



A Caterpillar Company

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Kemper Integral Hammer Union Swages can replace couplings or nipples in oilfield service, stimulation and test systems where Hammer Union pipe connector modularity is essential. Standard API thread types and Union Figure Number combinations are stocked for immediate delivery and custom combinations can be delivered to order with minimal lead times. Because Kemper Integral Hammer Union Swages are made to factory specifications, service company users can be assured of exact, union compatibility and API thread spec compliance.



**Note: Stock Swages good for Standard or Sour Gas Service
up to 10,000 psi Cold Working Pressure - Swages for working
pressures up to 15,000 psi available on request.**

Description	Part Number	CWP psi	Weight lbs.
1 1/2" 1502 FEMALE X 2" LPTL	1515SW2X2LL	10,000	-
1 1/2" 1502 FEMALE X 2 3/8" EUE 8RD	1515SW2X2375E	10,000	10.4
1 1/2" 1502 FEMALE X 2 7/8" EUE 8RD	1515SW2X2875E	10,000	12
2" 1502 FEMALE X 2" LPT	1502SW2X2LA	10,000	10.9
2" 1502 FEMALE X 2 3/8" EUE 8RD	1502SW2X2375E	10,000	9.9
2" 1502 FEMALE X 2 7/8" EUE 8RD	1502SW2X2875E	10,000	10.1
2" 1502 FEMALE X 4 1/2" 8RD SC	1502SW2X45SC	10,000	13.8
2" 1502 FEMALE X 5 1/2" 8RD SC	1515SW2X55SC	10,000	21.2
3" 1502 FEMALE X 2" LPTL	1503SW2X2L	10,000	12.8
3" 1502 FEMALE X 2 3/8" EUE 8RD	1503SW2X2375E	10,000	12
3" 1502 FEMALE X 2 7/8" EUE 8RD	1503SW2X2875E	10,000	12.6
3" 1502 FEMALE X 3" LPT	1503SW2X3L	10,000	13.8
3" 1502 FEMALE X 3 1/2" EUE 8RD	1503SW2X35E	10,000	14.4
3" 1502 FEMALE X 4" LPT	1503SW2X4L	10,000	17.3
3" 1502 FEMALE X 4" 8RD SC	1503SW2X4SC	10,000	-
3" 1502 FEMALE X 4" 8RD LC	1503SW2X4LC	10,000	-
3" 1502 FEMALE X 5 1/2" 8RD SC	1503SW2X55SC	10,000	23.2
3" 1502 FEMALE X 7" 8RD SC	1503SW2X7SC	10,000	28.5
4" 1002 FEMALE X 2" LPT	1204SW2X2375E	10,000	18.5
4" 1002 FEMALE X 2 3/8" EUE 8RD	1204SW2X2375E	10,000	18.5
4" 1002 FEMALE X 2 7/8" EUE 8RD	1204SW2X2875E	10,000	18.8
4" 1002 FEMALE X 3" LPT	1204SW2X3L	10,000	-
4" 1002 FEMALE X 3 1/2" EUE 8RD	1204SW2X35E	10,000	19.6
4" 1002 FEMALE X 4" LPT	1204SW2X4L	10,000	19.4
4" 1002 FEMALE X 4 1/2" 8RD SC	1204SW2X45SC	10,000	19.9
4" 1002 FEMALE X 5 1/2" 8RD SC	1204SW2X55SC	10,000	22.8
4" 1002 FEMALE X 7" 8RD SC	1204SW2X7SC	10,000	34.5
4" 602 FEMALE X 2" LPT	6204SW2X2LL	6,000	-
4" 602 FEMALE X 2 3/8" EUE 8RD	6204SW2X2375E	6,000	18.6
4" 602 FEMALE X 2 7/8" EUE 8RD	6204SW2X2875E	6,000	19.2
4" 602 FEMALE X 3" LPT	6204SW2X3L	6,000	19.6
4" 602 FEMALE X 3 1/2" EUE 8RD	6204SW2X35E	6,000	19.7
4" 602 FEMALE X 4" LPT	6204SW2X4L	6,000	19.1
4" 602 FEMALE X 4 1/2" 8RD SC	6204SW2X45SC	6,000	20.6
4" 602 FEMALE X 5 1/2" 8RD SC	6204SW2X55SC	6,000	23
4" 602 FEMALE X 7" 8RD SC	6204SW2X7SC	6,000	31.9

