



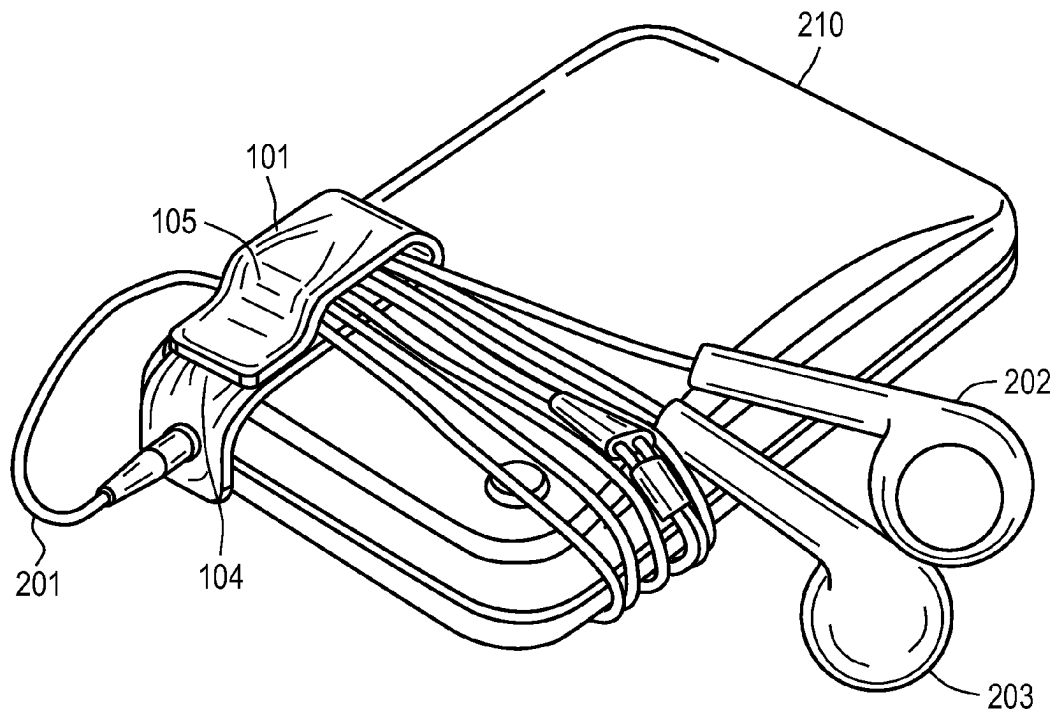
US 20110252609A1

(19) **United States**(12) **Patent Application Publication**
Rothbaum et al.(10) **Pub. No.: US 2011/0252609 A1**(43) **Pub. Date: Oct. 20, 2011**(54) **CORD MANAGEMENT SYSTEM**(76) Inventors: **Wayne Philip Rothbaum**, New York, NY (US); **Allison S. Conner**, Brooklyn, NY (US); **Robert B. Curtis**, New York, NY (US); **Jonas K. Damon**, New York, NY (US); **Daniel A. Sanchez**, Brooklyn, NY (US)*A44B 1/08* (2006.01)*A44B 18/00* (2006.01)*A44B 17/00* (2006.01)*B23P 17/04* (2006.01)*H01F 7/02* (2006.01)(52) **U.S. Cl. 24/306**; 29/428; 24/115 R; 24/115 H; 24/303; 24/305; 24/379.1(21) Appl. No.: **12/908,256**(22) Filed: **Oct. 20, 2010****Related U.S. Application Data**

(63) Continuation of application No. PCT/US2010/053244, filed on Oct. 19, 2010, which is a continuation-in-part of application No. PCT/US2010/031087, filed on Apr. 14, 2010.

Publication Classification(51) **Int. Cl.***F16G 11/14* (2006.01)*F16G 11/00* (2006.01)(57) **ABSTRACT**

A cord management system includes a case and a strap. The strap has a first attachment point at a first location on the strap and a second attachment point a second location on the strap. The strap also includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point so that a first segment of the strap located between the first attachment point and the second attachment point forms a loop configured to secure a cord that is wrapped around the case. In a second mode of operation, the first attachment point is detached from the second attachment point so that the first segment no longer forms the loop. In some embodiments, the strap is permanently attached to the case, while in other embodiments the strap is semi-permanently attached to the case.



