

all the features of real engine processes of interest. Gas-flow patterns can be predicted best; predictions of fuel spray behavior are less complete, and combustion calculations present considerable difficulties.

These computational, fluid dynamic, engine process analysis codes solve the partial differential equations for conservation of mass, momentum, energy, and species concentrations. To apply a digital computer to the solution of a continuum problem (such as the flow field inside the cylinder), the continuum must be represented by a finite number of discrete elements. The most common method of discretization is to divide the region of interest into a number of small zones or cells. These cells form a grid or mesh which serves as a framework for constructing finite volume approximations to the governing partial differential equations. The time variable is similarly discretized into a sequence of small time intervals called time steps, and the transient solution is "marched out" in time: the solution at time t_{n+1} is calculated from the known solution at time t_n . Three-dimensional formulations of the finite difference equations are required for most practical engine calculations; two-dimensional (or axisymmetric) formulations can be useful, however, under simpler flow situations, and have been more extensively used to date due to their simpler models and computer codes and requirement for less computer time and storage capacity.

The principal components of these multidimensional engine flow models are the following:⁵⁹

1. The mathematical models or equations used to describe the flow processes. Especially important is the turbulence model, which describes the small-scale features of the flow which are not accessible to direct calculation.
2. The discretization procedures used to transform the differential equations of the mathematical model into algebraic relations between discrete values of velocity, pressure, temperature, etc., located on a computing mesh which (ideally) conforms to the geometry of the combustion chamber with its moving valves and piston.
3. The solution algorithm whose function is to solve the algebraic equations.
4. The computer codes which translate the numerical algorithm into computer language and also provide easy interfaces for the input and output of information.

The basic equations for all existing in-cylinder flow calculation methods are the differential equations expressing the conservation laws of mass, momentum (the Navier-Stokes equations—a set of three), energy, and species concentrations. These equations, in the above order, may be written:

$$\frac{D}{Dt} \begin{pmatrix} 1 \\ u_i \\ e \\ Y_\alpha \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \\ Q \\ S_\alpha \end{pmatrix} - \frac{\partial}{\partial x_j} \begin{pmatrix} 0 \\ \tau_{ij} \\ q_j \\ J_{\alpha j} \end{pmatrix} \quad (14.54)$$

The first term on the right gives the source terms, the second term the diffusive transport. The D/Dt operator provides the convective transport terms and is

$$\frac{Df}{Dt} \equiv \frac{\partial(\rho f)}{\partial t} + \frac{\partial}{\partial x_j} (\rho u_j f) \quad (14.55)$$

Here, ρ is the density, u_i the i th velocity component, e the internal energy per unit mass, and Y_α the concentration of species α per unit mass.

In the IC engine context, the thermal energy source term Q involves a viscous term and source terms arising from chemical reaction of the fuel. Both Q and the species source term, S_α , will depend upon the chemical rate equations, which must be known to close the problem. Note that diffusion of the various species contributes to the diffusive flow of internal energy, q_j , in addition to conductive heat diffusion.

The fact that turbulent flows exhibit important spatial and temporal variations over a range of scales (dictated at the upper end by chamber dimensions and at the lower end by viscous dissipative processes, see Sec. 8.2.1) makes direct numerical solution of these governing equations impractical for flows of engine complexity. Recourse must therefore be made to some form of averaging or filtering which removes the need for direct calculation of the small-scale motions. Two approaches have been developed for dealing with this turbulence modeling problem: full-field modeling (FFM), sometimes called statistical flux modeling; and large-eddy simulation (LES) or subgrid-scale simulation. In FFM, one works with the partial differential equations describing suitably averaged quantities, using the same equations everywhere in the flow. For periodic engine flows, time averaging must be replaced by ensemble or phase averaging (see Sec. 8.2.1). The variables include the velocity field, thermodynamic state variables, and various mean turbulence parameters such as the turbulent kinetic energy, the turbulent stress tensor, etc. In FFM, models are needed for various averages of the turbulence quantities. These models must include the contributions of all scales of turbulent motion.^{59, 60}

Large-eddy simulation (LES) is an approach in which one actually calculates the large-scale three-dimensional time-dependent turbulence structure in a single realization of the flow. Thus, only the small-scale turbulence need be modeled. Since the small-scale turbulence structure is more isotropic than the large-scale structure and responds rapidly to changes in the large-scale flow field, modeling of the statistical fluxes associated with the small-scale motions is a simpler task than that faced in FFM where the large-scale turbulence must be included.

An important difference between FFM and LES is their definition of "turbulence." In FFM the turbulence is the deviation of the flow at any instant from the average over many cycles of the flow at the same point in space and oscillation phase [i.e., the fluctuation velocity defined by Eq. (8.16) or (8.18)]. Thus, FFM "turbulence" contains some contribution from cycle-by-cycle flow variations. LES defines turbulence in terms of variations about a local average; hence in LES turbulence is related to events in the current cycle.⁶⁰

14.5.2 Turbulence Models

In *full-field modeling* (FFM), equations for the averaged variables are formed from Eqs. (14.54). With periodic engine flows, phase or ensemble averaging must be used (see Secs. 8.2.1 and 8.2.2). Since the flow during the engine cycle is compressed and expanded, mass-weighted averaging (called Favre averaging) can be used to make the averaged compressible-flow equations look almost exactly like the averaged equations for incompressible flows. The combined ensemble-Favre averaging approach works as follows.⁶⁰

We denote the phase-averaging process by $\{ \}$, i.e.:

$$\{\rho(\mathbf{x}, t)\} = \lim_{N \rightarrow \infty} \frac{1}{N} \sum_{n=1}^N \rho(\mathbf{x}, t + n\tau) \quad (14.56)$$

where τ is the cycle period. We also write $\{\rho\} = \bar{\rho}$, and decompose ρ into $\rho = \bar{\rho} + \rho'$. The mass-weighted phase-averaged quantities (indicated by an overbar) are defined by

$$\bar{\rho}(\mathbf{x}, t) \bar{f}(\mathbf{x}, t) = \lim_{N \rightarrow \infty} \sum_{n=1}^N \rho(\mathbf{x}, t + n\tau) f(\mathbf{x}, t + n\tau) \quad (14.57)$$

where all flow variables (except density and pressure) have been decomposed as $f = \bar{f} + f'$. Note that $\{\rho'\}$ is zero, $\{\bar{f}\} = \bar{f}$, the mass-weighted phase average of f' is zero, but $\{f'\}$ is not zero. With these definitions:

$$\begin{aligned} \{\rho f\} &= \bar{\rho} \bar{f} \\ \{\rho f'\} &= 0 \\ \{\rho f g\} &= \bar{\rho}(\bar{f} \bar{g} + \overline{f' g'}) \\ \{\rho f g h\} &= \bar{\rho}(\bar{f} \bar{g} \bar{h} + \overline{f' g' h'} + \bar{g} \overline{f' h'} + \bar{h} \overline{f' g'} + \overline{f' g' h'}) \end{aligned} \quad (14.58)$$

Phase-averaging Eq. (14.54), one obtains⁶⁰

$$\frac{\bar{D}}{Dt} \begin{pmatrix} 1 \\ \bar{u}_i \\ \bar{e} \\ \bar{Y}_\alpha \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \\ \{Q\} \\ \{S_\alpha\} \end{pmatrix} - \frac{\partial}{\partial x_j} \begin{pmatrix} 0 \\ \{\tau_{ij}\} \\ \{q_j\} \\ \{J_{\alpha j}\} \end{pmatrix} - \frac{\partial}{\partial x_j} \begin{pmatrix} 0 \\ \bar{\rho} \overline{u'_i u'_j} \\ \bar{\rho} \overline{e' u'_j} \\ \bar{\rho} \overline{Y'_\alpha u'_j} \end{pmatrix} \quad (14.59)$$

where

$$\frac{\bar{D} \bar{f}}{Dt} = \frac{\partial}{\partial t} (\bar{\rho} \bar{f}) + \frac{\partial}{\partial x_j} (\bar{\rho} \bar{u}_j \bar{f}) \quad (14.60)$$

The terms on the left-hand side in Eq. (14.59) involve only the solution variables $\bar{\rho}$, $\bar{u}_i$, $\bar{e}$, and $\bar{Y}_\alpha$, and hence require no modeling. However, all of the terms on the right, particularly the last terms that represent turbulent transport, involve turbulence fluctuation quantities and must be modeled in terms of the solution variables. The source terms $\{Q\}$ and $\{S_\alpha\}$ present special difficulties to the engine modeler. Due to the exponential dependence of the heat release Q on tem-

perature, $\{Q\}$ will be strongly influenced by temperature fluctuations. These issues are discussed more fully in Secs. 14.5.5 and 14.5.6.

The momentum equations contain terms, $-\bar{\rho} \overline{u'_i u'_j}$, which represent turbulent stresses (and are often called the Reynolds stresses). These terms must be modeled with additional equations before the set of equations, (14.59), is "closed" and can be solved. The most widely used *turbulence model* or equation set is the *k-ε model*.⁶⁰⁻⁶³ This assumes a newtonian relationship between the turbulent stresses and mean strain rates, and computes the (fictitious) turbulent viscosity appearing in this relationship from the local turbulent kinetic energy k ($=\overline{u'_i u'_i}/2$) and its dissipation rate ε . An equation governing k can be developed by multiplying the u_i equation in Eq. (14.54) by u_i , subtracting from this the equation formed by multiplying the $\bar{u}_i$ equation in Eq. (14.59) by $\bar{u}_i$, and phase-averaging the result. The equation so obtained is

$$\frac{D\bar{k}}{Dt} = \bar{\rho}(P - \varepsilon) - \frac{\partial}{\partial x_j} J_k \quad (14.61a)$$

where P is the rate of turbulence production per unit mass

$$P = -\overline{u'_i u'_j} \frac{\partial \bar{u}_i}{\partial x_j} \quad (14.61b)$$

and J_k represents diffusive transport.

In the most commonly used two-equation *k-ε model*, all the unknown turbulence quantities are modeled in terms of the turbulent velocity scale $k^{1/2}$ and the turbulence length scale $k^{3/2}/\varepsilon$ obtained from the definition of the energy dissipation rate, via

$$\varepsilon \propto \frac{k^{3/2}}{l} \quad (14.62)$$

The rationale is that the rate of energy dissipation is controlled by the rate at which the large eddies feed energy to the smaller dissipative scales which in turn adjust to handle this energy.⁶⁰

A turbulent viscosity μ_T is defined:

$$\mu_T = \frac{C_0 \bar{\rho} k^2}{\varepsilon} \quad (14.63)$$

where C_0 is a model constant. The turbulent stress terms appearing in Eqs. (14.59) and (14.61) are then modeled in a quasi-newtonian manner:

$$\bar{\rho} \overline{u'_i u'_j} = \frac{2}{3} \bar{\rho} k \delta_{ij} + \frac{2}{3} \mu_T \nabla \cdot \bar{\mathbf{u}} \delta_{ij} - 2 \mu_T \bar{S}_{ij} \quad (14.64)$$

where $\bar{S}_{ij}$ is the strain rate of the $\bar{u}_i$ field:

$$\bar{S}_{ij} = \frac{1}{2} \left(\frac{\partial \bar{u}_i}{\partial x_j} + \frac{\partial \bar{u}_j}{\partial x_i} \right) \quad (14.65)$$

The viscous-stress terms in the momentum equations are evaluated using a newtonian constitutive relation. The turbulent-diffusion terms in the various transport equations are modeled using the turbulent diffusivity. The diffusing flux of a quantity ϕ is given by

$$J_{\phi i} = -\frac{\mu_T}{\sigma_\phi} \frac{\partial \phi}{\partial x_i} \quad (14.66)$$

where σ_ϕ is a turbulent Prandtl number for ϕ .

The model is completed with a transport equation for ε . An exact equation can be developed by suitable manipulation of the Navier-Stokes equations. All ε equation models are of the form⁶⁰

$$\frac{D\varepsilon}{Dt} = W - \frac{\partial H_i}{\partial x_i} \quad (14.67)$$

where W is the source term and H_i is the diffusive flux of $\tilde{\rho}\varepsilon$ which is modeled similarly to the other diffusion terms. The appropriate form of W is the subject of much debate. For an incompressible flow, W can be modeled adequately by

$$W = \left(-C_2 + C_1 \frac{P}{\varepsilon} \right) \frac{\tilde{\rho}\varepsilon^2}{k} \quad (14.68)$$

C_1 and C_2 are constants: the C_2 term produces the proper behavior of homogeneous isotropic turbulence and the C_1 term modifies this behavior for homogeneous shear. However, for a flow with compression and expansion, an additional term in Eq. (14.68) is needed to account for changes in ε produced by dilation. Several forms for this additional term have been proposed^{60, 62} (for example, $C_3 \tilde{\rho}\varepsilon \nabla \cdot \bar{\mathbf{u}}$) and compared.⁶³ The goal is to construct a W that predicts the appropriate physical behavior under the relevant engine conditions. While different choices for modeling these terms do affect the results (especially the behavior of the turbulence length scale during the cycle⁶²), the predictions of mean flow and turbulence intensity do not differ very significantly.⁶³

One other FFM that has been applied to engines is the *Reynolds stress model* (RSM) which, in its most general form, comprises seven simultaneous partial differential equations for the six stress components and the dissipation rate ε . This obviously imposes a much greater computing burden compared with the two-equation k - ε model. The limited results available⁶⁴ indicate that RSM predictions of the flow field are closer to corresponding measured data than k - ε model predictions.⁶⁵

The large-eddy simulation (LES) approach to turbulence modeling⁶⁶ has also been applied to engines. Since here one calculates the large-scale three-dimensional time-dependent flow structure directly, only the turbulence smaller in scale than the grid size need be modeled. Hence these are often referred to as subgrid-scale models. A new dependent variable q , which represents the kinetic energy per unit mass of the turbulent length scales that are too small to resolve in the mesh, is introduced. This variable satisfies a transport equation which con-

tains terms for production and decay of q and for its convection and diffusion. In the KIVA engine code,⁶⁷ this equation has the form:

$$\frac{\partial}{\partial t}(\rho q) + \nabla \cdot (\rho q \mathbf{u}) = -\frac{2}{3}\rho q \nabla \cdot \mathbf{u} + \sigma : \nabla \mathbf{u} + \nabla \cdot (\mu \nabla q) - C\rho L^{-1}q^{3/2} + \dot{W}_s \quad (14.69)$$

where σ is the turbulent stress tensor, μ the turbulent viscosity, C a constant of order unity, and L a characteristic length on the order of twice the mesh spacing. $\dot{W}_s$ is a source term representing the production of turbulence by the motion of fuel droplets in situations where fuel sprays are important.

The physical meaning of the terms in Eq. (14.69) are as follows. The term $\nabla \cdot (\rho q \mathbf{u})$ is the convection of the turbulence by the resolved (large-scale) velocity field. The term $-\frac{2}{3}\rho q \nabla \cdot \mathbf{u}$ is a compressibility term that is the turbulent analog of $p dV$ work. The term $\sigma : \nabla \mathbf{u}$ represents the production of turbulence by shear in the resolved velocity field; $\nabla \cdot (\mu \nabla q)$ is the self-diffusion of the turbulence with diffusivity μ/ρ . The term $-C\rho L^{-1}q^{3/2}$ represents the decay of turbulent energy into thermal energy. This term appears with opposite sign as a source term in the thermal internal energy equation in place of $\sigma : \nabla \mathbf{u}$, which can be thought of as the rate at which kinetic energy of the resolved motions is dissipated by the turbulence. Before it is dissipated, the kinetic energy of the resolved velocity field is first converted into subgrid scale turbulent energy q , which is then converted into heat by the decay term $C\rho L^{-1}q^{3/2}$.⁶⁷

Under most circumstances, the velocity and temperature boundary layers in an engine cylinder will be too thin to be resolved explicitly with a computing mesh that is practical on present-day computers. However, these layers are important because they determine the wall shear and heat flux which are essential boundary conditions for the numerical simulation, and are of practical importance (see Secs. 8.3 and 12.6.5). Special submodels for these boundary layers, referred to as wall functions, are used to connect the wall shear stresses, heat fluxes, wall temperatures, etc., to conditions at the outer edge of the boundary layer. This removes the need to place grid points within the layer. Since the boundary layers are usually turbulent, the logarithmic "turbulent law of the wall" is commonly used. Key assumptions made are: that the finite difference mesh point nearest the wall lies in the law-of-the-wall region and that the law-of-the-wall relation for steady flow past a plane wall is valid under engine cylinder conditions. While these may not be valid assumptions, it is not yet feasible to resolve the flow details within the boundary layer.⁶⁸

14.5.3 Numerical Methodology

The three important numerical features of multidimensional methods are: the computational grid arrangement, which defines the number and positions of the locations at which the flow parameters are to be calculated; the discretization practices used to transform the differential equations of the mathematical model

into algebraic equations; and the solution algorithms employed to obtain the flow parameters from the discrete equations.^{59, 65}

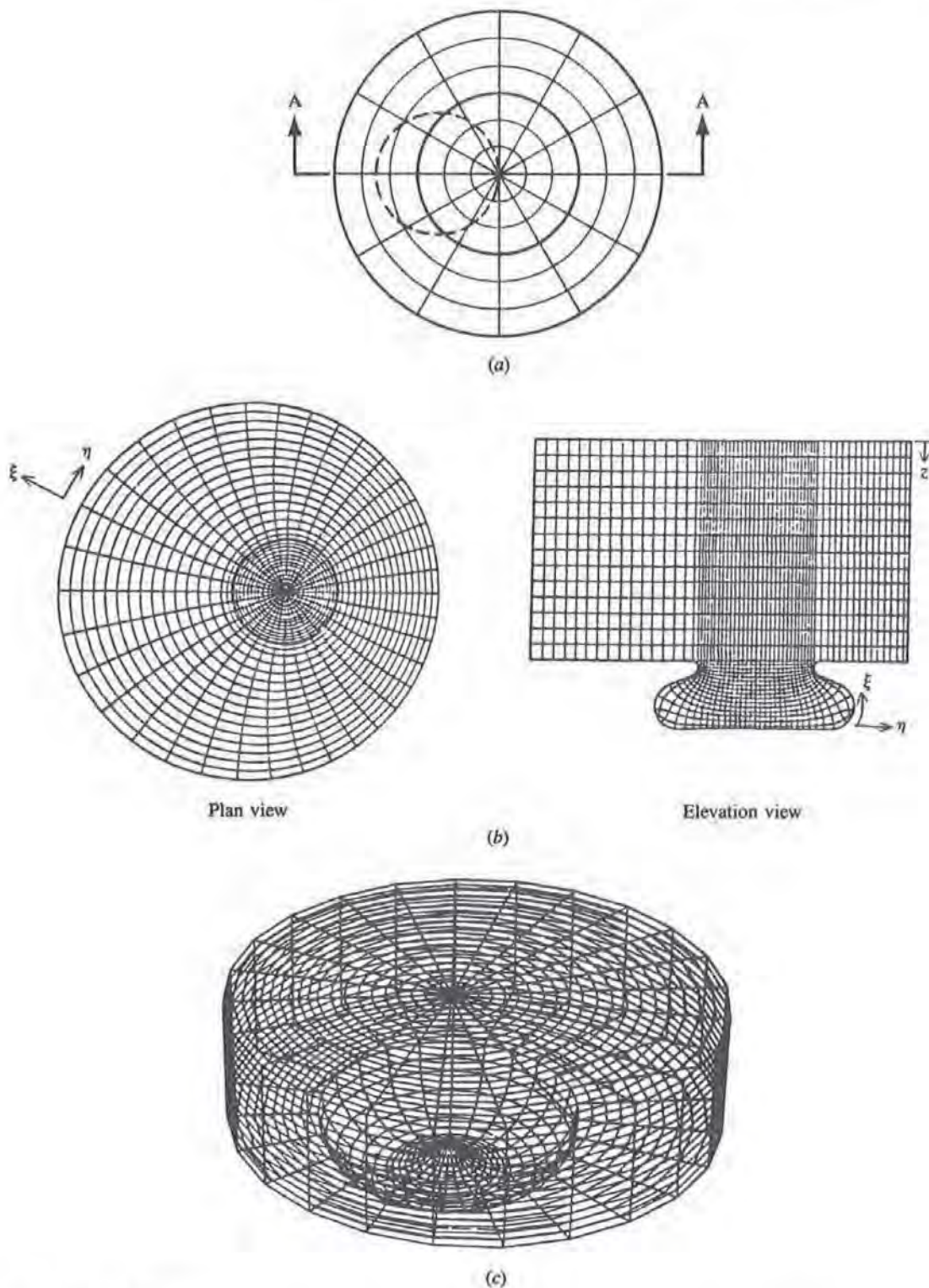
COMPUTING MESH. The requirements of the computing mesh are:

1. It adequately fits the topography of the combustion chamber and/or inlet port, including the moving components.
2. It allows control of local resolution to obtain the maximum accuracy with a given number of grid points.
3. It has the property that each interior grid point is connected to the same number of neighboring points.

The first requirement obviously follows from the need to simulate the effects of changes in engine geometry. The second requirement stems from the fact that computing time increases at least linearly with the number of mesh points. Thus it is desirable that the mesh allow concentration of grid points in regions where steep gradients exist such as jets and boundary layers. The third requirement comes from the need for the mesh to be topologically rectangular in some transformed space so that highly efficient equation solvers for such mesh systems can be utilized.

Early engine models used a grid defined by the coordinate surfaces of a cylindrical-polar frame. Such an approach is adequate provided the combustion chamber walls also coincide with coordinate surfaces. This only occurs for a restricted number of practical chambers (e.g., disc and centered cylindrical bowl-in-piston shapes); even for these, the inlet and exhaust valve circumferences would in general cut across the grid (see Fig. 14-29a). While procedures have been devised for modifying the difference equations for such grids to allow for noncoincident boundaries, the preferred approach is to employ some form of flexible "body-fitting" coordinate frame/grid whose surfaces can be shaped to the chamber geometry, as illustrated in Fig. 14-29b, which shows a diesel engine combustion chamber fitted by a mesh which is orthogonal-curvilinear in the bowl. This enables the bowl shape to be accurately represented and the boundary layers on its surfaces to be resolved in greater detail. The region between the piston crown and cylinder head surfaces is fitted with a bipolar system which expands and contracts axially to accommodate the piston motion. The orthogonality constraint of this mesh limits its usefulness: the generation of orthogonal meshes for general three-dimensional geometries is cumbersome and the resulting mesh often far from optimal. These problems are largely surmounted by "arbitrary" nonorthogonal lagrangian-eulerian meshes like that used in KIVA,⁶⁷ illustrated in Fig. 14-29c. This has the additional advantage that the mesh points in the swept volume are not constrained to move axially: their motion can be arbitrarily prescribed.⁵⁹

DISCRETIZATION PRACTICES. These multidimensional engine flow models are time-marching programs that solve finite difference approximations to the gov-

**FIGURE 14-29**

Different types of computing mesh arrangements for engine combustion chambers. (a) Cylindrical polar mesh: dashed line shows valve head circumference.⁶⁵ (b) Body-fitted orthogonal curvilinear mesh fitted to DI diesel combustion chamber bowl.⁶⁹ (c) Arbitrary nonorthogonal lagrangian-eulerian (ALE) mesh for offset diesel combustion bowl.⁶⁷

erning differential equations. The individual cells formed by the mesh or grid serve as the spatial framework for constructing these algebraic finite difference equations. The time variable is similarly discretized into a sequence of small time intervals called time steps: the solution at time t_{n+1} is calculated from the known solution at time t_n . The spatial differencing is made conservative wherever possible. The procedure used is to difference the basic equations in integral form, with the volume of a typical cell used as the control volume and the divergence terms transformed into surface integrals using the divergence theorem.⁶⁷

The discretized equations for any dependent variable ϕ are of the general form:

$$A_p \phi_p^{i+1} = \sum_n A_n \phi_n^{i+1} + S_{\phi,p} V_p + A_p^i \phi_p^i \quad (14.70)$$

where the A 's are coefficients expressing the combined influences of convection and diffusion, $S_{\phi,p} V_p$ is the source integral over the cell volume V_p , the subscript p denotes a typical node point in the mesh, the summation $\sum$ is over its (six) nearest neighbors, and the superscripts $i+1$ and i denote "new" and "old" values, at times $t + \delta t$ and t , respectively, where δt is the size of the time step.⁶⁹

Until recently all methods involved similar spatial approximations to calculate convective and diffusive transport, using a blend of first-order upwind differencing for the former and second-order central differencing for the latter. Unfortunately, all discretization practices introduce inaccuracies of some kind, and the standard first-order upwind scheme produces spatial diffusion errors which act in the same way as real diffusion to "smooth" the solutions. The magnitude of the numerical diffusion reduces as the mesh density is increased, but even with as many as 50 mesh points in each coordinate direction, the effect is not eliminated. A recent development has been the introduction of "higher order" spatial approximations which, in the past, had a tendency to produce spurious extrema. This problem has been overcome by the use of "flux blending" techniques. First-order upwind and higher-order approximations are blended in appropriate proportions to eliminate the overshoots of the latter. Even with these schemes, however, true mesh-independent solutions could not be achieved with densities of up to 50 nodes in each coordinate direction; so there is still a need for further improvement.⁶⁵

SOLUTION ALGORITHMS. Numerical calculations of compressible flows are inefficient at low Mach numbers because of the wide disparity between the time scales associated with convection and with the propagation of sound waves. While all methods use first-order temporal discretization and are therefore of comparable accuracy, they differ in whether forward or backward differencing is employed in the transport equations leading to implicit or explicit discrete equations, respectively. In explicit schemes, this inefficiency occurs because the time steps needed to satisfy the sound-speed stability condition are much smaller than those needed to satisfy the convective stability condition alone. In implicit schemes, the inefficiency manifests itself in the additional computational labor

needed to solve the implicit (simultaneous) system of equations at each time step. This solution is usually performed by iterative techniques.

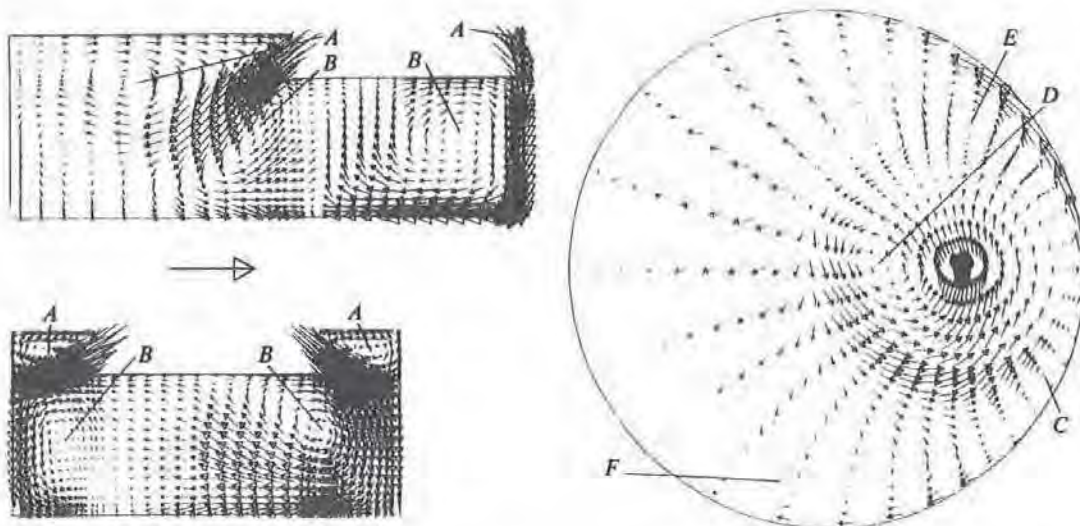
The computing time requirements of these two approaches scale with the number of equations n and the number of mesh points m , as follows. For explicit methods, computing time scales as nm , but the time step is limited by the stability condition as summarized above. For implicit methods, computing time scales as n^3m and Δt is only limited by accuracy considerations.

One procedure used, a semi-implicit method, is the *acoustic subcycling* method. All terms in the governing equations that are not associated with sound waves are explicitly advanced with a larger time step Δt similar to that used with implicit methods. The terms associated with acoustic waves (the compression terms in the continuity and energy equations and the pressure gradient in the momentum equation) are explicitly advanced using a smaller time step δt that satisfies the sound-speed stability criterion [Eq. (14.23)], and of which the main time step is an integral multiple. While this method works well in many IC engine applications where the Mach number is not unduly low, it is unsuitable for very low Mach number flows since the number of subcycles ($\Delta t/\delta t$) tends to infinity as the Mach number tends to zero. For values of $\Delta t/\delta t$ greater than 50 an implicit scheme becomes more efficient. *Pressure gradient scaling* can be used to extend the method to lower Mach numbers. The Mach number is artificially increased to a larger value (but still small in an absolute sense) by multiplying the pressure gradient in the momentum equation by a time-dependent scaling factor $1/\alpha(t)^2$, where $\alpha(t) > 1$. This reduces the effective sound speed by the factor α . This does not significantly affect the accuracy of the solution because the pressure gradient in low Mach number flows is effectively determined by the flow field and not vice versa. Coupling pressure gradient scaling with acoustic subcycling reduces the number of subcycles by α .⁶⁷

The implicit equations that result from forward differencing consist of simultaneous sets for all variables and thus require more elaborate methods of solution. However, they contain no intrinsic stability constraints. Fully iterative solution algorithms for solution of these equation sets are being replaced with more efficient simultaneous linear equation solvers.⁶⁵

14.5.4 Flow Field Predictions

To illustrate the potential for multidimensional modeling of IC engine flows, examples of the output from such calculations will now be reviewed. A large amount of information on many fluid flow and state variables is generated with each calculation, and the processing, organization, and presentation of this information are tasks of comparable scope to its generation! Flow field results are usually presented in terms of the gas velocity vectors at each grid point of the mesh in appropriately selected planes. Arrows are usually used to indicate the direction and magnitude (by length) of each vector. Examples of such plots—of the flow pattern in the cylinder during the intake process—are shown in Fig. 14-30.⁷⁰ The flow field is shown 60° ATC during the intake stroke. A helical intake

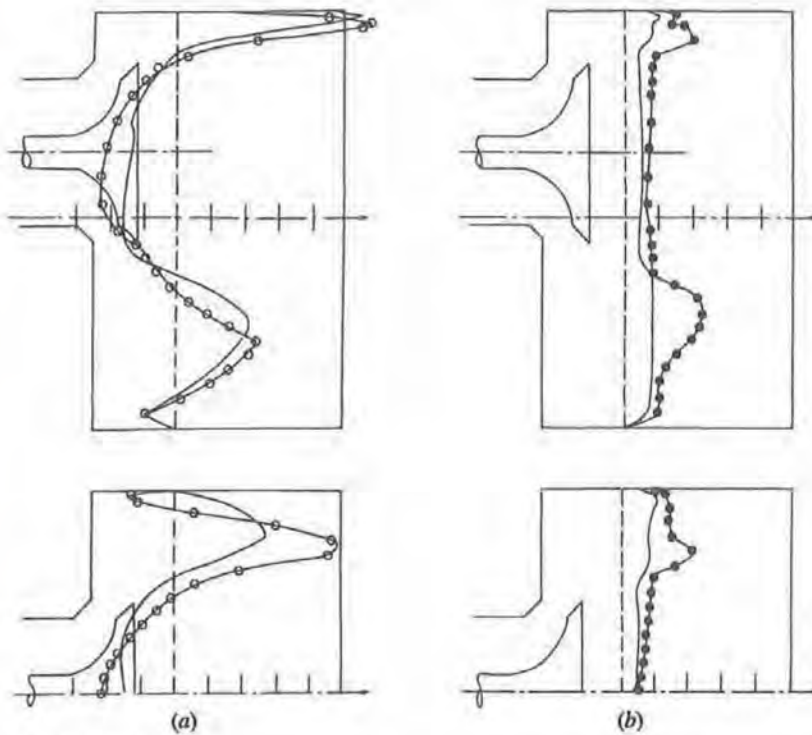
**FIGURE 14-30**

Computed velocity field within the cylinder at 60° ATC during the intake stroke. Top left: plane through cylinder and inlet valve axes. Bottom left: orthogonal plane through valve axis. Right: circumferential-radial plane halfway between piston and cylinder head. Reference vector arrow corresponds to velocity of 132 m/s. Letters denote centers of toroidal flow structures.⁷⁰

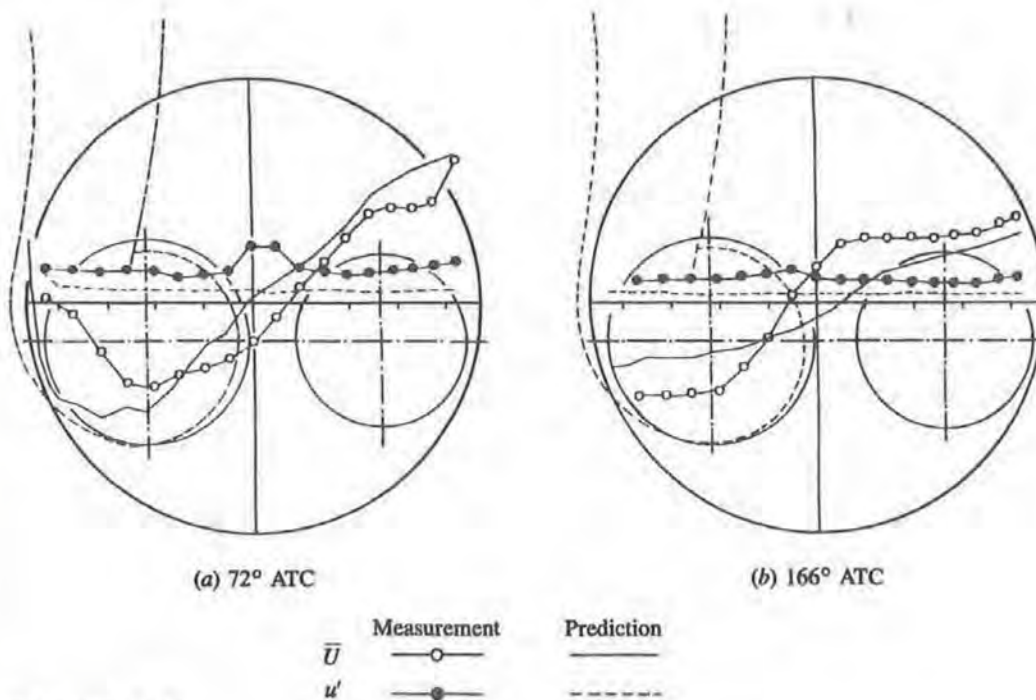
port is used to general swirl, and the flow through the valve curtain area (see Sec. 6.3.2)—the inlet boundary condition for the calculation—was determined by measurement. The calculation used a curvilinear, axially expanding and contracting grid with about 16,000 mesh points of the type shown in Fig. 14-29b. It employed a fully iterative solution algorithm with standard upwind differencing and the k - ϵ turbulence model. Shown in Fig. 14-30 are the plane through the valve and cylinder axis (top left), the perpendicular plane through the valve axis (bottom left), and a circumferential radial plane halfway between the cylinder head and the piston (right).

The major features of the conical jet flow through the inlet valve into the cylinder are apparent (see Sec. 8.1). However, the off-cylinder-axis valve and the swirl generated by the helical port produce substantial additional complexity. The letters on the figures show regions of local recirculation. Regions *A* and *B* correspond to the rotating flow structures observed in simpler geometries (see Fig. 8-3); however, regions *CF* indicate that the swirling motion is far from solid-body rotation.⁷⁰

Figures 14-31 and 14-32 show comparisons of three-dimensional predictions of in-cylinder flow fields with data. The computational and experimental geometries have been matched, as have the inlet flow velocities through the valve open area and engine speed. Figure 14-31 shows predicted and measured mean flow velocities and turbulence intensities within the cylinder, with a conventional inlet port and valve configuration, at 68° ATC during the intake stroke.⁷¹ The experimental values come from LDA measurements (see Sec. 8.2.2). The general features of the mean flow are reproduced by the model with reasonable accuracy, though some details such as the flow along the cylinder toward the head in the


FIGURE 14-31

Comparison of (a) measured and predicted axial velocity profiles and (b) measured and predicted turbulence intensity profiles at 68° ATC during the intake stroke. Data: line with points. Predictions: line without points. Each interval on the scale on cylinder axes corresponds to 2 times the mean piston speed.⁷¹


FIGURE 14-32

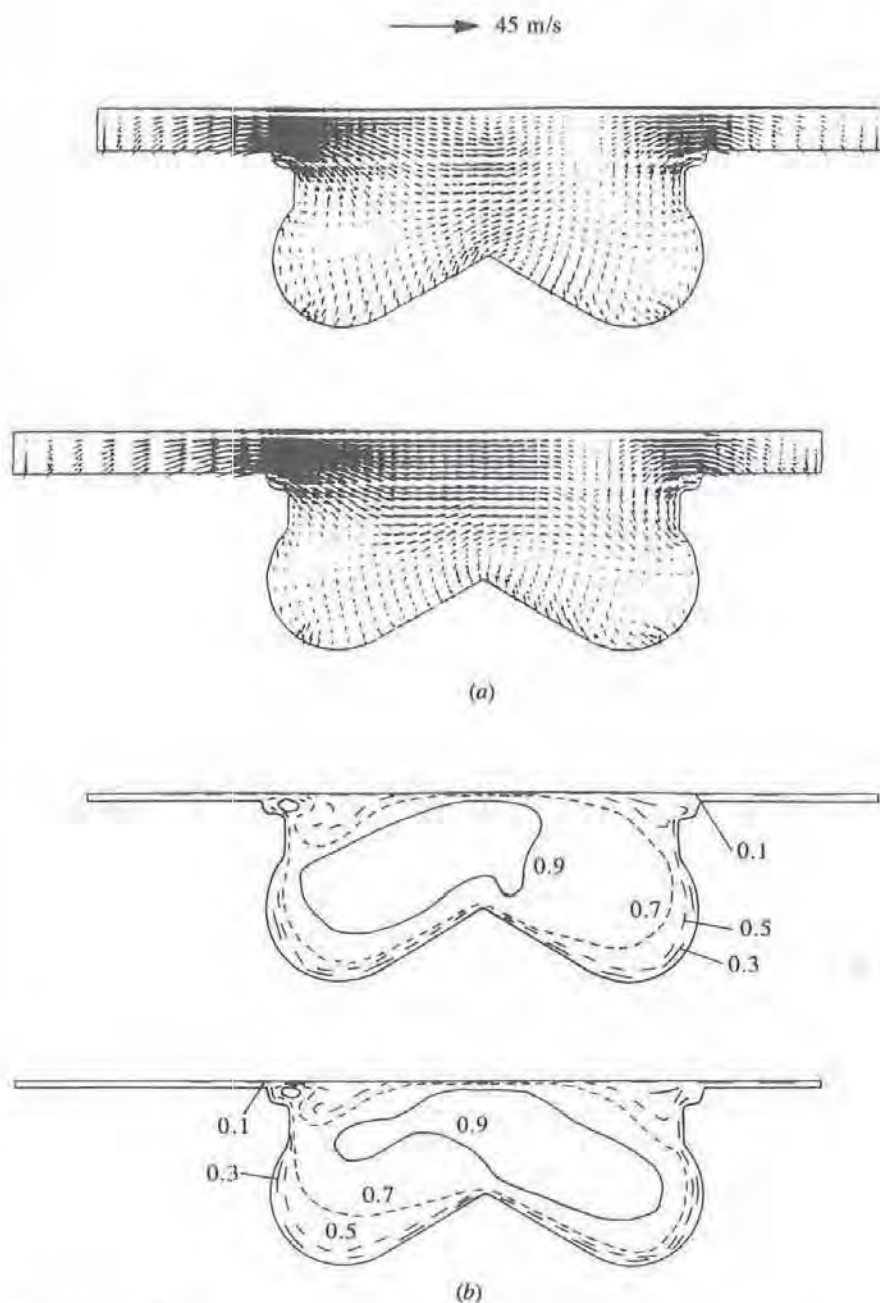
Comparison between measured and predicted swirl velocities and turbulence intensities at 72 and 166° ATC during the intake stroke. Engine equipped with helical port.⁵⁹

symmetry plane are not predicted. The approximate magnitude of the turbulence intensity levels are predicted, but the values within the conical intake jet are underestimated. Figure 14-32 shows in-cylinder swirl velocity predictions and measurements in an engine with a disc-shaped chamber and helical intake port, during the intake and compression strokes. Again the major features of the experimental profiles are predicted adequately, though differences in detail are significant.⁵⁹

Comparative multidimensional modeling studies of different turbulence models,⁶³ differencing schemes,^{59, 65} and number of grid points⁵⁹ indicate the following. Differences in the form and coefficients of the dilation term in the k - ϵ turbulence model have only modest effects on flow field predictions. Higher-order turbulence models might provide improved accuracy.⁶⁵ Both mesh refinement, more finely spaced grid points, and use of higher-order differencing schemes have been shown to improve significantly the accuracy of the predictions, often of course with substantial increases in computing requirements.⁵⁹

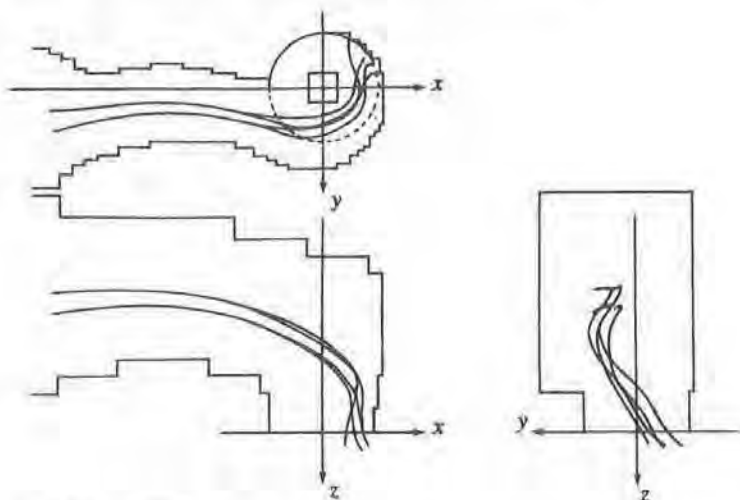
Examples of predictions of other types of engine flow processes are the following. Squish flows into bowl-in-piston combustion chambers have been extensively analyzed. Figure 14-33a shows the flow field into and within an off-axis bowl in piston at 20° BTC of the compression stroke. The strong radially inward squish flow at the bowl lip is apparent. However, the bowl-axis offset produces a stronger flow where the squish region is greatest in extent and results in a net flow across the bowl center plane and a complex flow pattern within the bowl. Turbulence intensity results are often displayed on contour plots. Figure 14-33b shows the turbulence intensity distribution within the bowl at TC after compression. The correspondence between high-velocity regions generated by the squish flow (Fig. 14-33a) and higher turbulence intensities is apparent. A substantial variation in intensity throughout the bowl is predicted. Assimilation of detailed three-dimensional velocity data from individual two-dimensional planar vector maps is cumbersome; computer-generated three-dimensional perspective views of the velocity field are proving valuable.⁷²

An alternative method of displaying multidimensional model results, especially from three-dimensional calculations, is through particle traces. Infinitesimal particles are placed at key locations in the flow field at a given crank angle (e.g., at the start of the process of interest) and their trajectories are computed from the velocity field as a function of time through the process. Figure 14-34 shows the traces of four particles, initially located near the center of the entrance to a helical inlet port at 30° ATC, as they traverse the port.⁷³ The particle traces illustrate the mechanism by which a helical port generates swirl. A second example of particle traces (Fig. 14-35) within the cylinder during the intake stroke indicates the complexity of swirling flows with realistic port and valve geometries.⁷⁴ The figure shows the paths traced out by six particles, initially evenly spaced around the valve curtain area at TC at the start of the intake process, during the intake stroke with a tangentially directed inlet port. While all the particles follow a helical path within the cylinder, the steepness of these paths varies substantially depending on the initial location of each particle.

