US008949689B2

(12) **United States Patent**
Ellis

(10) **Patent No.: US 8,949,689 B2**
(45) **Date of Patent: Feb. 3, 2015**

(54) **STORAGE CONTROL SYSTEM WITH DATA MANAGEMENT MECHANISM AND METHOD OF OPERATION THEREOF**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **13/493,949**

(22) Filed: **Jun. 11, 2012**

(65) **Prior Publication Data**

US 2013/0332796 A1 Dec. 12, 2013

(51) **Int. Cl.**
G11C 29/44 (2006.01)
G11C 29/54 (2006.01)

(52) **U.S. Cl.**
USPC **714/763**; 714/718

(58) **Field of Classification Search**
None
See application file for complete search history.

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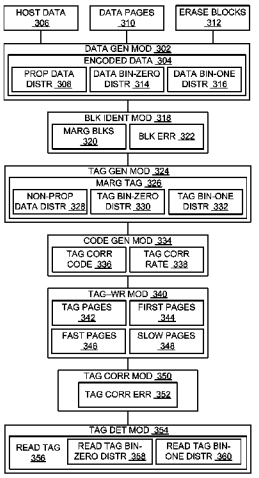
(57) **ABSTRACT**

A method of operation of a storage control system includes: generating encoded data having a proportional data distribution for writing to a memory device; identifying a marginal block when an erase block is read from the memory device; and generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution.

20 Claims, 5 Drawing Sheets



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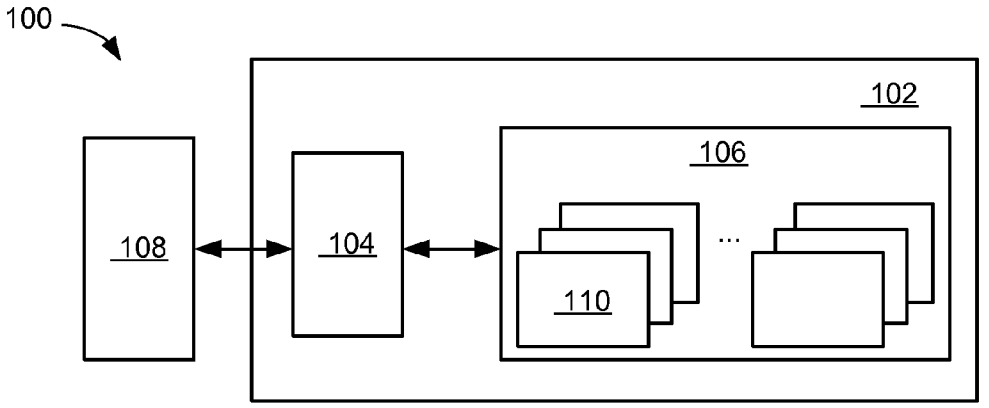


FIG. 1

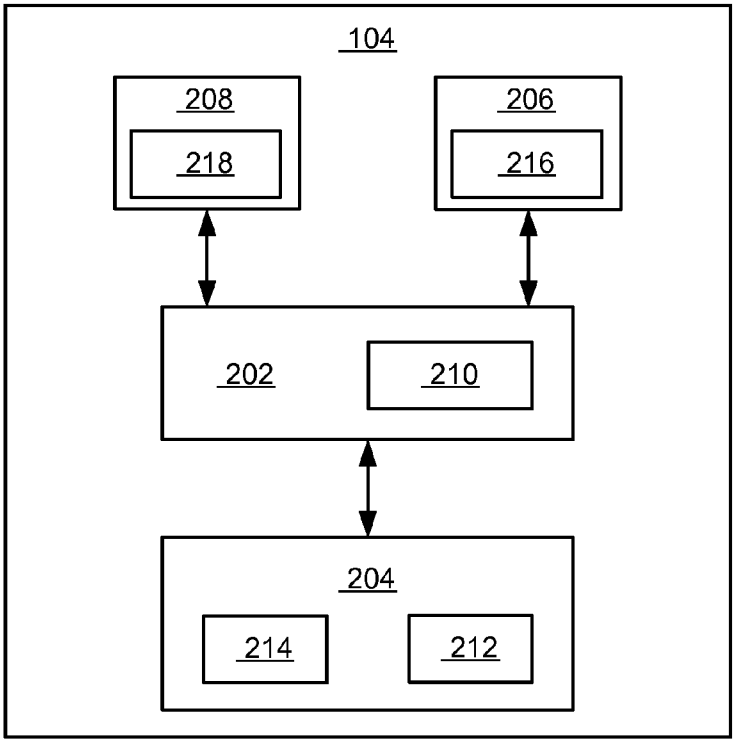
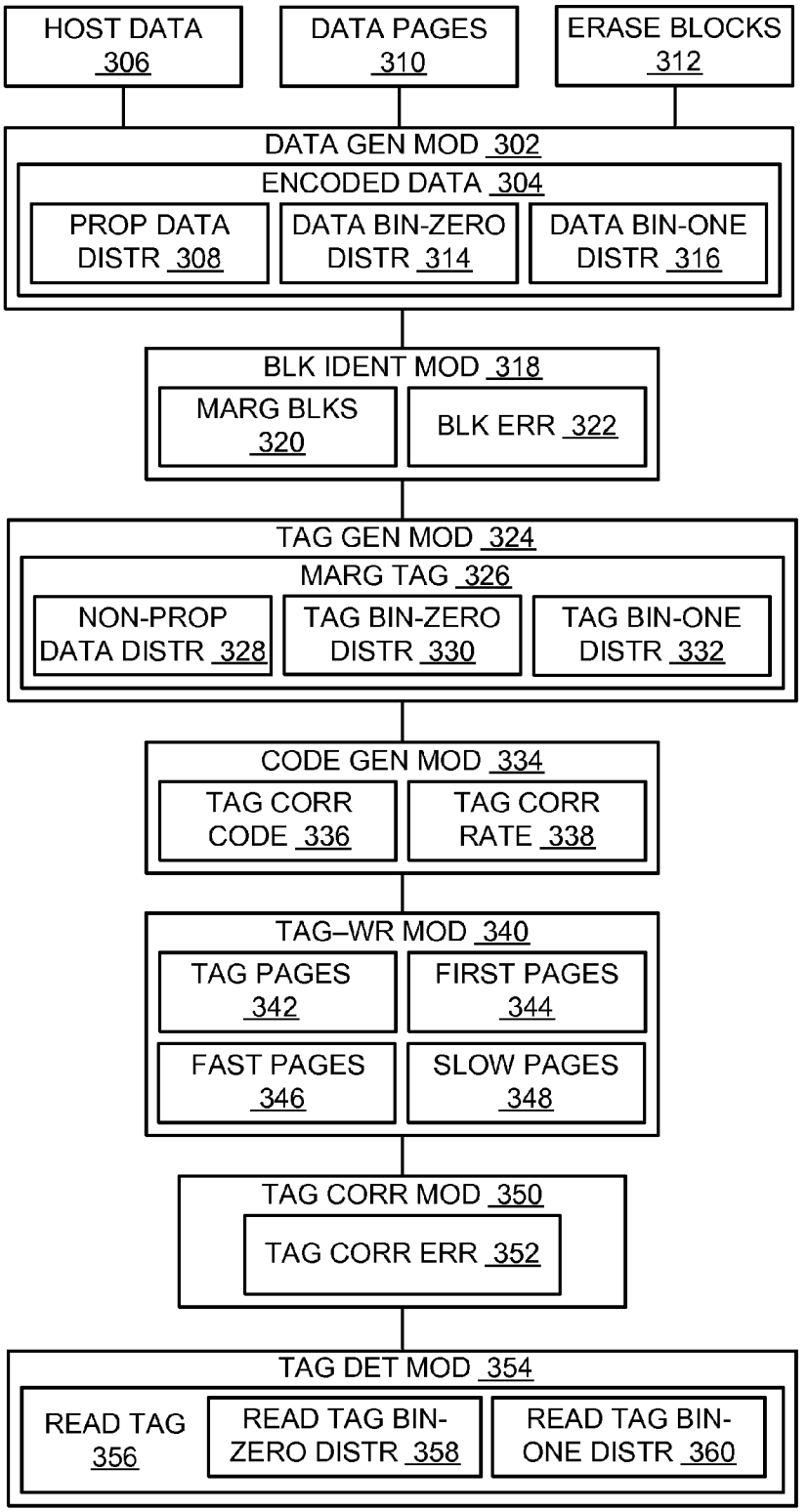


