second type well **404** is an N-type well, the first type LDDs **432** are N-type LDDs and the second type LDDs **442** are P-type LDDs, the first type source/drain area **434** is an N-type source/drain area and the second type source/drain area **444** is a P-type source/drain area, and the epitaxial layer **472** comprises SiGe. When the first type well **402** is an N-type well and the second type well **404** is a P-type well, the first type LDDs **432** are P-type LDDs and the second type LDDs **442** are N-type LDDs, the first type source/drain area **434** is an P-type source/drain area and the second type source/drain area **444** is a N-type source/drain area, and the epitaxial layer **472** comprises SiC.

[0044] Please refer to FIGS. 22-24, which are schematic drawings illustrating a method for manufacturing CMOS transistors according to a fourth preferred embodiment. As shown in FIG. 22, a substrate **500** comprises a first active area such as a first type well **502**, a second active area such as a second type well **504**, and a STI **506** formed in between is firstly provided. A first type gate structure **530** and a second type gate structure **540** are formed respectively in the first type well **502** and the second type well **504**. Each gate structure **530** and **540** comprises a gate dielectric layer **508**, a gate conductive layer **510**, and a hard mask layer **520** comprising SiO₂, SiN, SiON, SiCN, SiC, SiOC, or SRN. The hard mask layer **520** used to define a position of the gate conductive layer **510** and to protect the gate conductive layer **510** in following etching and cleaning processes is deposited on the gate conductive layer **510** by a CVD process such as a PECVD process, a SACVD process, or a LPCVD process. The hard mask layer **520** has a thickness of about 400-600 angstroms.

[0045] Please refer to FIG. 23. Next, a patterned photoresist **550** exposing the first type well **504** is formed on the substrate **500**. An etching back process is performed with the patterned photoresist **550** being an etching mask to thin down the hard mask layer **520** covering the first type gate structure **530**. The hard mask layer **520** is thinned in a range of 0-400 angstroms in the etching back process. The etching back process comprises a wet etching process utilizing a DHF or a dry etching process such as a RIE, an ion beam etching, a plasma etching, or a laser ablation.

[0046] Please refer to FIG. 24. After performing the etching back process and removing the patterned photoresist **550**, conventional LDD implantation processes are performed to form first type LDDs **532** in the substrate **500** respectively at two sides of the first type gate structure **530** and to form second type LDDs **542** in the substrate **500** respectively at two sides of the second type gate structure **540**. Then, spacers **512** are formed on sidewalls of each gate structure **530** and **540**, respectively. And conventional source/drain formation pro-

cesses are performed to form a first type source/drain area **534** in the substrate **500** respectively at two sides of the first type gate structure **530** and to form a second type source/drain area **542** in the substrate **500** respectively at two sides of the second type gate structure **540**. Next, a patterned cap layer having a thickness of about 150-250 angstroms is formed on the first type well **502**, performing an etching process to form recesses in the substrate **500** at two sides of the second type gate structure **540**, performing a SEG process to form epitaxial silicon layers in each recess, and removing the patterned cap layer and the hard mask layers **520**. And a salicide process can be performed according to the process requirement. Because the processes are the same with the first preferred embodiment, further description of the process is omitted in the interest of brevity in the second embodiment.

[0047] As mentioned above, in the fourth preferred embodiment, when the first type well **502** is a P-type well and the second type well **504** is an N-type well, the first type LDDs **532** are N-type LDDs and the second type LDDs **542** are P-type LDDs, the first type source/drain area **534** is an N-type source/drain area and the second type source/drain area **544** is a P-type source/drain area, and the epitaxial layer comprises SiGe. When the first type well **502** is an N-type well and the second type well **504** is a P-type well, the first type LDDs **532** are P-type LDDs and the second type LDDs **542** are N-type LDDs, the first type source/drain area **534** is an P-type source/drain area and the second type source/drain area **544** is a N-type source/drain area, and the epitaxial layer comprises SiC.

[0048] Please note that consumption of the hard mask layer **520** covering the second type gate structure **540** occurs not only in the recess etching, but also in a cleaning step after forming the recess and a cleaning step before SEG process. Therefore a thickness deviation between the hard mask layers **520** covering the first type gate structure **530** and the second type gate structure **540** is obtained in the prior art. However, since the hard mask layer **520** covering the first type gate structure **530** is thinned in the etching back process, such thickness deviation is reduced according to the fourth preferred embodiment. When the hard mask layers **520** and the patterned cap layer are removed for following processes, liner oxide of the spacers **512**, the STI **506**, and profile of the second type gate structure **540** will not be damaged for removing the thicker hard mask layer **520**. Therefore peeling of the spacer **512** is prevented. And damages to the STI **506** which lead to silicide layer formed under the STI **506** and cause current leakage is also avoided.