**FIGURE 14-33**

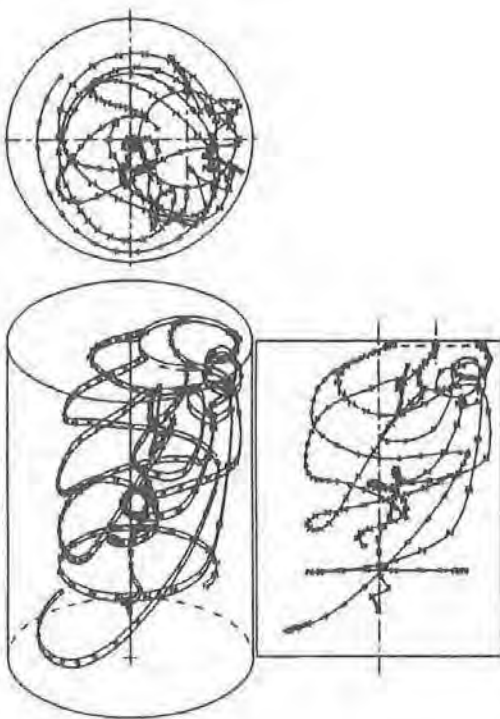
(a) Predicted velocity flow field within the offset bowl of DI diesel chamber in two orthogonal planes through the bowl center, at 20° BTC toward end of compression. Reference vector = 45 m/s. (b) Predicted relative turbulence intensity $u'/\bar{S}_p$ within the bowl in the same two planes at TC at the end of compression. Numbered contours show fraction of maximum value.⁷²

Multidimensional models also provide local composition information. Studies have been done of two-stroke cycle scavenging flows (e.g., Ref. 75) and of the mixing between fresh mixture and residual gases in four-stroke cycle engines (e.g., Ref. 76). Figure 14-36 shows how the mixing between fresh fuel and air, and

**FIGURE 14-34**

Computed trajectories of gas particles moving through a helical inlet port during the intake process. Particles initially located near center of port at 30° ATC.⁷³

residual gases, proceeds during the intake and compression strokes of a spark-ignition engine four-stroke cycle. Concentrations (defined as fresh mixture mass/total mixture mass) at different locations within the cylinder are plotted against crank angle ($z = 2$ is near the head, $z = 7$ near the piston; $y = 2$ is near the cylinder axis, $y = 7$ near the cylinder liner). A relatively long time is required for the fresh and residual gases to mix and at 30° BTC there is still several percent

**FIGURE 14-35**

Computed trajectories traced out during the intake stroke by six gas particles initially evenly spaced around the valve curtain area at TC at the start of the intake process, with a tangentially directed inlet port. Cylinder shown with piston at BC, at the end of the intake stroke.⁷⁴

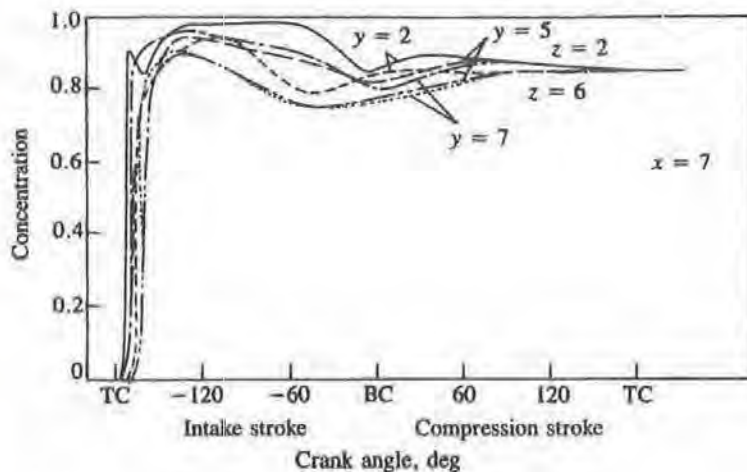


FIGURE 14-36

Computed concentration distribution of fresh fuel-air mixture and residual gas within the cylinder during the intake and compression stroke of a spark-ignition engine. Concentration expressed as fresh mixture mass/total mixture mass. $z = 2$ is near the cylinder head, $z = 7$ near the piston; $y = 2$ near the cylinder axis, $y = 7$ near the cylinder liner; $x = 7$ along the radius passing beneath the inlet valve. 2000 rev/min and wide-open throttle.⁷⁶

nonuniformity. At part load with its higher residual fraction, one would expect these differences to be larger.⁷⁶

14.5.5 Fuel Spray Modeling

The physical behavior of liquid fuel sprays when injected into the engine cylinder, as occurs in compression-ignition (or stratified-charge) engines, has already been described in Sec. 10.5. Here the current status of models for such spray behavior which are used with multidimensional models of gas motion within the cylinder are reviewed. Fuel-injected internal combustion engines present a particularly difficult problem for numerical simulation. The fuel spray produces an inhomogeneous fuel-air mixture: the spray interacts with and strongly affects the flow patterns and temperature distribution within the cylinder. The fuel is injected as liquid, it atomizes into a large number of small droplets with a wide spectrum of sizes, the droplets disperse and vaporize as the spray moves through the surrounding air, droplet coalescence and separation can occur, gaseous mixing of fuel vapor and air then takes place, followed, finally, by combustion. Models which explicitly treat the two-phase structure of this spray describe the spray behavior in terms of differential conservation equations for mass, momentum, and energy.

Two such classes of model exist, usually called the continuum droplet model (CDM) and the discrete droplet model (DDM). Both approaches average over flow processes occurring on a scale comparable to the droplet size, and thus require independent modeling of the interactions occurring at the gas droplet interface: typically this is done with correlations for droplet drag and heat and mass transfer. The CDM attempts to represent the motion of all droplets via an

eulerian partial differential spray probability equation containing, in its most general case, eight independent variables: time, three spatial coordinates, droplet radius and the three components of the droplet velocity vector. This approach imposes enormous computational requirements. The DDM uses a statistical approach; a representative sample of individual droplets, each droplet being a member of a group of identical non-interacting droplets termed a "parcel," is tracked in a lagrangian fashion from its origin at the injector by solving ordinary differential equations of motion which have time as the independent variable.

This latter type of model is used in engine spray analysis.^{77, 78} Droplet parcels are introduced continuously throughout the fuel-injection process, with specified initial conditions of position, size, velocity, number of droplets in the parcel prescribed at the "zone of atomization" according to an assumed or known size distribution, initial spray angle, fuel-injection rate, and fuel temperature at the nozzle exit. The values of these parameters are chosen to represent statistically all such values within the spray. They are then tracked in a lagrangian fashion through the computational mesh used for solving the gas-phase partial differential conservation equations.

The equations describing the behavior of individual droplets are⁷⁹

$$\frac{d}{dt} \mathbf{x}_k = \mathbf{u}_k \quad (14.71)$$

$$\frac{d}{dt} (m_k \mathbf{u}_k) = -\frac{m_k}{\rho_k} \nabla p + F_{D,k}(\mathbf{u} - \mathbf{u}_k) \quad (14.72)$$

$$m_k \frac{dh_k}{dt} = \dot{q}_k + (h_v - h_k) \frac{dm_k}{dt} \quad (14.73)$$

where $\mathbf{x}_k$ is the position vector for droplet k and $\mathbf{u}_k$ its velocity, m_k is the droplet mass and ρ_k the droplet density, $\mathbf{u}$ is the gas velocity, h_k the droplet specific enthalpy, $\dot{q}_k$ the heat-transfer rate from the gas to the droplet, and h_v the specific enthalpy of fuel vapor. $F_{D,k}$ is the droplet drag function:

$$F_{D,k} = \frac{1}{2} \pi r_k^2 \rho C_D |\mathbf{u} - \mathbf{u}_k| \quad (14.74)$$

where r_k is the droplet radius, μ and ρ the gas viscosity and density, and C_D is the drag coefficient. $F_{D,k}$ is the sum of the Stokes drag and the form drag, and in the laminar limit where $C_D = 24/\text{Re}$ with $\text{Re} = 2r_k \rho |\mathbf{u} - \mathbf{u}_k| / \mu$ it goes to $6\pi r_k \mu$.

An equation for the evaporation rate completes this set: it is usually assumed that the droplet is in thermal equilibrium at its wet-bulb temperature, T_s . Then a balance between heat transfer to the droplet and the latent heat of vaporization carried away by the fuel vapor exists:

$$(h_v - h_k) \frac{dm_k}{dt} = -\dot{q}_k \quad (14.75)$$

While a large portion of the droplet lifetime is spent in this equilibrium, terms

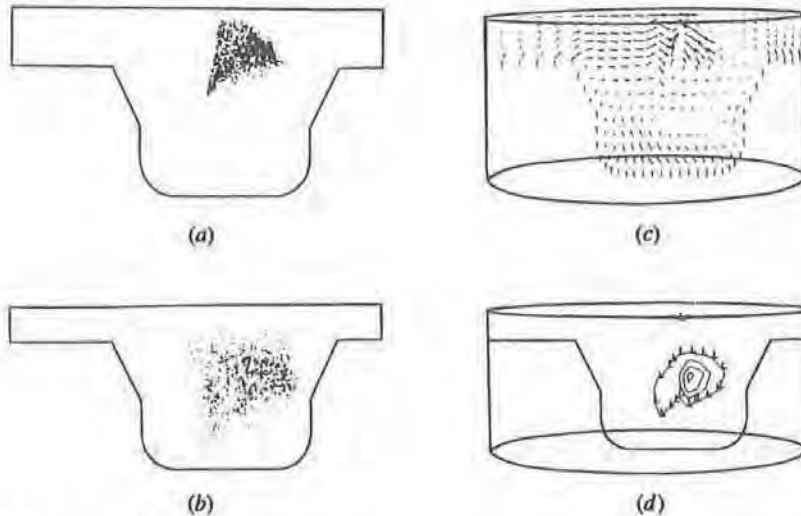
can be added to Eq. (14.75) so that it describes the heat-up phase where the droplet temperature increases from its initial value to T_s .⁷⁹ The heat and mass exchange rates are calculated from experimentally based correlations for droplet Nusselt and Sherwood numbers as functions of Reynolds, Prandtl, and Schmidt numbers.^{77, 80}

Account must now be taken of the two-way nature of the coupling between the gas and the liquid. The gas velocity, density, temperature, and fuel vapor concentration required for solving the droplet equations are taken from the values prevailing in the grid cell in which the droplet parcel resides. At the same time, a field of "sources" is assembled for the interphase mass, momentum, and energy transfer, and these are subsequently fed back into the gas-phase solution preserving conservation between phases.⁸¹ The gas-phase mass, momentum, and energy conservation equations require additional terms to account for the displacement effect of the particles, the density change associated with mixing with the fuel vapor, the drag of the droplets, the initial momentum difference and enthalpy difference between evaporated fuel at the drop surface and the surrounding gas, and heat transfer to the droplet.⁷⁹

The above treatment is limited to "thin sprays" where the droplets are sufficiently far apart for interparticle interactions to be unimportant. This assumption is not valid in the immediate vicinity of the injector or in narrow cone sprays. In such "thick sprays" interparticle interactions—collisions which can result in coalescence or in reseparation of droplets—are important.

The most complete models of atomized fuel sprays represent the spray by a Monte Carlo-based discrete-particle technique.^{67, 80} The spray is described by a droplet distribution function—a droplet number density in a phase space of droplet position, velocity, radius, and temperature. The development of this distribution function is determined by the so-called spray equation.⁸⁰ The distribution function is statistically sampled and the resulting discrete particles are followed as they locally interact and exchange mass, momentum, and energy with the gas, using the above lagrangian droplet equations. Each discrete droplet represents a group or parcel of droplets. Droplet collisions are described by appropriate terms in the spray equation.

Figure 14-37 shows the type of results such spray models can generate. The calculation involves a direct-injection stratified-charge engine with an offset bowl-in-piston combustion chamber and a tilted injector. Injection of a single hollow-cone fuel spray commences at 52° BTC. Figure 14-37*a* and *b* shows the fuel spray at 39° BTC at the end of injection and later, at 28° BTC, just before combustion. Of the 2000 computational particles injected (each representing some number of identical physical droplets), 1218 remain at 39° BTC and 773 at 28° BTC. Evaporation and coalescence have caused these decreases. Figure 14-37*c* shows the gas velocity vectors at the end of injection: the flow field set up by momentum exchange with the injected fuel spray can be seen, and the highest velocities exist in the spray region. Figure 14-37*d* shows the equivalence ratio contours at 28° BTC just prior to ignition. The highly nonhomogeneous fuel vapor distribution within the bowl is evident.^{67, 82}

**FIGURE 14-37**

Predictions of single hollow-cone fuel spray behavior in direct-injection stratified-charge engine. Injection commences at 52° BTC with 2000 computational particles. (a) Location of 1218 remaining spray particles at 39° BTC at the end of injection. (b) Location of 773 spray particles at 28° BTC, just before combustion. (c) Gas velocity vectors at the end of injection at 39° BTC. (d) Fuel/air equivalence ratio contours just prior to ignition at 28° BTC. The L contour is $\phi = 0.5$, the contour interval $\Delta\phi$ is 0.5.⁸²

14.5.6 Combustion Modeling

In numerical calculations of reacting flows, computer time and storage constraints place severe restrictions on the complexity of the reaction mechanisms that can be incorporated. While it is feasible to include detailed chemical mechanisms for combustion of hydrocarbon-air mixtures in one-dimensional calculations, it becomes increasingly impractical to attempt such complexity in two- and three-dimensional studies. Accordingly, engine calculations have been forced to use greatly simplified reaction schemes. In addition, detailed reaction schemes are only available for the simpler hydrocarbon fuels (e.g., methane, propane, butane): for higher hydrocarbon compounds and practical fuels which are blends of a large number of hydrocarbons, the detailed mechanisms have yet to be defined. Accordingly, multidimensional engine calculations have used highly simplified chemical kinetic schemes, with one or at most a few reactions, to represent the combustion process. While such schemes can be calibrated with experimental data to give acceptable results over a limited range of engine conditions, they lack an adequate fundamental basis.

The most common practice has been to assume the combustion process, fuel + oxidizer → products, is governed by a single rate equation of an Arrhenius form:

$$R_f = A\rho^2 x_f^a x_{ox}^b \exp\left(-\frac{E_A}{\bar{R}T}\right) \quad (14.76)$$

where R_f is the rate of disappearance of unburned fuel, x_f and x_{ox} are unburned fuel and oxidizer mass fractions, $\bar{R}$ is the universal gas constant, and a , b , A , and

E_A are constants (usually a and b are taken to be unity, or to be 0.5). Values for the preexperimental factor A and activation energy E_A are obtained by matching to experimentally determined rates of burning.

While this approach "works" in the sense that, when calibrated, its predictions can show reasonable agreement with data, it has three major problems. The first is the presumption that the complex hydrocarbon fuel oxidation process can be adequately represented by a single (or limited number of) overall reaction(s). The fact that it is usually necessary to adjust the constants in Eq. (14.76) as engine design and operating parameters change is one indication of this problem. Second, Eq. (14.76) uses local *average* values of concentrations and temperatures to calculate the local reaction rate, whereas the *instantaneous* local values will actually determine the reaction rate. These two rates will only be equal if the reaction time scale is much longer than that of the turbulent fluctuations, which is not the case in engine combustion. Third, the implied strong dependence of burning rate on chemical kinetics is at variance with the known experimental evidence on engine combustion (see Secs. 9.3.2 and 10.3). The effects of turbulence on the burning rate, apart from the augmentation of the thermal and mass diffusivities, are not represented by equations of the form of (14.76).^{83, 84}

An alternative, equally straightforward, approach assumes that turbulent mixing is the rate-controlling process: the kinetics are sufficiently fast for chemistry modeling to be unimportant. Thus reactions proceed instantly to completion once mixing occurs at a molecular level in the smaller-scale eddies of the turbulent flow; the rate-controlling process is then the communication between and decay of the large-scale eddies. Thus the reaction rate is inversely proportional to the turbulent mixing time $\tau_T (= l_T/u')$ which is equated to k/ϵ . Whether fuel or oxygen concentration is limiting, and the need for sufficient hot products to ensure flame spreading are also incorporated. For extremely lean (or rich) mixtures, the reaction may become kinetically controlled. A choice between Eq. (14.76) and the above mixing-controlled model can be made depending on whether the ratio of a chemical reaction time to the turbulent mixing time is greater or less than unity.^{83, 84}

An example of a two-dimensional calculation of flame propagation in a premixed-charge spark-ignition engine illustrates the type of results which have

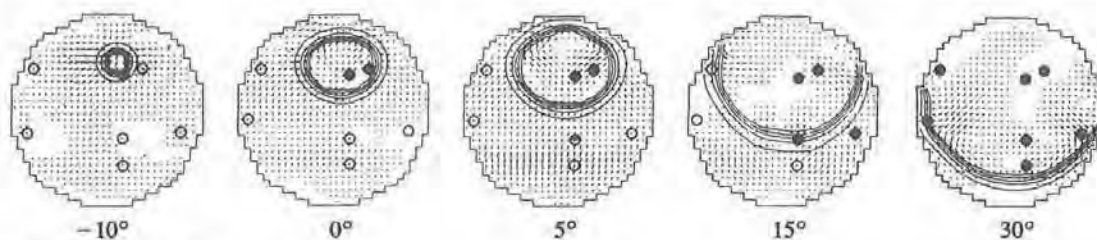


FIGURE 14-38

Isotherms and velocity vectors during the combustion process in premixed spark-ignition engine predicted by two-dimensional computational fluid dynamic code. Points show ionization probe locations in the cylinder head in corresponding experiment: open symbols are before flame arrival; filled symbols are after flame arrival. Crank angle values are relative to TC = 0°.⁸⁵

been generated to date. Figure 14-38⁸⁵ shows computed constant-temperature lines and velocity vectors, looking down on the piston, as the flame develops from the spark. The points show ionization probe locations: open symbols denote prior to and closed symbols after flame arrival. A combustion model of the form of Eq. (14.76) was used and results in a thick "turbulent" flame with an approximately cylindrical front surface. Flame front propagation speeds are adequately predicted; the flame is not modeled in sufficient detail to describe its actual structure (see Sec. 9.3.2). Practical use is now being made of these combustion codes for both spark-ignition engine (e.g., Refs. 83, 86, and 87) and compression-ignition engine studies.^{84, 88}

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CHAPTER 15

ENGINE OPERATING CHARACTERISTICS

This chapter reviews the operating characteristics of the common types of spark-ignition and compression-ignition engines. The performance, efficiency, and emissions of these engines, and the effect of changes in major design and operating variables, are related to the more fundamental material on engine combustion, thermodynamics, fluid flow, heat transfer, and friction developed in earlier chapters. The intent is to provide data on, and an explanation of, actual engine operating characteristics.

15.1 ENGINE PERFORMANCE PARAMETERS

The practical engine performance parameters of interest are power, torque, and specific fuel consumption. Power and torque depend on an engine's displaced volume. In Chap. 2 a set of normalized or dimensionless performance and emissions parameters were defined to eliminate the effects of engine size. Power, torque, and fuel consumption were expressed in terms of these parameters (Sec. 2.14) and the significance of these parameters over an engine's load and speed range was discussed (Sec. 2.15). Using these normalized parameters, the effect of engine size can be made explicit. The power P can be expressed as:

$$\begin{aligned} P &= \text{mep } A_p \bar{S}_p / 4 && \text{(four-stroke cycle)} \\ P &= \text{mep } A_p \bar{S}_p / 2 && \text{(two-stroke cycle)} \end{aligned} \tag{15.1}$$

The torque T is given by

$$\begin{aligned} T &= \text{mep } V_d / (4\pi) && \text{(four-stroke cycle)} \\ T &= \text{mep } V_d / (2\pi) && \text{(two-stroke cycle)} \end{aligned} \quad (15.2)$$

Thus for well-designed engines, where the maximum values of mean effective pressure and piston speed are either flow limited (in naturally aspirated engines) or stress limited (in turbocharged engines), power is proportional to piston area and torque to displaced volume. Mean effective pressure can be expressed as

$$\text{mep} = \eta_f \eta_v Q_{\text{HV}} \rho_{a,i} \left(\frac{F}{A} \right) \quad (15.3)$$

for four-stroke cycle engines [Eq. (2.41)], and as

$$\text{mep} = \eta_f \eta_{tr} \Lambda Q_{\text{HV}} \rho_{a,i} \left(\frac{F}{A} \right) \quad (15.4)$$

for two-stroke cycle engines [Eqs. (2.19), (2.38), and (6.25)]. The importance of high fuel conversion efficiency, breathing capacity, and inlet air density is clear. Specific fuel consumption is related to fuel conversion efficiency by Eq. (2.24):

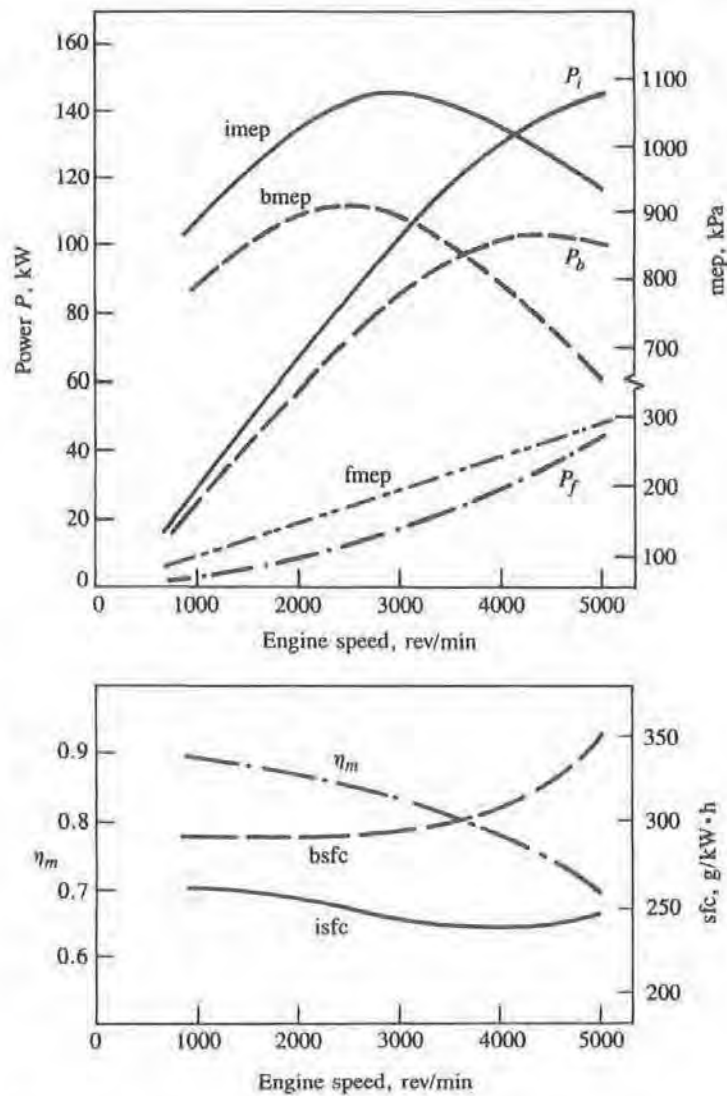
$$\text{sfc} = \frac{1}{\eta_f Q_{\text{HV}}} \quad (15.5)$$

These parameters have both brake and indicated values (see Secs. 2.3, 2.4, and 2.5). The difference between these two quantities is the engine's friction (and pumping) requirements and their ratio is the mechanical efficiency η_m .

The relative importance of these parameters varies over an engine's operating speed and load range. The maximum or normal rated brake power (see Sec. 2.1) and the quantities such as bmep derived from it (see Sec. 2.7) define an engine's full potential. The maximum brake torque (and bmep derived from it), over the full speed range, indicates the ability of the designer to obtain a high air flow through the engine over the full speed range and use that air effectively. Then over the whole operating range, and most especially those parts of that range where the engine will operate for long periods of time, engine fuel consumption and efficiency, and engine emissions are important. Since the operating and emissions characteristics of spark-ignition and compression-ignition engines are substantially different, each engine type is dealt with separately.

15.2 INDICATED AND BRAKE POWER AND MEP

The wide-open-throttle operating characteristics of a production spark-ignition automotive engine are shown in Fig. 15-1. The power shown is the gross power for the basic engine; this includes only the built-in engine accessories.² The maximum net power for the fully equipped engine with the complete intake and exhaust system and full cooling system is about 14 percent lower. The indicated

**FIGURE 15-1**

Gross indicated, brake, and friction power (P_i , P_b , P_f), indicated, brake, and friction mean effective pressure, indicated and brake specific fuel consumption, and mechanical efficiency for 3.8-dm³ six-cylinder automotive spark-ignition engine at wide-open throttle. Bore = 96.8 mm, stroke = 86 mm, $r_c = 8.6$.¹

power was obtained by adding the friction power to the brake power; it is the average rate of work transfer from the gases in the engine cylinders to the pistons during the compression and expansion strokes of the engine cycle (see Sec. 2.4). The indicated mean effective pressure shows a maximum in the engine's mid-speed range, just below 3000 rev/min. The shape of the indicated power curve follows from the imep curve. Since the full-load indicated specific fuel consumption (and hence indicated fuel conversion efficiency) varies little over the full speed range, this variation of full-load imep and power with speed is primarily due to the variation in volumetric efficiency, η_v [see Eq. (15.3)]. Since friction mean effective pressure increases almost linearly with increasing speed, friction

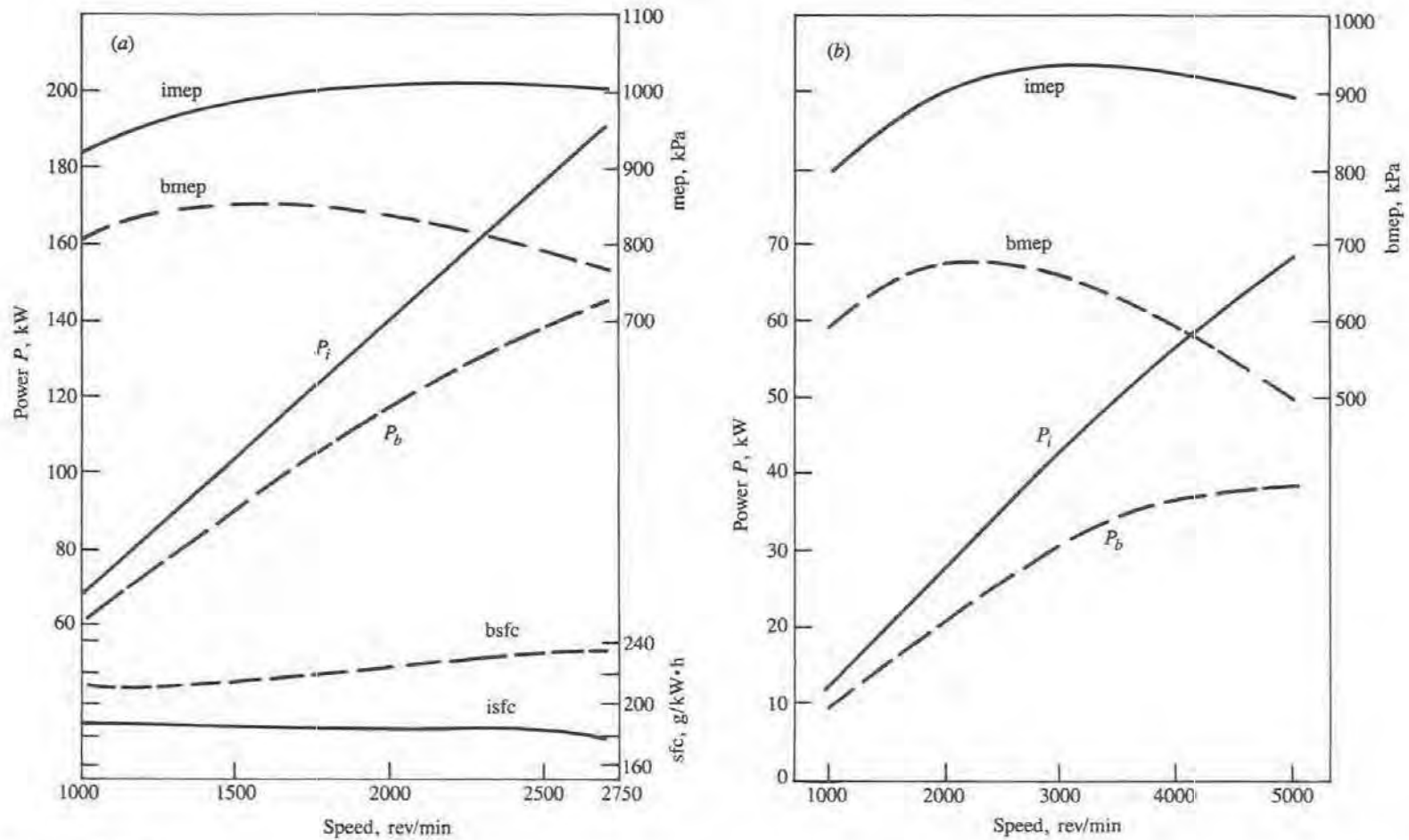


FIGURE 15-2

Gross indicated and brake power (P_i , P_b), mean effective pressure (imep, bmep), and specific fuel consumption (isfc, bsfc) for: (a) 8.4-dm³ six-cylinder naturally aspirated direct-injection diesel engine: bore = 115 mm, stroke = 135 mm, $r_c = 16$;³ (b) 1.8-dm³ four-cylinder naturally aspirated indirect-injection swirl-chamber diesel engine: bore = 84 mm, stroke = 82 mm, $r_c = 22$.⁴

power will increase more rapidly. Hence mechanical efficiency decreases with increasing speed from a maximum of about 0.9 at low speed to 0.7 at 5000 rev/min. Thus bmep peaks at a lower speed than imep. The brake power shows a maximum at about 4300 rev/min; increases in speed above this value result in a decrease in P_b . The indicated fuel conversion efficiency increases by about 10 percent from 0.31 to 0.34 over the speed range 1000 to 4000 rev/min. This is primarily due to the decreasing importance of heat transfer per cycle with increasing speed.

At part load at fixed throttle position, these parameters behave similarly; however, at higher speeds torque and mean effective pressure decrease more rapidly with increasing speed than at full load. The throttle chokes the flow at lower and lower speeds as the throttle open area is reduced, increasingly limiting the air flow (see Fig. 7-22). The pumping component of total friction also increases as the engine is throttled, decreasing mechanical efficiency (see Figs. 13-9 and 13-10).

Figure 15-2 shows full-load indicated and brake power and mean effective pressure for naturally aspirated DI and IDI compression-ignition engines. Except at high engine speeds, brake torque and mep vary only modestly with engine speed since the intake system of the diesel can have larger flow areas than the intake of SI engines with their intake-system fuel transport requirements. The part-load torque and bmep characteristics (at fixed amount of fuel injected per cycle) have a similar shape to the full-load characteristics in Fig. 15-2. The decrease in torque and bmep with increasing engine speed is due primarily to the increase in friction mep with speed (see Figs. 13-7, 13-11, and 13-12). Decreasing engine heat transfer per cycle and decreasing air-flow rate, as speed increases, have modest additional impacts.

15.3 OPERATING VARIABLES THAT AFFECT SI ENGINE PERFORMANCE, EFFICIENCY, AND EMISSIONS

The major operating variables that affect spark-ignition engine performance, efficiency, and emissions at any given load and speed are: spark timing, fuel/air or air/fuel ratio relative to the stoichiometric ratio, and fraction of the exhaust gases that are recycled for NO_x emission control. Load is, of course, varied by varying the inlet manifold pressure. The effect of these variables will now be reviewed.

15.3.1 Spark Timing

Figure 9-3 and the accompanying text explain how variations in spark timing relative to top-center affected the pressure development in the SI engine cylinder. If combustion starts too early in the cycle, the work transfer from the piston to the gases in the cylinder at the end of the compression stroke is too large; if combustion starts too late, the peak cylinder pressure is reduced and the expan-

sion stroke work transfer from the gas to the piston decreases. There exists a particular spark timing which gives maximum engine torque at fixed speed, and mixture composition and flow rate. It is referred to as MBT—maximum brake torque—timing. This timing also gives maximum brake power and minimum brake specific fuel consumption. Figure 15-3a shows the effect of spark advance variations on wide-open-throttle brake torque at selected speeds between 1200 and 4200 rev/min for a production eight-cylinder engine. At each speed, as spark is advanced from an initially retarded setting, torque rises to a maximum and then decreases. MBT timing depends on speed; as speed increases the spark must be advanced to maintain optimum timing because the duration of the combustion process in crank angle degrees increases. Optimum spark timing also depends on load. As load and intake manifold pressure are decreased, the spark timing must be further advanced to maintain optimum engine performance.

The maximum in each brake torque curve in Fig. 15-3a is quite flat. Thus accurate determination of MBT timing is difficult, but is important because NO and HC emissions vary significantly with spark timing. In practice, to permit a more precise definition of spark timing, the spark is often retarded to give a 1 or 2 percent reduction in torque from the maximum value.

In Fig. 15-3a the mixture composition and flow rate were held constant at each engine speed. If the mixture flow rate is adjusted to maintain constant brake

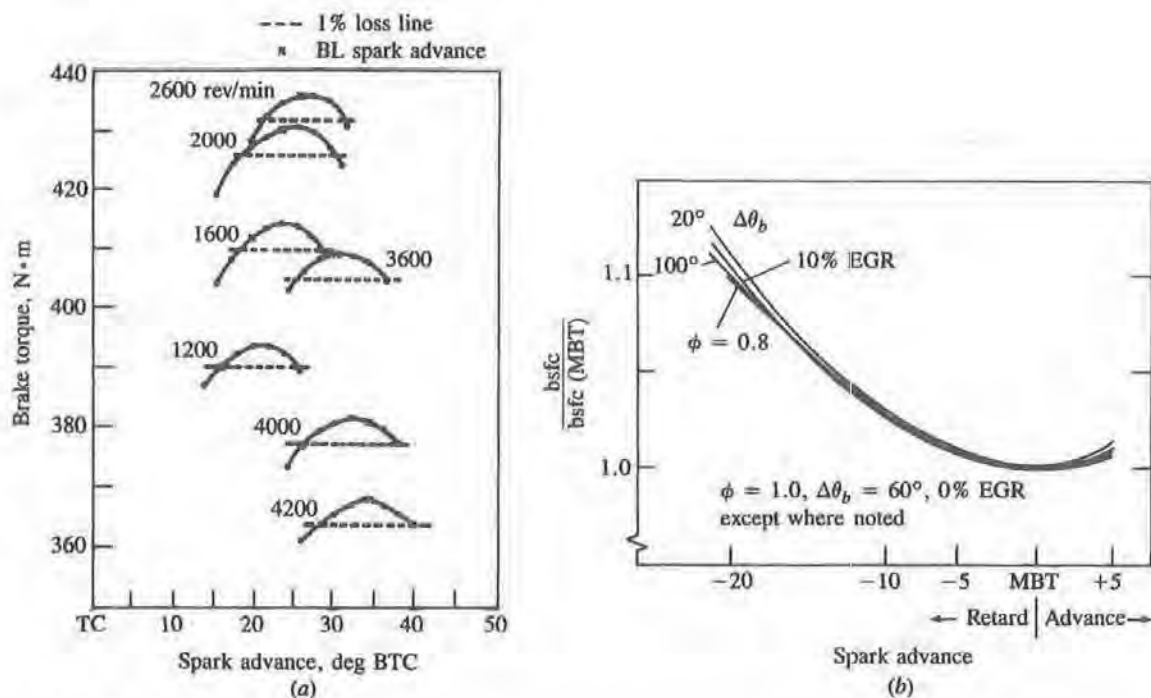


FIGURE 15-3

(a) Variation in brake torque with spark advance, eight-cylinder automotive spark-ignition engine at wide-open throttle, at engine speeds from 1200 to 4200 rev/min. 1 percent torque loss from MBT and spark advance for borderline knock are shown.⁵ (b) Predicted variation in brake specific fuel consumption (normalized by MBT value) with spark retard at several different part-load engine conditions.^{6, 7}

torque, the effect of spark timing variations on fuel consumption at constant engine load can be evaluated. Figure 15-3b shows results obtained with a computer simulation of the engine operating cycle.^{6,7} The curves for several different part-load operating conditions and burn durations (from fast to slow) have been normalized and fall essentially on top of each other. Five degrees of retard in spark timing have only a modest effect on fuel consumption; for 10 to 20° retard, the impact is much more significant.

Spark timing affects peak cylinder pressure and therefore peak unburned and burned gas temperatures (see Sec. 9.2.1). Retarding spark timing from the optimum reduces these variables. Retarded timing is sometimes used therefore for NO_x emission control (see Fig. 11-13 and accompanying text) and to avoid knock (see Sec. 9.6.1). The exhaust temperature is also affected by spark timing. Retarding timing from MBT increases exhaust temperature; both engine efficiency and heat loss to the combustion chamber walls (see Fig. 12-27) are decreased. Retarded timing is sometimes used to reduce hydrocarbon emissions by increasing the fraction oxidized during expansion and exhaust due to the higher burned gas temperatures that result (see Sec. 11.4.3). Retarded timing may be used at engine idle to bring the ignition point closer to TC where conditions for avoiding misfire are more favorable.

15.3.2 Mixture Composition

The unburned mixture in the engine cylinder consists of fuel (normally vaporized), air, and burned gases. The burned gas fraction is the residual gas plus any recycled exhaust used for NO control. Mixture composition during combustion is most critical, since this determines the development of the combustion process which governs the engine's operating characteristics. While substantial efforts are made to produce a uniform mixture within the cylinder, some nonuniformities remain (see Sec. 9.4.2). In a given cylinder, cycle-by-cycle variations in average charge composition exist. Also, within each cylinder in a given engine cycle, the fuel, air, EGR, and residual gas are not completely mixed, and composition nonuniformities across the charge may be significant.[†] These together produce variations in composition at the spark plug location (the critical region since the early stages of flame development influence the rest of the combustion process) which can be of order ± 10 percent peak-to-peak (see Fig. 9-34). In addition, in multicylinder engines, the average air, fuel, and EGR flow rates to each cylinder are not identical. Typical cylinder-to-cylinder variations have standard deviations of ± 5 percent of the mean for air flow rate and fuel flow rate (giving a

[†] This aspect of mixture nonuniformity is least well defined. Mixing of the fresh mixture (fuel, air, and EGR) with residual gas is likely to be incomplete (see Fig. 14-36), especially at light load when the residual gas fraction is highest. With intake-port fuel-injection systems, there is evidence of incomplete fuel-air mixing due to the fact that the air flow and fuel flow processes are not in phase.⁹ When the engine is cold, fuel distribution within the cylinder is known to be nonuniform.