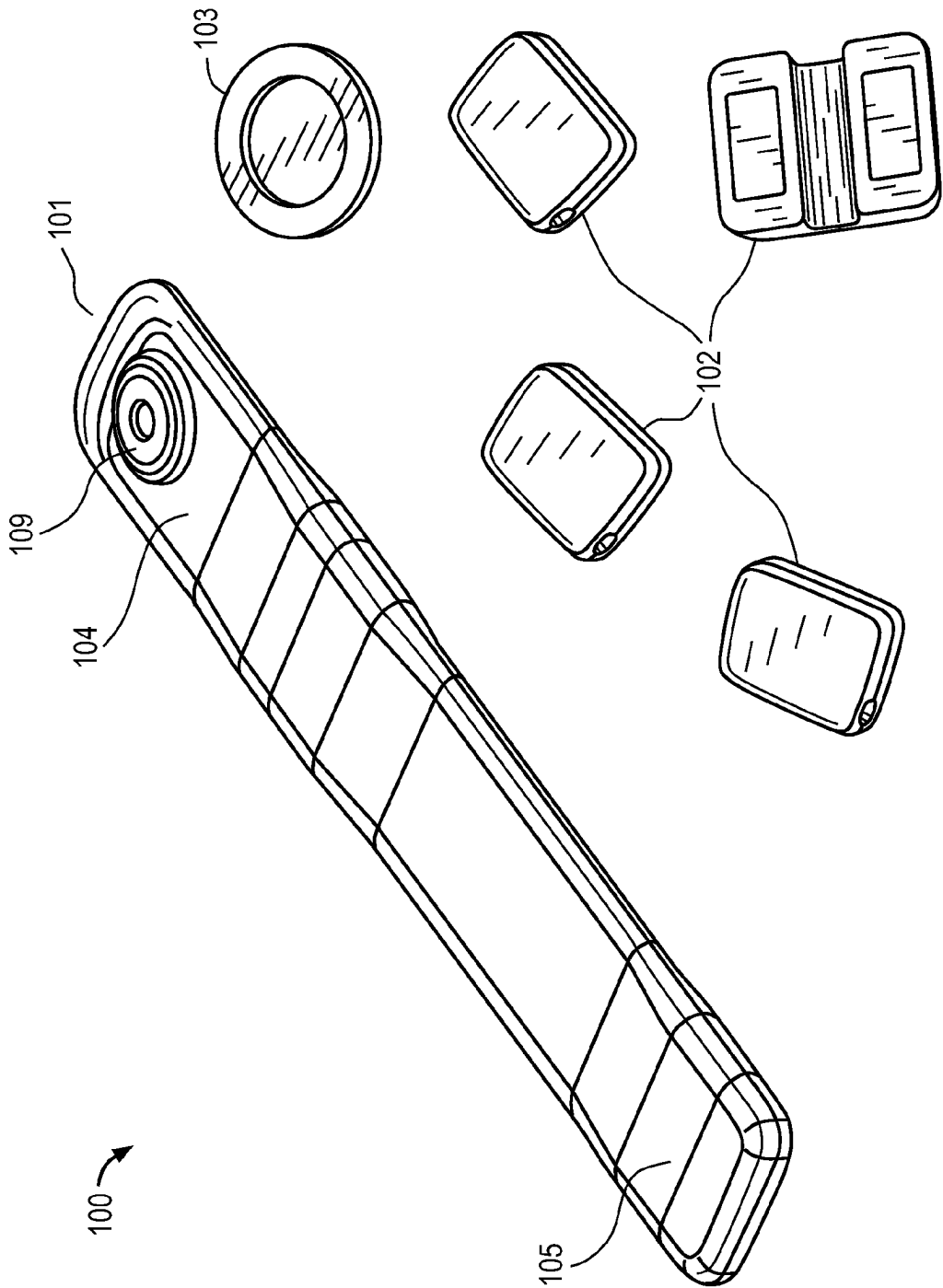


FIG. 1

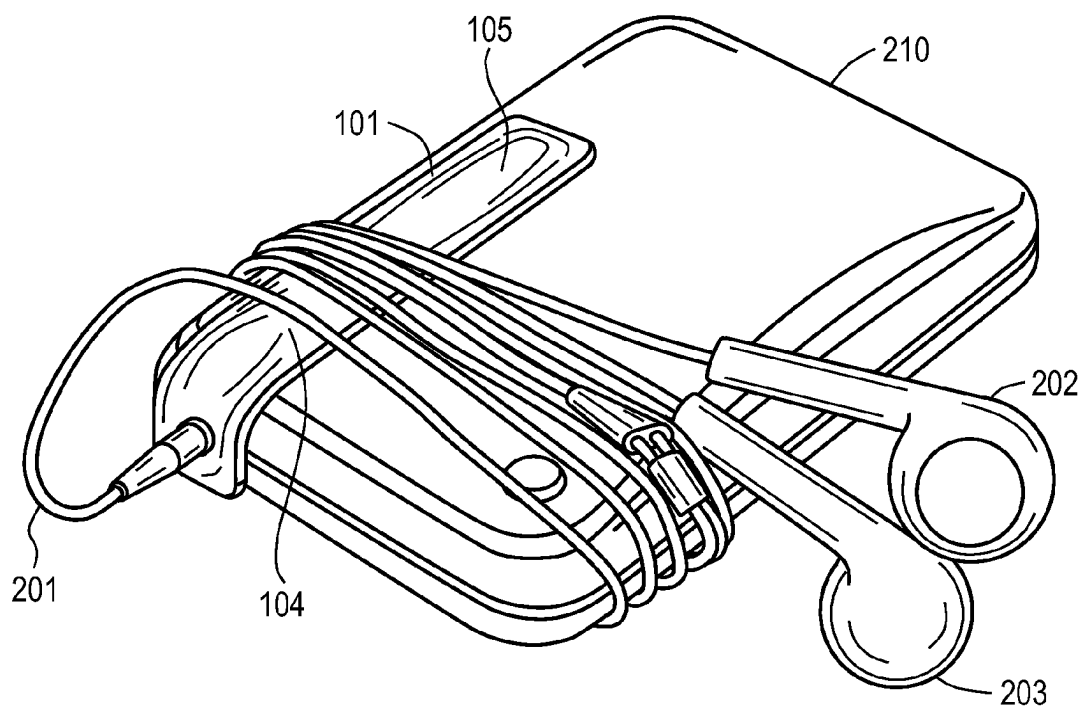


FIG. 2A

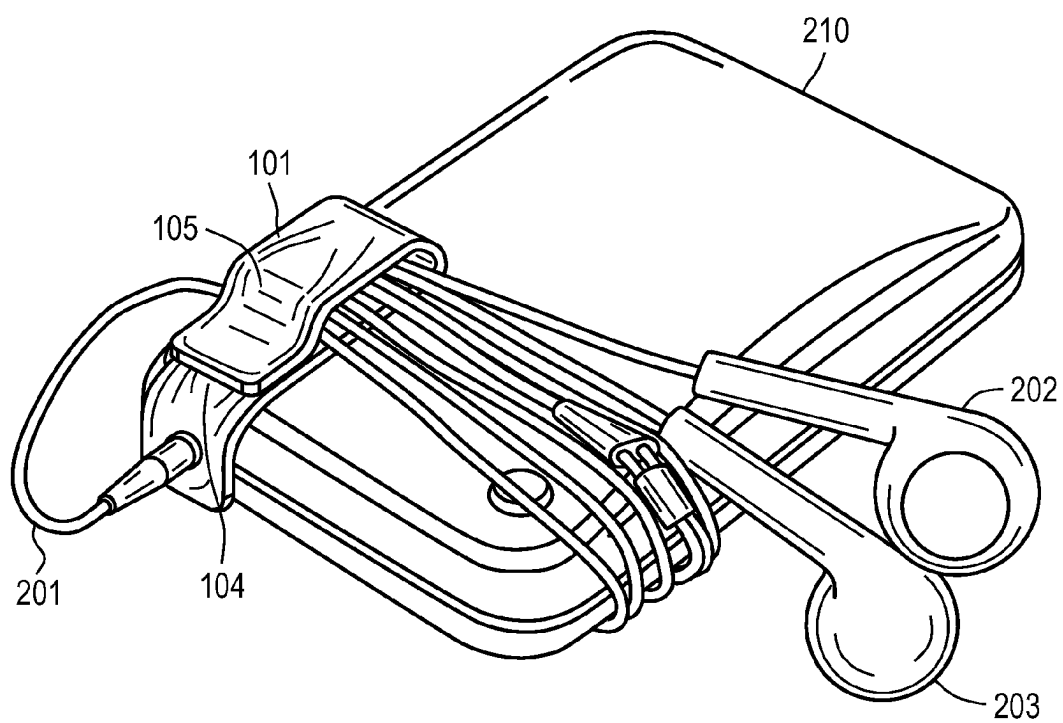


FIG. 2B

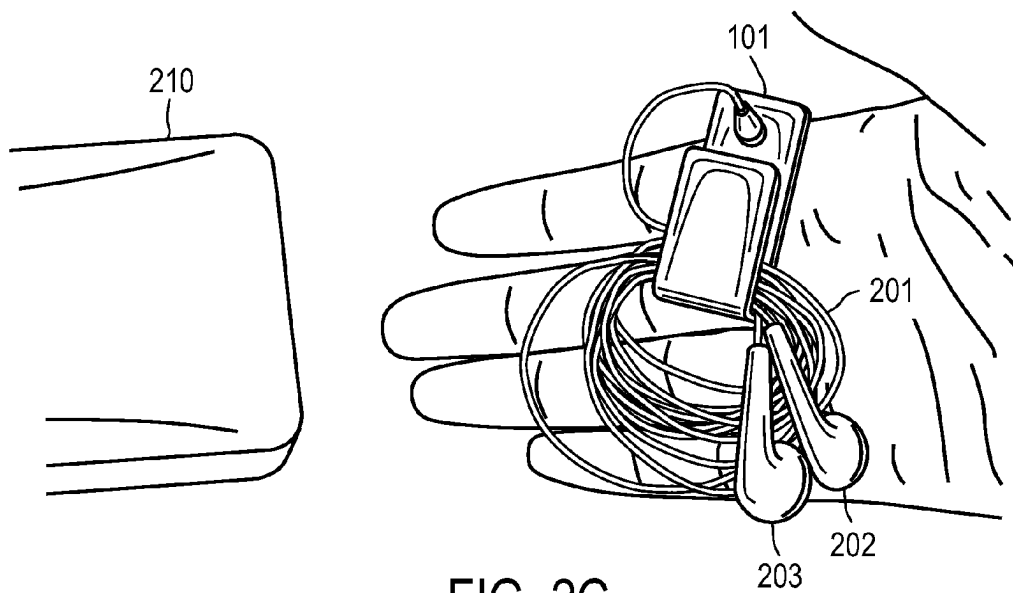


FIG. 2C

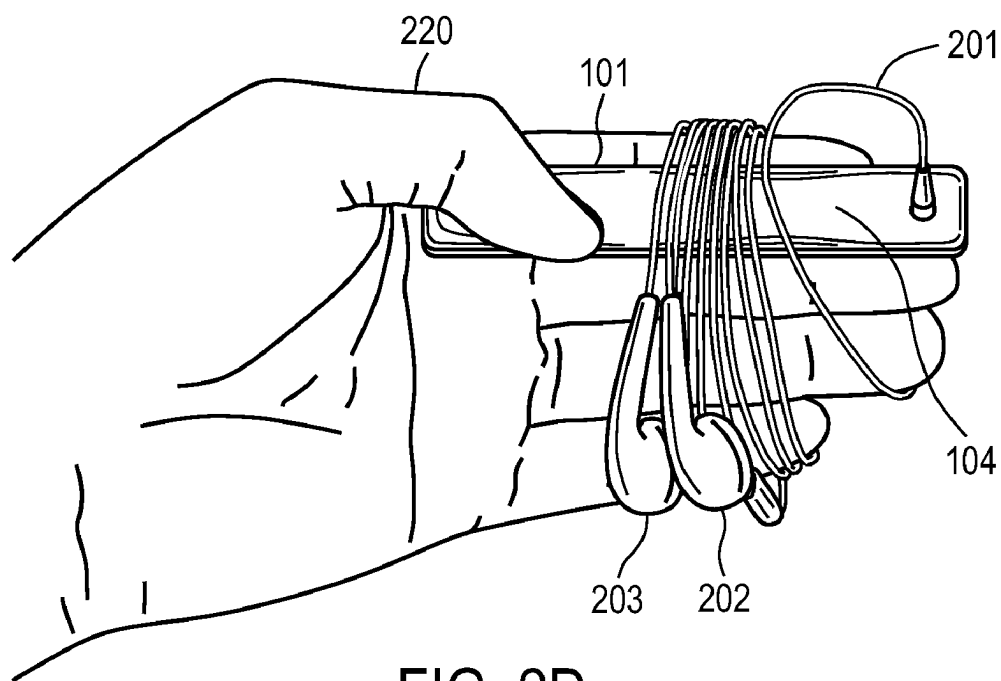


FIG. 2D

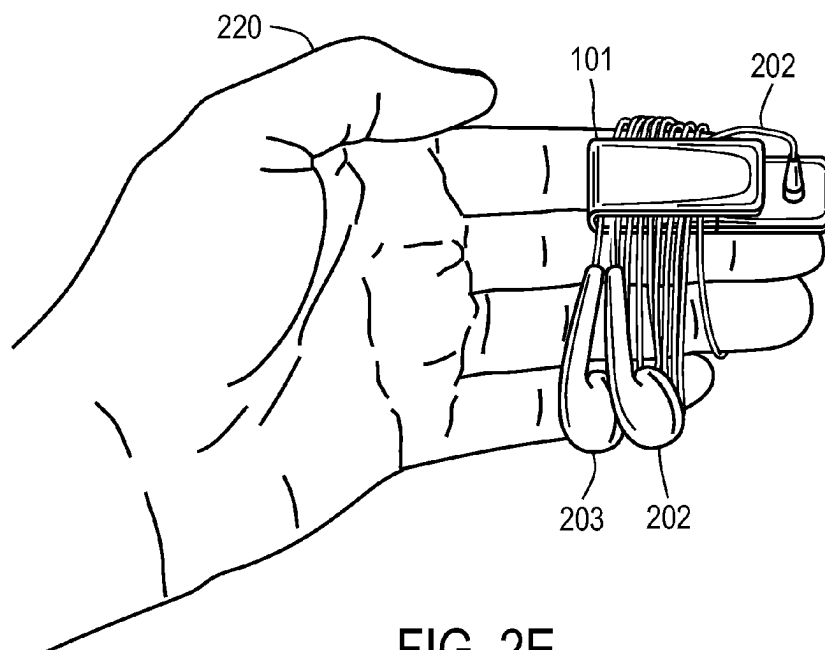


FIG. 2E

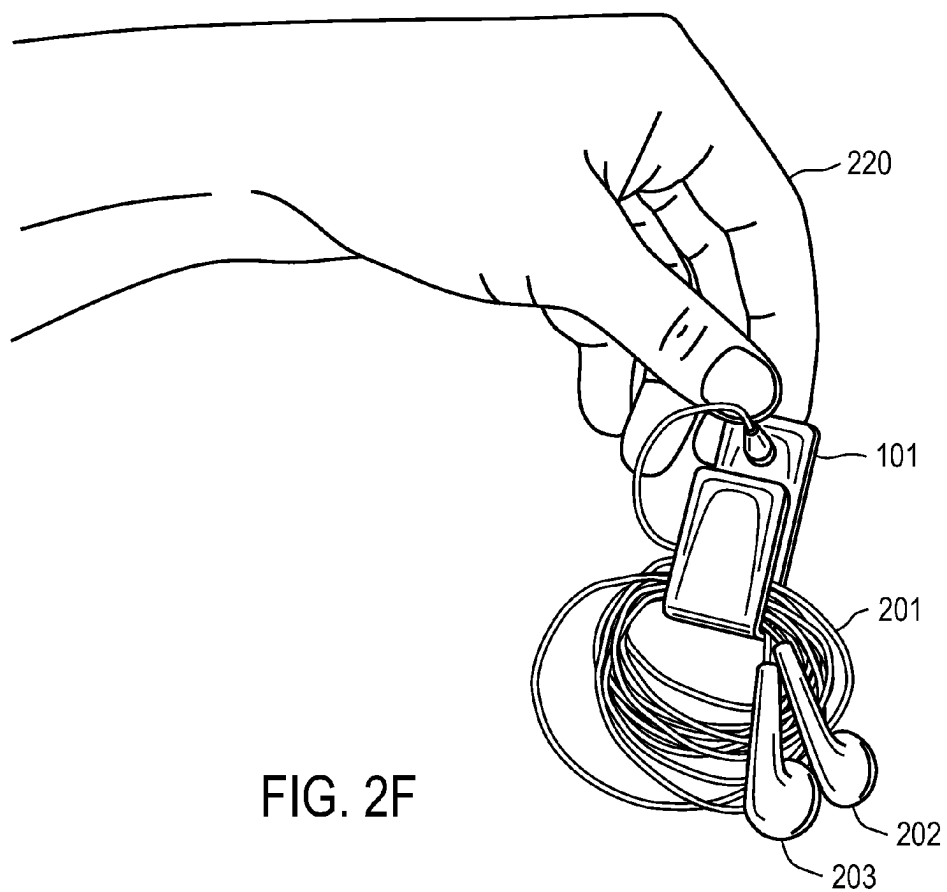


FIG. 2F

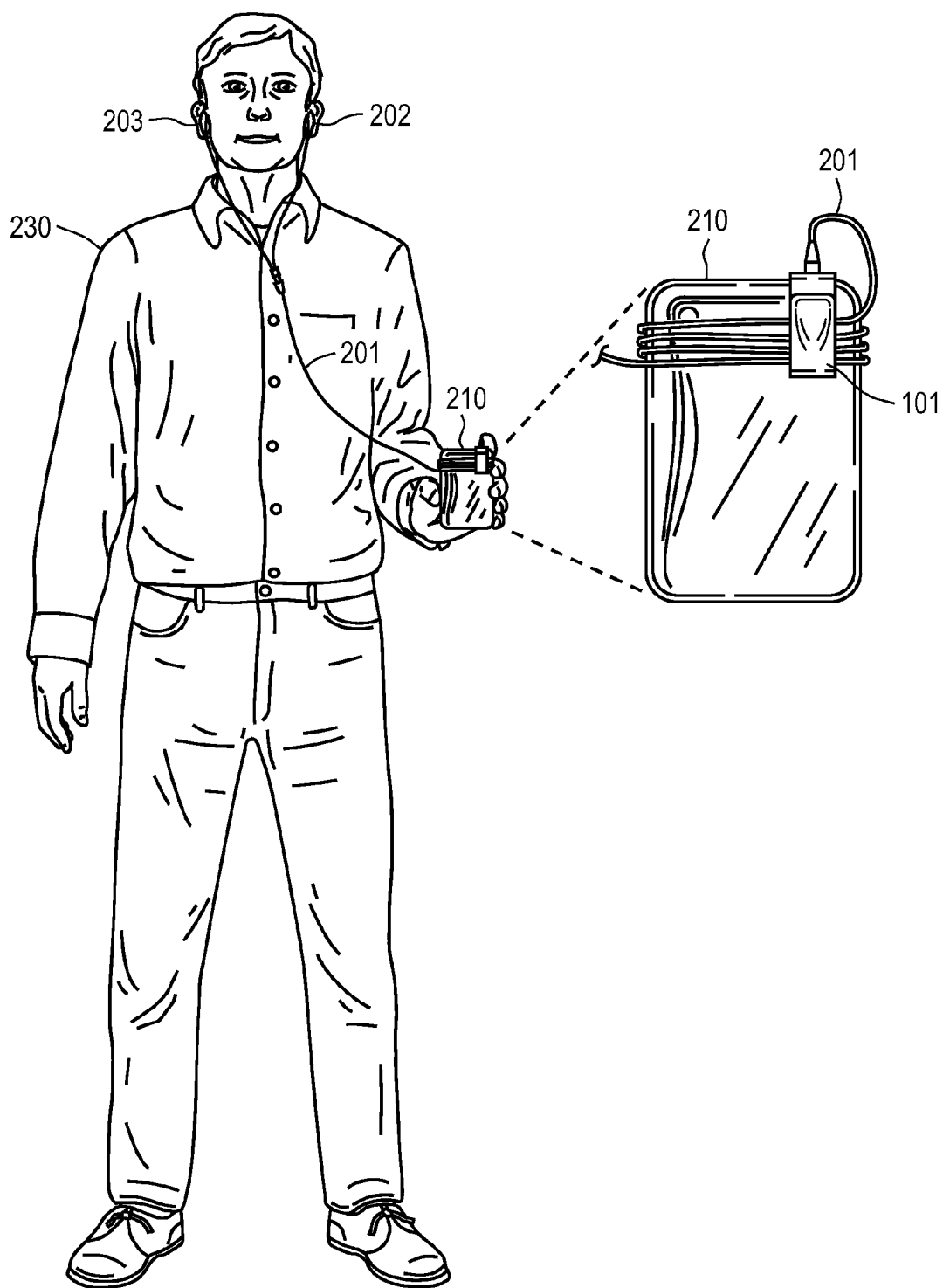


FIG. 2G

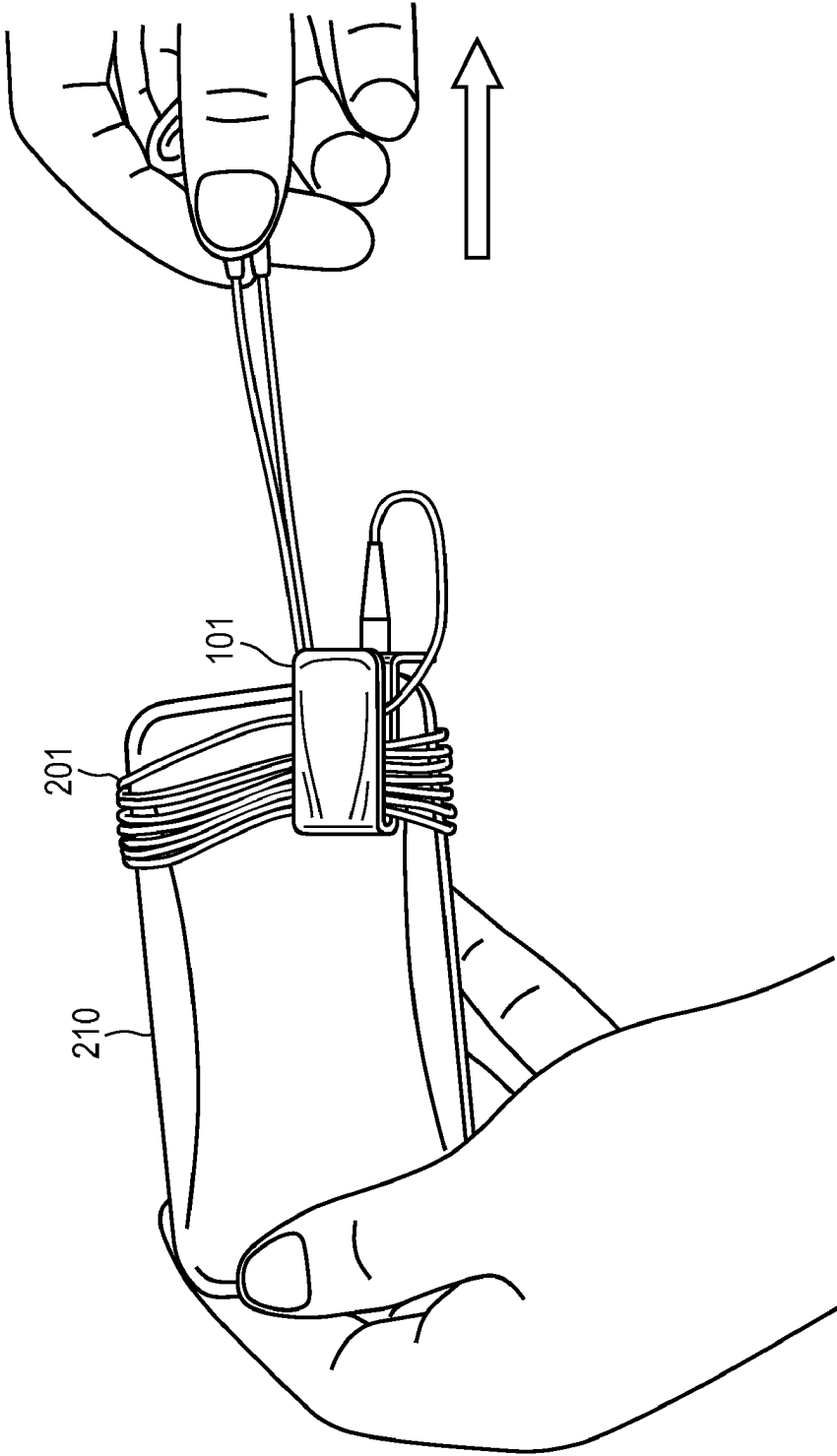


FIG. 2H

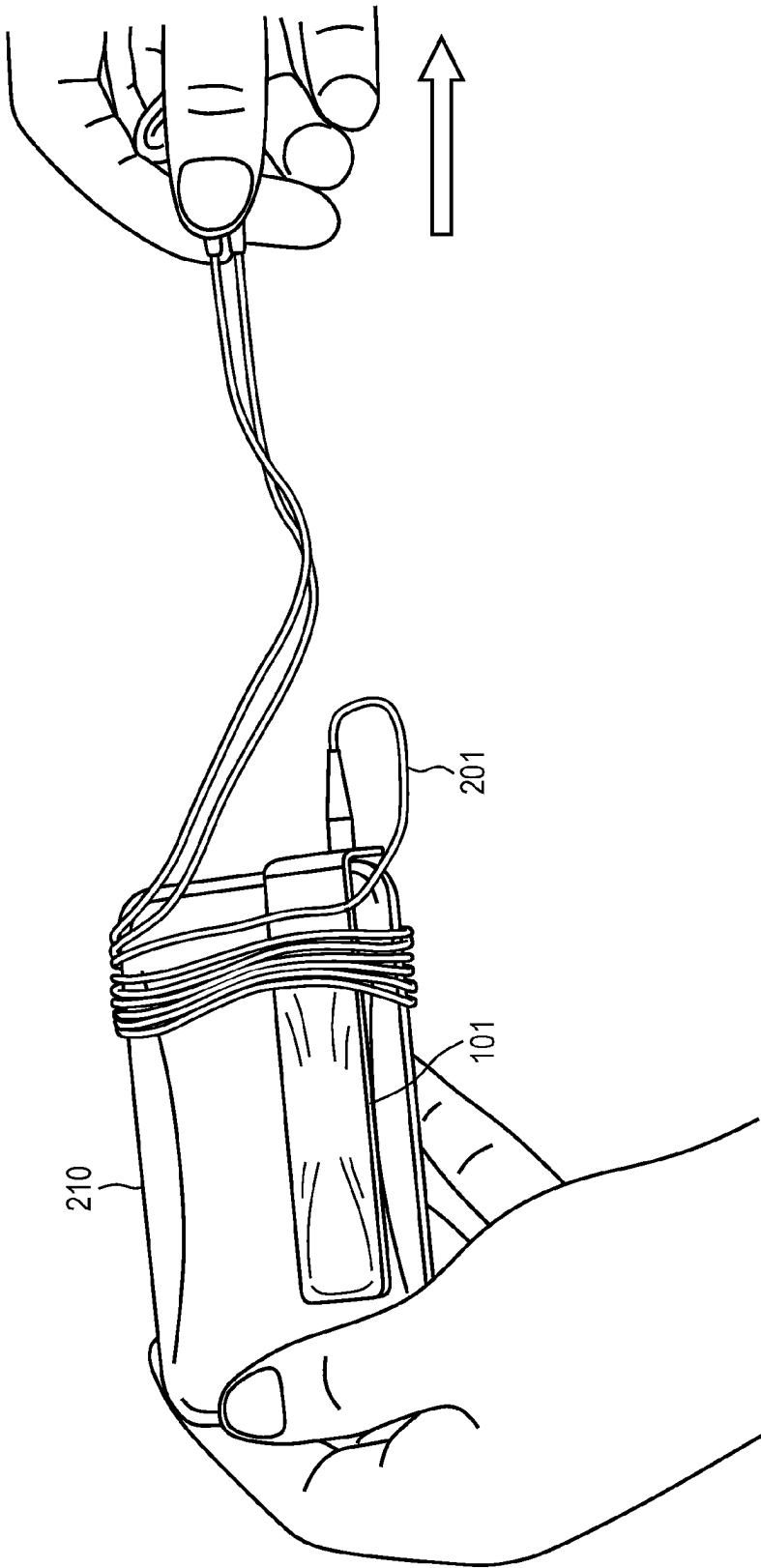
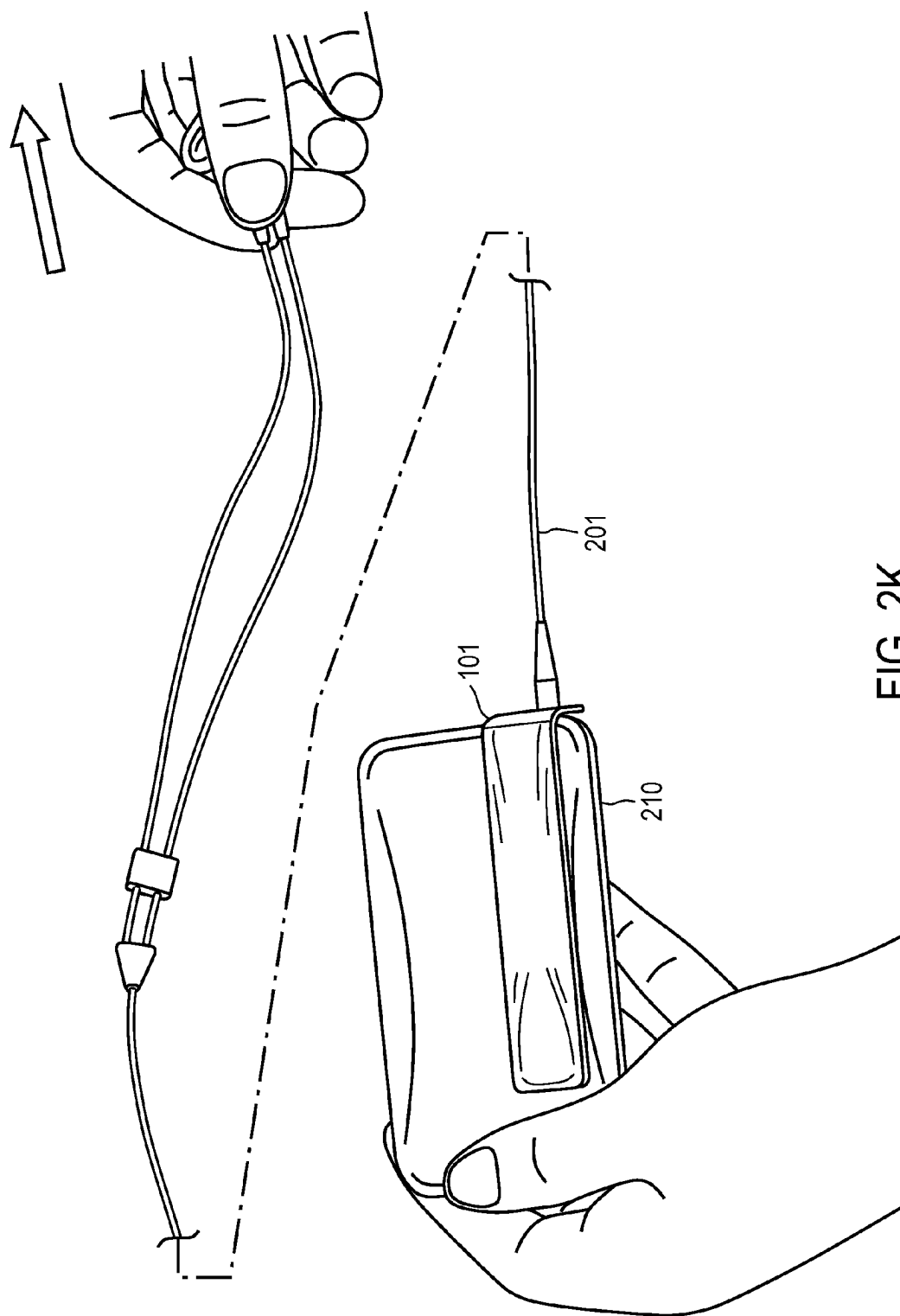


