

23.2: New Green and Red Phosphorescent Host Materials for Highly-efficient and Long-lifetime OLEDs

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Abstract

We successfully found new phosphorescent host materials. Red host material PRH-01 with a red phosphorescent emitter achieved very high performance of 4.9 V, current efficiency of 20.2 cd/A and half lifetime of 150,000 hrs at an initial luminance of 1,000 cd/m². We designed new molecular structure of green host material focusing on electron transport property and newly developed material PGH-01 achieved very high performance of 5.3 V, 71.9 cd/A and half lifetime of 150,000 hrs at an initial luminance of 1,000 cd/m². It was confirmed by simulation that these host materials have great potential to reduce power consumption of full-color OLED displays. We also studied hybrid white OLEDs with combining the latest blue fluorescent material and the phosphorescent materials. High luminous efficacy of about 30 lm/W and long lifetime over 200,000 hrs at an initial luminance of 1,000 cd/m² without any light outcoupling structure were successfully obtained.

1. Introduction

Full-color Active-Matrix Organic Light Emitting Diode (AMOLED) displays have been rapidly developed and commercialized by some companies in 2007 [1]. In addition, some development projects for highly-efficient OLED lighting are now energetically proceeding in Europe. One of the main issues in order to glow the commercial market of OLEDs is the achievement of comparable power consumption to existing devices such as LCD or LED.

Fluorescent emitting materials are mainly selected in practical OLEDs in the point of lifetime issue. The efficiency of fluorescent OLEDs has been successfully improved in some groups [2], and possibility to the further improvement such as triplet recycling by triplet-triplet annihilation process [3] has been reported. However the limit of the internal quantum efficiency of fluorescent OLED is less than phosphorescent one in principle because of the generation ratio of singlet/triplet exciton. Therefore it is very important for the improvement of power consumption of OLEDs to develop phosphorescent OLEDs with high efficiency and long lifetime.

We have already reported a newly developed phosphorescent host material PRH-01 for red OLEDs [4]. In this report, we mention about the latest performance of phosphorescent red device combining PRH-01 with a red emitter. Very high performance, driving voltage of 4.9 V, current efficiency of 20.2 cd/A and half lifetime of 150,000 hrs at an initial luminance of 1,000 cd/m² were successfully achieved. At the same time, we designed new molecular structure of phosphorescent green host material focusing on the electron transport property of emitting layer. Newly developed material PGH-01 also achieved very high performance of 5.2 V, 71.9 cd/A and 150,000 hrs at an initial luminance of 1,000 cd/m². In order to estimate the contribution of

these host materials to the reduction of power consumption of full-color OLED displays, we estimated power consumption of 2.0" QVGA full-color OLED by utilizing optical simulation. It was confirmed by the simulation that these host materials have a great potential to reduce power consumption.

Furthermore we studied hybrid white OLEDs with stacking the latest deep blue fluorescent material and these phosphorescent materials. High luminous efficacy of about 30 lm/W and long lifetime over 200,000 hrs at an initial luminance of 1,000 cd/m² without any light outcoupling structure were successfully obtained.

2. Results and Discussions

2.1. Phosphorescent red host material

In 2008 we reported a new red phosphorescent host material PRH-01 which shows lower driving voltage and longer lifetime than conventional materials such as Zn-chelate derivatives or 4,4'-N,N-bis(carbazolyl)biphenyl (CBP) [4]. The obtained device performance was driving voltage of 5.2 V, current efficiency of 10.4 cd/A and half lifetime of 72,000 hrs at an initial luminance of 1,000 cd/m² with the device structure as follows.

ITO/HT/HT-1/PRH-01:RD/ET-1/LiF/Al

RD was a conventional red phosphorescent emitter and ET-1 is an electron transport material with high electron mobility developed for fluorescent OLEDs.

However the performance was less than the latest fluorescent OLEDs. Therefore we studied the improvement of performance by combining PRH-01 with new red emitter (RD1). The device structures were as follows;

ITO/HT/HT-1/PRH-01:RD1/HBL/ET/LiF/Al

The initial performance and half lifetime at an initial luminance of 1,000 cd/m² were summarized in Table 1. According to our empirical acceleration factor of 1.85th power, the lifetime values were estimated from the luminance decay curve at an initial luminance of 10,000 cd/m² as shown in Figure 1.

Table 1. Device performance of red OLEDs with PRH-01. Initial performance was at a luminance of 1000 cd/m².

EML	HBL	ETL	Voltage (V)	CIE (x, y)	L/J (cd/A)	EQE (%)	Half lifetime @1,000cd/m ² (hr)
PRH-01:RD	none	ET-1	5.2	(0.68, 0.32)	10.4	13.7	72,000
PRH-01:RD1	none	ET-1	4.1	(0.67, 0.33)	19.2	18.6	87,000
PRH-01:RD1	HBL	ET-1	4.6	(0.67, 0.33)	19.7	18.9	110,000
PRH-01:RD1	HBL	ET-2	4.9	(0.67, 0.33)	20.2	19.5	>150,000

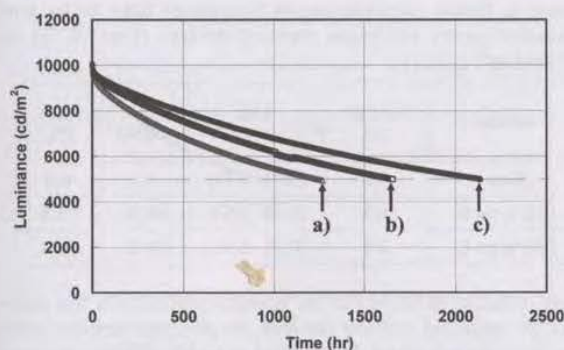


Figure 1. Luminance decay curves of PRH-01 devices with RD1 at an initial luminance of 10,000 cd/m^2 . Device structures are shown as follows, a) PRH-01:RD1/ET-1, b) PRH-01:RD1/HBL/ET-1, c) PRH-01:RD1/HBL/ET-2.

Firstly, the device with RD1 showed 1.8 times higher efficiency of 19.2 cd/A , but the lifetime was almost same as the device with a conventional RD. Here we supposed that the lower lifetime was caused by electron accumulation at the interface between the emission layer (EML) and ET-1 because of the large LUMO-level difference between ET-1 and PRH-01 of about 0.4 eV, followed by the degradation of electron transport layer (ETL) by accumulated electron.

Therefore we studied the effect of hole blocking layer (HBL) and ET materials dependence. The lifetime was highly improved from 87,000 hrs to 110,000 hrs by inserting HBL which has the intermediate LUMO level between PRH-01 and ET-1. Furthermore the device with ET-2 alternative to ET-1 showed the highest efficiency of 20.2 cd/A and the longest lifetime of over 150,000 hrs. We consider that the long lifetime was obtained by the higher electron durability of ET-2 than that of ET-1.

2.2. Phosphorescent green host material

In the latest full-color OLED displays which have high color purity over 100% of NTSC, green pixels need longer lifetime because of higher luminance rather than the device with lower color purity. A phosphorescent green system should be suitable for this requirement due to the higher efficiency than that of a fluorescence. However, the conventional green phosphorescent host material CBP has short lifetime.

Firstly, we fabricated a device with CBP and a phosphorescent green emitter (GD) and estimated its lifetime. The device structure was ITO/HT/HT-1/CBP:GD/HBL/tris(8-quinolynolato) aluminum (Alq_3)/LiF/Al. As shown in Table 2, the lifetime at an initial luminance of 1,000 cd/m^2 was confirmed to be severely shorter lifetime of 8,000 hrs than the latest fluorescent devices of over 100,000 hrs [2].

Table 2. Device performance of green OLEDs. Initial performance was at a luminance of 1000 cd/m^2 .

Host	ETL	Voltage (V)	CIE (x, y)	L/J (cd/A)	EQE (%)	Half lifetime @1,000 cd/m^2 (hr)
CBP	Alq_3	5.6	(0.32, 0.64)	52.6	14.0	8,000
PGH-01	ET-1	5.2	(0.35, 0.62)	71.9	19.2	>150,000

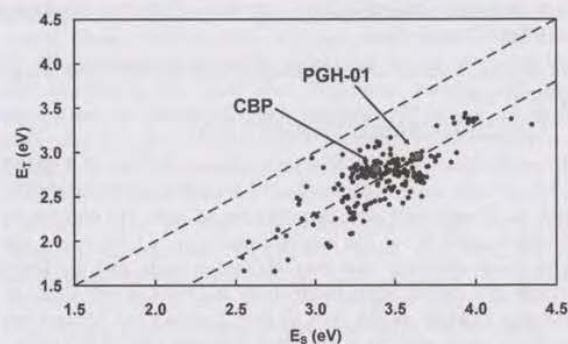


Figure 2. The relationship between singlet (E_S) and triplet energy gap (E_T) of host material: calculated results (black circle), measured results of CBP (gray circle) and PGH-01 (red-circle).

In order to analyze the degradation mechanisms of the CBP device, we measured the carrier mobility of CBP by time of flight method. The results were that the hole mobility of $2 \times 10^{-3} \text{ cm}^2/\text{Vs}$ was larger than the electron mobility of $4 \times 10^{-4} \text{ cm}^2/\text{Vs}$ at an electric field of 0.25 MV/cm .

From the results we supposed the degradation mechanism as follows. Excess hole was injected into ETL because of the hole transport property of CBP which has carbazole units, and it was likely to occur the degradation of ETL by the injected hole.

Therefore we designed electron transport host structures without carbazole structure in order to improve the hole durability of device structure. From many types of candidate structures except chelate derivatives, we selected some structures with suitable singlet and triplet energy level E_S and E_T by utilizing quantum chemical simulation technique. As reported in the past, chelate derivatives are likely to degrade under the existence of hole. As the result, we obtained electron-transport-type host material PGH-01 which is non-chelate and has no carbazole unit. Figure 2 shows the relationship between singlet and triplet energy gap of host material. The E_T of PGH-01 is about 3.0 eV which is enough to confine the triplet exciton on green phosphorescent emitters that have the E_T of around 2.4 eV. The carrier mobility values of PGH-

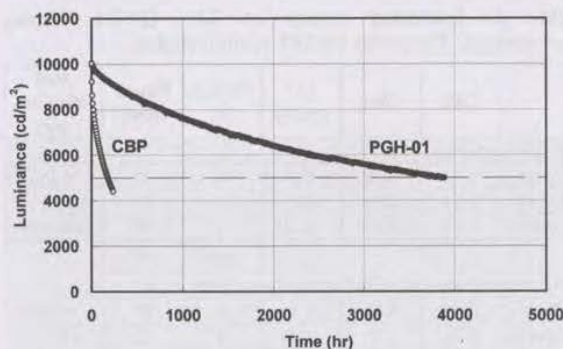


Figure 3. Luminance decay curves of green devices at an initial luminance of 10,000 cd/m^2 .

01 at an electric field of 0.25 MV/cm were 10^{-6} cm²/Vs (hole) and 6×10^{-4} cm²/Vs (electron).

We evaluated the device performance with PGH-01. The device structure was;

ITO/HT/HT-1/Host:GD/HBL/ET/LiF/Al.

The performance of PGH-01 was also shown in Table 2. PGH-01 achieved high current efficiency of 71.9 cd/A at 1,000 cd/m² (67.4 cd/A at 10 mA/cm²) and long lifetime of over 150,000 hrs by combining with ET-1. The acceleration factor of 1.7th power was used. High efficiency and long lifetime indicate that the triplet exciton and carrier were successfully confined in the EML by applying PGH-01 as the host. Figure 3 shows the lifetime test results of green devices at an initial luminance of 10,000 cd/m². We consider that degradation of ETL by hole was drastically decreased by using electron transport host material.

2.3. Performance simulation of full-color display

We estimated power consumption of full-color OLED displays with the newly developed host materials in order to confirm the effect on reduction of power consumption. Specifications of estimated display panel are as follows; Panel structure: 2.0" QVGA and top emission type with polarizer (T = 45%), brightness: 300 cd/m² (100% ON, Aperture ratio 40%), color coordinate of white: (0.31, 0.32), NTSC ratio: 100% and operating voltage 5 V (R, G, B). Each pixel luminance is 565 cd/m² (blue), 3006 cd/m² (green) and 1429 cd/m² (red). The CIE coordinate and current efficiency of each pixel was estimated by optical simulation method by using experimental results of bottom emission devices [5].

Estimated results were summarized in Table 3. It was confirmed that both PGH-01 and PRH-01 can contribute the reduction of power consumption by 50 mW compared to the case of all fluorescent type display. However, the half lifetime of phosphorescent green pixels was estimated to be about 25,000 hrs which was much shorter than fluorescent green pixels of 126,000 hrs. Furthermore, the lifetime of fluorescent blue pixel was the shortest and power consumption of that was the largest. In future we must try to improve materials for both phosphorescent green and fluorescent blue and contribute to the improvement of OLED display performance.

Table 3. Estimated results of 2.0" QVGA display performance. The power by TFT is not included.

	CIE _x	CIE _y	L/J (cd/A)	Voltage (V)	Power (mW)	Half lifetime (hr)
All fluorescence						
Blue	0.13	0.08	5.1	5	91	19,000
Green	0.21	0.69	37.1	5	67	126,000
Red	0.67	0.33	20.8	5	57	230,000
				total	215	
Blue: Fluorescence, G,R: Phosphorescence						
Blue	0.13	0.08	5.1	5	91	19,000
Green	0.24	0.71	77.5	5	32	25,000
Red	0.67	0.33	26.9	5	44	>600,000
				total	167	

Table 4. Device performance of fluorescent blue device and phosphorescent red/green stacked devices (type A, B) at 10 mA/cm².

Device	Voltage (V)	CIE (x,y)	L/J (cd/A)	EQE (%)
Blue	4.9	(0.14, 0.11)	6.6	6.8
R/G type A	3.9	(0.45, 0.53)	43.9	15.7
R/G type B	3.9	(0.41, 0.57)	66.5	20.1

Here it should be noted that the estimated structure in this paper was no optimized one and the joint development between Sony and Idemitsu has already contributed to highly efficient and long lifetime fluorescent deep blue device with optimized structure [6].

2.4. Fluorescent/phosphorescent-stacked hybrid white OLEDs

In recent years we have developed all fluorescent type white OLEDs and achieved very high efficiency of over 16 lm/W and long lifetime of 88,000 hrs at 1,000 cd/m². However the external quantum efficiency of the device has reached to 8.4%, which is close to the limit of all fluorescent system in principle, and further improvement of efficiency has been desired in order to improve performance of white with CF full-color display or OLED lighting system.

Therefore, we studied both fluorescent and phosphorescent stacked hybrid white OLEDs with PGH-01, PRH-01 and the latest fluorescent blue materials. The performance of fluorescent blue material used for the white OLEDs is CIE coordinate of (0.14, 0.11), voltage of 4.9 V, current efficiency of 6.6 cd/A and EQE of 6.8% at 10 mA/cm². Desirable color coordinate of red/green phosphorescent device was estimated to be (0.44, 0.53) in order to achieve good white color by combining with (0.14, 0.11) of blue. We developed two types of phosphorescent red/green stacked devices type A and B as shown in Table 4. We note that both green and red phosphorescent emitters in white OLEDs are conventional materials. Type A device achieved the CIE coordinate of (0.45, 0.53) which is very close to the ideal value for white. The color of type B turned slightly greenish but the EQE of over 20% was observed.

Finally we made some trial fabrications of hybrid white OLEDs. We developed two types of hybrid white OLEDs type I and II that are based on Type B structure for the red/green component due to its high EQE. The estimated device performances at a luminance of 1,000 cd/m² without any light outcoupling structure were summarized in Table 5. Lifetime was estimated from the results at an initial luminance of 10,000 cd/m² by using the acceleration factor of 1.7th power (Figure 6).

Table 5. Device performance of hybrid white OLEDs (type I, II) at 1,000 cd/m².

Structure	CIE (x, y)	Efficacy (lm/W)	Lifetime (hr)
Type I	(0.37, 0.40)	27.4	>200,000
Type II	(0.32, 0.42)	35.8	94,000

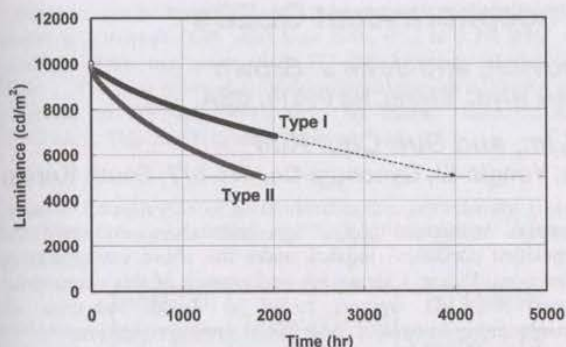


Figure 5. Luminance decay curves of hybrid white OLEDs at an initial luminance of 10,000 cd/m^2 .

High luminous efficacy of 30 lm/W and long lifetime of about 200,000 hrs were successfully achieved. CIE y value of over 0.40 may not be suitable for display application, and we will improve color and efficiency in future by optimizing the device structure.

3. Summary

We successfully found new phosphorescent host materials. Red host material PRH-01 with a red phosphorescent emitter achieved very high performance, driving voltage of 4.9 V, current efficiency of 20.2 cd/A and half lifetime of 150,000 hrs at an initial luminance of 1,000 cd/m^2 . At the same time, we designed new molecular structure of green host material focusing on electron transport property of emitting layer. Newly developed material PGH-01 also achieved very high performance of 5.3 V, 71.9 cd/A and half lifetime of over 150,000 hrs at an initial

luminance of 1,000 cd/m^2 . These host materials will make great contributions to the reduction of power consumption of full-color OLED displays. Furthermore we studied hybrid white OLEDs with combining the latest blue fluorescent material and these phosphorescent materials. High luminous efficacy of about 30 lm/W and long lifetime over 200,000 hrs at an initial luminance of 1,000 cd/m^2 without any light outcoupling structure were successfully obtained.

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Table of Contents

Volume 1

Session 3: AMOLEDs I (Active-Matrix Devices)

- 3.1: A New AMOLED Pixel Compensating the Combination of n-Type TFT and Normal OLED Device 1
 Sang-Hoon Jung, Hong-Koo Lee, Soo-Jeong Park, Tae-Joon Ahn, Seok-Woo Lee, Juhn-Suk Yoo, Soo-Young Yoon, Chang-Dong Kim, In Byeong Kang LG Display Co.
- 3.2: Digital Drive for White OLEDs 5
 Kazuyoshi Kawabe, Takatoshi Tsujimura, Seiichi Mizukoshi, Nobuyuki Mori, Koichi Onomura Kodak Japan Ltd.
 Steven A. Van Slyke, Jeffrey P. Spindler, Anatole Pieten, Kenneth M. Fallon Eastman Kodak Company
- 3.3: Real-Time Brightness Compensation for a-Si:H TFT Backplane AMOLED 9
 Chang-Heon Kang, Jin-Hyoung Kim, Hyun-Haeng Lee, Won-Kyu Ha, Hak-Su Kim, Yoon-Heung Tak LG Display Co., Ltd.