± 7 percent variation in the air/fuel ratio) for steady-state engine operation. EGR cylinder-to-cylinder flow rates may have higher variability. Under unsteady engine operating conditions all these variations can be higher.

It is necessary to consider the effect of mixture composition changes on engine operating and emissions characteristics in two regimes: (1) wide-open throttle (WOT) or full load and (2) part throttle or load. At WOT, the engine air flow is the maximum that the engine will induct.[†] Fuel flow can be varied, but air flow is set by engine design variables and speed. At part throttle, air flow, fuel flow, and EGR flow can be varied. Evaluation of mixture composition changes at part load should be done at fixed (brake) load and speed, i.e., under conditions where the engine provides the desired torque level at the specified speed. To maintain torque (or load or bmep) constant as mixture composition is varied normally requires changes in throttle setting (and if EGR is varied, changes in EGR flow-control valve setting). This distinction between part-load comparisons at specified torque or bmep, rather than at constant throttle settings (which gives essentially constant air flow), is important because the pumping work component of engine friction will vary at constant engine load as mixture composition changes. At constant throttle setting and speed, the pumping work remains essentially unchanged.

AIR/FUEL OR EQUIVALENCE RATIO CHANGES. Mixture composition effects are usually discussed in terms of the air/fuel ratio (or fuel/air ratio) because in engine tests, the air and fuel flow rates to the engine can be measured directly and because the fuel metering system is designed to provide the appropriate fuel flow for the actual air flow at each speed and load. However, the relative proportions of fuel and air can be stated more generally in terms of the fuel/air equivalence ratio ϕ [the actual fuel/air ratio normalized by dividing by the stoichiometric fuel/air ratio, see Eq. (3.8)] or the relative air/fuel ratio λ [see Eq. (3.9)]. The combustion characteristics of fuel-air mixtures and the properties of combustion products, which govern engine performance, efficiency, and emissions, correlate best for a wide range of fuels relative to the stoichiometric mixture proportions. Where appropriate, therefore, the equivalence ratio will be used as the defining parameter. Equation (7.1) converts the air/fuel ratio with gasoline to the equivalence ratio.

The theoretical basis for understanding the effect of changes in the equivalence ratio is the fuel-air cycle results in Figs. 5-9 and 5-10, where the indicated fuel conversion efficiency and mean effective pressure are shown as a function of the fuel/air equivalence ratio, ϕ . The mean effective pressure peaks slightly rich of stoichiometric, between $\phi = 1$ and 1.1. Due to dissociation at the high temperatures following combustion, molecular oxygen is present in the burned gases under stoichiometric conditions, so some additional fuel can be added and par-

[†] EGR is normally zero at WOT, since maximum torque is usually desired.

tially burned. This increases the temperature and the number of moles of the burned gases in the cylinder. These effects increase the pressure to give increased power and mep. Fuel conversion efficiency decreases approximately as $1/\phi$, as the mixture is richened above stoichiometric ($\phi > 1$) due to the decreasing combustion efficiency associated with the richening mixture.

For mixtures lean of stoichiometric, the theoretical fuel conversion efficiency increases linearly as ϕ decreases below 1.0. Combustion of mixtures leaner than stoichiometric produces products at lower temperature, and with less dissociation of the triatomic molecules CO_2 and H_2O . Thus the *fraction* of the chemical energy of the fuel which is released as sensible energy near TC is greater; hence a greater *fraction* of the fuel's energy is transferred as work to the piston during expansion, and the fraction of the fuel's available energy rejected to the exhaust system decreases (see Sec. 5.7). There is a discontinuity in the fuel conversion efficiency and imep curves at the stoichiometric point; the burned gas composition is substantially different on the rich and the lean sides of $\phi = 1$.

Figure 15-4 shows gross indicated specific fuel consumption data for a six-cylinder spark-ignition engine at wide-open throttle and 1200 rev/min,⁹ and values of gross indicated mean effective pressure and fuel conversion efficiency derived from the isfc data. In these engine tests, the fuel-air mixture was prepared in two different ways: (1) with the normal carburetor and (2) with a heated vaporizing tank to ensure intake-mixture uniformity. Shapes of the practical efficiency curves and the theoretical curves in Fig. 5-9 differ. Cylinder-to-cylinder air/fuel ratio maldistribution prevents the carbureted engine operating leaner than $\phi \approx 0.85$ ($A/F \approx 17$) without misfire under these conditions. While use of a fuel vaporizing and mixing tank essentially removes this maldistribution and extends the lean misfire limit, $\eta_{f,i}$ does not continue to increase as ϕ decreases. The reasons for this are that cycle-to-cycle pressure fluctuations and the total dura-

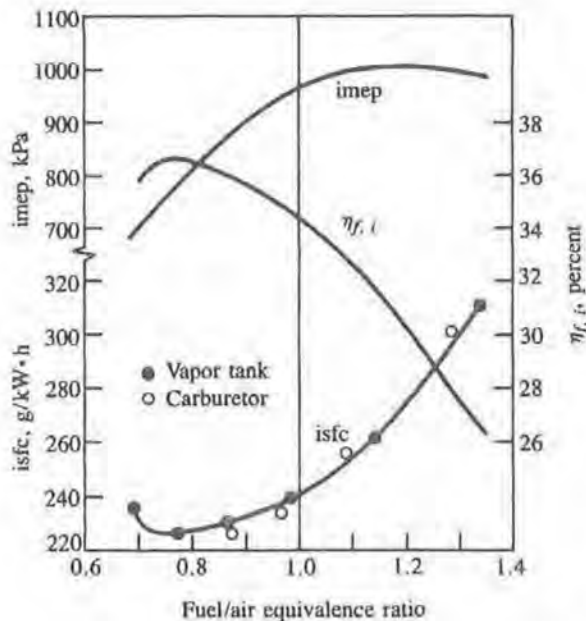
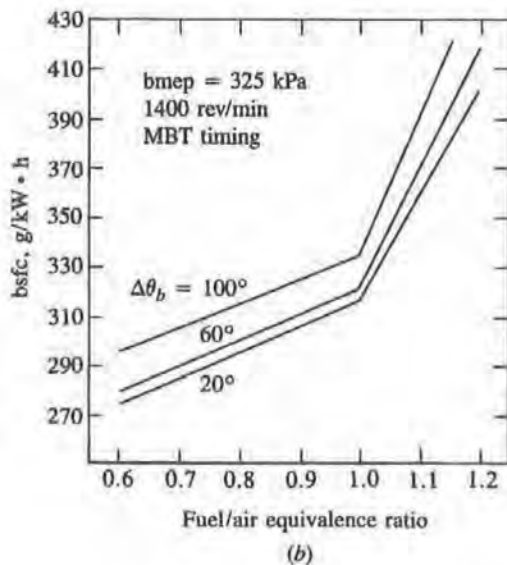
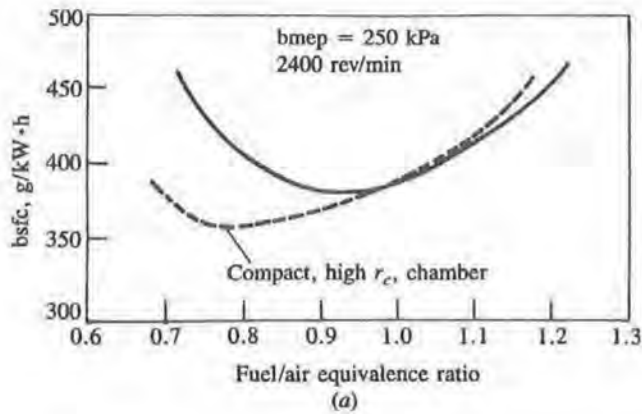


FIGURE 15-4

Effect of the fuel/air equivalence ratio variations on indicated mean effective pressure, specific fuel consumption, and fuel conversion efficiency of six-cylinder spark-ignition engine at wide-open throttle and 1200 rev/min. Data for standard carbureted engine, and engine equipped with vapor tank which extends the lean operating limit, are shown.⁹

**FIGURE 15-5**

Effect of combustion chamber design and burn rate on spark-ignition engine brake specific fuel consumption. (a) 1.6-dm³ four-cylinder engine with conventional combustion chamber and 1.5-dm³ four-cylinder engine with compact fast-burning high-compression-ratio chamber beneath the exhaust valve with $r_c = 13$, both at bmep of 250 kPa and 2400 rev/min.¹⁰ (b) Predictions from thermodynamic-based computer simulation of engine cycle for 5.7-dm³ eight-cylinder engine at bmep of 325 kPa and 1400 rev/min with MBT spark timing.⁶

tion of the burning process increase as the mixture becomes leaner: both these factors degrade engine efficiency. Since the spark advance is set for the average cycle, increasing cycle-to-cycle dispersion produces increasing imep (and hence $\eta_{f,i}$) losses in “nonaverage” cycles due to nonoptimum timing. The lengthening burn duration directly decreases efficiency, even in the absence of cyclic variations.

Engine fuel consumption and efficiency well lean of stoichiometric depend strongly on the engine combustion chamber design. Figure 15-5 shows two sets of engine bsfc data, for a conventional combustion chamber and a compact high-compression-ratio chamber, at constant load and speed (250 kPa bmep and 2400 rev/min) as a function of equivalence ratio. Also shown are bsfc results obtained from a thermodynamic-based computer cycle simulation of the spark-ignition engine operating cycle (at 325 kPa bmep and 1400 rev/min).⁶ Though the load and speed are different, the behavior of the data and predictions for rich mixtures, $\phi > 1$, are comparable. On the lean side of stoichiometric, however, fuel consumption depends on the combustion characteristics of the chamber. The faster-burning compact high-compression-ratio chamber shows decreasing bsfc

until the lengthening burn duration and larger cycle-by-cycle variations cause bsfc to increase. For the slower-burning conventional chamber, this deterioration in combustion starts to occur almost immediately on the lean side of stoichiometric, and fuel consumption worsens for $\phi \leq 0.9$.

Thus the equivalence ratio for optimum fuel consumption at a given load depends on the details of chamber design (including compression ratio) and mixture preparation quality. It also varies for a given chamber over the part-throttle load and speed range. For lighter loads and lower speeds it is closer to stoichiometric since the residual gas fraction is higher and combustion quality is poorer with greater dilution and at lower speeds.

At part load, as the air/fuel ratio is varied at constant brake load, the pumping work varies, and this also contributes to the brake specific fuel consumption and efficiency variation with equivalence ratio. Figure 15-6 shows the gross and net indicated fuel conversion efficiencies and brake efficiency as a function of equivalence ratio at a part-throttle constant load and speed point (325 kPa bmep and 1400 rev/min), calculated using a thermodynamic-based computer simulation of the engine's operating cycle. The difference between the net and gross indicated curves illustrates the magnitude of the effect of the pumping work changes. Part-throttle comparisons of different operating conditions should be done at constant brake load (torque or bmep) and speed: the task the engine is required to perform is then the same. At constant bmep and speed, the mechanical rubbing friction is essentially fixed; thus *net* imep is constant (and *gross* imep will vary if the pumping mep varies).

Note that all the engine data show a smooth transition between the rich and lean characteristics at the stoichiometric point, whereas the calculated sfc and

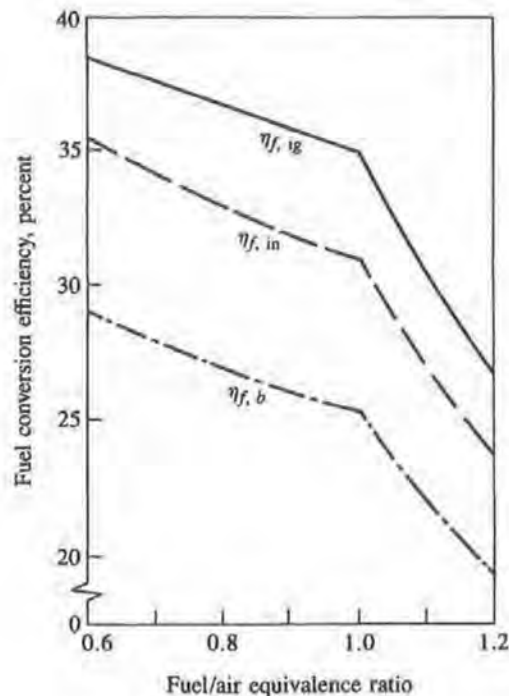


FIGURE 15-6

Gross and net indicated, and brake, fuel conversion efficiencies predicted by thermodynamic-based cycle simulation at constant part-load bmep (325 kPa) and speed (1400 rev/min) for a fixed burn duration (0–100 percent, 60° CA).⁶

efficiency characteristics show a discontinuity in slope. The difference is due to cylinder-to-cylinder and cycle-by-cycle mixture composition variations⁷ and to cycle-by-cycle cylinder pressure variations which exist (though to a lesser extent) even in the absence of these mixture variations. Averaging over these variations smooths out the theoretical discontinuity in slope at $\phi = 1.0$.

The equivalence ratio requirements of a spark-ignition engine over the full load and speed range can now be explained from the point of view of performance and efficiency. However, since emissions depend on ϕ also, emission control requirements may dictate a different engine calibration, as will be discussed later. The mixture requirements in the induction system are usually discussed in relation to *steady* and *transient* engine operation. Steady operation includes operation at a given speed and load over several engine cycles with a warmed-up engine. Transient operation includes engine starting, engine warm-up to steady-state temperatures, and changing rapidly from one engine load and speed to another. The mixture requirements of the engine as defined by the composition of the combustible mixture at the time of ignition, while they vary somewhat with speed and load, are essentially the same for all these operating modes.[†] However, the methods used to prepare the mixture prior to entry to the cylinder must be modified in the transient modes when liquid fuels are used, to allow for variations in the liquid fuel flow and fuel evaporation rate in the intake manifold as the air flow varies and as the manifold and inlet port pressure and temperature change. The transient fuel metering requirements for adequate mixture preparation are discussed in Chap. 7.

At all load points at a given speed, the ideal equivalence ratio is that which gives minimum brake specific fuel consumption at the required load. However, once wide-open-throttle air flow has been reached, increases in power can only be obtained by increasing the fuel flow rate. The equivalence ratio requirements for optimum-efficiency steady-state engine operation can be summarized on a plot of equivalence ratio versus percent of maximum air flow at any given speed. A typical plot was shown in Fig. 7-1. For part-throttle operation, unless dictated otherwise by emission control requirements, the equivalence ratio is set close to the equivalence ratio for minimum fuel consumption consistent with avoiding partial burning or misfire in one or more cylinders. At very light load the best bsfc mixture is richer to compensate for slower flame speeds at lower mixture density and increased residual fraction. As wide-open throttle is approached, the mixture is richened to obtain maximum power.

The exhaust gas temperature varies with the equivalence ratio. The exhaust gas temperature also varies continuously as the gas leaves the engine cylinder and flows through the exhaust port and the manifold and pipe (see Sec. 6.5), so an appropriate definition of an average exhaust gas temperature should be used

[†] Except during start-up and cold engine operation, when a substantial part of the fuel within the cylinder can be in the liquid phase.

in quantifying this variation. However, time-averaged thermocouple measurements from specific locations in the exhaust system can provide useful information on trends. Figure 14-10 shows examples of predictions of the enthalpy-averaged exhaust gas temperature at the exhaust port exit as a function of equivalence ratio compared with time-averaged measurements. The enthalpy-averaged temperature is defined by Eq. (6.19). These are typically 50 to 100 K higher than time-averaged measurements. The exhaust temperature peaks at the stoichiometric point and decreases as the mixture is richened and leaned on either side.

The fuel/air equivalence ratio is an important parameter controlling spark-ignition engine emissions. The critical factors affecting emissions, that are governed by the equivalence ratio, are the oxygen concentration and the temperature of the burned gases. Excess oxygen is available in the burned gases lean of stoichiometric. The maximum burned gas temperatures occur slightly rich of stoichiometric at the start of the expansion stroke, and at the stoichiometric composition at the end of expansion and during the exhaust process. Figure 11-2 illustrates the general trends in emissions with equivalence ratio which have already been discussed.

Figure 15-7 shows the effect of variations in fuel/air equivalence ratio on NO_x and HC emissions and fuel consumption when a special fuel vapor generator was used to produce a uniform fuel-air mixture. As explained in Sec. 11.2.3, the formation rate of NO depends on the gas temperature and oxygen concentration. While maximum burned gas temperatures occur at $\phi \approx 1.1$, at this equiva-

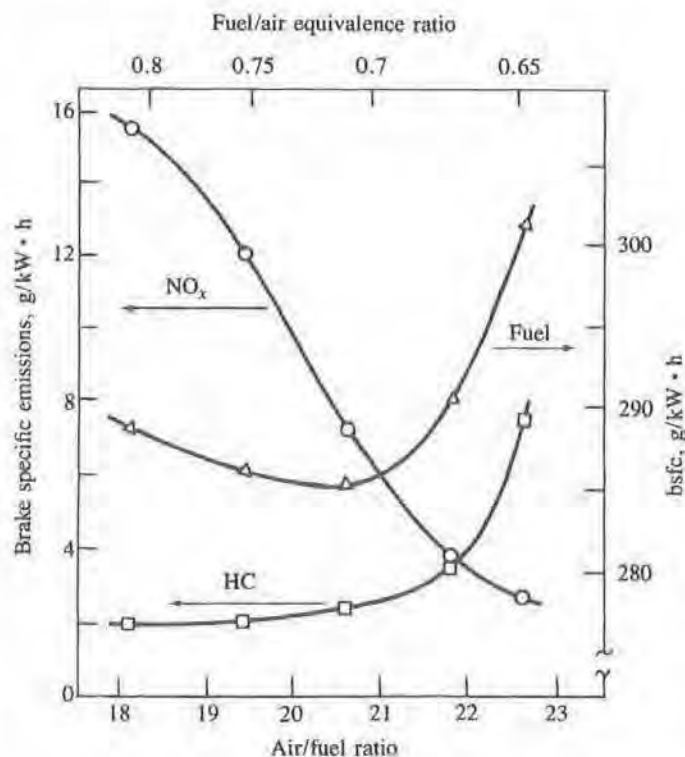


FIGURE 15-7
Variation of brake specific HC and NO_x emissions and fuel consumption with (A/F) and fuel/air equivalence ratio. 5.7-dm³ eight-cylinder spark-ignition engine at 385 kPa bmep and 1400 rev/min with uniform vaporized fuel-air mixture.¹¹

lence ratio oxygen concentrations are low. As the mixture is leaned out, increasing oxygen concentration initially offsets the falling gas temperatures and NO emissions peak at $\phi \approx 0.9$. Then, decreasing temperatures dominate and NO emissions decrease to low levels.

Figure 15-7 also shows the effect of variations in equivalence ratio for lean mixtures on unburned hydrocarbon emissions. For rich mixtures, Fig. 11-2 shows that emissions are high. This is primarily due to the lack of oxygen for afterburning of any unburned hydrocarbons that escape the primary combustion process, within the cylinder and the exhaust system. HC emissions decrease as the stoichiometric point is approached: increasing oxygen concentration and increasing expansion and exhaust stroke temperatures result in increasing HC burnup. For moderately lean mixtures, HC emission levels vary little with equivalence ratio. Decreasing fuel concentration and increasing oxygen concentration essentially offset the effect of decreasing bulk gas temperatures. As the lean operating limit of the engine is approached, combustion quality deteriorates significantly and HC emissions start to rise again due to the occurrence of occasional partial-burning cycles. For still leaner mixtures, HC emissions rise more rapidly due to the increasing frequency of partial-burning cycles, and even the occurrence of completely misfiring cycles (see Sec. 9.4.3). The equivalence ratio at which partial-burning and misfiring cycles just start to appear depends on details of the engine combustion and fuel preparation systems, as well as the load and speed point.

The effect of equivalence ratio variations on CO emissions has already been explained in Sec. 11.3 (see Fig. 11-20). For rich mixtures, CO levels are high because complete oxidation of the fuel carbon to CO_2 is not possible due to insufficient oxygen. For lean mixtures, CO levels are approximately constant at a low level of about 0.5 percent or less.

Figure 15-7 indicates that if an engine can be designed and operated so that its stable operating limit under the appropriate part-load conditions is sufficiently lean, excellent fuel consumption and substantial control of engine NO, HC, and CO emissions can be achieved. Such an approach requires good control of mixture preparation and a fast-burning combustion chamber design (see Sec. 15.4.1). However, this lean-engine approach is not compatible with the three-way catalyst system (see Sec. 11.6.2) which, with close-to-stoichiometric mixtures, achieves substantial additional reductions in NO, HC, and CO emissions.

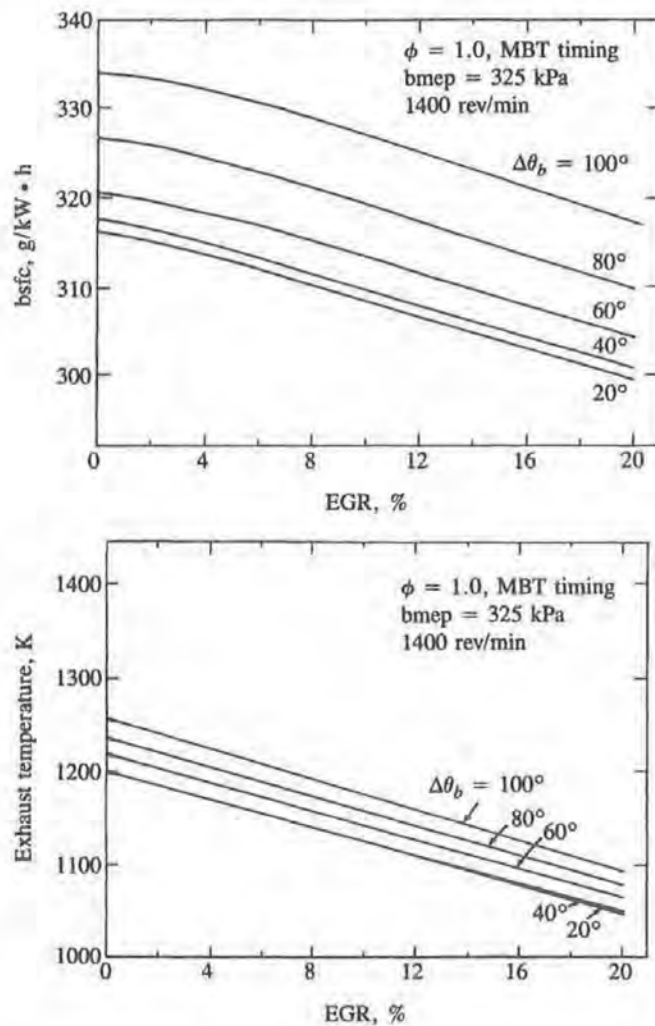
EXHAUST GAS RECYCLE. Exhaust gas recycle (EGR) is the principal technique used for control of SI engine NO_x emissions (see Sec. 11.2.3). A fraction of the exhaust gases are recycled through a control valve from the exhaust to the engine intake system. The recycled exhaust gas is usually mixed with the fresh fuel-air mixture just below the throttle valve. EGR acts, at part load, as an additional diluent in the unburned gas mixture, thereby reducing the peak burned gas temperatures and NO formation rates. Note that it is the total burned gas fraction in the unburned mixture in the cylinder that acts as a diluent. These burned gases are comprised of both residual gas from the previous cycle and exhaust gas

recycled to the intake. As described in Sec. 6.4, the residual gas fraction is influenced by load and valve timing (especially the extent of valve overlap) and, to a lesser degree, by the air/fuel ratio and compression ratio. The total burned gas mass fraction is given by Eq. (4.3). Since the burned gases dilute the unburned mixture, the absolute temperature reached after combustion varies inversely with the burned gas mass fraction. Hence increasing the burned gas fraction reduces the rate of formation of NO emissions.

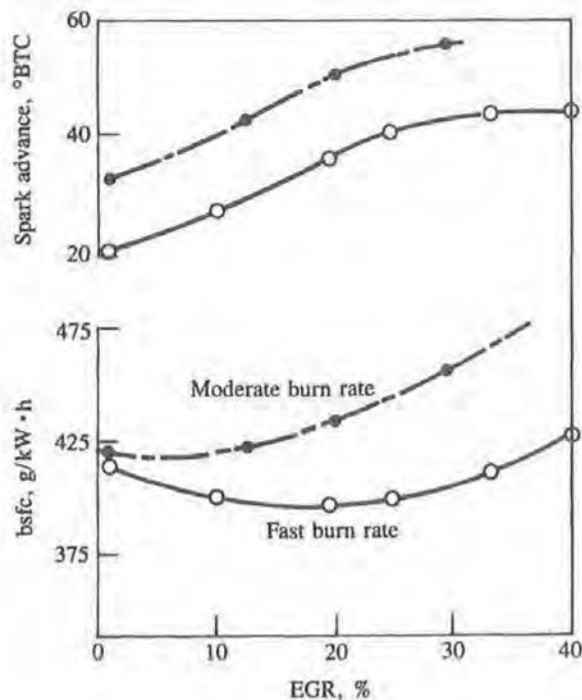
Figure 11-10 shows the effect on NO emissions of increasing the burned gas fraction by recycling exhaust gases to the intake system. Substantial reductions in NO concentrations are achieved with 10 to 25 percent EGR. However, EGR also reduces the combustion rate which makes stable combustion more difficult to achieve (see Sec. 9.4.3 and Fig. 9-36). The amount of EGR a particular combustion chamber design will tolerate depends on its combustion characteristics, the speed and load, and the equivalence ratio. EGR percentages in the 15 to 30 range are about the maximum amount of EGR a spark-ignition engine will tolerate under normal part-throttle conditions. Faster-burning engines will tolerate more EGR than slower-burning engines. Because of the decrease in burn rate and increase in cycle-by-cycle combustion variations, hydrocarbon emissions increase with increasing EGR, as shown in Fig. 11-29. At first the increase in HC is modest and is due primarily to decreased HC burnup due to lower expansion and exhaust stroke temperatures. The HC increase becomes more rapid as slow combustion, partial burning, and even misfire, in turn, occur with increasing frequency. EGR has no significant effect on engine CO emissions.

The effect of exhaust gas recycle on engine performance and efficiency, for mixtures with $\phi \leq 1.0$, is similar to the addition of excess air. Both EGR and excess air dilute the unburned mixture. In practice since EGR is only used at part-throttle conditions, $\phi \leq 1.0$ is the region of interest. Because three-way catalysts are now used where NO_x emission constraints are severe, greatest attention has focused on dilution with EGR at $\phi \approx 1.0$. Figure 15-8 shows the effect of increasing EGR on bsfc and enthalpy-mean exhaust temperature [defined by Eq. (6.19)] at constant bmep, predicted using a thermodynamic-based computer simulation of the engine's operating cycle. Predictions made for different burn durations are shown, at MBT timing for a stoichiometric mixture. At constant burn duration, bsfc and exhaust temperature decrease with increasing EGR. Only for very long combustion processes is the burn rate especially significant. This improvement in fuel consumption with increasing EGR is due to three factors: (1) reduced pumping work as EGR is increased at constant brake load (fuel and air flows remain almost constant; hence intake pressure increases); (2) reduced heat loss to the walls because the burned gas temperature is decreased significantly; and (3) a reduction in the degree of dissociation in the high-temperature burned gases which allows more of the fuel's chemical energy to be converted to sensible energy near TC. The first two of these are comparable in magnitude and each is about twice as important as the third.¹²

Figure 15-9 shows experimental bsfc versus EGR data for two combustion chambers: a combustion chamber with a moderate burning rate and a faster-

**FIGURE 15-8**

Effect of recycled exhaust on brake specific fuel consumption and exhaust temperature at constant bmep and speed, stoichiometric mixture, and various burn durations (0–100 percent). Predictions from thermodynamic-based cycle simulation.⁶

**FIGURE 15-9**

Brake specific fuel consumption and MBT spark advance as a function of percent recycled exhaust, for four-cylinder spark-ignition engine with a moderate burn rate combustion chamber and a fast burn rate combustion chamber. 1400 rev/min , 324 kPa bmep, equivalence ratio 1.0.¹²

burning chamber with open geometry and with induction-generated swirl. Though addition of EGR lengthens both the flame development and propagation processes (as indicated by the increasing MBT spark advance requirement with increasing EGR), the faster-burning chamber follows the anticipated pattern of significant bsfc reductions until, at about 20 percent EGR, the combustion quality deteriorates. For the slower-burning combustion chamber, the tolerance to dilution with EGR is much less.

15.3.3 Load and Speed

One common way to present the operating characteristics of an internal combustion engine over its full load and speed range is to plot brake mean effective pressure versus engine speed. Operation of the engine coupled to a dynamometer on a test stand, over its load and speed range, generates the torque and fuel flow-rate data from which such a *performance map* is derived. Equation (2.20) relates bmep to torque, and bsfc values are obtained from Eq. (2.22) at each operating point. Figure 15-10 shows an example of such a performance map for a four-cylinder spark-ignition engine. The upper envelope of the map is the wide-open-throttle performance curve. Points below this curve define the part-load operating characteristics. While details differ from one engine to another, the overall shapes of these maps for spark-ignition engines are remarkably similar. When mean piston speed $\bar{S}_p$ is used instead of crankshaft speed for the abscissa, the quantitative similarity of such maps over a wide range of engine sizes is more apparent.

Maximum bmep occurs in the mid-speed range; the minimum bsfc island is located at a slightly lower speed and at part load. These map characteristics can be understood in terms of variations in volumetric efficiency η_v , gross indicated fuel conversion efficiency $\eta_{f,ig}$ and mechanical efficiency η_m as A/F , EGR (if used), and the importance of heat losses and friction change, via Eqs. (15.3) and (15.5).

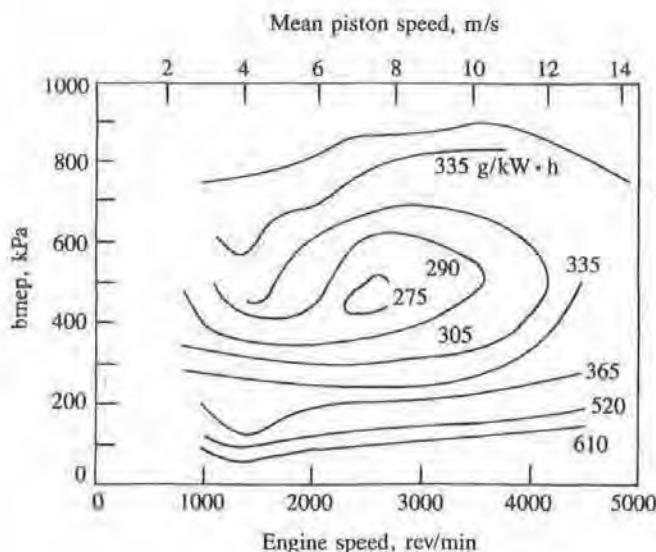


FIGURE 15-10

Performance map for 2-dm³ four-cylinder fast-burn spark-ignition engine showing contours of constant bsfc in grams per kilowatt-hour.¹³

The maximum bmep curve reflects the variation with speed of η_v , the decrease of η_m as $\bar{S}_p$ increases, and the increase of $\eta_{f,ig}$ as $\bar{S}_p$ increases due to decreasing importance of heat transfer per cycle. The bsfc contours have the following explanation. Starting at the minimum bsfc point, increasing speed at constant load increases bsfc due primarily to the increasing friction mep at higher speeds (which decreases η_m). While $\eta_{f,ig}$ increases as speed increases, friction increases dominate. Decreasing speed at constant load increases bsfc due primarily to the increasing importance of heat transfer per cycle (which decreases $\eta_{f,ig}$). Friction decreases, increasing η_m , but this is secondary. Any mixture enrichment required to maintain a sufficiently repeatable combustion process at low engine speeds (see Fig. 7-1) contributes too. Increasing load at constant speed from the minimum bsfc point increases bsfc due to the mixture enrichment required to increase torque as the engine becomes increasingly air-flow limited. Decreasing load at constant speed increases bsfc due to the increased magnitude of friction (due to increased pumping work), the increased relative importance of friction, and increasing importance of heat transfer (which decreases $\eta_{f,ig}$).

The effects of speed and load variations on NO and HC emissions are shown in Fig. 15-11.¹⁴ NO concentrations increase moderately with increasing speed at constant load. At lower loads, the proportional increase in NO is greater

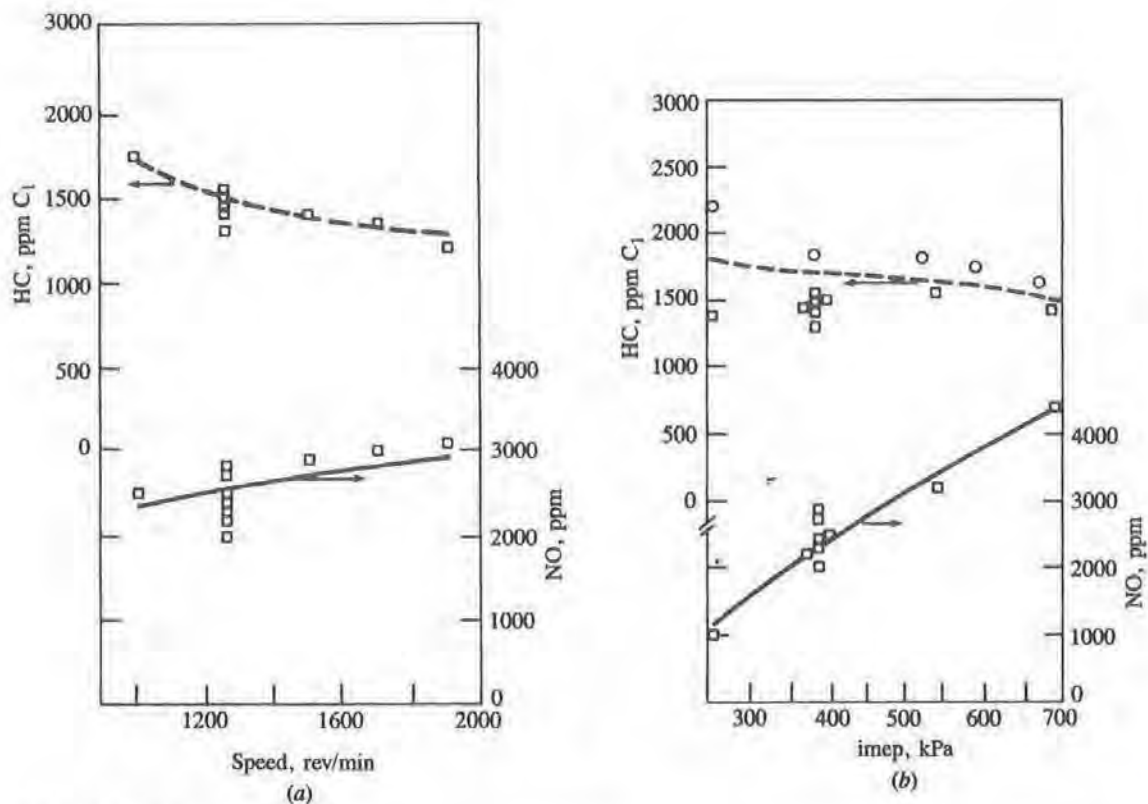


FIGURE 15-11

Variation in spark-ignition engine HC and NO_x emissions with (a) engine speed at 379 kPa imep and (b) load (or imep) at 1250 rev/min. Equivalence ratio = 0.9, MBT spark timing, $r_c = 7$.¹⁴

than at higher loads.⁶ The residual gas fraction decreases as speed increases, this effect being greater at lower inlet manifold pressures (lighter loads) (see Fig. 6-19). Also, the relative importance of heat transfer per cycle is less as speed increases (see Fig. 12-25), which would also be expected to increase NO concentration. With increasing load (at constant speed), NO concentrations also increase. Again, as inlet manifold pressure and load increase, the residual gas fraction decreases (Fig. 6-19); also, the relative importance of heat transfer per cycle decreases with increasing load (Fig. 12-25).

The hydrocarbon concentration trends with speed and load changes are the opposite of the NO concentration trends. As indicated in Table 11.7, speed and load are likely to affect several of the HC formation mechanisms, the in-cylinder mixing of unburned hydrocarbons which escape combustion with the bulk gases, and the fraction of the in-cylinder HC which escape into the exhaust. However, not enough is yet known about the details of these processes to make these dependencies explicit. If oxygen is available, oxidation of unburned hydrocarbons both within the cylinder and in the exhaust system will be significantly enhanced by increases in speed since the expansion stroke and exhaust process gas temperatures increase substantially, due to the reduced significance of heat transfer per cycle with increasing speed. This more than offsets the reduced residence time in the cylinder and in the exhaust. Measurements of the percent HC reacted in the exhaust port as a function of engine speed show the same proportional reduction in the exhaust emissions data in Fig. 15-11.¹⁵ The rationale for the variation with load is less clear. As load increases at constant speed, expansion and exhaust stroke temperatures increase, and the in-cylinder oxidation rate, if oxygen is available, will increase. However, as the exhaust gas flow rate increases, the residence time in critical sections of the exhaust system decreases and a reduction in exhaust port HC oxidation occurs.¹⁶ The net trend is for HC concentration to decrease modestly as load is increased.

15.3.4 Compression Ratio

The ideal cycle analysis of Chap. 5 showed that indicated fuel conversion efficiency increased continuously with compression ratio according to Eq. (5.31). With $\gamma = 1.3$, this relation also matches closely the fuel-air cycle predictions with $\phi \approx 1.0$. However, in an actual engine other processes which influence engine performance and efficiency vary with changes in compression ratio: namely, combustion rate and stability, heat transfer, and friction. Over the load and speed range, the relative impact that these processes have on power and efficiency varies also. Hence, the applicability of Eq. (5.31) is open to question. Also, while the geometric compression ratio (ratio of maximum to minimum cylinder volume) is well defined, the actual compression and expansion processes in engines depend on valve timing details and the importance of flow through the valves while they are opening or closing (which depends on engine speed). Of course, our ability to increase the compression ratio is limited by the octane quality of available fuels and knock (see Sec. 9.6.1).

Only a few studies have examined the effect of compression ratio on spark-ignition engine performance and efficiency over a wide range of compression ratios. Figure 15-12 shows results obtained at wide-open throttle at 2000 rev/min with a series of eight-cylinder 5.3-dm³ displacement engines, from the most extensive of these studies.¹⁷ Gross-indicated and brake fuel conversion efficiencies and mean effective pressures are shown. Indicated mep was obtained by adding motoring friction mep to brake mep. The mep data were obtained with (A/F) and spark timing adjusted to give maximum torque; for the efficiency data, (A/F) and spark timing were adjusted to give maximum efficiency. The mechanical efficiency remained essentially constant at 0.89 over the full compression ratio range. The volumetric efficiency was also constant at 0.825. Both $\eta_{f,ig}$ and mep show a maximum at a compression ratio of about 17; for higher compression ratios efficiency and mep decrease slightly. This trend was explained as being due to increasing surface/volume ratio and slower combustion, and is also due to the increasing importance of crevice volumes: at the higher compression ratios studied the combustion chamber height became very small.

To assess more broadly the effect of compression ratio variations on fuel conversion efficiency, several data sets have been normalized and compared in Fig. 15-13 which shows the ratio of fuel conversion efficiency at the given compression ratio divided by the efficiency at $r_c = 8$, for wide-open-throttle engine operation. The agreement for $r_c \leq 14$ is good. Over the compression ratio range that is accessible to SI engines with available fuels ($r_c \leq 12$), fuel conversion efficiency increases by about 3 percent per unit of compression ratio increase. Note, of course, that engine power increases by about the same amount.