FIG. 2J



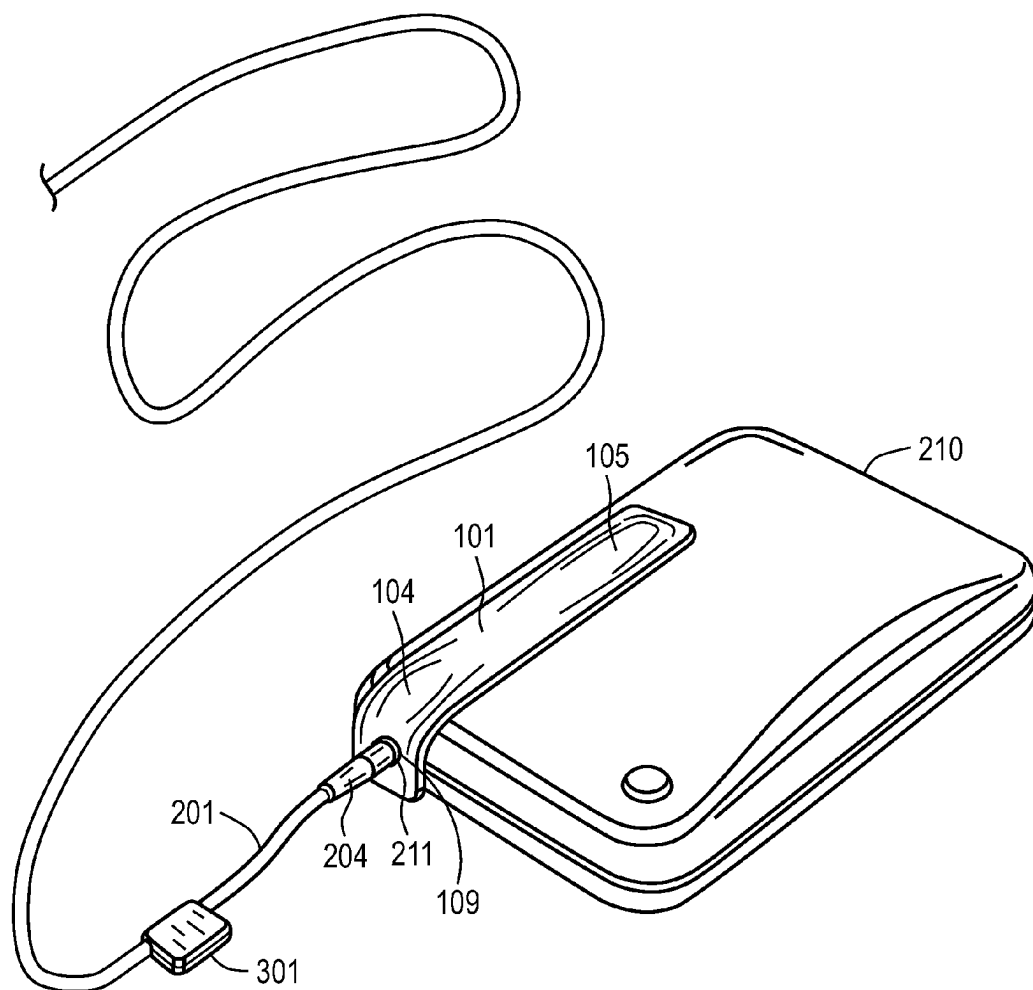


FIG. 3A

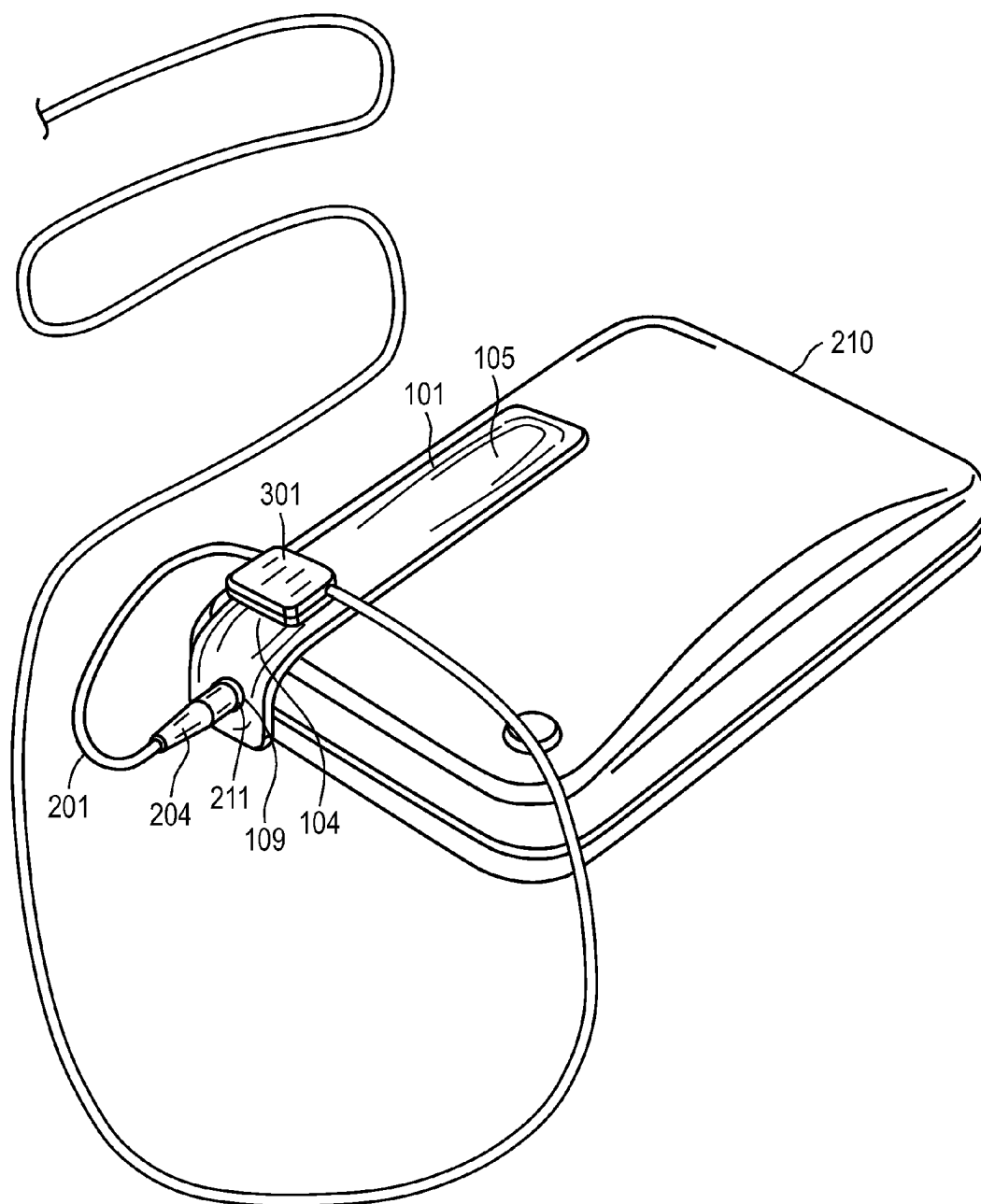


FIG. 3B

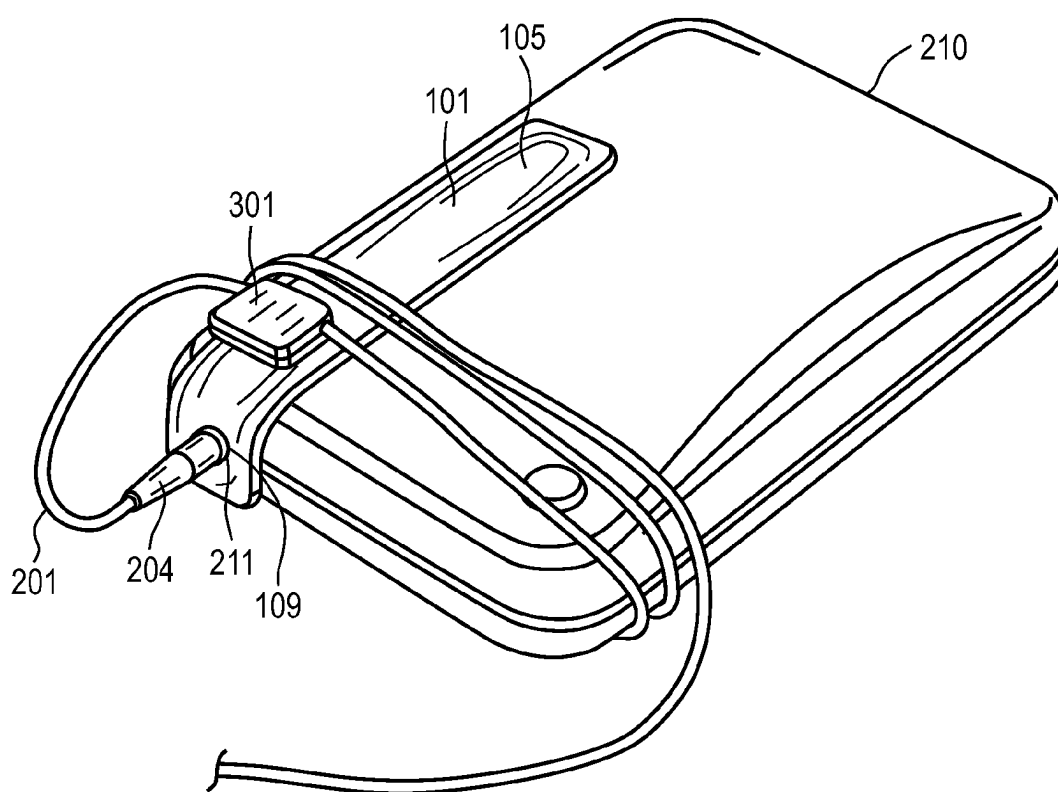


FIG. 3C

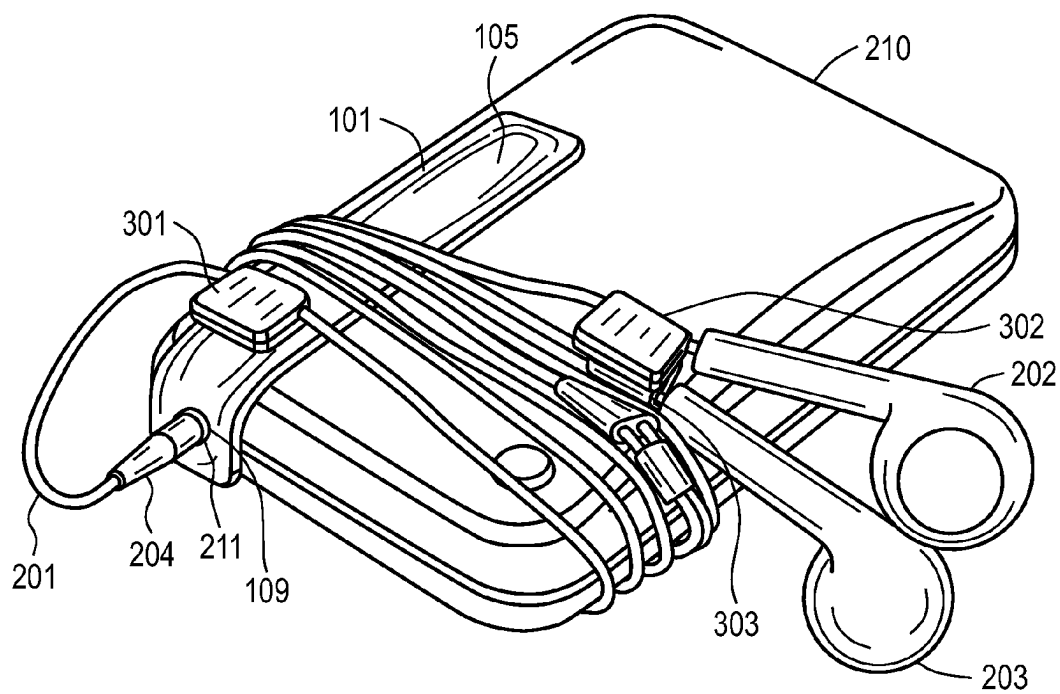


FIG. 3D

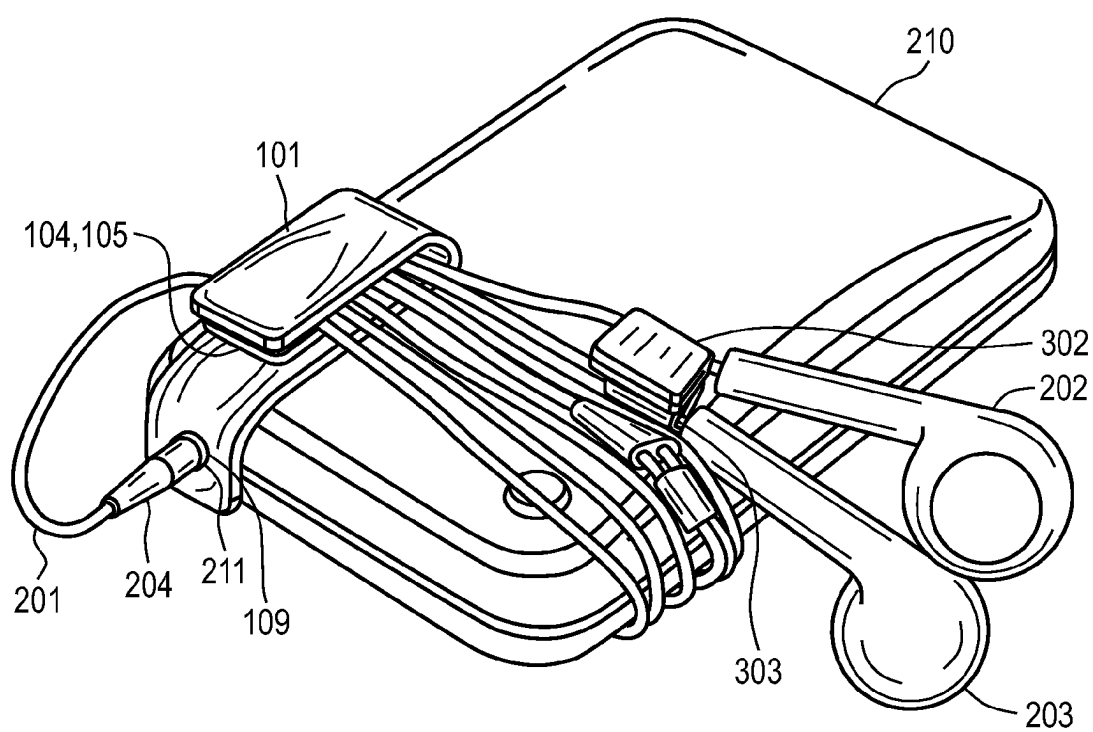


FIG. 3E

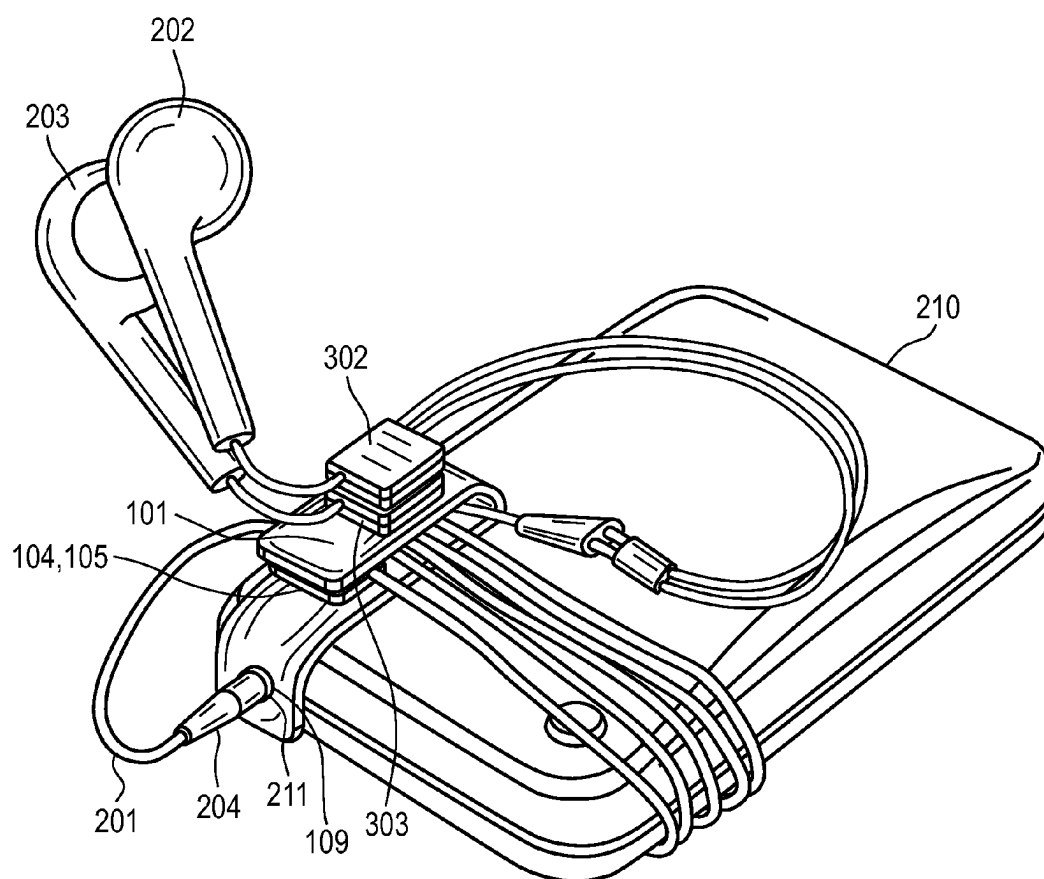


FIG. 3F

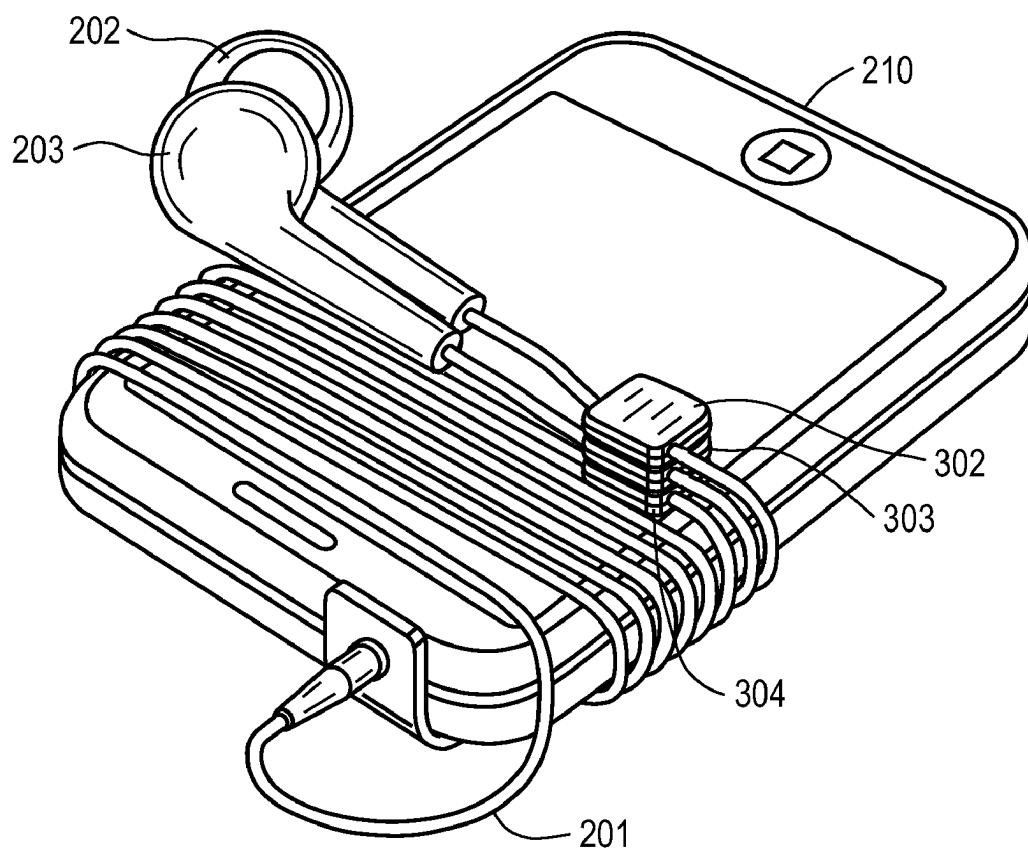


FIG. 3G

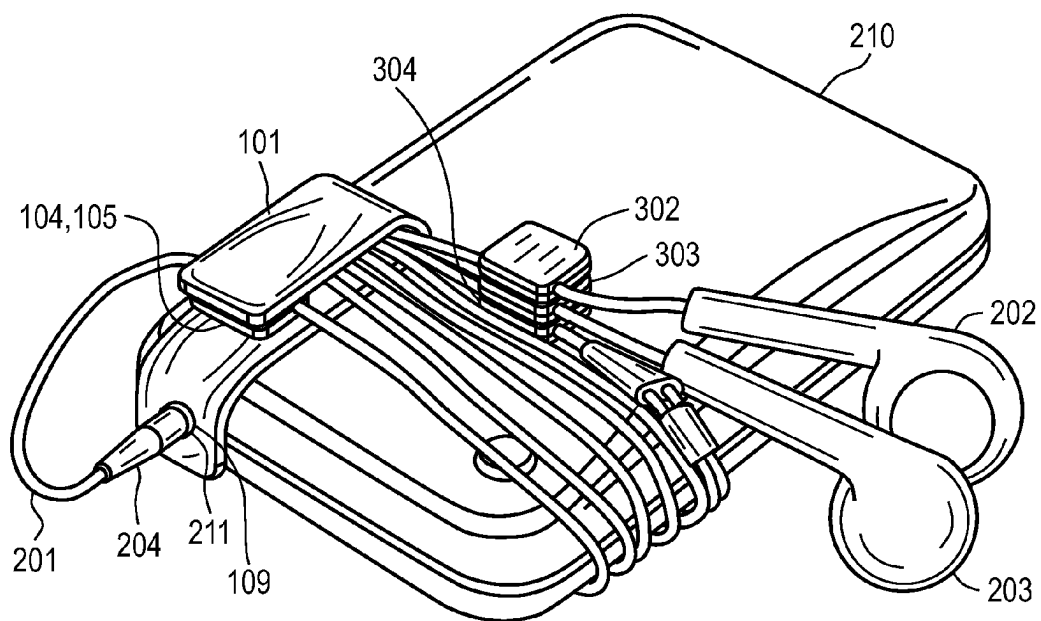


FIG. 3H

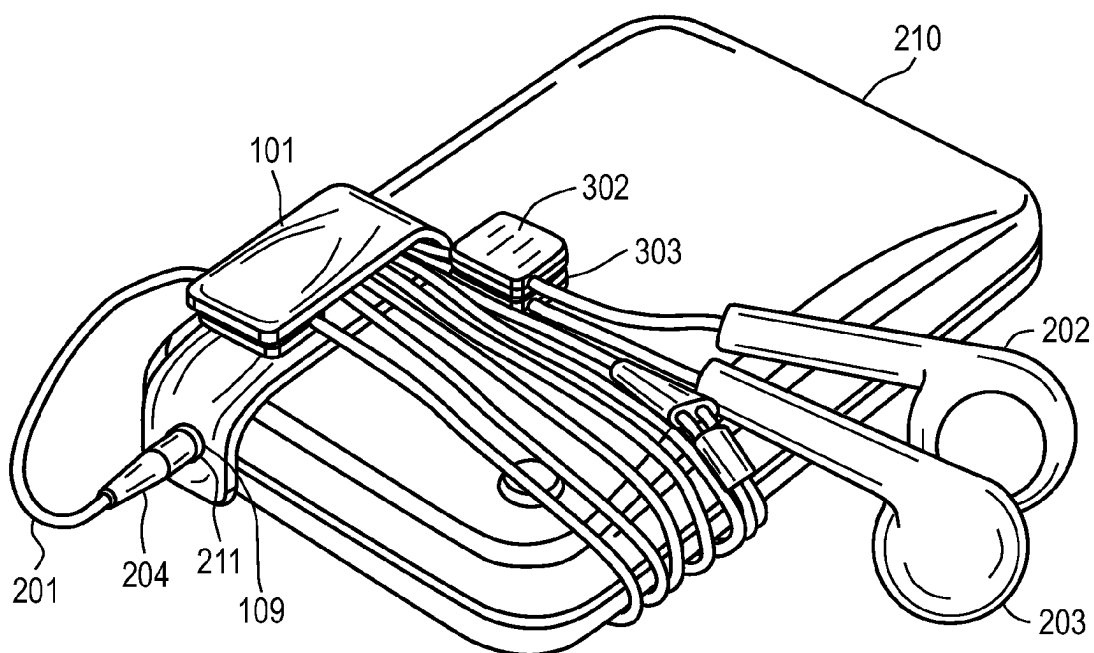


FIG. 3J

FIG. 3K

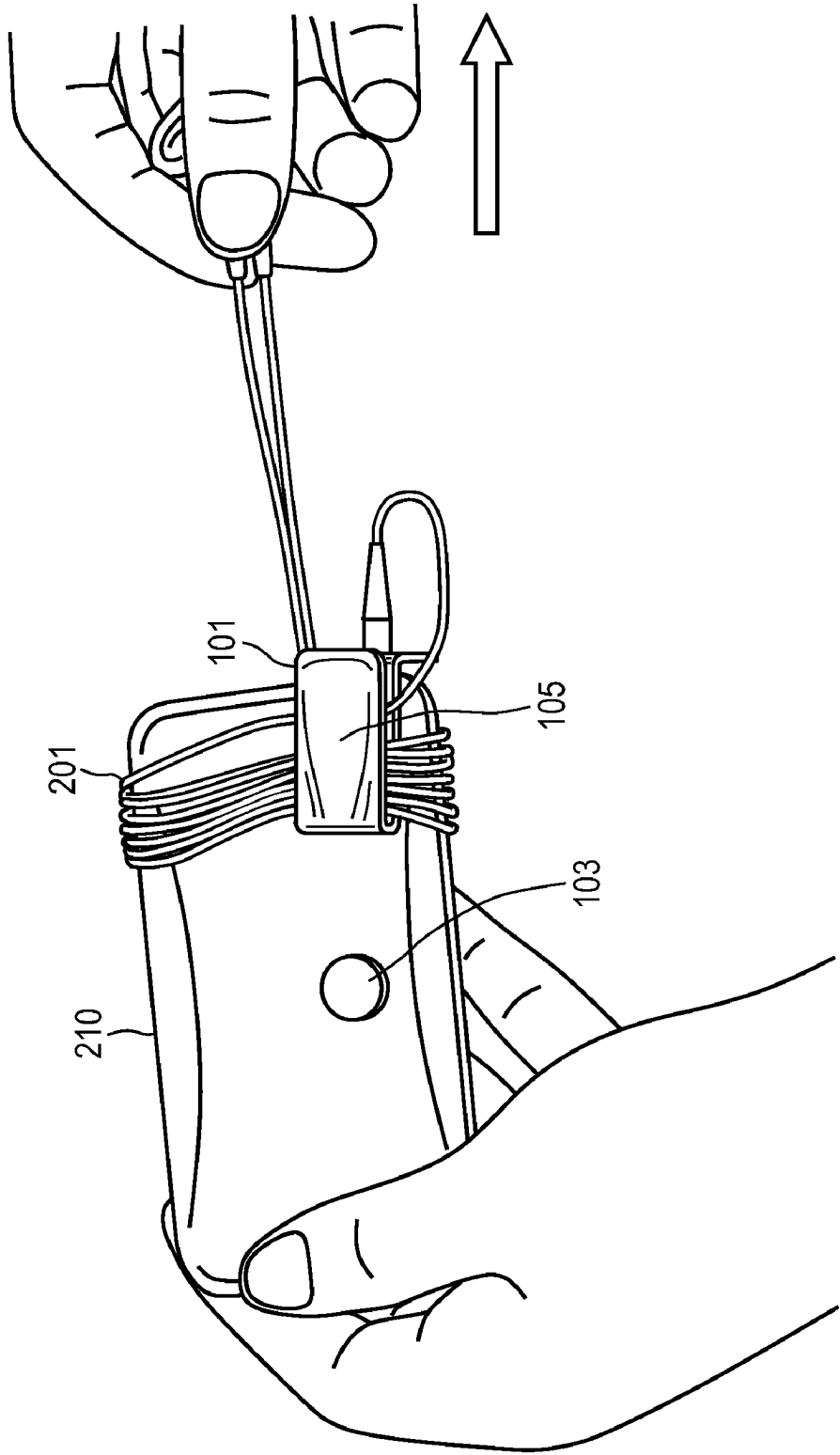


FIG. 4A

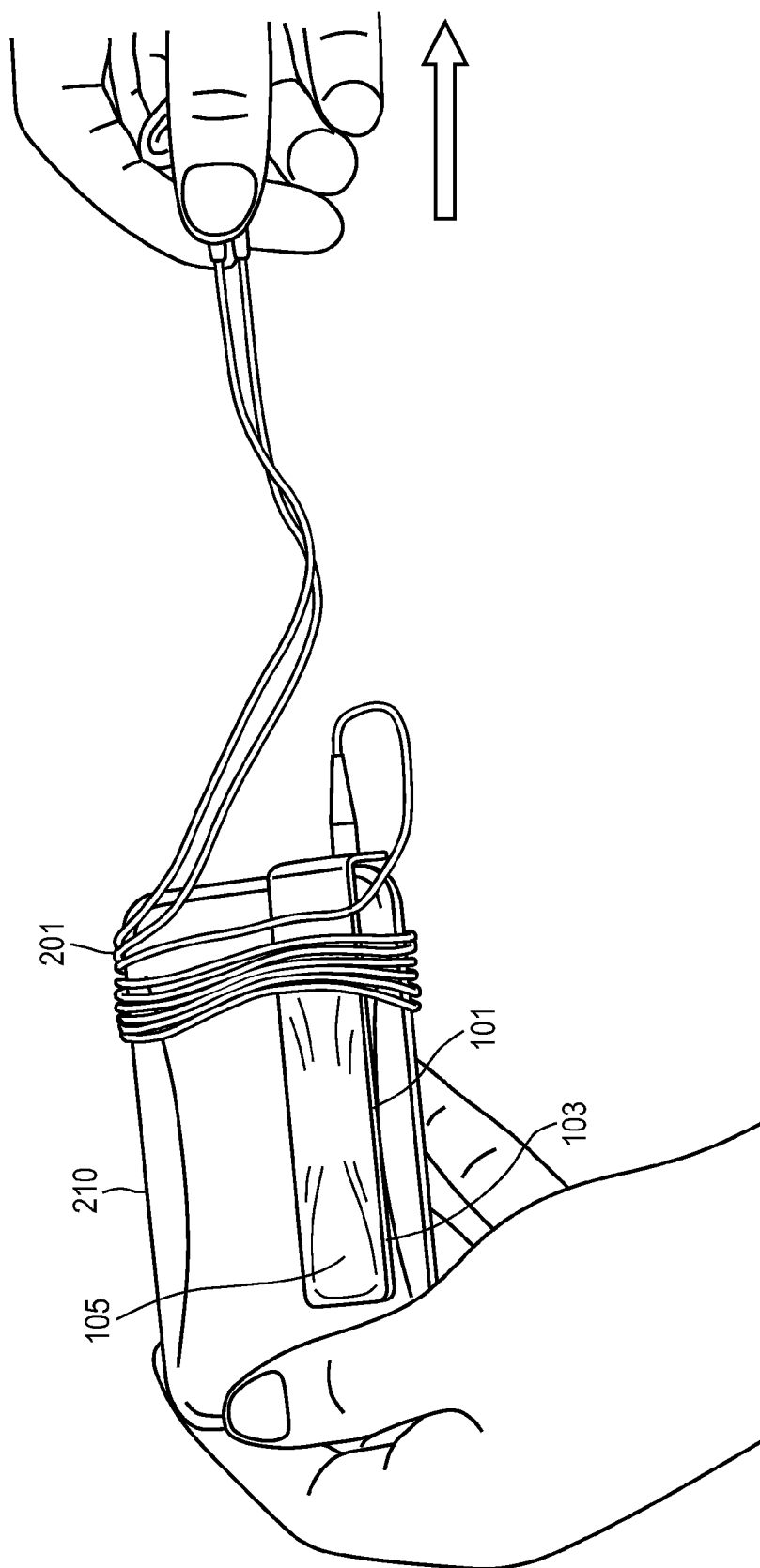