Session 4: Flexible Display Components (Flexible Displays)

- 4.1: A Variable Curved Backlight 1
 David J. Montgomery Sharp Laboratories of Europe
 Takeshi Ishida, Yusuke Tsuda Sharp Corporation
 Harry Walton Sharp Laboratories of Europe
- 4.2: Flexible Electronic Skin Display 16
 Erica Montbach, Oleg Pishnyak, Mark Lightfoot, Nick Miller, Asad Khan, J. William Doane Kent Displays Inc.
- 4.3: Printed, Doped Flexible P-OLED Displays and Lighting 20
 Devin MacKenzie, Janie Breeden, Jianping Chen, Phil Hinkle, Eric Jones, Anoop Menon, Yuko Nakazawa, Joon-Ho Shin, Vung Vo, Matt Wilkinson, Yuka Yoshioka, John Zhang Add-Vision, Inc.
- 4.4L: *Late-News Paper*: A High-Resolution Flexible Electrophoretic Display Driven by OTFTs with Inkjet-Printed Organic Semiconductor 25
 Noriyuki Kawashima, Norihito Kobayashi, Nobuhide Yoneya, Hideki Ono, Toshio Fukuda, Takahiro Ohe, Yui Ishii, Akihiro Nomoto, Mari Sasaki, Kazumasa Nomoto Sony Corporation

Session 5: Emerging Applications (Applications)

- 5.1: *Invited Paper*: Development of E-Paper Color Display Technologies 28
 Alex Henzen iRex Technologies
- 5.2: Approaches to Virtual Product Development in the LCD Industry 31
 KwangHoon Lee, SangMin Shin, ChoongSik Kim, WoongJu Kim, SinYoung Lee Samsung Electronics
- 5.3: Simulation of Planar Light Guides in Imaging Applications Using Rigorous Diffraction Theory 35
 Tapani Levola Nokia Research Center
- 5.4: Subtitles in Short 3-D Movies 38
 Lachlan Pockett, Monika Pölönen, Marja Salmimaa Nokia Research Center

Session 6: Field-Emission Displays (Field-Emission Displays)

- 6.1: *Invited Paper*: Design of Carbon Nanotubes for Field-Emission Applications 42
 William I. Milne, Mark Mann University of Cambridge
 Kenneth B. K. Teo Aixtron Ltd.

- 6.2: *Distinguished Paper*: Improvements of Color CNT-FED Character-Displays 46
 Sashiro Uemura, Hiroyuki Kurachi, Junko Yotani, Takeshi Nagasako, Takehiro Nakao, Masaaki Ito, Akira Sakurai, Mamoru Kajiwara, Kouichi Sato Noritake Co., Ltd.
 Kazuhiko Fukuda Fuji Electric Systems Co., Ltd.
 Yahachi Saito Nagoya University
- 6.3: Enhancement of Field Emission on Surface-Conduction Electron-Emitters 50
 Hui-Wen Cheng, Yiming Li National Chiao Tung University

Session 7: Plasma-Display Efficacy and Cell Design (Emissive Displays)

- 7.1: *Invited Paper*: Analysis for Reduction of Power Consumption in PDP 54
 Byung Hak Lee, Woo Joon Chung, Tae Jun Kim, Tae Seong Kim, Ju Gon Seok, Yeon Sung Jung Samsung SDI Co., Ltd.
- 7.2: Address Discharge Characteristics of High-Luminous-Efficacy PDP with SrO Protecting Layer 58
 Hae-Yoon Jung, Tae-Ho Lee, Ohyoung Kwon, Ki-Woong Whang Seoul National University
- 7.3: High-Luminance Ultra-High-Resolution PDPs with Twin-Path Coplanar Discharge Cells 62
 Yoshikuni Hirano, Keiji Ishii, Takenobu Usui, Yukio Murakami NHK Science and Technical Research Laboratories
- 7.4: Reduction of Address-Delay-Time Degradation by Half-Pitch Shifted Priming Cell Structure in AC-PDPs 66
 Shunichiro Nobuki, Norihiro Uemura, Masakazu Sagawa, Naoya Tokoo, Shirun Ho, Kazutaka Tsuji, Yoshiro Mikami, Masatoshi Shiiki, Keizo Suzuki Hitachi Ltd.

Session 8: Front Projection (Projection)

- 8.1: LCOS Devices for Professional Projection Displays 70
 André Van Calster, Dieter Cuyppers, Herbert De Smet Ghent University - IMEC
- 8.2: Color-Tuning Projection System for Adaptive Combination of High Brightness and Wide Color Gamut 73
 Makoto Maeda, Kazuhiro Arai, Masahiro Haraguchi, Taka-aki Abe, Susumu Tanase, Ken Mashitani, Masataka Inoue, Hideyuki Kanayama Sanyo Electric Co.
- 8.3: High Contrast in Bright Ambients with Angle-Shifting Front Projection Screen 77
 Baku Katagiri, Masanobu Oolke, Tohru Kawakami, Tatsuo Uchida, Yoshito Suzuki Tohoku University
- 8.4L: *Late-News Paper*: Technology Study for a 4K x 2K High Frame Rate (240 fps) Projector 81
 Tsuneo Hayashi, Yoshihiko Kuroki Sony Corporation

Session 9: AMOLEDs II (Active-Matrix Devices)

- 9.1: 40 Inch FHD AM-OLED Display with IR Drop Compensation Pixel Circuit 85
 Yang Wan Kim, Won Kyu Kwak, Jae Yong Lee, Wong Sik Choi, Ki Yong Lee, Sung Chul Kim, Eui Jin Yoo Samsung Mobile Displays Co., Ltd.
- 9.2: Line-Scan Sequential Lateral Solidification Process for AMOLED Application 88
 Jae Beom Choi, Cheol-Ho Park, In-Do Chung, Kwon-Hyung Lee, Hoon Kee Min, Chi-Woo Kim, Sang Soo Kim Samsung Mobile Displays Co., Ltd.
- 9.3: Active-matrix Organic Light Emitting Diode Using Inverse Staggered Poly-Si TFT with a Center-offset Gated Structure 92
 Dong Han Kang, Jae Hwan Oh, Mi Kyung Park, Tae Jin Park, Beom Seok Oh, Gyeong Heon Kim, Eun Ho Lee, Ji Ho Hur, Jin Jang Kyung Hee University
 Young Jin Jang, Jae Beom Choi, Chi Woo Kim Samsung Mobile Display

Table of Contents

Session 10: Flexible-Display Manufacturing (Flexible Displays / Display Manufacturing)

- 10.1: **Invited Paper:** Wearable 4-inch QVGA Full Color Video Flexible AMOLEDs for Rugged Applications.....96
Ruiqing Ma, Kamala Rajan, Jeff Silvernail, Ken Urbanik, Jason Paynter, Prashant Mandlik, Mike Hack, Julie J. Brown *Universal Display Corporation*
Juhn S. Yoo, Yong-Chul Kim, In-Hwan Kim, Seung-Chan Byun, Sang-Hoon Jung, Jong-Moo Kim, Soo-Young Yoon, Chang-Dong Kim, In-Byeong Kang *LG Display Co. Ltd.*
Keith Tognoni, Robert Anderson, David Huffman *L3 Communications*
- 10.2: **Invited Paper:** Flexible E-Books.....100
Ian French *Prime View International*
- 10.3: **Invited Paper:** Rollable Displays: From Concept to Manufacturing 104
Edzer Huijtema, Fred Touwslager, Erik van Veenendaal, Nick van Aerle, Pieter van Lieshout *Polymer Vision Ltd.*
- 10.4: Multi-Wavelength Photolithography for Manufacturing Flexible Electronics 108
Ajay Jain, George Powch *Versatilis LLC*

Session 11: 3-D Applications (Applications)

- 11.1: An Auto-Stereoscopic 3D Display Using Tunable Liquid Crystal Lens Array that Mimics Effects of GRIN Lenticular Lens Array 111
Yung-Yuan Kao, Yan-Pean Huang *National Chiao Tung University*
Kai-Xian Yang *Chung Yuan Christian University*
Paul C.-P. Chao *National Chiao Tung University*
Chi-Chung Tsa, Chi-Neng Mo *Chunghwa Picture Tubes Ltd.*
- 11.2: **Distinguished Paper:** VCMaster3D: A New Fourier Optics Viewing Angle Instrument for Characterization of Autostereoscopic 3D Displays 115
Thierry Leroux, Pierre Boher, Thibault Bignon, David Glinel *ELDIM*
Shin ichi Uehara *NEC LCD Technologies*
- 11.3: Depth-Image-Based Rendering (DIBR) Using Disocclusion Area Restoration 119
Young Ju Jeong, Youngshin Kwak, Youngran Han, Yong Ju Jung, Du-sik Park *Samsung Electronics Co., Ltd.*
- 11.4: A Quality-Scalable Depth-Aware Video Processing System ...123
Chao-Chung Cheng, Chung-Te Li, Yi-Min Tsai, Liang-Gee Chen *National Taiwan University*
- 11.5L: **Late-News Paper:** Full Resolution Autostereoscopic 3D Display for Mobile Applications 127
John C. Schultz, Robert Brott, Michael Sykora, William Bryan *3M Company*
Tetsuo Fukami, Kenji Nakao, Akio Takimoto *Toshiba Matsushita Display Technology Co., Ltd.*

Session 12: Field-Emission Applications (Field-Emission Displays)

- 12.1: **Invited Paper:** Enhanced Electron Emission of Carbon-Nanotube Emitters with Post-Growth Treatment 131
Joon Won Lim, Je Hwang Ryu, Han Eol Lim, Byung Taek Son, Soon Ju Jang, Yi Sang Lee, Jin Jang, Kyu Chang Park *Kyung Hee University*
- 12.2: Enhanced Electron Emission of the Cone-shaped Emitters with Carbon Nanostructures 135
Je Hwang Ryu, Han Eol Lim, Byung Taek Son, Joon Won Lim, Soon Ju Jang, Yi Sang Lee, Jin Jang, Kyu Chang Park *Kyung Hee University*

- 12.3: 1-Second Implementation of CNT-Emitter Arrays on Glasses for BLUs.....139
Koji Furuichi *Dainippon Screen Mfg. Co., Ltd.*
Yosuke Shiratori, Kotaro Sekiguchi, Hisashi Sugime, Suguru Noda *The University of Tokyo*
- 12.4: 7 Inch Field Emission Backlight Unit Assembly using TiO₂ Coated Spacer for LCD Panel.....142
Chi-Neng Mo, Mei-Tsao Chiang *Chunghwa Picture Tubes, Ltd.*
Jian-Min Jeng, Wen-Ching Shih, Chi-Tsung Lo, Li-Yung Lu, Wen-Hsien Cheng, Ping-Ta Tai, Yi-Li Lee *Tatung Corporation*

Session 13: Plasma-Display Driving (Emissive Displays)

- 13.1: New Single Sustain System with High-Voltage Address Driver (Hi-AD) for Low Power Consumption and Low Cost PDPs 146
Mutsuhiro Mori, Takuo Nagase *Hitachi, Ltd.*
Makoto Onozawa *Hitachi Plasma Display Ltd.*
Yohei Yanagida, Junichi Yokoyama *Hitachi, Ltd.*
Hiroki Matsuoka *Hitachi Plasma Display Ltd.*
Tomoyasu Furukawa, Keizo Suzuki *Hitachi, Ltd.*
- 13.2: Driving Waveforms for New Single Sustain System with High Voltage Address Driver (Hi-AD) 150
Makoto Onozawa *Hitachi Plasma Display Ltd.*
Takuo Nagase, Mutsuhiro Mori, Yoshiho Seo *Hitachi Ltd.*
- 13.3: Using New Driving Method to Reduce Data IC Heat, with the Single Scan Mode, in a 50-in Full HD PDP 154
Dae-Hun Kim, Sung-Hwan Kim, Hyun-Il Park, Jong-Woon Kwak, Tae-Hyung Kim, Kwang-Hyun Kim, Dae-Jin Myoung, Jang-Hwan Cho, Seong-Hak Moon *LG Electronics, Inc.*
- 13.4: Three-Dimensional Observations of Reset and Address Discharges of Plasma Display Panel Test Panel 158
Tae-Seung Cho, Jong-Ki Choi, Eun-Gi Heo, Deok-Hyeon Choe *Samsung SDI Co., Ltd.*
Yoshitaka Terao, Yukika Yamada *Samsung Yokohama Research Institute*

Session 14: Pico Projectors (Projection)

- 14.1: Power Considerations of Color-Filter LCOS, Embedded Pico-Projector, Electronic Architectures for Mobile Phones 162
Ho-Chi Huang, Maro Jong *Himax Display Limited*
Chun-Kit Lam *Integrated Microdisplays Limited*
- 14.2: Waveguide-Based Pico-Projector with Only One Lens for Cell-Phone Applications 166
Kenneth Li *Wavien, Inc.*
- 14.3: **Distinguished Paper:** White-Point Calibration of Color Sequential Mobile Projector 168
Yongchan Keh, Munkue Park, Byeonghoon Park, Jungkee Lee, Donghoon Jang *Samsung Electronics Co., Ltd.*
- 14.4: Novel Human-Machine Interface (HMI) Design Enabled by Holographic Laser Projection 172
Edward Buckley, Dominik Stindt *Light Blue Optics Ltd.*
Robert Isele *BMW AG*
- 14.5L: **Late-News Paper:** A High-Efficiency Mobile Projection Engine Utilizing Color-Sequential Illumination 178
Bill Phillips, Jennifer Grace, Zhisheng Yun, Stephen Willett, David Snively, Tom Pol, Boris Ardashnikov, Gerry O'Shea *3M Projection Systems Department*
Jacob Moskovich, Melvyn H. Kreitzer *OpCon Associates, Inc.*

Table of Contents

Session 15: Oxide TFTs I (Active-Matrix Devices)

- 15.1: **Invited Paper:** Amorphous Oxide Semiconductor Thin-Film Transistors: Performance & Manufacturability for Display Applications 181
John F. Wager *Oregon State University*
- 15.2: Development of Driver-Integrated Panel Using Amorphous In-Ga-Zn-Oxide TFT 184
Takeshi Osada, Kengo Akimoto, Takehisa Sato, Masataka Ikeda, Masashi Tsubuku, Junichiro Sakata, Jun Koyama, Tadashi Serikawa, Shunpei Yamazaki
Semiconductor Energy Laboratory Co., Ltd.
- 15.3: AMOLED Driven by Solution-Processed Oxide Semiconductor TFT 188
Myung Kwan Ryu, KyungBae Park, Jong-Baek Seon, Jeongil Park, InSeo Kee, YoungGu Lee, Sang Yoon Lee
Samsung Advanced Institute of Technology
- 15.4: Excellent Performance of Indium-Oxide-based Thin Film Transistors by DC Sputtering 191
Ming-Hsien Lee, Ching-Chieh Shih, Jim-Shone Chen, Wei-Ming Huang, Feng-Yuan Gan *AU Optonics Corporation*
Yi-Chi Shih *Brossard*
Cindy X. Qiu, I-Shiang Shih *CIS Scientific Inc.*

Session 16: Flexible Active-Matrix Backplanes (Flexible Displays)

- 16.1: **Invited Paper:** Development of TFT Process and Circuit Integration on the Flexible Substrate to Enhance Flexibility of the Display 194
Chang-Dong Kim, Soo-Young Yoon, Sang-Hoon Jung, Juhn-Suk Yoo, Jong-Kwon Lee, Yong-In Park, In Byeong Kang, In-Jae Chung *LG Display R&D Center*
- 16.2: **Invited Paper:** Flexible/Stretchable Electronics for Unusual Display Systems 197
John A. Rogers *University of Illinois*
- 16.3: Polymer Network LCD Driven by Printed OTFTs on a Plastic Substrate 199
Kiyoshi Yase *Photonics Research Institute*
Ken Matsuoka *Japan Chemical Innovation Institute and Konica Minolta Technology Center, Inc.*
Osamu Kina *Japan Chemical Innovation Institute and Toppan Printing Co., Ltd.*
Masayoshi Kohtake *Japan Chemical Innovation Institute and DIC Corporation*
Kazuyoshi Noda *Japan Chemical Innovation Institute and ADEKA Corporation*
Hisatomo Yonehara *Japan Chemical Innovation Institute and DIC Corporation*
- 16.4: Ultra-Thin Chip Packaging (UTCP): A Promising Technology for Future Flexible Display Interconnection 202
Jonathan Govaerts, Wim Christiaens, Jan Vanfleteren
IMEC/Ghent University

Session 17: Understanding Visual Display Artifacts (Display Measurement)

- 17.1: Comparison of Motion-Blur Measurement Methods 206
Andrew B. Watson *NASA Ames Research Center*
- 17.2: Advanced Display Motion Induced Color Distortion and Crosstalk Analysis Methods 210
Jongseo Lee, Taejong Jun, Gichang Park, Jooyoung Lee, Jungsuk Han, Taeho Kim, Jun H. Souk, Sungtae Shin *Samsung Electronics Co., Ltd.*
- 17.3: Visual Calibration of Displays for Accurate Contrast Reproduction 216
Long To, Russell L. Woods, Eli Peli *Harvard Medical School*

- 17.4: Comprehensive Survey on Viewing Angle Measurement Devices: A Theoretical Study 220
Véronique Collomb-Patton, Pierre Boher, Thierry Leroux
ELDIM
- 17.5L: **Late-News Paper:** Projector Flux from Color Primaries 224
Edward F. Kelley *NIST*
Karl Lang *Lumita, Inc.*
Louis D. Silverstein *VCD Sciences, Inc.*
Michael H. Brill *Datacolor, Inc.*

Session 18: Field-Sequential Color (Display Systems)

- 18.1: **Invited Paper:** Eco-Display – An LCD-TV Powered by a Battery? 228
Han-Ping D. Shieh, Yi-Pai Huang, Fang-Cheng Lin, Huang-Ming P. Chen, Yu-Kuo Cheng *National Chiao Tung University*
- 18.2: An EOG-Assisted Contingent Display for Suppressing Saccadic Color Breakup 232
Wei-Chung Cheng, Chih-Nan Wu *National Chiao Tung University*
- 18.3: Color Breakup Reduction by 180Hz Stencil-FSC Method in Large-Sized Color Filter-Less LCD-TVs 235
Fang-Cheng Lin, Yi-Pai Huang, Chi-Chu Tsai, Han-Ping D. Shieh *National Chiao Tung University*
- 18.4: **Distinguished Student Paper:** Two-Color-Field Sequential Method for Color-Filter-Free MVA-LCDs 239
Yu-Kuo Cheng, Yi-Ru Cheng, Yi-Pai Huang, Han-Ping D. Shieh *National Chiao Tung University*
- 18.5L: **Late-News Paper:** Liquid Crystal Privacy-Enhanced Displays for Mobile PCs 243
Junichiro Ishii, Goro Saito, Masao Imai, Fujio Okumura
NEC Corporation

