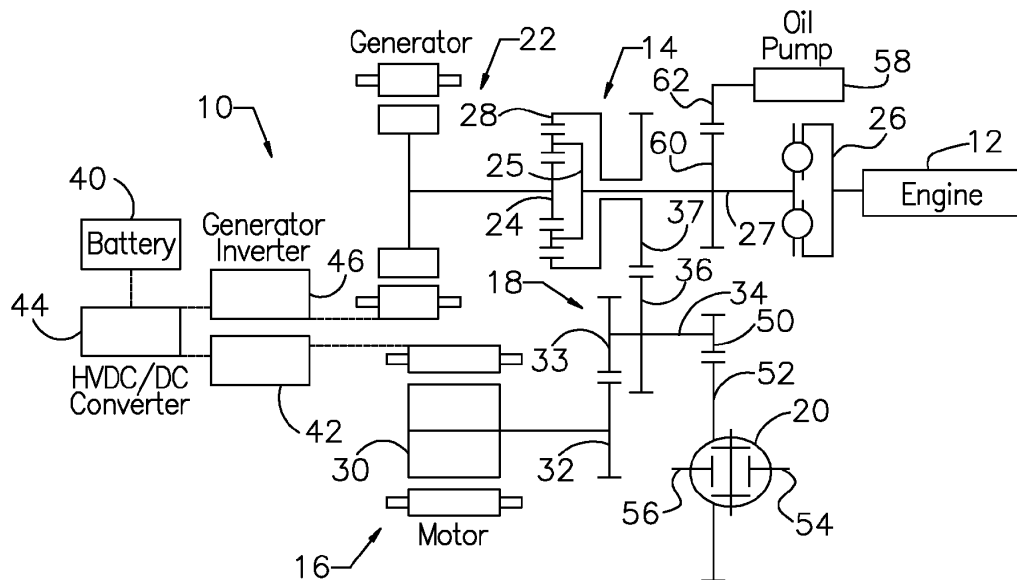




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(19) **United States**(12) **Patent Application Publication**
Ortmann et al.(10) **Pub. No.: US 2013/0012347 A1**(43) **Pub. Date: Jan. 10, 2013**(54) **MULTI-MODE POWERSPLIT POWERTRAIN
FOR ELECTRIC VEHICLE****Publication Classification**(75) Inventors: **Walt J. Ortmann**, Saline, MI (US);
Brandon R. Masterson, Dexter, MI
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(52) **U.S. Cl.** **475/5; 903/910**(73) Assignee: **FORD GLOBAL TECHNOLOGIES,
LLC**, Dearborn, MI (US)(57) **ABSTRACT**

A powertrain includes a countershaft, a gearset including a sun gear, a carrier connected to an engine, a ring gear releasably held against rotation and connectable to the countershaft, and pinions supported on the carrier and meshing with the sun gear and ring gear; an electric machine connected to the sun gear and connectable to the countershaft, and a second electric machine driveably connected to the countershaft.

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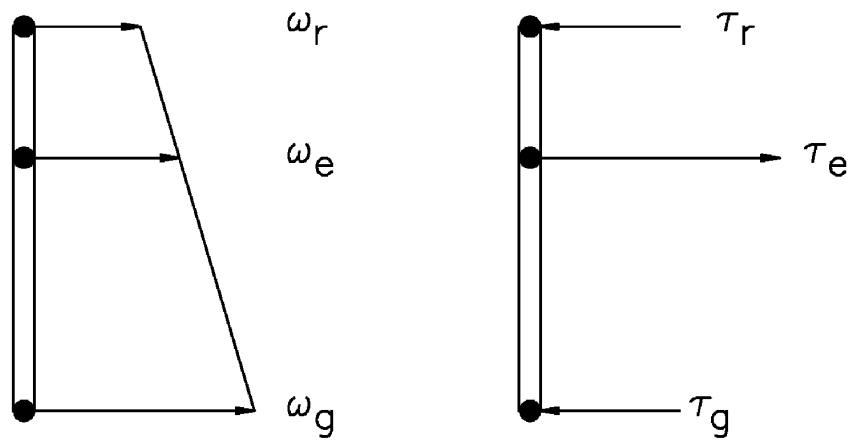


