

Case No. IPR2026-00396
U.S. Patent No. 12,280,146

UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

**SUN PHARMACEUTICAL INDUSTRIES, INC. and
SUN PHARMACEUTICAL INDUSTRIES, LTD.**

Petitioner

v.

BIOFRONTERA, INC.

Patent Owner

Case No. IPR2026-00396
U.S. Patent No. 12,280,146

PETITIONER'S POWER OF ATTORNEY

Mail Stop Patent Board
Patent Trial and Appeal Board
U.S. Patent and Trademark Office
P.O. Box 1450
Alexandria, VA 22313-1450

Case No. IPR2026-00396
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Pursuant to 37 C.F.R. § 42.10(b), Petitioner Sun Pharmaceutical Industries, Ltd. ("Sun Ltd.") hereby appoints (1) Yung-Hoon Ha and Bridget Belcher, and (2) the registered practitioners associated with Customer Number 132,593 to represent it and to transact all business in the Patent Trial and Appeal Board of the United States Patent and Trademark Office in connection with the above-captioned *Inter Partes* Review of U.S. Patent No. 12,280,146. Petitioner Sun Pharmaceutical Industries, Ltd. designates the following lead and back-up counsel:

Lead Counsel	First Back-up Counsel
Yung-Hoon Ha (Reg. No. 56,368) Desmarais LLP 230 Park Ave New York, NY 10169 Telephone: (212) 351-3400 Email: yha@desmaraisllp.com	Bridget Belcher (Reg. No. 82,861) Desmarais LLP 101 California Street San Francisco, CA 94111 Telephone: (415) 490-2554 Email: bbelcher@desmaraisllp.com

The undersigned is authorized to sign this Power of Attorney on behalf of Sun Ltd.:

Sign:



Date: Jul 9, 2026

Name: Bishram Singh Chouhan

Title: Sr. General Manager