Session 19: Phosphors (Emissive Displays)

- 19.1: Design of 3-D PDP with Fast-Decaying Phosphor 247
Young Kwan Kim, SoonRwi Lee, Young Gil Yoo, Teruo Kurai, Min Kyu Kim, Jeong Hee Kim, Kyeongwoon Chung, Seung-Ho Park, TaeHee Kim, Eun Gi Heo, Byung Hak Lee *Samsung SDI Co., Ltd.*
- 19.2: Investigating the Function of Gd^{3+} in $(Y,Gd)BO_3:Eu^{3+}$ through Measurements of Host-to-Activator Transfer Efficiency 251
Katie J. Warren, Rosa L. Rabinovitz, Anthony L. Diaz
Central Washington University
- 19.3: Electronic-Structure Calculation and QSPR Analysis of Eu^{2+} -Doped Oxide Phosphors: Relationship between Emission Wavelength and Crystal Structure 254
Hiroaki Onuma, Itaru Yamashita, Kazumi Serizawa, Yi Luo, Ai Suzuki, Riadh Sahnoun, Hideyuki Tsuboi, Nozomu Hatakeyama, Akira Endou, Hiromitsu Takaba, Carlos A. Del Carpio, Momiji Kubo, Akira Miyamoto
Tohoku University
Hiroaki Tanno, Hiroshi Kajiyama *Hiroshima University*
Michihisa Koyama *Kyushu University*
- 19.4: Luminescence Characteristics of $YAl_3B_4O_{12}:Tb^{3+}$ Phosphor for PDP Application 258
Ji Hyun Kim, MinJu Kim, JayHyok Song, IckKyu Choi, DoHyung Park, YongChul You, YongChan You, YunChang Kim, DongSik Zang *Samsung SDI Co., Ltd.*

Session 20: Solid-State Projection Light Sources (Projection)

- 20.1: Perceived Brightness of LED Projector 262
Shih-Fang Liao, Hung-Yu Chou, Tsung-Hsun Yang, Cheng-Chung Lee *National Central University*
Kirk Chang *Delta Electronics, Inc.*

Table of Contents

20.2:	High-Efficiency Green Laser Source for Compact Projectors...265 John Khaydarov, Andrei Shchegrov, Stepan Essaian, Greg Nemet, Suren Soghomonyan, Mkhitar Simonyan, Gevorg Gabrielyan, Hakob Danielyan <i>Spectralus CJSC</i>	23.2:	New Green and Red Phosphorescent Host Materials for Highly Efficient and Long-lifetime OLEDs..... 310 Kazuki Nishimura, Yuichiro Kawamura, Tomoki Kato, Masaki Numata, Masahiro Kawamura, Toshinari Ogiwara, Hiroshi Yamamoto, Toshihiro Iwakuma, Yukitoshi Jinde, Chishio Hosokawa <i>Idemitsu Kosan Co., Ltd.</i>
20.3:	A Bright and Efficient Mobile Projector Using a Compact Green Laser 268 Tetsuro Mizushima, Kenji Nakayama, Koichi Kusakame, Tomoya Sugita, Tatsuo Itoh <i>Panasonic Corporation</i>	23.3:	High Efficiency Green Phosphorescent OLEDs 314 Michael S. Weaver, Vadim Adamovich, Julie J. Brown <i>Universal Display Corporation</i> Kwan-Hee Lee, Choon Woo Lim, Sun Chul Kim <i>Samsung Mobile Display</i>
20.4:	Compact RGB Laser Module for Embedded Laser Projection 272 Jan O. Drumn, Christian Gammer, Jens Richter, Claus Seibert <i>OSRAM GmbH</i>	23.4:	<i>Invited Paper:</i> Ideal Host-Dopant System for Highly Efficient Phosphorescent OLEDs..... 317 Jang Hyuk Kwon, Woo Sik Jeon, Tae Jin Park <i>Kyung Hee University</i>
Session 21: Oxide TFTs II (Active-Matrix Devices)			
21.1:	<i>Invited Paper:</i> Effect of Channel/Insulator Interface Formation Process on the Oxide TFT Performance 276 Sang-Hee Ko Park, Chi-Sung Hwang, Doo-Hee Cho, Sung Min Yoon, Shinhyuk Yang, Chunwon Byun, Minki Ryu, Jeong-Ik Lee, OhSang Kwon, Woo-Seok Cheong, Hye Yong Chu, Kyoung Ik Cho <i>Electronics and Telecommunications Research Institute</i>	Session 24: Display Measurement Methods and Standards (Display Measurement)	
21.2:	Al and Sn-doped Zinc Indium Oxide Thin Film Transistors for AMOLED Back-Plane.....280 Doo-Hee Cho, Shinhyuk Yang, Sang-Hee Ko Park, Chunwon Byun, Sung-Min Yoon, Jeong-Ik Lee, Chi-Sun Hwang, Hye Yong Chu, Kyoung Ik Cho <i>Electronics and Telecommunications Research Institute</i>	24.1:	Character Contrast under Uniform Ambient Conditions 321 Edward F. Kelley, John Penczek, Paul A. Boynton <i>National Institute of Standards and Technology</i>
21.3:	4.0-in. QVGA AMOLED Display using In-Ga-Zn-Oxide TFTs with a Novel Passivation Layer.....284 Hiroki Ohara, Toshinari Sasaki, Kousei Noda, Shunichi Ito, Miyuki Sasaki, Yayoi Toyosumi, Yuta Endo, Shuhei Yoshitomi, Junichiro Sakata, Tadashi Serikawa, Shunpei Yamazaki <i>Semiconductor Energy Laboratory Co., Ltd.</i>	24.2:	Robustness of Display Reflectance Measurements: Comparison between BRDF and Diffuse Hemispherical Reflectance 325 Seungkwan Kim <i>KR/SS</i> Edward F. Kelley, John Penczek <i>NIST</i>
21.4:	Zinc Indium Oxide Thin-Film Transistors for Active-Matrix Display Backplane.....288 Randy Hoffman, Tim Emery, Bao Yeh, Tim Koch <i>Hewlett-Packard Company</i> Warren Jackson <i>Hewlett-Packard Laboratories</i>	24.3:	Evaluation of LCD Backlight Local Dimming System 328 Hanfeng Chen, Tae Hyeon Ha, Jun Ho Sung, Hyung Rae Kim, Baik Hee Han <i>Samsung Electronics Co., Ltd.</i>
Session 22: Cholesteric LCDs (Liquid-Crystal Technology)		24.4:	Introduction to the ICDM Display Measurement Standard 332 Joe Misell <i>Sun Microsystems</i>
22.1:	Novel Black/White Flexible ChLC Display.....292 An-Cheng Chen, Pei-Cheng Huang, Shih-Hsien Liu, Chih-Lin Su, Yu-Tsung Chiu, Chiung-Hui Huang, Chao-Chiun Liang, Kung-Lung Cheng <i>Industrial Technology Research Institute</i>	Session 25: Autostereoscopic Displays (Display Systems)	
22.2:	Frequency Response of Cholesteric LCDs and Its Application in the Driving System 296 Da-Wei Lee, Chih-Jen Chen, Chieh-Yi Huang, Chun-Ming Wu, Yi-Shou Tsai, Hsin-Hung Lee, Kuan-Ting Chen, Yu-Hsiang Tsai <i>Industrial Technology Research Institute</i>	25.1:	<i>Invited Paper:</i> High Resolution Autostereoscopic 3D Display with Scanning Multi-Electrode Driving Liquid Crystal (MeD-LC) Lens 336 Yi-Pai Huang, Chih-Wei Chen, To-Chiang Shen <i>National Chiao Tung University</i>
22.3:	High Performance Full Color Cholesteric Liquid Crystal Display with Dual Stacking Structure.....300 Kuan-Ting Chen, Yuan-Chang Liao, Jen-Chieh Yang, Jyh-Wen Shiu, Yi-Shou Tsai, Kuan-Wei Wu, Chih-Jen Chen, Chien-Chih Hsu, Cheng-Chung Wu, Wen-Chih Chen, Chih-Lung Chin <i>Industrial Technology Research Institute</i>	25.2:	Analysis and Improvement of Viewing Conditions for Two-View and Multi-View Displays 340 Goro Hamagishi <i>Seiko Epson Corporation</i>
22.4L:	<i>Late-News Paper:</i> Under 0.05% Reflectance Optical Devices Using Improved Motheye Anti-Reflection Structure...303 Kazuya Hayashibe, Sohmei Endoh, Makiko Oikawa, Yoh Iwasaki <i>Sony Corporation</i> Shinji Minegishi <i>Sony Disc and Digital Solutions Inc.</i>	25.3:	Auto-stereoscopic TFT-LCD with LC Parallax Barrier on Wire Grid Polarizer 344 Dong Han Kang, Beom Seok Oh, Jae Hwan Oh, Mi Kyung Park, Hyo Joon Kim, Sung Man Hong, Ji Ho Hur, Jin Jang <i>Kyung Hee University</i> Sung Jung Lee, Kyo Hyeon Lee, Kwang Hoon Park <i>Pavonine Korea, Inc.</i>
Session 23: OLED Devices I (OLEDs)		25.4L:	<i>Late-News Paper:</i> A Novel Polarizer Glasses-Type 3D Displays with an Active Retarder..... 348 Sung-Min Jung, Ju-Un Park, Seung-Chul Lee, Wook-Sung Kim, Myoung-Su Yang, In-Byeong Kang, In-Jae Chung <i>LG Display Co., Ltd.</i>
23.1:	<i>Invited Paper:</i> Luminescence Quenching by Charge Carriers in Organic Light-Emitting Diodes 306 Millard Wyman, Alfred Marchetti, Lewis Rothberg <i>University of Rochester</i> Ralph Young, Denis Kondakov <i>Eastman Kodak Company</i>	Session 26: Plasma-Display Protective Layer (Emissive Displays)	
		26.1:	<i>Invited Paper:</i> Control of Temperature Dependency of Exo-Electron Emission Behavior for MgO Film of ac-PDPs..... 352 Sang-Hoon Yoon, Seok-Geun Ahn, Yong-Seog Kim <i>Hongik University</i>
		26.2:	Preferred Orientation Formation of MgO Layer during Ion Beam Assisted Deposition Process..... 356 Hak Ki Yu, Woong-Kwon Kim, Jong-Lam Lee <i>Pohang University of Science and Technology</i> Eung Chul Park, Jae Sung Kim, Jae Hwa Ryu <i>LG Electronics, Inc.</i>

Table of Contents

26.3:	Effect of Seed Particles on Exaggerated Grain Growth of Redeposited MgO Layer During Accelerated Discharge Testing of AC-PDPs.....359 Sang-Koo Kwon, Jeong-Ho Kim, Seung-Kyu Moon, Jong-Kwon Choi, Young-Il Jang, Kyu-Ho Park, Sung-Su Han LG Electronics Advanced Research Institute	29.2:	Switchable Transmissive and Reflective LCD for Mobile Displays..... 399 Zhibing Ge, Xinyu Zhu, Thomas X. Wu, Shin-Tson Wu University of Central Florida Wang-Yang Li, Chung-Kuang Wei Chi-Mei Optoelectronics Corporation
26.4:	Enhancement of Discharge Characteristics Using RF Plasma Treatment on MgO Layer in 50-in. Full-HD AC-PDPs.....363 Choon-Sang Park, Heung-Sik Tae Kyungpook National University Bong-Kyoung Park, Eun-Young Jung, Jeong-Chull Ahn Samsung SDI Co. Ltd.	29.3:	Novel Wide-View Circular Polarizers Using Negative and Positive AC Plates 402 Akira Sakai, Kazuyoshi Sakuragi, Masahiro Hasegawa, Kazuhiko Tsuda, Nobuaki Yamada, Kenji Okamoto Sharp Corporation
Session 27: Driver-IC Technologies (Display Electronics)		29.4:	Dual-domain Transflective Liquid Crystal Display using TN and LTN Modes by Photoalignment Technology..... 406 Tao Du, Lishuang Yao, Qiang Yu, Vladimir Chigrinov, Hoi Sing Kwok Hong Kong University of Science and Technology
27.1:	An Area-Effective Source Driver with 12-bit Linear DAC for Large-Size TFT-LCDs.....367 Ik-Seok Yang, Jin-Seong Kang, Oh-Kyong Kwon Hanyang University Jong-Hak Baek, Ji-Woon Jung, Yoon-Kyung Choi, Myunghee Lee Samsung Electronics Co., Ltd.	Session 30: OLED Devices II (OLEDs)	
27.2:	A Buffer Amplifier with Embodied 4-bit Interpolation for 10-bit AMLCD Column Drivers 371 Byunghun Lee, Ki-Duk Kim, Yong-Joon Jeon, Sung-Woo Lee, Jin-Yong Jeon, Seung-Chul Jung, Jun-Hyeok Yang, Kyu-Sung Park, Gyu-Hyeong Cho Korea Advanced Institute of Science and Technology	30.1:	Invited Paper: Charge Balance in Blue Phosphorescent Organic Light Emitting Diodes..... 410 Neetu Chopra, Jaewon Lee, Franky So University of Florida
27.3:	A Decoupling Driving Scheme for Low-Voltage Stress in Driving a Large-Area High-Resolution Electrowetting Display.....375 Chao-Chiun Liang, Yi-Cheng Chen, Yung-Hsiang Chiu, Heng-Yin Chen, Wei-Yuan Cheng, Wei-Yen Lee Industrial Technology Research Institute	30.2:	Distinguished Paper: Charge Carriers and Charge Transfer Reactions in OLED Devices Studied by Electron Paramagnetic Resonance..... 413 Thomas D. Pawlik, Denis Y. Kondakov, William J. Begley, Ralph H. Young Eastman Kodak Company
27.4:	A 10-bit Serial Integration-Type DAC Architecture for AMLCD Column Drivers 379 Ki-Duk Kim, Young-Jin Woo, Sung-Woo Lee, Yong-Joon Jeon, Jin-Yong Jeon, Jun-Hyeok Yang, Kyu-Sung Park, Jong-Hak Baek, Gyu-Hyeong Cho Korea Advanced Institute of Science and Technology	30.3:	White Fluorescent PIN OLED with High Efficiency and Lifetime for Display Applications 417 Sven Murano, Erol Kucur, Gufeng He, Jan Blochwitz-Nimoth Novaled AG Tukaram K. Hatwar, Jeffrey Spindler, Steven Van Slyke Eastman Kodak Company
Session 28: System-on-Glass AMLCDs (Active-Matrix Devices)		30.4:	High-Efficiency Fluorescent Red- and Yellow-Emitting OLED Devices 420 Jeffrey P. Spindler, William J. Begley, Tukaram K. Hatwar, Denis Y. Kondakov Eastman Kodak Company
28.1:	Distinguished Paper: A Novel Low-Power-Consumption All-Digital System-on-Glass Display with Serial Interface 383 Kenji Harada, Hiroyuki Kimura, Masaki Miyatake, Seiji Kataoka, Takanori Tsunashima, Tomonobu Motai, Tetsuya Kawamura Toshiba Matsushita Display Technology Co., Ltd.	Session 31: Advanced TV and 3-D (Display Systems)	
28.2:	3.5 inch VGA TFT LCD with System-on-Glass Technology for Automotive Applications 387 Hirono Nakatogawa, Takanori Tsunashima, Yoshiro Aoki, Tomonobu Motai, Masahiro Tada, Arichika Ishida, Hiroki Nakamura Toshiba Matsushita Display Technology Co., Ltd.	31.1:	Invited Paper: World's First 240Hz TFT-LCD for Full-HD LCD-TV and Its Application to 3D Display 424 Sang Soo Kim Samsung Mobile Display Co., Ltd. Bong Hyun You, Heejin Choi Samsung Electronics Co., Ltd. Brian H. Berkeley Samsung Mobile Display Co., Ltd. Dong Gyu Kim, Nam Deog Kim Samsung Electronics Co., Ltd.
28.3:	Pixel Parasitic Capacitance Modification with Embedded Gate Driver on Panel for a-Si High Resolution Technology Scheme 391 Jen-Chieh Peng, Shuoting Yan, Owen Hung, Tsau-Hua Hsieh, Chiulien Yang, Jia-Pang Pang InnoLux Display Corporation	31.2:	Crosstalk-Free 3D Display with Time-Sequential OCB LCDs 428 Daiichi Suzuki, Tetsuo Fukami, Emi Higano, Naoya Kubota, Toshiyuki Higano, Seiji Kawaguchi, Yuuki Nishimoto, Kazuhiro Nishiyama, Kenji Nakao, Takayoshi Tsukamoto, Hirofumi Kato Toshiba Matsushita Display Technology Co., Ltd.
Session 29: Mobile Displays (Liquid-Crystal Technology)		31.3:	Reduction and Measurement of 3D Moiré Caused by Lenticular Sheet and Backlight..... 432 Shin-ichi Uehara, Tsutomu Hiroya, Kouji Shigemura, Hideki Asada NEC LCD Technologies, Ltd.
29.1:	Polarizer-Free Reflective LCD Combined with Ultra Low-Power Driving Technology.....395 Yasushi Asaoka, Eiji Satoh, Kazuhiro Deguchi, Takashi Satoh, Kiyoshi Minoura, Ichiro Ihara, Sayuri Fujiwara, Akio Miyata, Yasuhisa Itoh, Seiji Gyoten, Noboru Matsuda, Yasushi Kubota Sharp Corporation	31.4:	Direct View and Projection Switchable Mobile Display..... 436 Hsin-Hsuan Huang, Cheng-Huan Chen, Yu-Cheng Lai, Yu-Cheng Chang, Yi-Pai Huang, Han-Ping D. Shieh National Tsing Hua University Chih-Wen Chen AU Optronics Corporation

Table of Contents

Session 32: Touch-Panel Electronics (Display Electronics)

- 32.1: **Invited Paper:** LCD Embedded Hybrid Touch Screen
Panel Based on a-Si:H TFT 439
Bong Hyun You, Byoung Jun Lee, Jae Hoon Lee,
Jae Hyun Koh, Dong Kyu Kim, Seiki Takahashi,
Nam Deog Kim *Samsung Electronics Co., Ltd.*,
Brian H. Berkeley, Sang Soo Kim
Samsung Mobile Display Co., Ltd.
- 32.2: Touch-Panel Controller Implemented with LTPS TFTs 443
JaeEun Pi, ChangShin Pyo, ByeongHoon Kim,
KeeChan Park *Konkuk University*
Young-il Kim, JiHye Eom, JaeBeom Choi, Seong-il Park,
Youngin Hwang, Baek-woon Lee, Chi-Woo Kim
Samsung Mobile Display Co.
- 32.3: Simple Single-Layer Multi-Touch Projected
Capacitive Touch Panel 447
Tsz-Kin Ho, Chung-Yung Lee, Man-Chun Tseng,
Hoi-Sing Kwok *Hong Kong University of Science &
Technology*
- 32.4: Low Cost Mutual Capacitance Measuring Circuits
and Methods 451
Bernard Geaghan, Richard Peterson, Gordon Taylor
3M Touch Systems
- 32.5L: **Late-News Paper:** Multitouch Pixelated Force
Sensing Touch Screen 455
Hao Li, Yi Wei, Haifeng Li, Steve Young, Diana Convey,
Jonathan Lewis, Papu Maniar *Motorola Inc.*