FIG. 2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PROP DATA DISTR 308
DATA BIN-ZERO DISTR 314
DATA BIN-ONE DISTR 316
BLK IDENT MOD 318
MARG BLKS 320
BLK ERR 322
TAG GEN MOD 324
MARG TAG 326
NON-PROP DATA DISTR 328
TAG BIN-ZERO DISTR 330
TAG BIN-ONE DISTR 332
CODE GEN MOD 334
TAG CORR CODE 336
TAG CORR RATE 338
TAG–WR MOD 340
TAG PAGES 342
FIRST PAGES 344
FAST PAGES 346
SLOW PAGES 348
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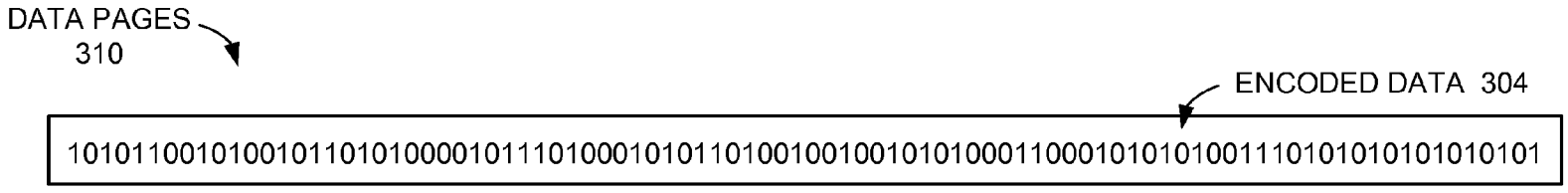
TAG CORR ERR 352
TAG DET MOD 354
READ TAG 356
READ TAG BIN-ZERO DISTR 358
READ TAG BIN-ONE DISTR 360

FIG. 3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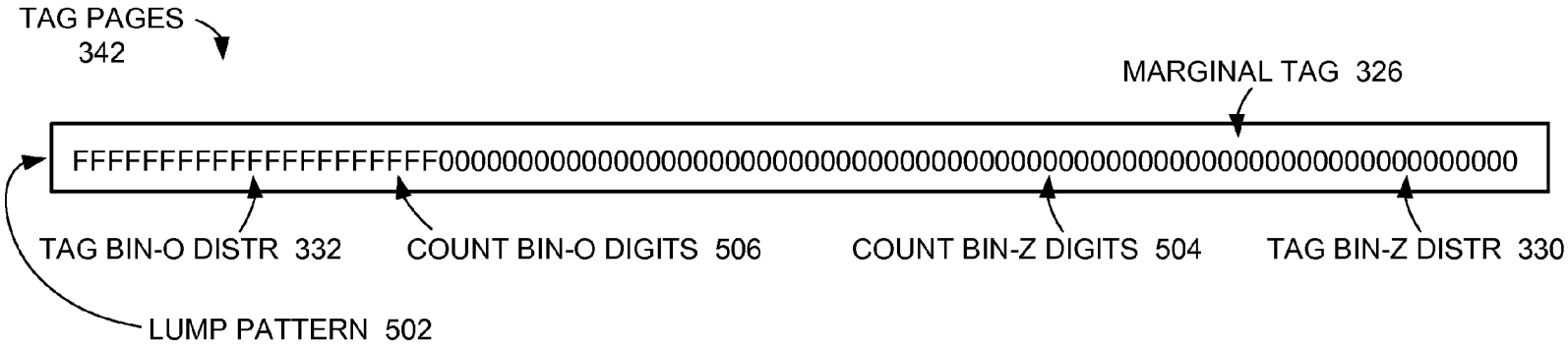
TAG PAGES
342
MARGINAL TAG 326
FFFFFFFFFFFFFFFFFFFF0000000000000000000000000000000000000000000000000000000000000000000000000000
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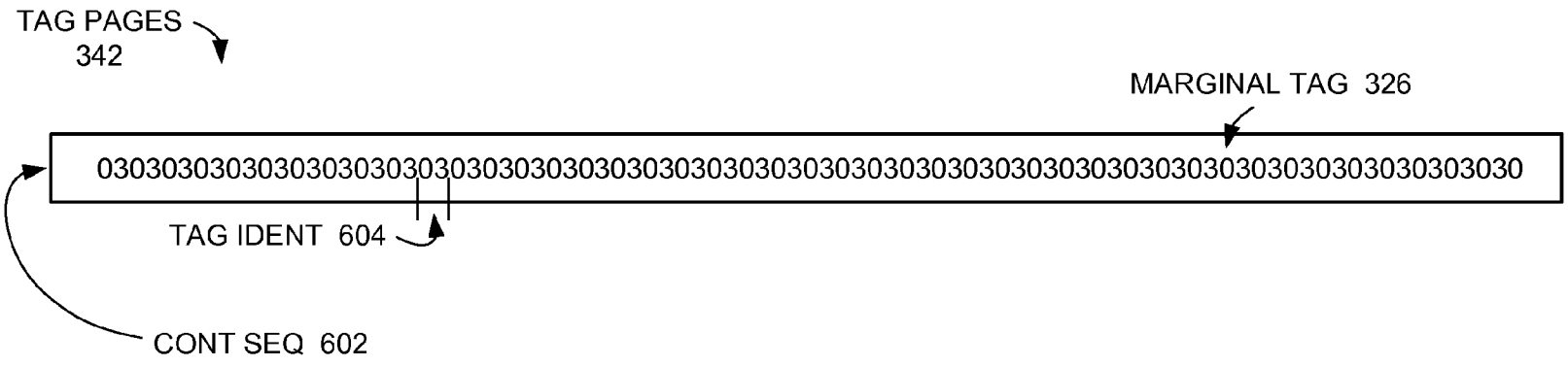
COUNT BIN-O DIGITS 506
COUNT BIN-Z DIGITS 504
TAG BIN-Z DISTR 330
LUMP PATTERN 502

FIG. 5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MARGINAL TAG 326
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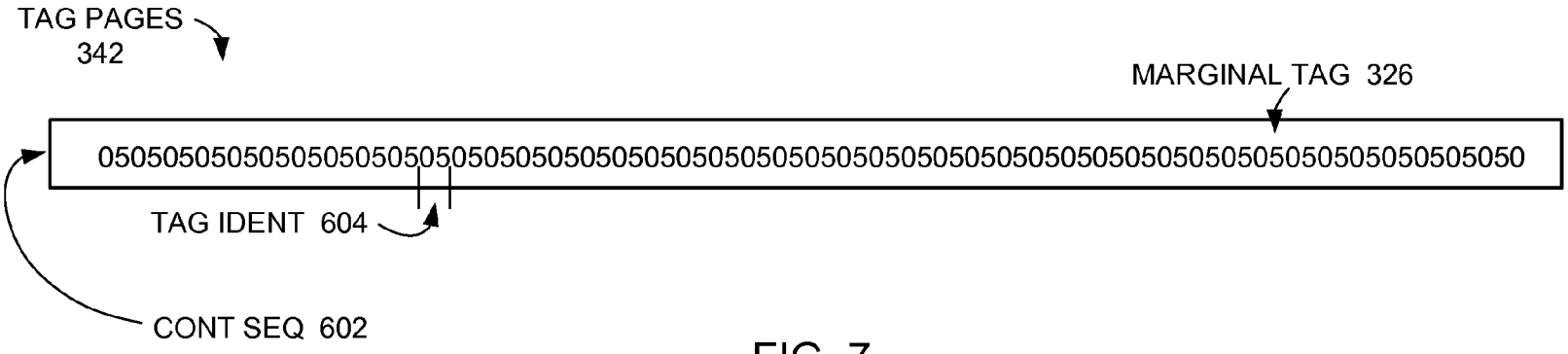
TAG IDENT 604
CONT SEQ 602

FIG. 6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342
MARGINAL TAG 326
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TAG IDENT 604
CONT SEQ 602

FIG. 7

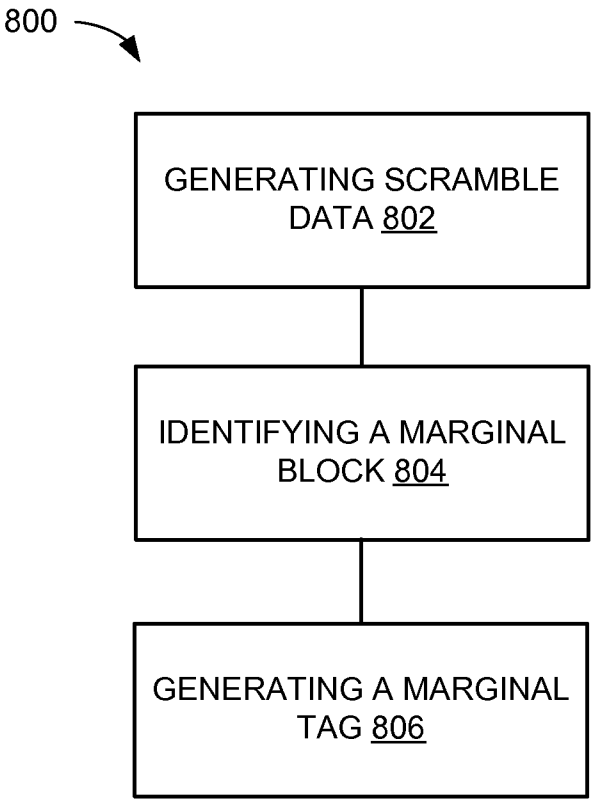
800
GENERATING SCRAMBLE DATA 802
IDENTIFYING A MARGINAL BLOCK 804
GENERATING A MARGINAL TAG 806

FIG. 8

STORAGE CONTROL SYSTEM WITH DATA MANAGEMENT MECHANISM AND METHOD OF OPERATION THEREOF

TECHNICAL FIELD

The present invention relates generally to a storage control system and more particularly to a system for data management.