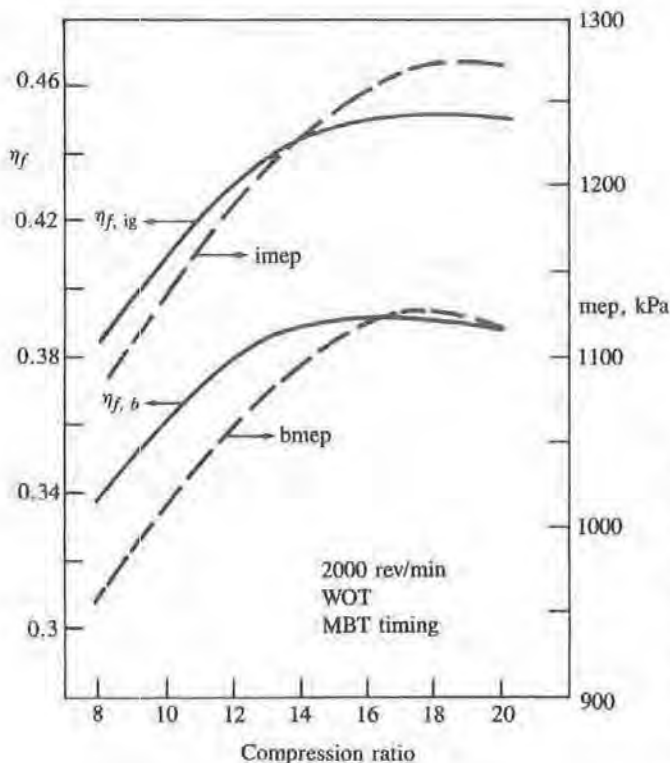


FIGURE 15-12

Effect of compression ratio on indicated mean effective pressure and fuel conversion efficiency, 5.3-dm³ eight-cylinder spark-ignition engine at 2000 rev/min and wide-open throttle. Equivalence ratio and spark timing adjusted for maximum torque for mep data; adjusted for minimum fuel consumption for efficiency data.¹⁷

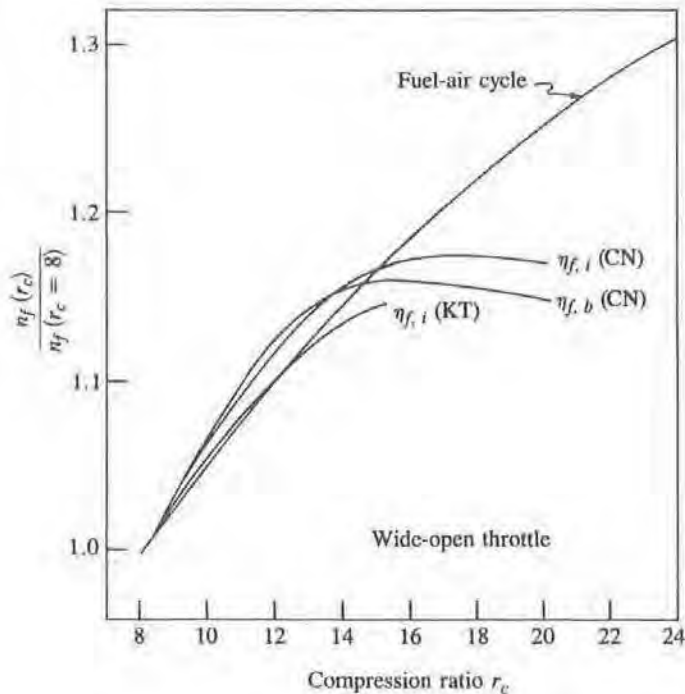


FIGURE 15-13

Relative fuel conversion efficiency improvement with increasing compression ratio, spark-ignition engines at wide-open throttle: CN,¹⁷ KT.¹⁸

A similar comparison of the effect of compression ratio increases on efficiency at part load is shown in Fig. 15-14.¹⁹ The figure shows brake fuel conversion efficiency data from engines of different cylinder volume. Both the compression ratio for maximum efficiency and the maximum efficiency depend on cylinder size. The wide-open-throttle and road-load data (top two curves¹⁷) confirm that the increase in efficiency with an increase in the compression ratio at part load apparently depends on the details of engine operation to a significant degree also. For the important compression ratio range of 9 to 11, the relative

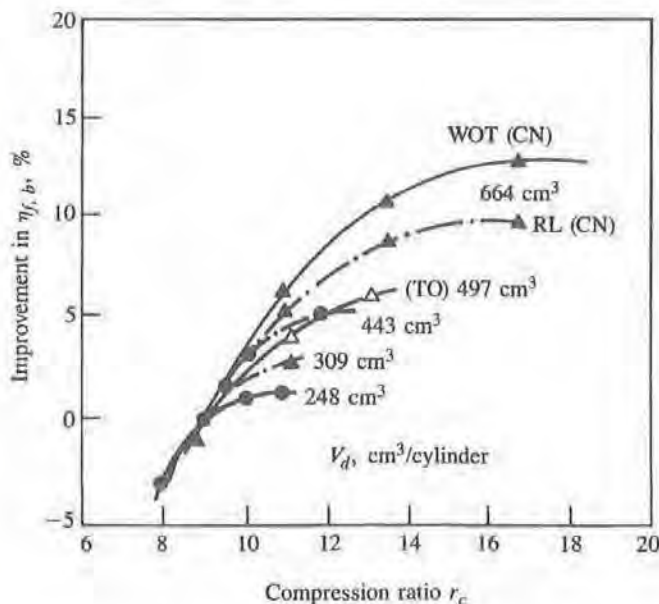


FIGURE 15-14

Relative brake fuel conversion efficiency improvement with increasing compression ratio of spark-ignition engines of different displaced volume per cylinder at part throttle (except top curve at WOT).¹⁹ RL road load. CN,¹⁷ TO.¹⁰

efficiency improvement is between 1 and 3 percent per unit of compression ratio increase, depending on cylinder size and operating conditions.

The exhaust temperature decreases as compression ratio and efficiency increase until the compression ratio corresponding to maximum efficiency is reached. It has also been shown that heat losses to the combustion chamber walls, as a fraction of the fuel's chemical energy, also decrease as the compression ratio and efficiency both increase.¹⁷

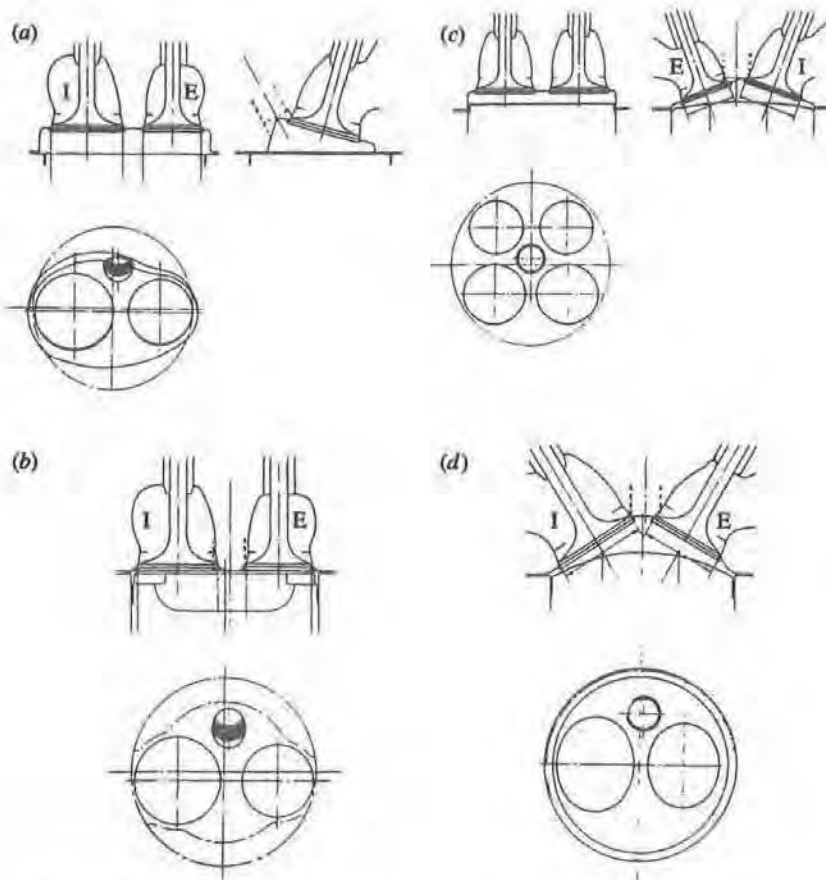
The effect of compression ratio changes on NO emissions is small. Some studies show a modest increase in specific NO emissions as the compression ratio increases at constant load and speed; other studies show a slight decrease. Increasing the compression ratio increases exhaust hydrocarbon emissions. Several trends could contribute: increased importance of crevice volumes at high r_c ; lower gas temperatures during the latter part of the expansion stroke, thus producing less HC oxidation in the cylinder; decreasing residual gas fraction, thus increasing the fraction of in-cylinder HC exhausted; lower exhaust temperatures, hence less oxidation in the exhaust system.

15.4 SI ENGINE COMBUSTION CHAMBER DESIGN

15.4.1 Design Objectives and Options

There has always been extensive debate over the optimum SI engine combustion chamber design. There are a large number of options for cylinder head and piston crown shape, spark plug location, size and number of valves, and intake port design.²⁰ Debate revolves around issues such as chamber compactness, surface/volume ratio, flame travel length, and use of swirl and squish types of mixture motion. Figure 15-15 shows examples of several common types of combustion chamber shapes. Over the past few years a consensus has developed which favors faster-burning combustion-chamber designs. A chamber design where the fuel burning process takes place faster, i.e., occupies a shorter crank angle interval at a given engine speed, produces a more robust and repeatable combustion pattern that provides emission control and efficiency gains simultaneously. A faster-burning chamber with its shorter burn time permits operation with substantially higher amounts of EGR, or with very lean mixtures, within the normal constraints of engine smoothness and response. Thus greater emissions control within the engine can be achieved, and at part load at this higher level of dilution a faster-burning chamber shows an improvement in fuel consumption due to the reduced pumping work, reduced heat transfer (due to lower burned gas temperatures), and reduced amount of dissociation in the burned gases.²²

The major combustion chamber design objectives which relate to engine performance and emissions are: (1) a fast combustion process, with low cycle-by-cycle variability, over the full engine operating range; (2) a high volumetric efficiency at wide-open throttle; (3) minimum heat loss to the combustion chamber walls; (4) a low fuel octane requirement.

**FIGURE 15-15**

Examples of common spark-ignition engine combustion chamber shapes: (a) bathtub and wedge; (b) bowl-in-piston; (c) four-valve pent roof; (d) hemispherical.²¹

Many methods for producing a "fast burn" have been proposed. These include ways of making the combustion chamber shape more compact, moving the spark plug to a more central location within the chamber, using two plugs, and increasing in-cylinder gas motion by creating swirl during the induction process or during the latter stages of compression.

A faster combustion process relative to more moderate burn rate engines does result in a direct engine efficiency gain, other factors being equal. The magnitude of this direct gain is relatively modest. Experimental studies of the effect of an increase in burn rate from moderate to fast at constant engine load, speed, and mixture composition show that this effect is a few percent at most.²³ Computer simulations of the engine operating cycle confirm these experimental observations; while a decrease in total burn duration from 100° to 60° (slow to moderate burn) does result in a 4 percent decrease in bsfc, a decrease in burn duration from 60 to 20° gives only a further 1.5 percent bsfc decrease.⁶

Of greater importance is the fact that the faster burn process is more robust and results in the engine being able to operate satisfactorily with much more EGR, or much leaner, without a large deterioration in combustion quality. Faster

burning chamber designs exhibit much less cycle-by-cycle variability. This ability to operate with greater dilution at part load while maintaining a short burn duration and low cycle-by-cycle variability, permits much greater control of NO_x within the engine with 20 or more percent EGR without any substantial increase in HC emissions (see Fig. 11-29), or permits very lean operation. In both cases the efficiency gain relative to moderate burn rate engines, *which must operate with less dilution*, is sizeable.²⁴

High volumetric efficiency is required to obtain the highest possible power density. The shape of the cylinder head affects the size of valves that can be incorporated into the design. Effective valve open area, which depends on valve diameter and lift, directly affects volumetric efficiency. Swirl is used in many modern chamber designs to speed up the burning process and achieve greater combustion stability. Induction-generated swirl appears to be a particularly stable in-cylinder flow. Swirl results in higher turbulence inside the chamber during combustion, thus increasing the rate of flame development and propagation. Generating swirl during the intake process decreases volumetric efficiency.

Heat transfer to the combustion chamber walls has a significant impact on engine efficiency. It is affected by cylinder head and piston crown surface area, by the magnitude of in-cylinder gas velocities during combustion and expansion, by the gas temperatures and the wall temperatures. The heat-transfer implications of a combustion chamber should be included in the design process.

Knock effectively limits the maximum compression ratio that can be used in any combustion chamber; it therefore has a direct impact on efficiency. Knock is affected by all the factors discussed above. It is the hardest of all the constraints to incorporate into the design process because of its obvious complexity.

Knowledge of the fundamentals of spark-ignition engine combustion, in-cylinder gas motion, and heat transfer has developed to the point where a rational procedure for evaluating these factors for optimum combustion chamber development and design can be defined. The next two sections develop such a procedure.

15.4.2 Factors That Control Combustion

Our understanding of the structure of the spark-ignition engine flame as it develops and propagates across the combustion chamber (see Secs. 9.3 and 9.4) allows us to relate the physical and chemical factors that control this process to the relevant engine design and operating parameters. The following factors affect the flame development and propagation processes:

1. *Geometry.* Combustion chamber shape and spark plug location.
2. *Flow field characteristics.* Mean velocity, turbulence intensity, and characteristic turbulence length scale in the unburned mixture during combustion.
3. *Unburned mixture composition and state.* Fuel, equivalence ratio, burned gas fraction, mixture pressure and temperature.

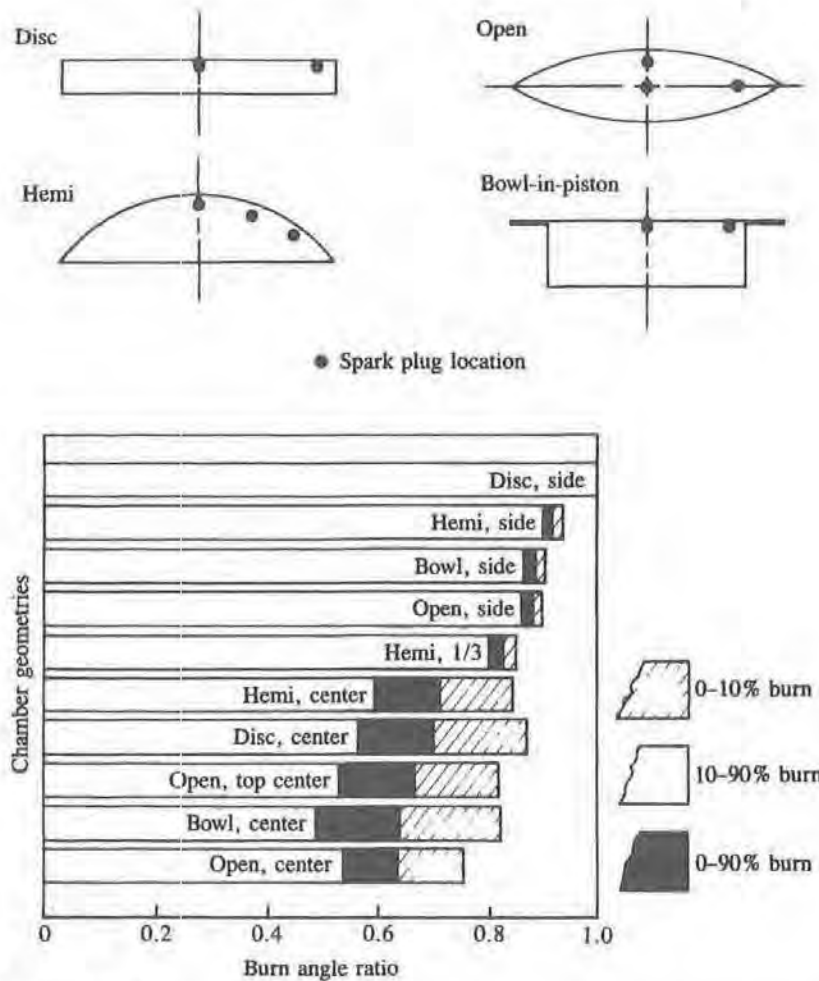
Geometry primarily affects combustion through the flame front surface area. It has a lesser effect on combustion development through its influence on in-cylinder motion. Geometric calculations (see Sec. 14.4.2), based solely on the assumption that the front surface of the flame can be modeled as a portion of a sphere centered at the spark plug, provide data on flame front area and the volume behind the flame front surface (the enflamed volume), contained within the combustion chamber at the appropriate flame radii and piston positions.

Flame area varies significantly from one chamber shape to another for a given enflamed volume. In the example shown in Fig. 14-7, the bowl-in-piston chamber gives flame surface areas 30 to 45 percent larger than those for the disc chamber under equivalent conditions around top-center. Hemispherical and open or clamshell chambers showed gains of about 30 percent relative to the equivalent disc configuration. For a given chamber shape, flame area depends even more significantly on plug location. Figure 14-7 shows that shifting the plug from a side to a center location for the bowl-in-piston chamber increased the peak flame area by 150 percent. For hemispherical and open chambers, the increases for a similar shift in plug location were 75 and 90 percent, respectively.²⁵

Maps of flame area as a function of radius at different crank angle locations indicate the following pattern. For chamber geometries with side ignition, as flame radius increases, the flame area first rises slowly, then remains approximately constant, and then decreases slowly to zero. In contrast, chambers with central ignition show, as flame radius increases, a rise in flame area to a peak during the major part of the flame travel followed by a rapid decrease as the flame encounters the chamber walls. Moving the plug location toward the center of the chamber produces a larger increase in flame front area than does making the chamber shape more compact (though this has a positive impact too).

The effect of chamber geometry on burn rate has been examined using thermodynamic-based engine cycle simulations with various types of combustion model (e.g., the type developed by Keck and coworkers, see Sec. 14.4.2). Figure 15-16 shows results from one such study.²⁵ The combustion characteristics of ten different chamber geometries were compared at fixed part-load engine operating conditions. The flame development and propagation phases were separated into 0 to 10 and 10 to 90 percent mass fraction burned times. These were then normalized by the equivalent burn times of the slowest burning chamber—the disc with side ignition. Chamber geometry has the greatest impact on the 10 to 90 percent burn time; its effect on 0 to 10 percent time is significant but substantially smaller. Total burn times can be reduced by between 20 to 30 percent by optimizing spark plug location—comparing worst to best location for each chamber shape. Comparing worst and best chamber shapes, total burn time with fixed plug location can be reduced by about 10 percent.

Increased turbulence in the unburned mixture at the time of combustion increases the burning rate. Turbulence is usually increased by generating swirl during the induction process (see Sec. 8.3.2 and below). Cycle simulation studies²⁵ indicate that both the duration of the early stage of the burning process and of the main stage decrease when the turbulent velocity at the start of com-

**FIGURE 15-16**

Comparison of burn angles (0–10 percent burned, 10–90 percent burned, 0–90 percent burned; see Fig. 9-13) for ten different spark-ignition engine combustion chamber geometries and spark plug locations. Burn angles are normalized by angles for slowest burning chamber: disc with side plug.²⁶

bustion is increased. The faster combustion process comes primarily from the higher turbulence intensity; however, the decreased characteristic turbulence scale that accompanies the increased turbulence is also significant since it results in a shorter characteristic burning time [see Eq. (14.39) and the accompanying text]. It is important to note that the fuel conversion efficiency of higher-turbulence chambers at the same operating conditions can be lower than for normal chambers, despite the faster burn rates, due to the higher heat transfer that accompanies the higher in-cylinder velocities. For example, predictions based on the combustion model defined by Eqs. (14.33) to (14.35), where the characteristic mixture speed u_T was increased by a factor of two, showed that the 0 to 10 percent and 10 to 90 percent burn durations decreased by about one-third. However, the indicated fuel conversion efficiency decreased by about 6 percent due to the predicted 15 percent increase in heat transfer.²⁵

Mixture composition and state affect the burn rate through the dependence

of laminar flame speed on temperature, pressure, fuel/air equivalence ratio, and burned gas fraction (residual gas and EGR): see Sec. 9.3.3 and Eqs. (14.33) to (14.35). Table 15.1 compares the burn durations for a stoichiometric mixture, a lean mixture with $\phi = 0.8$, and a stoichiometric mixture with 20 percent EGR. The values of the laminar flame speed at the time of spark are also given (conditions at spark as well as composition are different in each case). The longer burn durations of the more dilute mixtures are clear. Note that EGR as a diluent has a much more deleterious effect on combustion than does air at these approximately equal levels of dilution.

All the above-described factors—flame geometry, fluid motion, and mixture composition—can vary cycle-by-cycle, and therefore contribute to combustion variability (see Sec. 9.4). Cyclic differences in gas motion in the vicinity of the spark plug result in differences in motion of the flame kernel during its early stages of development. Differences in turbulence result in differences in the rates at which the initially smooth surface of the flame kernel becomes wrinkled and convoluted by the flow. Different initial flame center motions change the geometrical interaction of the flame front with the combustion chamber walls later in the flame propagation process. Differences in the amount of fuel, air, and EGR which enter each cylinder cycle-by-cycle, the nonuniformity in composition of the entering charge, and any incomplete mixing of that entering charge with the residual gases in the cylinder also contribute to combustion variability. These composition nonuniformities lead to differences in the early stages of flame development. The variations in the amounts of fuel, air, and EGR that enter each cylinder cycle-by-cycle and in the uniformity of that mixture are factors within the direct control of the engine designer.

A fast combustion process reduces cyclic combustion variability for the following reasons. With a faster burn, optimum spark timing is closer to top-center: mixture temperature and pressure at the time of spark are higher, so the laminar flame speed at the start of combustion is greater. This, combined with the higher turbulence of most fast-burn concepts, results in faster flame kernel development.

TABLE 15.1
Effect of excess air and recycled exhaust on burn duration

ϕ	EGR, %	θ_s , degree	Burn durations, degree		S_L at θ_s , cm/s
			0–10%	10–90%	
1.0	0	340	22	17	75
0.8	0	336	26	21	52
1.0	20	324	31	28	23

400 cm³ per cylinder displaced volume, 80 mm bore, 8.5 compression ratio, disc chamber, center plug location. 1500 rev/min, stoichiometric operation, θ_s = spark timing (MBT), inlet pressure 0.5 atm, inlet temperature 350 K, S_L = laminar flame speed.²⁶

More rapid initial flame growth results in less variation in flame center motion during the critical flame-development phase. The resulting geometric variations in the flame front/chamber wall interaction are therefore reduced; this decreases the variations in burn rate that result from these geometric variations. Also, the faster burning process ends earlier in the expansion stroke. Thus the problem of occasional slow burning cycles, partial burning cycles, and eventually misfire, which occurs with dilute mixtures under normal burning conditions due to quenching of the combustion process as gas temperatures fall during expansion, is largely avoided (see Sec. 9.4.3).

15.4.3 Factors That Control Performance

VOLUMETRIC EFFICIENCY. Combustion chamber shape affects volumetric efficiency through its constraints on maximum valve size and through the degree of swirl (if any) that the chamber and port designs produce to achieve the desired combustion characteristics. To obtain maximum performance and to reduce pumping losses, the size of the valve heads should be as large as practical; the valve sizes that can be accommodated depend on cylinder head layout. Table 6.1 lists the typical maximum valve sizes that can be accommodated into several common chamber shapes (see Fig. 15-15). The approximate mean piston speed at maximum power is a measure of the maximum air flow that each engine design can pump. Note that of the two-valve configurations, the designs with inclined valve stems permit substantially greater maximum air flow. The four-valve pent-roof design, which also has inclined valve stems, is the best of those listed since it accommodates the largest valve and port areas (there are other four-valve head designs which are comparable).

Swirl can be generated during the intake process through suitable port, valve, and head design. It requires either that the flow through the intake valve be directed tangentially into the cylinder so that gas flows through one side of the valve opening preferentially (e.g., through the use of masks to restrict flow at the mask location or through the use of a tangentially directed port or a flow deflector in the port just upstream of the valve), or requires the use of a helical intake port that imparts an angular velocity to the flow before it enters the cylinder. In either case the inlet flow enters the cylinder with higher velocity than it would have in the absence of swirl; hence the pressure drop across the valve is increased, and maximum air flow through the cylinder is reduced. Well-designed helical swirl-generating ports (see Sec. 8.3.2) appear to be the best way to create swirl. However, geometric and production constraints often prevent the incorporation of such ports into the cylinder head design, and other swirl-generating methods must be used. The engine maximum-power penalty associated with generating significant swirl is of order 5 to 10 per cent.

Since swirl is only required at part-throttle operation when enhancement of the burn rate is most critical and is not usually required at full throttle when the flow restriction penalty is most significant, induction systems with a separate passage for the part-throttle air flow, where only this separate passage generates

swirl, are an attractive option. However, the gains in volumetric efficiency are offset by a higher cost due to the additional complexity in port and manifold of the double passage and the individual throttle valves required in each port for flow control.

Swirl can be *intensified* during compression with bowl-in-piston combustion chambers by decreasing the moment of inertia of the in-cylinder charge as the piston moves toward top-center, and thereby increasing its angular velocity (see Sec. 8.3.3). An advantage here is that the swirl level generated during induction is less than would be required without the compression-produced radially inward motion of the charge. This approach can be used with combustion chamber designs that are axisymmetric and compact. Swirl can also be *generated* by squish motion toward the end of compression with a suitable design of chamber. The advantage of this approach is that there is no induction-stroke swirl-generating volumetric efficiency penalty. However, the cylinder head geometries proposed to date for either intensifying or generating swirl have vertical valve stems, and hence have smaller valve sizes which in themselves restrict air flow. Also, the cylinder head geometry required to generate swirl during compression has a larger surface area than more open chamber designs and, therefore, has significantly higher heat losses.

The impact of conventional radially inward squish motion (see Sec. 8.4) on in-cylinder turbulence, and hence combustion, is unclear. Chambers with significant squish are also more compact; for this reason alone they would be faster burning.

HEAT TRANSFER. The convective engine heat transfer to the combustion chamber walls is described by equations of the form of (12.2): e.g., Eq. (12.21). The heat-transfer coefficient is usually correlated by expressions of the form of Eq. (12.3), which relate the Nusselt, Reynolds, and Prandtl numbers (see Sec. 12.4). Thus combustion chamber surface area, and especially the surface area in contact with the burned gases, is important. Gas velocity is also important; it influences the heat-transfer rate through the Reynolds number. Various characteristic velocities have been used in the Reynolds number to scale heat transfer: mean piston speed, mean in-cylinder gas velocity, turbulence intensity, either individually or in combination. Both of these variables, area and velocity, are affected by combustion chamber design.

Studies of engine performance using thermodynamic-based simulations of the engine's operating cycle (see Sec. 14.4) provide data that indicate the importance of changes in heat transfer. At part-throttle operating conditions, such simulation calculations show that a 10 percent change in combustion chamber heat losses results in a change of between 2 and 5 percent in brake specific fuel consumption; an average fuel consumption change of about one-third the magnitude of the heat-transfer change (and of opposite sign) is an appropriate rule of thumb.^{25, 27} At wide-open throttle, the effect on mean effective pressure is comparable: a 10 percent change in heat transfer results in about a 3 percent change in bmep.

This impact of heat transfer on engine efficiency and performance underlines the importance of combustion chamber details that affect heat transfer. For the chamber shapes shown in Fig. 15-16, the total heat losses as a fraction of the fuel's energy, at fixed engine speed and intake conditions, were also calculated. Both chamber shape and spark plug details affect heat losses since together these govern the surface area of the hot burned gases in contact with the walls. The open and hemispherical chambers had least heat transfer. Geometries such as the bowl-in-piston, which obviously have a higher surface area, had about 10 percent higher heat transfer. The effect of shifting the plug from a side to center location depended on chamber shape. Open and bowl-in-piston chambers showed little change; the hemispherical chamber showed a 4 percent reduction. Given a general chamber shape choice, the details of the actual design are important also; it is easy to add substantial surface area with piston cutouts, plug bosses, and cylinder head masking or squish regions which will deteriorate chamber performance to a measurable degree.

Higher in-cylinder velocities affect heat-transfer rates through the Reynolds number term in the heat-transfer coefficient correlation. Swirl- and squish-generated flows increase in-cylinder gas velocities and will, therefore, increase heat-transfer rates.

15.4.4 Chamber Octane Requirement

Knock limits an engine's compression ratio, and hence its performance and efficiency. The more fundamental aspects of knock were reviewed in Sec. 9.6. Knock occurs when the end-gas autoignites prior to its being burned up by the normal flame-propagation process. The tendency to knock depends on engine design and operating variables which influence end-gas temperature, pressure, and time spent at high values of these two properties before flame arrival.

The presence or absence of knock in an engine depends primarily on the antiknock quality of the fuel, which is defined by the fuel's *octane number* (see Sec. 9.6.3). It determines whether or not a fuel will knock in a given engine under given operating conditions: the higher the octane number, the higher the resistance to knock. The *octane number requirement* of an engine is defined as the minimum fuel octane number that will resist knock throughout its speed and load range. The following factors affect an engine's octane requirement: (1) composition of the fuel; (2) chamber geometry and size; (3) charge motion; (4) spark-advance curve; (5) inlet air, intake manifold, and water jacket temperatures; (6) carburetor or fuel-injector air-fuel ratio calibration; (7) the ambient conditions—pressure, temperature, and relative humidity—during the requirement determination.

The following illustrates the interaction between fuel factors and engine operating variables. Figure 15-17 shows the relation between spark advance, torque, and speed in an engine operating at wide-open throttle. The dashed lines, determined with a fuel of sufficiently high octane rating to avoid knock, show MBT timing as a function of speed, along with the spark-advance limits for con-

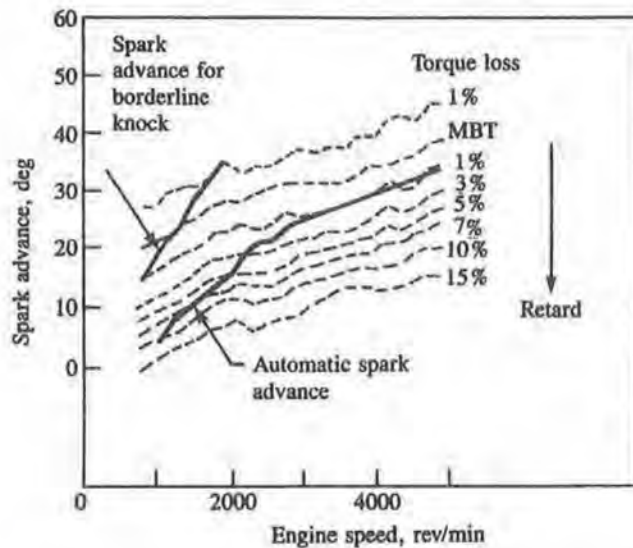


FIGURE 15-17

Relation between spark advance, speed, and torque loss, for spark-ignition engine at wide-open throttle, showing knock limit for specific gasoline and typical spark-advance schedule that avoids knock problems.²⁸

stant specified percentage torque reductions. The upper solid line traces the spark advance for borderline knock with a particular commercial gasoline. To avoid knock with this fuel, the spark advance must be set to lose one percent of engine torque at 800 rev/min, with the torque loss diminishing to zero at 1200 rev/min. Above that speed this particular fuel allows operation at MBT timing without knocking. The lower solid curve represents a typical spark-advance schedule at WOT. It lies below the borderline knock advance (and results in a significant torque loss) for the following reasons. One is that different commercial gasolines with the same research octane number can respond differently to variations in engine operating conditions. Calibrating the engine (i.e., specifying the schedules for spark advance, A/F , and EGR) must be done with sufficient margin of conservatism to avoid objectionable knock with the normal range of commercial gasolines over the full operating conditions of the engine. A second reason is engine-to-engine production variability despite the close dimensional tolerances of modern production engineering. For example, the effective compression pressure in each cylinder of a multicylinder engine is not identical, due to geometric and ring-pack behavior differences. The cylinder with the highest compression pressure is most knock-prone. Allowing for corresponding effects of cylinder-to-cylinder variations in A/F , EGR rates, and spark timing, it is obvious that for a given operating condition in a multicylinder engine, one cylinder is more likely to knock than the others. It is that cylinder which limits the spark advance.† A third reason for the discrepancy between actual spark-advance calibration and the knock limit for a given engine and fuel is the octane requirement increase associated with the buildup of deposits on the combustion chamber walls over extended mileage (see Sec. 9.6.3).

† There is no assurance that the same cylinder will be the principal offender in all engines of the same model, nor in a given engine at all operating conditions.

In the example shown above, it was the problem of knock at low engine speed which required the spark advance calibration to be retarded. Whether low-, medium-, or high-speed knock is the limiting factor in a particular engine depends on the sensitivity of the fuel, on engine design features, and especially upon the engine's spark-advance requirements for MBT. The knock-limited spark advance determined from road octane rating tests will vary with engine speed and fuel sensitivity, as shown in Fig. 15-18. Low sensitivity fuels will tolerate more severe engine operating conditions and vice versa. Figure 15-18*b, c, and d* shows a typical engine spark-advance characteristic superposed on the knock-limited spark-advance plot. Depending on the fuel sensitivity and shape of the spark-advance curve, the knock region may occur at low, medium, or high speed (or not at all).

It will be apparent from the above discussion that defining the effect of combustion chamber geometry on knock can only be done in an approximate fashion. The importance of fuel composition details, differences in engine design, the variability between engines of the same type, and the effect of deposits all make the quantification of trends as chamber design is varied extremely difficult. One of the most important chamber variables is the compression ratio. Figure 15-19 shows the relationship between the octane requirement and compression ratio for a number of combustion chambers. The octane requirement was defined as the research octane number of the fuel required to operate the engine at WOT with the weakest mixture for maximum power with borderline

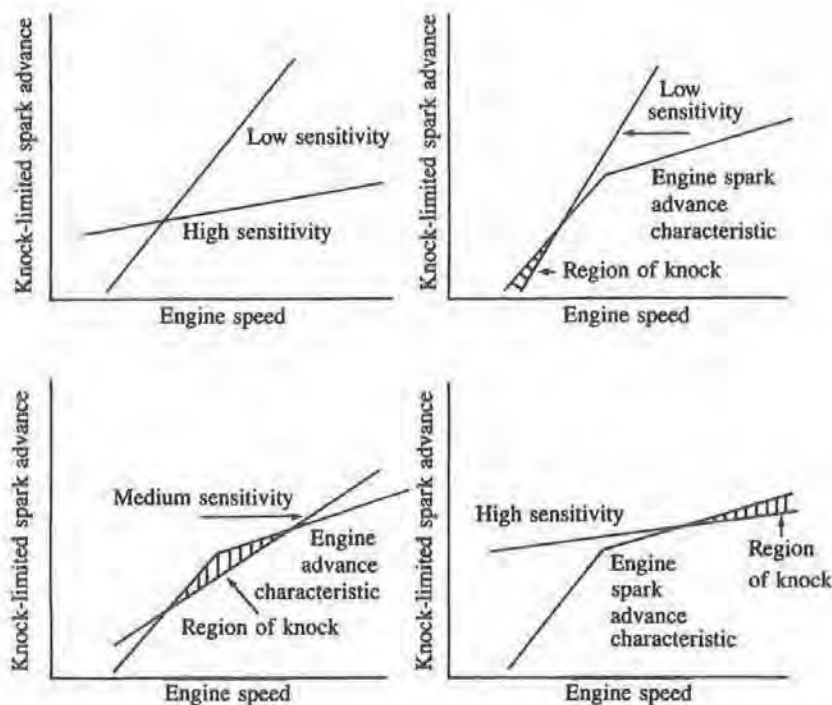
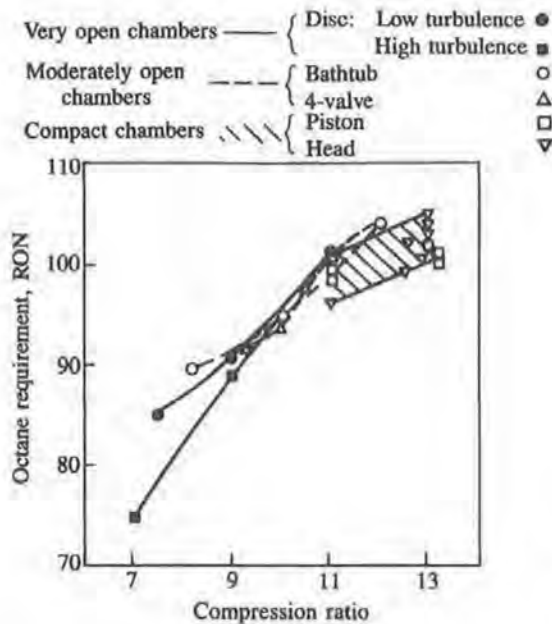


FIGURE 15-18

Diagrams showing knock-limited spark-advance curves for fuels of different sensitivity and how these can give low-, medium-, and high-speed knock in the same engine.²⁹

**FIGURE 15-19**

Octane requirement (gasoline research octane number), at wide-open throttle and MBT timing, to avoid knock as a function of compression ratio for various combustion chamber designs.¹⁰

(or light) knock coinciding with MBT timing at the given speed. As is well known, the octane requirement increases with increasing compression ratio; there are, however, differences in the octane requirement between different types of chamber at the same compression ratio. The chambers studied were disc-shaped chambers, bathtub and four-valve (open chambers with squish) and compact high compression ratio chambers (bowl or cup-type chambers in the piston crown or in the cylinder head around one of the valves). In the 9 to 11 compression ratio range there are only modest differences between the chambers studied. At higher compression ratios, 11 to 13, the compact chambers show a lower octane requirement which gives them a 1 to 2 compression ratio advantage over the more open chambers. This advantage for the compact (and high-turbulence) chambers comes largely from the increased heat-transfer rates in these chambers. Whether the higher turbulence is generated during intake or at the end of the compression stroke, it increases the heat transfer from the end-gas, reducing its temperature and therefore its propensity to knock. However, this higher heat transfer also reduces engine power and efficiency, so the benefits of the compression ratio advantage are reduced. There is some increase in the knock-limited compression ratio with a given fuel as burn time is decreased by using one, two, three, and then four spark plugs simultaneously, with a given chamber geometry, but the effect is much smaller than the differences suggested by Fig. 15-19.²³

Spark plug location within the chamber is an important factor affecting octane requirement. More centrally located plug positions shorten the flame travel path to the cylinder walls and decrease the time between spark discharge and flame arrival at the end-gas location. This decreases the octane requirement. The position of the spark plug in relation to the exhaust valve is also important: it is advantageous to burn the unburned mixture which has been heated by contact with the hot exhaust valve early in the combustion process.

TABLE 15.2
Engine conditions affecting octane number requirement

Octane number requirement tends to go up when:	Octane number requirement tends to go down when:
1. Ignition timing is advanced.	1. Ignition timing is retarded.
2. Air density rises due to supercharging or a larger throttle opening or higher barometric pressure.	2. Engine is operated at higher altitudes or smaller throttle opening or lower barometric pressure.
3. Humidity or moisture content of the air decreases.	3. Humidity of the air increases.
4. Inlet air temperature is increased.	4. Inlet air temperature is decreased.
5. Coolant temperature is raised.	5. Fuel/air ratio is richer or leaner than that producing maximum knock.
6. Antifreeze (glycol) engine coolant is used.	6. Exhaust gas recycle system operates at part throttle.
7. Engine load is increased.	7. Engine load is reduced.

Operating variables that affect the temperature or pressure time histories of the end-gas during combustion or the basic autoignition characteristics of the unburned fuel, air, residual mixture will also affect the engine's octane requirement. The most important additional variables which increase or decrease octane requirement in a consistent manner are listed in Table 15.2. Relative spark

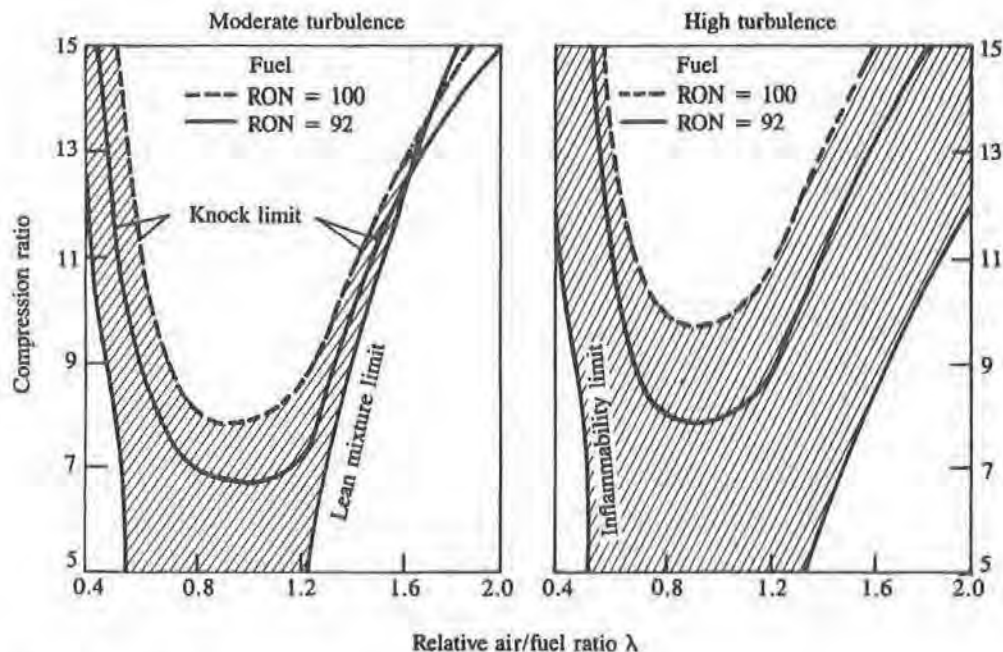


FIGURE 15-20
 Knock limits and lean engine operating limits as function of compression ratio and relative air/fuel ratio λ ($\lambda = 1/\phi$) for moderate and high-turbulence engine combustion chambers.³²

advance has a major impact on knock; since it is also easy to adjust, it is the engine variable most commonly used to control knock. Studies show that typically 0.5 to 1.0 RON reduction is achieved per degree of retard.³⁰ Atmospheric conditions—pressure, temperature, and humidity—all affect the octane number requirement.³¹

The fuel/air equivalence ratio affects the octane requirement of an engine. The highest requirement is for slightly rich mixtures; increasing richness and leanness about this point decrease the octane requirement substantially. Figure 15-20 shows the knock-limited compression ratio as a function of the relative air/fuel ratio ($\lambda = 1/\phi$; $\lambda > 1$ for lean mixtures) for conventional and high-turbulence chambers, for two fuels with different octane ratings. Substantially higher compression ratios can be used with lean mixtures, especially with the high-turbulence chamber which extends the lean limit. The coolant temperature affects the octane requirement. Higher coolant temperature increases the inlet mixture temperature, and reduces heat losses from the end-gas to a modest degree.