[0049] In summary, according to the method for manufacturing CMOS transistors provided by the present invention, an etching back process is alternatively performed after the gate structure formation, the LDD implantation, the source/drain formation, or the SEG process to etch the hard mask layer covering a first type gate structure and to reduce thickness deviation between the hard mask layers covering the first type gate structure and the second type gate structure. Therefore the damage to the spacers, the STIs, and the profile of the gate structures due to the thickness deviation is prevented.

[0050] Those skilled in the art will readily observe that numerous modifications and alterations of the device and method may be made while retaining the teachings of the invention. Accordingly, the above disclosure should be construed as limited only by the metes and bounds of the appended claims.

What is claimed is:

1. A method for manufacturing complementary metal oxide semiconductor (CMOS) transistors comprising steps of:

- providing a substrate having at least a first type gate structure and a second type gate structure, each of the gate structures comprising a gate dielectric layer, a gate conductive layer, and a hard mask layer;
- performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure;
- performing an etching back process to etch back and thin down the hard mask covering the first type gate structure;
- performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer; and
- performing a selective epitaxial growth (SEG) process to form epitaxial silicon layers in each recess.

2. The method of claim 1 further comprising a lightly doped drain (LDD) implantation process for forming first type LDDs in the substrate at two sides of the first type gate structure and second type LDDs in the substrate at two sides of the second type gate structure.

3. The method of claim 2 further comprising a step of forming a spacer on sidewalls of each gate structure.

4. The method of claim 1, wherein the hard mask layer comprises silicon oxide (SiO), silicon nitride (SiN), silicon oxynitride (SiON), silicon carbon nitride (SiCN), silicon carbide (SiC), silicon oxycarbide (SiOC), or silicon-rich-nitride (SRN).

5. The method of claim 1, wherein the hard mask layer has a thickness of 400-600 angstroms.

6. The method of claim 5, wherein the hard mask layer is thinned in a range of 0-400 angstroms in the etching back process.

7. The method of claim 1, wherein the source/drain formation process further comprises:

- performing a first ion implantation step to form the second type source/drain area through a patterned first photoresist;
- removing the patterned first photoresist;
- performing a second ion implantation step to form the first type source/drain area through a patterned second photoresist;
- removing the patterned second photoresist; and
- performing a wet cleaning step to remove remaining patterned photoresists with a dilute HF (DHF).

8. The method of claim 7, wherein the etching back process is performed after forming the patterned second photoresist to thin down the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

9. The method of claim 7, wherein the etching back process is performed after the second ion implantation step to thin down the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

10. The method of claim 1, wherein the etching back process comprises a wet etching process or a dry etching process.

11. The method of claim 1, wherein the patterned cap layer has a thickness of 150-250 angstroms.

12. The method of claim 1 wherein the first type gate structure and the second type gate structure are positioned in a first active area and a second active area of the substrate respectively, and the first active area and the second active area is electrically isolated from each other by a shallow trench isolation (STI).

13. The method of claim 12, wherein the first active area is a P-type well and the second active area is an N-type well.

14. The method of claim 13, wherein the first type LDDs are N-type LDDs and the second type LDDs are P-type LDDs.

15. The method of claim 13, wherein the first type source/drain area is an N-type source/drain area and the second type source/drain area is a P-type source/drain area.

16. The method of claim 13, wherein the epitaxial layer comprises silicon germanium (SiGe).

17. The method of claim 12, wherein the first active area is an N-type well and the second active area is a P-type well.

18. The method of claim 17, wherein the first type LDDs are P-type LDDs and the second type LDDs are N-type LDDs.

19. The method of claim 17, wherein the first type source/drain area is a P-type source/drain area and the second type source/drain area is an N-type source/drain area.

20. The method of claim 17, wherein the epitaxial layer comprises silicon carbide (SiC).

21. The method of claim 1 further comprising a step of removing the patterned cap layer and the hard mask layers.

22. The method of claim 21 further comprising a step of performing a silicide process after removing the patterned cap layer and the hard mask layers.

23. A method for manufacturing complementary metal oxide semiconductor (CMOS) transistors comprising steps of:

- providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprising a gate dielectric layer, a gate conductive layer, and a hard mask layer;
- performing a lightly doped drain (LDD) implantation process to form first type LDDs in the substrate at two sides of the first type gate structure and second type LDDs in the substrate at two sides of the second type gate structure;
- performing an etching back process to etch back and thin down the hard mask covering the first type gate structure;
- performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure;
- performing an etching process to form recesses in the substrate respectively at two sides of the second type gate structure through a patterned cap layer; and
- performing a selective epitaxial growth (SEG) process to form epitaxial silicon layers in each recess.