BACKGROUND ART

Data storage, often called storage or memory, refers to computer components and recording media that retain digital data. Data storage is a core function and fundamental component of consumer and industrial electronics, especially devices such as computers, televisions, cellular phones, mobile devices, and digital video cameras.

An information system is generally equipped with a data storage system using a hard disk drive (HDD) as a storage device. The data storage system is accessed from a plurality of higher-level devices (for example, hosts) via a storage area network (SAN). Storage control in the data storage system can be implemented according to a RAID (Redundant Array of Independent (or Inexpensive)) technology. As a result, a highly reliable information system can be realized.

The data storage system can include a flash memory that is installed instead of or in addition to an HDD and data that will be read out or written into a higher-level device are stored in the flash memory. It can be anticipated that the data storage system having the same storage capacity as a storage system based on HDD will be realized by providing a large number of flash memories. As the capacity and a number of the flash memories increase, data stored in the flash memories must be properly managed to order to improve reliability of the data storage system.

Thus, a need still remains for better data management. In view of the increasing demand for improved data management, it is increasingly critical that answers be found to these problems. In view of the ever-increasing commercial competitive pressures, along with growing consumer expectations and the diminishing opportunities for meaningful product differentiation in the marketplace, it is critical that answers be found for these problems. Additionally, the need to reduce costs, improve efficiencies and performance, and meet competitive pressures adds an even greater urgency to the critical necessity for finding answers to these problems.

Solutions to these problems have been long sought but prior developments have not taught or suggested any solutions and, thus, solutions to these problems have long eluded those skilled in the art.

DISCLOSURE OF THE INVENTION

The present invention provides a method of operation of a storage control system, including: generating encoded data having a proportional data distribution for writing to a memory device; identifying a marginal block when an erase block is read from the memory device; and generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution.

The present invention provides a storage control system, including: a data generation module for generating encoded data having a proportional data distribution for writing to a memory device; a block identification module for identifying a marginal block when an erase block is read from the memory device; and a tag generation module for generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution.

Certain embodiments of the invention have other steps or elements in addition to or in place of those mentioned above. The steps or elements will become apparent to those skilled in the art from a reading of the following detailed description when taken with reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** is a storage control system with data management mechanism in an embodiment of the present invention.

FIG. **2** is an exemplary hardware block diagram of the memory controller.

FIG. **3** is a control flow of the memory controller of FIG. **1**.

FIG. **4** is an exemplary diagram of a portion of one of the data pages.

FIG. **5** is a first exemplary diagram of the marginal tag for a portion of the marginal blocks of FIG. **3**.

FIG. **6** is a second exemplary diagram of the marginal tag for a portion of the marginal blocks of FIG. **3**.

FIG. **7** is a third exemplary diagram of the marginal tag for a portion of the marginal blocks of FIG. **3**.

FIG. **8** is a flow chart of a method of operation of the storage control system in a further embodiment of the present invention.

BEST MODE FOR CARRYING OUT THE INVENTION

The following embodiments are described in sufficient detail to enable those skilled in the art to make and use the invention. It is to be understood that other embodiments would be evident based on the present disclosure, and that system, process, or mechanical changes may be made without departing from the scope of the present invention.

In the following description, numerous specific details are given to provide a thorough understanding of the invention. However, it will be apparent that the invention may be practiced without these specific details. In order to avoid obscuring the present invention, some well-known circuits, system configurations, and process steps are not disclosed in detail.

The term "module" referred to herein can include software, hardware, or a combination thereof in the present invention in accordance with the context in which the term is used. For example, the software can be machine code, firmware, embedded code, and application software. Also for example, the hardware can be circuitry, processor, computer, integrated circuit, integrated circuit cores, a microelectromechanical system (MEMS), passive devices, environmental sensors including temperature sensors, or a combination thereof.

Referring now to FIG. **1**, therein is shown a storage control system **100** with data management mechanism in an embodiment of the present invention. The storage control system **100** can include a memory sub-system **102** having a memory controller **104** and a memory array **106**. The memory sub-system **102** can include a solid-state disk (SSD). The storage control system **100** can include a host system **108** communicating with the memory sub-system **102**.

The memory controller **104** provides data control and management of the memory array **106**. The memory controller **104** interfaces with the host system **108** and controls the memory array **106** to transfer data between the host system **108** and the memory array **106**.

The memory array **106** can include an array of memory devices **110**. The memory array **106** can include pages of data or information. The host system **108** can request the memory controller **104** for reading, writing, and deleting data from or to a logical address space of a storage device including the memory array **106**. For example, the memory devices **110** can represent a non-volatile memory including a flash memory device or a reprogrammable storage device. As a specific example, the memory devices **110** can represent a non-volatile memory including a NAND type device, a flash memory, and a multi-level cell (MLC) memory.

Referring now to FIG. **2**, therein is shown an exemplary hardware block diagram of the memory controller **104**. The memory controller **104** can include a control unit **202**, a storage unit **204**, a memory interface unit **206**, and a host interface unit **208**. The control unit **202** can include a control interface **210**. The control unit **202** can execute software **212** stored in the storage unit **204** to provide the intelligence of the memory controller **104**.

The control unit **202** can be implemented in a number of different manners. For example, the control unit **202** can be a processor, an embedded processor, a microprocessor, a hardware control logic, a hardware finite state machine (FSM), a digital signal processor (DSP), or a combination thereof.

The control interface **210** can be used for communication between the control unit **202** and other functional units in the memory controller **104**. The control interface **210** can also be used for communication that is external to the memory controller **104**.

The control interface **210** can receive information from the other functional units or from external sources, or can transmit information to the other functional units or to external destinations. The external sources and the external destinations refer to sources and destinations external to the memory controller **104**.

The control interface **210** can be implemented in different ways and can include different implementations depending on which functional units or external units are being interfaced with the control interface **210**. For example, the control interface **210** can be implemented with dedicated hardware including an application-specific integrated circuit (ASIC), configurable hardware including a Field programmable Gate Array (FPGA), a discrete electronic hardware, or a combination thereof.

The storage unit **204** can include hardware for storing the software **212** including control firmware. The storage unit **204** can include a volatile memory, a nonvolatile memory, an internal memory, an external memory, or a combination thereof. For example, the storage unit **204** can be a nonvolatile storage such as non-volatile random access memory (NVRAM), Flash memory, disk storage, or a volatile storage such as static random access memory (SRAM).

The storage unit **204** can include a storage interface **214**. The storage interface **214** can also be used for communication that is external to the memory controller **104**. The storage interface **214** can receive information from the other functional units or from external sources, or can transmit information to the other functional units or to external destinations. The external sources and the external destinations refer to sources and destinations external to the memory controller **104**.

The storage interface **214** can include different implementations depending on which functional units or external units are being interfaced with the storage unit **204**. The storage interface **214** can be implemented with technologies and techniques similar to the implementation of the control interface **210**.

The memory interface unit **206** can enable external communication to and from the memory controller **104**. For example, the memory interface unit **206** can permit the memory controller **104** to communicate with the memory array **106** of FIG. **1**.

The memory interface unit **206** can include a memory interface **216**. The memory interface **216** can be used for communication between the memory interface unit **206** and other functional units in the memory controller **104**. The memory interface **216** can receive information from the other functional units or can transmit information to the other functional units.

The memory interface **216** can include different implementations depending on which functional units are being interfaced with the memory interface unit **206**. The memory interface **216** can be implemented with technologies and techniques similar to the implementation of the control interface **210**.