15.4.5 Chamber Optimization Strategy

The discussion in the previous sections suggests that the following sequence of steps in a combustion chamber development process is most logical. First should come the selection of the best chamber geometry. Geometric optimization can result in substantial benefits and carries no significant penalties. Chamber geometry involves cylinder head and piston crown shape, and plug location. Open chambers such as the hemispherical or pent-roof cylinder head, and clam-shell, with near central plug location, give close to the maximum flame front surface area (and hence a faster burn), have the lowest chamber surface area in contact with the burned gases (and therefore the lowest heat transfer), and have inclined valves which give high volumetric efficiency. Spark plug location close to the center of the chamber is especially important in obtaining a fast burn rate. More compact chamber shapes than the open chambers listed above, such as the bowl-in-piston or chamber-in-head designs, do produce a somewhat faster burn, but with lower volumetric efficiency and higher heat losses.

Following this first step, two problem areas may remain: the chamber may have a higher octane requirement than is desired and the burn rate may not be fast enough to absorb the high dilution required at part load to meet the emissions and fuel consumption goals.

Positioning the spark plug as close to the center as possible will have reduced the octane requirement for that particular chamber shape. Depending on chamber design details, some squish area could be introduced. However, the perceived octane advantage of chamber designs which contain substantial squish is offset, at least in part, by their higher heat losses. A unit compression ratio increase results in a 3 percent or less increase in efficiency at part load. However, if the measures required to increase the compression ratio from, say, 9 to 10 resulted in a 10 percent increase in heat transfer, engine efficiency would not improve.

The next step should be to reduce the cyclic variability in the combustion process to the maximum extent feasible, by improving the uniformity of the intake fuel, air, and EGR mixture. Delivery of equal amounts of each of these constituents to each cylinder, provision for good mixing between constituents in the intake manifold and port, and accurate control of mixture composition during engine transients are all especially important. Also important is achieving closely similar flow patterns within each engine cylinder during intake so as to obtain equal burn rates in all cylinders. Attention to these intake process and mixture preparation details will always improve engine operation and carries no performance penalties.

However, the burn rate may still not be fast enough, especially during the critical early stages of flame development, and cyclic variability may still be too high to meet the engine's performance goals. Then higher turbulence levels during combustion must be achieved. This is usually best done by creating swirl during the induction process. The appropriate method for introducing swirl will depend on any geometric manufacturing constraints and cost issues. With no geometric constraints, use of helical swirl-generating ports or a divided intake-port system with valves to control the flow at light load are likely to have the lowest power penalties. It is especially important that only the minimum additional turbulence required to achieve the performance objectives be added at this stage. Higher than necessary gas velocities within the cylinder result in excessive heat losses and low volumetric efficiency.

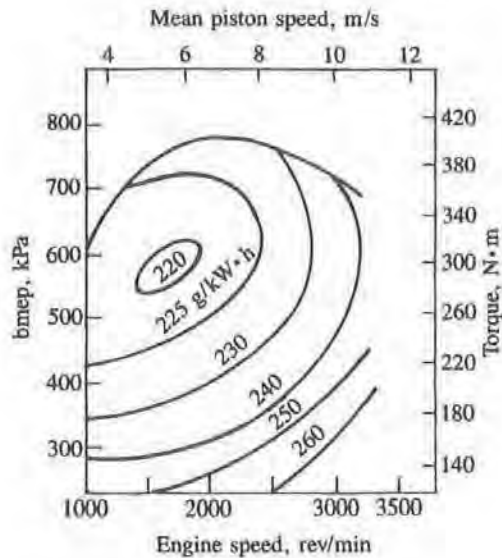
In summary, to meet the objectives of a fast, repeatable, and robust combustion process with high volumetric efficiency, low heat transfer, and acceptable octane requirement, combustion chamber development should proceed through the following steps.

1. Optimize the chamber geometry within the design constraints for the maximum flame front area, minimum burned gas/chamber wall contact area, and largest valve size.
2. Obtain additional reductions in the cyclic combustion variability by improving mixture distribution and uniformity and by creating flow patterns into each cylinder that are essentially identical.
3. Achieve any additional improvement in burn rate and cyclic variability required to meet objectives by increasing turbulence to the minimum extent. This is usually best done by creating swirl during the induction process.

15.5 VARIABLES THAT AFFECT CI ENGINE PERFORMANCE, EFFICIENCY, AND EMISSIONS

15.5.1 Load and Speed

The performance of a naturally aspirated DI heavy-duty truck diesel engine and a small IDI engine at full load over the engine speed range have already been

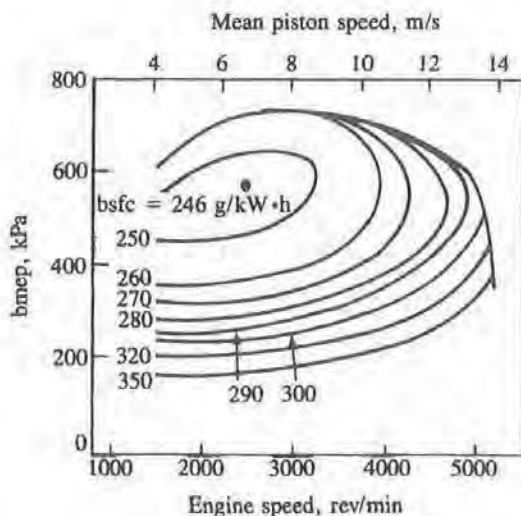
**FIGURE 15-21**

Performance map for 6.54-dm³ eight-cylinder air-cooled naturally aspirated medium-swirl DI diesel engine. Contours of constant bsfc in grams per kilowatt-hour shown. Bore = 102 mm, stroke = 100 mm, $r_c = 18$. Multihole fuel nozzle.³³

discussed in Sec. 15.2. Here we examine the part-load behavior of various types of naturally aspirated diesel engines.

As with SI engines (see Sec. 15.3.3), performance maps where bsfc contours are plotted on a graph of bmep versus engine speed are commonly used to describe the effects of load and speed variations. Figure 15-21 shows the performance map for an air-cooled four-stroke cycle medium-swirl naturally aspirated DI diesel (similar to the engine in Fig. 1-23). Maximum rated power for this 6.54-dm³ displacement engine at 3200 rev/min is 119 kW, maximum bmep at 2000 rev/min is 784 kPa, and minimum bsfc (at 1600 rev/min and 580 kPa bmep) is 220 g/kW·h, which corresponds to a brake fuel conversion efficiency of 38.5 percent. The gross indicated fuel conversion efficiency would be about 48 percent.

Figure 15-22 shows the performance map for a small high-swirl DI diesel which uses the M.A.N. combustion system with a single fuel jet sprayed tangentially into the swirling air flow. Due to the higher speed and higher swirl than the

**FIGURE 15-22**

Performance map for 1.47-dm³ four-cylinder naturally aspirated DI diesel engine with high-swirl single-hole-nozzle M.A.N. combustion system. Contours of constant bsfc in grams per kilowatt-hour shown. Bore = 76.5 mm, stroke = 80 mm, $r_c = 18.5$.³⁴

larger DI engine in Fig. 15-21, the maximum bmep is slightly lower. The best bsfc is about 10 percent higher largely due to higher friction mep, but in part due to higher heat losses resulting from the less favorable surface/volume ratio of the smaller bore engine and higher swirl, and lower heat-release rate of the M.A.N. system. Note that the maximum mean piston speed for this engine, 13.3 m/s at 5000 rev/min, is comparable to that of the larger medium-swirl engine in Fig. 15-21 (10.7 m/s).

Figure 15-23 gives the performance characteristics of an automotive naturally aspirated swirl-chamber IDI diesel engine. Maximum bmep values are usually higher than those of equivalent size DI engines because without the need to generate swirl during the intake process, the intake port and valve are less restrictive and volumetric efficiency is higher, and because the IDI engine can be run at lower A/F without smoking. The best bsfc values are usually some 15 percent higher than values typical of equivalent DI engines. The best brake fuel conversion efficiency of the engine of Fig. 15-23 is 32.5 percent.

Comparisons between naturally aspirated DI and IDI diesel engines of closely comparable design and size indicate that the DI engine is always more efficient, though the benefit varies with load. At full load, differences of up to 20 percent in bsfc have been noted, especially in engines with larger displacement per cylinder. At part load, the gain is less—of order 10 percent. Comparisons should be made at equal emission levels, a task that is difficult to accomplish in practice. Emission control with the DI engine is more difficult, so this constraint reduces the benefit somewhat. Figure 15-24 shows a breakdown of the indicated efficiency differences between the two systems. At full load ($A/F = 18$ to 20) the IDI suffers a penalty of about 15 to 17 percent due in large part to the retarded timing of the IDI combustion process and its long, late-burning, heat-release profile. At light load, about 300 kPa bmep ($A/F = 50$), these combustion effects are small and the indicated efficiency penalty of the IDI (around 5 to 7 percent) is due to the higher heat losses associated with the larger surface area and high-velocity flow through the connecting nozzle of the divided-chamber geometry and due to the pumping pressure loss between the main and auxiliary chambers.³⁶

Note that all these diesel engine performance maps are similar in general

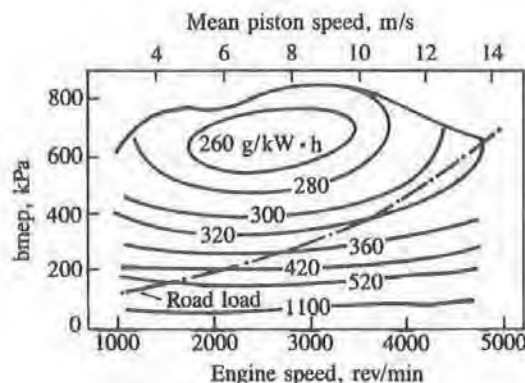


FIGURE 15-23

Performance map for 1.987-dm³ five-cylinder naturally aspirated IDI swirl-chamber diesel engine. Contours of constant bsfc in grams per kilowatt-hour shown. Bore = 76.5 mm, stroke = 86.4 mm, $r_c = 23$.³⁵

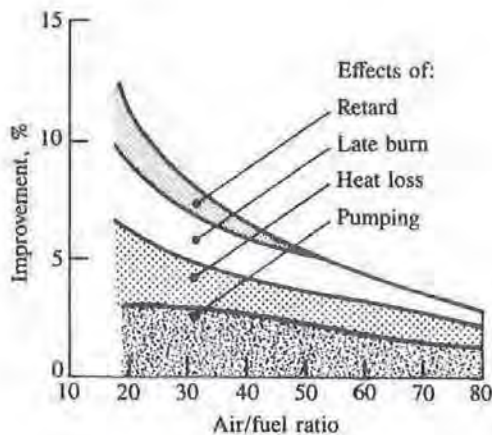


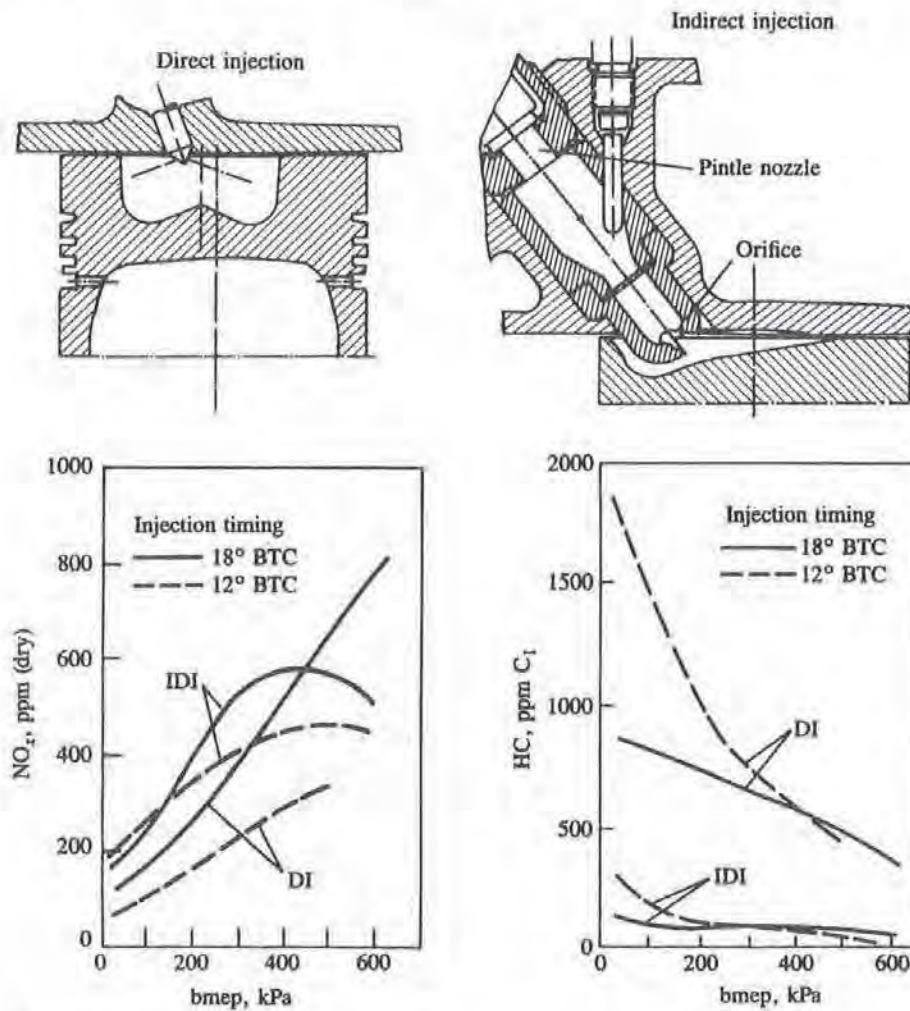
FIGURE 15-24

Factors which improve the indicated efficiency of naturally aspirated small DI diesel combustion systems relative to IDI swirl-chamber combustion system, as a function of A/F or load.³⁶

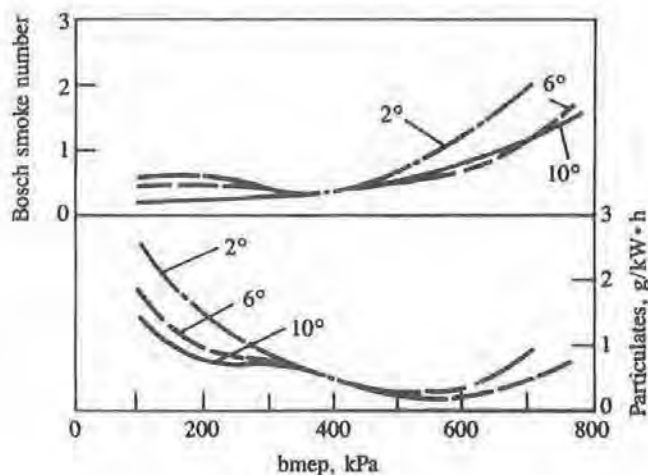
shape and when plotted against $\bar{S}_p$ are quantitatively comparable. The increase in bsfc from the minimum value with increasing speed at constant load is due to the increase in friction mep, partly offset by the effect of decreasing importance of heat losses per cycle on efficiency. The increase in bsfc with decreasing load at constant speed is dominated by the decreasing mechanical efficiency as bmep is reduced. The indicated fuel conversion efficiency increase as the fuel/air equivalence ratio is decreased partly offsets this. The trends in bsfc when increasing load at constant speed and increasing speed at constant load from the minimum are more modest. They are the net results of (1) the increase in mechanical efficiency and decrease in indicated fuel conversion efficiency as the load increases and (2) decreasing indicated efficiency due to increasing importance of heat losses and increasing mechanical efficiency as the speed decreases. The enrichment of the mixture at high load and low speed of spark-ignition engines is, of course, absent.

Figure 15-25 shows the effect of load on NO_x and HC emissions for naturally aspirated DI and IDI diesel engines. For the DI engine NO_x concentrations rise steadily as the fuel/air ratio increases with increasing bmep at constant injection timing. The increasing quantity of fuel injected per cycle results in an increasing amount of close-to-stoichiometric combustion products near the peak pressure and temperature (see Sec. 11.2.4). The IDI engine shows a similar trend except that, at high load, NO_x concentrations level off. These characteristics do not change substantially with engine speed. The IDI engine shows significantly lower HC emissions than the DI engine. The high HC at idle and light load are thought to result from fuel mixing to too lean an equivalence ratio. If diesel engines are overfueled at high load, HC emissions then rise rapidly. These HC mechanisms are described in Sec. 11.4.4. Injection timing affects NO_x and HC emissions significantly, as discussed in Sec. 15.5.2 below.

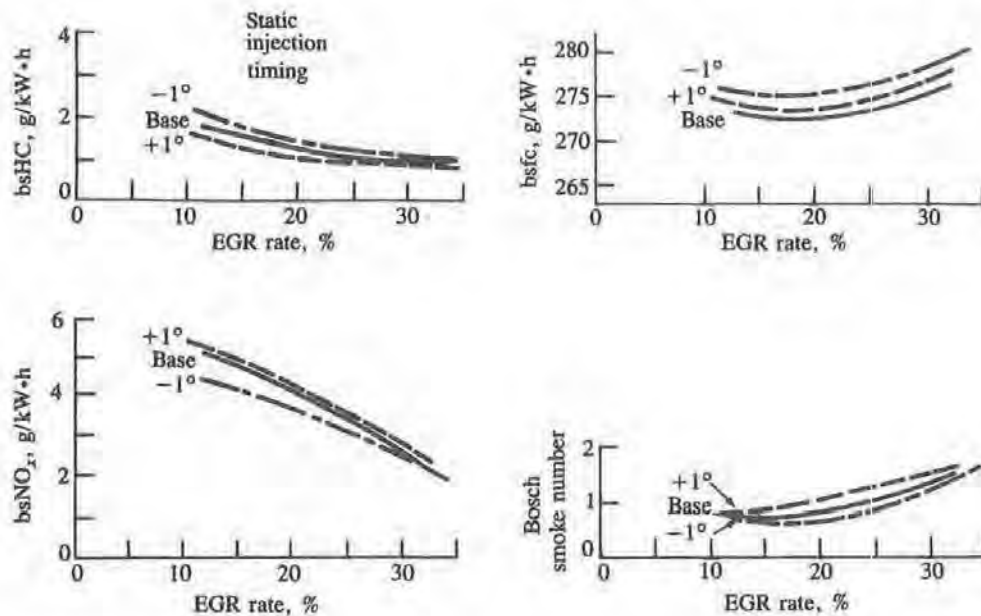
Figure 15-26 shows smoke and particulate mass emissions from a naturally aspirated IDI engine. Rapidly increasing black smoke at very high load limits the maximum bmep that a diesel engine can produce. On a specific emission basis [Eq. (2.36)], the particulates typically show a U-shaped behavior due to the predominance of hydrocarbons in their composition at light load and of carbon at high load.³⁸

**FIGURE 15-25**

Effect of load on naturally aspirated diesel engine NO_x and HC emissions at rated speed, with two injection timings. Direct-injection and indirect-injection (prechamber) combustion systems. Six-cylinder, 5.9-dm^3 displaced volume, engine. DI: $r_c = 17$, rated speed = 2800 rev/min; IDI: $r_c = 16.7$, rated speed = 3000 rev/min.³⁷

**FIGURE 15-26**

Smoke (Bosch smoke number) and particulate mass emissions (in grams per kilowatt-hour) as a function of load and injection timing for six-cylinder 3.7-dm^3 IDI swirl-chamber diesel engine at 1600 rev/min (no EGR).³⁸

**FIGURE 15-27**

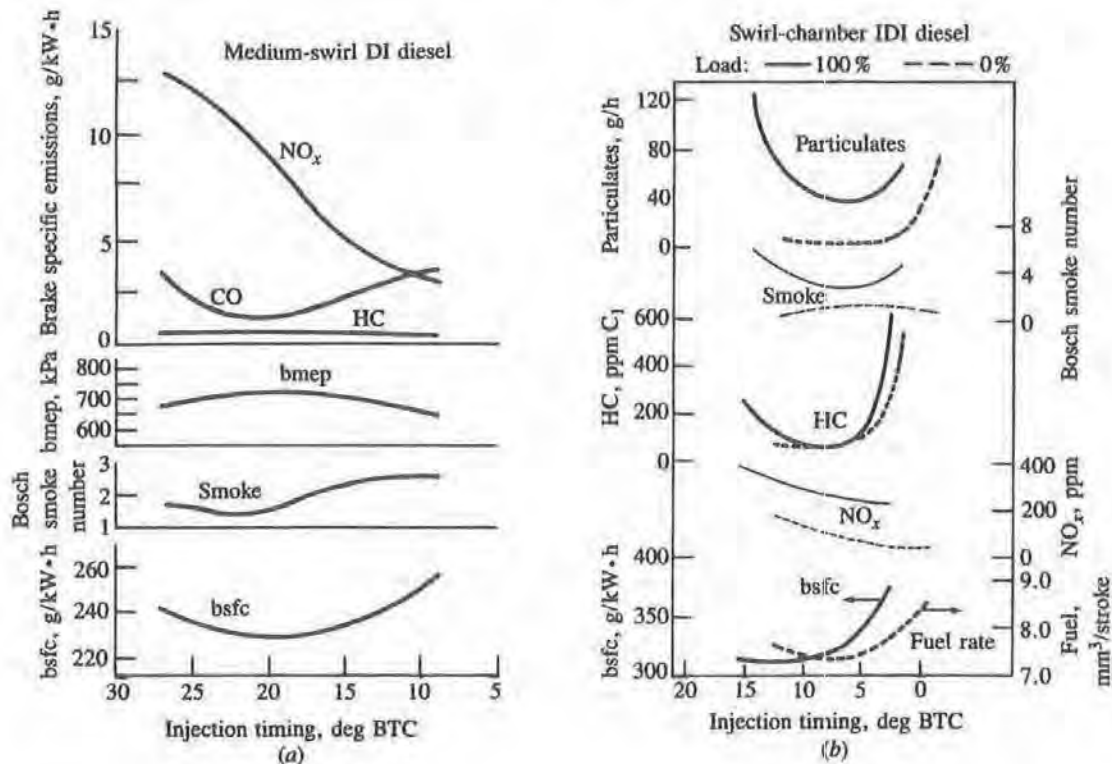
Brake specific HC, NO_x and fuel consumption, and smoke emissions, as a function of percent recycled exhaust for 2.4-dm³ four-cylinder high-swirl DI diesel engine at 1250 rev/min and 255 kPa bmep.³⁹

Recycled exhaust gas, at part load, can be used to reduce diesel engine NO_x emissions. Note that since diesel engines operate with the air flow unthrottled, at part load the CO₂ and H₂O concentrations in exhaust gas are low; they are essentially proportional to the fuel/air ratio. Because of this, high EGR levels are required for significant reductions in NO_x emissions. Figure 11-18 shows how NO_x concentrations decrease as a DI diesel engine inlet air flow is diluted at a constant fueling rate. The dilution is expressed in terms of oxygen concentration in the mixture after dilution. Figure 15-27 shows how the EGR affects specific NO_x and HC, fuel consumption, and smoke for a small high-swirl DI diesel engine at typical automobile engine part-load conditions. Effective reduction of bsNO_x is achieved and modest reductions in bsHC, with only a slight increase in bsfc. However, smoke increased as the EGR rate increased.³⁹

15.5.2 Fuel-Injection Parameters

Fuel-injection timing essentially controls the crank angle at which combustion starts. While the state of the air into which the fuel is injected changes as injection timing is varied, and thus ignition delay will vary, these effects are predictable (see Sec. 10.6.4). The fuel-injection rate, fuel nozzle design (including number of holes), and fuel-injection pressure all affect the characteristics of the diesel fuel spray and its mixing with air in the combustion chamber.

Figure 15-28 shows the effect on performance and emissions of varying injection timing, in (a) a medium-swirl DI diesel engine and (b) an IDI engine. At fixed speed and constant fuel delivery per cycle, the DI engine shows an optimum

**FIGURE 15-28**

Effect of start-of-injection timing on diesel engine performance and emissions. (a) Medium-swirl DI diesel engine with deep combustion bowl and four-hole injection nozzle, 2600 rev/min, fuel delivery 75 mm³/cycle, fuel/air equivalence ratio 0.69.³⁷ (b) Swirl-chamber IDI engine, 2500 rev/min, 0 and 100 percent load.⁴⁰

bsfc and bmeep at a specific start of injection for a given injection duration.† The IDI engine experiments are at fixed bmeep; here, bsfc at full load and fueling rate at idle show a minimum at specific injection timings. Injection timing which is more advanced than this optimum results in combustion starting too early before TC; injection retarded from this optimum results in combustion starting too late.

Injection timing variations have a strong effect on NO_x emissions for DI engines: the effect is significant but less for IDI engines. Retarded injection is commonly used to help control NO_x emissions. It gives substantial reductions, initially with only modest bsfc penalty. For the DI engine, at high load, specific HC emissions are low and vary only modestly with injection timing. At lighter loads, HC emissions are higher and increase as injection becomes significantly retarded from optimum. This trend is especially pronounced at idle. For IDI diesel engines HC emissions show the same trends but are much lower in magnitude than DI engine HC emissions.⁴¹ Figure 15-25 supports this discussion.³⁷

† This optimum injection timing gives maximum brake torque, though the designation MBT timing is less commonly used with diesels than with SI engines.

Retarding timing generally increases smoke, though trends vary significantly between different types and designs of diesel engine. Mass particulate emissions increase as injection is retarded.

The injection rate depends on the fuel-injector nozzle area and injection pressure. Higher injection rates result in higher fuel-air mixing rates, and hence higher heat-release rates (see Sec. 10.7.3). For a given amount of fuel injected per cylinder per cycle, as the injection rate is increased the optimum injection timing moves closer to TC. The effects of injection rate and timing on bsfc in a naturally aspirated DI diesel engine are shown in Fig. 15-29. The higher heat-release rates and shorter overall combustion process that result from the increased injection rate decrease the minimum bsfc at optimum injection timing; however, a limit to these benefits is eventually reached.

Increasing the injection rate increases NO_x emissions and decreases smoke or particulate emissions. The controlling physical process is the rate of fuel-air mixing in the combustion chamber so, at constant fuel injected per cylinder per cycle, both increased injection pressure at fixed nozzle orifice area (which reduces injection duration) and reduced nozzle area at fixed injection duration produce these trends.⁴²

The engine designer's goal is obviously to achieve the best bsfc possible

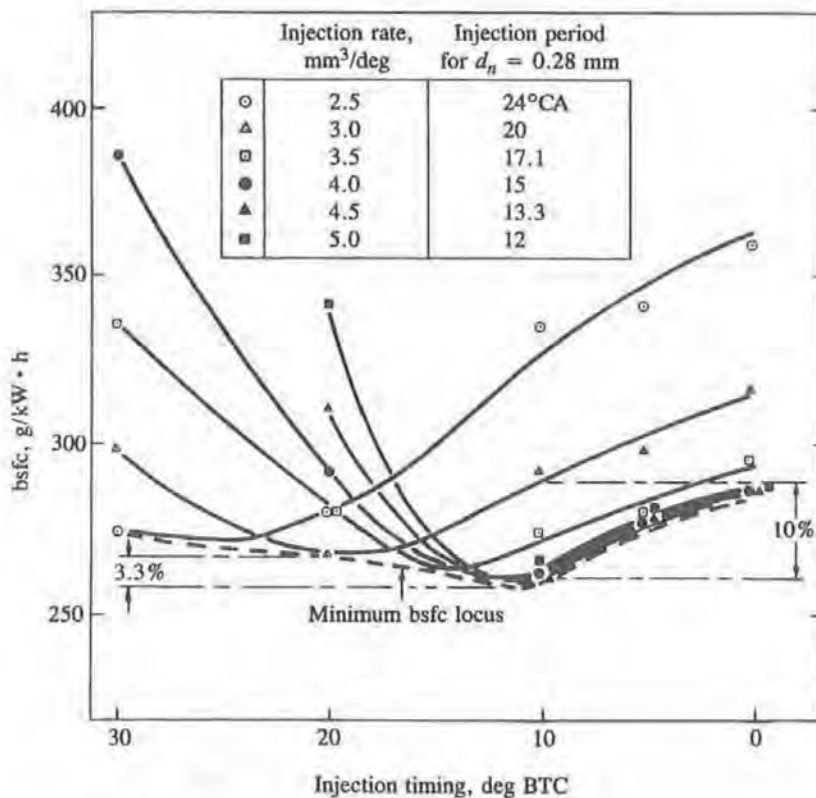
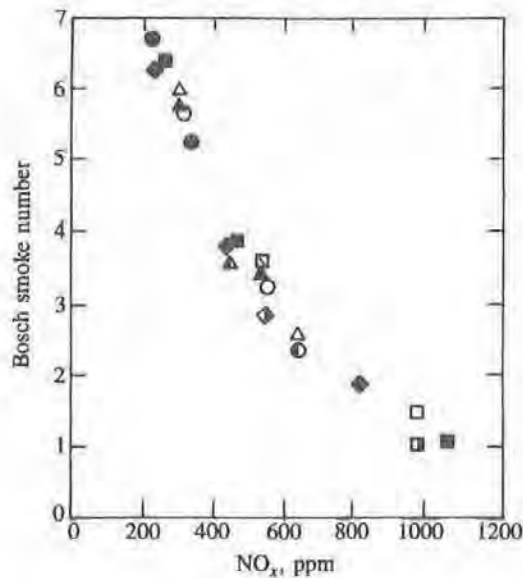


FIGURE 15-29

Effect of injection timing and injection rate on bsfc for 0.97-dm³ single-cylinder naturally aspirated DI diesel engine with swirl. 2000 rev/min, 60 mm³ per stroke fueling rate.⁴²

**FIGURE 15-30**

Tradeoff between NO_x and smoke emissions for quiescent single-cylinder DI diesel engine with bore = 140 mm, stroke = 152 mm, $r_c = 14.3$, eight-hole injector nozzle. Various speeds, fueling rates, injection timings, injection pressures, % EGR; constant $A/F = 25$.⁴³

with emission levels low enough to satisfy the constraints imposed by emission standards. The variations of bsfc, NO_x , and particulate emissions described above involve tradeoffs that make achieving this goal especially difficult. One well-established tradeoff is between bsfc and bsNO_x . Injection retard from optimum injection timing decreases bsNO_x at the expense of an increase in bsfc. A second important tradeoff is that between NO_x and particulate emissions, illustrated for a DI diesel engine in Fig. 15-30. Smoke is plotted versus NO_x for a range of speeds, loads (fuel per cycle), injection timings, injection pressures, and EGR rates. The air/fuel ratio was maintained constant at 25 ($\phi = 0.58$). The figure indicates that for a well-optimized DI diesel engine, the smoke nitric oxide tradeoff is relatively independent of engine speed, injection rate, injection timing, and amount of EGR. A given reduction in one of these pollutants through changing any one of these variables results in a given increase in the other pollutant. This tradeoff exists for essentially all types of diesel engine, though the magnitude depends on engine details.

15.5.3 Air Swirl and Bowl-in-Piston Design

Increasing amounts of air swirl within the cylinder (see Sec. 8.3) are used in direct-injection diesel engines, as engine size decreases and maximum engine speed increases, to achieve adequately fast fuel-air mixing rates (see Sec. 10.2.1). In these medium-to-small size engines, use of a bowl-in-piston combustion chamber (Fig. 10-1b and c) results in substantial swirl amplification at the end of the compression process (Sec. 8.3.3). Here, the impacts of varying air swirl on the performance and emissions characteristics of this type of DI engine are reviewed.

Since air swirl is used to increase the fuel-air mixing rate, one would expect the overall duration of the combustion process to shorten as swirl increases and emissions that depend on the local fuel/air equivalence ratio to be dependent on

swirl level. Figure 15-31 shows the effects of swirl and injection-timing variations on bsfc and emissions of a DI engine of 1.36 dm^3 per cylinder displacement with a toroidal bowl-in-piston chamber (see Fig. 10-3b). The swirl ratio [Eq. (8.28)] was varied using shrouded inlet valves with shrouds of different subtended angle (60 to 120°). The injection timing which gives minimum bsfc shifts toward TC as the swirl ratio increases due to the decreasing total combustion duration. The minimum bsfc was achieved with a swirl ratio of 6 to 7: while higher swirl levels continue to increase fuel-air mixing rates, heat transfer increases also and eventually offsets the mixing rate gain. Particulate and CO emissions decrease as swirl increases due to more rapid fuel-air mixing. NO_x emissions increase with increasing swirl. At constant injection timing, however, about half the increase is due to the effect of injection advance relative to the optimum timing and half to the shorter combustion process.⁴⁴ Similar trends have been observed as swirl is varied with the M.A.N. single-hole-nozzle diesel combustion system of Fig. 10-1c.

In production engines, the various types of port design shown in Fig. 8-13 can be used to generate swirl during the induction process. Of these, the helical ports are most effective at producing relatively uniform high swirl with the minimum loss in volumetric efficiency.

The geometry of the bowl-in-piston combustion chamber governs the extent to which induction-generated swirl is amplified during compression. The flow field in the bowl during fuel injection is also dependent on the interaction between this swirling flow and the squish motion which occurs as the top of the piston crown approaches the cylinder head (see Sec. 8.4). Various types of bowl-in-piston design for multihole fuel nozzle DI engines are shown in Fig. 15-32 (for the M.A.N. single-hole-nozzle system a spherical bowl is used; see Fig. 10-1c). More conventional designs (e.g., Fig. 15-32a) have the bowl sides essentially parallel to the cylinder liner. Note that it is often necessary to offset the bowl axis from the cylinder axis and the injector nozzle hole locations from the bowl axis,

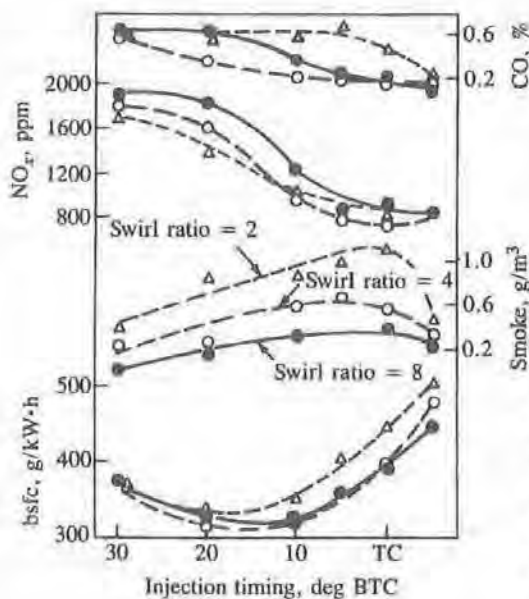
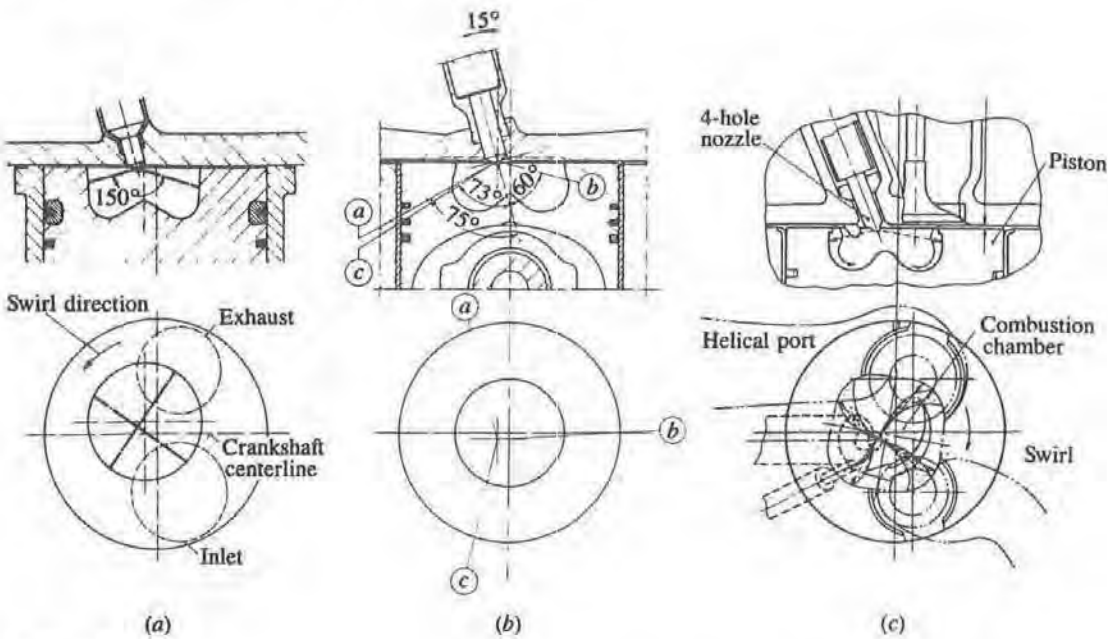


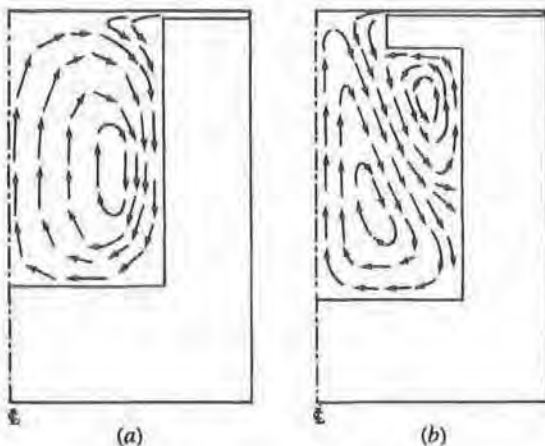
FIGURE 15-31

Effect of air swirl on bsfc and emissions of single-cylinder DI diesel engine with toroidal bowl-in-piston chamber. 1.36-dm^3 displacement, $r_c = 16$, bowl diameter/bore = 0.5, 2000 rev/min, full load. Swirl ratio measured in bowl-in-piston at injection.⁴⁴

**FIGURE 15-32**

Various bowl-in-piston chamber designs for DI diesel engines with swirl: (a) conventional straight-sided bowl,³⁷ (b) reentrant bowl,⁴⁵ (c) square reentrant bowl.⁴⁶

due to the geometric constraints imposed by the valves. An alternative design with a reentrant bowl (Fig. 15-32b) is sometimes used to promote more rapid fuel-air mixing within the bowl. The squish-swirl interaction with highly reentrant bowl designs differs markedly from the interaction in nonreentrant bowls. Figure 15-33 shows the two different flow patterns set up in a diametral plane. With a conventional bowl, the swirling air entering the bowl flows down to the base of the bowl, then inward and upward in a toroidal motion. In reentrant bowls the swirling air entering the bowl spreads downward and outward into the undercut region, and then divides into a stream rising up the bowl sides and a stream flowing along the bowl base. Reentrant chambers generally produce higher swirl at the end of compression, and maintain a high swirl level further

**FIGURE 15-33**

Flow pattern set up in diametral plane by squish-swirl interaction in (a) conventional and (b) reentrant bowl-in-piston combustion chambers. £ cylinder axis.⁴⁷

into the expansion stroke.⁴⁷ Reentrant chambers usually achieve lower HC and smoke emissions and slightly lower bsfc, especially at retarded injection timings.

Square cavity chambers (see Fig. 15-32c) are also used with swirl to achieve low emissions in smaller-size DI diesel engines. The interaction between the swirl and the chamber corners produces additional turbulence which, with fuel injected into the corners as shown, achieves a more uniform mixture within the bowl.

The air flow field within bowl-in-piston combustion chambers when fuel injection occurs is highly complex. Certain generalizations hold: e.g., reducing the bowl diameter at a constant compression ratio increases the swirl levels in the bowl at TC [see Eq. (8.35) and the accompanying text] which decreases smoke and increases NO_x and HC emissions.³⁷ However, the squish-swirl interaction is difficult to unravel, especially with the off-center bowls often required due to the constraints on injector location caused by the valves. Figure 14-33 gives an example of such a flow. It shows velocity vectors and turbulence intensities in two orthogonal bowl-diametral planes within an off-center reentrant bowl as TC is approached in a small high-swirl DI engine. The off-center bowl location coupled with the swirl-squish interaction cause substantial asymmetry in the flow within the bowl.