Session 33: Novel Active-Matrix Devices (Active-Matrix Devices)

- 33.1: Implementation of Mobile Hi-Resolution TFT-LCD
with Color-Sequential Driving Schema 459
Ying-Chung Su, Jhen-Shen Liao, Yi-Nan Chu,
Wen-Tse Tseng, Hong-Tien Yu
Chunghwa Picture Tubes, Ltd.
- 33.2: WITHDRAWN
- 33.3: A 14.1-inch WXGA+ LCD Panel using Hybrid Silicon
Thin Film Transistors 467
Sung Haeng Cho, Yong Mo Choi, Yu Gwang Jeong,
Hyungjun Kim, Jun Ho Song, Chang-Oh Jeong,
Shi Yul Kim, Sang Soo Kim
Samsung Electronics Co., Ltd.
- 33.4: A Novel LTPS Application: A Multiplexed Thermal Array for
DNA Amplification 471
David Fish, Nigel Young, Paul Collins, Marc Ponjee,
Albert Hoevenaars, William van Beek, Clemens Lasance
Philips Research
Mike Trainor, Francisco Gonzalez-Rodriguez,
Hakan Gokgurler *Philips MiPlaza*

Session 34: Electrowetting Displays (Liquid-Crystal Technology)

- 34.1: Recent Improvements for Applications of Droplet-Driven
Electrowetting Displays [D³] 475
Karlheinz Blankenbach, Michael Jentsch *Pforzheim
University*
Andrij Bitman, Frank Bartels *Bartels Mikrotechnik GmbH*
Juergen Rawert, Dieter Jerosch *Advanced Display
Technology GmbH*
- 34.2: Transmissive Electrowetting-Based Displays for Portable
Multi-Media Devices 479
Andrea Giraldo, Jo Aubert, Nicolas Bergeron,
Fahong Li, Anthony Slack, Melanie van de Weijer
Liquavista BV

- 34.3: Novel Development of Multi-Color Electrowetting Display 483
Shu-Wei Kuo, Yu-Pei Chang, Wei-Yuan Cheng,
Kuo-Lung Lo, Da-Wei Lee, Hsin-Hung Lee,
Kuan-Ting Chen, Yu-Hsiang Tsai, Yi-Cheng Chen,
Yung-Hsiang Chiu, Wan-Wen Chiu, Shur-Yir Fuh,
Rui-Ling Sun, Pei-Ju Su, Chung-Wei Wang,
Kuo-Chang Lee, Jyh-Wen Shiu *Industrial Technology
Research Institute*
- 34.4L: **Late-News Paper:** Polarization-Independent Projection
Systems Using Thin Film Polymer Polarization Gratings
and Standard Liquid Crystal Microdisplays 487
Ravi K. Komanduri, Chulwoo Oh, Michael J. Escuti
North Carolina State University

Session 35: OLED Devices III (OLEDs)

- 35.1: **Invited Paper:** Electrical Doping for High Performance
Organic Light Emitting Diodes 491
Jang-Joo Kim, Dong-Seok Leem, Jae-Hyun Lee
Seoul National University
- 35.2: Improved Efficiency and Lifetime by Tailoring the Charge
Carrier Supply in OLEDs 495
Carsten Rothe, Ansgar Werner, Omrane Fadhel,
Michael Limmert, Tobias W. Canzler, Jan Birnstock
NovaLED AG
- 35.3: High-Performance Tandem White OLEDs
Using a Li-Free "P-N" Connector 499
Tukaram K. Hatwar, Jeffrey P. Spindler,
William J. Begley, David J. Giesen, Denis Y. Kondakov,
Steven Van Slyke *Eastman Kodak Company*
Sven Murano, Erol Kucur, Gufeng He,
Jan Blochwitz-Nimoth *NovaLED AG*
- 35.4: Stable and Efficient Organic Light Emitting Diodes Based
on a Single Host of p-doped and n-doped Layers 503
Meng-Huan Ho, Ming-Ta Hsieh, Jenn-Fang Chen,
Kuan-Heng Lin, Chin H. Chen *National Chiao Tung
University*

Session 36: Characterization of Display Systems and Components (Display Measurement)

- 36.1: Advances in Near-to-Eye Display Optical
Characterization 507
Toni Järvenpää, Monika Pölönen *Nokia Research Center*
- 36.2: Quantifying "Sparkle" of Anti-Glare Surfaces 511
Darren K. P. Huckaby *EuropTec USA Inc.*
Darran R. Cairns *West Virginia University*
- 36.3: Analysis of Depolarized Light-Scattering in LCD Panel
and Proposal of LCD Systems for Enhancing Contrast
Ratio 514
Hiroyuki Takemoto, Takehito Fuchida, Minoru Miyatake
Nitto Denko Corporation
- 36.4: Modeling Diffuse Components by Bidirectional-Scatter
Distribution Function for LCD Applications 518
Chien-Hsiang Hung, Chung-Hao Tien *National Chiao
Tung University*

Session 37: Novel Displays (Display Systems)

- 37.1: **Invited Paper:** 1-mm Diameter Full-Color Scanning
Fiber Pico-Projector 522
Brian T. Schowengerdt, Cameron M. Lee,
Richard S. Johnston, C. David Melville, Eric J. Seibel
University of Washington
- 37.2: Fiber-coupled Emissive Micro-Light-Emitting Diode
Arrays 526
Ling Zhu, Chiu Wa Ng, Ngai Wong, Kin Yip Wong,
Pui To Lai, Hoi Wai Choi *University of Hong Kong*

Table of Contents

37.3:	Smart Transflective Display Integrated with PDLC and OPV-Embedded-OLED.....	530
	Jiun-Haw Lee, Tien-Lung Chiu, Kai-Hsiang Chuang <i>National Taiwan University</i> Yi-Hsin Lin <i>National Chiao Tung University</i> Shin-Tson Wu <i>University of Central Florida</i>	
37.4:	High Image Quality of Ultra-Low-Power Digital Micro-Shutter-Based Display Technology.....	532
	Jignesh Gandhi, Je Hong Kim, Nesbitt Hagood, Lodewyk Steyn, John Fijol, Tim Brosnihan, Stephen Lewis, Gene Fike, Roger Barton, Mark Halfman, Richard Payne <i>Pixtronix, Inc.</i>	
37.5:	Invited Paper: The Circular Polarized LCD-TV and Its Advantage Over Visual Fatigue.....	536
	Xiao Lin Yan, Dong Fu, Chang Chang Zhu, Xiang Wei Xie, Xian Wen Sun, Hong Zhang, Wei Dong Huang <i>TCL Corporate Research</i>	
	SID 2009 Speakers' Contact Information	540
	SID 2009 Executive & Program Committees	557

Volume 2

Session 38: Touch-Screen Active-Matrix Displays (Active-Matrix Devices)

38.1:	Embedded Liquid-Crystal Capacitive Touch-Screen Technology for Large Sized LCD Applications.....	563
	Seiki Takahashi, Byoung Jun Lee, Jai Hyun Koh, Satoru Saito, Bong Hyun You, Nam Deog Kim <i>Samsung Electronics Co., Ltd.</i> Sang Soo Kim <i>Samsung Mobile Display</i>	
38.2:	A Novel Design for Internal Touch Display.....	567
	Sheng-Zeng Peng, Shin-Chung Huang, Shih-Hung Huang, Yi-Nan Chu, Wen-Tse Tseng, Hong-Tien Yu <i>Chunghwa Picture Tubes Ltd.</i>	
38.3:	Top-COM-Based PLS Mode for Embedded Touch Screen Applications.....	570
	Sang Youn Han, Keunchan Oh, Dong Gi Seong, Yeon-Sik Ham, Jaejin Lyu, Miae Lee, Kyehun Lee, Jaemin Shin, SangWoo Park <i>Samsung Electronics Co., Ltd.</i>	
38.4:	A Touch Sensitive Liquid Crystal Display with Embedded Capacitance Detector Arrays.....	574
	Hyun-Sang Park, Seon-Beom Ji, Soo-Yeon Lee, Min-Koo Han <i>Seoul National University</i> Jae-Hoon Lee, Byoung-Jun Lee, Bong-Hyun You, Nam-Deog Kim <i>Samsung Electronics Co.</i>	

Session 39: Fast Response I (Liquid-Crystal Technology)

39.1:	Invited Paper: Optically Isotropic Nano-Structured Liquid Crystal Composites for Display Applications.....	578
	Hirotsugu Kikuchi <i>Kyushu University</i> Yasuhiro Haseba, Shin-ichi Yamamoto <i>Chisso Petrochemical Co. Ltd.</i> Takashi Iwata <i>NOF Corp.</i> Hiroki Higuchi <i>Kyushu University</i>	
39.2:	Fast-Switching Flexoelectric Display Device with High Contrast.....	582
	Flynn Castles, Stephen M. Morris, Harry J. Coles <i>University of Cambridge</i>	
39.3:	Sub-Millisecond Liquid Crystal Mode Utilizing Electro-Optic Kerr Effect Comprising Polymer-Stabilized Isotropic Liquid Crystals.....	586
	Young-Cheol Yang, Rui Bao, Kexuan Li, Deng-Ke Yang <i>Kent University</i>	
39.4L:	Late-News Paper: Negative A-Plates Using Stretched Polystyrene.....	590
	Meizi Jiao, Sebastian Gauza, Yan Li, Jin Yan, Shin-Tson Wu <i>University of Central Florida</i> Tsuyoshi Chiba <i>Nitto Denko Corporation</i>	

Session 40: OLED Manufacturing (OLEDs / Display Manufacturing)

40.1:	Invited Paper: Current Status of Printing OLEDs.....	593
	Shunichi Seki, Masahiro Uchida, Takuya Sonoyama, Masaki Ito, Shoutaro Watanabe, Shinri Sakai, Satoru Miyashita <i>Seiko Epson Corporation</i>	
40.2:	Super-High-Resolution Transfer Printing for Full-Color OLED Display Patterning.....	597
	Hongzheng Jin, James C. Sturm <i>Princeton University</i>	
40.3:	Solution Processed OLED Displays: Advances in Performance, Resolution, Lifetime, and Appearance.....	600
	Marie O'Regan <i>DuPont Displays, Inc.</i>	
40.4:	Glass Substrates for OLED Lighting with High Out-Coupling Efficiency.....	603
	Nobuhiro Nakamura, Nao Fukumoto, Fabrice Sinapi, Naoya Wada, Yumiko Aoki, Kei Maeda <i>Asahi Glass Co., Ltd.</i>	

Session 41: Stereoscopic Projection (Display Systems / Projection)

41.1:	Viewing Direction Controllable Three-Dimensional Display based on Integral Imaging.....	607
	Jae-Hyeung Park, Minyoung Shin, Nam Kim <i>Chungbuk National University</i>	
41.2:	Autostereoscopic Display Based on Enhanced Integral Photography Using Overlaid Multiple Projectors.....	611
	Hideyuki Sakai, Masami Yamasaki, Takafumi Koike, Michio Oikawa, Miho Kobayashi <i>Hitachi, Ltd.</i>	
41.3:	Zero Barrier, Zero Crosstalk Autostereoscopic 3D Display System for Cinema & Home Theater Multi-user Settings.....	615
	Wallen Mphpho, Yi-Pai Huang, Han-Ping D. Shieh <i>National Chiao Tung University</i>	
41.4:	An Autostereoscopic 3D Projector Based on Two Parallax Barriers.....	619
	Qiong-Hua Wang, Yu-Hong Tao, Wu-Xiang Zhao, Da-Hai Li <i>Sichuan University</i>	

Session 42: Display Manufacturing: Processes (Display Manufacturing)

42.1:	Invited Paper: Processing Flexible Displays.....	622
	Jun H. Souk, Nam Seok Roh <i>Samsung Electronics</i>	
42.2:	Invited Paper: End-to-End Factory Solutions, from Design to Completion: Display Manufacturing Facilities from Greenfield to Green Manufacturing.....	625
	Don Carkne, Barry Rahimian, Michael O'Halloran, Nathan Monosoff, Nancy Pettengill, David Krick, Ben Ighani <i>CH2M HILL</i>	
42.3:	Investigation of Interaction between Rubbing Cloth and Pattern Structure on the In-Plane-Switching Liquid Crystal Displays.....	629
	Kyung-mo Son, Sung-ki Kim, Jae-won Lee, Seung-ryull Park, Joon-young Yang, Myung-Soo Yang, In-Byung Kang, In-Jae Chung <i>LG Display R&D Center</i>	
42.4:	Characterization of Electrochemically Active Defects in Si-Film Laser-Crystallized with Directional SLS by Measuring the Stress Release during Secco Etching.....	632
	Nobuo Sasaki <i>Okayama Prefectural University</i> Kuninori Kitahara, Kenichi Yamamoto <i>Shimane University</i>	

Session 43: Backlight Driving: Color Processing (Display Electronics)

43.1:	Color-Optimization Model for High-Dynamic-Range LCDs with RGB Color Backlights.....	636
	Yi-Ling Chen, Yu-Kuo Cheng, Yi-Pai Huang, Han-Ping D. Shieh <i>National Chiao Tung University</i> Szu-Che Yeh <i>AU Optonics Corporation</i>	

Table of Contents

43.2:	A Charge-Reservoir with Buck-Store and Boost-Restore (BSBR) Technique for High Efficient Conversion and Low Cost Solution of RGB LED Display Panels 640 Chun-Yu Hsieh, Chih-Yu Yang, Ming-Hsin Huan, Don-Hwan Li, Chi-Lin Chen, Ke-Horng Chen <i>National Chiao Tung University</i>	46.2:	Invited Paper: Enhanced Long-Term Stabilities in Fluorescent and Phosphorescent Organic Light Emitting Device 685 Hideyuki Murata, Toshinori Matsushima <i>Japan Advanced Institute of Science and Technology</i>
43.3:	RGB LED Backlight of Color Sequential Display with Precise Current-Balance Control Technique 644 Chia-Lin Chiu, Yu-Huei Lee, Chun-Yu Hsieh, Ming-Tsung Ho, Ke-Horng Chen <i>National Chiao Tung University</i> Ling Li, Chih-Chung Chen <i>Chunghwa Picture Tubes, Ltd.</i>	46.3:	Role of Chemical Transformations of Hole Transport Materials in Operational Degradation of the Current Generation of Highly Efficient Fluorescent OLEDs..... 687 Denis Y. Kondakov, Ralph H. Young <i>Eastman Kodak Company</i>
43.4:	Colorimetric Transformation with Two Sets of LED Backlight for Multi-Primary LCD 649 Pei-Lin Hsieh, Hsiang-Tan Lin <i>Chunghwa Picture Tubes, Ltd.</i>	46.4:	OLEDs Containing an Emissive Dinuclear Copper(I) Dopant.....691 Joseph C. Deaton, Denis Y. Kondakov, Ralph H. Young, Thomas D. Pawlik <i>Eastman Kodak Company</i> Jonas C. Peters, Seth F. Mickenberg <i>Massachusetts Institute of Technology</i> Richard S. Eisenberg <i>University of Rochester</i>
Session 44: Organic TFTs (Flexible Displays)		46.5L:	Late-News Paper: Confinement of Triplet-Excited States by Fluorinated Polyvinylcarbazole for High Efficiency OLEDs 695 Shintaro Enomoto, Shuichi Uchikoga, Yukitami Mizuno, Isao Takasu, Tomoaki Sawabe, Akio Amano, Atsushi Wada, Jiro Yoshida, Tomio Ono <i>Toshiba Corporation</i>
44.1:	Introducing a Two-Stage Fully Organic AMOLED Display; From Design to Fabrication.....653 Omid Yaghamazadeh, Denis Tondelier, Dimitri Aldakov, Yvan Bonnasieux, Bernard Geffroy <i>Ecole Polytechnique</i> Gilles Horowitz <i>Université Paris Diderot</i>	Session 47: Image-Quality Evaluation (Applied Vision / Human Factors)	
44.2:	Distinguished Paper: A Reliable Flexible OLED Display with an OTFT Backplane Manufactured Using a Scalable Process.....656 Mao Katsuhara, Iwao Yagi, Makoto Noda, Nobukazu Hirai, Ryoichi Yasuda, Toshiki Moriwaki, Shinichi Ushikura, Ayaka Imaoka, Kazumasa Nomoto, Akira Yumoto, Tetsuo Urabe <i>Sony Corporation</i>	47.1:	Invited Paper: Human Vision in Complex Environments 699 Mary Hayhoe <i>University of Texas Austin</i>
44.3:	Flexible Electrophoretic Displays with Jet-Printed Backplanes.....660 Jurgen Daniel, Ana Claudia Arias, Beverly Russo, Brent Krusor <i>Palo Alto Research Center</i>	47.2:	Visual Preference for ClearType Technology 702 Joyce Farrell, Jiajing Xu <i>Stanford University</i> Kevin Larson <i>Microsoft</i> Brian Wandell <i>Stanford University</i>
44.4:	Invited Paper: Semiconducting Nanofibers Embedded in Insulating Polymer for Organic Thin-Film Transistors 664 Kilwon Cho, Wi Hyoung Lee, Longzhen Qiu, Jung Ah Lim <i>Pohang University of Science and Technology</i>	47.3:	The Advanced Algorithm for Band Mura Analysis and Quantification in LCD Panels 706 Chien-Wen Chen, Ming-Chun Hsu, Yen-Wen Fang, Chia-Chia Kuo, Ko-Shun Wang <i>AU Optonics Corporation</i>
Session 45: Fast Response II (Liquid-Crystal Technology)		47.4:	A Novel Algorithm for Over-Drive Optimization 709 Yen Wen Fang, Jung Feng Chen, Ren Lang Dong, Ko Shun Wang <i>AU Optonics Corporation</i>
45.1:	Fabrication of Fast Switchable Patterned Vertical Alignment Mode Using Modified Surface with Reactive Mesogen.....666 You-Jin Lee, Young-Ki Kim, Chang-Jae Yu, Soo In Jo, Jae-Hoon Kim <i>Hanyang University</i>	Session 48: Slim LCD-TV (Display Systems)	
45.2:	Distinguished Paper: An Over 500 Hz Frame-Rate-Drivable PSS-LCD: Its Basic Performance 669 Norio Koshida, Yuta Dogen, Eiji Imaizumi, Atsushi Nakano, Akihiro Mochizuki <i>Nano Loa, Inc.</i>	48.1:	Distinguished Paper: Low-Cost Large-Area LED Backlight . 713 James Gourlay <i>Design LED Products Ltd</i> Ian Miller <i>ITI Techmedia</i>
45.3:	Quasi-impulsive Driving for High-Speed Operation of a Homogeneous Aligned LC Cell with 3-Electrode Structure 673 Ki-Han Kim, Jong-In Baek, Jae Chang Kim, Tae-Hoon Yoon <i>Pusan National University</i>	48.2:	Ultra Thin IPS-pro LCD- TVs Using Simple Side-Edge Backlight with RGB-LED and Novel Heat Radiation Structure..... 716 Akitoyo Konno, Makoto Abe, Yoshinori Aono, Kiyomi Nakamura, Makoto Tsumura, Ikuo Hiayama, Noriyo Nishijima, Shigeo Oohashi <i>Hitachi, Ltd.</i>
45.4:	Invited Paper: Enhancing the Energy Efficiency of TFT-LCDs.....677 Shin-Tson Wu, Zhibing Ge, Chang-Ching Tsai, Meizi Jiao, Sebastian Gauza, Yan Li <i>University of Central Florida</i>	48.3:	Ultra-Slim TV Module Technology 720 Seong Sik Choi, Hyun Chul Bae, Woo Jun Kim, Jae Chang Choi, Byung Choon Yang, Eui Jeong Kang, Tae Seok Jang <i>Samsung Electronics Co., Ltd.</i>
Session 46: OLED Mechanisms (OLEDs)		48.4:	Invited Paper: Adaptive Luminance and Power Control (ALPC) for LED Backlight Units..... 723 Gicheul Kim, Dongmin Yeo, Seki Park, Youngjun Seo, Sijun Song, Taeseok Jang <i>Samsung Electronics Co., Ltd.</i>
46.1:	Invited Paper: Exciton-Induced Chemical Reactions in Organic Light Emitting Devices 681 Sebastian Scholz, Rico Meerheim, Björn Lüssem, Karl Leo <i>Technische Universität Dresden</i>	Session 49: Display Manufacturing: Patterning (Display Manufacturing)	
		49.1:	Fabrication of 23" PVA LCD Panel by Laser Ablation Process 727 Yonghwan Shin, Baekkyun Jeon, Sungtae Shin, Soonkwon Lim, Junhyung Souk <i>Samsung Electronics Co., Ltd.</i> Tamotsu Odajima <i>Nakan Corporation</i>