Fig. 2

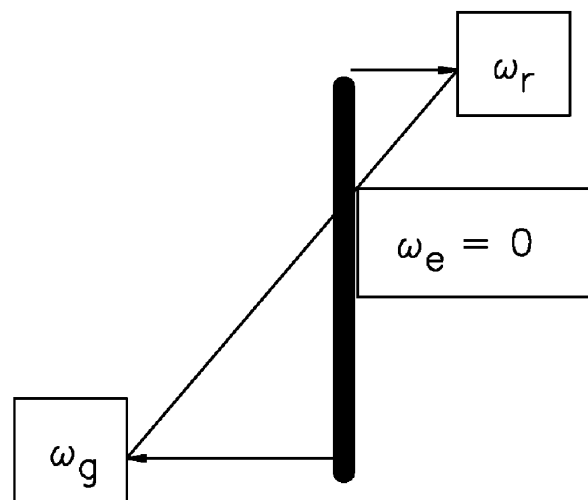


Fig. 3

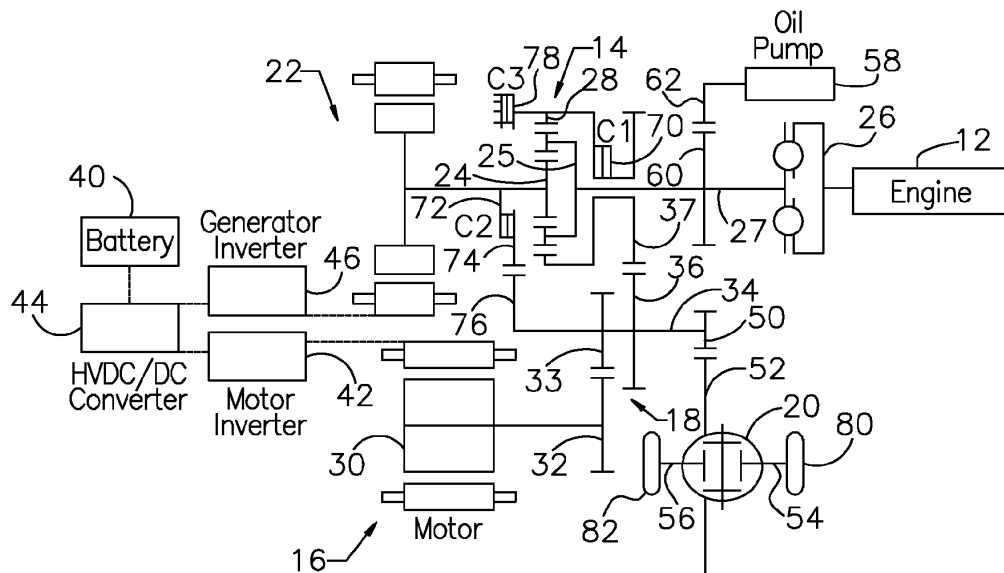


Fig. 4

	<u>C1 70</u>	<u>C2 72</u>	<u>C3 78</u>
1 Motor Electric Drive	0	0	0
2 Motor Electric Drive	0	X	0
Series	0	0	X
Powersplit	X	0	0
Direct Drive 1	X	X	0
Direct Drive 2	0	X	X

Fig. 5

MULTI-MODE POWERSPLIT POWERTRAIN FOR ELECTRIC VEHICLE

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] This invention relates generally to a powersplit powertrain for an extended range electric vehicle.

[0003] 2. Description of the Prior Art

[0004] The powertrain of a hybrid electric vehicle (HEV) includes an engine, electric motor/generator and traction battery, wherein the engine and motor can drive the wheels individually, the engine can charge the traction battery through the electric machine operating as a generator, and vehicle kinetic energy can be recovered and regenerated using the wheel brakes to drive the generator and recharge the battery.