The host interface unit **208** allows the host system **108** of FIG. **1** to interface and interact with the memory controller **104**. The host interface unit **208** can include a host interface **218** to provide communication mechanism between the host interface unit **208** and the host system **108**.

The control unit **202** can operate the host interface unit **208** to send control or status information generated by the memory controller **104** to the host system **108**. The control unit **202** can also execute the software **212** for the other functions of the memory controller **104**. The control unit **202** can further execute the software **212** for interaction with the memory array **106** via the memory interface unit **206**.

The functional units in the memory controller **104** can work individually and independently of the other functional units. For illustrative purposes, the memory controller **104** is described by operation of the memory controller **104** with the host system **108** and the memory array **106**. It is understood that the memory controller **104**, the host system **108**, and the memory array **106** can operate any of the modules and functions of the memory controller **104**.

Referring now to FIG. **3**, therein is shown a control flow of the memory controller **104** of FIG. **1**. The memory controller **104** can perform tagging of marginal portions of the memory devices **110** of FIG. **1**.

Reliability of a solid-state disk (SSD) can degrade as the memory devices **110** in the SSD are used. During normal operations, erase blocks **312** can become marginal or not usable for a number of reasons due to failure conditions. For example, the failure conditions can include an oxide layer does not hold charge in multiple cells, an uncorrectable ECC error, and an excessive bit dropout due to read disturbs. For example, the failure conditions can be determined based on age, bit error rate (BER), write cycle counts, program/erase (P/E) cycles, time to program the memory devices **110**, or time to erase the erase blocks **312**.

The memory sub-system **102** of FIG. **1** having the memory devices **110** can represent a solid-state disk (SSD) having flash memory devices. The memory devices **110** can represent multi-level cell (MLC) NAND flash memory devices, which can include characteristics that differ from single-level cell (SLC) NAND flash memory devices. For example, the characteristics that differ can include density, read speed, block size, endurance, data retention, page-to-page data dependence, page-to-page bit error rate (BER).

The memory devices **110** can be operated with steps to allow them to have correct endurance and retention properties. One of the steps can include generating data to be stored in the memory devices **110** are uncorrelated from page to

page within an erase block. The term "uncorrelated" refers to data that are randomized and not related to each other.

The uncorrelated data can be generated by performing a scrambling process or an encryption process on incoming data from the host system **108** of FIG. **1** before the incoming data can be written to the memory devices **110**. The scrambling process or the encryption process can have an effect of generating data that is near or approximately 50% of binary values 1's and 50% of binary values 0's. The method outlined in this description takes advantage of this ratio of 1's to 0's within pages in the memory devices **110**.

The memory controller **104** can include a data generation module **302** to generate encoded data **304**. The encoded data **304** are defined as data generated by scrambling or encrypting host data **306** sent from the host system **108**. The term "scrambling" or "encrypting" refers to an operation or a technique of manipulating original data to generate random data, which include approximately equal distribution of binary-zero digits and binary-one digits.

The binary-zero digits and the binary-one digits refer to binary values '0' and '1', respectively. The distribution of the binary-one digits (1's) to the binary-zero digits (0's) in the encoded data **304** in each of data pages **310** can be based on a percentage with a predetermined tolerance. The closer a ratio of the binary-one digits (1's) or the binary-zero digits (0's) to a sum of the binary-one digits and the binary-zero digits is to 50%, the more evenly the memory devices **110** would age. For example, the predetermined tolerance can include +/−1% of 1's and +/−1% of 0's. As a specific example, the encoded data **304** in each of the data pages **310** can include the distribution with a ratio of the binary-one digits (1's) or the binary-zero digits (0's) to a sum of the binary-one digits and the binary-zero digits in an approximate range of 49% to 51%.

The encoded data **304** can be presented using a binary numeral system, which is a base-2 number system that represents numerical values using two symbols: 0 and 1. The term "symbols" refers to a number of bits of information or data. For example, the symbols can represent binary values 0 and 1 in a binary (base 2) numeral system or hexadecimal values from "00" to "FF" in a hexadecimal (base 16) numeral system.

The encoded data **304** can include a proportional data distribution **308**, which is defined as a pattern with an approximately equal distribution of the symbols. For example, the encoded data **304** can include approximately fifty percents (50%) of the binary-zero digits and approximately fifty percents (50%) of the binary-one digits. The term "approximately equal distribution" refers to a distribution that is within a range of 50% plus/minus a percentage indicated by the predetermined tolerance mentioned above.

The encoded data **304** can be written to a number of the data pages **310** in one of the erase blocks **312** in the memory devices **110**. Each of the data pages **310** is defined as a portion of one of the erase blocks **312** that is used to store the encoded data **304**. Each of the data pages **310** can include a fixed number of bytes depending on a type of the memory devices **110**. Each of the data pages **310** can represent a portion of one of the erase blocks **312** that the memory controller **104** accesses for reading and programming memory cells. For example, the data pages **310** can represent NAND pages.

Each of the erase blocks **312** is defined as a portion of one of the memory devices **110** that the memory controller **104** accesses for erasing memory cells. Each of the erase blocks **312** can include a predetermined size in number of bytes depending on a type of the memory devices **110**. The erase blocks **312** can be erased before the data pages **310** are stored or written. The erase blocks **312** can represent storage blocks including a NAND block or any other memory block.

The encoded data **304** stored in the data pages **310** can include a data binary-zero distribution **314** and a data binary-one distribution **316**. The data binary-zero distribution **314** is defined as a number of the binary-zero digits. The data binary-one distribution **316** is defined as a number of the binary-one digits. The data binary-zero distribution **314** and the data binary-one distribution **316** represent a total number of the binary-zero digits and the binary-one digits in each of the data pages **310**. The data binary-zero distribution **314** can be approximately equal to the data binary-one distribution **316**.

Each of the data binary-zero distribution **314** and the data binary-one distribution **316** can be approximately fifty percents (50%). In other words, the data binary-zero distribution **314** and the data binary-one distribution **316** can be 50%+/−a percentage indicated by the predetermined tolerance.

For example, there can be a number of main reasons for scrambling or randomization of the host data **306** to generate and write the encoded data **304** to the memory devices **110**. A first reason can be related to even flash wear. Randomization of the host data **306** can cause endurance of all of the erase blocks **312** in the memory devices **110** to be more consistent with respect to a number of program/erase (P/E) cycles. Large groups of the host data **306** or pages that are written and biased to bit values of all 0's can shorten endurance of the erase blocks **312** with respect to pages that are written and biased to bit values of all 1's.

A second reason can be related to bit line program disturbs. Groups of pages within one of the erase blocks **312** with the same data repeated from one page to the next page can cause bit line disturbs in pages that have been previously written. This can manifest itself as a high bit error rate (BER) on the first read after write operations. Additional reads can cause additional bit errors including bit flips in the pages throughout the erase blocks **312**.

A third reason can be related to user data encryption. Encryption of the host data **306** to generate the encoded data **304** can be performed for end user data. Encryption processes including Advanced Encryption Standard (AES) encryption or any other encryption process can produce high entropy data. In a statistically weighted tagging approach, an encrypted page can be identified by its high entropy characteristic, allowing tagged blocks to be differentiated from normal data blocks.

The data generation module **302** can be implemented with the control unit **202** of FIG. **2**, the storage unit **204** of FIG. **2**, the memory interface unit **206** of FIG. **2**, the host interface unit **208** of FIG. **2**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for generating the encoded data **304**. Also for example, the memory interface unit **206** can be used for writing the encoded data **304** to the memory devices **110**. Further for example, the host interface unit **208** can be used for interfacing with the host system **108** to receive the host data **306**.

The memory controller **104** can include a block identification module **318** to determine the erase blocks **312** that are marginal or not usable. Once the erase blocks **312** are unusable, the erase blocks **312** can be cataloged or marked in such a way that the erase blocks **312** can be identified. Identifying the erase blocks **312** that are bad or marginal can be performed so that the erase blocks **312** are not used in normal operations. Like factory defect marked blocks, the erase blocks **312** that are marginal can be identifiable via a scan process. This is in case an alternate method for cataloging the erase blocks **312** that are marginal fails.

When the block identification module **318** in the memory sub-system **102** has determined that a marginal instance of the erase blocks **312** is not be used again, the marginal instance can be placed or stored into a persistence list, which identifies which instances of the erase blocks **312** are bad, marginal, or unusable. For example, the persistence list can represent a non-use list.