15.6 SUPERCHARGED AND TURBOCHARGED ENGINE PERFORMANCE

The equations for power, torque, and mep in Sec. 2.14 show that these engine performance parameters are proportional to the mass of air inducted per cycle. This depends primarily on inlet air density. Thus the performance of an engine of given displacement can be increased by compressing the inlet air prior to entry to the cylinder. Methods for achieving higher inlet air density in the gas exchange processes—mechanical supercharging, turbocharging, and pressure-wave supercharging—are discussed in Sec. 6.8. The arrangements of the various practical supercharging and turbocharging configurations are shown in Fig. 6-37. Figures 1-11, 6-40, 6-43, 6-49, 6-53, and 6-58 show examples of the different devices used to achieve higher inlet air densities. In this section the effects of boosting air density on engine performance are examined. Spark-ignition and compression-ignition engines are dealt with separately. Power boosting via supercharging and/or turbocharging is common in diesel engines: few spark-ignition engines are turbocharged. Knock prevents the full potential of boosting from being realized in the latter type of engine. A more extensive discussion of turbocharged engine operation is provided by Watson and Janota.⁴⁸

15.6.1 Four-Stroke Cycle SI Engines

The bmep of most production spark-ignition engines at wide-open throttle is knock-limited over part of the engine speed range (see Sec. 15.4.4). The compression ratio is usually set at a sufficiently high value so that some spark retard from

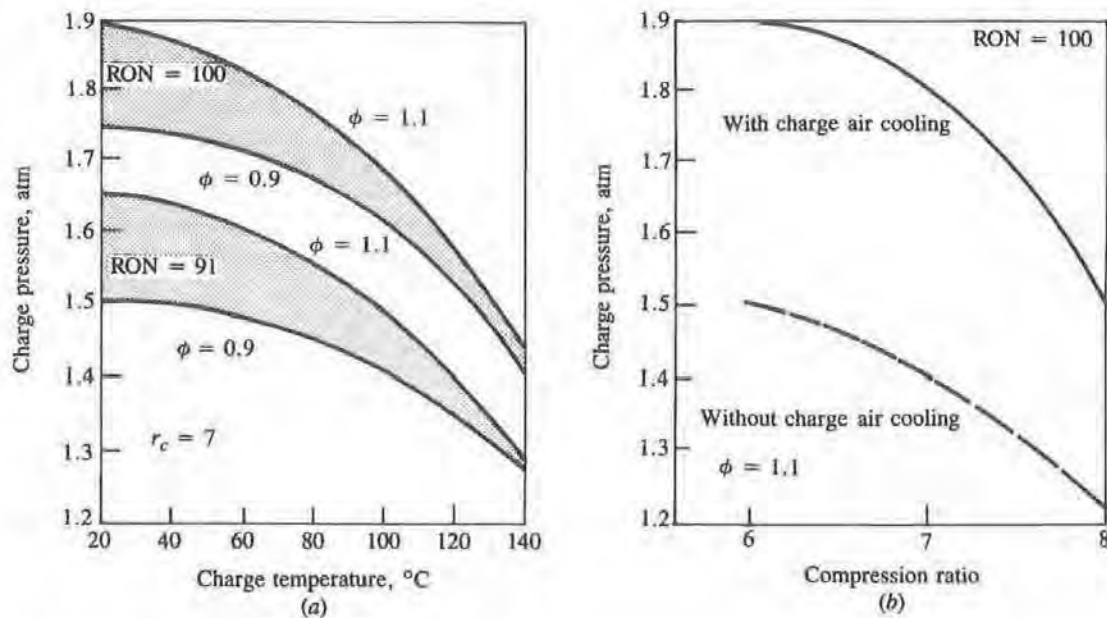
MBT timing is needed to avoid knock for the expected range of available fuel octane rating and sensitivity (see Fig. 15-17). The propensity of the end-gas to knock is increased by increases in end-gas temperature and pressure (see Sec. 9.6.2). Hence attempts to boost the output of a given size spark-ignition engine by an inlet air compression device that increases air pressure and temperature will aggravate the knock problem, since end-gas pressure and temperature will increase. However, the potential advantages of power boosting are significant. The higher output for a given displaced volume will decrease engine specific weight and volume (Sec. 2.11). Also, if the power requirements in a specific application (such as an automobile) can be met with either a naturally aspirated SI engine of a certain size or with a *smaller* size engine which is turbocharged to the same maximum power, the smaller turbocharged engine should offer better fuel economy at part load. At a given part-load torque requirement, the mechanical efficiency of the smaller turbocharged engine is higher, and if the gross indicated efficiencies of the engines are the same, the smaller engine will show a brake efficiency benefit. In practice, it proves difficult to realize much of this potential efficiency gain for the reasons described below.

While a naturally aspirated spark-ignition engine may have sufficient margin of safety relative to knock to allow modest inlet-air boost, any substantial air compression prior to cylinder entry will require changes in engine design and/or operating variables to offset the negative impact on knock. The variables which are adjusted to control knock in turbocharged SI engines are: compression ratio, spark retard from optimum, charge air temperature, and fuel/air equivalence ratio.[†] Figure 15-34 shows how the knock limits depend on charge pressure, temperature, fuel/air equivalence ratio and compression ratio for given octane rating fuels. The difference in boost achievable with the premium and the regular quality gasoline is significant, as expected (Sec. 9.6.3). Charge-air temperature has a strong influence on allowable boost levels: lowering the compressed air temperature prior to entry to the cylinder with a charge-air cooler allows a substantially higher compression ratio to be used at a given boost level, with a corresponding impact on engine efficiency.[‡] The boost pressure benefits of the richer mixtures in Fig. 15-34a ($\phi = 1.1$ compared with 0.9) are largely due to the cooling effect of the additional fuel on the air charge. For example, Fig. 15-34b shows that, with a rich mixture and charge cooling to 60°C, a charge pressure of 1.5 atm can be utilized at optimum spark timing with a compression ratio of 8. Without charge cooling, the same charge pressure can only be used with a compression ratio of 6.⁴⁹

In turbocharged SI engines, the knock limit is usually reached at spark timings retarded from the MBT optimum. Figure 15-35 shows the brake mean

[†] Valve timing changes are often made too. These are done primarily to improve low-speed torque where turbocharging has a limited impact.

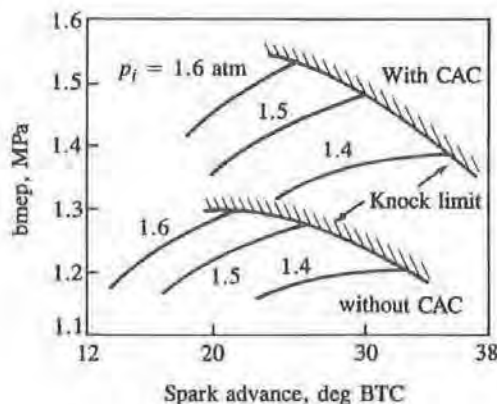
[‡] The turbocharged engine in Fig. 1-10 has an intercooler to reduce the inlet charge temperature.

**FIGURE 15-34**

Dependence of SI engine knock limits on: (a) charge pressure, temperature, and equivalence ratio ϕ , with $r_c = 7$, 2500 rev/min, MBT timing, 91 and 100 research octane number fuel; (b) charge pressure and compression ratio, without and with (to 60°C) charge air cooling, 2500 rev/min, MBT timing, $\phi = 1.1$, 100 RON fuel.⁴⁹

effective pressure achievable at a fixed compression ratio as a function of charge pressure and ignition timing with and without charge-air cooling. Additional retard allows higher boost pressures to be utilized; however, at a constant safety margin from the knock limit, the resulting gains in bmep decrease as retard is increased. To avoid an unnecessary fuel consumption penalty, retarded timing should only be used when the turbocharger does develop a high boost pressure.

The above discussion illustrates why turbocharged spark-ignition engines normally have lower compression ratios than naturally aspirated engines, use substantial mixture enrichment (up to $\phi \approx 1.3$) at high boost to cool the charge, often use an intercooler to reduce the charge-air temperature, and operate with

**FIGURE 15-35**

Brake mean effective pressure and knock limits for turbocharged SI engines as a function of spark advance and inlet pressure p_i (in atmospheres), 2500 rev/min, $r_c = 7$, $\phi = 1.1$, 99 RON fuel, without and with ($\Delta T = 45^\circ\text{C}$) charge-air cooling.⁴⁹

retarded timing at high boost pressures. Since compression ratio reductions and retarded ignition timings result in losses in efficiency, and unintended knock with high boost pressures would be especially damaging, precise control of ignition timing is critical. Most turbocharged SI engines now use a knock sensor and ignition-timing control system so that timing can be adjusted continuously to avoid knock without unnecessary retard. The sensor is usually an accelerometer which senses above-normal vibration levels on the cylinder head at the characteristic knock frequency. With a knock sensor, ignition timing can be automatically adjusted in response to changes in fuel octane rating and sensitivity, and ambient conditions.

Turbocharged SI engines where fuel is mixed with the air upstream or downstream of the compressor, using carburetors or fuel-injection systems, have been developed and used. Most modern turbocharged engines use port fuel injection. This provides easier electronic control of fuel flow, avoids filling most of the pressurized manifold volume with fuel-air mixture, and improves the dynamic response of the system by reducing fuel transport delays.

We now consider the performance of actual turbocharged spark-ignition engines. Examples of compressor outlet or boost pressure schedules as a function of speed at wide-open throttle for three turbocharged engines are shown in Fig. 15-36. The essential features of the curves are the same. Below about 1000 engine rev/min the turbocharger achieves negligible boost. Boost pressure then rises with increasing speed to 1.4 to 1.8 atm (absolute pressure) at about 2000 rev/min. Boost pressure then remains essentially constant with increasing engine speed. The rising portion of the curve is largely governed by the relative size of the turbine selected for a given engine. This is usually expressed in terms of the A/R ratio of the turbine—the ratio of the turbine's inlet casing or volute area A to the radius of the centroid of that area. Lower A/R values (smaller-capacity turbines) give a more rapid boost pressure rise with increasing speed; however, they give higher boost pressures at high engine speed, which is undesirable.^{48, 50}

Avoidance of knock is the reason why boost must be limited at medium to

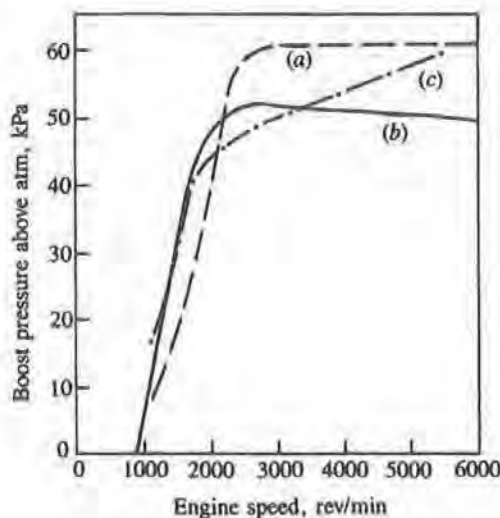


FIGURE 15-36

Boost pressure schedules for three turbocharged spark-ignition engines: (a) 3.8-dm³ V-6 engine, 86.4 mm stroke, $r_c = 8$;⁵⁰ (b) 2.2-dm³ four-cylinder engine, 92 mm stroke, $r_c = 8.1$;⁵¹ (c) 2.32-dm³ four-cylinder engine, 80 mm stroke, $r_c = 8.7$.⁵² All schedules are wastegate controlled.

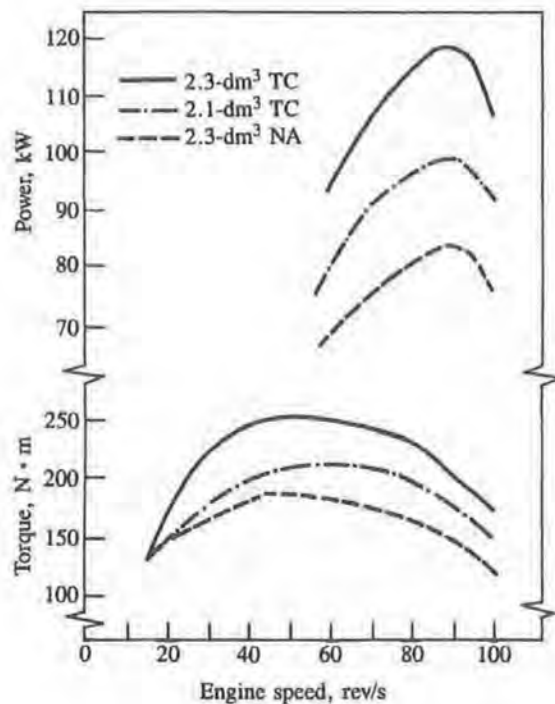


FIGURE 15-37

Power and torque as a function of engine speed for two turbocharged and one naturally aspirated four-cylinder spark-ignition engine. See Table 15.3.⁵²

high engine speed; the details of this problem have already been discussed above. Even with the use of very rich mixtures and spark retard at WOT, lower compression ratios for turbocharged engines, and intercooling, knock avoidance requires that boost pressures (which would continue to rise with increasing engine speed in the absence of any control) be maintained approximately constant. This is normally achieved by reducing the exhaust flow through the turbine as speed increases by bypassing a substantial fraction of the exhaust around the turbine through the *wastegate* or flow control valve (see Sec. 6.8.4). A wastegate is a spring-loaded valve acting in response to the inlet manifold pressure on a controlling diaphragm. Although other methods of controlling boost can be used,⁴⁸ the wastegate is the most common. About 30 to 40 percent of the exhaust bypasses the turbine at maximum engine speed and load.

Figure 15-37 compares the performance of two turbocharged spark-ignition engines (four-cylinder, 2.1- and 2.3-dm³ displacement) with that of the base 2.3-dm³ engine in its naturally aspirated form. Table 15.3 gives details of these

TABLE 15.3
Turbocharged spark-ignition engine performance⁵²

Type	2.1-dm ³ TC	2.3-dm ³ NA	2.3-dm ³ TC/AC
Displacement, dm ³	2.127	2.316	2.316
Bore × stroke, mm	92 × 80	96 × 80	96 × 80
Compression ratio	7.5	9.5	8.7
Maximum power, kW at rev/min	98 at 5400	83 at 5400	117 at 5300
Maximum torque, N·m at rev/min	210 at 3800	184 at 2800	250 at 2900
Maximum bmep, kPa	1241	998	1356

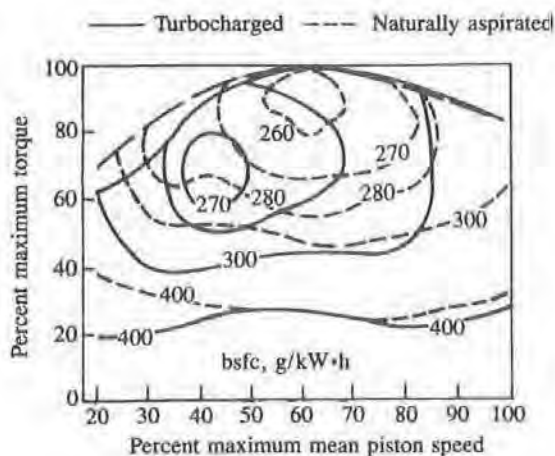


FIGURE 15-38

Comparison of bsfc contours (in grams per kilowatt-hour) on performance maps of turbocharged and naturally aspirated versions of the same spark-ignition engine, scaled to the same maximum torque and mean piston speed.⁵³

three engines. The 2.1-dm³ turbocharged but *not* intercooled engine (which also does not have a knock sensor to control spark advance) requires a lower compression ratio and achieves less of a bmep gain than the 2.3-dm³ turbocharged intercooled engine with its knock-sensor spark-advance control, which together permit use of a higher compression ratio. Turbocharging the naturally aspirated 2.3-dm³ engine, with the modifications indicated, results in a 36 percent increase in maximum engine torque and a flatter torque-versus-speed profile.

The brake specific fuel consumption contours of an engine produced in both naturally aspirated and turbocharged versions are shown in Fig. 15-38. The data have been scaled to represent engines of different displaced volume but the same maximum engine torque. The smaller-displacement low-compression-ratio turbocharged engine ($r_c = 6.9$) shows a reduction in bsfc at low speed and part load due to improved mechanical efficiency. At high speed and load the larger-displacement naturally aspirated engine has an advantage in bsfc due to its higher compression ratio (8.2), less enrichment, and more optimum timing.⁵³ In a vehicle context, the low-speed part-load advantage of the smaller size but equal power turbocharged engine should result in an average fuel economy benefit relative to the larger naturally aspirated engine. This benefit has been estimated as a function of load. At full load the average efficiencies should be comparable; at half load, the turbocharged engine should show a benefit of about 10 percent, the benefit increasing as load is decreased.⁴⁹

15.6.2 Four-Stroke Cycle CI Engines

The factors that limit turbocharged diesel engine performance are completely different to those that limit turbocharged spark-ignition engines. The output of naturally aspirated diesel engines is limited by the maximum tolerable smoke emission levels, which occur at overall equivalence ratio values of about 0.7 to 0.8. Turbocharged diesel engine output is usually constrained by stress levels in critical mechanical components. These maximum stress levels limit the maximum cylinder pressure which can be tolerated under continuous operation, though the

thermal loading of critical components can become limiting too. As boost pressure is raised, unless engine design and operating conditions are changed, maximum pressures and thermal loadings will increase almost in proportion. In practice, the compression ratio is often reduced and the maximum fuel/air equivalence ratio must be reduced in turbocharged engines (relative to naturally aspirated engines) to maintain peak pressures and thermal loadings at acceptable levels. The fuel flow rate increases at a much lower rate than the air flow rate as boost pressure is increased. Limitations on turbocharged engine performance are discussed more fully by Watson and Janota.⁴⁸

Small automotive indirect-injection (IDI) turbocharged engines are limited by structural and thermal considerations to about 130 atm maximum swirl- or pre-chamber pressure, 14 m/s maximum mean piston speed, and 860°C maximum exhaust temperature.⁵⁴ Smoke and NO_x emission standards are additional constraints. Figure 15-39 shows the full-load engine and turbocharger performance characteristics of a six-cylinder 2.38-dm³ displacement Comet V swirl-chamber automobile diesel engine. The maximum boost pressure is controlled by a poppet-valve-type wastegate to 0.75 bar above atmospheric. The fuel consumption map for this engine is shown in Fig. 15-40. Superimposed on the turbocharged engine map is the map for the base naturally aspirated swirl-chamber IDI engine of the same geometry and compression ratio ($r_c = 23$). The turbocharged engine has a maximum torque 46 percent higher and a maximum power 33 percent higher than the naturally aspirated engine. The best bsfc values are closely comparable.

The different methods of supercharging internal combustion engines were reviewed in Sec. 6.8. Turbocharging, mechanical supercharging with a Roots blower, and pressure wave supercharging with the Comprex are alternative methods of boosting the performance of a small automotive swirl-chamber IDI

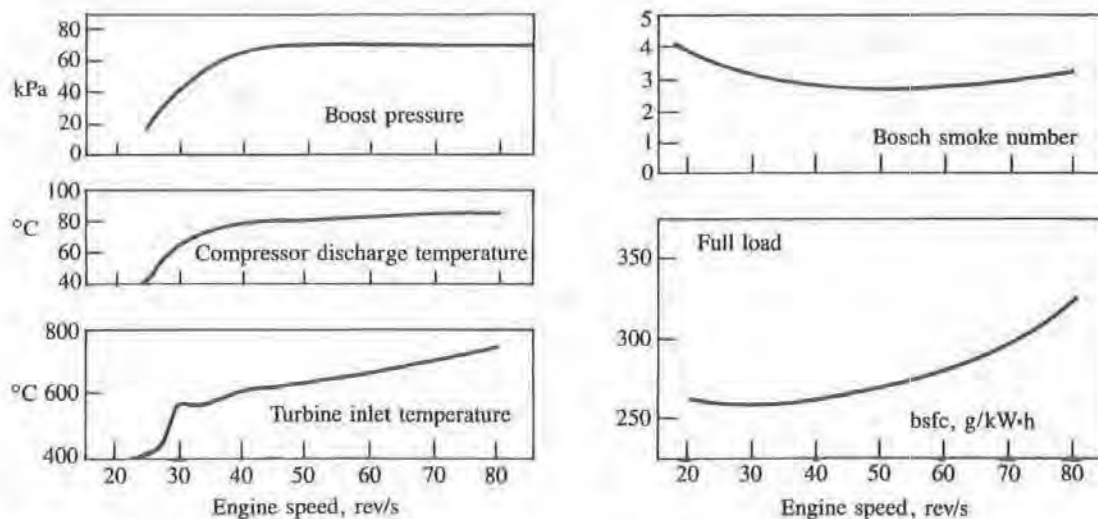
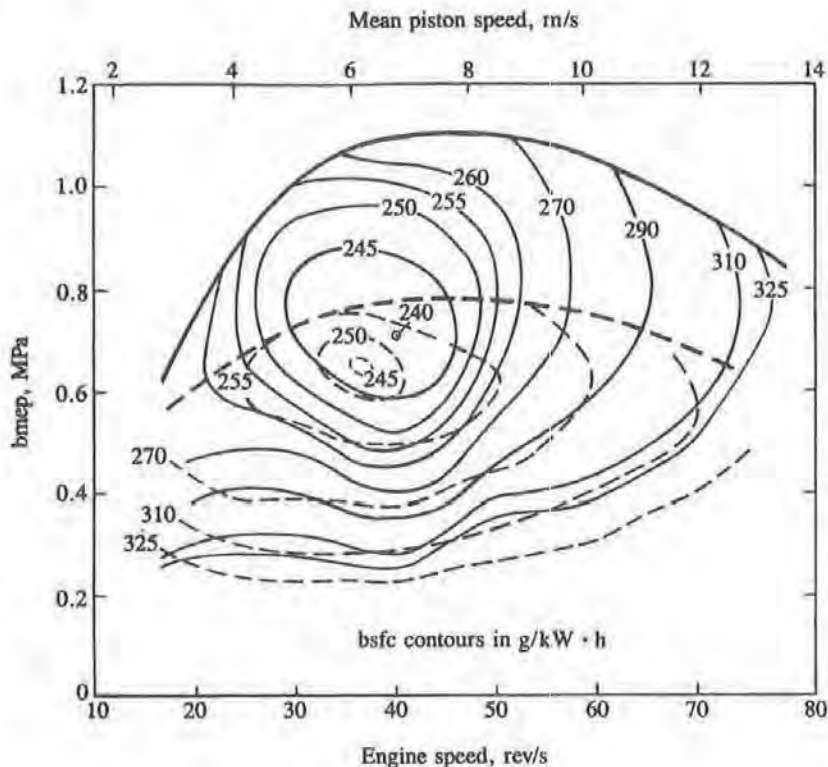
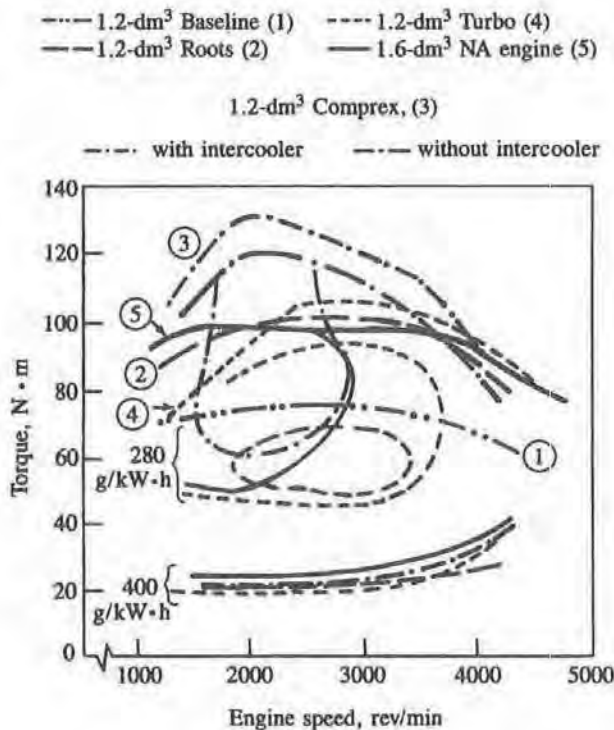


FIGURE 15-39

Engine and turbocharger characteristics of six-cylinder 2.38-dm³ swirl-chamber IDI automotive diesel engine at full load.⁵⁴

**FIGURE 15-40**

Fuel consumption map (bsfc in grams per kilowatt-hour) for turbocharged (—) and naturally aspirated (---) versions of 2.38-dm³ six-cylinder swirl-chamber IDI diesel engine.⁵⁴

**FIGURE 15-41**

Torque and brake specific fuel consumption of naturally aspirated and supercharged 1.2-dm³ swirl-chamber IDI diesel engine. Baseline (1): naturally aspirated. Supercharged with (2) Roots blower; (3) Complex (with and without intercooler); (4) turbocharger. Larger displacement 1.6-dm³ naturally aspirated engine (5).⁵⁵

diesel engine. Figure 15-41 compares the torque and bsfc values obtained with each of these supercharging methods on a performance map for a 1.2-dm³ engine. Values for a 1.6-dm³ naturally aspirated IDI diesel engine are also shown. All three approaches achieve close to the desired maximum power of the 1.6-dm³ NA engine (40 kW at 4800 rev/min): e.g., 1.2-dm³ turbo, 41.2 kW at 4500 rev/min; 1.2-dm³ Comprex with intercooler, 42.3 kW at 3500 rev/min; 1.2-dm³ Roots, 37.6 kW at 4000 rev/min. The Comprex system produces the highest torque at low engine speeds, even under unsteady engine operating conditions. The density of the charge air determines the amount of charge, and hence the torque. Charge-air pressure and temperature for the three supercharging systems are shown in Fig. 15-42. The Comprex (here without an intercooler) must have the highest charge pressure because it has the highest charge temperature. Intercooling would be particularly effective in this case.⁵⁵

Small high-speed high-swirl turbocharged direct-injection diesel engines (e.g., suitable for automobile or light-truck applications) have similar performance maps to those of equivalent IDI engines (Figs. 15-39 and 15-40). Maximum bmep values are closely comparable: usually slightly higher boost is required to offset the lower volumetric efficiency of the high-swirl-generating port and valve of the DI engine. Best bsfc values for the DI engine are usually about 15 percent lower than of comparable IDI engines (see Ref. 56).

The operating characteristics of larger medium-swirl turbocharged DI diesel engines are illustrated by the data shown in Fig. 15-43. The engine is a 12-dm³ displacement six-cylinder heavy-duty truck engine. The combustion chamber is similar to that shown in Fig. 15-32c, with a square combustion cavity and relatively low levels of swirl. The swirl is generated by a helical port in one of the two intake ports and a tangential port in the other in the four-valve cylinder head. Both the engine's operating map and the turbocharger compressor map with the boost pressure curve superposed are shown for two different compressor impellers. The adoption of the backward-vaned rake-type impellor compared to a more conventional design significantly increases low- and medium-speed per-

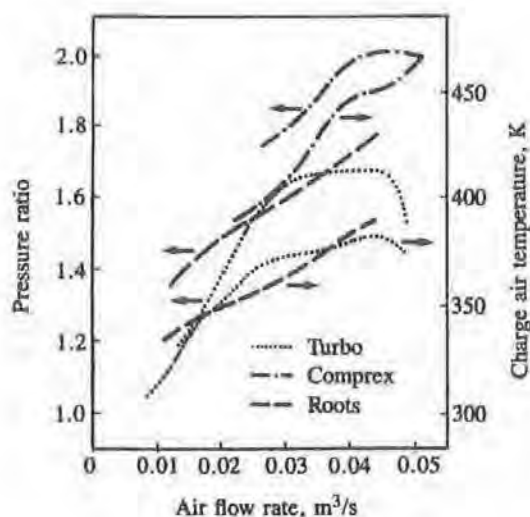
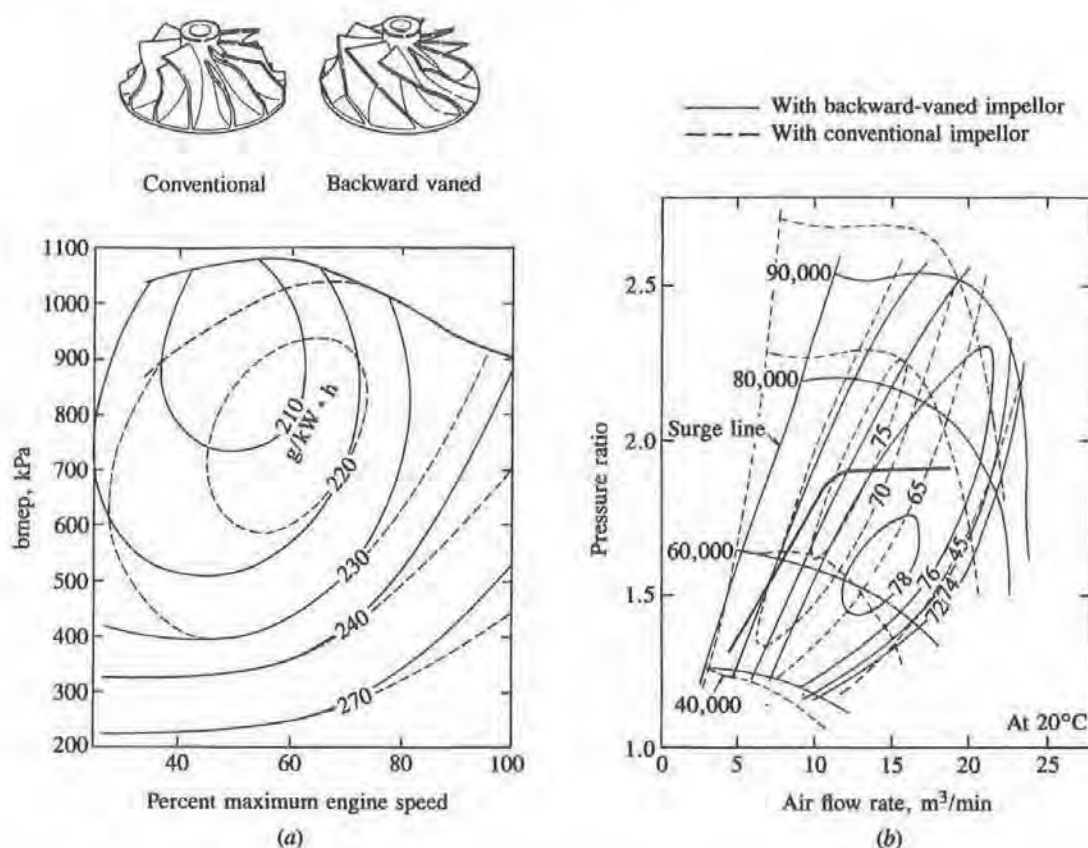


FIGURE 15-42

Charge pressure and temperature with the IDI diesel engine and different supercharging methods of Fig. 15-41.⁵⁵

**FIGURE 15-43**

Performance characteristics of turbocharged 12-dm³ six-cylinder medium-swirl heavy-duty truck DI diesel engine, with two different compressor impellers: (a) fuel consumption maps; (b) compressor maps with full-load boost operating line for engine with backward-vaned impellor superposed. Bore = 135 mm, stroke = 140 mm, $r_c = 16$.⁵⁷

formance by improving the compressor efficiency over the engine's boost pressure curve (Fig. 15-43b). A wastegate is then used to control the boost level at high engine speeds. The improvement in low-speed engine torque is apparent in Fig. 15-43a. The dependence of the maximum torque curve on both engine and turbocharger design details is clear. With boost pressure ratios limited to below 2, in the absence of air-charge cooling, maximum bmep values of 1.1 MPa are typical of this size and type of diesel engine.

With structurally more rugged component designs, aftercooled turbocharged medium-speed diesel engines with swirl in this cylinder size range can utilize higher boost and generate much higher bmep. Wastegate control of boost is no longer required. Figure 15-44 shows the performance characteristics of a V-8 cylinder engine with its compressor map and full-load boost characteristic. This turbocharged intercooled engine achieves a maximum bmep of about 1.5 MPa and bsfc below 200 g/kW·h between the maximum torque speed and rated power. Boost pressure at full load increases continuously over the engine speed range.⁵⁸

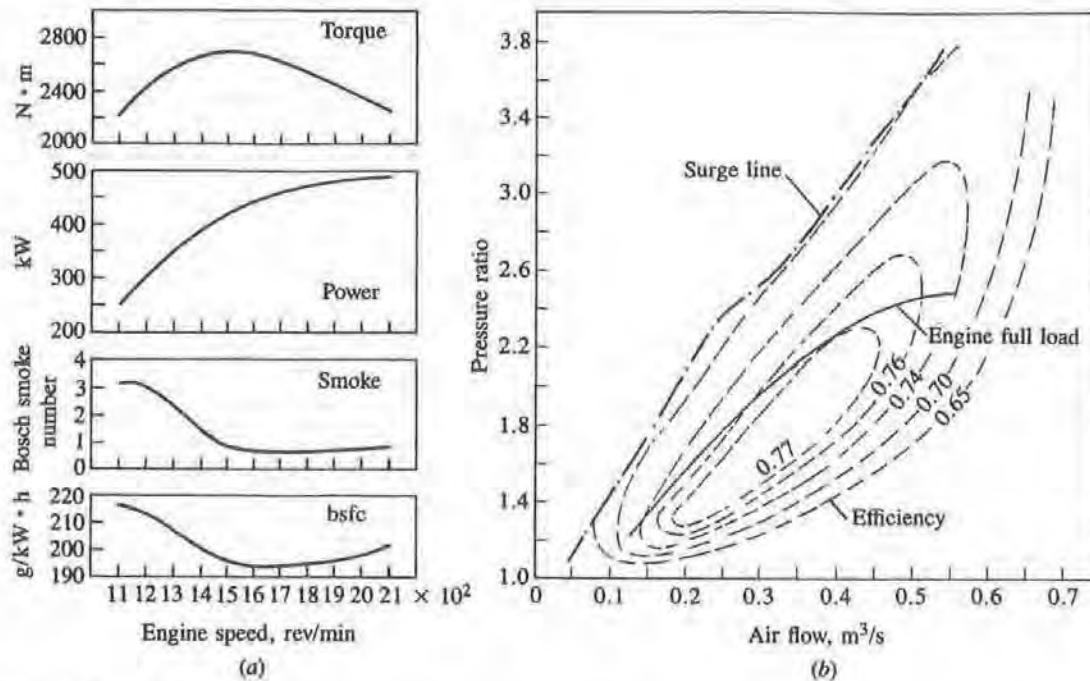


FIGURE 15-44

Performance characteristics of medium-speed turbocharged aftercooled DI diesel engine. (a) Torque, power, smoke number, and bsfc for V twelve-cylinder version. (b) Compressor characteristics and engine full-load line for V-8 cylinder version. Bore = 128 mm, stroke = 140 mm, $r_c = 15$.⁵⁸

Examples of values of combustion-related parameters for this type of engine over the load range at its maximum rated speed are shown in Fig. 15-45 for a 14.6-dm³ six-cylinder turbocharged aftercooled DI diesel engine with a boost pressure ratio of 2 at rated power. The ignition delay decreases to about 10° (0.9 ms at 1800 rev/min) as load is increased. The bmep at 100 percent rated load at this speed is 1.2 MPa. Exhaust temperature increases substantially with increasing load: maximum cylinder pressure increases to about 10 MPa at the rated load. In this particular study it was found that these operating parameters were relatively insensitive to fuel variations. The cross-hatched bands show data for an additional nine fuels of varying sulfur content, aromatic content, 10 and 90 percent distillation temperatures.⁵⁹

Higher outputs can be obtained with two-stage turbocharged aftercooled diesel engines, the arrangement shown in Fig. 6-37d. The performance characteristics of such a high bmep (1.74 MPa) six-cylinder engine of 14-dm³ displacement are shown in Fig. 15-46. The high air flow requires an overall pressure ratio of 3 at sea level ambient conditions (rising to 4 at 3658 m altitude). This was obtained at lower cost with two turbochargers in series than with a multistage single turbocharger. At rated conditions, the maximum cylinder pressure is 12.7 MPa and the maximum mean piston speed is 10.6 m/s.

Additional gains in efficiency with these heavy-duty automotive diesel engines can be achieved with turbocompounding: some of the available energy in the exhaust gases is captured in a turbine which is geared directly to the engine

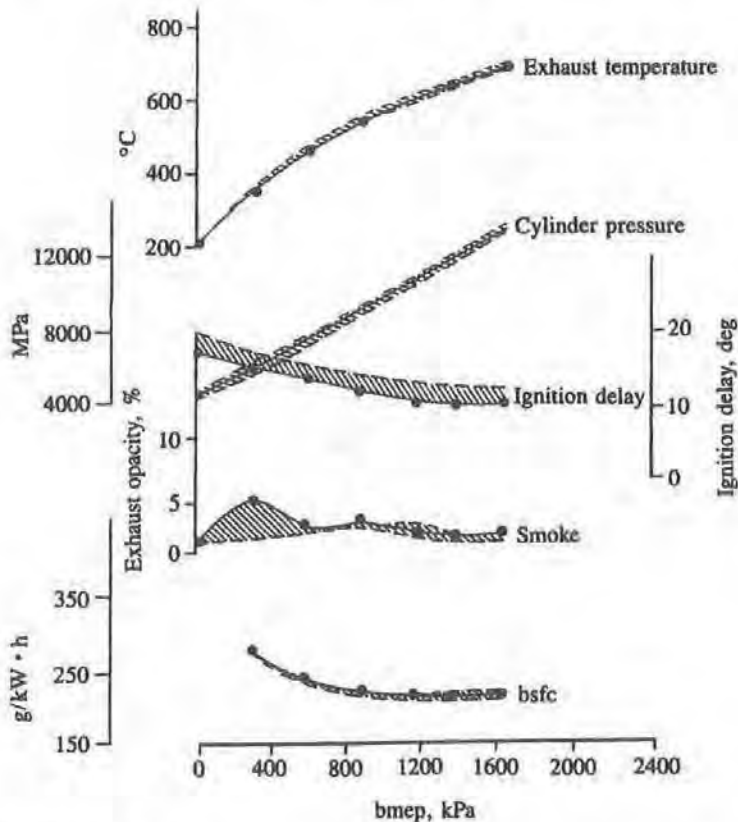


FIGURE 15-45

Operating parameters of 14.6-dm³ six-cylinder turbocharged aftercooled DI diesel engine as a function of load at maximum rated speed of 1800 rev/min. Maximum rated power = 261 kW at bmep = 1192 kPa. Points: standard diesel fuel. Shaded band: nine fuels of varying sulfur content, aromatic content, 10 and 90 per cent distillation temperatures.⁵⁹

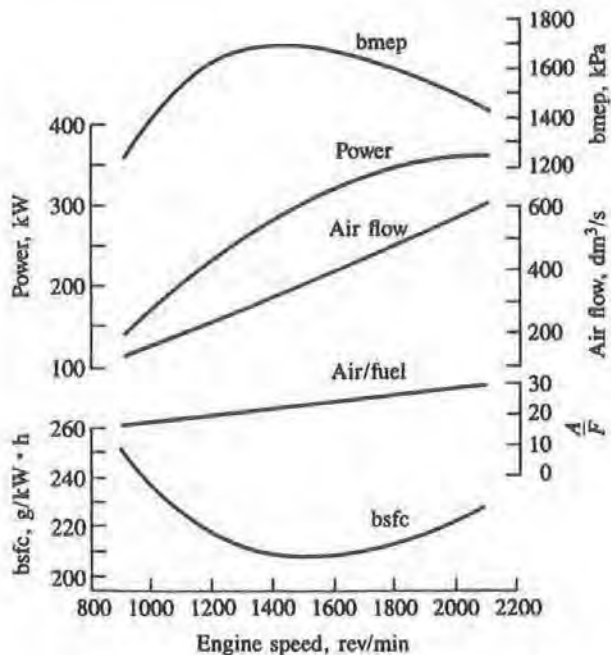


FIGURE 15-46

Operating characteristics of 14-dm³ six-cylinder two-stage turbocharged aftercooled quiescent-chamber DI diesel engine. Maximum bmep = 1.74 MPa. Boost pressure ratio at rated power = 3. Bore = 140 mm, stroke = 152 mm.⁶⁰

drive shaft. The above discussion indicates that typical turbocharged DI diesel engines achieve bsfc levels of 210 to 220 g/kW·h (brake fuel conversion efficiencies of 0.4 to 0.38). With the increased cylinder pressure capability, higher fuel-injection pressures, and lower-temperature aftercooling of the above higher bmep engines, bsfc values of 200 g/kW·h (0.42 brake efficiency) or lower can be achieved. With turbocompounding, bsfc values can be reduced another 5 to 6 percent to about 180 g/kW·h, or a brake efficiency of 0.47, at rated power.⁶¹

The largest four-stroke cycle DI diesel engines are used for marine propulsion. An example is the Sulzer 400 mm bore 480 mm stroke engine which produces 640 kW per cylinder at 580 rev/min ($\bar{S}_p = 9.3$ m/s). Very high bmep levels (2.19 MPa) are achieved at maximum continuous rated power through progress in turbocharger design and engine improvements which allow higher maximum cylinder pressures. These, combined with optimization of gas exchange and combustion processes, achieve bsfc values of 185 to 190 g/kW·h (45 to 46 percent brake efficiency).⁶²

Many diesel system concepts are being examined which promise even higher output and/or efficiency. Variable-geometry turbocharger-turbine nozzles improve utilization of exhaust gas available energy at low engine speeds. The hyperbar turbocharging system—essentially a combination of a diesel engine with a free-running gas turbine (a combustion chamber is placed between the engine and the turbocharger turbine)—has the potential of much higher bmep. Diesel systems with thermally insulated combustion chambers which reduce heat losses and increase the available exhaust energy have the potential for improving efficiency and for increasing power through additional exhaust energy recovery in devices such as compounded turbines and exhaust-heated Rankine cycle systems.⁴⁸

15.6.3 Two-Stroke Cycle SI Engines

The two-stroke cycle spark-ignition engine in its standard form employs sealed crankcase induction and compression of the fresh charge prior to charge transfer, with compression and spark ignition in the engine cylinder after charge transfer. The fresh mixture must be compressed to above exhaust system pressures, prior to entry to the cylinder, to achieve effective scavenging of the burned gases. Two-stroke cycle scavenging processes were discussed in Sec. 6.6. The two-stroke spark-ignition engine is an especially simple and light engine concept and finds its greatest use as a portable power source or on motorcycles where these advantages are important. Its inherent weakness is that the fresh fuel-air mixture which short-circuits the cylinder directly to the exhaust system during the scavenging process constitutes a significant fuel consumption penalty, and results in excessive unburned hydrocarbon emissions.