[0005] An extended range electric vehicle (EREV) operates completely electrically while the battery charge is being depleted.

[0006] In the powertrain for a plug-in hybrid (PHEV), the traction battery is significantly increased in capacity so that electrical energy from the electric grid can be used to drive the vehicle. As a result, a much greater use of electric drive is expected. The direct connection of the generator to the wheel speed causes the generator shaft to rotate as the vehicle moves when the engine is off. This causes several issues including (i) as the vehicle increases in speed, the generator speed gets excessively high causing a durability concern for the bearing, planetary gearset and generator; (ii) lowering of available torque needed to start the engine; (iii) since the generator is not being used, it generates an unnecessary spin loss; and (iv) in reverse gear with the engine running, the motor must react, thereby reducing the torque provided to the wheels.

SUMMARY OF THE INVENTION

[0007] A powertrain includes a countershaft, a gearset including a sun gear, a carrier connected to an engine, a ring gear releasably held against rotation and connectable to the countershaft, and pinions supported on the carrier and meshing with the sun gear and ring gear, an electric machine connected to the sun gear and connectable to the countershaft, and a second electric machine driveably connected to the countershaft.

[0008] With this strategy, the motor and battery are not sized to drive entirely with electrical energy during the charge depleting mode. Instead, the engine is operated in high wheel torque pedal demand situations to keep components size, and thus cost, lower and to provide better value.

[0009] In a charge sustaining mode, the engine runs in either a series mode or a powersplit mode.

[0010] The powertrain provides full torque to the wheels from the traction motor, a benefit over a single mode powersplit powertrain.

[0011] The powertrain provides the high fuel economy and driveability of a powersplit powertrain with improved towing and vehicle launch capability.

[0012] The scope of applicability of the preferred embodiment will become apparent from the following detailed description, claims and drawings. It should be understood, that the description and specific examples, although indicating preferred embodiments of the invention, are given by way

of illustration only. Various changes and modifications to the described embodiments and examples will become apparent to those skilled in the art.

DESCRIPTION OF THE DRAWINGS

[0013] The invention will be more readily understood by reference to the following description, taken with the accompanying drawings, in which:

[0014] FIG. 1 is a schematic diagram of a HEV powertrain; [0015] FIG. 2 is lever diagram of the planetary gearset of the powertrain of FIG. 1;

[0016] FIG. 3 is lever diagram of the gearset during an engine-off condition;

[0017] FIG. 4 is a schematic diagram of a PHEV powertrain; and

[0018] FIG. 5 is a chart showing the engaged and disengaged state of the clutches and brake for various operating modes of the powertrain of FIG. 4.

DESCRIPTION OF THE PREFERRED EMBODIMENT

[0019] Referring now to the drawings, FIG. 1 illustrates a HEV powertrain 10 having a power flow architecture commonly known as powersplit. Powertrain 10 includes an engine 12; planetary gearset 14; electric machine 16, driveably connected to the vehicle wheels through layshaft gearing 18; differential mechanism 20; and electric machine 22. Each electric machine 16, 22 is a motor-generator, although conventionally electric machine 16 is referred to as a motor or traction motor, and electric machine 22 is referred to as a generator.

[0020] The planetary gearset 14 directs the engine power to either an electric drive path or a mechanical drive path. The sun gear 24 of the planetary gearset 14 is connected to the generator 22. The carrier 25 of the planetary gearset 14 is connected to the engine 12 through a torsion damper 26 and shaft 27. The ring gear 28 is connected to countershaft 34 and layshaft gear pair 36-37. The rotor 30 of motor 16 is connected to countershaft 34 through the layshaft gear pair 32-33.

[0021] Motor 16 is electrically connected to a traction battery 40 through an inverter 42 and a high voltage DC/DC converter 44. Similarly generator 22 is electrically connected to battery 40 through an inverter 46 and converter 44.

[0022] Countershaft 34 is connected through a pinion 50 and ring gear 52 of the differential mechanism 20, which transmits power to the vehicle wheels through halfshafts or axle shafts 54, 56.