FIG. 4B

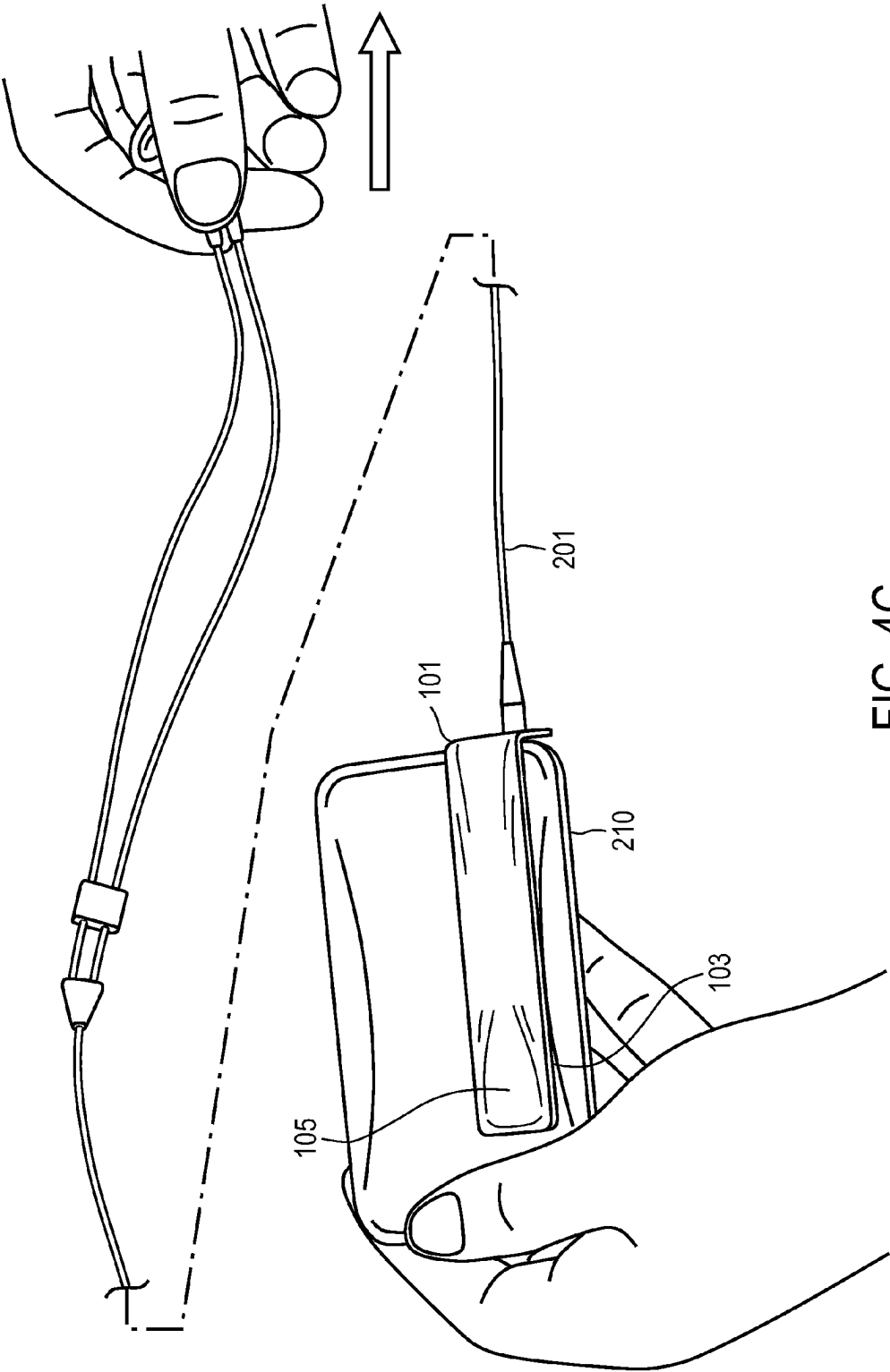


FIG. 4C

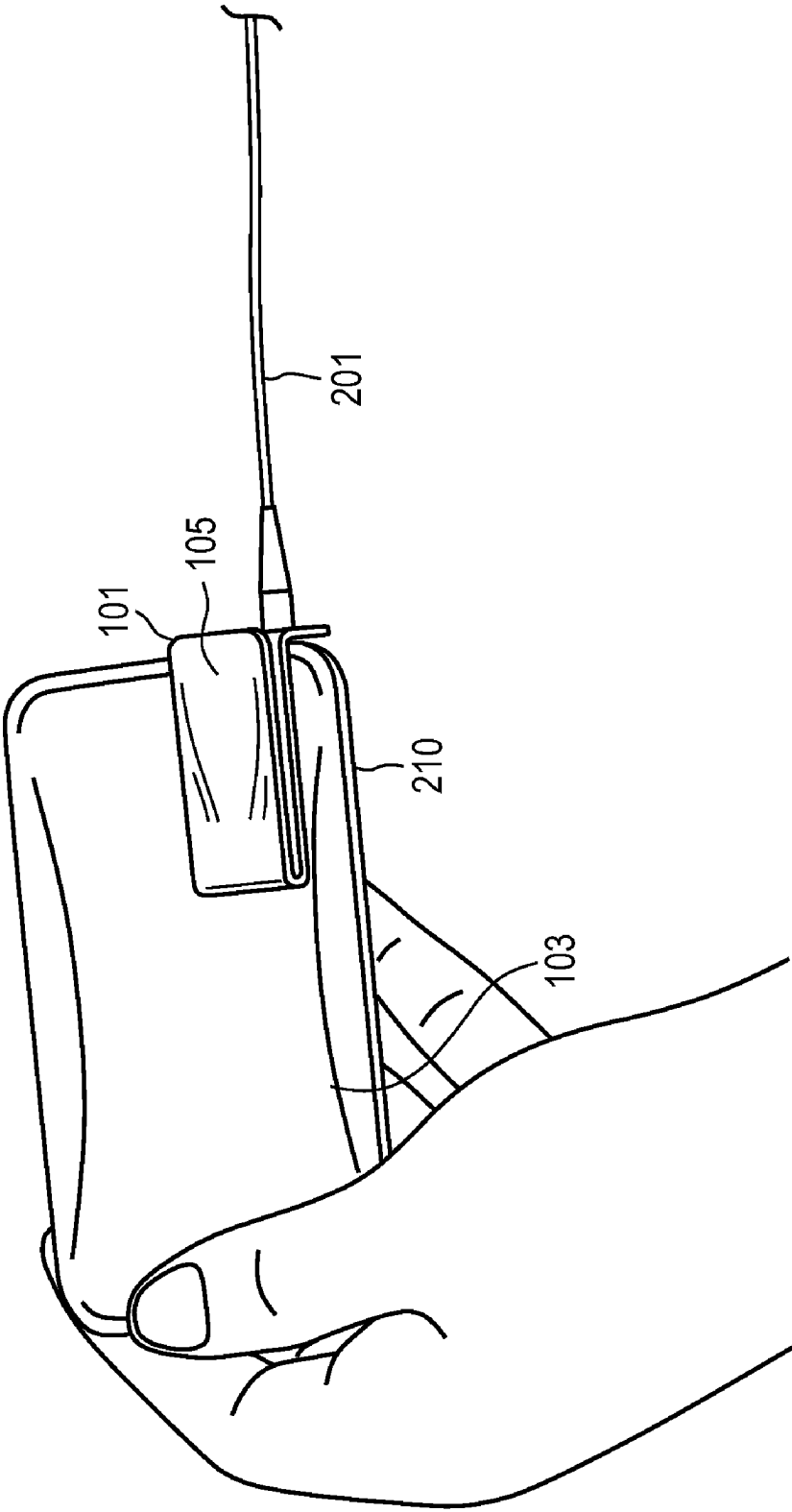


FIG. 4D

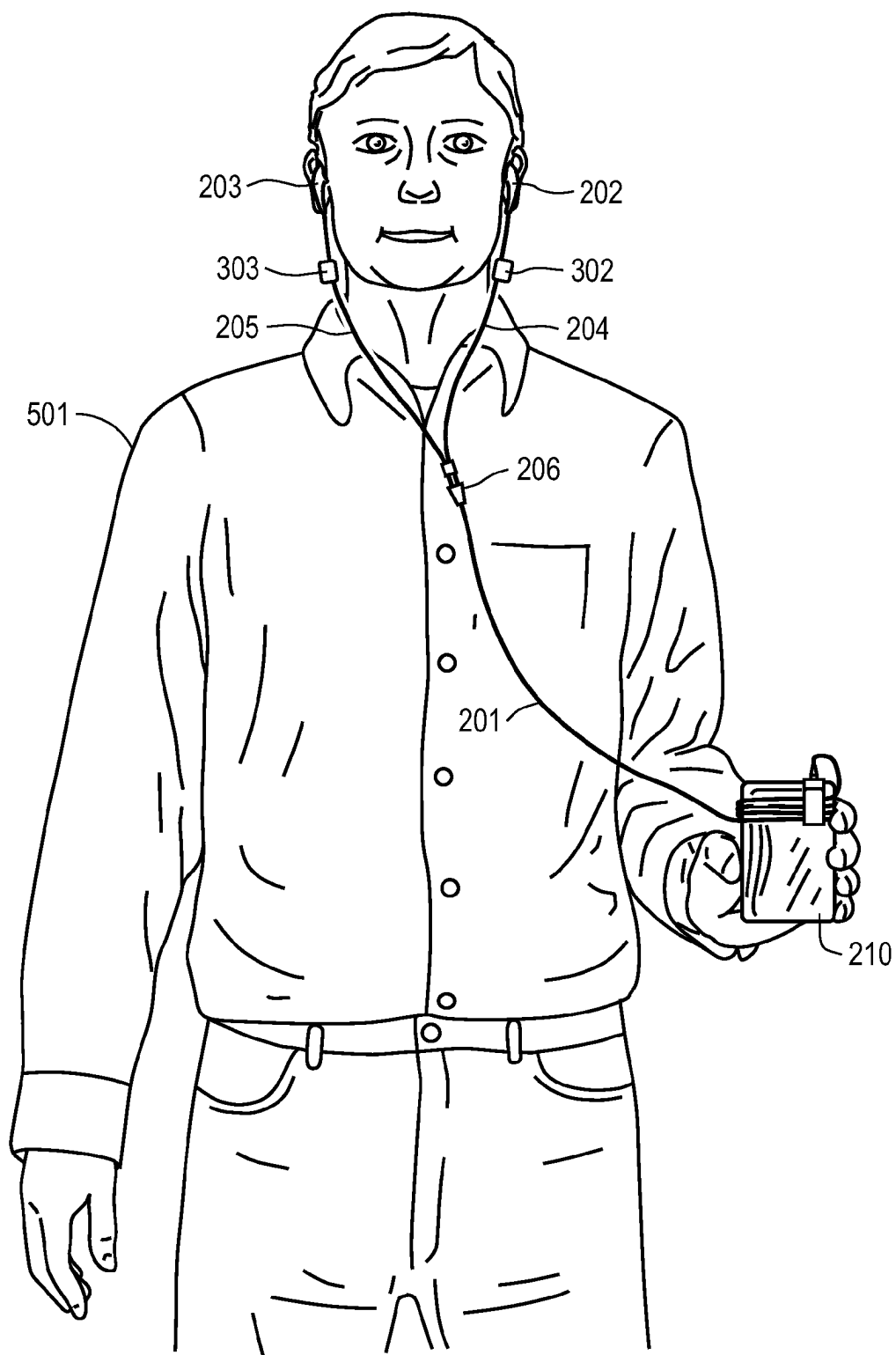


FIG. 5A

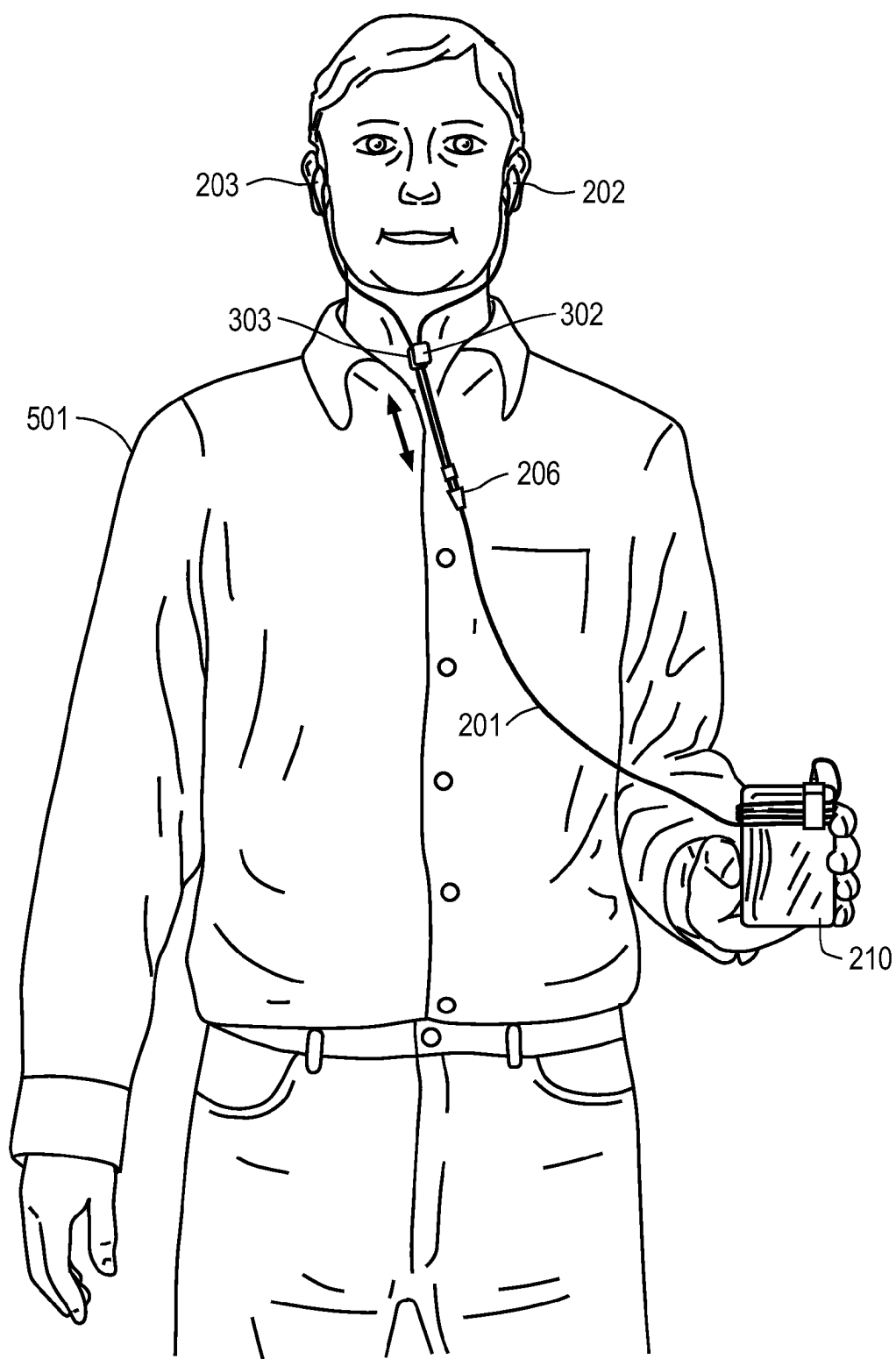


FIG. 5B

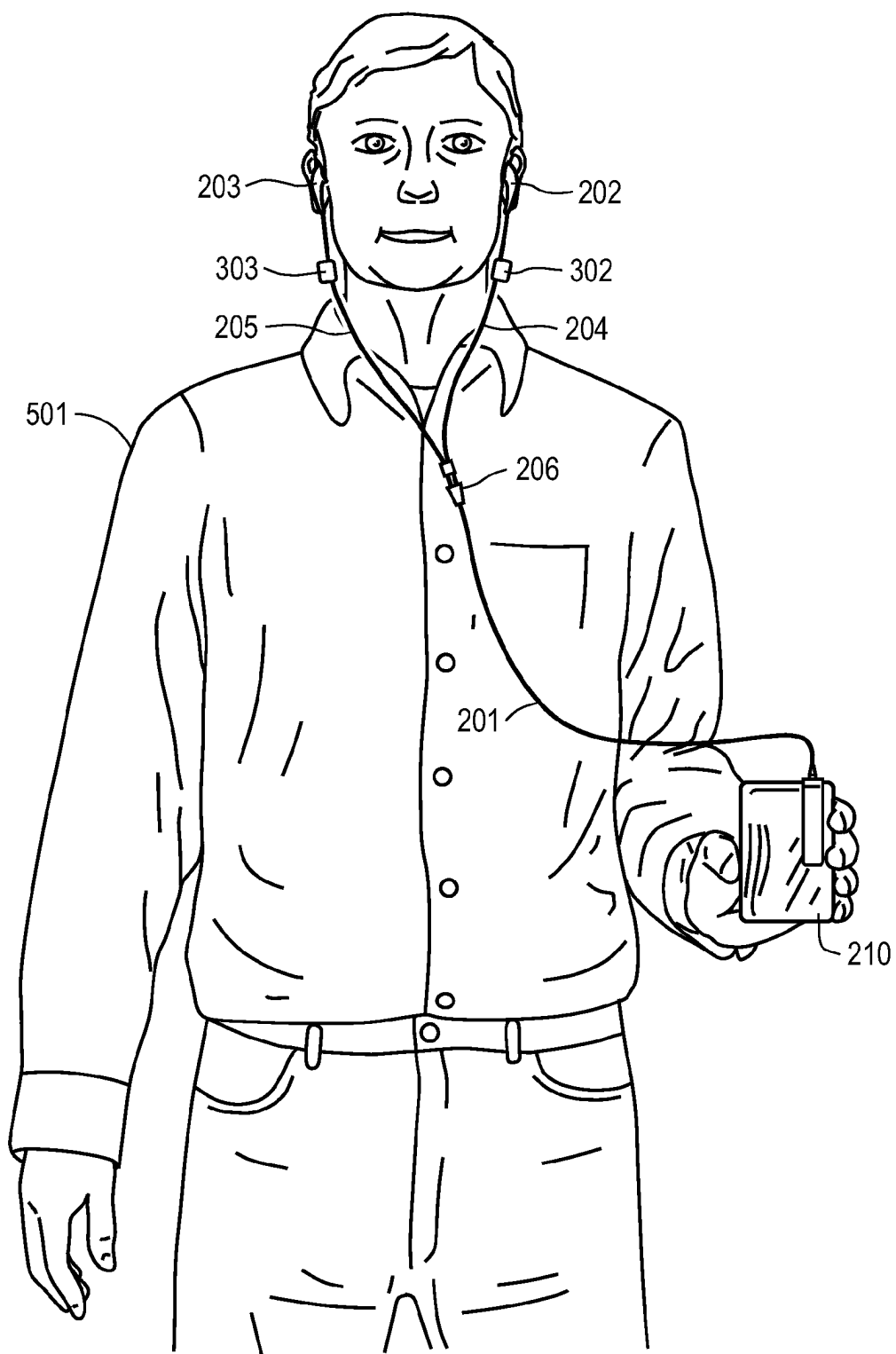


FIG. 5C

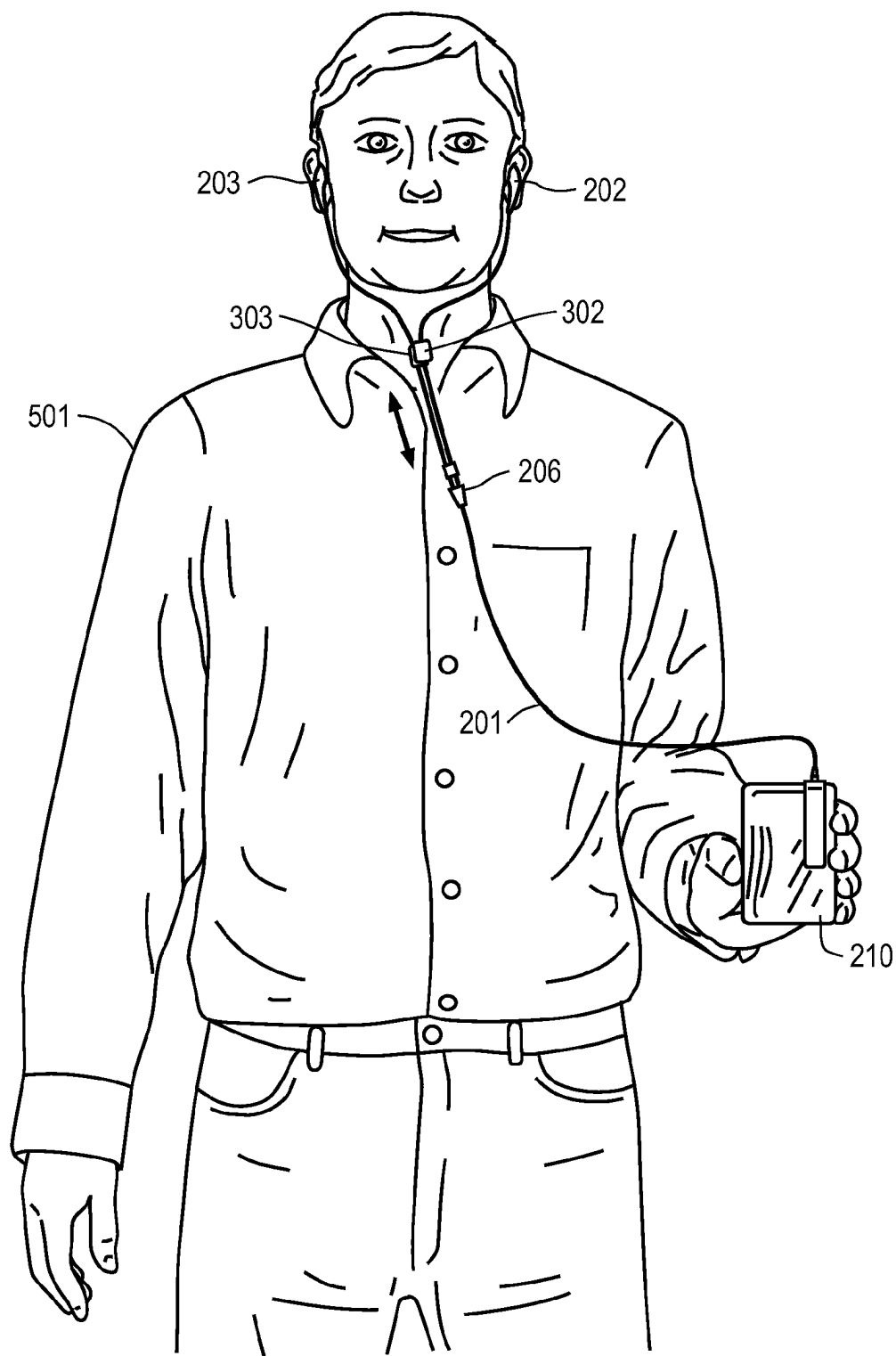


FIG. 5D

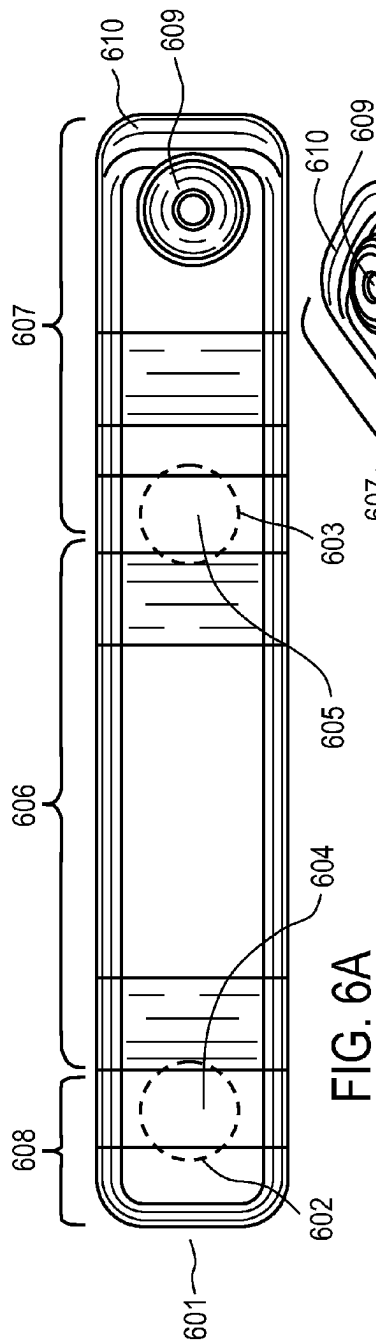


FIG. 6A

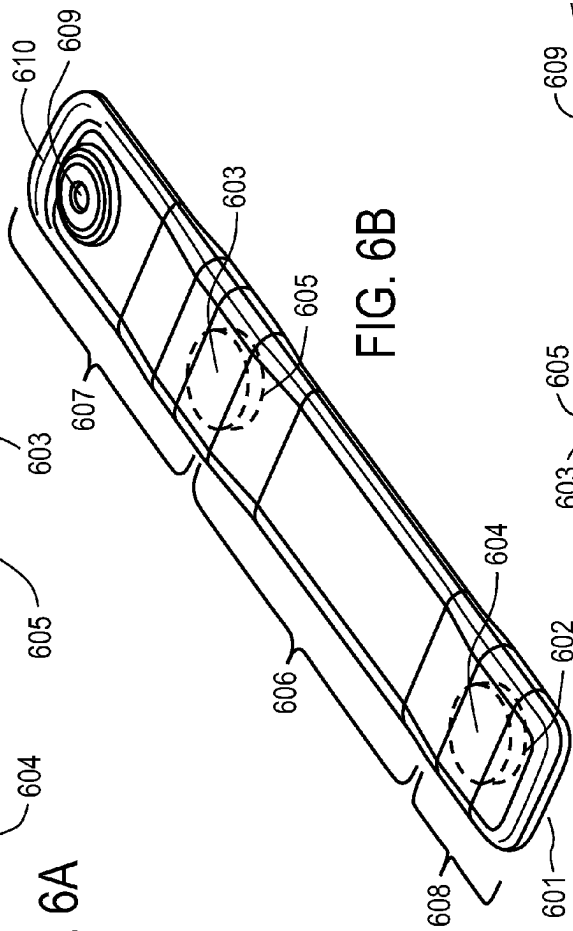


FIG. 6B

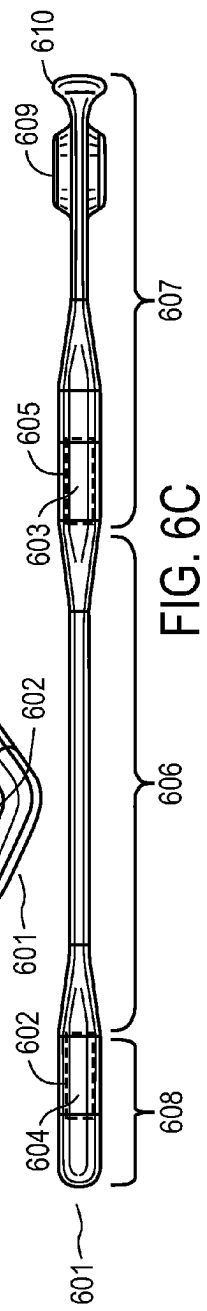
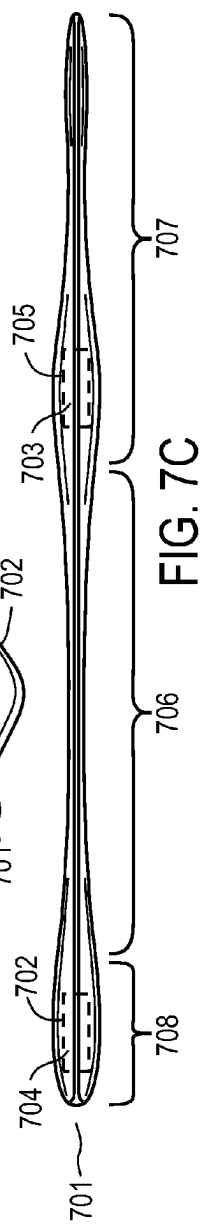
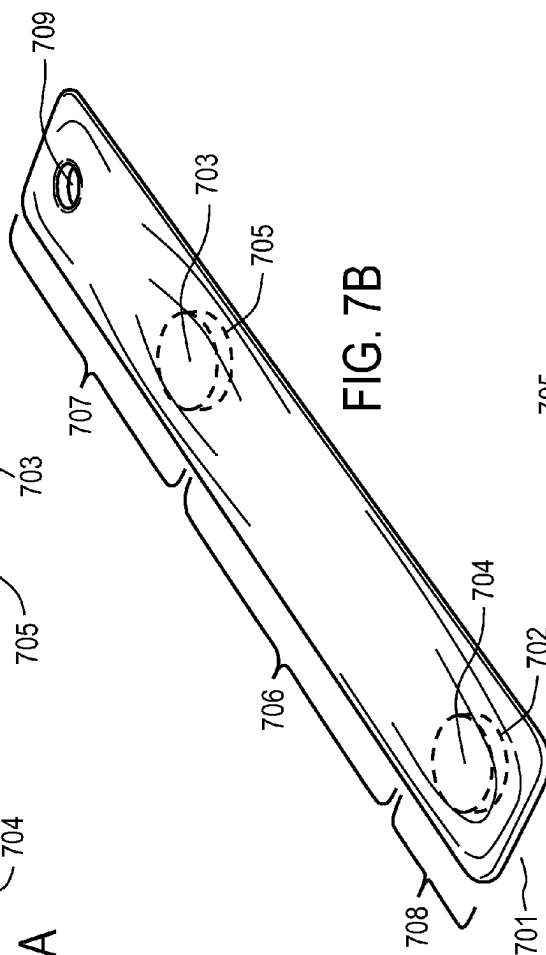
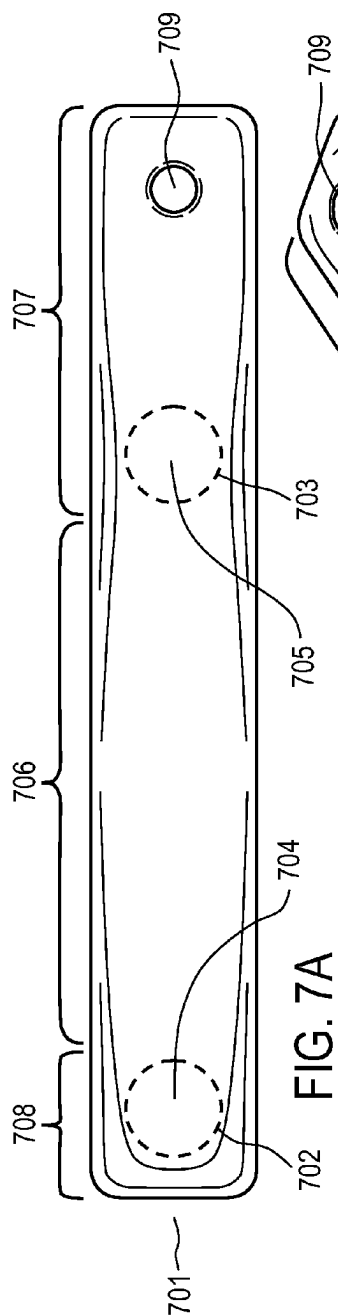