Table of Contents

60.2:	Intermediate Connector with Suppressed Voltage Loss for White Tandem OLEDs 899 Hiromi Nowatari, Takahiro Ushikubo, Nobuharu Ohsawa, Satoshi Seo, Tetsuo Tsutsui Semiconductor Energy Laboratory Co., Ltd.	63.2:	AMOLED Displays Using Transfer-Printed Integrated Circuits 947 John W. Hamer, Ronald S. Cok, Gary J. Parrett, Dustin Winters, Bruno Primerano Eastman Kodak Company Christopher A. Bower, Etienne Menard, Salvatore Bonafede Semprius, Inc.
60.3:	Two-stacked White Organic Light-emitting Diodes Consisting of Fluorescent and Phosphorescent Hybrid Structure with High Efficiency and Good color Characteristics 903 Sung-Hoon Pieh, Myung-Seop Kim, Chang-Je Sung, Jeong-Dae Seo, Hong-Seok Choi, Chang-Wook Han, Yoon-Heung Tak LG Display Co., Ltd.	63.3:	Multinozzle Printing: A Cost-Effective Process for OLED-Display Fabrication 951 Reid J. Chesterfield, Kyle D. Frischknecht, Matthew Stainer, Nugent Truong DuPont Displays Inc. Masayuki Mural, Hirokazu Oze, Akihito Shiota, Satoshi Suzuki Dainippon Screen Mfg. Co. Ltd.
60.4L:	Late-News Paper: High Efficiency 200-lm/W Green Light Emitting Organic Devices Prepared on High-Index of Refraction Substrate 907 Akiyoshi Mikami, Takahiro Koyanagi Kanazawa Institute of Technology	63.4:	WITHDRAWN

Session 61: Image-Quality Modelling (Applied Vision / Human Factors)

61.1:	Invited Paper: Gaze Contingent Displays: Analysis of Saccadic Plasticity in Visual Search 911 Melchi M. Michel, Wilson S. Geisler University of Texas at Austin
61.2:	Image-Quality Modelling of a Mobile Display under Various Ambient Illuminations 915 Jang Jin Yoo, Guihua Cui, M. Ronnier Luo University of Leeds
61.3:	Visual Annoyance and User Acceptance of LCD Motion-Blur 919 Sylvain Tourancheau University of Nantes Börje Andrén, Kjell Brunnström Acreo AB Patrick Le Callet University of Nantes
61.4:	Quantization in Medical Imaging Displays – Initial Observer Results for a High-Luminance-Range, Dual-Layer LCD 923 Aldo Badano Food & Drug Administration Gabriele Guarnieri, Giovanni Ramponi Università degli Studi di Trieste Luigi Albani FIMI, Philips

Session 62: RGBW Color (Display Systems / Electronics)

62.1:	Five-primary-color 60-inch LCD with Novel Wide Color Gamut and Wide Viewing Angle 927 Shun Ueki, Kozo Nakamura, Yuhichi Yoshida, Tomohiko Mori, Kazunari Tomizawa, Yohzoh Narutaki, Yasuhisa Itoh, Kenji Okamoto Sharp Corporation
62.2:	Adaptive White Extension for Peak Luminance Increase in RGBW AMOLED 931 Alexander Arkhipov, Kyongtae Park, Baek-woon Lee, ChiWoo Kim Samsung Electronics Corp.
62.3:	Exploiting the Flexibility of RGBW OLED Displays: Trading Color Saturation for Power 935 Michael E. Miller, John W. Hamer, John E. Ludwicki, Andrew D. Arnold Eastman Kodak Company
62.4:	Power and Lifetime Modeling of White OLED Formulations for WRGBW Display Applications 939 David J. Giesen, Denis Y. Kondakov, John E. Ludwicki, Jeffrey P. Spindler, Tukaram K. Hatwar, Marina E. Kondakova Eastman Kodak Company

Session 63: Display Manufacturing: OLEDs (Display Manufacturing)

63.1:	Responsive Vacuum Deposition Technology for Cost-Effective OLED Manufacturing 943 Michael Long, Bruce Koppe, Neil Redden, Michael Boroson Eastman Kodak Company
-------	--

Session 64: Interface Technologies (Display Electronics)

64.1:	Distinguished Paper: A Reduced Voltage Differential Signaling (RVDS) Interface for Chip-on-Glass TFT-LCD Applications 959 Jung Pil Lim, Ji Hoon Kim, Dong Hoon Baek, Jae Youl Lee, Jae Chul Lee, Young Min Choi, Jae Wan Park, Keun Ho Ryu, Jong Hoon Hong, Tae Kyung Kim, Woo Sung Lee, Paul Kim, Jong Seon Kim, Yoon Kyung Choi, Myung Hee Lee Samsung Electronics Co., Ltd.
64.2:	Invited Paper: Advanced LCD Driver Technologies 963 Hiroshi Hayama NEC Electronics Corporation
64.3:	Design of Partially Cascaded Clock-Embedded Serial Link Intra-Panel Interface for a Flat Panel Display System 967 Ah-Reum Kim, Won-Jun Choe, Sang-Keun Lee, Nam-Deog Kim, Sang-Soo Kim Samsung Electronics Co., Ltd.
64.4:	Invited Paper: Wireless Panel Architecture Using Lossless Uncompressed 60 GHz Transmissions 971 Jeffrey M. Gilbert, Chinh H. Doan, Sohrab Emami, C. Bernard Shung SIBeam, Inc.
64.5L:	Late-News Paper: A Clock Embedded Differential Signaling (CEDs™) for the Next Generation TFT-LCD Applications 975 Hyun-Kyu Jeon Silicon Works Co., Ltd. and KAIST Yong-Whan Moon, Jeong-Il Seo, Joon-Ho Na, Hyung-Seog Oh, Dae-Keun Han Silicon Works Co., Ltd. 5 Pil-Sung Kang, Yang-Seok Jeong, Man-Gyu Park, Seung-Cheol O, Jin-Cheol Hong LG Display Co., Ltd. Lee-Sup Kim KAIST

Session 65: Flexible AMOLEDs (Flexible Displays)

65.1:	Invited Paper: Amorphous Silicon TFT's with 100-year Lifetimes in a Clear Plastic Compatible Process for AMOLEDs 979 James C. Sturm, Bahman Hekmatshoar, Kuni Cherenack, Sigurd Wagner Princeton University
65.2:	Distinguished Paper: World-Largest (6.5") Flexible Full Color Top Emission AMOLED Display on Plastic Film and Its Bending Properties 983 Dong-Un Jin, Jae-Sup Lee, Tae-Woong Kim, Sung-Guk An, Denis Straykhilev, Young-Shin Pyo, Hyung-Sik Kim, Dong-Bum Lee, Yeon-Gon Mo, Hye-Dong Kim, Ho-Kyoon Chung Samsung Mobile Display

Table of Contents

65.3:	3.1-inch Flexible Top-Emitting AMOLED on Plastic Substrate Driven by Organic Thin Film Transistors 986
	Jing-Yi Yan, Hsiang-Liang Chen, Shu-Tung Yeh, Jin-Long Liao, Yen-Yu Wu, Mei-Ru Lin, Ko-Pin Liao, Chu-Yin Hung, Tzu-Wei Lee, Kung-You Cheng, Yen-Ying Lee, Jia-Chong Ho, King-Yuan Ho, Hung-Chien Lin, Chin-Hung Cheng, Pi-Hsien Wang, Han-Sheng Dai, Yen-Shih Huang <i>Industrial Technology Research Institute</i>
65.4:	Active-Matrix PHOLED Displays on Temporary Bonded Polyethylene Naphthalate Substrates with 180°C a-Si:H TFTs 988
	Doug Loy, Yong Kyun Lee, Cynthia Bell, Mark Richards, Ed Bawolek, Scott Ageno, Curt Moyer, Michael Marrs, Sameer M. Venugopal, Jann Kaminski, Nick Colaneri, Shawn M. O'Rourke, Jeff Silvernail, Kamala Rajan, Ruiqing Ma, Michael Hack, Julie J. Brown <i>Universal Display Corporation</i>
	Eric Forsythe, David Morton <i>Army Research Laboratory</i>

Session 66: Novel LC Materials and Effects (Liquid-Crystal Technology)

66.1:	Invited Paper: High Birefringence and Negative Dielectric Anisotropy Liquid Crystal Mixtures for Vertical Alignment Applications 992
	Sebastian Gauza, Meizi Jiao, Shin-Tson Wu <i>University of Central Florida</i>
	Przemysław Kula, Roman Dąbrowski <i>Military University of Technology</i>
	Xiao Liang <i>Tsinghua University</i>
66.2:	Effects of Diluters on High Δn and Low Viscosity Negative $\Delta\epsilon$ Liquid Crystals 996
	Qiong Song, Sebastian Gauza, Jie Sun, Shin-Tson Wu <i>University of Central Florida</i>
	Xiao Liang <i>Tsinghua University</i>
66.3:	Low-Temperature Effect on the Liquid-Crystal Response Time of Mobile Displays 1000
	Linghui Rao, Sebastian Gauza, Shin-Tson Wu <i>University of Central Florida</i>
	Xiao Liang <i>Tsinghua University</i>
66.4:	Surface Polarity Controlled Horizontal Chevron Defect Free Surface Stabilized Ferroelectric Liquid Crystal Devices 1003
	Chi-Wen Lin, Chih-I Hsu, Huang-Ming Philip Chen <i>National Chiao Tung University</i>

Session 67: Color (Applied Vision / Human Factors)

67.1:	Evaluation of Gamut-Expansion Algorithms for Wide-Gamut Display 1006
	Masato Sakurai, Takehiro Nakatsue, Yoshihide Shimpuku <i>Sony Corporation</i>
	Rodney L. Heckaman, Mark D. Fairchild <i>Rochester Institute of Technology</i>
67.2:	Perceptual Effects of Reducing Blue Power 1010
	Michael E. Miller, Paula J. Alessi, John E. Ludwicki, Christopher J. White, Joseph M. Basile <i>Eastman Kodak Company</i>
67.3:	Preferred and Acceptable Color Gamut for Reproducing Natural Image Content 1014
	Dragan Sekulovski <i>Philips Research Laboratories</i>
	Robert de Volder <i>Technical University Eindhoven</i>
	Ingrid Heynderickx <i>Philips Research Laboratories and Delft Technical University</i>
67.4:	Relationship Between Upper-Limit Luminance for Surface-Color Mode Appearance and Preferred Gamut on Wide Gamut Display 1018
	Masahiro Okui, Toshiyuki Fujine, Takashi Kanda, Yasuhiro Yoshida, Michiyuki Sugino, Masatsugu Teragawa <i>Sharp Corporation</i>
	Yoichi Yamamoto <i>CIS Laboratories Inc.</i>
	Noboru Ohta <i>Rochester Institute of Technology</i>

67.5:	Image Detail and Color Enhancement Based on Channel-Wise Local Gamma Adjustment 1022
	Chen-Yu Tseng, Sheng-Jyh Wang <i>National Chiao Tung University</i>
	Yueh-Yi Lai, Yi-Cai Zho <i>Taiwan TFT LCD Association</i>

Session 68: Novel Backlights (Display Systems)

68.1:	Invited Paper: Design Scheme of LED Scanning Backlights for Field-Sequential-Color LCDs 1026
	Kazuo Sekiya <i>Research Institute for Advanced Liquid Crystal Technology, Aomori Support Center for Industrial Promotion</i>
68.2:	WITHDRAWN
68.3:	Dual-Sided Slim LCD Display System with UV Excited Flat Backlight 1030
	Hsin-Tao Huang, Chuang-Chuang Tsai, Yi-Pai Huang <i>National Chiao Tung University</i>
	Chun-Chung Hsiao, Sung-Po Chen, Yi-Hsing Peng, Win-Chi Chang <i>KISmart Corporation</i>
68.4:	Optical Properties of Visible-Light Excited-Phosphor-Sheet (VEPS) System 1034
	Bo-Wen Xiao, Chien-Hsiang Hung, Hsin-Tao Huang, Yi-Pai Huang, Chung-Hao Tien, Chuang-Chuang Tsai, Han-Ping D. Shieh <i>National Chiao Tung University</i>
	Jerry Chen, Jeremy Lin, Win-Chi Chang <i>KISmart Corporation</i>
68.5L:	Late-News Paper: Monolithic Block-Wised Light Guide with Controlled Optical Crosstalk for Field-Sequential-Color/Scanning LCD 1038
	Kárlil Kälántár <i>Nippon Leiz Corporation</i>
	Masafumi Okada, Hiroyuki Ishiko <i>Nippon Leiz</i>

Session 69: Display Manufacturing: Substrates (Display Manufacturing)

69.1:	Invited Paper: Materials and Component Solutions for Evolving Display Form Factors and Functionality 1042
	Peter L. Bocko, James C. Clappin <i>Corning Incorporated</i>
69.2:	Designing Strong Glass for Mobile Devices 1045
	Sinue Gomez, Adam J. Ellison, Matthew J. Dejneka <i>Corning Incorporated</i>
69.3:	A Mechanics Framework for Ion-Exchanged Cover Glass with a Deep Compression Layer 1049
	James J. Price, G. Scott Glaesemann, Donald A. Clark, Timothy M. Gross, Kristen L. Barefoot <i>Corning Incorporated</i>
69.4:	Superior Cuttability Performance of Jade™ Glass for Thin and Strong Mobile Displays 1052
	Toshihiko Ono, Gina Pai, Oga Teng <i>Corning Display Technologies</i>
	Mike Gildea, Laura Zenteno, John Helfinstine, Suresh Gulati <i>Corning Incorporated</i>
	SID 2009 Speakers' Contact Information 1056
	SID 2009 Executive & Program Committees 1073