The persistence list can be stored in a predetermined portion of the memory devices **110**. The predetermined portion can be in one of the erase blocks **312**. The persistence list can also be stored in a secondary storage device including an on-board memory, such as a Serial Peripheral Interface (SPI) device, a NOR flash device, or an external memory. If the secondary storage device fails, the scan process can be used to find and identify the instances of the erase blocks **312** that are bad or marginal.

Database or information associated with the erase blocks **312** that are marginal can be held or stored in the predetermined portion of the memory devices **110**. The database or the information can also be held or stored in the secondary storage device. Since the erase blocks **312** can be identified as marginal during run-time operations, a list of the erase blocks **312** would not be found in an off-drive database, which can usually be generated at manufacturing time.

When one of the erase blocks **312** has been determined to be put or stored into the persistence list, it can be tagged so that it can be identified by the scan process including a software scanning technique. Normal in-use pages either can be in an erased state or can include an amount of data that has been written with a valid error correction code (ECC). With the scrambling process performed on the normal in-use pages, the normal in-use pages can be identifiable.

If valid pages in the erase blocks **312** have lost ECC integrity and have become uncorrectable, the valid pages can still include a ratio of 1's or 0's to a sum of 1's and 0's that matches that of data scrambled using the data scrambling process. The valid pages that are uncorrectable can be marked as unusable or marginal. The valid pages can be tagged with a data pattern with a 1's or 0's ratio of less than 50%. For example, the data pattern can have 25% 1's and 75% 0's. There can be a number of different ways to generate and write a tagged data pattern as described in a subsequent section.

The block identification module **318** identifies marginal blocks **320** when the erase blocks **312** are read from the memory devices **110**. Each of the marginal blocks **320** is defined as a portion of one of the memory devices **110** that is unusable. For example, the marginal blocks **320** can represent tagged erase blocks that are marked as unusable.

The marginal blocks **320** can be identified when a number of the data pages **310** are unreliably read from the erase blocks **312** based on a block error **322**, which is defined as failure that occurs when expected data is not detected. The block error **322** can be detected by the block identification module **318** based on a number of the failure conditions.

For example, the block error **322** can be detected when a voltage level or a level of charge measured is not correct based on an expected level. During a refresh cycle, the erase blocks **312** can be erased, written with all 0's, and read. If the voltage level is not correct when data is read from the data pages **310** of one of the erase blocks **312**, the erase blocks **312** are determined as unreliable and thus identified as the marginal blocks **320**.

The block identification module **318** can be implemented with the control unit **202**, the storage unit **204**, the memory interface unit **206**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for identifying the marginal blocks **320**.

The memory controller **104** can include a tag generation module **324** to generate a marginal tag **326** for a number of the marginal blocks **320**. The marginal tag **326** can be stored in a number of the data pages **310** in the marginal blocks **320**. The marginal tag **326** is defined as information that is used to identify if the data pages **310** are unusable such that the data pages **310** cannot be reliably used for storing the encoded data **304**. For example, the marginal tag **326** can represent tag data that indicate if the data pages **310** unusable.

The marginal tag **326** can be generated with a non-proportional data distribution **328** different from the proportional data distribution **308**. The non-proportional data distribution **328** is defined as a pattern with an unequal distribution of the binary-zero digits and the binary-one digits. The marginal tag **326** can include less than or greater than, but not equal to, 50% of the binary-zero digits or the binary-one digits. The term "unequal distribution" refers to a distribution that is outside a range of 50% plus/minus a percentage indicated by the predetermined tolerance mentioned above.

The marginal tag **326** can include a tag binary-zero distribution **330** and a tag binary-one distribution **332**. The tag binary-zero distribution **330** is defined as a number of the binary-zero digits. The tag binary-one distribution **332** is defined as a number of the binary-one digits. The tag binary-zero distribution **330** and the tag binary-one distribution **332** represent a total number of the binary-zero digits and the binary-one digits in each of the marginal tag **326**.

The tag binary-zero distribution **330** can be different from the tag binary-one distribution **332**, the data binary-zero distribution **314**, and the data binary-one distribution **316**. The tag binary-one distribution **332** can be different from the tag binary-zero distribution **330**, the data binary-zero distribution **314**, and the data binary-one distribution **316**. A ratio of the tag binary-one distribution **332** or the tag binary-zero distribution **330** to a sum of the tag binary-one distribution **332** and the tag binary-zero distribution **330** can be any percentage that is not 50%.

For example, the tag binary-zero distribution **330** can include less than 50% of the binary-zero digits and the tag binary-one distribution **332** can include greater than 50% of the binary-one digits. Also for example, a ratio of the tag binary-one distribution **332** or the tag binary-zero distribution **330** to a sum of the tag binary-one distribution **332** and the tag binary-zero distribution **330** can be in an approximate range of greater than 25% and less than 50% or in an approximate range of greater than 50% and less than 75%.

The tag generation module **324** can be implemented with the control unit **202**, the storage unit **204**, the memory interface unit **206**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for generating the marginal tag **326**.

The memory controller **104** can include a code generation module **334** to generate a tag correction code **336**, which is defined as redundancy information used to detect or correct a number of symbols. The tag correction code **336** can represent an error correction code (ECC).

The tag correction code **336** can be generated to detect or correct a memory read error when the marginal tag **326** is read from one of the marginal blocks **320**. The tag correction code **336** can be generated with a tag correction rate **338** of at least fifty percents. The tag correction rate **338** is defined as a number of the symbols that are correctable over a total number of the symbols of data protected by an error correction code.

At the point where the erase blocks **312** are moved to the persistence list, the erase blocks **312** most likely would be unable to retain correctable data via an error correction code (ECC) method. If the erase blocks **312** have enough endurance left to use an ECC correction factor, the tag correction code **336** for the marginal tag **326** can include an increase in order of magnitude larger than runtime data. The tag correction code **336** can be able to correct every bit in a code word of the marginal tag **326**.

The runtime data can have a restriction on how many bytes in a given page that can be used for ECC due to the economics of capacity versus ECC strength. For example, normal data pages can have approximately 5%-10% capacity for ECC. Also for example, ECC methods can include a type of ECC including symbol-based, bit-based, interleaved Reed-Solomon (RS) codes, and Bose-Chaudhuri-Hocquenghem (BHC) codes.

As an example, there can be a correction level of approximately 100 symbols correctable out of 2000 symbols stored because the memory devices **110** can have pages with extra storage erase blocks. For example, the extra storage erase blocks can include 640 bytes for an 8K-byte page with 8192 bytes. This allows a normal operation and use of the memory devices **110** tolerate a bit error rate (BER) that yields an endurance and retention level per capacity that is cost effective. When tagging the marginal blocks **320**, there can be no useful user or internal metadata information and therefore no restriction on the efficiency of storage.

The marginal blocks **320** that are tagged can use the tag correction code **336** that allows the tag correction rate **338** of at least 50% based on the type of ECC used. The tag correction rate **338** of at least 50% correction factor can allow at least 1000 symbols of correction out of 2000 symbols. The erase blocks **312** with extremely high BER can be tagged as the marginal blocks **320**, which can be recognized and identified far past what would be used for normal host and metadata.

The code generation module **334** can be implemented with the control unit **202**, the storage unit **204**, the memory interface unit **206**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for generating the tag correction code **336**.

The memory controller **104** can include a tag-writing module **340** to write the marginal tag **326** and the tag correction code **336** to a number of tag pages **342**. The tag pages **342** are defined as portions in the marginal blocks **320** that are marked as unusable with the marginal tag **326**. The tag-writing module **340** can write the marginal tag **326** to the tag pages **342** to mark the tag pages **342** as unusable. The tag pages **342** can be determined as unusable when the marginal tag **326** is read from the tag pages **342**. The tag-writing module **340** can write the tag correction code **336** to the tag pages **342** so that the memory read error in the marginal tag **326** could be detected or corrected when the marginal tag **326** is read from the tag pages **342**.

As the marginal blocks **320** age, there can be bit flips in the marginal tag **326**. However, a weighted ratio of the binary-one digits (1's) or the binary-zero digits (0's) in the marginal tag **326** when the marginal blocks **320** are read can remain relatively the same. In other words, the weighted ratio can remain relatively the same as a ratio of the binary-one digits or the binary-zero digits to a sum of the binary-one digits and the binary-zero digits based on the non-proportional data distribution **328** determined at the time when the marginal tag **326** is first generated and stored with the tag pages **342**. The weighted ratio can be outside of an approximate range of 50%+/−the predetermined tolerance. Bit flipping refers to a binary digit '0' or a binary digit "1" unintentionally reversed to 1 or 0, respectively. For example, bit flipping can be a result of drifting effects, program-disturb errors, or read-disturb errors.