FIG. 6C



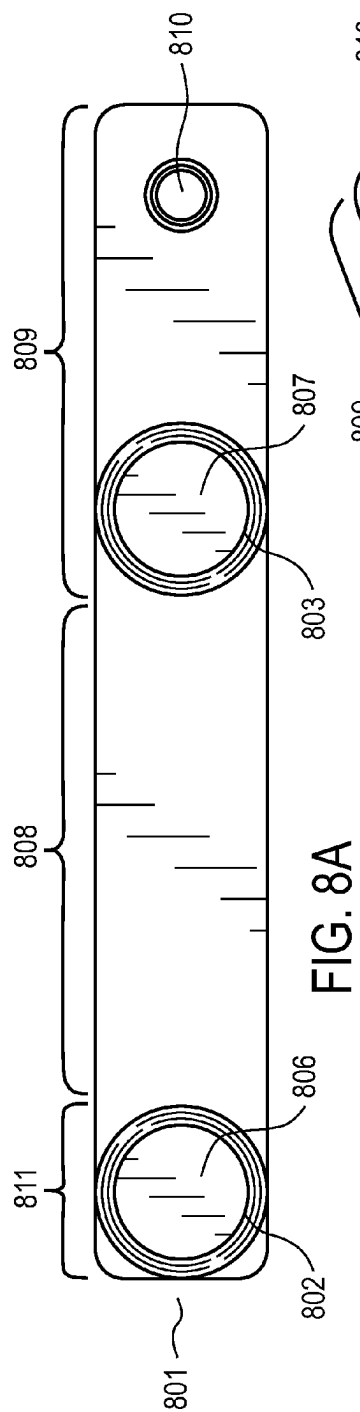


FIG. 8A

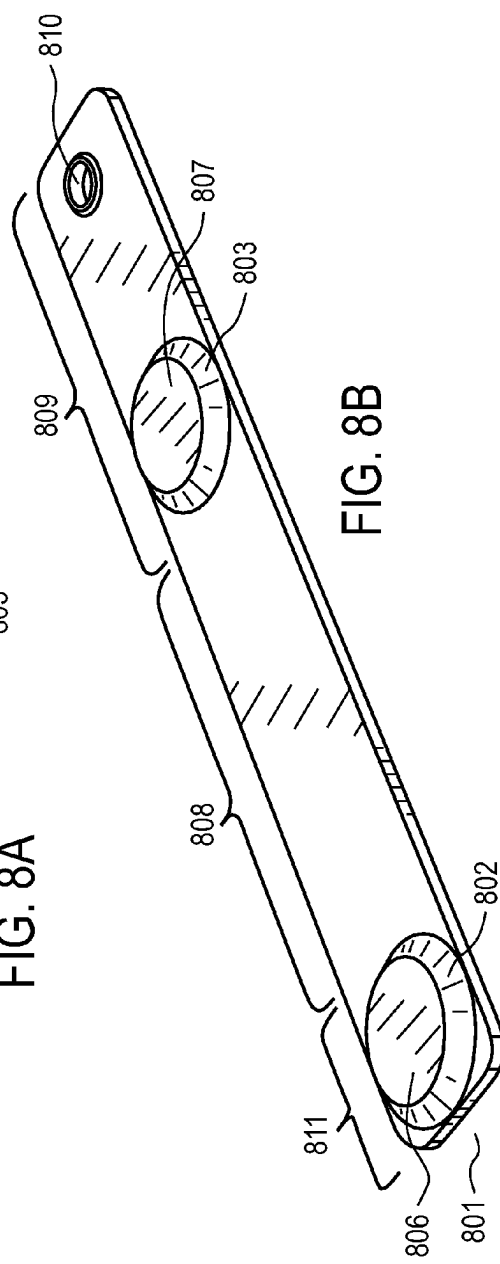


FIG. 8B

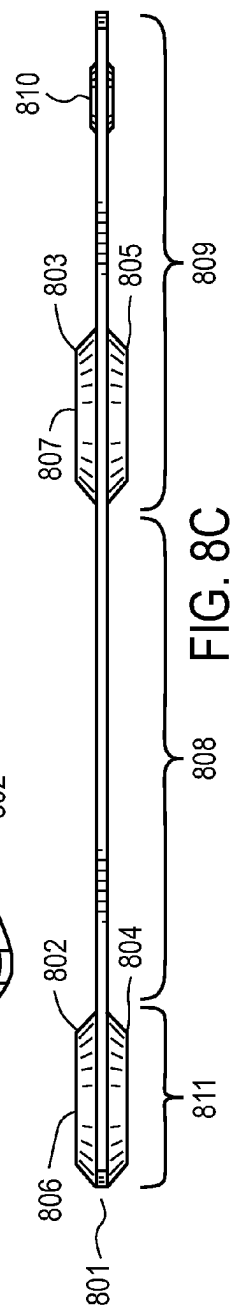


FIG. 8C

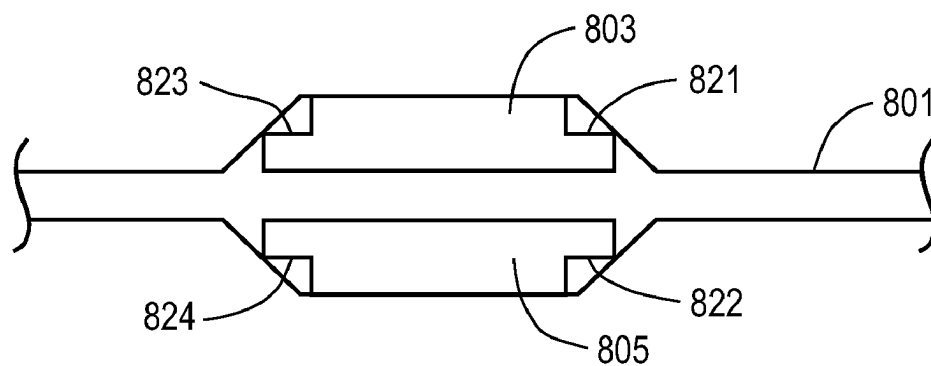


FIG. 8D

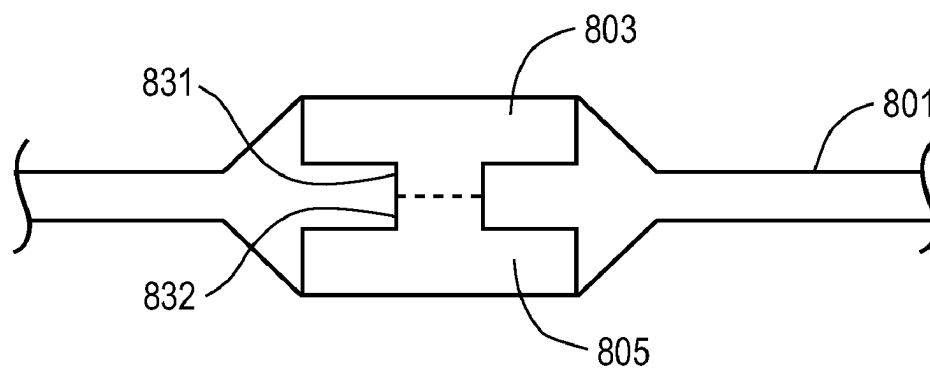
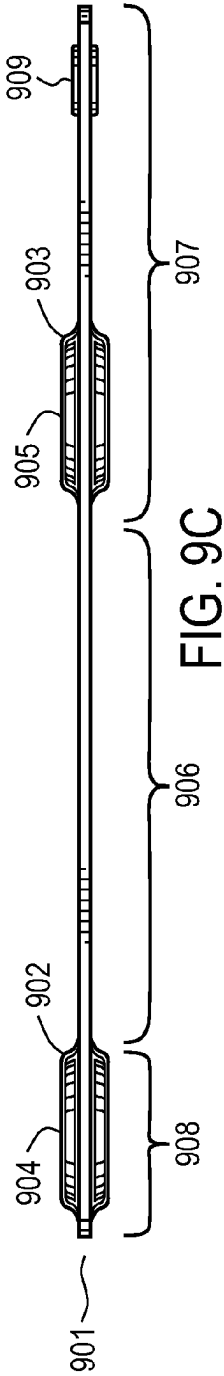
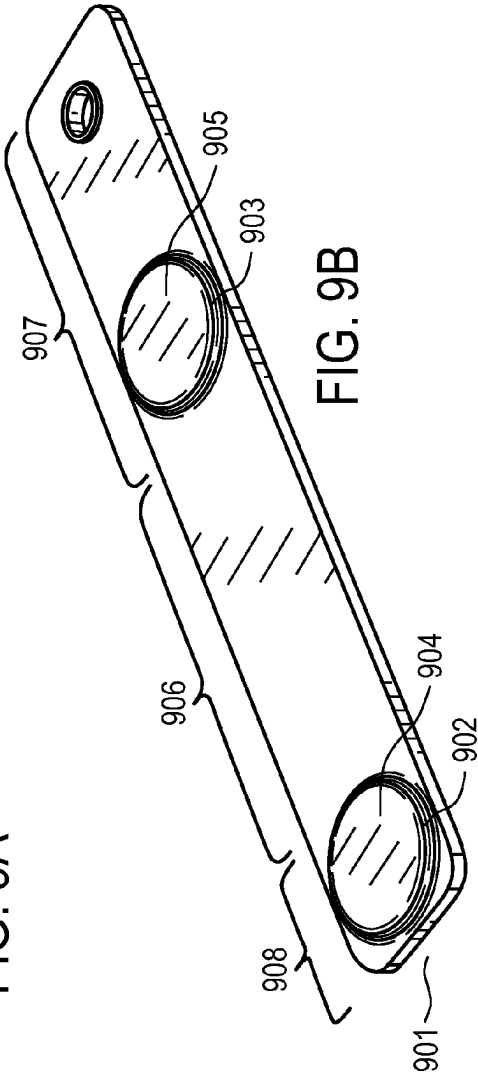
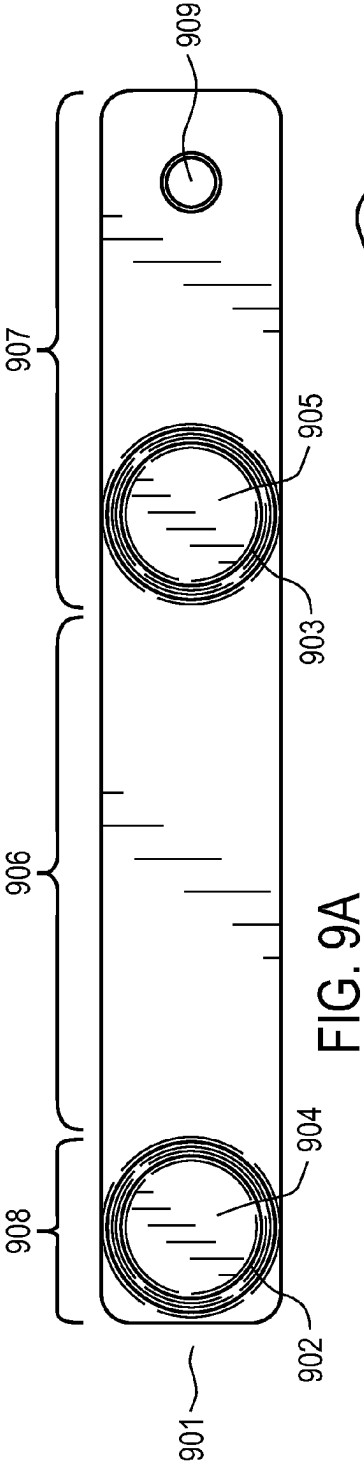