[0023] An oil pump 58 is driveably connected to carrier 25 and the engine output by a pinion 60 and gear 62.

[0024] FIG. 2 illustrates a lever diagram to visualize operation of planetary gearset 14 in a powersplit mode, wherein r represents the ring gear 28 connected to traction motor 16, e represents the planet carrier 25 connected to engine 12, g represents the sun gear 24 connected to generator 22, ω represents angular velocity, and τ represents torque.

[0025] FIG. 3 shows a lever diagram for the engine off condition of powertrain 10. When the speed of engine 12 is zero, generator 22 rotates in the opposite direction relative to the motor. In general, the generator's speed is about two to three times faster than the motor's speed. In the lever diagram of FIG. 3, ω_r is the speed of ring gear 28, which is a function of vehicle speed; ω_e is the speed of engine 12; and ω_g is the

speed of sun gear 24 and generator 22 = $-\beta \cdot \omega_r$, wherein $\beta = N_r/N_s$ and N is the number of teeth of the respective gear.

[0026] FIG. 4 illustrates a powersplit powertrain 70 for a PHEV. In FIG. 4 similar components of the powertrain 10 of FIG. 1 are identified by the same reference numbers. A first clutch 70 alternately opens and closes a drive connection between shaft 27 and ring gear 28. A second clutch 72 alternately opens and closes a drive connection between generator 22 and a pinion 74, which meshes with a gear 76, secured to shaft 34. A brake 78 alternately holds ring gear 28 against rotation and releases the ring gear. FIG. 5 is a chart showing the engaged and disengaged state of the clutches 70, 72 and brake 78 for various operating modes of the powertrain 70.

[0027] The clutches 70, 72 and brake 78 may be hydraulically-actuated friction disc control element, but are preferably control elements that do not have parasitic losses.

[0028] FIG. 5 is a chart showing the engaged and disengaged state of the clutches and brake for various operating modes of the powertrain of FIG. 4.

Mode 1: One Motor Electric Drive

[0029] When clutches 70, 72 and brake 78 are disengaged, motor 16 is isolated from the primary axis of shaft 27 and is connected directly to the wheels 80, 82 through layshaft gears 32-33, countershaft 34, layshaft gears 50-52, differential 20. Mode 1 is used to drive the vehicle electrically under most conditions. Losses are minimized due to the planetary gearset 14 and generator 22 not rotating.

Mode 2: Two Motor Electric Drive

[0030] When clutch 72 is engaged, and both clutch 72 and brake 78 are disengaged, generator 22 is connected to the countershaft 34 and drives the vehicle wheels 80, 82 through clutch 72, layshaft gears 74-76, countershaft 34, layshaft gears 50-52, and differential 20. Mode 2 is used during electric drive (sometimes called charge depletion) to provide extra power and torque under conditions of high torque demand. Mode 2 allows the traction motor 16 to be downsized to reduce cost and to improve vehicle launch torque.

Mode 3: Series

[0031] When brake 78 is engaged and clutches 70, 72 are disengaged, generator 22 is driven through the planetary gearset 14 at about two to three times engine speed with brake 78 due to brake 78 grounding the ring gear 28 and providing a torque reaction. The traction motor 16 is connected directly to the wheels 80, 82 to provide propulsion. Mode 3, used during charge sustaining operation, is of particular benefit in reverse drive so that the reaction to engine torque is not provided by the traction motor 16. Mode 3 allows full torque to the wheels from the traction motor 16, which is a benefit over a single mode powersplit powertrain.

Mode 4: Powersplit

[0032] When clutch 70 is engaged, and both clutch 72 and brake 78 are disengaged, the planetary gearset 14 directs the engine power to either an electric drive path or a mechanical drive path. The sun gear 24 of the planetary gearset 14 is connected to the generator 22. The carrier 25 of the planetary gearset 14 is connected to the engine 12 through a torsion damper 26 and shaft 27. The ring gear 28 is connected to countershaft 34 through clutch 70 and layshaft gear pair

36-37. The rotor 30 of motor 16 is connected to countershaft 34 through the layshaft gear pair 32-33.