The marginal tag **326** can be written to the tag pages **342** in the marginal blocks **320**. Locations of the tag pages **342** can be predetermined in the marginal blocks **320**. The tag pages **342** can be written to a number of first pages **344**. The first pages **344** are defined as portions of the marginal blocks **320** that are at the beginning of the marginal blocks **320** based on physical addresses of the memory devices **110**.

The tag pages **342** can include at least 50% capacity of storage space for the tag correction code **336**. For example, the tag pages **342** can include approximately 50% capacity for the marginal tag **326** and approximately 50% capacity for the tag correction code **336**.

The tag pages **342** can be written to fast pages **346** in the marginal blocks **320** of the memory devices **110**. The fast pages **346** are defined as portions of the marginal blocks **320** that have less time to program compared to slow pages **348**. The fast pages **346** can function similarly to single-level cell (SLC) mode pages.

The term "fast" and "slow" refer to a fast bit and a slow bit, respectively, of a memory cell in the memory devices **110**. A number of the fast bit and a number of the slow bit make up the fast pages **346** and the slow pages **348**, respectively. The fast bit and the slow bit provide four possible states for the memory cell with each state determined by a threshold voltage that represents an amount of the charges stored inside a floating gate of the memory devices **110**.

The fast pages **346** can be programmed in a time that is at least four times less than that of the slow pages **348**. Thus, the fast pages **346** can be programmed with less power than that for the slow pages **348**. For example, the fast pages **346** and the slow pages **348** can represent least-significant bit (LSB) pages and most-significant bit (MSB) pages, respectively, in the MLC flash memories. Also for example, by taking advantage of characteristics of MLC NAND devices, there can be an increase in a number of the tag pages **342** since the MLC NAND devices have larger block sizes for the erase blocks **312** and thus more pages to write compare to SLC NAND devices.

Even after a retention period, the marginal tag **326** in the tag pages **342** of the marginal blocks **320** can be distinctly different from a normal valid data page, an erased page, or a factory defect marked page. Additional steps can be used to increase data retention of the erase blocks **312** that are marked as the marginal blocks **320**.

The tag pages **342** of the marginal blocks **320** that cannot be reliably read or determined as tagged pages can be determined as completely failed pages. In this case, the tag pages **342** can include all 0's or all 1's digits as background data values.

In the memory devices **110** with an MLC structure, a set of pages within one of the marginal blocks **320** can be used as those with an SLC structure by not using sibling pages, which share the same memory cell as the set of the pages. The set of the pages and the sibling pages can represent the fast pages **346** and the slow pages **348**, respectively. The set of the pages can also represent primary or least significant bit (LSB) pages that can be used to store the marginal tag **326** as tagging information resulting in increased retention if the sibling pages are not written.

Another method or technique can include changing programming characteristics of the tag pages **342**. The programming characteristics can be changed via test modes. The

programming characteristics can be changed so that the tag pages **342** can have high retention properties. The method of changing the programming characteristics coupled together with the use of only the fast pages **346** can be used only for tagging the erase blocks **312** as the marginal blocks **320**. The marginal blocks **320** can be tagged with this technique to extend the useful life of the marginal blocks **320** by sacrificing or reducing half (½) of the capacity of the marginal blocks **320**.

The memory controller **104** can include a tag correction module **350** to detect or correct a tag correctable error **352**, which is defined as the memory read error that occurs when a number of the symbols are incorrect. The tag correctable error **352** in the marginal blocks **320** can be detected and corrected with the tag correction code **336** when the tag pages **342** are read from the marginal blocks **320**.

The tag correction module **350** can be implemented with the control unit **202**, the storage unit **204**, the memory interface unit **206**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for correcting the tag correctable error **352** in the marginal blocks **320**.

The memory controller **104** can include a tag detection module **354** to generate a read tag **356**. The read tag **356** is defined as a numerical value that is used to determine whether the tag pages **342** are unusable when the tag pages **342** are read. The read tag **356** can be generated based on the marginal tag **326**, the tag correction code **336**, or a combination thereof.

The read tag **356** can include a read binary-zero distribution **358** and a read binary-one distribution **360**. The read binary-zero distribution **358** is defined as a number of the binary-zero digits. The read binary-one distribution **360** is defined as a number of the binary-one digits. The read binary-zero distribution **358** and the read binary-one distribution **360** represent a total number of the binary-zero digits and the binary-one digits associated with each of the tag pages **342**.

The read tag **356** can be generated based on the marginal tag **326**. The read tag **356** can be assigned with a numerical value read from one of the tag pages **342**. As an example, the tag detection module **354** can determine that the one of the tag pages **342** is unusable when the read tag **356** includes a ratio of the read binary-one distribution **360** or the read binary-zero distribution **358** to a sum of the read binary-one distribution **360** and the read binary-zero distribution **358** not equal to approximately 50%. As a specific example, the ratio is less than 50% minus the predetermined tolerance or greater than 50% plus the predetermined tolerance. As such, the ratio indicates that the one of the tag pages **342** is unusable and is different from the data pages **310** that have valid data.

Detection of the marginal blocks **320** that are tagged as unusable can optionally not rely on an actual numerical value of the marginal tag **326** read from the tag pages **342**. The detection can also optionally not rely on an error correction code (ECC) correctable value with the tag correction code **336** when the tag pages **342** are read from the marginal blocks **320**. Instead, the detection can be based on a statistical distribution of the read binary-one distribution **360** to the read binary-zero distribution **358** to determine a difference between the marginal blocks **320** that are tagged as unusable and the data pages **310** that have valid data but have become uncorrectable due to varying wear or failure problems.

Detection of the marginal blocks **320** can optionally not rely on the actual numerical value of the marginal tag **326**. This is because the marginal tag **326** in the tag pages **342** can vary over time and thus does not retain a numerical value of the marginal tag **326** determined when the marginal tag **326** is initially generated and written to the tag pages **342**. However, the memory controller **104** can include data retention capability that retains the marginal tag **326** having the non-proportional data distribution **328**. As such, the read tag **356** can include the non-proportional data distribution **328**.

For example, the read tag **356** can retain the non-proportional data distribution **328** at a gross or overall level in an approximate range of 25% to 75%, but not 50%, for a ratio of the binary-one digits (1's) or the binary-zero digits (0's) to a sum of the binary-one digits and the binary-zero digits. Also for example, when the data pages **310**, the tag pages **342**, or a combination thereof completely fail, numerical values in the data pages **310**, the tag pages **342**, or a combination thereof can include entirely the binary-zero digits (0's) or entirely the binary-one digits (1's). These numerical values can represent background data value.

Detection of the marginal blocks **320** can optionally be based on the marginal tag **326** and the tag correction code **336** when the tag pages **342** are read from the marginal blocks **320**. After the tag correction module **350** detects the tag correctable error **352**, the tag detection module **354** can assign the read tag **356** to the marginal tag **326** that has been corrected with the tag correction code **336**.

The read tag **356** can indicate that the tag pages **342** are unusable based on a ratio of the read binary-one distribution **360** to the read binary-zero distribution **358**. When the ratio is approximately the same as a ratio of the tag binary-one distribution **332** to the tag binary-zero distribution **330** determined when the marginal tag **326** is initially generated and written to the tag pages **342**, the tag pages **342** are determined as unusable. Even though these ratios are the same, the read binary-zero distribution **358** and the read binary-one distribution **360** can be different from the tag binary-zero distribution **330** and the tag binary-one distribution **332**, respectively, since the marginal tag **326** can vary over time.

The tag detection module **354** can be implemented with the control unit **202**, the storage unit **204**, the memory interface unit **206**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used to generate the read tag **356** and compare a ratio of the read binary-one distribution **360** to the read binary-zero distribution **358** to a ratio of the tag binary-one distribution **332** to the tag binary-zero distribution **330**.

The modules described above can be implemented in hardware as a hardware accelerator within the control unit **202** or as a hardware implementation in the storage control system **100** of FIG. **1** outside of the control unit **202**.

It has been discovered that the encoded data **304** having the proportional data distribution **308** provides improved maintenance capability of the storage control system **100** since the encoded data **304** includes approximately 50% of the binary-zero digits and approximately 50% of the binary-one digits thereby allowing the marginal blocks **320** to be identifiable.

It has also been discovered that the marginal blocks **320** identified based on the block error **322** provides improved reliability of the storage control system **100** since the erase blocks **312** that are degrading and thus unusable are not used to store the encoded data **304** in normal operations.