Table of Contents

Volume 3

Active-Matrix Devices

P-1:	Self-Modulated Amorphous Front and Back Light Sensors with Wide Dynamic Range.....1079 Yan-Fu Kuo, Teng-Jui Yu, Shao-Wen Yen, Ya-Hsiang Tai National Chiao Tung University	P-12:	Stability of Nano-Crystalline ZnO and Amorphous IGZO TFTs under Bias Stress..... 1121 ShinHyuk Yang Electronics Telecommunication Research Institute and Kyung Hee University Jae-heon Shin, Sang-Hee Ko Par, Woo-Seok Cheong, Chi-Sun Hwang, Sung-Min Yoon, Doo-Hee Cho, Min-Ki Ryu, Hye Yong Chu, Kyoung Ik Cho Electronics Telecommunication Research Institute Jin Jang Kyung Hee University
P-2:	Integrated a-Si Circuit for Capacitively Coupled Drive Method in TFT-LCDs.....1083 Jun Ma, Xixi Luo, TaeBo Jung, Yong Wu, Zhihua Ling, Zhongshou Huang Shanghai Tianma Micro-Electronics Co., Ltd. Wei Zeng, Yuesheng Li Fudan University	P-13:	WITHDRAWN
P-3:	Scaling of a-Si TFT Gate Drivers.....1088 Yong Ho Jang, Hae Yeol Kim, Binn Kim, Seung Chan Choi, Hyung Nyuck Cho, Chang Il Ryoo, Woosook Choi, Soo Young Yoon, Kwon-shik Park, Taewoong Moon, Nam Wook Cho, Chang-Dong Kim LG Display	P-14:	AM-OLED Pixel Circuits Based on a- InGaZnO Thin Film Transistors..... 1128 Charlene Chen, Jerzy Kanicki The University of Michigan Katsumi Abe, Hideya Kumomi Canon Inc.
P-4:	Integrated a-Si TFT Gate Driver with Reducing Clock Duty Ratio.....1092 Shyh-Feng Chen, Lee-Hsun Chang, Jing-Ru Chen, Shih-Chyn Lin, Chiu-Mei Yu, Je-Hao Hsu, I-Chun Chen AU Optonics Corporation	P-15:	Retarded Photoreaction Reversibility of a-IZO TFT for Light Sensor Applications..... 1132 Po-Tsun Liu, Yi-Teh Chou, Li-Feng Teng, Chun Hung Chu, Han-Ping D. Shieh National Chiao Tung University
P-5:	Self-Release Nickel Induced Lateral Crystallized (SR-NILC) Low Temperature Polycrystalline Silicon Films and Thin Film Transistors.....1096 Shuyun Zhao, Zhaojun Liu, Zhou Wei, Zhiguo Meng, Man Wong, Hoi Sing Kwok Hong Kong University of Science and Technology	P-16:	A Scan Driver Circuit Using Transparent Thin Film Transistors..... 1136 Tong-Hun Hwang, Seok-In Hong, Won-kee Hong, Wen-Hai Cui, Ik-Seok Yang, Oh-Kyong Kwon Hanyang University Choon-Won Byun, Sang-Hee Ko Park, Chi-Sun Hwang, Kyoung Ik Cho Electronics and Telecommunications Research Institute
P-6:	A Poly-Si TFT Fabricated by a Novel Laser-Crystallization Technique Using Blu-Ray-Disc Technology.....1100 Akio Machida, Toshio Fujino, Tadahiro Kono, Katsuji Takagi, Shinsuke Haga, Shingo Imanishi, Takahiro Kamei Sony Corporation	P-17:	High-Uniformity 2T1C AMOLED Panels by Using a New Built-In Trimming Method..... 1140 Te-Yu Lee, Chih-Chieh Chiu, Chrong Jung Lin, Ya-Chin King National Tsing-Hua University Mei-Ling Chang, Chih-Chiang Tseng, Ping-Lin Liu, Chih-Chung Liu TPO Displays Corporation
P-7:	Ga-Doped ZnO Transparent Conductive Film as Substitution for ITO Common Electrode in TFT-LCDs.....1103 Hisao Makino, Naoki Yamamoto, Aki Miyake, Takahiro Yamada, Tetsuya Yamamoto Kochi University of Technology Hiroaki Iwaka, Takahiro Itoh, Yoshinori Hirashima Geomatec Co., Ltd. Hitoshi Hokari, Motohiko Yoshida, Hidehiro Morita Casio Computer Co., Ltd.	P-18:	Highly Stable Amorphous Silicon Thin Film Transistor AMOLED Panel Employing Optical Feedback Compensation Pixel Circuit..... 1144 Hee-Sun Shin, Jeong-Soo Lee, Sang-Geun Park, Min-Koo Han Seoul National University Juhn-Seok Yoo, Chang-Dong Kim, InByeong Kang LG Philips LCD
P-8:	Effects of Active Thickness in Oxide-Semiconductor TFTs...1107 Chi-Sun Hwang, Sang-Hee Ko Park, Woo-Seok Cheong, Jaeheon Shin, Shinhyuk Yang, Chunwon Byun, Min Ki Ryu, Doo-Hee Cho, Sung Min Yoon, Sung Mook, Hye Yong Chu, Kyoung Ik Cho Electronics and Telecommunications Research Institute	P-19:	Vth-Shift Overcompensation in AMOLEDs for Differential Aging Compensation..... 1148 Koichi Miwa, Yuichi Maekawa, Takatoshi Tsujimura Kodak Japan Ltd.
P-9:	Numerical Analysis on Temperature Dependence of the Characteristics of Amorphous In-Ga-Zn-Oxide TFT....1110 Hiromichi Godo, Daisuke Kawae, Shuhei Yoshitomi, Toshinari Sasaki, Shunichi Ito, Hiroki Ohara, Akiharu Miyanaaga, Shunpei Yamazaki Semiconductor Energy Laboratory Co., Ltd.	P-20:	Light Induced Instability of Nanocrystalline Silicon Thin Film Transistor..... 1152 Sun-Jae Kim, Tae-Jun Ha, Hyun-Sang Park, Seung-Hee Kuk, Yong-Jin Kim, Min-Koo Han Seoul National University
P-10:	CMOS-Like Ambipolar Organic/Inorganic TFTs for AMLCD and AMOLED Applications.....1113 Yi-Hsing Chu, Gao-Ming Wu, Chiao-Shun Chuang, Wei-Kuan Yu, Fang-Chung Chen, Han-Ping D. Shieh National Chiao Tung University Chi-Neng Mo, Huai-An Li, Mei-Tsao Chiang ChungHwa Picture Tubes, Ltd.	P-21:	High Stability and Device Design for Self-Heating Reduction of a-Si:H TFT..... 1155 Chuan-Sheng Wei, Chao-Chien Chiu, Guang-Ren Shen, Shiao-Hao Chiou, Pei Ming Chen, Ching-Chieh Shih, Sheng Chao Liu, Yeong-Shyang Lee, m-Shone Chen, Wei-Ming Huang AU Optonics Corporation
P-11:	DC/AC Electrical Instability of R.F. Sputter Amorphous In-Ga-Zn-O TFTs.....1117 Tze-Ching Fung The University of Michigan Katsumi Abe, Hideya Kumomi Canon Inc. Jerzy Kanicki The University of Michigan	P-22:	A Single Cell-Gap Transflective LCD with Active Level-Shifting Technology..... 1159 Yong Seok Cho, Yong Seok Yeo, Yong-Kyu Jang, Seonhong Ahn, Kyeong Hyeon Kim, Sang Soo Kim Samsung Mobile Display Co., Ltd.
		P-23:	High-On-Current a-IGZO TFT..... 1163 Jae Sang Lee, Seongpil Chang, Sang Yeol Lee Korea Institute of Science and Technology Sang-Mo Koo Kwangwoon University

Table of Contents

- P-180L: **Late-News Poster:** TFT Characteristics of LTPS Backplane for Large Scale AMOLED Device Fabricated Using Special JIC Method 1167
Ji Su Ahn, Il Jeong Lee, Cheol Ho Yu, Hoon Kee Min, Sung Chul Kim, Sang Soo Kim Samsung Mobile Display Co., Ltd.
Won Eui Hong, Jae Sang Ro EnSilTech Corporation

P-181L: **WITHDRAWN**

- P-182L: **Late-News Poster:** Improvements in the Device Performance of Amorphous Indium Gallium Zinc Oxide Thin Film Transistors by XeCl Excimer Laser Irradiation 1170
Byung Du Ahn, Hyun Soo Shin, Woong Hee Jeong, Gun Hee Kim, Hyun Jae Kim Yonsei University
Sung-Hwan Choi, Min-Koo Han Seoul National University

Applications

- P-24: Projection System and LED Source for Cell-Illuminating Experiment 1173
Chung-Jen Ou, Ching-I Shen National Chung Hsing University
Chung-Ming Ou Kainan University
- P-25: Viewing Zone Connection of Depth Fused 3D (DFD) Display 1176
Munekazu Date, Yasuko Andoh, Hideaki Takada, Yohsimitsu Ohtani Nippon Telegraph and Telephone Corp.
- P-26: Excellent Image Quality Display with Upgraded AFS Plus Technology for Automotive Applications 1180
Jung Ho Park, Eui Seok Oh, Young Joon Shin, Cheol Hwan Lee, Kwang Hyun Park, Jeong Ha Lee, Seung Hwan Kim, Yoon sung Cho Hydys Technologies Co. Ltd.
- P-27: Light Printer for Optical Rewritable Electronic Paper 1184
Qiang Yu, Anatoli Murauski, Tao Du, Lishuang Yao, Vladimir Chigrinov, Hoi Sing Kwok Hong Kong University of Science and Technology
- P-28: A Resistive Multi-Touch Screen Integrated into an LCD 1187
Long-Cai Zhuo, Chun-Wei Wu, Cheng-Chun Hu Chung Hwa Picture Tubes, Ltd.
- P-200L: **Late-News Poster:** Louver Screens as Multi-Functional Information Displays 1189
Jurgen Daniel Palo Alto Research Center
- P-201L: **Late-News Poster:** Electrically Induced Color with Polymer-Stabilized Blue Phase 1193
Shin-Ying Lu, Liang-Chy Chien Kent State University

Applied Vision / Human Factors

- P-29: Physiological and Psychological Measurements of Visual Fatigue for TVs in a Home Viewing Environment 1196
Kiyomi Sakamoto, Shoichi Aoyama, Shigeo Asahara Panasonic Corporation
Kuniko Yamashita, Akira Okada Osaka City University
- P-30: Temporal Sampling Parameters and Motion Portrayal of Television 1200
Masayuki Sugawara, Kohei Omura, Masaki Emoto, Yuji Nojiri NHK Science and Technical Research Laboratories
- P-31: Selective Attention Effects on Binocular Rivalry to Simple and Complex Dynamic Imagery 1204
Robert Patterson Washington State University
George A. Geri, Ryan Amann Visual Research Laboratories
Eli Peli, Russell L. Woods Schepens Eye Research Institute
- P-32: Mesopic Bit-Depth Analysis for High-Quality TV Beyond 10-bits 1208
Hisashi Sasaki, Tomohisa Kimura, Haruhiko Okumura Toshiba Corporation

- P-33: Analysis of Field Test Results of an E-Proceedings: A Promising Application of Electronic Paper 1212
Makoto Omodani, Sonomi Inoue Tokai University
Norihisa Fujii Brother Industries, Ltd.

- P-34: Color Gamut and Power Consumption of a RGBW LCD Using RGB LED Backlight 1216
Senfar Wen Chung Hua University

- P-35: Maintaining Color Consistency Across Non-Linear Devices 1220
Behzad Sajadi, Aditi Majumder University of California, Irvine

- P-36: A Psychophysical Analysis on Perceptual Limitation of Motion Image Artifact Reduction Using 120Hz Displays .. 1223
Ya-Ting Wang, Yi-Nung Liu, Shao-Yi Chien, Yung-Hao Yang, Yi-Lin Chen, Su-Ling Yeh National Taiwan University

- P-37: Color Reproduction Method of Adobe RGB Images on Wide Color Gamut Display 1227
Jyun-Sian Li, Chih-Chang Lai, Ching-Fu Hsu, Ting-Yu Chang, Wen-Chun Wang Wintek Corporation

- P-183L: **Late-News Poster:** Motion Parallax Enhances Depth in a Perspective Air-Traffic Display 1231
Jeffrey B. Mulligan NASA Ames Research Center

Display Electronics

- P-38: 1Gbps/lane Low Overhead Clock-Shared Differential Signaling (CSDS) — An Efficient Interface for Large-Size TFT-LCDs 1234
Nyuntae Kim, Kyoung-Hoi Koo, Sung-ho Kang, Jaejin Park, Jiwoon Jung, Won-Gap Jung, Donguk Park, Jin-Ho Kim, Taejin Kim, Youngmin Choi, Jae-Youl Lee, Yoon-kyung Choi, Jong-seon Kim, Byeong-Ha Park, Myunghee Lee Samsung Electronics Co. Ltd.
- P-39: pLVDS: A New Intra-Panel Interface for the Future Flat-Panel Displays with Higher Resolution and Larger Size 1237
Hwasu Koh Mir Technology, Inc.
- P-40: EMI Reduction Technique by Differential Data Transmission through Lossless Modulo Coding 1241
Ayako Takagi, Hisashi Sasaki, Mitsunori Matsuba, Haruhiko Okumura Toshiba Corporation
- P-41: An Area-Efficient 12-bit Segmented DAC for LCD Driver ICs 1245
Shu-Chuan Huang, Chun-Hsien Chou Tatung University
Chi-Neng Mo, Shih-Meng Chang Chunghwa Picture Tubes Ltd.
- P-42: 12-bit Source Driver with Hybrid Transistor Digital to Analog Converter 1248
Jin-Chul Choi, Jong-Hoon Kim, Sun-young Kim, Chul-Sang Jang, Joon-Ha Park, Keon-Soo Nah, Hyun-Ho Shin LG Display Co., Ltd.
- P-43: A Novel Dynamic Overdrive System 1252
Cheng-Jung Chen Chi Mei Optoelectronics
Link-Kai Bu, Shing-Chia Chen Himax Media Solution, Inc.
- P-44: Adaptive Threshold Overdriving Scheme for Improved LCD-TV Noise Performance 1256
Jaeho Oh Samsung Electronics Co., Ltd. and Yonsei University
Kwanghoon Shon Yonsei University
Hyungsik Nam Samsung Electronics Co., Ltd.;
ByungHyuk Shin Samsung Mobile Display Co., Ltd.
SeonKi Kim, Namdeok Kim Samsung Electronics Co., Ltd.
Brian H. Berkeley, Sang Soo Kim Samsung Mobile Display Co., Ltd.
- P-45: A Universal Implementation Method of Overdrive in Display Systems Regardless of Speed of LCD Panels 1259
Md. Obaj Tareq, Youngmin Cho Kyung Hee University
Achintya Bhowmik Intel Corporation
Seung-Woo Lee Kyung Hee University

Table of Contents

P-46:	New Display Driving Method for Reducing Motion Blur Using Compact Arithmetic Circuits 1263 Tomoyuki Ishihara, Akihiko Inoue, Masamitsu Kobayashi, Minoru Taguchi, Takeshi Kumakura, Yutaka Ishida, Katsuhiko Kamei, Akihisa Yamada Sharp Corporation	P-60:	Surface Modifications of Flexible Gas Barrier Films by Mimicking Structures of Nature 1317 Jin Hwan Choi, Young Min Kim, Young Wook Park, Jin Wook Jeong, Tae Hyun Park, Ki Young Dong, Jae Hong Kwon Korea University, Jin Woo Lee, Gyu Chan Cho Cheil Industries Inc., Byeong Kwon Ju Korea University
P-47:	Hold-type Display Motion Blur Reduction with Spatial Compensation 1267 Sheng-Tien Cho, Eddy G. Chen, Kuo-Feng Li, Kai-Chieh Chan, Tsau-Hua Hsieh, Chiulien Yang, Jia-Pang Pang InnoLux Display Corporation	P-61:	A Study on the Galvanic Reaction between Cu and Mo as Well as MoW for TFT-LCDs by Using a Zero-Resistance Ammeter 1320 Bo-Hyun Seo, Sang-Hyuk Lee, In-Kyu Lee, Jong Hyun Seo, Jae-Hong Jeon, HeeHwan Choe, Kang-Woong Lee Korea Aerospace University, Jörg Winkler, Nikolaus Reinfried, Wolfram Knabl PLANSEE Metal GmbH
P-48:	Adaptive Sum of the Bilateral Absolute Difference for Motion Estimation Using Temporal Symmetry 1271 DongGon Yoo, SukJu Kang, SungKyu Lee, Young Hwan Kim Pohang University of Science and Technology	P-62:	Non-Contact Motion of a Thin Glass Substrate Over a Large Process Opening..... 1324 Boaz Nishri, Arie Harnik, Svetlana Brodetski, Marc Delorme CoreFlow Ltd.
P-49:	Integrated DisplayPort TCON Device with Vibrant Picture Quality Features 1275 Pierre de Greef NXP Semiconductors	P-63:	Rib-less Ink-Jet-Printed 4-in.-Panel Color-Filter Fabrication . 1328 Huang-Ming P. Chen, Siang-Jhih Wu, Jung-An Cheng National Chiao Tung University, Feng-Ching Tong National Chiao Tung University and Chunghwa Picture Tubes, Han-Ping D. Shieh National Chiao Tung University, Chi-Hsin Li Chunghwa Picture Tubes, Kevin Chou Everlight Chemical Industrial Corporation, Yu-Hsin L. Lin ULVAC Research Center Taiwan Inc.
P-50:	The Temperature Compensated VCOM Calibrator Improves LCD Screen Quality 1279 Byoung Suk Kim, Oliver Nachbaur, Christian Rott Texas Instruments	P-64:	New Drying Process without Pin-mura for Ink-jet Alignment Layer Printing of Large-Sized LCDs..... 1330 Chia-Hsuan Tai, Yuan-Hung Tung, Yu-Sheng Huang, Chang-Feng You, Jung-Kuo Tu, Norio Sugiura AU Optronics Corporation
P-51:	Design and Realization of Delta-Sigma Analog-to-Digital Converter in LTPS Technology 1283 Chia-Chi Tsai, Ming-Dou Ker National Chiao-Tung University and I-Shou University, Yu-Hsuan Li, Chung-Hung Kuo, Chun-Huai Li, Yao-Jen Hsieh, Chun-Ting Liu AU Optronics Corporation	P-65:	Controlled Grating Replication for the ZBD Technology..... 1334 Guy P. Bryan-Brown, David R. E. Walker, Cliff Jones ZBD Displays Ltd.
P-52:	Capacitive Multi-Touch-Controller Development Platform 1287 Stephen WC Chan, Yao Lu Solomon Systech Ltd.	P-66:	Development of Uniform 14.1 Inch Full Color AMOLED Display by using Highly Efficient Circular Nozzle Source..... 1338 Jae Hoon Jung, Un Cheol Sung, Jung Soo Rhee, Hoon Kim, Hyo Seok Kim, Sung Chul Kim, Sang Soo Kim Samsung Electronics Co., Ltd., Sungmoon Kim, Kwangho Jeong YAS Co., Ltd.
P-53:	Precise Location of Touch Panel by Employing the Time-Domain Reflectometry 1291 Chi-Fang Huang, Yu-Ching Hung Tatung University, Chia-Lin Liu Chunghwa Picture Tubes, Ltd.	P-67:	FPD Repair System Using Electrostatic Droplet Technology 1342 Hyungjin Lee, Beomsoo Kim, Chanwoo Park, Jae Young Lee, Seungmok Oh, Namyel Yang, Jihyun Kim, Jongwon Kim, Soohoa Jeong, SoonKook Hong LG Electronics Inc.
P-54:	Flicker Reducing Backlight Control Based on Adaptive Moving Average Filtering 1294 Jung Hwan Lee, Seong-Eun Kim, Tae-Hee Lee, Woo-Jin Song Pohang University of Science and Technology, Min Kyu Kim, Tae Wook Lee, Chang Gone Kim LG Display	P-184L:	Late-News Poster: Transient Thermal Stress Modeling of the Laser Frit Sealing Process 1346 Yabei Gu, William R. Powell, Lu Zhang, Sujanto Widjaja, Butchi R. Vaddi Corning Incorporated
P-55:	Colorimetric Image Splitting for High-Dynamic-Range Displays 1298 Stefan Luka, James A. Ferwerda Rochester Institute of Technology	P-185L:	Late-News Poster: Direct Patterning of Metal Electrodes for TFT-LCD Fabrication 1348 Tae-Hyoung Moon, Seong-Hee Nam, Nam-Kook Kim, Yun-Ho Kook, Young-Ki Jung, Youn-Gyoung Chang, Soon-Sung Yoo, Chang-Dong Kim, Inbyeong Kang, In-Jae Chung LG Display R&D Center
P-56:	Automatic Delay Compensation for a CCFL Backlight System..... 1302 Hyongsik Nam, Kwan Young Oh, Byung-Hyuk Shin, Seon Ki Kim, Nam Deog Kim Samsung Electronics Co., Ltd., Brian H. Berkeley, Sang Soo Kim Samsung Mobile Display	P-186L:	Late-News Poster: Fabrication of Completely Uniform OLED Display Using an Improved Inkjet Method 1351 Shuichi Takei, Atsushi Kitabayashi, Hidetaka Hanaoka, Kazuto Shinohara, Masashi Goto, Takeshi Nozawa, Takehiko Kubota, Toshiyuki Kasai, Shinri Sakai, Satoru Miyashita Seiko Epson Corporation
Display Manufacturing		P-187L:	Late-News Poster: Optimized ODF Design Rule for Mobile and Application TFT Panel 1355 Junhwan Lim, Youngyik Ko, Lyulyn Hwang, Seungyik Park, Jinsan Park, Heechul Jung, Soowoong Hwang Chengdu Boe Optoelectronics Technology Co., Ltd.
P-57:	Study on the Wet Processable Antimony Tin Oxide (Transparent Conducting Oxide, TCO) using Anode for PLED Device Instead of ITO..... 1306 Insung Song, Dongjoon Ma Samsung Electronics Corporate, Soowon Heo, Dookung Moon Konkuk University		
P-58:	Effective Order Assignment for Color-Filter Fabs..... 1309 James C. Chen, Gary C. Chao, Cheng-Ju Sun, Kuo-Jung Chao, Jui-Wei Chien, Chih-Cheng Chen, Chi-Neng Mo, Tzu-Wei Peng, Yu-Yao Wei, Chao-Hsuan Feng, Yu-Chen Liu, Mei-Tsao Chiang Chunghwa Picture Tubes, Ltd.		
P-59:	Lower Resistivity Wiring Process for TFT Source/Drain Electrodes by Oxygen-mixture Sputtering of Cu-Ca Alloy 1313 Satoru Takasawa, Satoru Ishibashi, Tadashi Masuda ULVAC, Inc.		