FIG. 8E



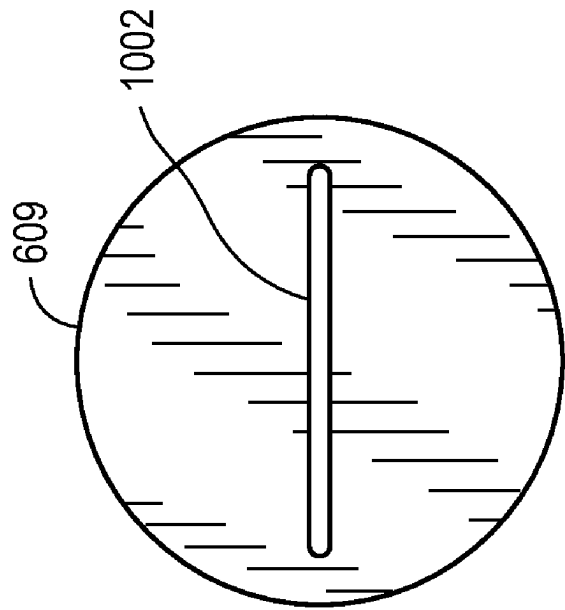


FIG. 10A

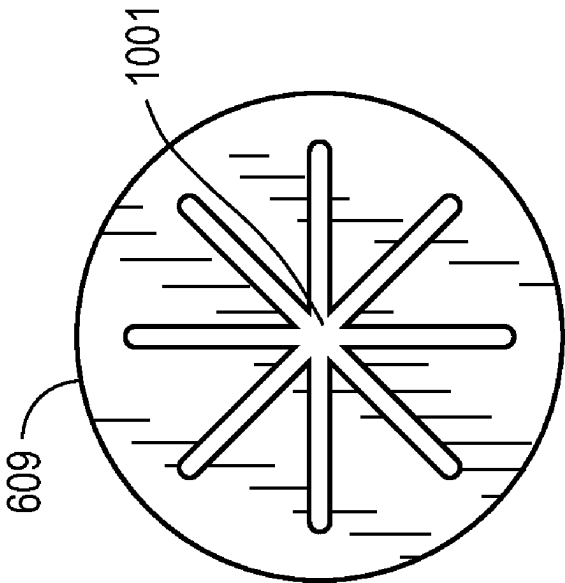


FIG. 10B

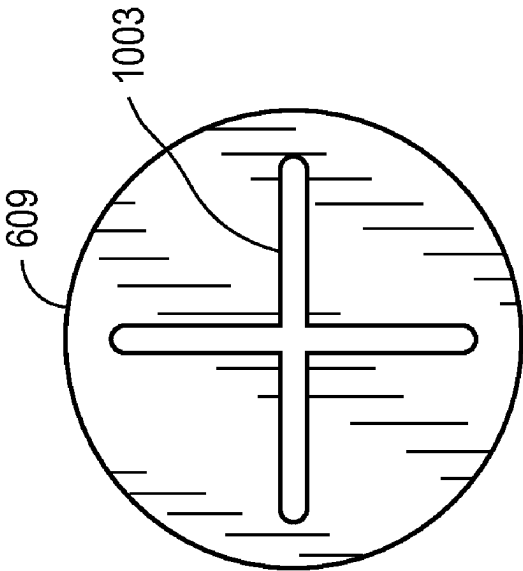


FIG. 10C

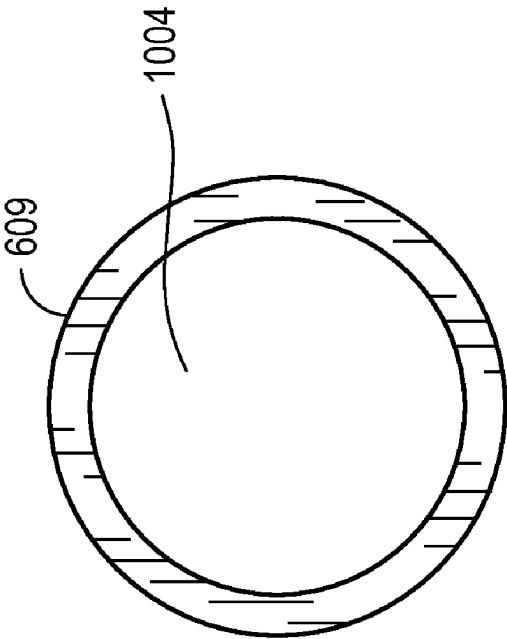


FIG. 10D

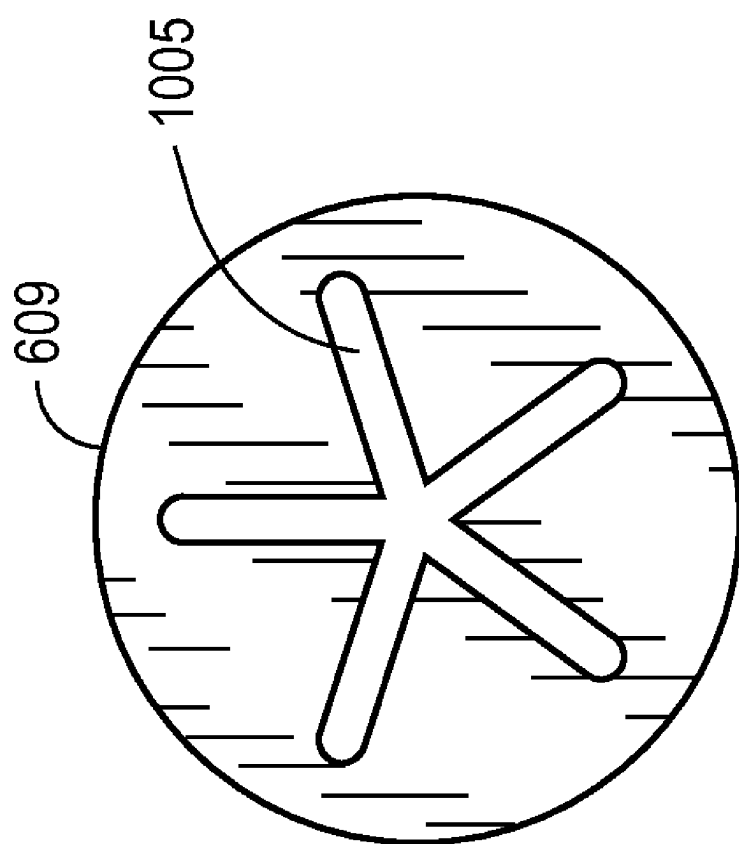


FIG. 10E

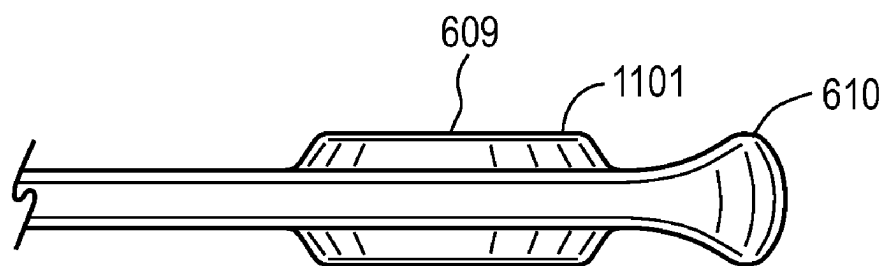


FIG. 11A

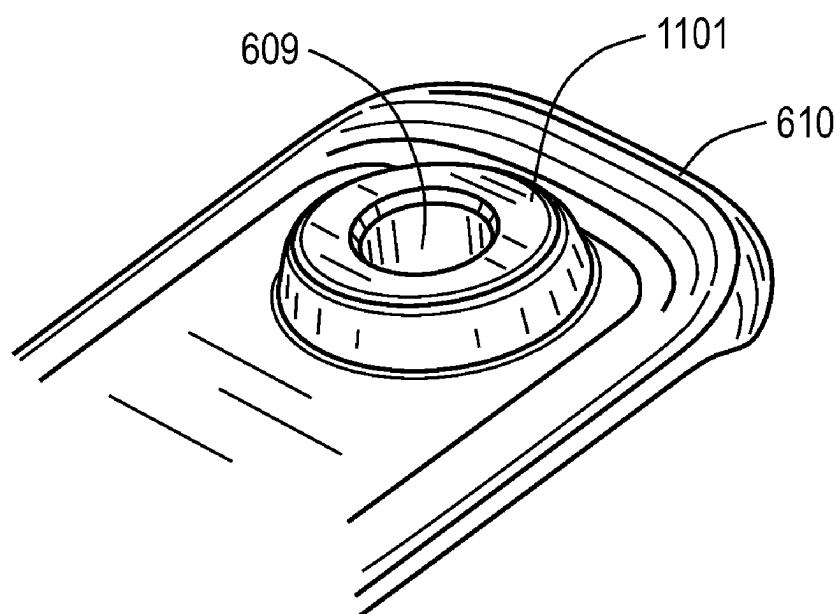


FIG. 11B

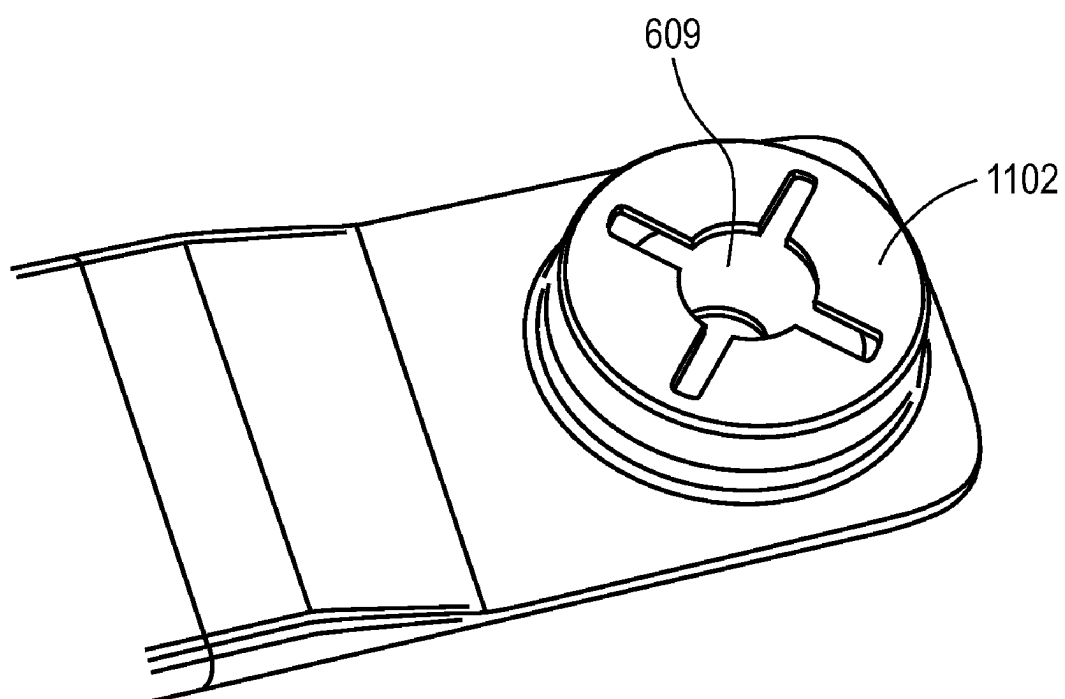


FIG. 11C

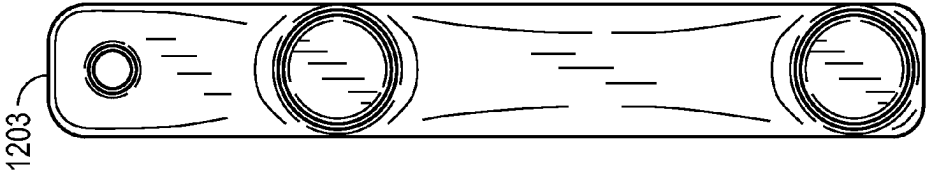


FIG. 12C

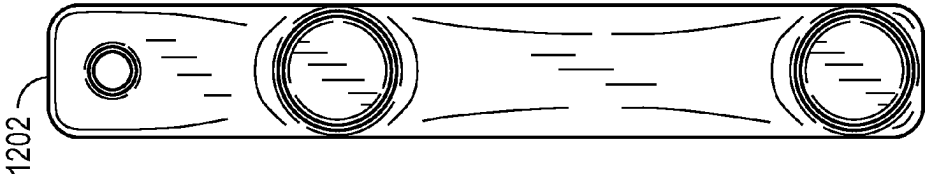


FIG. 12B

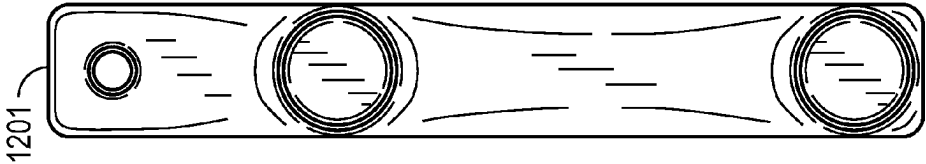


FIG. 12A

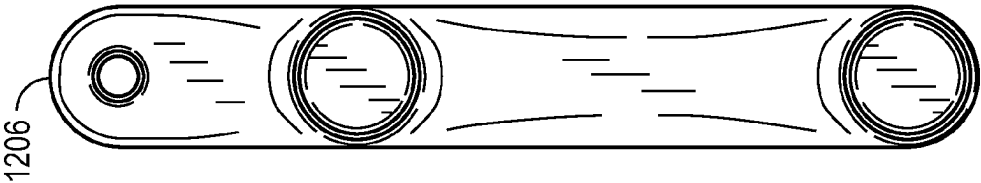


FIG. 12D

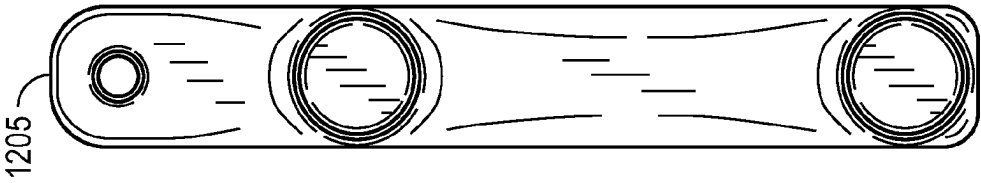


FIG. 12E

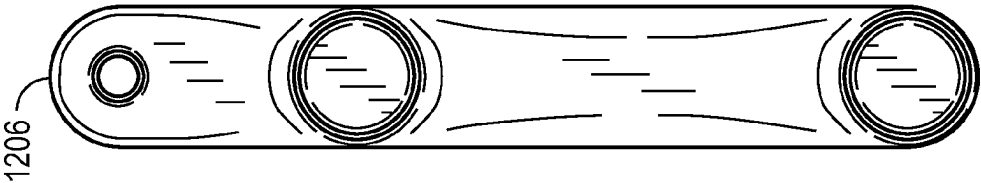


FIG. 12F

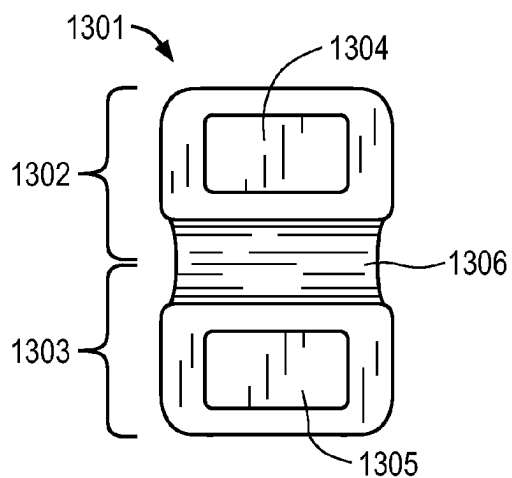


FIG. 13A

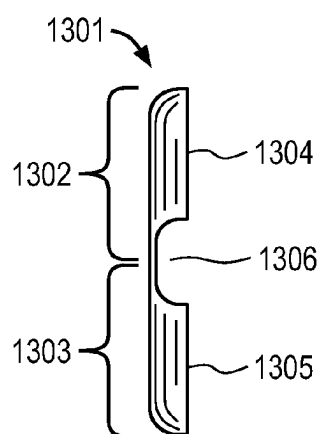


FIG. 13B

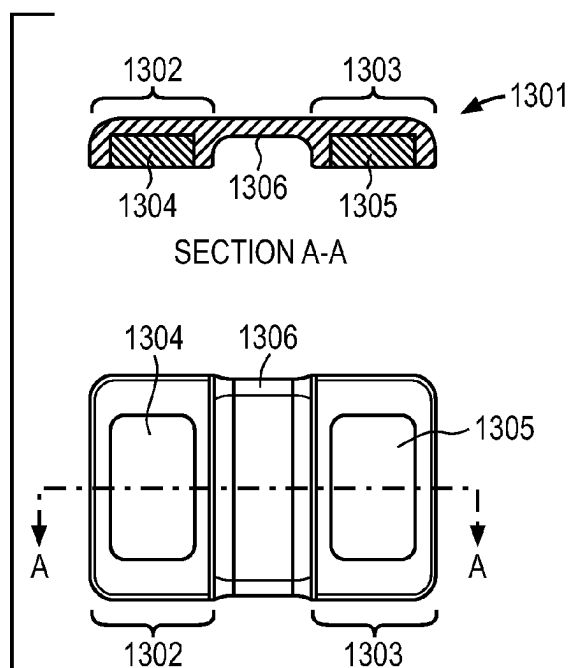


FIG. 13C

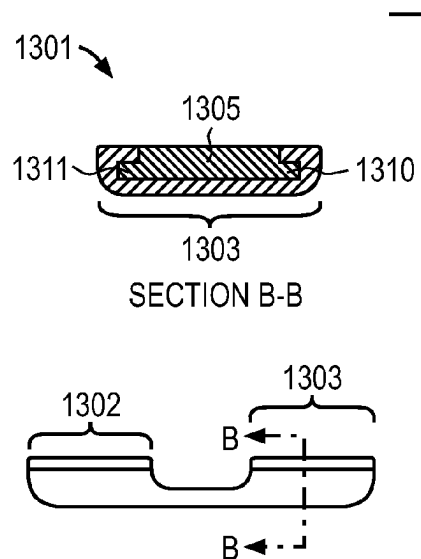


FIG. 13D

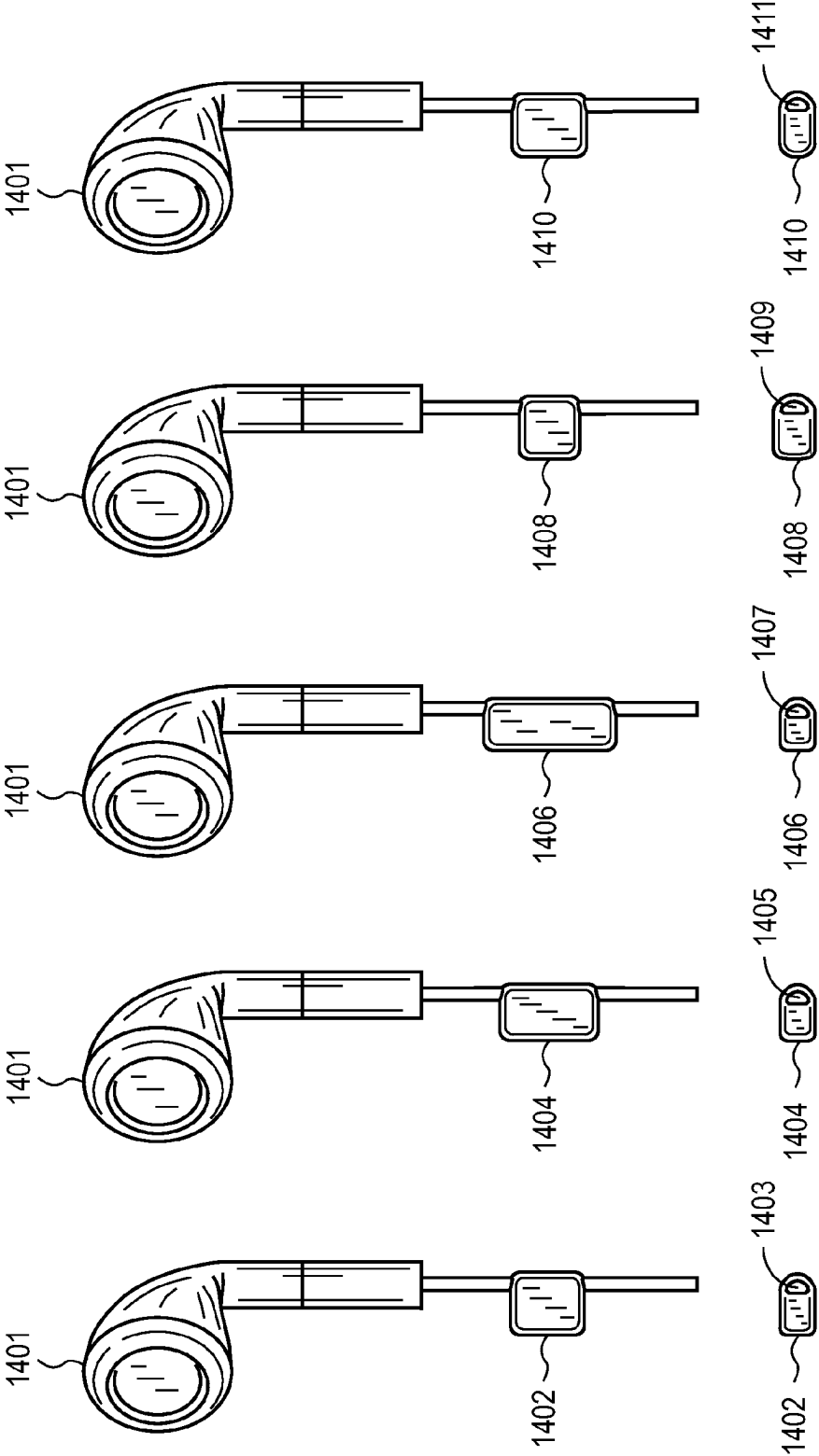


FIG. 14A FIG. 14B FIG. 14C FIG. 14D FIG. 14E

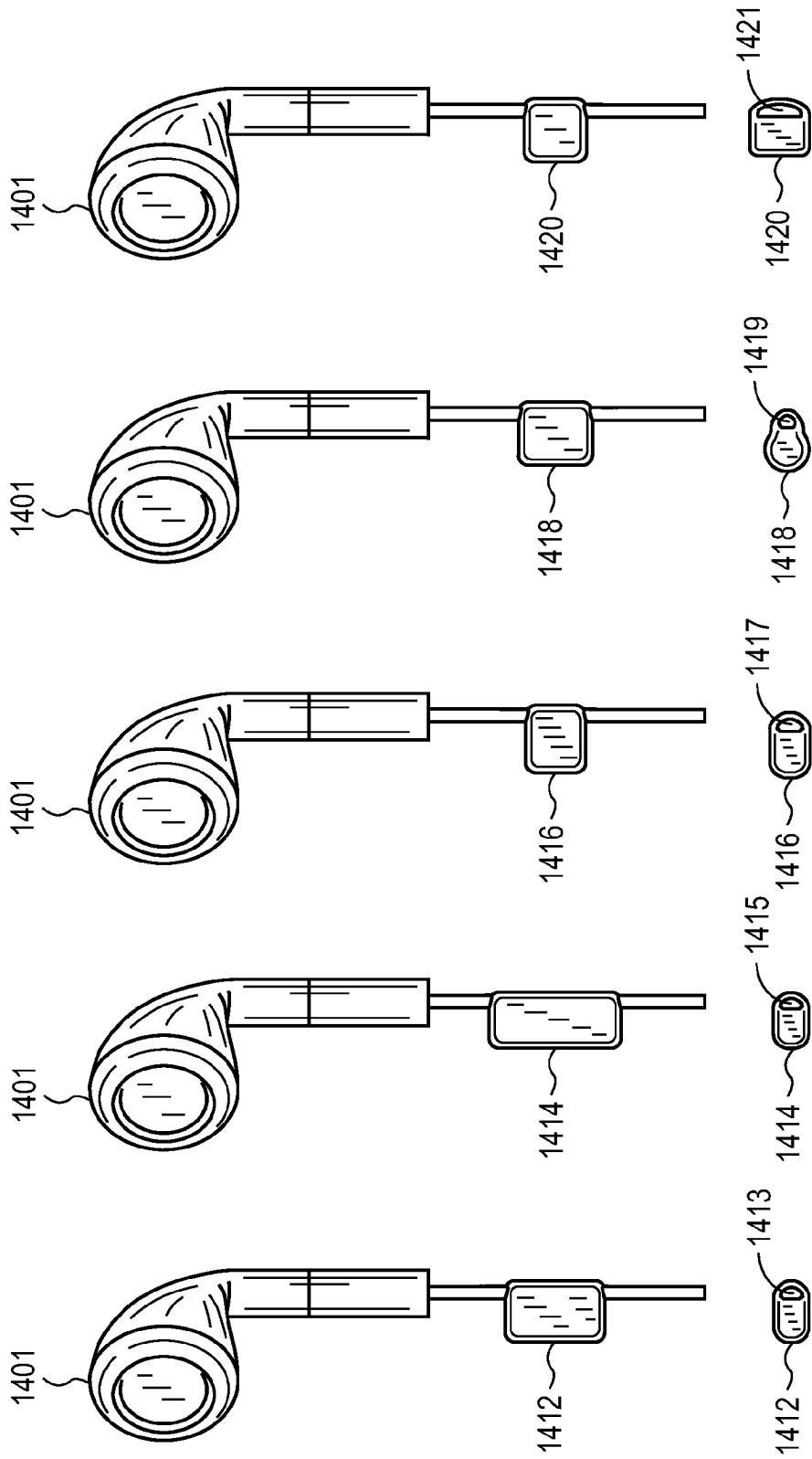


FIG. 14F

FIG. 14G

FIG. 14H

FIG. 14J

FIG. 14K