It has further been discovered that the marginal tag **326** having the non-proportional data distribution **328** different from the proportional data distribution **308** provides ease of maintenance in the storage control system **100** because the non-proportional data distribution **328** allows the marginal blocks **320** to be tagged directly and identifiable without relying on the secondary storage device.

It has further been discovered that the tag correction code **336** provides improved reliability of the storage control system **100** since the tag correction code **336** provides the tag

correction rate **338** of at least fifty percents to correct the tag correctable error **352** when the tag pages **342** are read from the marginal blocks **320**.

It has further been discovered that the tag pages **342** written to the first pages **344** and the fast pages **346** provide improved read reliability for the marginal tag **326** since the first pages **344** and the fast pages **346** are programmed with less time and thus less power than that for the slow pages **348**. The tag pages **342** written to the first pages **344** and the fast pages **346** have high retention. The first pages **344** and the fast pages **346** function more like single-level cell (SLC) pages since their connected sibling pages, which shared the same field-effect transistor (FET) storage device, are not written and there are only two voltage levels, instead of four voltage levels, to differentiate. This will result in the tag pages **342** having tag values with greater retention capability than other tag values that are not stored in the first pages **344** and the fast pages **346**.

It has further been discovered that the read tag **356** provides reliable detection of the marginal tag **326**. The read tag **356** having a ratio of the read binary-one distribution **360** to the read binary-zero distribution **358** approximately the same as a ratio of the tag binary-one distribution **332** to the tag binary-zero distribution **330** allows the tag pages **342** to be reliably identified as unusable.

It has further been discovered that even though the read binary-zero distribution **358** and the read binary-one distribution **360** are different from the tag binary-zero distribution **330** and the tag binary-one distribution **332**, respectively, the read tag **356** still provides reliable detection of the marginal tag **326**. The reliable detection is provided because the read tag **356** includes the non-proportional data distribution **328** with a ratio of the read binary-one distribution **360** to the read binary-zero distribution **358** greater than 25% and less than 50% minus the predetermined tolerance or greater than 50% plus the predetermined tolerance and less than 75%.

Referring now to FIG. **4**, therein is shown an exemplary diagram of a portion of one of the data pages **310**. The exemplary diagram depicts the encoded data **304** with a distribution of approximately 50% of the binary-zero digits and approximately 50% of the binary-one digits. The encoded data **304** are shown with a random location distribution of the binary-zero digits and the binary-one digits in the one of the data pages **310**.

The data pages **310** can be identifiable as a normal data page with the encoded data **304**. The encoded data **304** can be associated with the host data **306** of FIG. **3**. The data pages **310** can include the encoded data **304** stored with a data error correction code (ECC) for detecting and/or correcting an ECC error. The data pages **310** can be identifiable from a correctable nature of the encoded data **304** having been stored with the data ECC.

Referring now to FIG. **5**, therein is shown a first exemplary diagram of the marginal tag **326** for a portion of the marginal blocks **320** of FIG. **3**. The first exemplary diagram depicts a method for marginal tagging. The first exemplary diagram depicts the marginal tag **326** in hexadecimal values.

The first exemplary diagram depicts the marginal tag **326** for the data pages **310** of FIG. **3** of the erase blocks **312** of FIG. **3** that have been identified as the marginal blocks **320**. The first exemplary diagram depicts the marginal tag **326** with a distribution of approximately twenty-five percents (25%) of the binary-one digits and approximately seventy-five percents (75%) of the binary-zero digits.

The tag generation module **324** of FIG. **3** can generate the marginal tag **326** having a lump pattern **502**. The lump pattern **502** is defined as a sequence of contiguous binary-zero digits **504** and contiguous binary-one digits **506**. For example, the lump pattern **502** can represent a lumped marking type of a page.

The contiguous binary-zero digits **504** are defined as the binary-zero digits that are grouped together having the same binary value '0' in one location. The contiguous binary-one digits **506** are defined as the binary-one digits that are grouped together having the same binary value '1' in another location. The contiguous binary-zero digits **504** and the contiguous binary-one digits **506** can represent 75% of the binary-zero digits and 25% of the binary-one digits, respectively.

The lump pattern **502** can include the tag binary-zero distribution **330** with the contiguous binary-zero digits **504** and the tag binary-one distribution **332** with the contiguous binary-one digits **506**. The tag binary-zero distribution **330** can be different from the tag binary-one distribution **332**, the data binary-zero distribution **314** of FIG. **3**, and the data binary-one distribution **316** of FIG. **3**. The tag binary-one distribution **332** can be different from the tag binary-zero distribution **330**, the data binary-zero distribution **314**, and the data binary-one distribution **316**.

The encoded data **304** of FIG. **3** and the marginal tag **326** have been described using the data binary-zero distribution **314**, the data binary-one distribution **316**, the tag binary-zero distribution **330**, and the tag binary-one distribution **332**, although it is understood that the encoded data **304** and the marginal tag **326** can be represented using any numeral system or any base. For example, the encoded data **304** and the marginal tag **326** can be represented by a hexadecimal (base 16) numeral system.

The lump pattern **502** having the contiguous binary-zero digits **504** and the contiguous binary-one digits **506** can be written to the tag pages **342** by the tag-writing module **340** of FIG. **3**. The lump pattern **502** can be written to the tag pages **342** to mark the tag pages **342** as unusable.

The lump pattern **502** can include the contiguous binary-zero digits **504** immediately followed by the contiguous binary-one digits **506** or the contiguous binary-one digits **506** immediately followed by the contiguous binary-zero digits **504**. For example, the first exemplary diagram depicts the contiguous binary-one digits **506** with 25% of the binary-one digits immediately followed by the contiguous binary-zero digits **504** with 75% of the binary-zero digits.

It has been discovered that the tag pages **342** identified with the lump pattern **502** provides improved quality since the lump pattern **502** reliably indicates that the marginal blocks **320** are unusable. The marginal blocks **320** are reliably indicated as unusable because the lump pattern **502** includes the contiguous binary-zero digits **504** and the contiguous binary-one digits **506** that are unique and thus different from the encoded data **304**.

Referring now to FIG. **6**, therein is shown a second exemplary diagram of the marginal tag **326** for a portion of the marginal blocks **320** of FIG. **3**. The second exemplary diagram depicts another method for marginal tagging. The second exemplary diagram depicts the marginal tag **326** in hexadecimal values.

The second exemplary diagram depicts the marginal tag **326** for the data pages **310** of FIG. **3** of the erase blocks **312** of FIG. **3** that have been identified as the marginal blocks **320**. The second exemplary diagram depicts the marginal tag **326** with a distribution of approximately twenty-five percents (25%) of the binary-one digits and approximately seventy-five percents (75%) of the binary-zero digits.

The tag generation module **324** of FIG. **3** can generate a contiguous sequence **602** of one of tag identifiers **604** for the marginal tag **326**. The contiguous sequence **602** is defined as

a repetitive pattern of a number of the binary-zero digits, a number of the binary-one digits, or a combination thereof. The tag identifiers **604** are defined as information that identify why the erase blocks **312** are determined as the marginal blocks **320**.

The marginal tag **326** can be generated with the contiguous sequence **602** of a number of one of the tag identifiers **604**. The marginal tag **326** can be generated with a repetition of only one of the tag identifiers **604**. Each of the tag identifiers **604** can include a unique tag value such that the tag identifiers **604** are different from each other. The tag identifiers **604** can be used to indicate a reason why the erase blocks **312** are determined as the marginal blocks **320**. The tag identifiers **604** can include a number of predetermined hexadecimal values to identify a number of the failure conditions.

The second exemplary diagram depicts one of the tag identifiers **604** with a hexadecimal value of "03". For illustrative purposes, the one of the tag identifiers **604** is shown as a byte, although it is understood that each of the tag identifiers **604** can include any number of bytes.

The contiguous sequence **602** of the tag identifiers **604** can be written to the tag pages **342** by the tag-writing module **340** of FIG. **3**. The contiguous sequence **602** of the tag identifiers **604** can be written to the tag pages **342** to mark the tag pages **342** as unusable as well as to identify the failure conditions indicating the reason why the tag pages **342** are unusable.

The second exemplary diagram depicts the marginal tag **326** having approximately 25% of the binary-one digits (1's) evenly distributed throughout an entirety of the tag pages **342** in the marginal blocks **320**. This has an advantage over the lump pattern **502** of FIG. **5** because the tag identifiers **604** provide a number of different tag values. The different tag values with different patterns can be used to identify why the erase blocks **312** are retired and marked as the marginal blocks **320**.

The tag-writing module **340** can be implemented with the control unit **202** of FIG. **2**, the storage unit **204** of FIG. **2**, the memory interface unit **206** of FIG. **2**, or a combination thereof. For example, the control unit **202**, the storage unit **204**, and the memory interface unit **206** can be used for writing the tag identifiers **604** to the tag pages **342**.