This section briefly discusses the performance characteristics of small crankcase compression two-stroke cycle SI engines. The performance characteristics (power and torque) of these engines depend on the extent to which the displaced volume is filled with fresh mixture, i.e., the charging efficiency [Eq. (6.24)]. The

fuel consumption will depend on both the trapping efficiency [Eq. (6.21)] and the charging efficiency. Figure 15-47a shows how the trapping efficiency η_{tr} varies with increasing delivery ratio Λ at several engine speeds for a two-cylinder 347-cm³ displacement motorcycle crankcase compression engine. The delivery ratio increases from about 0.1 at idle conditions to 0.7 to 0.8 at wide-open throt-

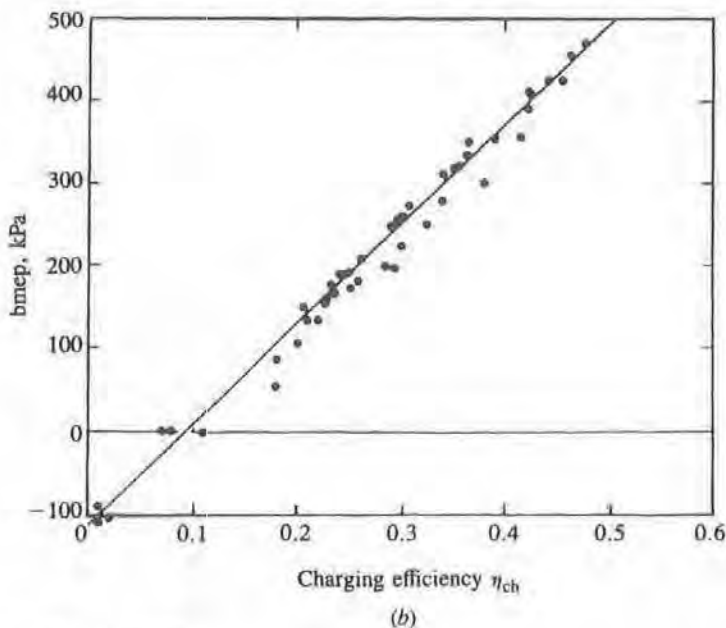
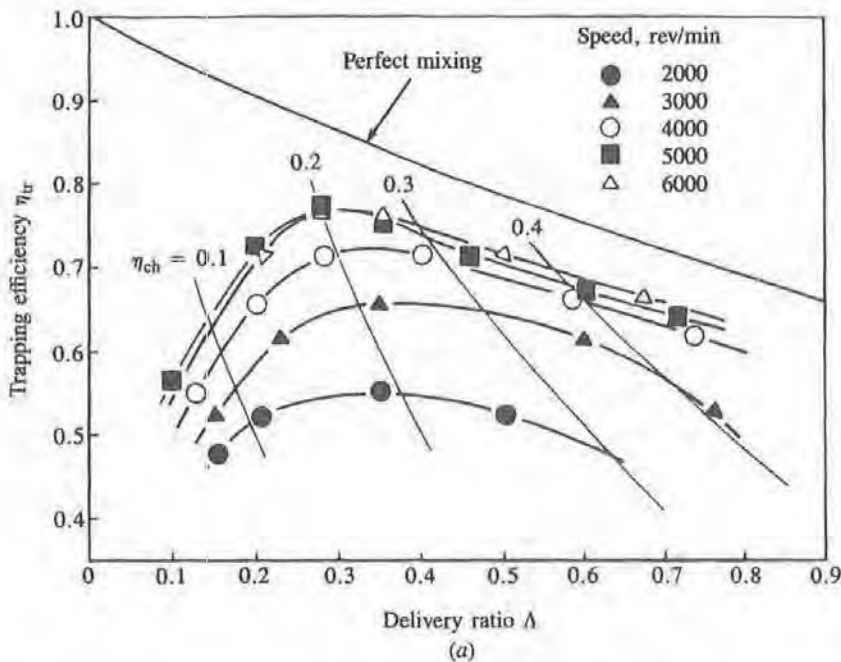
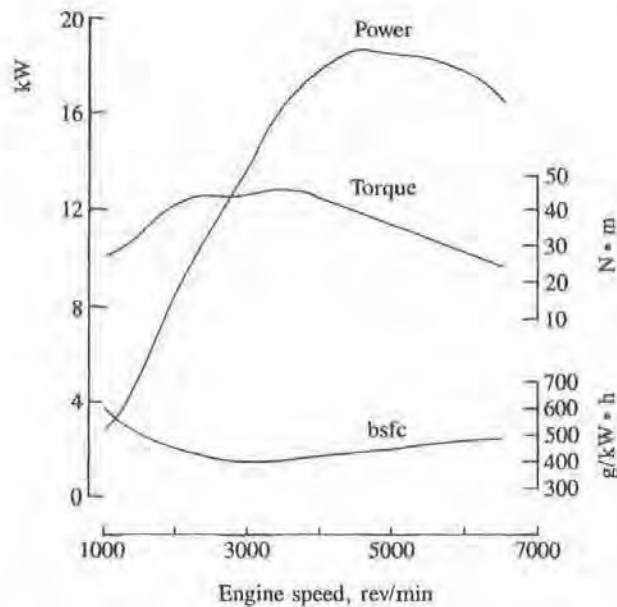


FIGURE 15-47

(a) Trapping and charging efficiencies as a function of the delivery ratio. (b) Dependence of brake mean effective pressure on fresh-charge mass defined by charging efficiency. Two-cylinder 347-cm³ displacement two-stroke cycle spark-ignition engine.⁶³

**FIGURE 15-48**

Performance characteristics of a three-cylinder 450-cm³ two-stroke cycle spark-ignition engine. Maximum bmep = 640 kPa. Bore = 58 mm, stroke = 56 mm.⁶⁴

tle. Lines of constant charging efficiency η_{ch} [which equals $\Lambda\eta_{tr}$; see Eq. (6.25)] are shown. Figure 15-47b shows bmep plotted against these charging efficiency values and the linear dependence on fresh charge mass retained is clear.

Performance curves for a three-cylinder 450-cm³ two-stroke cycle minicar engine are shown in Fig. 15-48. Maximum bmep is 640 kPa at about 4000 rev/min. Smaller motorcycle engines can achieve slightly higher maximum bmep at higher speeds (7000 rev/min). Fuel consumption at the maximum bmep point is about 400 g/kW·h. Average fuel consumption is usually one-and-a-half to two times that of an equivalent four-stroke cycle engine.

CO emissions from two-stroke cycle engines vary primarily with the fuel/air equivalence ratio in a manner similar to that of four-stroke cycle engines (see Fig. 11-20). NO_x emissions are significantly lower than from four-stroke engines due to the high residual gas fraction resulting from the low charging efficiency. Unburned hydrocarbon emissions from carbureted two-stroke engines are about five times as high as those of equivalent four-stroke engines due to fresh mixture short-circuiting the cylinder during scavenging. Exhaust mass hydrocarbon emissions vary approximately as $\Lambda(1 - \eta_{tr})\phi$, where ϕ is the fuel/air equivalence ratio.⁶³

15.6.4 Two-Stroke Cycle CI Engines

Large marine diesel engines (0.4 to 1 m bore) utilize the two-stroke cycle. These low-speed engines with relatively few cylinders are well suited to marine propulsion since they are able to match the power/speed requirements of ships with simple direct-drive arrangements. These engines are turbocharged to achieve high brake mean effective pressures and specific output. The largest of these engines can achieve brake fuel conversion efficiencies of up to 54 percent. An example of a large marine two-stroke engine is shown in Fig. 1-24. Over the past 25 years

the output per cylinder of such engines has increased by a factor of more than two, and fuel consumption has decreased by 25 percent. These changes have been achieved by increasing the maximum firing pressure to 13 MPa, and by refining critical engine processes such as fuel injection, combustion, supercharging, and scavenging. The uniflow-scavenging process is now preferred to loop scavenging since it achieves higher scavenging efficiency at high stroke/bore ratios and allows increases in the expansion stroke.⁶²

The performance characteristics of a 580 mm bore Sulzer two-stroke marine diesel engine with a stroke/bore ratio of 2.9 are shown in Fig. 15-49. The solid lines show the standard turbocharged engine characteristics. The rated speed for the engine is 125 rev/min, corresponding to a maximum mean piston speed of 7.2 m/s. The rated bmep is 1.66 MPa. The minimum bsfc is 175 g/kW·h which equals a brake fuel conversion efficiency of 48 percent. For larger lower-speed engines, the efficiency is higher. The dashed lines show how the performance of this engine can be improved by turbocompounding. A proportion of the engine's exhaust flow, at loads higher than 50 percent, is diverted from the turbocharger inlet to a separate turbine coupled to the engine power takeoff gear via an epicyclic speed-reduction gear and hydraulic coupling. The additional power recovered in this manner from the engine exhaust flow improves bsfc by 5 g/kW·h. At part load, when the full exhaust flow passes through the turbocharger, an efficiency gain is also obtained, due to the higher scavenging pressure (and therefore increased cylinder pressure) obtained with the full exhaust flow.

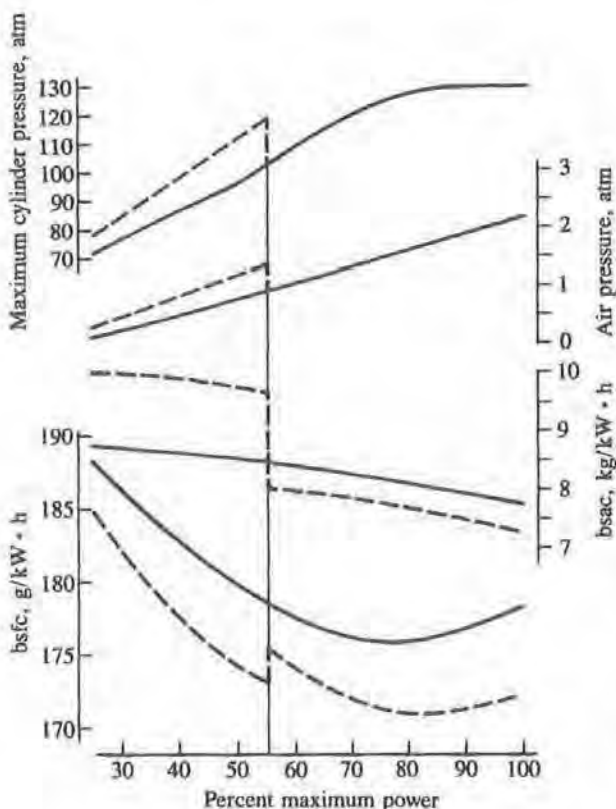
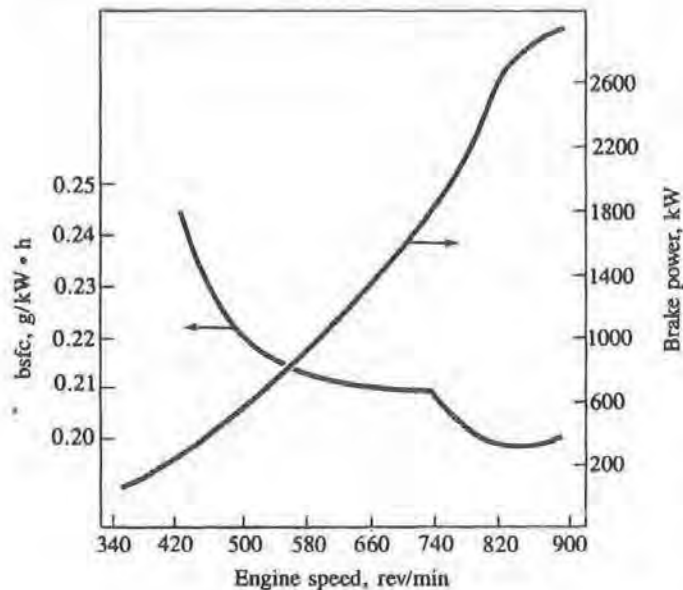
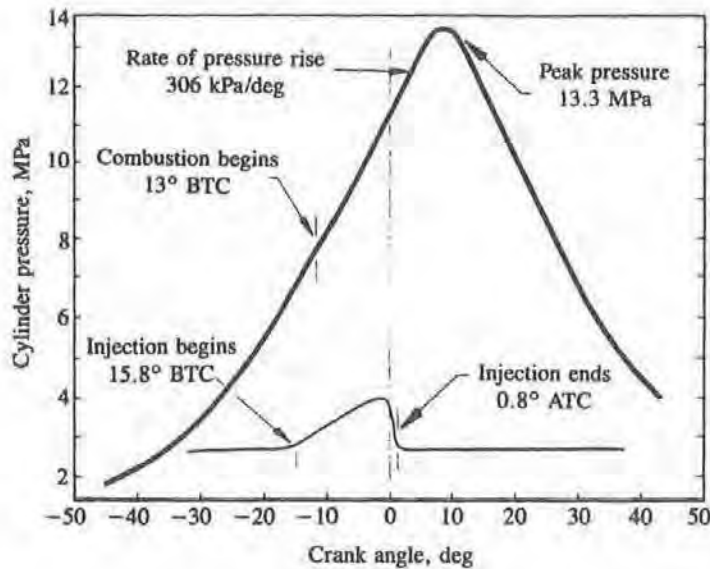


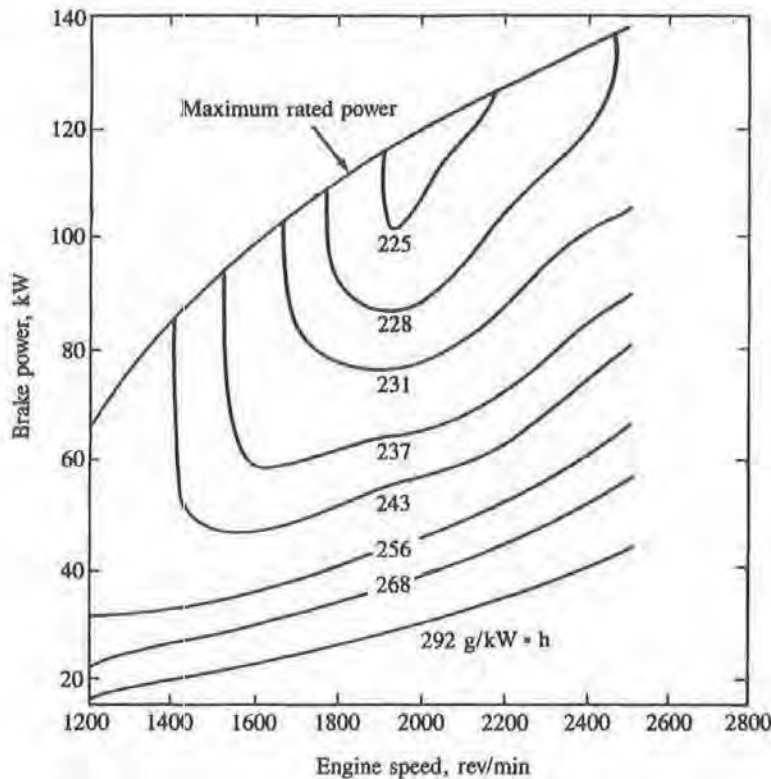
FIGURE 15-49

Performance characteristics of large marine two-stroke cycle uniflow-scavenged DI diesel engine. Bore = 580 mm, stroke/bore = 2.9, maximum rated speed = 125 rev/min (mean piston speed = 7.2 m/s), bmep (at rated power) = 1.66 MPa. Solid line: standard turbocharged configuration. Dashed lines: parallel turbocompounded configuration at greater than 50 percent load. bsac: brake specific air consumption.⁶²

**FIGURE 15-50**

Injection, combustion, and performance characteristics of intermediate-size turbocharged two-stroke cycle uniflow-scavenged DI diesel engine. Bore = 230.2 mm, stroke = 279.4 mm and $r_c = 16$. Shallow dish-in-piston combustion chamber with swirl. At maximum rated power at 900 rev/min, bmep = 0.92–1.12 MPa depending on application.⁶⁵

Both two-stroke and four-stroke cycle diesel engines of intermediate size (200 to 400 mm bore) are used in rail, industrial, marine, and oil drilling applications. The performance characteristics of a turbocharged two-stroke cycle uniflow-scavenged DI diesel engine (similar to the engine in Fig. 1-5), with 230.2 mm bore, 279.4 mm stroke, and a compression ratio of 16, are shown in Fig. 15-50. Combustion in the shallow dish-in-piston chamber with swirl occurs smoothly yielding a relatively low rate of pressure rise. The pressure curve shown with peak pressure of 13.3 MPa is for full-load operation. The bmep at rated power at 900 rev/min is 0.92 to 1.12 MPa depending on application. The maximum mean piston speed is 8.4 m/s. The bsfc of 200 g/kW·h corresponds to $\eta_{f,b} = 0.42$.

**FIGURE 15-51**

Brake power and specific fuel consumption (grams per kilowatt-hour) map of four-cylinder 3.48-dm³ uniflow-scavenged two-stroke cycle DI diesel engine. Engine turbocharged at mid and high loads; Roots blown at low loads. Maximum boost pressure ratio = 2.6. Bore = 98.4 mm, stroke = 114.3 mm, $r_c = 18.66$

Smaller turbocharged two-stroke cycle DI diesel engines also compete with four-stroke cycle engines in the marine, industrial, and construction markets. The fuel consumption map of such a four-cylinder 3.48-dm³ displacement uniflow-scavenged two-stroke cycle diesel engine is shown in Fig. 15-51. The engine uses a Roots blower to provide the required scavenging air pressure for starting and light-load operation. At moderate and high loads the turbocharger supplies sufficient boost and the blower is not needed; the blower is unloaded (air flow is bypassed around the blower) under these conditions. The engine generates 138 kW at its rated speed of 2500 rev/min (mean piston speed of 9.5 m/s) and a maximum bmep of 951 kPa at 1500 rev/min. The best bsfc is 225 g/kW·h and the maximum boost pressure ratio is 2.6.

15.7 ENGINE PERFORMANCE SUMMARY

The major performance characteristics of the spark-ignition and compression-ignition engines described in previous sections of this chapter are summarized here to highlight the overall trends. Table 15.4 lists the major design features of these engines, the bmep at maximum engine torque, bmep and the value of the mean piston speed $\bar{S}_p$ at maximum rated power, and the minimum value of bsfc

TABLE 15.4
Performance of representative engines in different categories

Engine type†	Bore, mm	Stroke, mm	Stroke/bore	r_c	Volume per cylinder, dm ³	Number of cylinders	Maximum torque		Rated maximum power			Maximum efficiency			Reference
							bme _p , kPa	Speed, rev/min	bme _p , kPa	Speed, rev/min	Boost pressure ratio	$\bar{S}_p$, m/s	bsfc g/kW·h	$\eta_{f,b}$	
SI/4S/NA	96.8	86	0.88	8.6	0.632	6	910	2500	750	4300	—	12.3			1
SI/4S/NA	84.5	88	1.04	8.5	0.494	4	966	2800	767	5200	—	15.3			67
SI/4S/NA	86*	86*	1*	8.5*	0.5	4	910	3500	758	5000	—	14.3	274	0.30	13
SI/4S/NA	96	80	0.83	9.5	0.579	4	998	2800	796	5400	—	14.4			52
SI/4S/TC	92	80	0.87	7.5	0.532	4	1241	3800	1024	5400	1.6*	14.4			52
SI/4S/TCAC	96	80	0.83	8.7	0.579	4	1356	2900	1144	5300	1.6	14.1			52
SI/2S/C	58	56	0.97		0.144	3	654	3500	575	4500		8.4	~400*	~0.2	64
SI/2S/C	64	54	0.84		0.174	2	686	7000	590	8200		14.8	~340*	~0.24	63
IDI/4S/NA	76.5	86.4	1.13	23	0.397	5	850	3100	670	4800	—	13.8	280	0.30	35
IDI/4S/NA	84	82	0.98	22	0.454	4	675	2000	502	5000	—	13.7			4
IDI/4S/NA	102	100	0.98	19	0.817	4	848	2200	743	3500	—	11.7	251	0.34	46
IDI/4S/TC	76.5	86.4	1.13	23	0.397	6	1080	2400	840	4800	1.7	13.8	240	0.35	54
DI/4S/NA	76.5	80	1.05	18.5	0.368	4	735	2800	600	5000	—	13.3	246	0.34	34
DI/4S/NAA	102	100	0.98	18	0.817	8	784	2000	682	3200	—	10.7	220	0.39	33
DI/4S/NA	102	100	0.98	17	0.817	4	886	2200	782	3500	—	11.7	221	0.38	46
DI/4S/NA	115	135	1.17	16	1.40	6	851	1400	777	2700	—	12.2	204	0.42	3
DI/4S/NA	135	140	1.04		2.00	6	862	1400	763	2500	—	11.7			57
DI/4S/TC	115	135	1.17		1.40	6	1098	1500	941	2500		11.2	203	0.42	3
DI/4S/TCAC	115	135	1.17		1.40	6	1344	1600	1240	2300		10.4			3
DI/4S/TCAC	128	140	1.09	15	1.8	6–16	1560	1500	1280	2100	2.5	9.8	195	0.43	58
DI/4S/TC	135	140	1.04	16	2.00	6	1087	1300	911	2300	1.9	10.7	210	0.40	57
DI/4S/2TCAC	140	152	1.09		2.33	6	1740	1400	1445	2100	3	10.6	207	0.41	60
DI/4S/TCAC	400	480	1.20		60.3	6–18			2190	580		9.3	185	0.46	62
DI/2S/TC	98.4	114.3	1.16	18	0.870	3, 4, 6	1065	1500	952	2500	2.6	9.5	226	0.37	66
DI/2S/TC	230	279.4	1.21	16	11.6	8–20			920–1122	900	2.8	8.4	200	0.42	65
DI/2S/TCAC	380–840	1100–2900	2.9–3.4		125–1607	4–12			1660	196–90	3.5	7.2	180–160	0.47–0.53	62

† Engine type: SI = spark-ignition; IDI = indirect-injection compression-ignition; DI = direct-injection compression-ignition; 4S = four-stroke; 2S = two-stroke; NA = naturally aspirated; NAA = NA and air-cooled; C = crankcase compression of scavenging mixture; TC = turbocharged; TCAC = turbocharged and aftercooled; 2TC = two-stage turbocharged.

* Denotes estimated value.

and the corresponding brake fuel conversion efficiency. It should be stressed that there are many different engine configurations and uses, and that for each of these there are variations in design and operating characteristics. However, these representative values of performance parameters illustrate the following trends:

1. Within a given category of engines (e.g., naturally aspirated four-stroke SI engines) the values of maximum bmep, and bmep and $\bar{S}_p$ at maximum rated power, are closely comparable. Within an engine category where the range in size is substantial, there is an increase in maximum bmep and a decrease in minimum bsfc as size increases due to the decreasing relative importance of friction and heat loss per cycle. There is also a decrease in $\bar{S}_p$ at maximum power as engine size increases. Note the higher bmep of naturally aspirated SI engines compared to equivalent NA diesels due to the fuel-rich operation of the former at wide-open throttle.
2. Two-stroke cycle spark-ignition engines have significantly lower bmep and higher bsfc than four-stroke cycle SI engines.
3. The effect of increasing inlet air density by increasing inlet air pressure increases maximum bmep values substantially. Turbocharging with after-cooling gives increased bmep gains relative to turbocharging without after-cooling at the same pressure level. The maximum bmep of turbocharged SI engines is knock-limited. The maximum bmep of turbocharged compression-ignition engines is stress-limited. The larger CI engines are designed to accept higher maximum cylinder pressures, and hence higher boost.
4. The best efficiency values of modern automobile SI engines and IDI diesel engines are comparable. However, the diesel has a significant advantage at lower loads due to its low pumping work and leaner air/fuel ratio. Small DI diesels have comparable (or slightly lower) maximum bmep to equivalent IDI diesels. The best bsfc values for DI diesels are 10 to 15 percent better, however.
5. In the DI diesel category (which is used over the largest size range—less than 100 mm bore to almost 1 m), maximum bmep and best brake fuel conversion efficiency steadily improve with increasing engine size due to reduced impact of friction and heat loss per cycle, higher allowable maximum cylinder pressure so higher boost can be used, and (additionally in the larger engines) through turbocompounding.

PROBLEMS

- 15.1. The schematics show three different four-stroke cycle spark-ignition engine combustion chambers. A and B are two-valve engines, C is a four-valve engine (two inlet valves which open simultaneously, two exhaust valves). Dimensions in millimeters are indicated. A and C have normal inlet ports and do not generate any swirl, B has a helical inlet port and generates substantial swirl. Spark plug locations are indicated. All three engines operate at the same speed (3000 rev/min), with the same inlet mixture composition, temperature, and pressure, and have the same displaced volume.

- Rank the chambers 1, 2, 3 in the order of their volumetric efficiency (η_v).
- Rank the chambers in order (1, 2, 3) of their flame frontal area (1 = highest) when the mass fraction burned is about 0.2 and the piston is at TC.
- Given this relative flame front area ranking, discuss whether the ranking by mass burning rate dm_b/dt will be different from the flame area ranking.
- Briefly discuss the knock implications of these three chamber designs. Which is likely to have the worst knock problem?

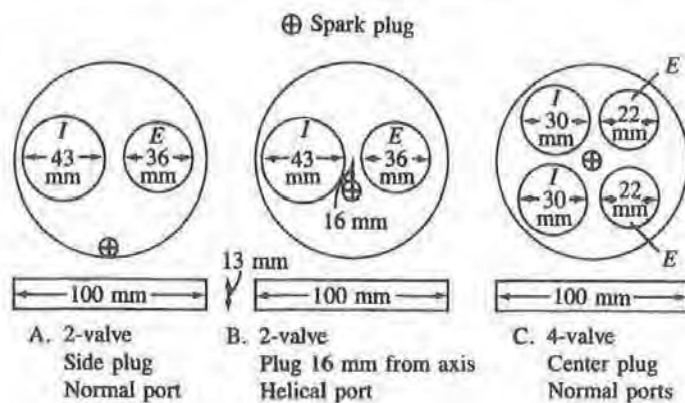


FIGURE P15-1

- 15.2. Figures 15-23 and 15-10 show the variation in brake specific fuel consumption (bsfc) for a swirl-chamber IDI automobile diesel (D) and a conventional automobile spark-ignition (SI) engine as a function of load and speed, respectively. From these graphs determine, and then plot, brake fuel conversion efficiency: (1) as a function of speed at *full load* and (2) as a function of load at a mid-speed of 2500 rev/min. Both engines are naturally aspirated. Assume the engine details are:

	Compression ratio	Equivalence ratio range	Displacement, dm^3
Diesel	22	0.3–0.8	2.3
SI engine	9	1.0–1.2	1.6

- List the major engine design and operating variables that determine brake fuel conversion efficiency.
 - Explain briefly the reasons for the shapes of the curves you have plotted and the relative relationship of the D and SI curves.
 - At 2500 rev/min, estimate which engine will give the higher maximum brake power.
- 15.3. The diesel system shown in the figure consists of a multicylinder reciprocating diesel engine, a turbocharger (with a compressor C and turbine T_T mechanically connected to each other), an intercooler (I), and a power turbine (T_P) which is geared to the engine drive shaft. The gas and fuel flow paths and the gas states at the numbered points are shown. You can assume that the specific heat at constant pressure c_p of the gas throughout the entire system is 1.2 kJ/kg·K and $\gamma = c_p/c_v = 1.333$. The engine operates at 1900 rev/min. The fuel has a lower heating value of 42 MJ/kg of fuel.

- (a) What is the power (in kilowatts) which the turbocharger turbine (T_T) must produce? What is the gas temperature at exit to the turbocharger turbine?
- (b) What is the power turbine power output?
- (c) The heat losses in the engine are 15 percent of the fuel's chemical energy ($\dot{m}_f Q_{LHV}$). Find the engine power output, the total system power output, and the total system brake fuel conversion efficiency (friction effects in the engine and power turbine are internal to these devices and do not need to be explicitly evaluated).

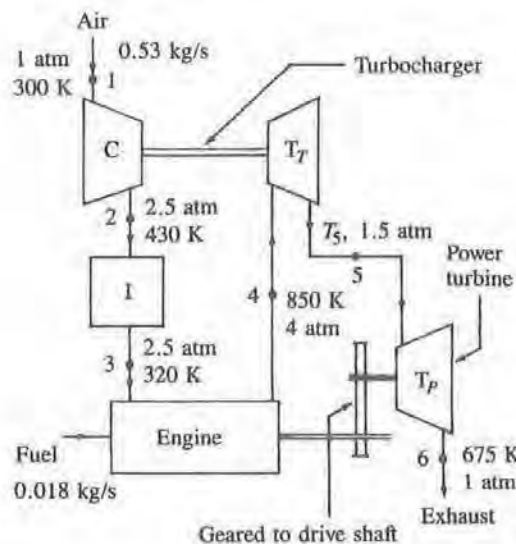


FIGURE P15-3

- 15.4. The attached graph shows how the brake power and specific fuel consumption of a four-stroke cycle single-cylinder spark-ignition engine vary with the fuel/air equivalence ratio at wide-open throttle. It also shows how the following efficiencies vary with equivalence ratio:

The volumetric efficiency: η_v

The mechanical efficiency: η_m [Eq. (2.17)]

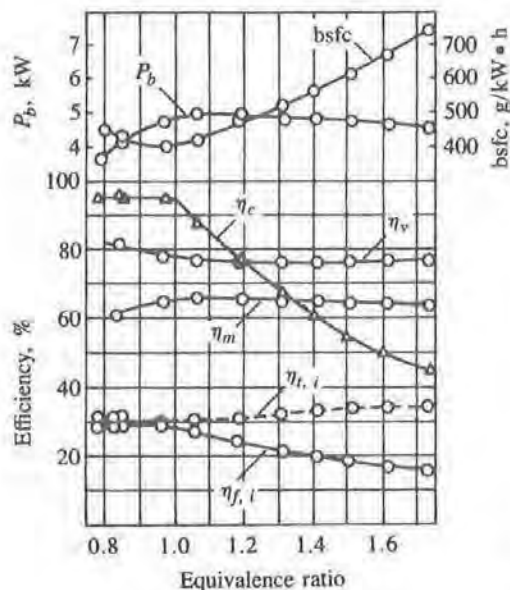


FIGURE P15-4

The combustion efficiency: η_c [Eq. (3.27)]

The indicated fuel conversion efficiency: $\eta_{f,i}$ [Eq. (2.23)]

The indicated thermal conversion efficiency: $\eta_{t,i}$ [Eq. (3.31)]

- Derive a relation between the variables $\eta_{f,i}$, η_c , and $\eta_{t,i}$.
- Derive an equation which relates the brake power P_b to η_v , η_m , η_c , $\eta_{f,i}$, and any other engine and fuel parameters required.
- Explain briefly why the variations of η_v , η_m , η_c , $\eta_{f,i}$, $\eta_{t,i}$ with equivalence ratio in the figure have the form shown (e.g., why the parameter is approximately constant, or has a maximum/minimum, or decreases/increases with increasing richness or leanness, etc.).

- 15.5. The diagram shows the layout of a low heat loss turbocharged turbocompounded diesel engine. The engine and exhaust system is insulated with ceramics to reduce heat losses to a minimum. Air flows steadily at 0.4 kg/s and atmospheric conditions into the compressor C, and exits at 445 K and 3 atm. The air is cooled to 350 K in the intercooler I. The specific heat of air, c_p , is 1 kJ/kg·K. In the reciprocating diesel engine, the fuel flow rate is 0.016 kg/s, the fuel heating value is 42.5 MJ/kg, and the heat lost through the ceramic walls is 60 kW.

The exhaust gases leave the reciprocating engine at 1000 K and 3 atm, and enter the first turbine T_A , which is mechanically linked to the compressor. The pressure between the two turbines is 1.5 atm. The second turbine T_B is mechanically coupled to the engine drive shaft and exhausts to the atmosphere at 800 K. The specific heat of exhaust gases, c_p , is 1.1 kJ/kg·K.

- Analyze the reciprocating diesel engine E and determine the indicated power obtained from this component of the total system. If the engine mechanical efficiency is 0.9 what is the brake power obtained from component E?
- Determine the power obtained from the power turbine T_B .
- Determine the total brake power obtained from the complete engine system and the fuel conversion efficiency of the system. You can neglect mechanical losses in the coupling between the power turbine and the engine drive shaft.

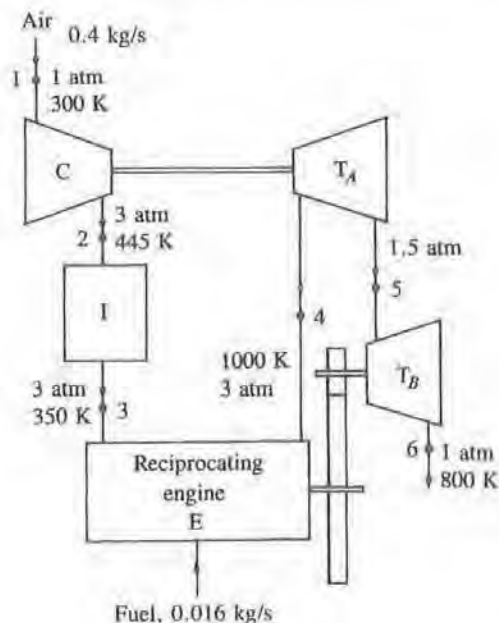


FIGURE P15-5

- 15.6. New automobile spark-ignition engines employ "fast-burn technology" to achieve an improvement in fuel consumption and reductions in hydrocarbon (HC) and oxides of nitrogen (NO_x) emissions. This question asks you to explain the experimental data which shows that faster-burning combustion chambers do provide these benefits relative to more moderate burn-rate chambers.

- (a) Figure 9-36b shows the effect of increasing the percent of the exhaust gas recycled to the intake (for NO_x control) in a moderate burn-rate engine at constant speed and load, stoichiometric air/fuel ratio, with timing adjusted for maximum brake torque at each condition. COV_{imep} is the standard deviation in imep divided by the average imep, in percent. The different types of combustion are: *misfire*, *partial burn*, *slow burn*, *normal burn*, defined in Sec. 9.4.3. Frequency is percent of cycles in each of these categories. Use your knowledge of the spark-ignition engine flame-propagation process and HC emission mechanism to explain these trends in COV_{imep} , HC, and frequency as EGR is increased.
- (b) The fast-burn combustion chamber uses two spark plugs and generates swirl inside the chamber by placing a vane in the inlet port to direct the air to enter the chamber tangentially. The swirl angular velocity in the cylinder at the end of intake is six times the crankshaft angular velocity. There is no swirl in the moderate burn-rate chamber which has a single spark plug and a relatively quiescent in-cylinder flow. The table shows spark timing, average time of peak pressure, average flame-development angle (0 to 10 percent mass burned) and rapid burning period (10 to 90 percent mass burned) for these two engines. Figures 11-29 and 15-9 show how the operating and emission characteristics of the fast burn and moderate burn-rate engines change as percent EGR is increased. Explain the reasons for the differences in these trends in COV_{imep} , bsfc (brake specific fuel consumption), and HC, and similarity in NO_x . The operating conditions are held constant at the same values as before.

	Fast burn	Moderate burn	
Spark timing	18°	40°	BTC
Crank angle for average p_{max}	15°	16°	ATC
0–10% burned	24°	35°	
10–90% burned	20°	50°	

- 15.7. Two alternative fuels, methanol and hydrogen, are being studied as potential future spark-ignition engine fuels which might replace gasoline (modeled by isooctane C_8H_{18}). The table gives some of the relevant properties of these fuels.

- (a) For each fuel calculate the energy content per unit volume (in joules per cubic meter) of a stoichiometric mixture of fuel vapor and air at 1 atm and 350 K. The universal gas constant is $8314 \text{ J/kmol} \cdot \text{K}$. What implications can you draw from these numbers regarding the maximum power output of an engine of fixed geometry operating with these fuels with stoichiometric mixtures?
- (b) The octane rating of each fuel, and hence the knock-limited compression ratio of an engine optimized for each fuel, is different. Estimate the ratio of the maximum indicated mean effective pressure for methanol- and hydrogen-fueled

engines to that of the gasoline-fueled engine, allowing for energy density effects at intake (at 1 atm and 350 K), at the knock-limited compression ratio for each fuel, for stoichiometric mixtures. You can assume that the fuel-air cycle results for isooctane apply also for methanol and hydrogen cycles to a good approximation, when the energy density is the same.

- (c) The lean operating limit for the three fuels is different as indicated. Estimate the ratio of indicated fuel conversion efficiency for methanol and hydrogen at their lean limit and knock-limited compression ratio, relative to gasoline at its lean limit and knock-limited compression ratio, at the same inlet pressure (0.5 atm). Under these conditions, rank the fuel-engine combinations in order of decreasing power output.

	Gasoline (isooctane) C_8H_{18}	Methanol CH_3OH	Hydrogen H_2
Stoichiometric F/A	0.066	0.155	0.0292
Lower heating value, MJ/kg	44.4	20.0	120.1
Molecular weight of fuel	114	32	2
Molecular weight of stoichiometric mixture	30.3	29.4	21
Research octane number	95	106	~90
Knock-limited compression ratio	9	12	8
Equivalence ratio at lean misfire limit	0.9	0.8	0.6

- 15.8. Small-size direct-injection (DI) diesel engines are being developed as potential replacements for indirect-injection (IDI) or prechamber engines in automobile applications. Figures 10-1b and 10-2 show the essential features of these two types of diesel. The DI engine employs high air swirl, which is set up with a helical swirl-generating inlet port (Fig. 8-13). The injector is centrally located over the bowl-in-piston combustion chamber and the injector nozzle has four holes, one in each quadrant. The IDI engine (a Ricardo Comet swirl chamber), in contrast, has no swirl in the main chamber, but generates high velocities and a rotating flow in the prechamber during compression.

Figures 15-21 and 15-23 show performance maps for typical versions of these two types of engines. Bmep, brake mean effective pressure, is plotted against engine speed. Brake specific fuel consumption contours are shown with the numbers in grams per kilowatt-hour.

The heat-release-rate profiles for these two types of engine at a typical mid-load mid-speed point are shown versus crank angle in the sketch. $\dot{Q}$ has units of joules per second.

- (a) Explain the reasons for the differences in shape and relative timing in the cycle of the heat-release-rate profiles.
- (b) Suggest reasons for the differences (magnitude and shape) in the maximum bmep versus mean-piston-speed line for the DI and IDI engines.

- (c) Evaluate the brake fuel conversion efficiency of each engine at its maximum efficiency point, and at 2000 rev/min and road load (road load is the power requirement to maintain a vehicle at constant speed; it is 2 bar bmep at 2000 rev/min). Explain the origin of the observed differences in efficiency at these two operating conditions.

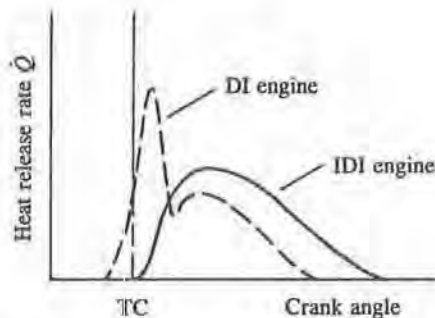


FIGURE P15-8

- 15.9. A four-stroke cycle naturally aspirated direct-injection diesel is being developed to provide 200 kW of power at the engine's maximum rated speed. Using information available in Chaps. 2, 5, and 15, on typical values of critical engine operating parameters at maximum power and speed for good engine designs, estimate the following:
- The compression ratio, the number of cylinders, the cylinder bore and stroke, and the maximum rated speed of an appropriate engine design that would provide this maximum power.
 - The brake specific fuel consumption of this engine design at the maximum power operating point.
 - The approximate increase in brake power that would result if the engine was turbocharged.
- 15.10. Natural gas (which is close to 100 percent methane, CH_4) is being considered as a spark-ignition engine fuel. The properties of methane and gasoline (assume the same properties as isooctane) and the engine details for each fuel are summarized below (ϕ is the fuel/air equivalence ratio).