Table of Contents

- P-199L: **Late-News Poster:** Development of Large-Sized AMOLED Manufacturing System 1359
Hae Won Kim, Seok Yoon Han, Jeong Og Choi Doosan Mecatec Co., Ltd.
John Patrin, Rich Bresnahan Veeco Instruments

Display Measurement

- P-68: High-visibility 2D/3D LCD with HDDP Arrangement and Its Evaluation Results using Fourier Optics Instrument 1363
Shin-ichi Uehara, Tsutomu Hiroya, Kouji Shigemura, Hideki Asada NEC LCD Technologies, Ltd.
Pierre Boher, Thibault Bignon, Thierry Leroux ELDIM
- P-69: A Weighted Masking Model for Colorimetric Characterization of LCDs 1367
Chun-Hsien Chou, Ray-Chin Wu, Cheng-Chieh Wu, Shing-Shi Tseng Tatung University
Chi-Neng Mo, Rachel Chiang Chunghwa Picture Tubes, Ltd.
- P-70: Characterization of Liquid Crystal Material and Cell by Means of Generalized Spectroscopic Ellipsometry 1371
Sergiy Valyukh, Andriy Kozachenko LCoptic Iryna Valyukh Dalarna University
- P-71: Spectrum Relaxation Applied to Film-Thickness Measurement 1375
Fu-Shiang Yang, Hsin-Yi Chen, Chih-Jung Chiang CMS, Industrial Technology Research Institute
- P-72: Optical-Characteristic Measurement of Flexible Display for Reliability Test 1378
Bor-Jiunn Wen, Tzong-Shi Liu, Cheng-Hsien Chen, Hsin-Yi Ko, Zong-Ying Chung, Su-Chuion Liao Industrial Technology Research Institute
- P-73: Objective Evaluations of Manipulating Algorithms on FPD by a 2-D Colorimeter 1382
Shau-Wei Hsu, Cheng-Hsien Chen, Zong-Ying Chung, Bao-Jen Pong Industrial Technology Research Institute
- P-188L: **Late-News Poster:** Quantification of Image Sticking for Images with Different Long-Range Non-Uniformity 1386
Dong-Yong Shin, Jong-Kwan Woo, Yongtaek Hong, Suhwan Kim Seoul National University
Keum-Nam Kim, Do-Ik Kim, Myoung-Hwan Yoo, Hye-Dong Kim Samsung Mobile Display
- P-189L: **Late-News Poster:** Advantages of Sinusoidal-Burst Based Measurement of Moving Image Performance 1389
Isao Kawahara Panasonic Corporation and Advanced PDP Development Center Corporation
- P-190L: **Late-News Poster:** Universal Evaluation of Stereoscopic 3-D Displays 1393
Glenn E. Casner, John C. Schultz 3M

Display Systems

- P-74: Seeing Depth from a Single LCD 1395
Emma Walton, Allan Evans, Gregory Gay, Adrian Jacobs, Thomas Wynne-Powell, Grant Bourhill, Paul Gass, Harry Walton Sharp Laboratories of Europe, Ltd.
- P-75: Improved Optical Characteristics of a Front-Light System Using Fine-Pitch Patterned OLED 1399
Norio Koma, Kenji Tanase, Koji Yasukawa, Yoshihiro Watanabe, Yasushi Karasawa, Toshihiko Tanaka, Satoru Miyashita, Mitsuro Atobe Seiko Epson Corporation
- P-76: A Novel Overdriving Compression System with Low Cost and High Image Quality 1403
Yue-Li Chao, Chien-Hung Chen Chunghwa Picture Tubes, Ltd.

- P-77: A Novel 2-D/3-D Arbitrarily Switchable Autostereoscopic Display 1407
Ming-Der Chou, Chi-Chung Tsai, Chih-Chun Chang, Jan-Tien Lien, Cheng-Chen Yang, Chien-Lung Tsou, Chi-Neng Mo Chunghwa Picture Tubes, Ltd.
- P-78: Digital Micro Hinge [DMH] Display System 1411
Wallen Mphepo, Yi-Pai Huang, Han-Ping D. Shieh National Chiao Tung University
Per Rudquist Chalmers University of Technology
- P-79: Luminous Mechanism in a Fine Tube of Fluorescent Lamp 1415
Hyun-Kyo Lim, Ha-Chung Hwang, Jae-Yoon Jeong, Dong-Jun Jin, Jong-Mun Jeong, Jung-Hyun Kim, Je-Huan Koo, Eun-Ha Choi, Guangsup Cho Kwangwoon University
- P-80: Improved Light Output by Using Metallic Nanostructures for Display Devices 1419
Da Hua Wei National Taipei University of Technology
Yeong Der Yao, Kai Yu Peng, Jiann Kuo Wu Tatung University
Rachel Chiang, Chi Neng Mo Chunghwa Picture Tubes Ltd.
- P-81: Flicker Reduction in Field Sequential Stereo Displays 1423
Chris Curtin Electronic Displays
Tom Woody MacNaughton, Inc.
Dennis Hall Idea Enterprises
Kurt Krueger
- P-82: Super-Length External-Electrode Fluorescent Lamps 1427
Yun-Hee Cho, Jong-Mun Jeong, Jae-Yoon Jeong, Ha-Chung Hwang, Dong-Jun Jin, Hyun-Kyo Lim, Je-Huan Koo, Byeong-Hee Hong, Guangsup Cho Kwangwoon University
Sang-Jin Kim, Young-Shik Song, Reiner Mauch SCHOTT Korea
- P-83: An Improvement of Color Difference between Two Eyes of Stereoscopic Display with Glasses 1431
Pi-Chun Yeh, Chin-Wen Chen, Chuan-I Huang, Yu-Jim Wu, Chih-Hung Shih, Wei-Ming Huang AU Optronic Corporation
- P-84: Cold Cathode Fluorescent Lamps with MgO-Coated Electrode 1434
Jae-Wook Lee, Se-Hun Jung, Min-Kyu Lee, Seung-Jun Jung, Hyuck-Soo Song Hansol Lighting Inc.
Eun-Ha Choi, Guangsup Cho Kwangwoon University
- P-85: Analysis of the Light Leakage Phenomenon at Corners of LCD Panel 1438
Yung-Kan Chen, Mao-Hsing Lin, Kun-Feng Huang, Yu-Chun Huang Chi Mei Optoelectronics Corporation
- P-86: OLEDs for High Quality Signs with Constant Luminance Level, Lifetime Enhancement and End of Life Prediction 1442
Andreas Hudak, Sebastian Reiser, Michael Jentsch, Sascha Kurbatfinski, Karlheinz Blankenbach Pforzheim University
Marcus Krauel, Johannes Maeder Opsira GmbH
- P-87: Carbon Nanotube Film on Plastic as the Touch Electrode in a Resistive Touch Screen 1445
David S. Hecht, David Thomas, Lianbing Hu, Corinne Ladous, Tom Lam, Youngbae Park, Glen Irvin, Paul Drzaic Unidym Inc.

Emissive Displays

Phosphors

- P-88: Effect of ZnS Treatment by Plasma on Properties of Derived Phosphors 1449
Konstantin Ogurtsov, Maxim Sychoy, Alexandr Erusin, Vadim Bakhmetie, Igor Gavrilenko, Evgeniy Sosnov, Dmitriy Abramov, Maria Tsvetkova St. Petersburg State Institute of Technology

Table of Contents

- P-89: Low-Temperature Furnace Method to Deposit Transparent Indium Oxide Film on Gallium Nitride-Based LED 1453
Jan-Tian Lian Chunghwa Picture Tubes, Ltd., and National Taiwan Ocean University
Jian-Ye Liou National Taiwan Ocean University
Chien-Lung Tsou, Fu-Chie Lu Chunghwa Picture Tubes, Ltd.
Tai-Yuan Lin National Taiwan Ocean University
Chi-Neng Mo Chunghwa Picture Tubes, Ltd.

P-90: **WITHDRAWN**

- P-191L: **Late-News Poster:** Fabrication of High Efficient Green Emission Zinc Oxide Films at Low Temperature by Radio Frequency Magnetron Sputtering 1456
Chaoyang Li, Tokiyoshi Matsuda, Toshiyoki Kawaharamura, Hiroshi Furuta, Takahiro Hiramatsu, Mamoru Furuta, Takashi Hirao Kochi University of Technology

Plasma-Display Driving and Discharge

- P-91: Power Reduction Using Adiabatic Charge Method for PDP Driver Circuit 1460
Wei-Feng Chen, Hirokazu Nakamura, Yuji Sano Toyo University
- P-92: Driving Waveforms for Improving Temporal Bright Image Sticking in AC Plasma Display Panel 1464
Jae Kwang Lim, Choon-Sang Park, Heung-Sik Tae Kyungpook National University
Kazuhiro Ito, Jung Pil Park, Nam Sung Jung Samsung SDI Co., Ltd.
- P-93: New Reset Waveform for High Speed Address under High Ambient Temperature in AC PDP 1468
Soo-Kwan Jang, Heung-Sik Tae Kyungpook National University
- P-94: Discharge Efficiency Study in SMPDP 1472
Yawei Kuang, Harm Tolner, Li Qing, Zhu Di, Cui Yuan, ZhuZhang Xiaowen, Hirokazu Nakamura, Yuji Sano Southeast University and Nanjing Huaxian High Technology, Co. Ltd.
- P-95: Reduction of Firing Voltages of AC PDP Using Low Dielectric Constant Layer 1475
Yoon Ho Huh, Chan Hee Son, Yonggyu Han, Chang Gil Son, Eun Ha Choi, Guangsup Cho, ByoungHee Hong Kwangwoon University
- P-192L: **Late-News Poster:** Novel High Voltage Address Driver (Hi-AD)IC for High Performance PDPs with Single Sustain Drive 1479
Takuo Nagase, Mutsuhiro Mori Hitachi Ltd.
Makoto Onozawa Hitachi Plasma Display Ltd.
Fumio Haruna, Tomoyuki Fukuda Hitachi Ltd.
Naoki Itokawa Hitachi Plasma Display Ltd.
Akio Koyama Hitachi Ltd.

Plasma-Display Materials

- P-96: Discharge Characteristics of AC PDP with Fe Doped MgO Protective Layer 1483
Jung-Woo Ok, Sung-Yong Cho, Don-Hyun Kim, Hae June Lee, Ho-Jun Lee, Chung-Hoo Park Pusan National University
Don-Kyu Lee Dong-Eui University
- P-97: **WITHDRAWN**

Field-Emission Displays

- P-98: A Novel Dynamic Resolution Improvement Method for Surface-Conduction Electron-Emitter Display 1487
Sheng-Li Wu, Ling-Guo Zha, Si-Liang Xiong, Xiao-Ning Zhang, Jin-Tao Zhang, Ning Yang Xi'an Jiaotong University

- P-99: Field Emission Properties of RNA Carbon-Nanotube Hybrid Film Using a Spray Method 1491
Woo-Sung Cho, Yang Doo Lee, Jung-Wan Yu, Byeong-Kwon Ju Korea University
Yong Churl Kim Samsung Advanced Institute of Technology
Jung-Ho Park Korea University

P-100: **WITHDRAWN**

Flexible Displays

- P-101: A Coating Process Enable Block Copolymer Dielectric for Low Voltage Organic Thin Film Transistor 1494
Ting-Hsiang Huang, Hui-Chen Huang, Zingway Pei National Chung Hsing University
- P-102: An Electrochromic Type E-Paper Based on ZnO Nanowire Array Electrode 1498
Xiao Wei Sun, Jian Xiong Wang, Jing Chen Nanyang Technological University
Chang Yun Jiang Institute of Microelectronics
- P-103: Performance Active Matrix Micro-Cup Electrophoretic Display 1501
Chi-Ming Lu, Hung-Hsiang Chen, Jhen-Shen Liao, Yi-Nan Chu, Wen-Tse Tseng, Hong-Tien Yu Chunghwa Picture Tubes Ltd.
- P-104: Low Pressure Hot Wall Deposition of Mono-crystalline Rubrene Thin Films for Organic Thin Film Transistors 1505
Yi Chen, Ishiang Shih McGill University
- P-105: New Electrochromic Systems Having Controllable Color and Bistability 1508
Chang Ho Noh, Ji Min Lee, Seog Jin Jeon, Rupasree R. Das, Yong Wan Jin, Sang Yoon Lee Samsung Advanced Institute of Technology
Seung Uk Son, Walid Sharmoukh Sungkyunkwan University
- P-106: Characterization and Packaging of Electronic Paper Display Based on Particle Polarization 1512
Cheng-Pu Chiu, Ching-Hsiang Hsu, Shih-Chiang Chen, Shih-Kang Fan National Chiao Tung University
Mei-Tsao Chiang, Chi-Neng Mo Chunghwa Picture Tubes, Ltd.
- P-107: Mechanism of Peel-Off of Metal Substrate for Flexible Devices 1516
Soo Young Kim, Kisoo Kim, Kihyon Hong, Sung Jun Kim, Jong-Lam Lee Pohang University of Science and Technology
- P-108: A Flexible Display Using Dye-Doped PSCT 1520
Shawn Hurley, Ji Ma, Deng-Ke Yang Kent State University
- P-109: Efficient *p-i-n* Top-emitting Flexible Organic Light Emitting Diodes on Planarized Stainless Steel Foil 1524
Shang-Yu Su, Meng-Huan Ho, Pei-Yi Kao, Chang-Yen Wu, Yi-Hao Peng, Kuan-Hung Lin, Huang-Ming Philip Chen, Chin H. Chen National Chiao Tung University
- P-110: Dual-layered Films Consisting of CNT and Conducting Polymer Fabricated by Micro-contact Printing for Flexible Electrodes 1528
Jin Woo Huh, Jin Wook Jeong, Jin Woo Lee, Sang-Il Shin, Jae-Hong Kwon, Jinnil Choi, Byeong Kwon Ju, Ho Gyu Yoon Korea University
Gyeong-Ik Cho, In-Kyu You Electronics and Telecommunications Research Institute
- P-111: Effect of Pressure on Polymer Stabilized Cholesteric Texture Light Shutter 1532
Ji Ma, Sarah Hicks, Shawn Hurley, Deng-Ke Yang Kent State University
- P-112: Inkjet Printed Organic Thin-Film Transistors with CNT S/D Electrodes for Flexible Displays 1536
Seung Hoon Han, Yong Hee Kim, Min Hee Choi, Sun Hee Lee, Jin Jang Kyung Hee University
Young-Bae Park, Glen Irvin, Paul Drzaic Unidym Inc.

Table of Contents

- P-179: Flexible Organic Electroluminescent Displays with Optical Transparency Using Electrically Conducting Polymers 1540
Jin-Yeol Kim, Chae-Ryong Hwang, Hak-Yong Woo, Eun-Ah Song, Ji-Woong Baek, Sijoong Kwon *Kookmin University*
Sung-Hoo Ju *Dajin University*
- P-193L: **Late-News Poster:** Study on Direct Imprint Fabrication Method for Liquid Power Type Electronic Paper Display 1544
Kyung Ho Choi, Choong-Ho Lee, You-Sun An, Jae-Gu Kim, In Park, Sangkug Lee *Korea Institute of Industrial Technology*
- P-194L: **Late-News Poster:** Simple Structure Laser-Addressing e-Papers 1548
Shang-Chia Chen, Chao-Chiun Liang, Heng-Yin Chen *Industrial Technology Research Institute*

Liquid-Crystal Technology

Ancillary LCD Components

- P-113: Materials for Light Efficient LCD 1552
Alexander Lazarev *Crysoptix KK*
Artur Geivandov, Nikolay Guseinikov, Irina Kasianova, Pavel Lazarev, Ilya Seregin *Kontrakt Ltd.*
Serguei Palto *Institute of Crystallography RAS*
- P-114: Achromatic Dark State of MVA-LCDs with a Negative C-Plate and a Biaxial Film 1555
Meizi Jiao, Zhibing Ge, Shin-Tson Wu *University of Central Florida*
- P-115: Broad Band Selective Reflection from a Single Cholesteric Liquid Crystal Layer with a Helical Pitch Gradient and its Applications 1559
Yonetatsu Matsumoto, Kentaro Tamura, Ken'ichi Harai, Yasuhide Fujino, Koya Kawabata, Kohei Arakawa *Zeon Corporation*
- P-116: Wider Viewing Angle in In-Plane Switching Mode Liquid Crystal Displays by Self-Compensated Phase Retardation Films 1563
Young-Cheol Yang, Deng-Ke Yang *Kent State University*
- P-117: Optical Compensation Schemes of Biaxial Nematic Liquid Crystal Displays for Wide Viewing Angle Performance 1567
Young-Cheol Yang, Deng-Ke Yang *Kent State University*
- P-118: Twisted Nematic Mode with High Contrast Ratio using Microlens Arrays 1571
Young Wook Kim *Hanyang University*
Jin Seog Gwag *Yeungnam University*
Kyung-Bae Kim, Chang-Jae Yu, Jae-Hoon Kim *Hanyang University*
- P-119: Sub-Wavelength Grating Color Filters for Reflective Displays 1574
Byoung-Ho Cheong, Oleg N. Prudnikov, Jaeho Yu, Young-Sang Cho, HwanYoung Choi, Sung Tae Shin *Samsung Electronics Co., Ltd.*

Bistable Displays

- P-120: Optimizing the Zenithal Bistable Display 1577
Richard M. Amos, Cliff Jones *ZBD Displays Ltd.*