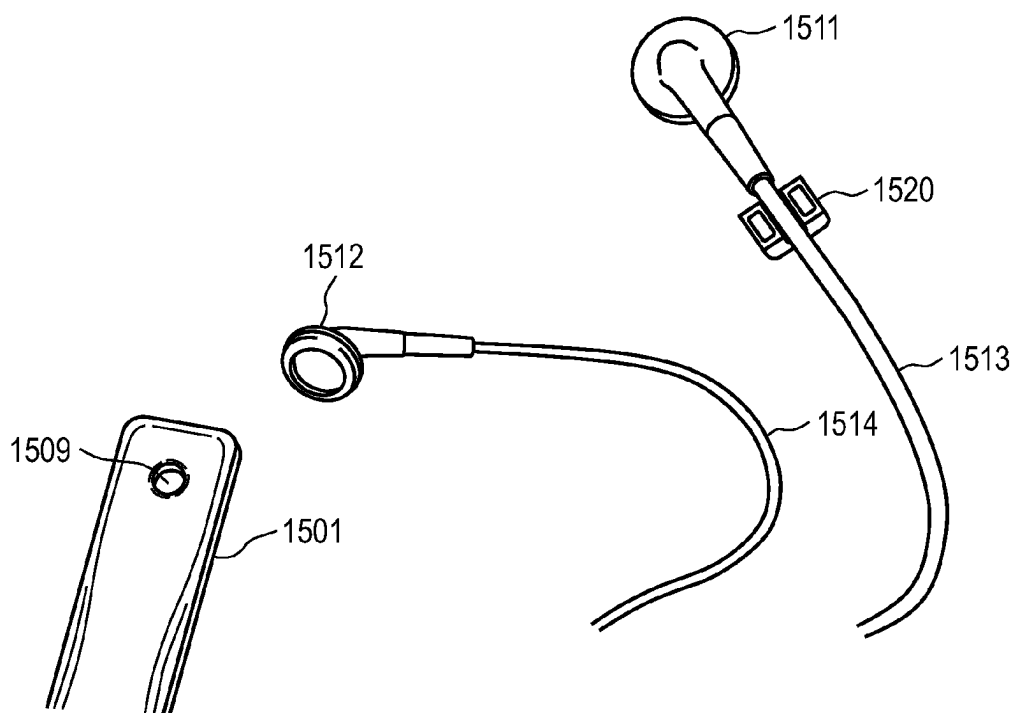


FIG. 15A

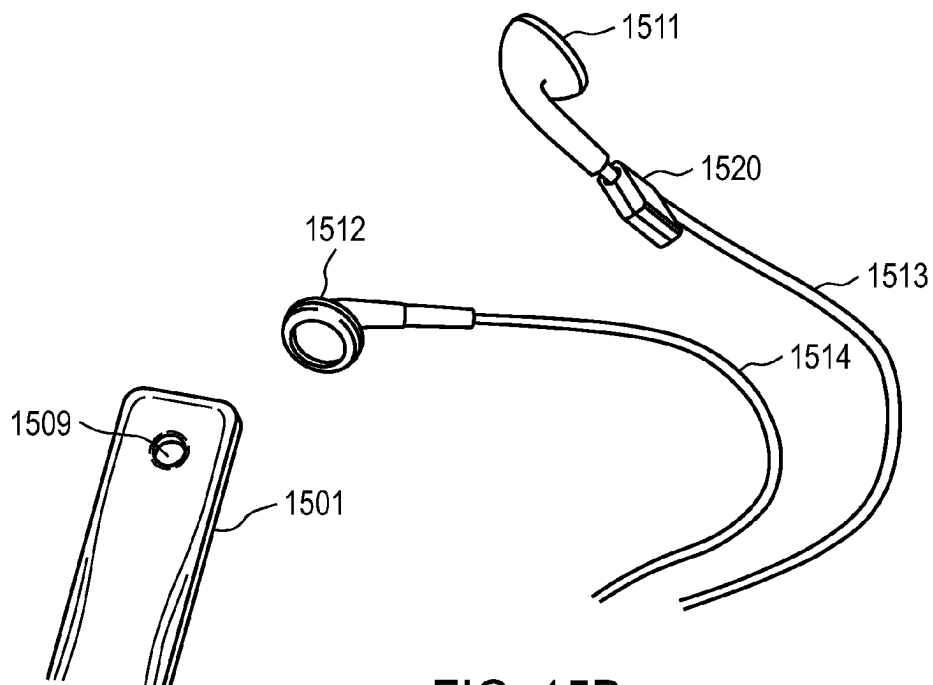


FIG. 15B

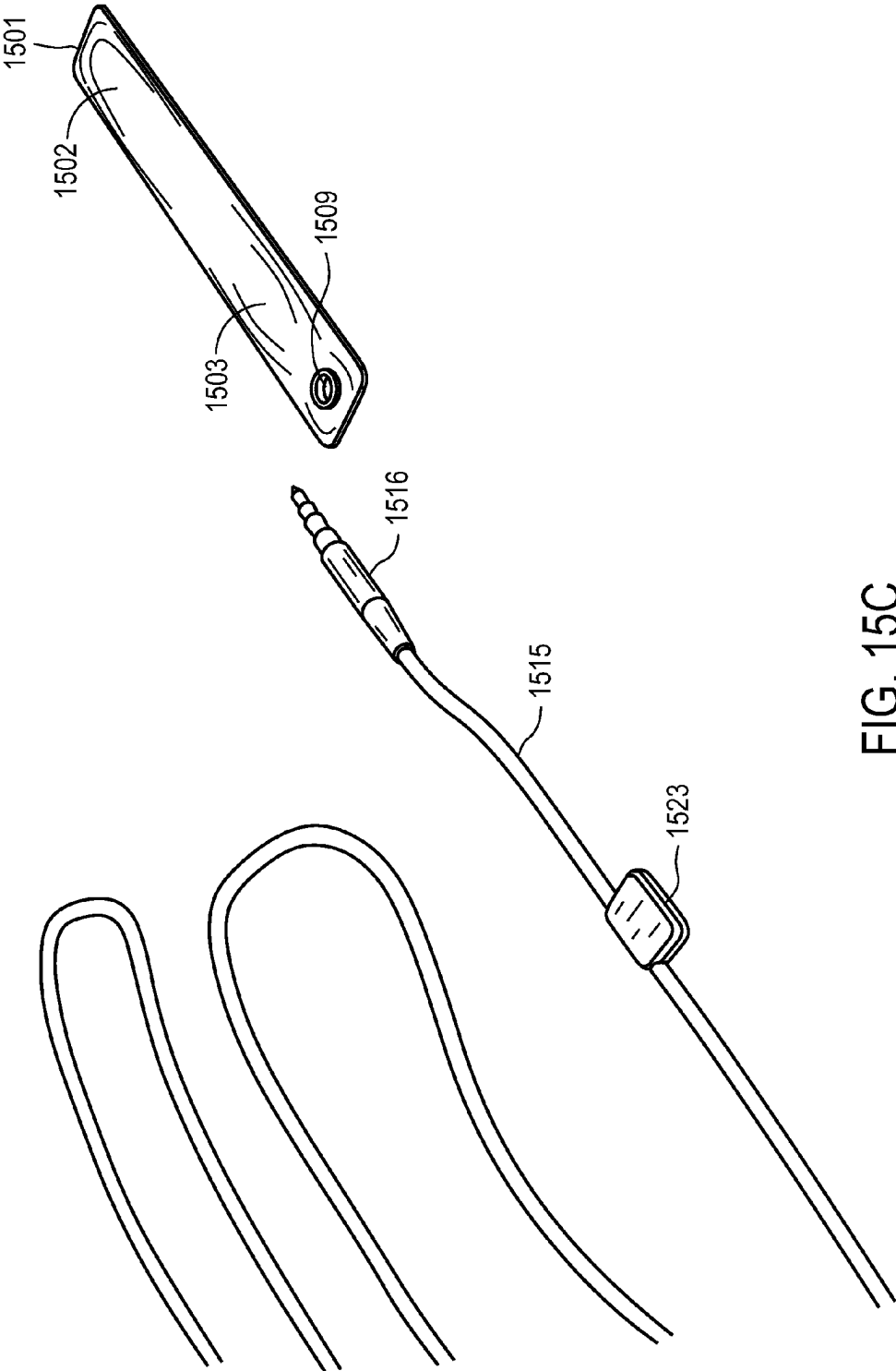


FIG. 15C

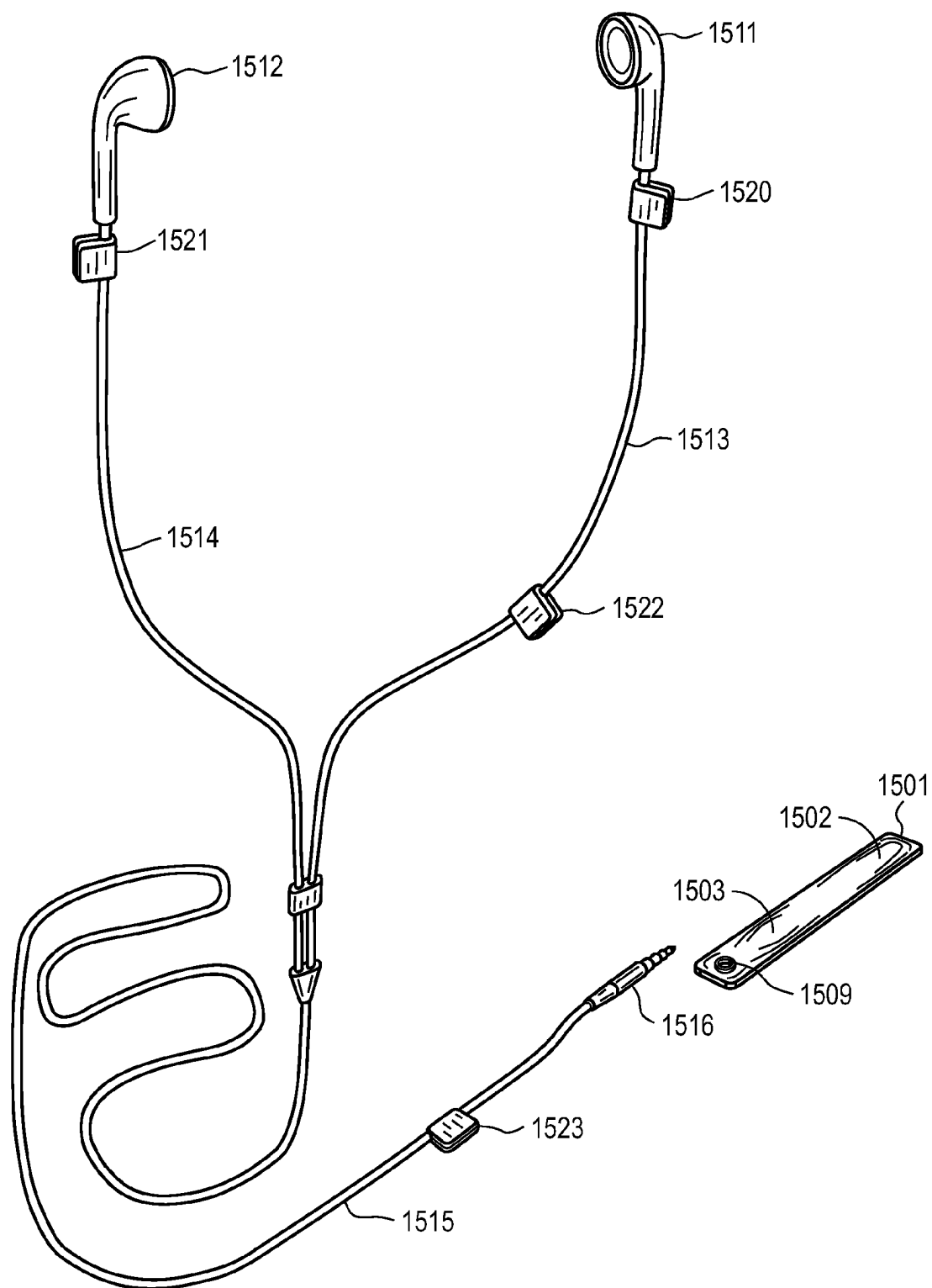


FIG. 15D

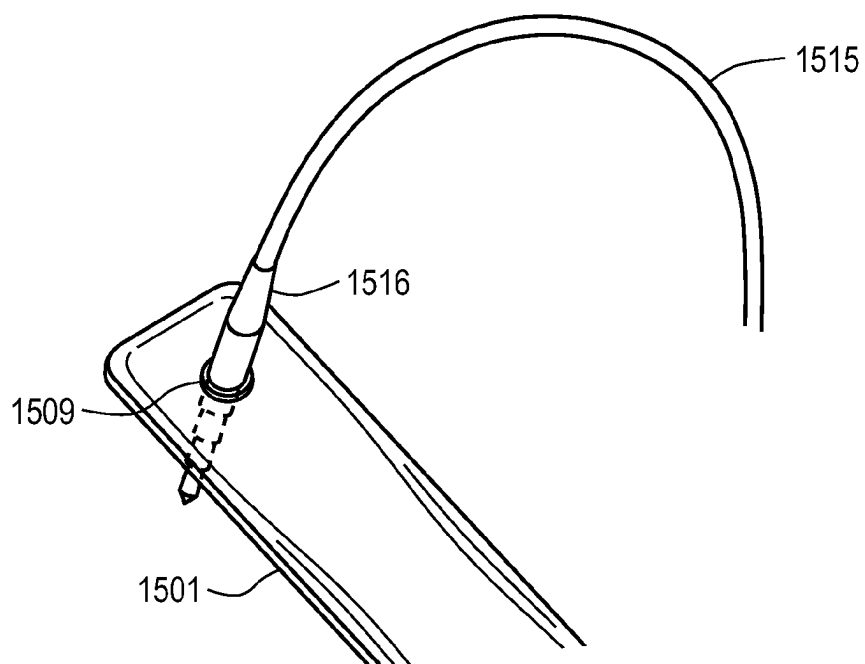


FIG. 15E

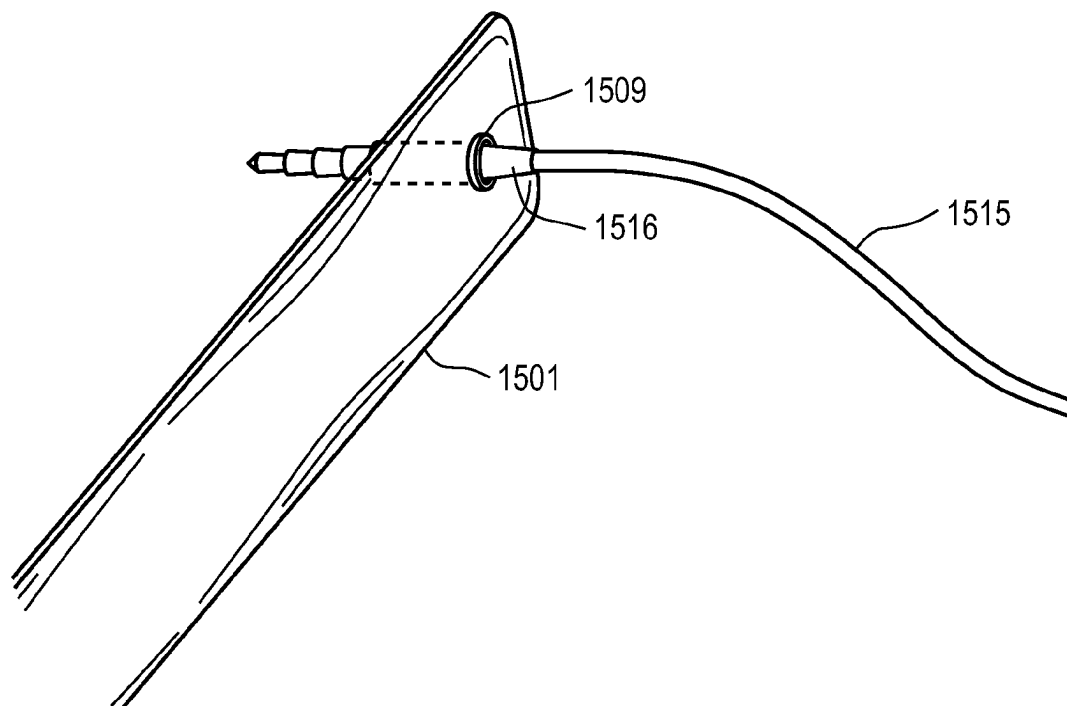


FIG. 15F

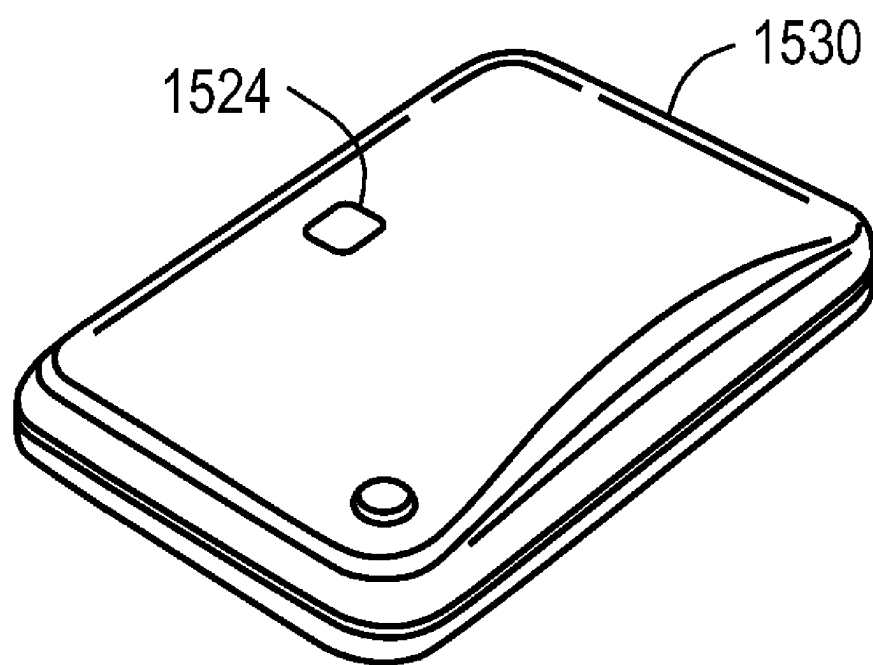


FIG. 15G

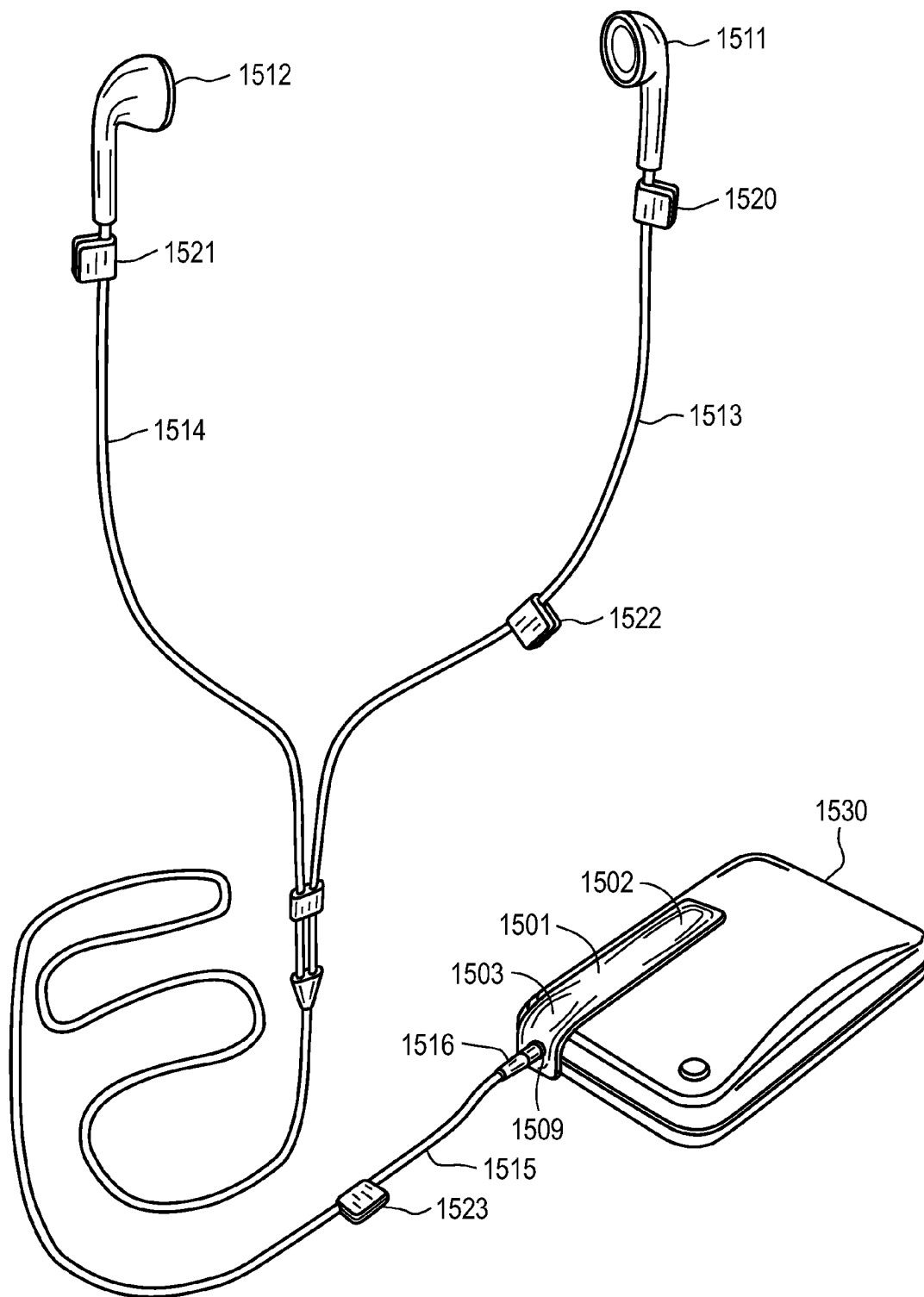


FIG. 15H

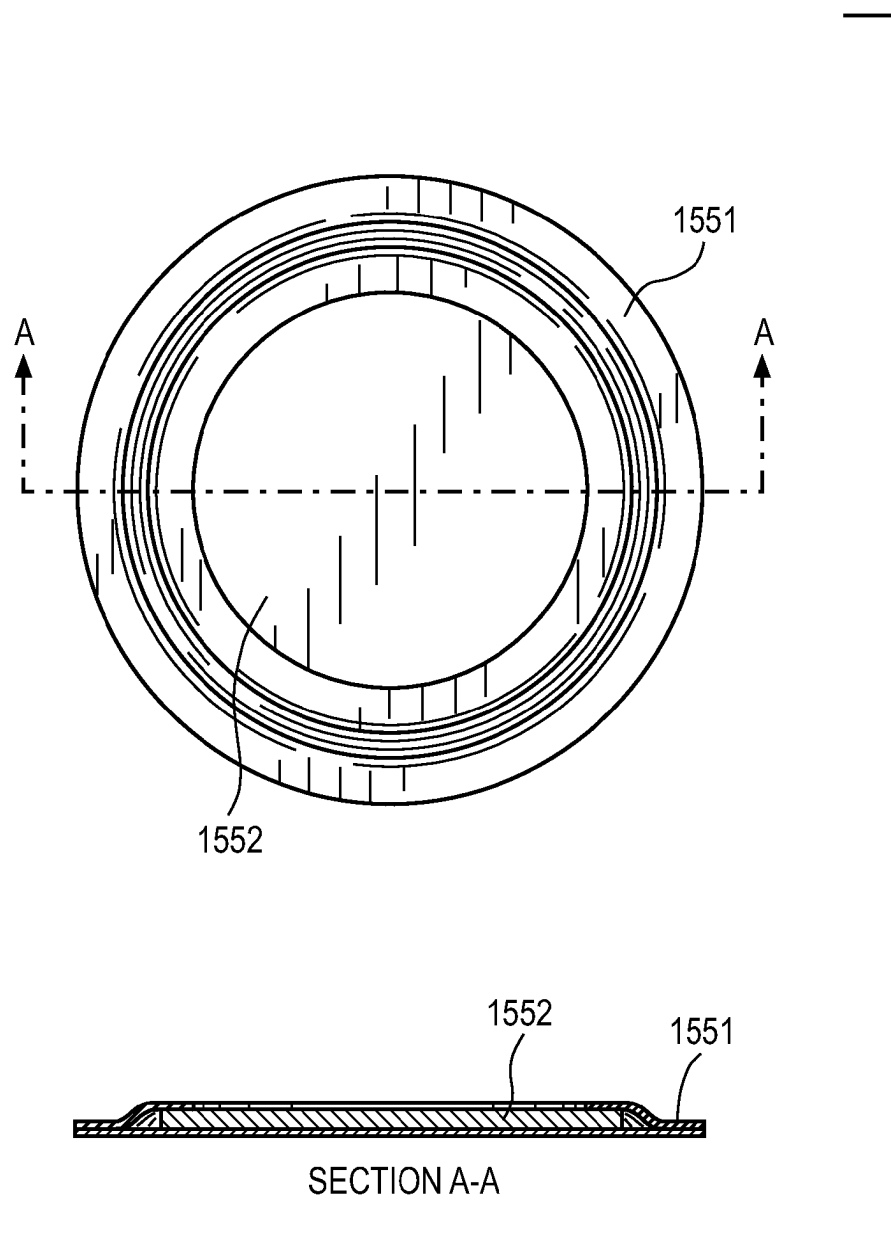


FIG. 15J

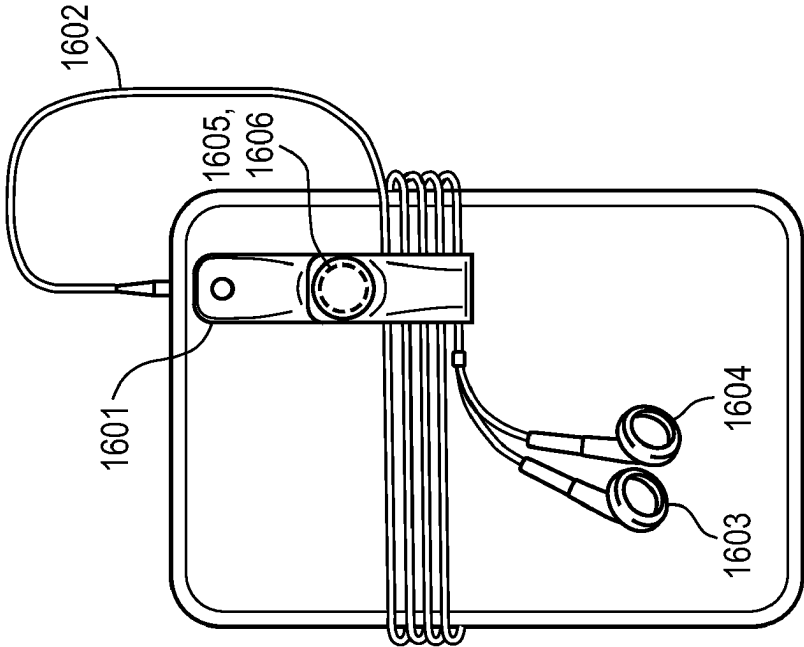


FIG. 16B

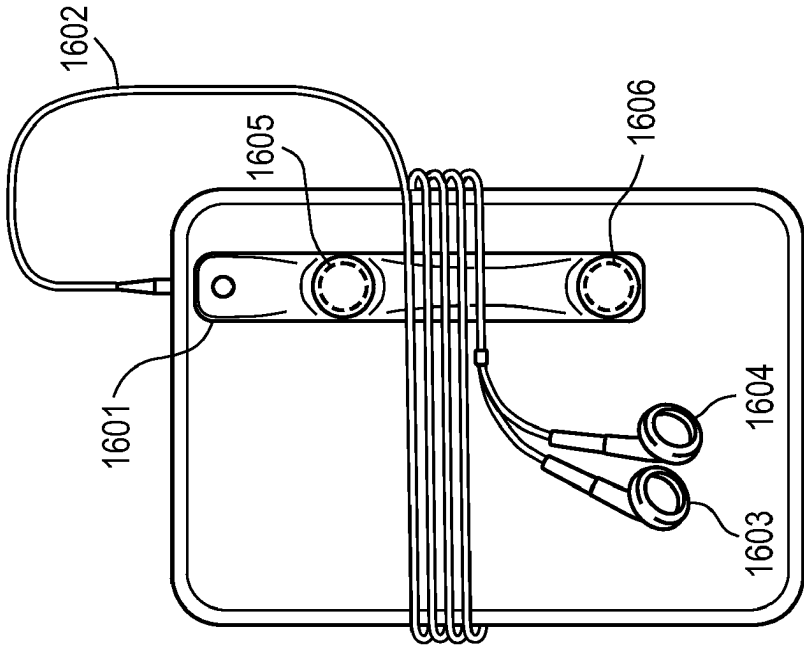


FIG. 16A

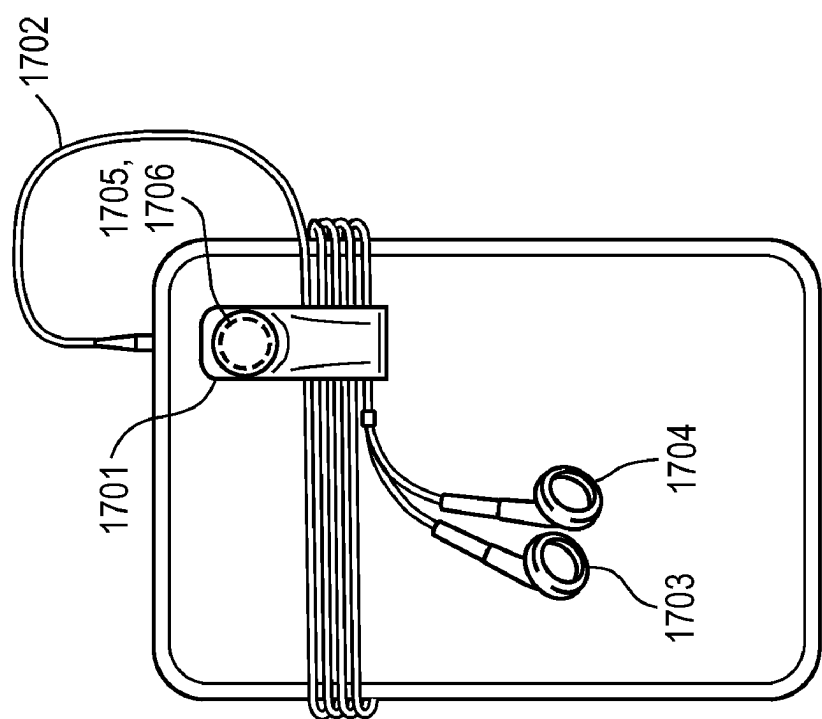


FIG. 17B

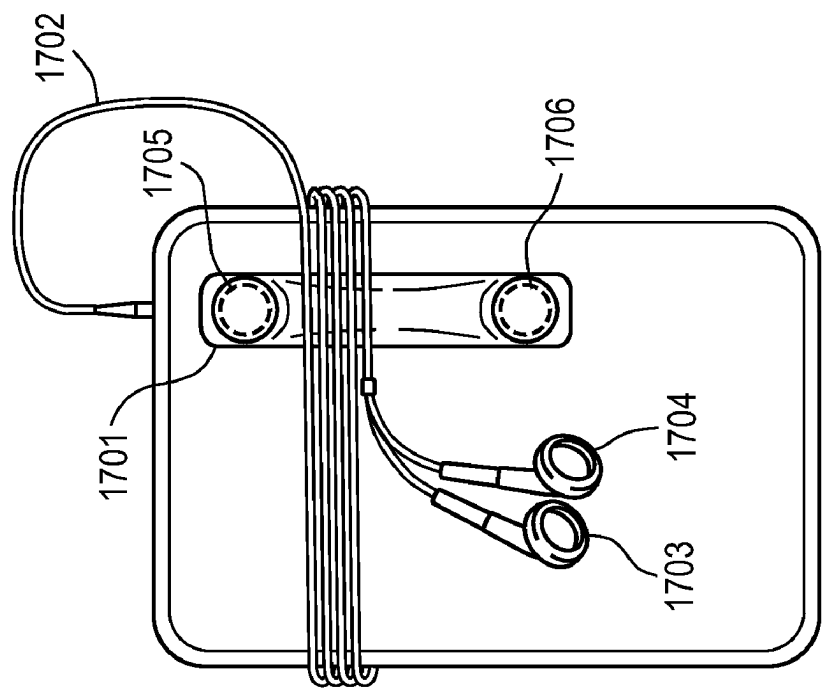


FIG. 17A

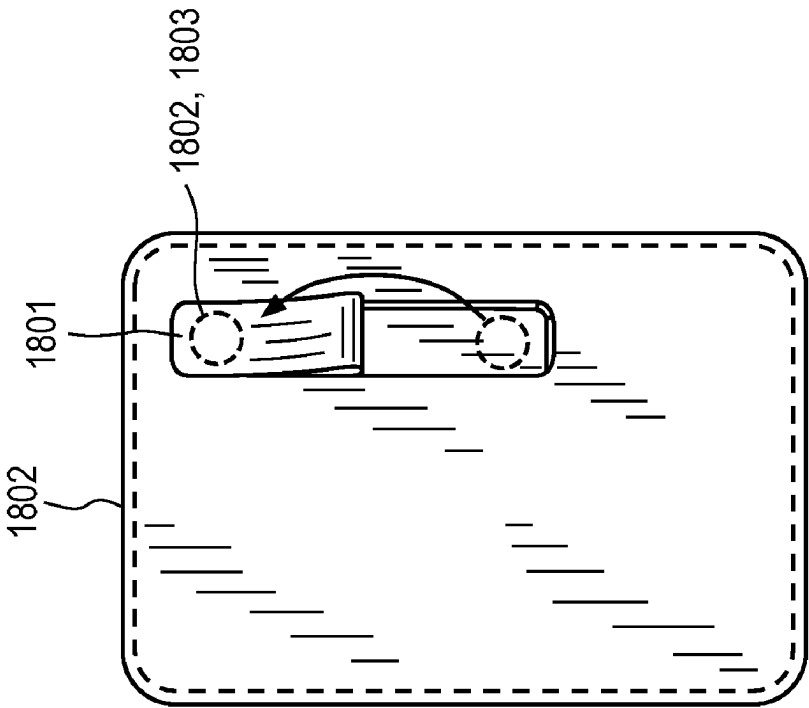


FIG. 18A

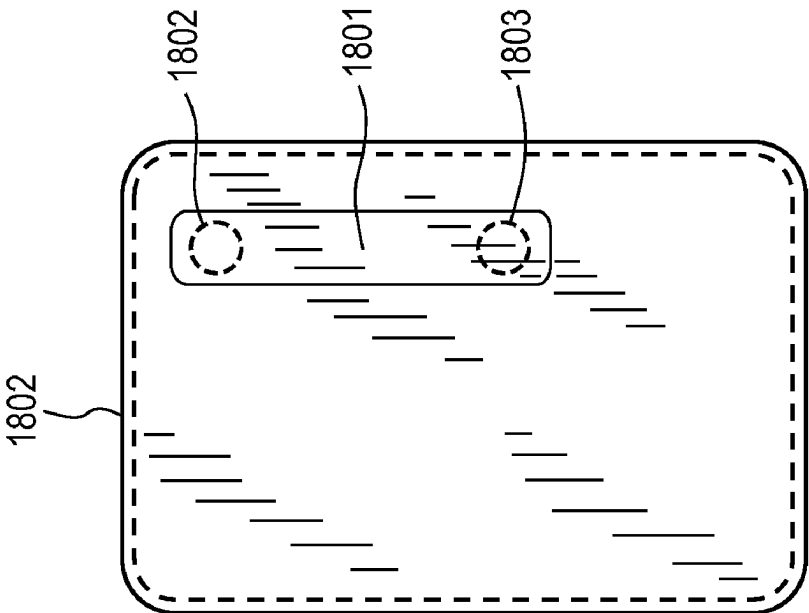


FIG. 18B

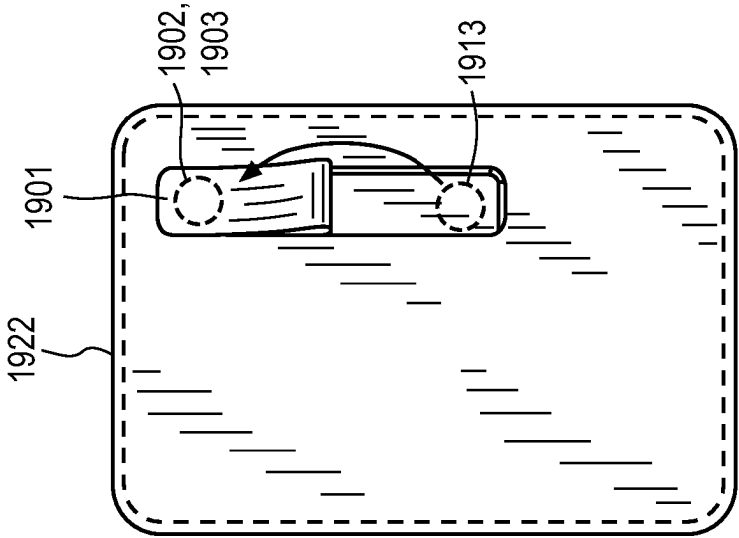


FIG. 19C

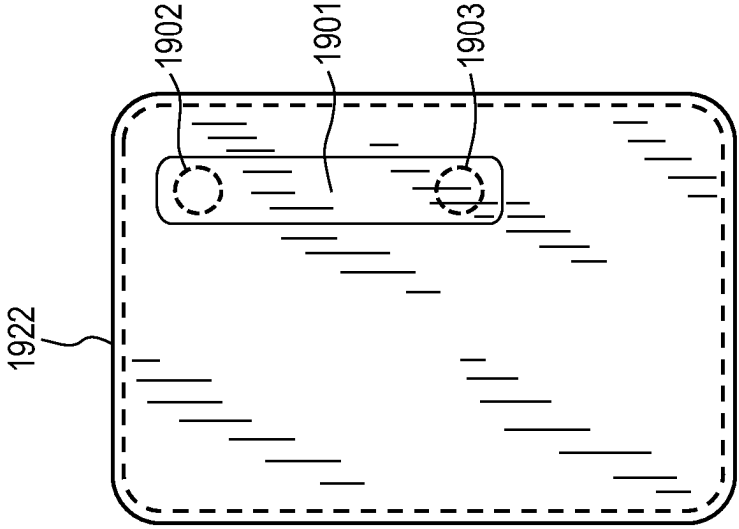


FIG. 19B

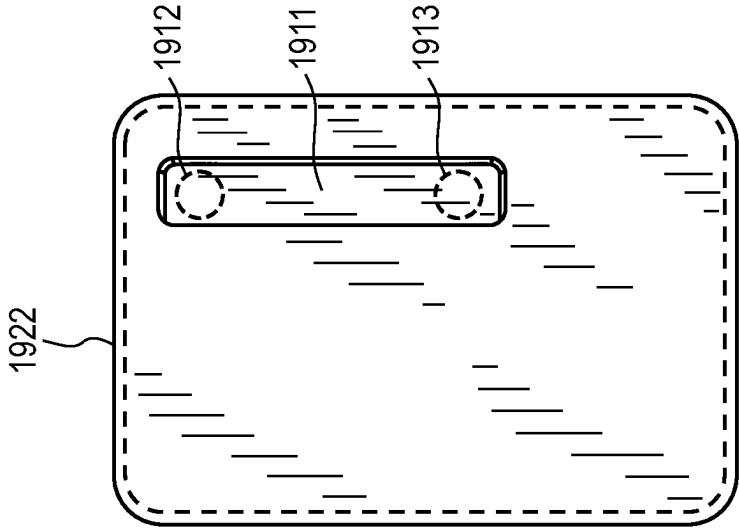


FIG. 19A

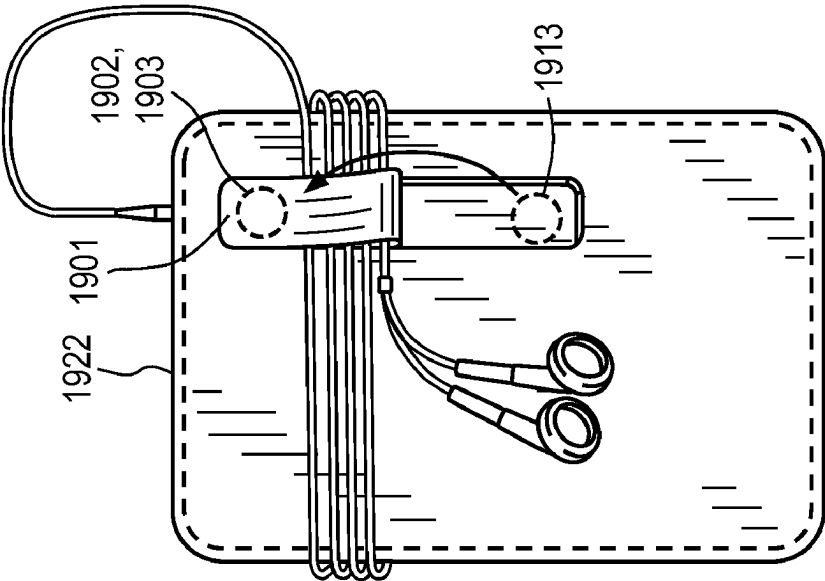


FIG. 19E

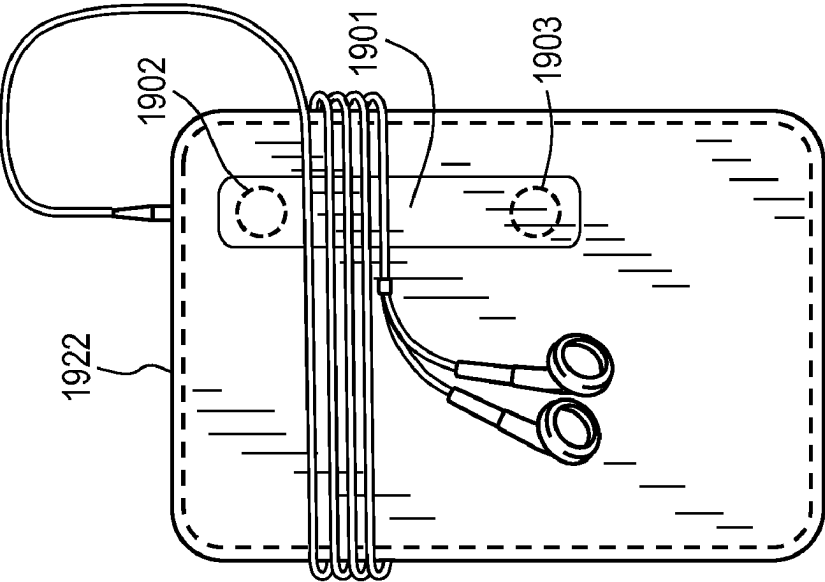


FIG. 19D

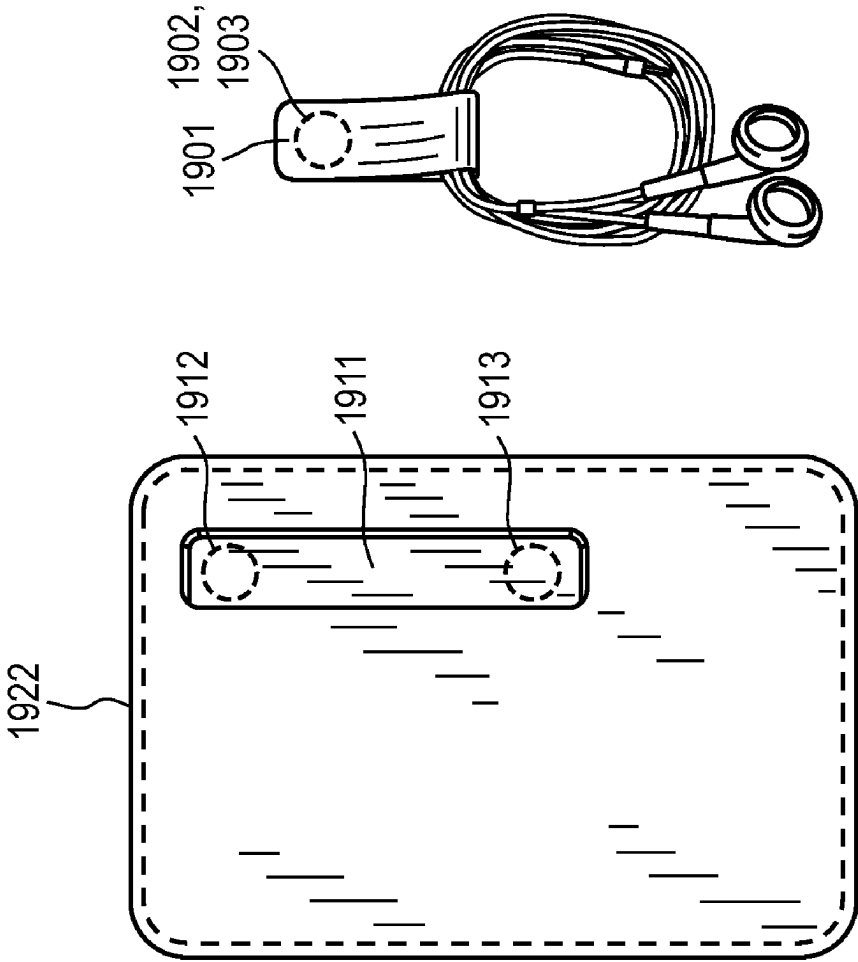
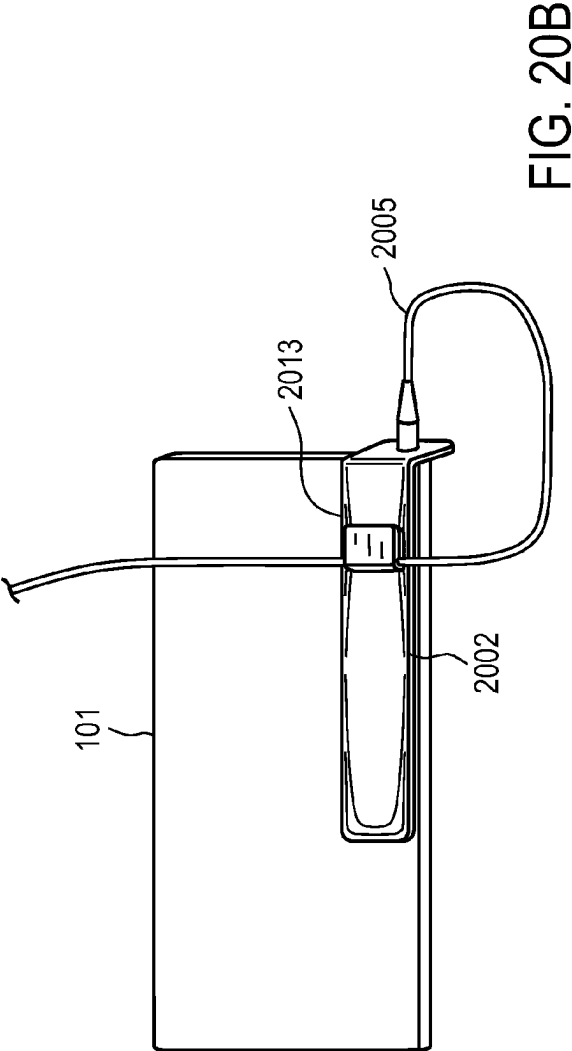
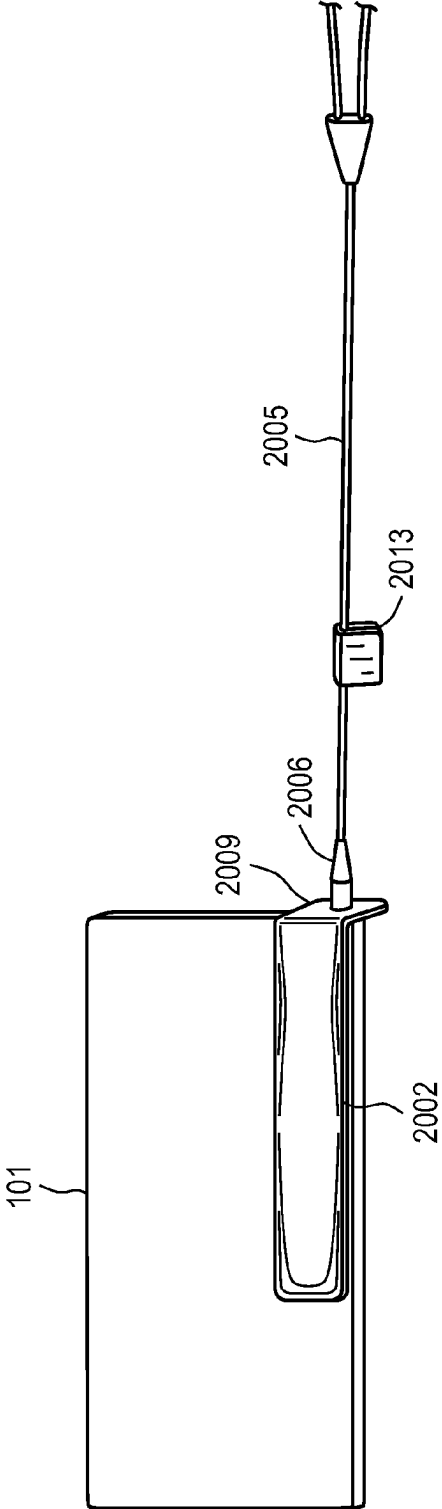