24. The method of claim 23, wherein the hard mask layer comprises SiO, SiN, SiON, SiCN, SiC, SiOC, or silicon-rich-nitride (SRN).

25. The method of claim 23, wherein the hard mask layer has a thickness of 400-600 angstroms.

26. The method of claim 25, wherein the hard mask layer is thinned in a range of 0-400 angstroms in the etching back process.

27. The method of claim 23, wherein the LDD implantation process further comprises:

- performing a first ion implantation step to form the second type LDDs through a patterned first photoresist;
- removing the patterned first photoresist;
- performing a second ion implantation step to form the first type LDDs through a patterned second photoresist;
- removing the patterned second photoresist; and
- performing a wet cleaning step to remove the remaining photoresists with a DHF.

28. The method of claim 27, wherein the etching back process is performed after forming the patterned second photoresist to thin down the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

29. The method of claim 27, wherein the etching back process is performed after the second ion implantation step to thin down the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

30. The method of claim 23, wherein the etching back process comprises a wet etching process or a dry etching process.

31. The method of claim 23 further comprising a step of forming a spacer on sidewalls of each gate structure.

32. The method of claim 23, wherein the patterned cap layer has a thickness of 150-250 angstroms.

33. The method of claim 23 wherein the first type gate structure and the second type gate structure are positioned in a first active area and a second active area of the substrate respectively, and the first active area and the second active area is electrically isolated from each other by a STI.

34. The method of claim 33, wherein the first active area is a P-type well and the second active area is an N-type well.

35. The method of claim 34, wherein the first type LDDs are N-type LDDs and the second type LDDs are P-type LDDs.

36. The method of claim 34, wherein the first type source/drain area is an N-type source/drain area and the second type source/drain area is a P-type source/drain area.

37. The method of claim 34, wherein the epitaxial layer comprises SiGe.

38. The method of claim 33, wherein the first active area is an N-type well and the second active area is a P-type well.

39. The method of claim 38, wherein the first type LDDs are P-type LDDs and the second type LDDs are N-type LDDs.

40. The method of claim 38, wherein the first type source/drain area is a P-type source/drain area and the second type source/drain area is an N-type source/drain area.

41. The method of claim 38, wherein the epitaxial layer comprises silicon carbide (SiC).

42. The method of claim 23 further comprising a step of removing the patterned cap layer and the hard mask layers.

43. The method of claim 42 further comprising a step of performing a silicide process after removing the patterned cap layer and the hard mask layers.

44. A method for manufacturing complementary metal oxide semiconductor (CMOS) transistors comprising steps of:

- providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprising a gate dielectric layer, a gate conductive layer, and a hard mask layer;

- performing a lightly doped drain (LDD) implantation process to form first type LDDs in the substrate at two sides of the first type gate structure and second type LDDs in the substrate at two sides of the second type gate structure;

- performing an etching process to form recesses in the substrate at two sides of the second type gate structure through a patterned cap layer;

- performing a selective epitaxial growth (SEG) process to form epitaxial silicon layers in each recess;

- performing a source/drain formation process to form a first type source/drain area in the substrate at two sides of the first type gate structure and a second type source/drain area in the substrate at two sides of the second type gate structure; and

- performing an etching back process to etch back and thin down the patterned cap layer and the hard mask covering the first type gate structure.

45. The method of claim 44 further comprising a step of forming a spacer on sidewalls of each gate structure.

46. The method of claim 44, wherein the hard mask layer comprises SiO₂, SiN, SiON, SiCN, SiC, SiOC, or silicon-rich-nitride (SRN).

47. The method of claim 44, wherein the hard mask layer has a thickness of 400-600 angstroms.

48. The method of claim 47, wherein the patterned cap layer has a thickness of 150-250 angstroms.

49. The method of claim 48, wherein the patterned cap layer and the hard mask layers is thinned in a range of 0-400 angstroms in the etching back process.

50. The method of claim 44, wherein the source/drain formation process further comprises:

- performing a first ion implantation step to form the second type source/drain area through a patterned first photoresist;

- removing the patterned first photoresist;

- performing a second ion implantation step to form the first type source/drain area through a patterned second photoresist;

- removing the patterned second photoresist; and

- performing a wet cleaning step to remove the remaining photoresists with a DHF.