WITHDRAWN

Fast Switching

- P-122: Enhanced Dynamic Response Time of Alq₃-doped Vertical Alignment Liquid Crystal Cell 1581
Hun Ki Shin, Joo-Hong Seo, Tae-Hoon Yoon, Jae Chang Kim *Pusan National University*
- P-123: A Method to Achieve Uniform Gray Scale to Gray Scale Response Times in LCDs 1584
Temkar N. Ruckmangathan *Raman Research Institute*

- P-124: Half V-Shaped Switching in a Single-Sided Polyimide FLC Cell with the N*-SmA-SmC* Phase Sequence 1588
Chun-Hung Chiang, Jin-Jei Wu *National Taipei University of Technology*
- P-125: Transition Free, High Contrast Reactive Monomer Modified PI-Cell 1592
Szu-Fen F. Chen *Chung-Hwa Picture Tubes, Ltd.*
Yu-yun Chang, Liangsing Culp Chow, Huang-Ming Philip, Han-Ping D. Shieh *National Chiao Tung University*
- P-126: Influence of Oil Thickness on Response Time in Ink-Jet-Printed Electrowetting Light Valve 1595
In-Cha Hsieh, Jiao-Long Cheng, Jhuang-Yu Cyue, Chi-Feng Chen, Ying-Jang Li, Jau-Shin Chen *National Chung Hsing University*

Fringe- and Lateral-Field LCDs

- P-127: Multistabilized SmA LC Device Controlled by a Fringe-Field Switching Mode 1598
Hui-Yu Chen, Jhih-Sian Wu, Hsin-Hung Liu *University of Feng Chia*
Chi-Neng Mo, Szu-Fen Chen *Chunghwa Picture Tubes Ltd.*
- P-128: Viewing Angle Switching of Liquid Crystal Displays Driven by Fringe Field Switching 1601
Woo Il Kim, Eun Jeong Jeon, Seong Su Kim, Mi Hyung Chin, Young Jin Lim, Kwang-Un Jeong, Seung Hee Lee *Chonbuk National University*
- P-129: Study on Electro-Optic Characteristics According to Length between Pixel Electrodes in the Fringe and In-Plane Field Switching Mode 1604
Kyung Su Ha, Jun Ho Jung, Ji Woong Park, Min Su Kim, Young Jin Lim, Seung Hee Lee *Chonbuk National University*
Shin-Tson Wu *University of Central Florida*
- P-130: Effect of IPS Cell Structure on the Electro-Optical Property of a Room-temperature Blue Phase Liquid Crystal 1608
Lu Lu, Jeoung-Yeon Hwang, Liang-Chy Chien *Kent State University*
- P-131: New Model of Image Sticking Mechanism on Long-Period AC Field of IPS Mode 1611
Yuichi Momoi, Kazuhiko Tamai, Chang-ho Oh, Tae-rim Lee, Kyeong-jin Kim *L.G. Display Co., Ltd.*
Tomonori Koda *Yamagata University*
- P-132: Blue Phases Liquid Crystal Cell Driven by Strong In-Plane Electric Field 1615
Min Su Kim, Miyoung Kim, Jun Ho Jung, Kyung Su Ha, Sukin Yoon, Eun Gyoung Song, Anoop K. Srivastava *Chonbuk National University*
Suk-Won Choi *Kyung Hee University*
Gi-Dong Lee *Dong-A University*
Seung Hee Lee *Chonbuk National University*

LC Alignment

- P-133: Variable Liquid Crystal Pretilt and Azimuth Angle using Stacked Alignment Layers 1619
Chung-Yung Lee, Yuet-Wing Li, Hoi-Sing Kwok Hong *Kong University of Science and Technology*
- P-134: New Mechanism of Photoalignment Based on Reversible Intermolecular Bonds 1623
Alexander Muravsky, Uladzimir Mahilny *Belarusian State University*
Vladimir Agabekov, Nadezhda Aliko, Pavel Malashko, Siyamak Shachab *National Academy of Sciences of Belarus*
- P-135: Optically Addressable Liquid Crystal Displays in Polymer-Dispersed Cholesteric Liquid Crystals 1627
Ko-Ting Cheng, Jau-Ham Li, Andy Ying-Guey Fuh *National Cheng Kung University*

Table of Contents

P-136:	Tunable Photosensitivity of Alignment Film for Flexible Liquid Crystal Displays.....	1630
	Lishuang Yao, Tao Du, Qiang Yu, Vladimir Chigrinov, Hoi Sing Kwok <i>Hong Kong University of Science and Technology</i>	
P-137:	Anchoring Energy Enhancement for Plasma Alignment Technology.....	1634
	Chih-Yi Hsu, Tse-Hsien Lee, Huang-Ming Philip Chen, Hui-Chien J. Kuo, Yi-Fan Chen <i>National Chiao Tung University</i> Chin-Yang Lee <i>Industrial Technology Research Institute</i> Yin-Chang Lin, Yao-Jane Hsu <i>National Synchrotron Radiation Research Center</i>	
P-138:	Improvement of Optical Compensated Bend (OCB) and Vertical Alignment (VA) Mode Liquid Crystal Displays by Nano-alignment Technique.....	1637
	Wei-Hong Chen, Shia-Fan Wang, Hong-Cheu Lin <i>National Chiao Tung University</i> Yung-Lung Mo, Yun-Ching Chuang, Szu-Fen Fenny Chen <i>Chung Hwa Picture Tubes, Ltd.</i>	
P-195L:	Late-News Poster: Effect of the Surface Anisotropy of a Rubbed Polyimide Film on Liquid Crystal Alignment Properties.....	1641
	Dong-Guk Kim, Woo Keun Lee, Han Jin Ahn, Han Shin Hwang, Jung Won Woo, Wook Sung Kim, Myoungsu Yang, InByeong Kang, InJae Chung <i>LG Display R&D Center</i>	

LC Measurement

P-139:	Investigation of the Behaviors of Liquid Crystal at the Surface under Applied Electrical Field by Reflective Measurements.....	1644
	Anatoli Murauski, Vladimir Chigrinov, Hoi-Sing Kwok <i>Hong Kong University of Science & Technology</i>	
P-140:	Establishment of the Quantitative Evaluation of LCDs Based on the Precise Measurement of the LC Parameters Considering the Multiple Interferences in the LC Cell.....	1647
	Takahiro Ishinabe, Yuji Ohno, Tetsuya Miyashita, Tatsuo Uchida <i>Tohoku University</i>	
P-141:	Real-Time Dynamic Characteristics Measurement and Automatic Driving Parameters Extraction for Dynamic Driving Bistable Cholesteric LCD.....	1651
	Chao-Chiun Liang, Heng-Yin Chen, Chiao-Nan Huang, Wu-Jeng Li, Tai-Ann Chen, Yun-Shuo Chang, Yi-Cheng Chen <i>Industrial Technology Research Institute</i>	

Transflective LCDs

P-142:	A Simple Transflective LCD for Mobile Display Applications.....	1655
	Yan Li, Zhibing Ge, Shin-Tson Wu <i>University of Central Florida</i>	
P-143:	Transflective Liquid Crystal Display using UV Curable Reactive Mesogen.....	1658
	Byeong Gyun Kang, Young Jin Lim, Jin Ho Kim, Mi Hyung Chin, Seung Hee Lee <i>Chonbuk National University, Korea</i> Jung Min Choi, Gi Dong Lee <i>Dong-A University, Korea</i>	
P-144:	Single Mode Transflective Liquid Crystal Display with Dual Cell Gap Using a Multipurpose Substrate.....	1662
	Yeun-Tae Kim, Jong-Ho Hong, Hijung Kim, Sin-Doo Lee <i>Seoul National University</i>	
P-145:	New Configuration of Normally Black Transflective ECB LCD with Low Cost.....	1665
	Jaek Lim, Keehan Uh, Kyuseok Kim, Youngnam Yun <i>Samsung Electronics</i> JiHyee Moon, Sanghyun Choi <i>Samsung Electronics</i>	

OLEDs

P-146:	Optical Measurement of the Emission Zone in Organic Light-Emitting Diodes.....	1669
	Ralph H. Young, Marina E. Kondakova <i>Eastman Kodak Company</i>	
P-147:	Efficient and Color-Saturated Inverted Bottom-emitting Organic Light-Emitting Devices with a Semi-transparent Metal-assisted Electron Injection Layer.....	1673
	Chang-Yen Wu, Meng-Huan Ho, Sin-Min Gao, Shang-Yu Su, Kuan-Hung Lin, Chin H. Chen <i>National Chiao Tung University</i>	
P-148:	Temperature Dependence of Degradation in Organic Light-Emitting Diodes.....	1677
	Marina E. Kondakova, Ralph H. Young, Viktor V. Jarikov, David J. Giesen <i>Eastman Kodak Company</i>	
P-149:	Anode Electrode of Al-Ni Alloy Film Directly in Contact with ITO for Top-Emitting OLEDs.....	1681
	Toshihiro Kugimiya, Yoichiro Yoneda, Eisuke Kusumoto <i>Kobelco Research Institute, Inc.</i> Mototaka Ochi, Hiroshi Goto, Junichi Nakai <i>Kobe Steel, Ltd.</i>	
P-150:	Microcavity Top-Emitting OLEDs Integrated with Micro-Particle Diffusers: Simultaneous Enhancement of Efficiency and Viewing Characteristics.....	1685
	Kun-Cheng Tien, Chih-Che Liu, Su-Hao Liu, Min-Hung Hsu, Hong-Wei Chang, Chih-Kai Chang, Chung-Chih Wu <i>National Taiwan University</i>	
P-151:	Low-Voltage High-Efficiency Blue Phosphorescent OLED Using Double Emission Layers.....	1688
	Meng-Ting Lee, Jin-Sheng Lin, Miao-Tsai Chu, Mei-Rung Tseng <i>Industrial Technology Research Institute</i>	
P-152:	Efficient Single-Layer Phosphorescent Green, Blue and White OLEDs Employing Large-Triplet-Energy and Ambipolar Hosts.....	1691
	Chung-Chia Chen, Tung-Hui Ke, Min-Han Tsai, Chung-Chih Wu <i>National Taiwan University</i> Juozas V. Grazulevicius <i>Kaunas University of Technology</i>	
P-153:	Exciton Distribution and Microcavity Effects in Designing Top Emitting OLED Devices.....	1694
	Ilyas I. Khayrullin, Tariq A. Ali, Fridrich Vazan, Amalkumar P. Ghosh <i>eMagin Corporation</i>	
P-154:	Broadband and Wide-Viewing-Angle Black Cathode of Organic Light-Emitting Diode.....	1698
	Tien-Lung Chiu, Wei-Feng Xu, Chi-Feng Lin, Jiun-Haw Lee, Chun-Chieh Chao, Man-Kit Leung <i>National Taiwan University</i> Chuan-Cheng Tsou, Jin-Ju Lin, Huai-Ting Shih <i>Chi Mei Optoelectronics Corporation</i>	
P-155:	OLED Display Attached by Patterned Microlens Array for Light Extraction with Negligible Image Blur.....	1700
	Mao-Kuo Wei, Jheng-Hao Fang <i>National Dong Hwa University</i> Hoang-Yan Lin, Jiun-Haw Lee, Yu-Hsuan Ho, Kuan-Yu Chen, Sheng-Chih Hsu <i>National Taiwan University</i>	
P-156:	Microcavity Structures for White RGBW OLED Displays.....	1703
	Ronald S. Cok, Joel D. Shore <i>Eastman Kodak Company</i>	
P-157:	Highly-Efficient Gas Diffusion Barriers Based on Nanolaminates Prepared by Low-Temperature ALD.....	1706
	Jens Meyer, Daniel Schneidenbach, Patrick Görrn, Franz Bertram, Thomas Winkler, Sami Hamwi, Hans-Hermann Johannes, Wolfgang Kowalsky <i>Technical University Braunschweig</i> Peter Hinze, Thomas Weimann <i>Physikalisch Technische Bundesanstalt</i>	

Table of Contents

P-158:	Highly Efficient Ionic p-i-n Phosphorescent OLEDs Made by Solution Processing 1710 Young In Lee, Mi-Young Han, Chan Hyuk Park, Mi-Na Kim, Eun Ha Choi, Yoon Ho Seo, Guangsup Cho, Byoungchoo Park Kwangwoon University	P-196L:	Late-News Poster: Micro-Cavity Design of RGBW AMOLED for Wide Color Gamut and Low Color Shift 1752 Baek-woon Lee, Young In Hwang, Hae-yeon Lee, Sungchul Kim, Sangsoo Kim Samsung Mobile Display Young-gu Ju KyungPook National University
P-159:	Decomposable Alkali Compounds for Transparent Cathodes in OLEDs 1714 Lian Duan, Yong Qiu Tsinghua University Guo Hui, Zhang, Liu Song, Xue Yan Ren Visionox Tech. Ltd.	Projection	
P-160:	Ultra Simple White Organic Light-emitting Diodes Using only Three Organic Materials 1716 Ji Hoon Seo, Jun Ho Kim, Ja Ryong Koo, Ji Hyun Seo, Jung Sun Park, Young Kwan Kim, Gun Woo Hyung, Jang Hwan Hwang Hongik University Kum Hee Lee, Jung Yeon Kim, Seung Soo Yoon Sungkyunkwan University You Hyun Kim, Woo Young Kim Hoseo University	P-169:	LED Light Recycling: Some General Design Guidelines..... 1756 George Ouyang, Leonard Zugby, Kenneth Li Wavien Inc.
P-161:	Effectiveness of p-dopants in an Organic Hole Transporting Material 1719 Jae-Hyun Lee, Dong-Seok Leem, Hyong-Jun Kim, Jang-Joo Kim Seoul National University	P-170:	Micro-Mirror Array Fabricated by the CMOS Process for Applications of MEMS Display 1759 Pin-Hsu Kao, Ching-Liang Dai National Chung Hsing University Cheng-Chih Hsu Yuan Ze University Chi-Neng Mo, Chien-Pang Lee Lee, Ming-Wei Huang Chunghwa Picture Tubes, Ltd.
P-162:	Application of Mixed Host and Hole-blocking for High-efficiency White Organic Light-emitting Diodes.....1722 Tien-Shou Shieh, Jin-Sheng Lin, Pey-Ching Liu, Mei-Rung Tseng Industrial Technology Research Institute	P-171:	Speckle Simulation in Laser Scanning Display System 1763 Wei Huang, Feng Li Suzhou Institute of Nano-tech and Nano-bionics and Suna Displays Co., Ltd. Hong Chang, Jian-Ping Xie, Hai Ming University of Science and Technology of China
P-163:	Achieving High Directionality and Extraction of Light Emission from Polymer Light Emitting Diodes via ITO/Organic Photonic Crystals 1726 Lun-De Liao, Paul C.-P. Chao, In-Chen Chen, Hsin-Fei Meng, Che-Hong Chai, Chin-Teng Lin, Yuan-Pin Huang National Chiao Tung University	P-172:	A Same 0.38" Liquid-Crystal-on-Silicon Backplane for Color-Sequential and Color-Filter Projector Applications. 1766 Chiu-Ho Wong, Ho-Chi Huang Hong Kong University of Science and Technology Yung-Yuan Ho Himax Display, Inc.
P-164:	Surface Plasmon Mediated Luminescent Enhancement of Polymer LEDs Using Dual-Functional Hole-Injection Layer ..1730 Pi-Ju Cheng, Jung-An Cheng, Zong-Wei Lin, Chung-Hao Tien National Chiao Tung University	P-173:	A 0.38" Field-Sequential-Color Liquid-Crystal-on-Silicon Microdisplay for Mobile Projectors 1770 Kuan-Hsu Fan-Chiang, Chia-Cheng Lai, Ju-Tien Cheng, Cheng-Chi Yen, Bing-Jei Liao, Yung-Yuan Ho, Yen-Chen Chen Himax Display, Inc.
P-165:	Highly Efficient Ink-Jet Printed Small Molecular Phosphorescent OLEDs 1734 Mi-Na Kim, Chan Hyuk Park, Mi-Young Han, Young In Lee, In Seok Cho, C. H. Choi, Y. H. Seo, G. S. Cho, Byoungchoo Park Kwangwoon University	P-174:	Ultra Compact Projection System for Mobile Application 1774 Constanze Großmann, Uwe Vogel, Uwe Lippmann, Stefan Riehemann, Gunther Notni Fraunhofer Institute for Applied Optics and Precision Engineering
P-166:	All-Solution-Processed Multilayered Small-Molecule OLEDs with High Device Efficiency 1737 Hsin-Rong Tseng, Hsin-Fei Meng National Chiao Tung University Jia-Da You, Sheng-Fu Horng National Tsing Hua University Feng-Wen Yen, I-Feng Lin Luminescence Technology Corporation	P-175:	WITHDRAWN
P-167:	Effect of Energy Level of Hole-Blocking Layer on the Electroluminescence Characteristics of Highly Soluble Ir(III) Complex Based Phosphorescent Organic Light-Emitting Diodes 1740 Young Wook Park, Young Min Kim, Jin Hwan Choi, Tae Hyun Park, Jin Wook Jung, Byeong Kwon Ju, Min Ju Cho, Dong Hoon Choi Korea University	P-176:	Method of Despeckle in a Laser Source Microdisplay Projector 1777 John Domm, Mang Li Christie Digital Systems
P-168:	Enhancing the Efficiency of Light Emitting Devices by Using Dewetting Metallic Thin Film 1744 Yeong Der Yao Tatung University Da Hua Wei National Taipei University of Technology Chia You Hsu, Sen Yu Hsu, Pei Kuen Wei Academia Sinica Ming Der Chou, Chi Neng Mo Chung Hwa Picture Tubes Ltd.	P-177:	LED Projectors Based on Angular Color Method 1780 Yong-Jing Wang, James Lupino, Guohua Lu, Yaoming Zhang, Yangxiao Yang, Jun Yan Display Photonic Systems, Inc. Lingjing Wang The Academy of Equipment & Technology
P-178:	White OLED IPanel with RGBW Color Filters Based on Dual-Plate OLED Display (DOD) Structure 1748 Hong-Seok Choi, Hwa Kyung Kim, Hee Suk Pang, Sung Hoon Pieh, Chang Je Sung, Myung-Seop Kim, Chang-Wook Han, Yoon Heung Tak LG Display Co., Ltd.	P-197L:	Late-News Poster: 0° to 100° in 33 ms: Electronically-Adjustable Throw Angle in a Scanning Fiber Pico Projector. 1783 Brian T. Schowengerdt, Cameron M. Lee, Richard S. Johnston, C. David Melville, Eric J. Seibel University of Washington
		P-198L:	Late-News Poster: High Luminance Uniformity Flat Fluorescent Lamp for Dual View LCD Backlight Application 1787 Sunnam Hwang Dankook University Haksu Kim Sunmoon University Chungsoo Kim Miralighting Sungkyoo Lim Dankook University
		SID 2009 Speakers' Contact Information 1790	
		SID 2009 Executive & Program Committees 1807	