	Natural gas	Gasoline
Composition	CH_4	C_8H_{18}
Heating value, MJ/kg	50.0	44.3
Research octane number	120	94
Compression ratio	14	8
Displaced volume, dm^3	2	2
Lean misfire limit	$\phi = 0.5$	$\phi = 0.8$
Part-load equivalence ratio	$\phi = 0.6$	$\phi = 0.9$
Full-load equivalence ratio	$\phi = 1.1$	$\phi = 1.2$

As indicated in the table, the displaced volume of the engine is unchanged when the conversion for natural gas is made; however, the clearance height is reduced to increase the compression ratio.

- (a) Estimate the ratio of the volumetric efficiency of the engine operating on natural gas to the volumetric efficiency with gasoline, at wide-open throttle and 2000 rev/min. Both fuels are in the gaseous state in the intake manifold.

- (b) Estimate the ratio of the maximum indicated power of the engine operating with natural gas to the maximum power of the gasoline engine.
- (c) Estimate the ratio of the gross indicated fuel conversion efficiency of the natural gas engine to that of the gasoline engine, at the part-load conditions given.
- (d) Explain whether the NO, CO, and hydrocarbon specific emissions (grams of pollutant per hour, per unit indicated power) at part-load conditions of the natural gas engine will be higher, about the same, or lower than the NO, CO, and HC emissions from the gasoline engine. Explain briefly why.

You can assume that the fuel-air cycle results derived for isooctane-air mixtures are also appropriate for methane-air mixtures.

15.11. Spark-ignition and prechamber diesel engines are both used as engines for passenger cars. They must meet the same exhaust emission requirements. Of great importance are their emission characteristics when optimized for maximum power at wide-open throttle (WOT) and when optimized at cruise conditions for maximum efficiency.

- (a) Give typical values for the equivalence ratio for a passenger car spark-ignition engine and a prechamber diesel optimized for maximum power at WOT and 2000 rev/min, and optimized for maximum efficiency at part load (bmep = 300 kPa) and 1500 rev/min. Briefly explain the values you have chosen.
- (b) Construct a table indicating whether at these two operating conditions the specific emissions of CO, HC, NO_x, and particulates are low (L), medium (M), or high (H) relative to the other load point and to the other engine. Explain your reasoning for each table entry.

15.12. For a naturally aspirated four-stroke cycle diesel engine:

- (a) Show from the definition of mean effective pressure that

$$\text{bmep} \propto \eta_m \eta_{f,i} \eta_v (F/A)$$

where bmep = brake mean effective pressure

η_m = mechanical efficiency

$\eta_{f,i}$ = indicated fuel conversion efficiency

η_v = volumetric efficiency

F/A = fuel/air ratio

- (b) Sketch carefully proportioned qualitative graphs of η_m , $\eta_{f,i}$, η_v , and $(F/A)/(F/A)_{\text{stoich}}$ versus speed N at full load, and explain the reasons for the shapes of the curves. Then explain why the maximum bmep versus speed curve has the shape shown in Fig. P15-12.

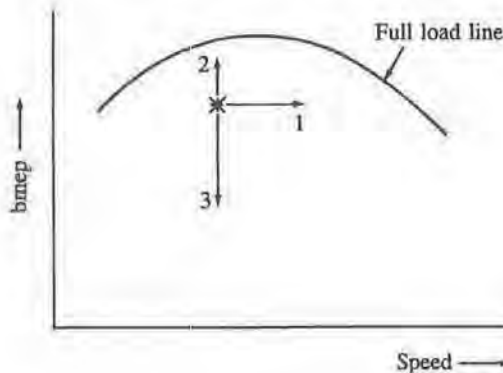


FIGURE P15-12

- (c) The minimum brake specific fuel consumption point is indicated by the asterisk (*) in Fig. P15-12 (see Figs. 15-21 and 15-22). Explain why brake specific fuel consumption *increases* with (1) increasing speed, (2) increasing bmep, (3) decreasing bmep.

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APPENDIX A

UNIT CONVERSION FACTORS

This table provides conversion factors for common units of measure for physical quantities to the International System (SI) units. The conversion factors are presented in two ways: columns 2 and 3 give the conversion to the base or derived SI unit with the conversion factor as a number between one and ten with six or fewer decimal places, followed by the power of ten that the number must be multiplied by to obtain the correct value; columns 4 and 5 provide conversion to a recommended multiple or submultiple of the SI unit with the conversion factor given as a four-digit number between 0.1 and 1000.

1 To convert from	2 To	3 Multiply by	4 To	5 Multiply by
<i>Area</i>				
foot ²	m ²	$9.290\,304 \times 10^{-2}$	cm ²	929.0
inch ²	m ²	$6.451\,600 \times 10^{-4}$	cm ²	6.452
<i>Energy, heat, and work</i>				
Btu (International Table)	J	$1.055\,056 \times 10^3$	kJ	1.055
calorie (thermochemical)	J	$4.184\,000 \times 10^0$	J	4.184
erg	J	$1.000\,000 \times 10^{-7}$	μJ	0.1000
foot pound-force (ft · lbf)	J	$1.355\,818 \times 10^0$	J	1.356
horsepower-hour (hp · h)	J	$2.684\,520 \times 10^6$	MJ	2.685
kilowatt-hour (kW · h)	J	$3.600\,000 \times 10^6$	MJ	3.600
metre kilogram-force (m · kgf)	J	$9.806\,650 \times 10^0$	J	9.807

1 To convert from	2 To	3 Multiply by	4 To	5 Multiply by
<i>Energy (specific, specific heat)</i>				
Btu (IT)/lb	J/kg	$2.326\,000 \times 10^3$	kJ/kg	2.326
Btu (IT)/lb · °F	J/kg · K	$4.186\,800 \times 10^3$	kJ/kg · K	4.187
calorie (thermo.)/g	J/kg	$4.184\,000 \times 10^3$	kJ/kg	4.184
calorie (thermo.)/g · °C	J/kg · K	$4.184\,000 \times 10^3$	kJ/kg · K	4.184
<i>Force</i>				
dyne	N	$1.000\,000 \times 10^{-5}$	μN	10.00
kilogram-force	N	$9.806\,650 \times 10^0$	N	9.807
pound-force	N	$4.448\,222 \times 10^0$	N	4.448
<i>Force per unit length (includes surface tension)</i>				
dyne/centimeter	N/m	$1.000\,000 \times 10^{-3}$	mN/m	1.000
pound-force/inch	N/m	$1.751\,268 \times 10^2$	N/m	175.1
pound-force/foot	N/m	$1.459\,390 \times 10^1$	N/m	14.59
<i>Fuel consumption (economy)</i>				
pound/horsepower-hour	kg/J	$1.689\,660 \times 10^{-7}$	g/kW · h	608.3
gram/kilowatt-hour	kg/J	$2.777\,778 \times 10^{-10}$	μg/J	0.2778
mile/gallon (U.S.)	m/m ³	$4.251\,437 \times 10^5$	km/dm ³	0.4251
mile/gallon (Imp.)	m/m ³	$3.540\,060 \times 10^5$	km/dm ³	0.3540
<i>Heat flux (includes thermal conductivity)</i>				
Btu (IT) · in/h · ft ² · °F	W/m · K	$1.442\,279 \times 10^{-1}$	W/m · K	0.1442
Btu (IT)/ft ²	J/m ²	$1.135\,653 \times 10^4$	kJ/m ²	11.36
Btu (IT)/h · ft ² · °F	W/m ² · K	$5.678\,263 \times 10^0$	W/m ² · K	5.678
calorie (thermo.)/cm ²	J/m ²	$4.184\,000 \times 10^4$	kJ/m ²	41.84
<i>Length</i>				
foot	m	$3.048\,000 \times 10^{-1}$	m	0.3048
inch	m	$2.540\,000 \times 10^{-2}$	mm	25.40
micron	m	$1.000\,000 \times 10^{-6}$	μm	1.000
mile	m	$1.609\,344 \times 10^3$	km	1.609
<i>Mass</i>				
ounce	kg	$2.834\,952 \times 10^{-2}$	g	28.35
pound	kg	$4.535\,924 \times 10^{-1}$	kg	0.4536
ton (long or Imp., 2240 lb)	kg	$1.016\,047 \times 10^3$	Mg	1.016
ton (short, 2000 lb)	kg	$9.071\,847 \times 10^2$	Mg	0.9072
tonne (metric)	kg	$1.000\,000 \times 10^3$	Mg	1.000
<i>Mass per unit time (flow)</i>				
pound/second	kg/s	$4.535\,924 \times 10^{-1}$	kg/s	0.4536
pound/minute	kg/s	$7.559\,873 \times 10^{-3}$	g/s	7.560
pound/hour	kg/s	$1.259\,979 \times 10^{-4}$	g/s	0.1260
<i>Mass per unit volume</i>				
gram/gallon (U.S.)	kg/m ³	$2.641\,724 \times 10^{-1}$	g/dm ³	0.2642
pound/foot ³	kg/m ³	$1.601\,846 \times 10^1$	kg/m ³	16.02
pound/inch ³	kg/m ³	$2.767\,990 \times 10^4$	kg/dm ³	27.68
pound/gallon (Imp.)	kg/m ³	$9.977\,644 \times 10^1$	kg/dm ³	0.0998
pound/gallon (U.S.)	kg/m ³	$1.198\,264 \times 10^2$	kg/dm ³	0.1198
<i>Power, heat flow</i>				
Btu (IT)/hour	W	$2.930\,711 \times 10^{-1}$	W	0.2931
horsepower (550 ft · lbf/s)	W	$7.456\,999 \times 10^2$	kW	0.7457
horsepower (metric, CV, PS)	W	$7.354\,99 \times 10^2$	kW	0.7355

1 To convert from	2 To	3 Multiply by	4 To	5 Multiply by
<i>Pressure, stress (force per unit area)</i>				
atmosphere (normal, 760 torr)	Pa	$1.013\,250 \times 10^5$	kPa	101.3
inch of mercury (60°F)	Pa	$3.376\,85 \times 10^3$	kPa	3.377
kilogram-force/centimeter ²	Pa	$9.806\,650 \times 10^4$	kPa	98.07
mm of mercury, 0°C (torr)	Pa	$1.333\,224 \times 10^2$	Pa	133.3
pound-force/foot ²	Pa	$4.788\,026 \times 10^1$	Pa	47.88
pound-force/inch ² (psi)	Pa	$6.894\,757 \times 10^3$	kPa	6.895
<i>Temperature interval</i>				
degree Celsius	K	$1.000\,000 \times 10^0$		
degree Fahrenheit	K	$5.555\,556 \times 10^{-1}$	K	0.5556
<i>Temperature</i>				
temperature (°C)	K	°C + 273.15		
temperature (°F)	K	(°F + 459.67)/1.80	°C	(°F - 32)/1.80
<i>Torque</i>				
kilogram-force meter	N·m	$9.806\,650 \times 10^0$	N·m	9.807
pound-force foot	N·m	$1.355\,818 \times 10^0$	N·m	1.356
<i>Velocity</i>				
foot/second	m/s	$3.048\,000 \times 10^{-1}$	m/s	0.3048
kilometer/hour	m/s	$2.777\,778 \times 10^{-1}$	m/s	0.2778
mile/hour	m/s	$4.470\,400 \times 10^{-1}$	km/h	1.609
<i>Viscosity</i>				
centipoise	Pa·s	$1.000\,000 \times 10^{-3}$	mPa·s	1.000
centistoke	m ² /s	$1.000\,000 \times 10^{-6}$	mm ² /s	1.000
poise	Pa·s	$1.000\,000 \times 10^{-1}$	Pa·s	0.1000
stoke	m ² /s	$1.000\,000 \times 10^{-4}$	mm ² /s	100.0
<i>Volume</i>				
barrel (42 U.S. gallon)	m ³	$1.589\,873 \times 10^{-1}$	m ³	0.1590
foot ³	m ³	$2.831\,685 \times 10^{-2}$	dm ³	28.32
gallon (Imp.)	m ³	$4.546\,092 \times 10^{-3}$	dm ³	4.546
gallon (U.S.)	m ³	$3.785\,412 \times 10^{-3}$	dm ³	3.785
inch ³	m ³	$1.638\,706 \times 10^{-5}$	cm ³	16.39
liter	m ³	$1.000\,000 \times 10^{-3}$	dm ³	1.000
<i>Volume per unit time</i>				
foot ³ /minute (cfm)	m ³ /s	$4.719\,474 \times 10^{-4}$	dm ³ /s	0.4719
foot ³ /second	m ³ /s	$2.831\,685 \times 10^{-2}$	dm ³ /s	28.32
gallon (U.S.)/minute (gpm)	m ³ /s	$6.309\,020 \times 10^{-5}$	cm ³ /s	63.09

Notes:

1. Derived units such as that for torque (newton-metre, N·m) are written with a period between each component unit for clarity. In practice, the period is often omitted.
2. Derived from Mobil Technical Bulletin *SI Units, The Modern Metric System*. Copyright Mobil Oil Corporation, 1974. Sections reproduced courtesy Mobil Oil Corporation.

APPENDIX B

IDEAL GAS RELATIONSHIPS

B.1 IDEAL GAS LAW

The gas species which make up the working fluids in internal combustion engines (e.g., oxygen, nitrogen, carbon dioxide, etc.) can usually be treated as ideal gases. This Appendix reviews the relationships between the thermodynamic properties of ideal gases.

The pressure p , specific volume v , and absolute temperature T of an ideal gas are related by the ideal gas law

$$pv = RT \quad (\text{B.1})$$

For each gas species, R is a constant (the gas constant). It is different for each gas and is given by

$$R = \frac{\tilde{R}}{M} \quad (\text{B.2})$$

where $\tilde{R}$ is the universal gas constant (for all ideal gases) and M is the molecular weight of the gas. Since v is given by V/m , where V is the volume of a mass of gas m , Eq. (B.1) can be rewritten as

$$pV = mRT = \frac{m\tilde{R}T}{M} \quad (\text{B.3})$$

B.2 THE MOLE

It is convenient to introduce a mass unit based on the molecular structure of matter, the mole:

The mole is the amount of substance which contains as many molecules as there are carbon atoms in 12 grams of carbon-12.†

Thus, the number of moles n of gas is given by

$$n = \frac{m}{M} \quad (\text{B.4})$$

and Eq. (B.3) becomes

$$pV = n\bar{R}T \quad (\text{B.5})$$

Values for the universal gas constant in different units are given in Table B.1. In the SI system, the value is 8314.3 J/kmol · K.

TABLE B.1
Values of universal
gas constant $\bar{R}$

8314.3 J/kmol · K
8.3143 J/mol · K
1.9859 Btu/lb-mole · °R
1543.3 ft · lbf/lb-mole · °R

B.3 THERMODYNAMIC PROPERTIES

It follows from Eq. (B.1) that the internal energy u ‡ of an ideal gas is a function of temperature only:

$$u = u(T) \quad (\text{B.6})$$

Since the enthalpy h is given by $u + pv$, it follows also that

$$h = h(T) \quad (\text{B.7})$$

† This is the SI system definition of the mole; it was formerly called the gram-mole. The kilogram-mole (kmol) is also used; it is 1000 times as large as the mole.

‡ The symbol u will be used for internal energy per unit mass, $\bar{u}$ for internal energy per mole, and U for internal energy of a previously defined system of mass m . Similar notation will be used for enthalpy, entropy, and specific heats, per unit mass and per mole.

The specific heats at constant volume and constant pressure of an ideal gas, c_v and c_p , respectively, are defined by

$$c_v = \left(\frac{\partial u}{\partial T} \right)_v = \frac{du}{dT} \quad (\text{B.8})$$

$$c_p = \left(\frac{\partial h}{\partial T} \right)_p = \frac{dh}{dT} \quad (\text{B.9})$$

From Eq. (B.1) it follows that

$$c_p - c_v = R \quad (\text{B.10})$$

The ratio of specific heats, γ , is a useful quantity:

$$\gamma = \frac{c_p}{c_v} \quad (\text{B.11})$$

An *additional* restrictive assumption is often made that the specific heats are constants. This is not a necessary part of the ideal gas relationships.

In general, the internal energy and enthalpy of an ideal gas at a temperature T relative to its internal energy and enthalpy at some reference temperature T_0 are given by

$$u = u_0 + \int_{T_0}^T c_v(T) dT \quad (\text{B.12})$$

and

$$h = h_0 + \int_{T_0}^T c_p(T) dT \quad (\text{B.13})$$

The entropy at T , v , and p , relative to the entropy at some reference state T_0 , v_0 , p_0 , can be obtained from the relationships

$$ds = \frac{c_v}{T} dT + R \frac{dv}{v} = \frac{c_p}{T} dT - R \frac{dp}{p} \quad (\text{B.14})$$

which integrate to give

$$s = s_0 + \int_{T_0}^T \frac{c_v}{T} dT + R \ln \frac{v}{v_0} \quad (\text{B.15a})$$

and

$$s = s_0 + \int_{T_0}^T \frac{c_p}{T} dT - R \ln \frac{p}{p_0} \quad (\text{B.15b})$$

The properties u , h , and s can be evaluated on a per unit mass or per mole basis. On a mass basis, c_v , c_p , and R would have the units $\text{J/kg} \cdot \text{K}$ ($\text{Btu/lbm} \cdot ^\circ\text{R}$); on a mole basis u , h , and s are replaced by $\tilde{u}$, $\tilde{h}$, and $\tilde{s}$. R is then the universal gas constant $\tilde{R}$, c_v and c_p are replaced by $\tilde{c}_v$ and $\tilde{c}_p$, and $\tilde{c}_v$, $\tilde{c}_p$, and $\tilde{R}$ would have the units $\text{J/kmol} \cdot \text{K}$ ($\text{Btu/lb-mol} \cdot ^\circ\text{R}$).

B.4 MIXTURES OF IDEAL GASES

The working fluids in engines are mixtures of gases. The composition of a mixture of ideal gases can be expressed in terms of the following properties of each component:

Partial pressure p_i . The pressure each component would exert if it alone occupied the volume of the mixture at the temperature of the mixture.

Parts by volume V_i/V . The fraction of the total mixture volume each component would occupy if separated from the mixture, at the mixture temperature and pressure.

Mass fraction x_i . The mass of each component m_i , divided by the total mass of mixture m .

Mole fraction $\tilde{x}_i$. The number of moles of each component n_i , divided by the total number of moles of mixture n .

From Eq. (B.5) it follows that

$$\frac{p_i}{p} = \frac{V_i}{V} = x_i \frac{M}{M_i} = \tilde{x}_i \quad (\text{B.16})$$

The thermodynamic properties of mixtures of ideal gases can be computed from the following relationships:

Molecular weight

$$M = \frac{1}{n} \sum_i n_i M_i = \sum_i \tilde{x}_i M_i \quad (\text{B.17})$$

Internal energy, enthalpy, and entropy

On a mass basis:

$$u = \sum_i x_i u_i \quad h = \sum_i x_i h_i \quad s = \sum_i x_i s_i \quad (\text{B.18a, b, c})$$

On a mole basis:

$$\tilde{u} = \sum_i \tilde{x}_i \tilde{u}_i \quad \tilde{h} = \sum_i \tilde{x}_i \tilde{h}_i \quad \tilde{s} = \sum_i \tilde{x}_i \tilde{s}_i \quad (\text{B.19a, b, c})$$

APPENDIX C

EQUATIONS FOR FLUID FLOW THROUGH A RESTRICTION

In many parts of the engine cycle, fluid flows through a restriction or reduction in flow area. Real flows of this nature are usually related to an equivalent ideal flow. The equivalent ideal flow is the steady adiabatic reversible (frictionless) flow of an ideal fluid through a duct of identical geometry and dimensions. For a real fluid flow, the departures from the ideal assumptions listed above are taken into account by introducing a flow coefficient or discharge coefficient C_D , where

$$C_D = \frac{\text{actual mass flow}}{\text{ideal mass flow}}$$

Alternatively, the flow or discharge coefficient can be defined in terms of an effective cross-sectional area of the duct and a reference area. The reference area A_R is usually taken as the minimum cross-sectional area. The effective area of the flow restriction A_E is then the cross-sectional area of the throat of a frictionless nozzle which would pass the measured mass flow between a large upstream reservoir at the upstream stagnation pressure and a large downstream reservoir at the downstream measured static pressure. Thus

$$C_D = \frac{A_E}{A_R}$$

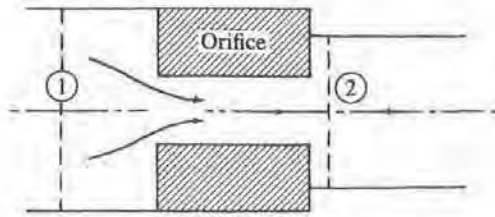


FIGURE C-1
Schematic of liquid flow through orifice.

C.1 LIQUID FLOW

Consider the flow of a liquid through an orifice as shown in Fig. C-1. For the ideal flow, Bernoulli's equation can be written

$$p_1 + \rho \frac{V_1^2}{2} = p_2 + \rho \frac{V_2^2}{2}$$

For an incompressible flow, continuity gives $V_1 A_1 = V_2 A_2$ and the ideal mass flow rate through an orifice is given by

$$\dot{m}_{\text{ideal}} = A_2 \left[\frac{2\rho(p_1 - p_2)}{1 - (A_2/A_1)^2} \right]^{1/2} \quad (\text{C.1})$$

The real mass flow rate is obtained by introducing the discharge coefficient:

$$\dot{m}_{\text{real}} = C_D A_2 \left[\frac{2\rho(p_1 - p_2)}{1 - (A_2/A_1)^2} \right]^{1/2} \quad (\text{C.2})$$

The discharge coefficient is a function of orifice dimensions, shape and surface roughness, mass flow rate, and fluid properties (density, surface tension, and viscosity). The use of the orifice Reynolds number

$$\text{Re}_o = \frac{\rho V_2 D_2}{\mu} = \frac{V_2 D_2}{\nu}$$

as a correlating parameter for the discharge coefficient accounts for the effects of $\dot{m}$, ρ , ν , and D_2 to a good approximation.¹

C.2 GAS FLOW

Consider the flow of an ideal gas with constant specific heats through the duct shown in Fig. C-2. For the *ideal flow*, the stagnation temperature and pressure, T_0 and p_0 , are related to the conditions at other locations in the duct by the steady flow energy equation

$$T_0 = T + \frac{V^2}{2c_p}$$

and the isentropic relation

$$\left(\frac{T}{T_0} \right) = \left(\frac{p}{p_0} \right)^{(\gamma-1)/\gamma}$$

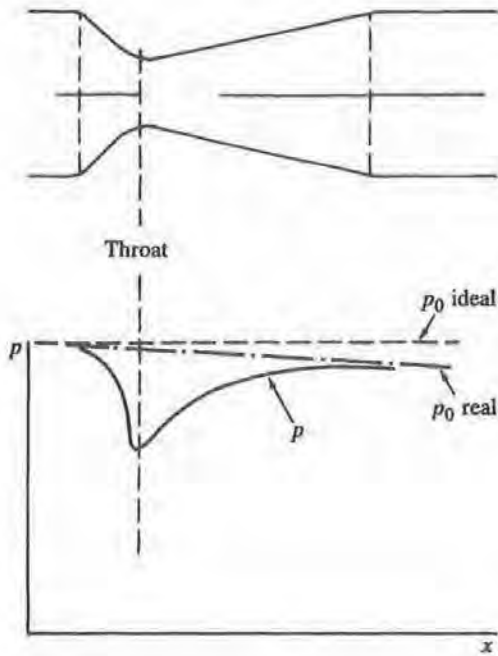


FIGURE C-2
Pressure distribution for gas flow through a nozzle.

By introducing the Mach number $M = V/a$, where a is the sound speed ($= \sqrt{\gamma RT}$), the following equations are obtained:

$$\frac{T_0}{T} = 1 + \frac{\gamma - 1}{2} M^2 \quad (\text{C.3})$$

$$\frac{p_0}{p} = \left(1 + \frac{\gamma - 1}{2} M^2 \right)^{\gamma/(\gamma - 1)} \quad (\text{C.4})$$

The mass flow rate $\dot{m}$ is

$$\dot{m} = \rho A V$$

With the ideal gas law and the above relations for p and T , this can be rearranged as

$$\frac{\dot{m}_{\text{ideal}} \sqrt{\gamma R T_0}}{A p_0} = \gamma M \left(1 + \frac{\gamma - 1}{2} M^2 \right)^{-(\gamma + 1)/2(\gamma - 1)} \quad (\text{C.5})$$

or

$$\frac{\dot{m}_{\text{ideal}} \sqrt{\gamma R T_0}}{A p_0} = \gamma \left(\frac{p}{p_0} \right)^{1/\gamma} \left\{ \frac{2}{\gamma - 1} \left[1 - \left(\frac{p}{p_0} \right)^{(\gamma - 1)/\gamma} \right] \right\}^{1/2} \quad (\text{C.6})$$

For given values of p_0 and T_0 , the maximum mass flow occurs when the velocity at the minimum area or throat equals the velocity of sound. This condition is called choked or critical flow. When the flow is choked the pressure at the throat, p_T , is related to the stagnation pressure p_0 as follows:

$$\frac{p_T}{p_0} = \left(\frac{2}{\gamma + 1} \right)^{\gamma/(\gamma - 1)}$$

This ratio is called the critical pressure ratio. For (p_T/p_0) less than or equal to the critical pressure ratio,

$$\frac{\dot{m}_{\text{ideal}} \sqrt{\gamma R T_0}}{A_T p_0} = \gamma \left(\frac{2}{\gamma + 1} \right)^{(\gamma + 1)/2(\gamma - 1)} \quad (\text{C.7})$$

The critical pressure ratio is 0.528 for $\gamma = 1.4$ and 0.546 for $\gamma = 1.3$.

For a real gas flow, the discharge coefficient is introduced. Then, for sub-critical flow, the real mass flow rate is given in terms of conditions at the minimum area or throat by

$$\dot{m}_{\text{real}} = \frac{C_D A_T p_0}{\sqrt{R T_0}} \left(\frac{p_T}{p_0} \right)^{1/\gamma} \left\{ \frac{2\gamma}{\gamma - 1} \left[1 - \left(\frac{p_T}{p_0} \right)^{(\gamma - 1)/\gamma} \right] \right\}^{1/2} \quad (\text{C.8})$$

For a choked flow,

$$\dot{m}_{\text{real}} = \frac{C_D A_T p_0}{\sqrt{R T_0}} \gamma^{1/2} \left(\frac{2}{\gamma + 1} \right)^{(\gamma + 1)/2(\gamma - 1)} \quad (\text{C.9})$$

Equation (C.8) can be rearranged in the form of Eq. (C.2) (with $A_2 \ll A_1$) as

$$\dot{m}_{\text{real}} = C_D A_R [2\rho_0(p_0 - p_T)]^{1/2} \Phi \quad (\text{C.10})$$

where Φ is given by

$$\Phi = \left\{ \frac{[\gamma/(\gamma - 1)][(p_T/p_0)^{2/\gamma} - (p_T/p_0)^{(\gamma + 1)/\gamma}]}{1 - p_T/p_0} \right\}^{1/2} \quad (\text{C.11})$$

Figure C-3 shows the variation of Φ and $(\dot{m}/\dot{m}^*)_{\text{ideal}}$ with $(p_0 - p_T)/p_0$. $\dot{m}^*$ is the mass flow rate through the restriction under choked flow conditions (when the Mach number at the throat is unity). For flow rates less than about 60 percent of the choked flow, the effects of compressibility on the mass flow rate are less than 5 percent.

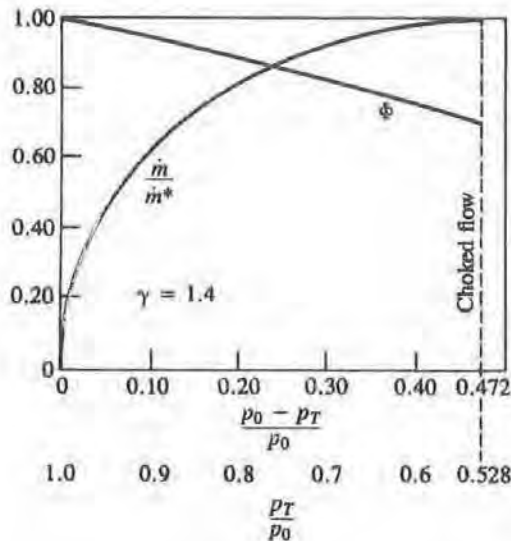


FIGURE C-3

Relative mass flow rate $\dot{m}/\dot{m}^*$ and compressible flow function Φ [Eq. (C.11)] as function of nozzle or restriction pressure ratio for ideal gas with $\gamma = 1.4$. (From Taylor.²)

Flow coefficients are determined experimentally and are a function of the shape of the passage, the Reynolds number and Mach number of the flow, and the gas properties. For a Mach number at the throat less than about 0.7 and for passages of similar shape, the flow coefficient is essentially a function of Reynolds number only.

Orifice plates are frequently used to measure gas flow rates. Standard methods for determining flows through orifice plates can be found in Ref. 3.

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APPENDIX
D

DATA
ON
WORKING
FLUIDS

TABLE D.1
Thermodynamic properties of air at low density†

T , K	h , kJ/kg	u , kJ/kg	Ψ	Φ	p_r	v_r	c_p	c_v	γ
			kJ/(kg · K)				kJ/(kg · K)		
250	409.9	338.1	4.4505	7.6603	38.81	1849.0	1.003	0.715	1.401
275	435.0	356.0	4.5187	7.7559	54.14	1458.0	1.003	0.716	1.401
300	460.1	374.0	4.5811	7.8432	73.39	1173.0	1.004	0.717	1.400
325	485.2	391.9	4.6385	7.9236	97.13	960.6	1.006	0.718	1.400
350	510.4	409.9	4.6919	7.9982	125.9	797.8	1.007	0.720	1.399
375	535.6	427.9	4.7416	8.0678	160.5	670.8	1.010	0.723	1.397
400	560.8	446.0	4.7884	8.1330	201.4	570.0	1.013	0.725	1.396
425	586.2	464.2	4.8324	8.1945	249.6	488.9	1.016	0.729	1.394
450	611.6	482.5	4.8742	8.2527	305.6	422.7	1.020	0.733	1.392
475	637.2	500.8	4.9139	8.3079	370.4	368.1	1.024	0.737	1.390
500	662.8	519.3	4.9518	8.3606	445.0	322.6	1.028	0.741	1.387
525	688.6	537.9	4.9881	8.4109	530.2	284.3	1.033	0.746	1.385
550	714.5	556.6	5.0229	8.4590	627.1	251.8	1.039	0.752	1.382
575	740.5	575.5	5.0565	8.5053	736.8	224.0	1.044	0.757	1.379
600	766.7	594.5	5.0888	8.5499	860.6	200.1	1.050	0.763	1.376
625	793.0	613.6	5.1201	8.5929	999.5	179.5	1.056	0.768	1.374
650	819.5	632.9	5.1503	8.6344	1155.0	161.5	1.061	0.774	1.371
675	846.1	652.3	5.1796	8.6745	1329.0	145.9	1.067	0.780	1.368
700	872.9	671.9	5.2081	8.7135	1521.0	132.1	1.073	0.786	1.365
725	899.8	691.7	5.2358	8.7512	1735.0	119.9	1.079	0.792	1.362
750	926.8	711.5	5.2628	8.7879	1972.0	109.2	1.085	0.798	1.360
775	954.0	731.6	5.2891	8.8236	2233.0	99.63	1.091	0.804	1.357
800	981.4	751.7	5.3147	8.8584	2520.0	91.12	1.097	0.810	1.354
825	1008.9	772.1	5.3397	8.8922	2836.0	83.52	1.103	0.816	1.352
850	1036.5	792.5	5.3641	8.9252	3181.0	76.71	1.108	0.821	1.350
875	1064.3	813.1	5.3880	8.9574	3559.0	70.58	1.114	0.827	1.347
900	1092.2	833.8	5.4114	8.9889	3971.0	65.07	1.119	0.832	1.345
925	1120.2	854.7	5.4342	9.0196	4419.0	60.08	1.124	0.837	1.343
950	1148.4	875.7	5.4566	9.0496	4907.0	55.58	1.129	0.842	1.341
975	1176.7	896.8	5.4786	9.0790	5436.0	51.49	1.134	0.847	1.339
1000	1205.1	918.1	5.5001	9.1078	6009.0	47.77	1.139	0.852	1.337
1025	1233.7	939.4	5.5212	9.1360	6629.0	44.39	1.144	0.856	1.335
1050	1262.3	960.9	5.5419	9.1636	7299.0	41.30	1.148	0.861	1.333
1075	1291.1	982.5	5.5622	9.1907	8020.0	38.48	1.152	0.865	1.332
1100	1319.9	1004.1	5.5821	9.2172	8797.0	35.90	1.157	0.870	1.330
1125	1348.9	1025.9	5.6017	9.2432	9632.0	33.53	1.161	0.874	1.329
1150	1378.0	1047.8	5.6209	9.2688	10529.0	31.35	1.165	0.878	1.327
1175	1407.1	1069.8	5.6399	9.2939	11490.0	29.36	1.168	0.881	1.326
1200	1436.4	1091.9	5.6585	9.3185	12520.0	27.51	1.172	0.885	1.324

† Abstracted with permission from *Thermodynamic Properties in SI* (Graphs, Tables, and Computational Equations for Forty Substances), by W. C. Reynolds, Published by the Department of Mechanical Engineering, Stanford University, Stanford, CA 94305, 1979.

TABLE D.2
Standard enthalpy of formation and molecular weight of species

Species	Formula	Molecular weight g/mole	State†	Δh_f°	
				MJ/kmol	kcal/mol
Oxygen	O ₂	32.00	gas	0	0
Nitrogen	N ₂	28.01	gas	0	0
Carbon	C	12.011	solid	0	0
Carbon monoxide	CO	28.01	gas	-110.5	-26.42
Carbon dioxide	CO ₂	44.01	gas	-393.5	-94.05
Hydrogen	H ₂	2.016	gas	0	0
Water	H ₂ O	18.02	gas	-241.8	-57.80
Water	H ₂ O	18.02	liquid	-285.8	-68.32
Methane	CH ₄	16.04	gas	-74.9	-17.89
Propane	C ₃ H ₈	44.10	gas	-103.8	-24.82
Isooctane	C ₈ H ₁₈	114.23	gas	-224.1	-53.57
Isooctane	C ₈ H ₁₈	114.23	liquid	-259.28	-61.97
Cetane	C ₁₆ H ₃₄	226.44	liquid	-454.5	-108.6
Methyl alcohol	CH ₃ OH	32.04	gas	-201.2	-48.08
Methyl alcohol	CH ₃ OH	32.04	liquid	-238.6	-57.02
Ethyl alcohol	C ₂ H ₅ OH	46.07	gas	-234.6	-56.08
Ethyl alcohol	C ₂ H ₅ OH	46.07	liquid	-277.0	-66.20

† At 298.15 K (25°C) and 1 atm.

TABLE D.3

Enthalpy of C, CO, CO₂, H₂, H₂O, N₂, O₂

T(K)	$\hat{h}^\circ(T) - \hat{h}^\circ(298.15), \text{kcal/mol}$						
	C	CO	CO ₂	H ₂	H ₂ O	N ₂	O ₂
298	0.000	0.000	0.000	0.000	0.000	0.000	0.000
300	0.004	0.013	0.016	0.013	0.015	0.013	0.013
400	0.250	0.711	0.958	0.707	0.825	0.710	0.724
500	0.569	1.417	1.987	1.406	1.654	1.413	1.455
600	0.947	2.137	3.087	2.106	2.509	2.125	2.210
700	1.372	2.873	4.245	2.808	3.390	2.853	2.988
800	1.831	3.627	5.453	3.514	4.300	3.596	3.786
900	2.318	4.397	6.702	4.226	5.240	4.355	4.600
1000	2.824	5.183	7.984	4.944	6.209	5.129	5.427
1100	3.347	5.983	9.296	5.670	7.210	5.917	6.266
1200	3.883	6.794	10.632	6.404	8.240	6.718	7.114
1300	4.432	7.616	11.988	7.148	9.298	7.529	7.971
1400	4.988	8.446	13.362	7.902	10.384	8.350	8.835
1500	5.552	9.285	14.750	8.668	11.495	9.179	9.706
1600	6.122	10.130	16.152	9.446	12.630	10.015	10.583
1700	6.696	10.980	17.565	10.233	13.787	10.858	11.465
1800	7.275	11.836	18.987	11.030	14.964	11.707	12.354
1900	7.857	12.697	20.418	11.836	16.160	12.560	13.249
2000	8.442	13.561	21.857	12.651	17.373	13.418	14.149
2100	9.029	14.430	23.303	13.475	18.602	14.280	15.054
2200	9.620	15.301	24.755	14.307	19.846	15.146	15.966
2300	10.212	16.175	26.212	15.146	21.103	16.015	16.882
2400	10.807	17.052	27.674	15.993	22.372	16.886	17.804
2500	11.403	17.931	29.141	16.848	23.653	17.761	18.732
2600	12.002	18.813	30.613	17.708	24.945	18.638	19.664
2700	12.602	19.696	32.088	18.575	26.246	19.517	20.602
2800	13.203	20.582	33.567	19.448	27.556	20.398	21.545
2900	13.807	21.469	35.049	20.326	28.875	21.280	22.493
3000	14.412	22.357	36.535	21.210	30.201	22.165	23.446

Source: JANAF Thermochemical Tables, National Bureau of Standards Publication NSRDS-NBS37, 1971.

TABLE D.4
Data on fuel properties

Fuel	Formula (phase)	Molecular weight	Specific gravity: (density,† kg/dm³)	Heat of vaporization, kJ/kg‡	Specific heat		Higher heating value, MJ/kg	Lower heating value, MJ/kg	LHV of stoich. mixture, MJ/kg	(A/F) _s	(F/A) _s	Fuel octane rating	
					Liquid, kJ/kg · K	Vapor c _p , kJ/kg · K						RON	MON
Practical fuels§													
Gasoline	C _n H _{1.87n} (l)	~110	0.72–0.78	350	2.4	~1.7	47.3	44.0	2.83	14.6	0.0685	91–99	82–89
Light diesel	C _n H _{1.8n} (l)	~170	0.78–0.84	270	2.2	~1.7	46.1	43.2	2.79	14.5	0.0690	—	—
Heavy diesel	C _n H _{1.7n} (l)	~200	0.82–0.88	230	1.9	~1.7	45.5	42.8	2.85	14.4	0.0697	—	—
Natural gas	C _n H _{3.8n} N _{0.1n} (g)	~18	(~0.79†)	—	—	~2	50	45	2.9	14.5	0.069	—	—
Pure hydrocarbons													
Methane	CH ₄ (g)	16.04	(0.72†)	509	0.63	2.2	55.5	50.0	2.72	17.23	0.0580	120	120
Propane	C ₃ H ₈ (g)	44.10	0.51 (2.0†)	426	2.5	1.6	50.4	46.4	2.75	15.67	0.0638	112	97
Isooctane	C ₈ H ₁₈ (l)	114.23	0.692	308	2.1	1.63	47.8	44.3	2.75	15.13	0.0661	100	100
Cetane	C ₁₆ H ₃₄ (l)	226.44	0.773	358	—	1.6	47.3	44.0	2.78	14.82	0.0675	—	—
Benzene	C ₆ H ₆ (l)	78.11	0.879	433	1.72	1.1	41.9	40.2	2.82	13.27	0.0753	—	115
Toluene	C ₇ H ₈ (l)	92.14	0.867	412	1.68	1.1	42.5	40.6	2.79	13.50	0.0741	120	109
Alcohols													
Methanol	CH ₄ O(l)	32.04	0.792	1103	2.6	1.72	22.7	20.0	2.68	6.47	0.155	106	92
Ethanol	C ₂ H ₆ O(l)	46.07	0.785	840	2.5	1.93	29.7	26.9	2.69	9.00	0.111	107	89
Other fuels													
Carbon	C(s)	12.01	~2§	—	—	—	33.8	33.8	2.70	11.51	0.0869	—	—
Carbon monoxide	CO(g)	28.01	(1.25†)	—	—	1.05	10.1	10.1	2.91	2.467	0.405	—	—
Hydrogen	H ₂ (g)	2.015	(0.090†)	—	—	1.44	142.0	120.0	3.40	34.3	0.0292	—	—

(l) liquid phase; (g) gaseous phase; (s) solid phase.

† Density in kg/m³ at 0°C and 1 atm.

‡ At 1 atm and 25°C for liquid fuels; at 1 atm and boiling temperature for gaseous fuels.

§ Typical values.

RON, research octane number; MON, motor octane number.

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