It has been discovered that the tag pages **342** identified with the contiguous sequence **602** of a number of the tag identifiers **604** provide improved quality since the tag identifiers **604** indicate not only the marginal blocks **320** are unusable but also why the erase blocks **312** are retired and marked as the marginal blocks **320**.

Referring now to FIG. **7**, therein is shown a third exemplary diagram of the marginal tag **326** for a portion of the marginal blocks **320** of FIG. **3**. The third exemplary diagram depicts yet another method for marginal tagging. The third exemplary diagram depicts the marginal tag **326** in hexadecimal values.

The third exemplary diagram depicts the marginal tag **326** for the data pages **310** of FIG. **3** of the erase blocks **312** of FIG. **3** that have been identified as the marginal blocks **320**. The third exemplary diagram depicts the marginal tag **326** with a distribution of approximately twenty-five percents (25%) of the binary-one digits and approximately seventy-five percents (75%) of the binary-zero digits.

The tag generation module **324** of FIG. **3** can generate the marginal tag **326** having the contiguous sequence **602** of one of the tag identifiers **604** for the tag pages **342**. The third exemplary diagram depicts one of the tag identifiers **604** with a hexadecimal value of "05".

The storage control system **100** of FIG. **1** describes the module functions or order as an example. The modules can be partitioned differently. Each of the modules can operate individually and independently of other modules. For example, the block identification module **318** of FIG. **3** and the tag generation module **324** can be implemented in a single module instead of two separate modules.

Referring now to FIG. **8**, therein is shown a flow chart of a method **800** of operation of the storage control system **100** in a further embodiment of the present invention. The method **800** includes: generating encoded data having a proportional data distribution for writing to a memory device in a block **802**; identifying a marginal block when an erase block is read from the memory device in a block **804**; and generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution in a block **806**.

Thus, it has been discovered that the storage control system of the present invention furnishes important and heretofore unknown and unavailable solutions, capabilities, and functional aspects for a storage control system with data management mechanism. The resulting method, process, apparatus, device, product, and/or system is straightforward, cost-effective, uncomplicated, highly versatile, accurate, sensitive, and effective, and can be implemented by adapting known components for ready, efficient, and economical manufacturing, application, and utilization.

Another important aspect of the present invention is that it valuably supports and services the historical trend of reducing costs, simplifying systems, and increasing performance.

These and other valuable aspects of the present invention consequently further the state of the technology to at least the next level.

While the invention has been described in conjunction with a specific best mode, it is to be understood that many alternatives, modifications, and variations will be apparent to those skilled in the art in light of the aforegoing description. Accordingly, it is intended to embrace all such alternatives, modifications, and variations that fall within the scope of the included claims. All matters hithertofore set forth herein or shown in the accompanying drawings are to be interpreted in an illustrative and non-limiting sense.

What is claimed is:

1. A method of operation of a storage control system comprising:

generating encoded data having a proportional data distribution for writing to a memory device;

identifying a marginal block when an erase block is read from the memory device;

generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution;

storing the marginal tag in data pages of the marginal block; and

upon reading a data page in which the marginal tag has been stored, detecting that the data page has a non-proportional data distribution different from the proportional data distribution, and detecting that the data page is unusable and located in the marginal block in accordance with said detection of the non-proportional data distribution.

2. The method as claimed in claim **1** wherein:

generating the encoded data includes generating the encoded data having a data binary-zero distribution; and

generating the marginal tag includes generating the marginal tag having a tag binary-zero distribution different from the data binary-zero distribution.

3. The method as claimed in claim 1 wherein

storing the marginal tag includes storing the marginal tag in one or more data pages determined to be uncorrectable pages of the erase block.

4. The method as claimed in claim 1 further comprising:

generating a tag identifier for the marginal tag; and

writing the tag identifier to a tag page in the marginal block.

5. The method as claimed in claim 1 further comprising:

generating a tag correction code for the marginal block; and

correcting a tag correctable error in the marginal block with the tag correction code.

6. A method of operation of a storage control system comprising:

generating encoded data having a proportional data distribution for writing to a memory device;

identifying a marginal block based on a block error when an erase block is read from the memory device;

generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution;

storing the marginal tag in data pages of the marginal block; and

upon reading a data page in which the marginal tag has been stored, detecting that the data page has a non-proportional data distribution different from the proportional data distribution, and detecting that the data page is unusable and located in the marginal block in accordance with said detection of the non-proportional data distribution.

7. The method as claimed in claim 6 wherein:

generating the encoded data includes generating the encoded data having a data binary-zero distribution; and

generating the marginal tag includes generating the marginal tag having a tag binary-zero distribution and a tag binary-one distribution, the tag binary-zero distribution different from the data binary-zero distribution; and

further comprising:

generating a read tag having a read binary-zero distribution and a read binary-one distribution, the read binary-zero distribution different from the tag binary-zero distribution, the read binary-one distribution different from the tag binary-one distribution.

8. The method as claimed in claim 6 wherein:

generating the encoded data includes generating the encoded data having a data binary-one distribution; and

generating the marginal tag includes generating the marginal tag having a lump pattern with a tag binary-one distribution different from the data binary-one distribution, the lump pattern having contiguous binary-zero digits and contiguous binary-one digits.

9. The method as claimed in claim 6 further comprising:

generating a contiguous sequence of a tag identifier for the marginal tag; and

writing the contiguous sequence of the tag identifier to a tag page in the marginal block.

10. The method as claimed in claim 6 further comprising:

generating a tag correction code with a tag correction rate of at least fifty percent for the marginal block; and

correcting a tag correctable error in the marginal block with the tag correction code.

11. A storage control system comprising:

a data generation module for generating encoded data having a proportional data distribution for writing to a memory device;

a block identification module for identifying a marginal block when an erase block is read from the memory device;

a tag generation module for;

generating a marginal tag for the marginal block, the marginal tag having a non-proportional data distribution different from the proportional data distribution;

storing the marginal tag in data pages of the marginal block; and

a tag detection module for detecting, after the storage control system reads a data page in which the marginal tag has been stored, that the data page has a non-proportional data distribution different from the proportional data distribution, and detecting that the data page is unusable and located in the marginal block in accordance with said detection of the non-proportional data distribution.

12. The system as claimed in claim 11 wherein:

the data generation module is for generating the encoded data having a data binary-zero distribution; and

the tag generation module is for generating the marginal tag having a tag binary-zero distribution different from the data binary-zero distribution.

13. The system as claimed in claim 11 wherein:

the data generation module is for generating the encoded data having a data binary-one distribution; and

the tag generation module is for generating the marginal tag having a lump pattern with a tag binary-one distribution different from the data binary-one distribution.

14. The system as claimed in claim 11 wherein:

the tag generation module is for generating a tag identifier for the marginal tag; and

further comprising:

a tag-writing module for writing the tag identifier to a tag page in the marginal block.

15. The system as claimed in claim 11 further comprising:

a code generation module for generating a tag correction code for the marginal block; and

a tag correction module for correcting a tag correctable error in the marginal block with the tag correction code.

16. The system as claimed in claim 11 wherein the block identification module is for identifying the marginal block based on a block error when the erase block is read from the memory device.

17. The system as claimed in claim 16 wherein:

the data generation module is for generating the encoded data having a data binary-zero distribution; and

the tag generation module is for generating the marginal tag having a tag binary-zero distribution and a tag binary-one distribution, the tag binary-zero distribution different from the tag binary-one distribution and the data binary-zero distribution; and

further comprising:

a tag detection module for generating a read tag having a read binary-zero distribution and a read binary-one distribution, the read binary-zero distribution different from the tag binary-zero distribution, the read binary-one distribution different from the tag binary-one distribution.

18. The system as claimed in claim 16 wherein:

the data generation module is for generating the encoded data having a data binary-one distribution; and

the tag generation module is for generating the marginal tag having a lump pattern with a tag binary-one distribution different from the data binary-one distribution, the lump pattern having contiguous binary-zero digits and contiguous binary-one digits.

19. The system as claimed in claim **16** wherein:

the tag generation module is for generating a contiguous sequence of a tag identifier for the marginal tag; and

further comprising:

a tag-writing module for writing the contiguous sequence of the tag identifier to a tag page in the marginal block.

20. The system as claimed in claim **16** further comprising:

a code generation module for generating a tag correction code with a tag correction rate of at least fifty percent for the marginal block; and

a tag correction module for correcting a tag correctable error in the marginal block with the tag correction code.

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