[0033] When the speed of engine 12 is zero, generator 22 rotates in the opposite direction relative to the engine 14. Mode 4 is used in normal charge sustaining operation of the engine 12, motor 16 and generator 22.

Mode 5 and 6: Direct Drive

[0034] In mode 5, clutches 70, 72 are engaged and brake 78 is disengaged. In mode 6, clutch 72 and brake 78 are engaged and clutch 70 is disengaged. Engagement of clutch 72 connects countershaft 34 to sun gear 24 and generator 22.

[0035] Modes 5 and 6 provide two modes wherein the engine 12 can be directly coupled to the wheels in a fixed gear ratio. In modes 5 and 6, both generator 22 and traction motor 16 can be turned off so that no traction power is transferred into the electrical domain. Depending on the selection of gear ratios, the gears provide improved efficiency within particular driving situations. The direct drive modes provide a benefit in that they produce less heat while towing a load. These modes improve the tow/payload capability of the powersplit powertrain 70.

[0036] If the torque capacity of clutch 72 is sufficient to transmit vehicle launch torque, the engine 12 can be used to aid in the launch of the vehicle along with the two motors 16, 22, so that under wheel high torque demand, full engine and battery power are used to drive the wheels during a launch condition.

[0037] Although the clutches 70, 72 and brake 78 have been described as friction control elements, the clutches and brake may be lockable elements, such as dog clutch or brakes or lockable one-way clutches or brake. When the friction clutches and brake are used, they are actuated preferably by a hydraulic servo or an electrical ball/ramp.

[0038] In accordance with the provisions of the patent statutes, the preferred embodiment has been described. However, it should be noted that the alternate embodiments can be practiced otherwise than as specifically illustrated and described.

The invention claimed is:

1. A powertrain, comprising:

a gearset including a sun gear connected to a generator, a carrier driveably connected to an engine, a ring gear, pinions supported on the carrier and meshing with the sun gear and ring gear;
a brake for holding the ring gear against rotation;
a clutch for connecting the ring gear to a countershaft;
a motor driveably connected to the countershaft;
a second clutch for connecting the sun gear and the countershaft.

2. The powertrain of claim 1, further comprising a differential for transmitting power between the countershaft and vehicle wheels.

3. The powertrain of claim 1, further comprising a first pair of meshing gears connecting the motor and the countershaft.

4. The powertrain of claim 1, further comprising a second pair of meshing gears connecting the clutch and the countershaft.

5. The powertrain of claim 1, further comprising a third pair of meshing gears connecting the differential and the countershaft.

6. The powertrain of claim 1, further comprising a fourth pair of meshing gears connecting the second clutch and the countershaft.

7. A powertrain, comprising:
a countershaft;
a gearset including a sun gear, a carrier connected to an engine, a ring gear releaseably held against rotation and connectable to the countershaft, and pinions supported on the carrier and meshing with the sun gear and ring gear;
an electric machine connected to the sun gear and connectable to the countershaft; and
a second electric machine driveably connected to the countershaft.
8. The powertrain of claim 7, further comprising a clutch for connecting the ring gear to the countershaft.
9. The powertrain of claim 7, further comprising a second clutch for connecting the sun gear and electric machine to the countershaft.
10. The powertrain of claim 7, further comprising a brake for releaseably holding the ring gear against rotation.

11. The powertrain of claim 7, wherein the electric machine and the second electric machine are each a motor-generator.

12. The powertrain of claim 7, further comprising a differential for transmitting power between the countershaft and vehicle wheels.

13. The powertrain of claim 7, further comprising a first pair of meshing gears connecting the motor and the countershaft.

14. The powertrain of claim 7, further comprising a second pair of meshing gears connecting the clutch and the countershaft.

15. The powertrain of claim 7, further comprising a third pair of meshing gears connecting the differential and the countershaft.

16. The powertrain of claim 7, further comprising a fourth pair of meshing gears connecting the second clutch and the countershaft.

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