51. The method of claim 50, wherein the etching back process is performed before the source/drain formation process.

52. The method of claim 51 further comprising a step of forming a patterned third photoresist exposing the first type gate structure and used as an etching mask in the etch back process.

53. The method of claim 50, wherein the etching back process is performed after forming the patterned second photoresist to thin down the patterned cap layer and the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

54. The method of claim 50, wherein the etching back process is performed after the second ion implantation step to thin down the patterned cap layer and the hard mask layer covering the first type gate structure with the patterned second photoresist being an etching mask.

55. The method of claim 44, wherein the etching back process comprises a wet etching process or a dry etching process.

56. The method of claim 44 wherein the first type gate structure and the second type gate structure are positioned in

a first active area and a second active area of the substrate respectively, and the first active area and the second active area is electrically isolated from each other by a STI.

57. The method of claim 56, wherein the first active area is a P-type well and the second active area is an N-type well.

58. The method of claim 57, wherein the first type LDDs are N-type LDDs and the second type LDDs are P-type LDDs.

59. The method of claim 57, wherein the first type source/drain area is an N-type source/drain area and the second type source/drain area is a P-type source/drain area.

60. The method of claim 57, wherein the epitaxial layer comprises SiGe.

61. The method of claim 56, wherein the first active area is an N-type well and the second active area is a P-type well.

62. The method of claim 61, wherein the first type LDDs are P-type LDDs and the second type LDDs are N-type LDDs.

63. The method of claim 61, wherein the first type source/drain area is a P-type source/drain area and the second type source/drain area is an N-type source/drain area.

64. The method of claim 61, wherein the epitaxial layer comprises silicon carbide (SiC).

65. The method of claim 44 further comprising a step of removing the patterned cap layer and the hard mask layers.

66. The method of claim 65 further comprising a step of performing a silicide process after removing the patterned cap layer and the hard mask layers.

67. A method for manufacturing complementary metal oxide semiconductor (CMOS) transistors comprising steps of:

providing a substrate comprising at least a first type gate structure and a second type gate structure, each of the gate structures comprising a gate dielectric layer, a gate conductive layer, and a hard mask layer;

performing an etching back process to etch back and thin down the hard mask covering the first type gate structure;

forming a first type LDDs and a first type source/drain area in the substrate at two sides of the first type gate structure and a second type LDDs and a second type source/drain area in the substrate at two sides of the second type gate structure;

performing an etching process to form recesses in the substrate at two sides of the second type gate structure through a patterned cap layer; and

performing a selective epitaxial growth (SEG) process to form epitaxial silicon layers in each recess.

68. The method of claim 67, wherein the hard mask layers comprises SiO, SiN, SiON, SiCN, SiC, SiOC, or silicon-rich-nitride (SRN).

69. The method of claim 67 further comprising a step of forming a patterned photoresist on the substrate before the etching back process, the patterned photoresist being used as an etching mask in the etching back process.

70. The method of claim 67, wherein the hard mask layer has a thickness of 400-600 angstroms.

71. The method of claim 70, wherein the patterned cap layer and the hard mask layers are thinned in a range of 0-400 angstroms in the etching back process.

72. The method of claim 67, wherein the etching back process comprises a wet etching process or a dry etching process.

73. The method of claim 67 further comprising a step of forming a spacer on sidewalls of each gate structure before forming the first type source/drain area and the second type source/drain area.

74. The method of claim 67, wherein the patterned cap layer has a thickness of 150-250 angstroms.

75. The method of claim 67 wherein the first type gate structure and the second type gate structure are positioned in a first active area and a second active area of the substrate respectively, and the first active area and the second active area is electrically isolated from each other by a STI.

76. The method of claim 75, wherein the first active area is a P-type well and the second active area is an N-type well.

77. The method of claim 76, wherein the first type LDDs are N-type LDDs and the second type LDDs are P-type LDDs.

78. The method of claim 76, wherein the first type source/drain area is an N-type source/drain area and the second type source/drain area is a P-type source/drain area.

79. The method of claim 76, wherein the epitaxial layer comprises SiGe.

80. The method of claim 75, wherein the first active area is an N-type well and the second active area is a P-type well.

81. The method of claim 80, wherein the first type LDDs are P-type LDDs and the second type LDDs are N-type LDDs.

82. The method of claim 80, wherein the first type source/drain area is a P-type source/drain area and the second type source/drain area is an N-type source/drain area.

83. The method of claim 80, wherein the epitaxial layer comprises silicon carbide (SiC).

84. The method of claim 67 further comprising a step of removing the patterned cap layer and the hard mask layers.

85. The method of claim 84 further comprising a step of performing a silicide process after removing the patterned cap layer and the hard mask layers.

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