FIG. 19F



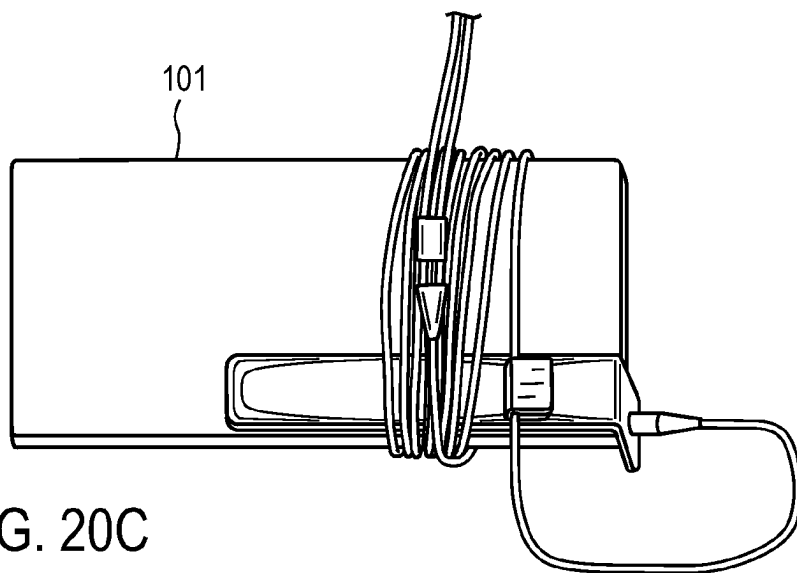


FIG. 20C

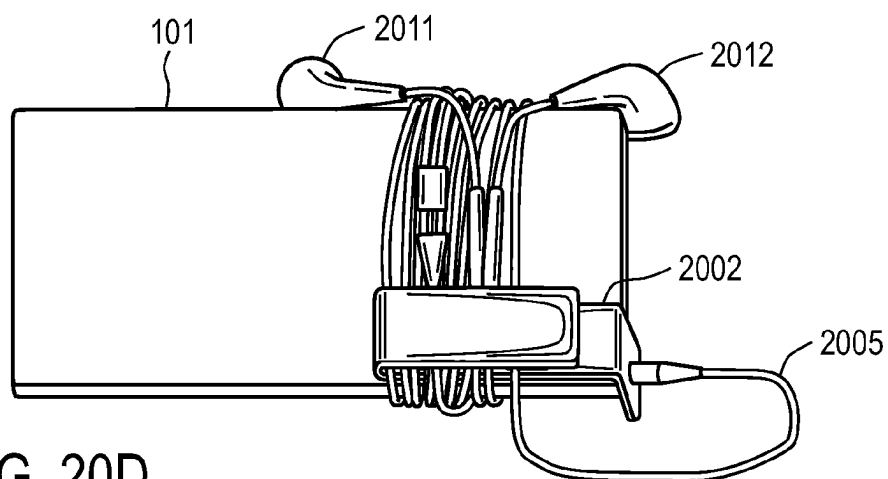


FIG. 20D

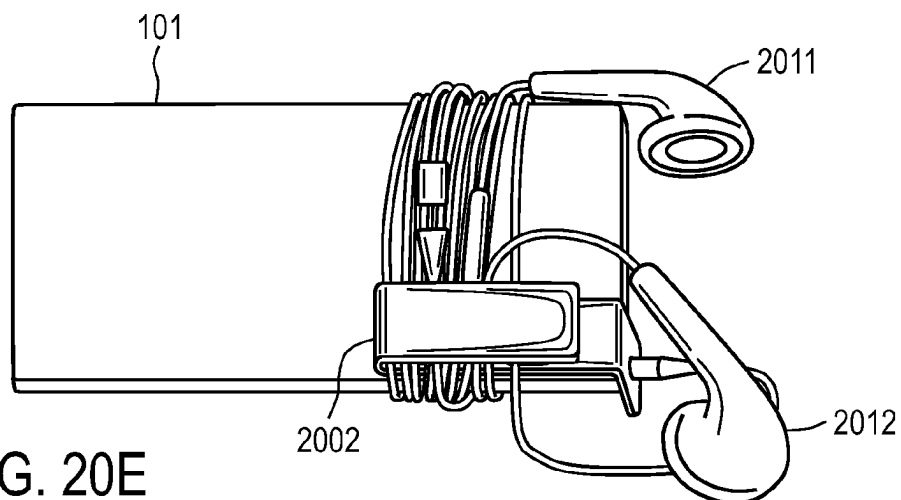


FIG. 20E

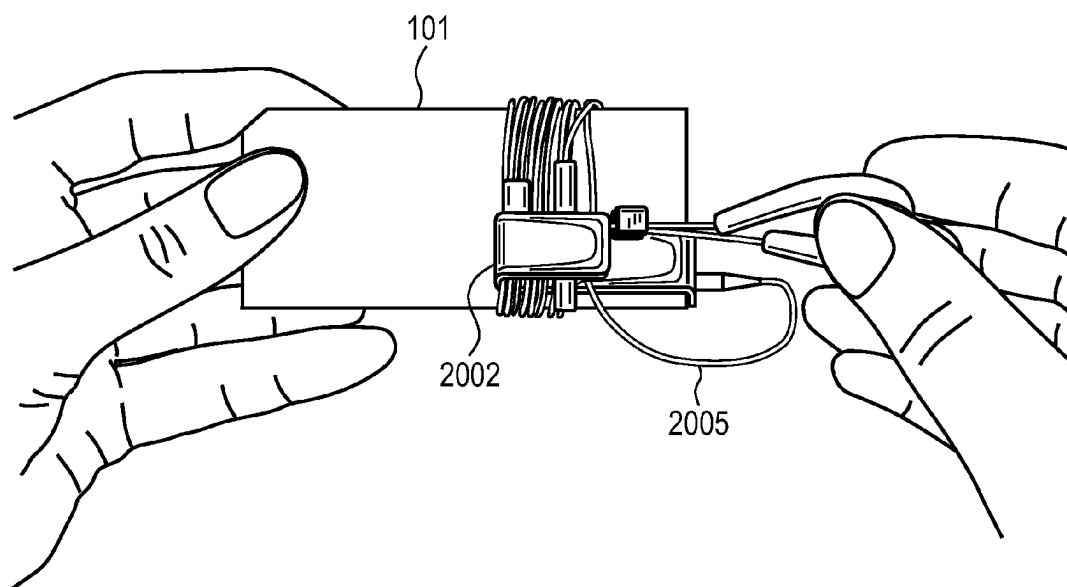


FIG. 21A

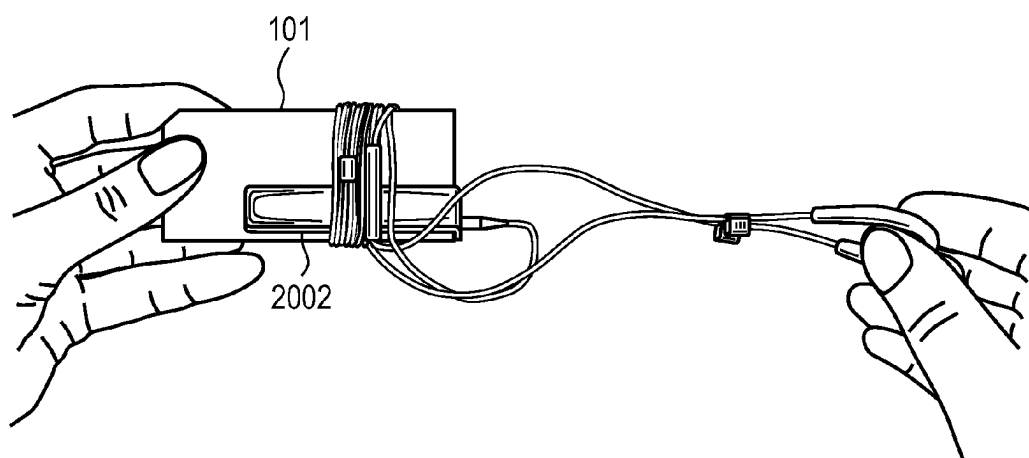


FIG. 21B

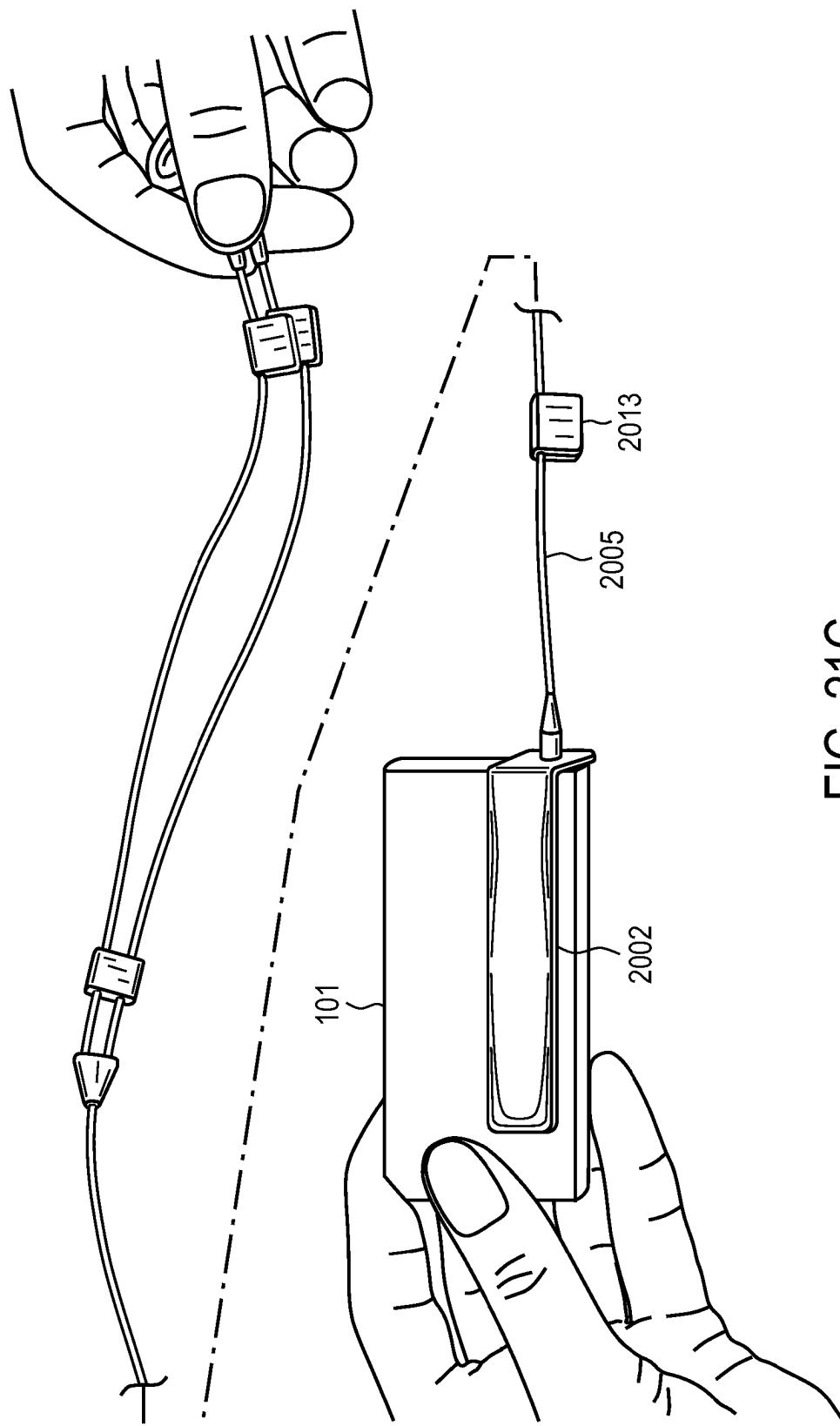


FIG. 21C

2200 ↘

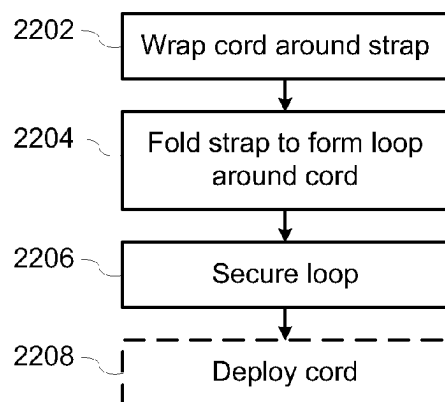


FIG. 22

2300 ↘

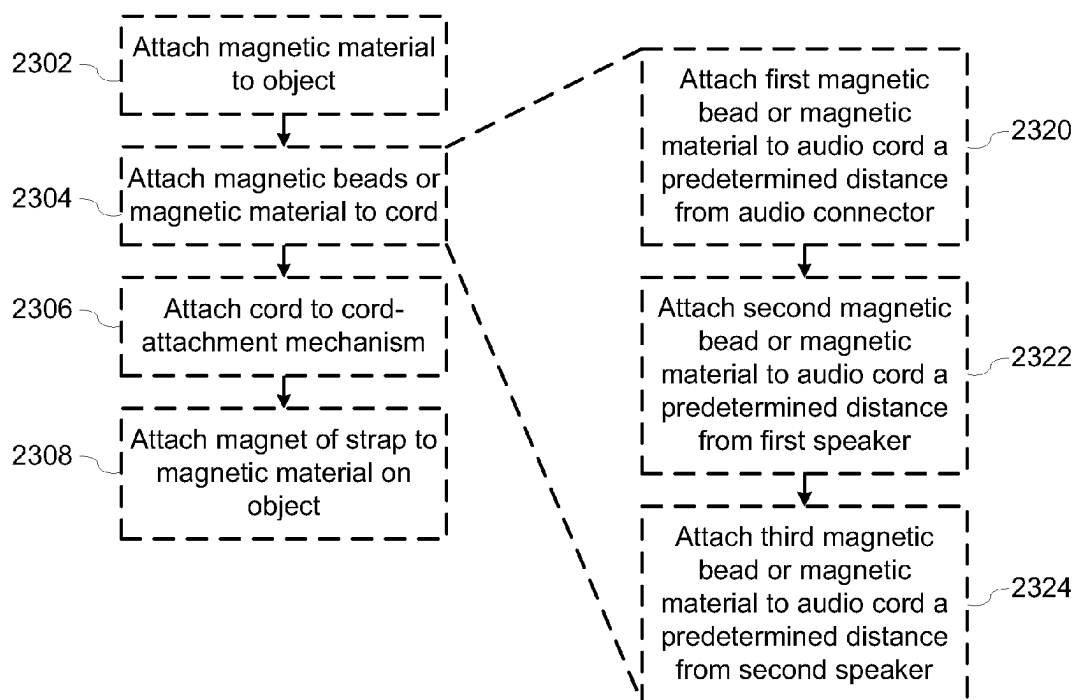


FIG. 23

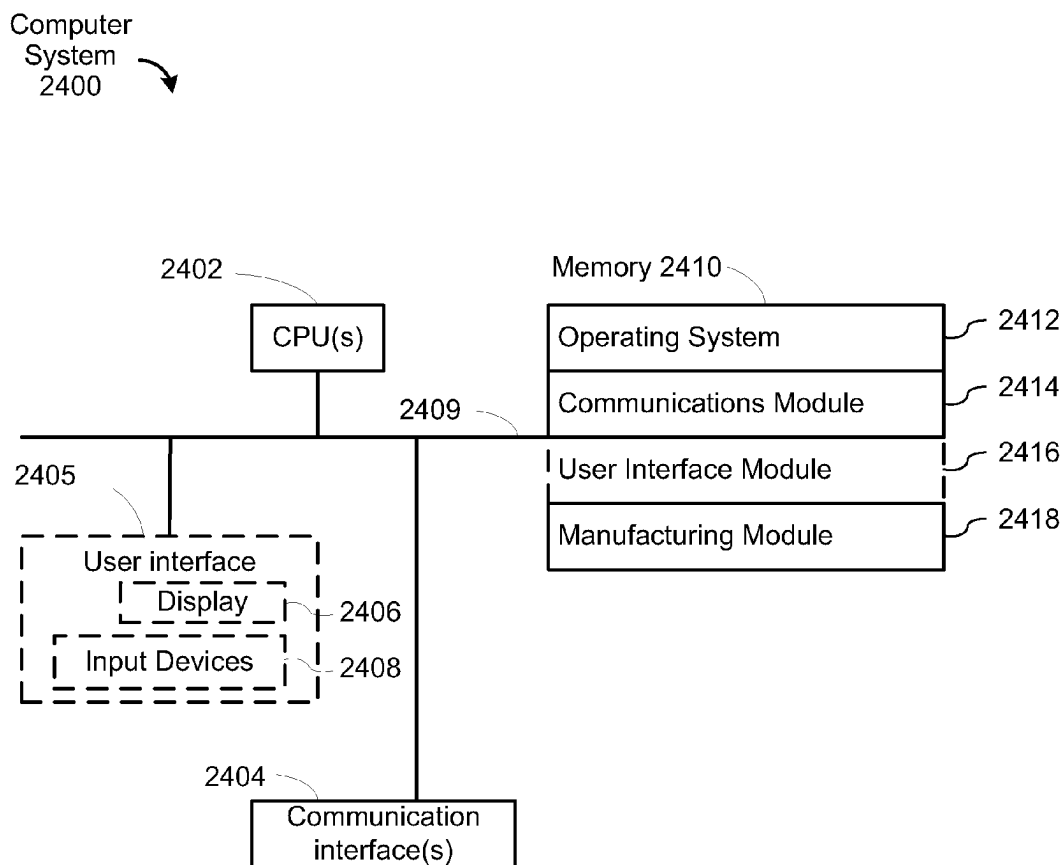
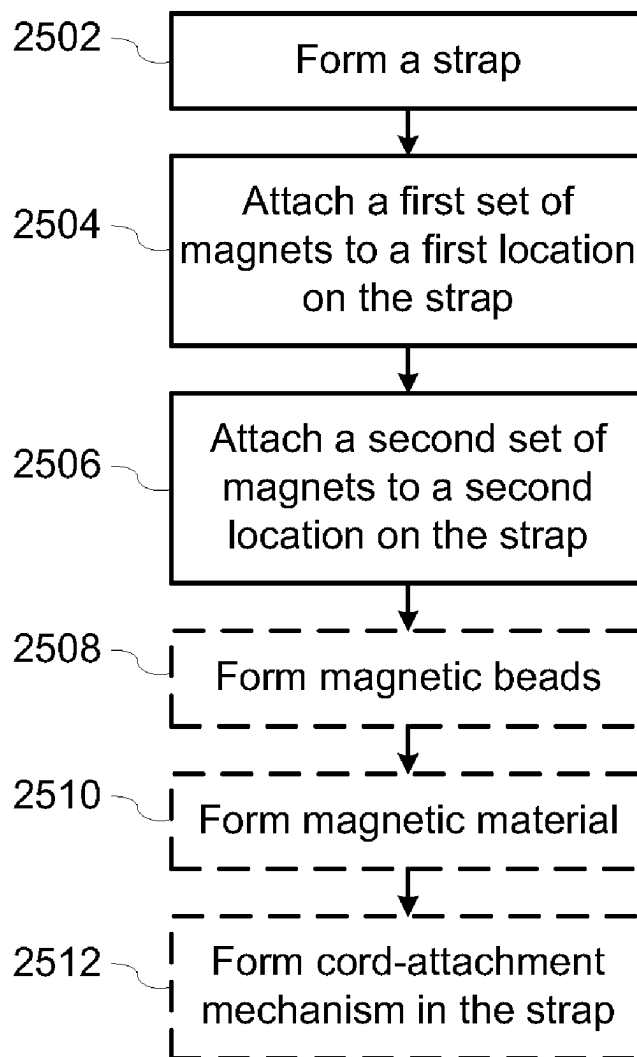


FIG. 24

2500 **FIG. 25**

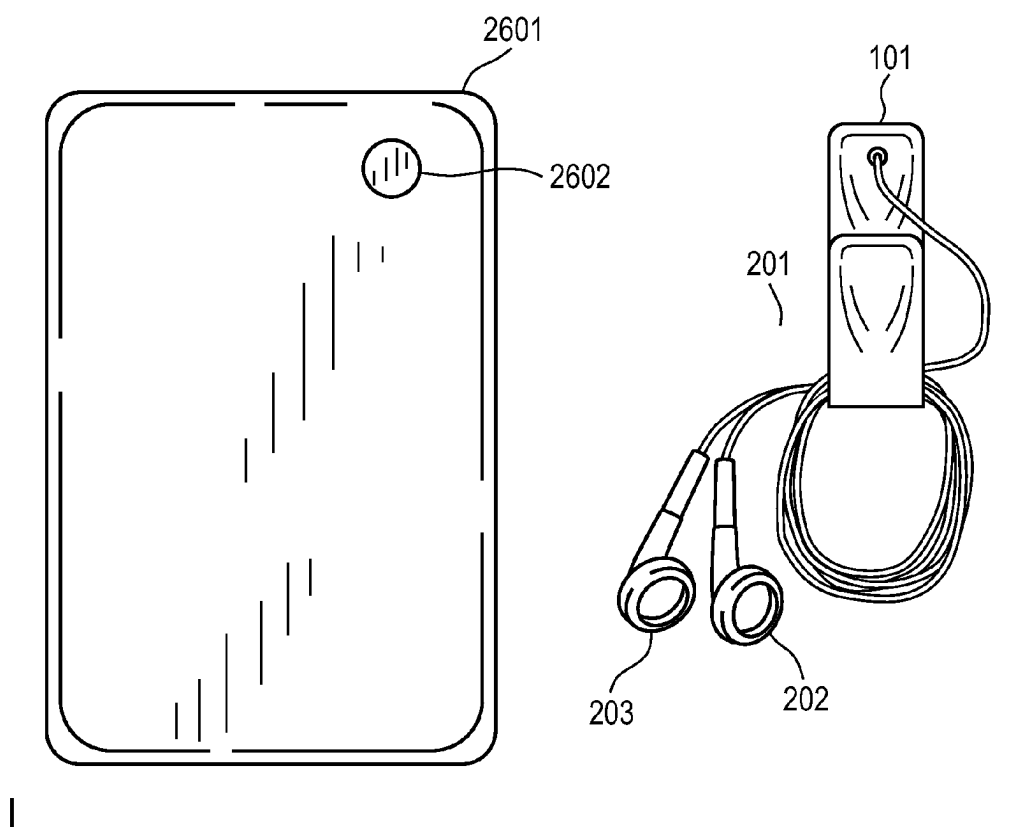


FIG. 26A

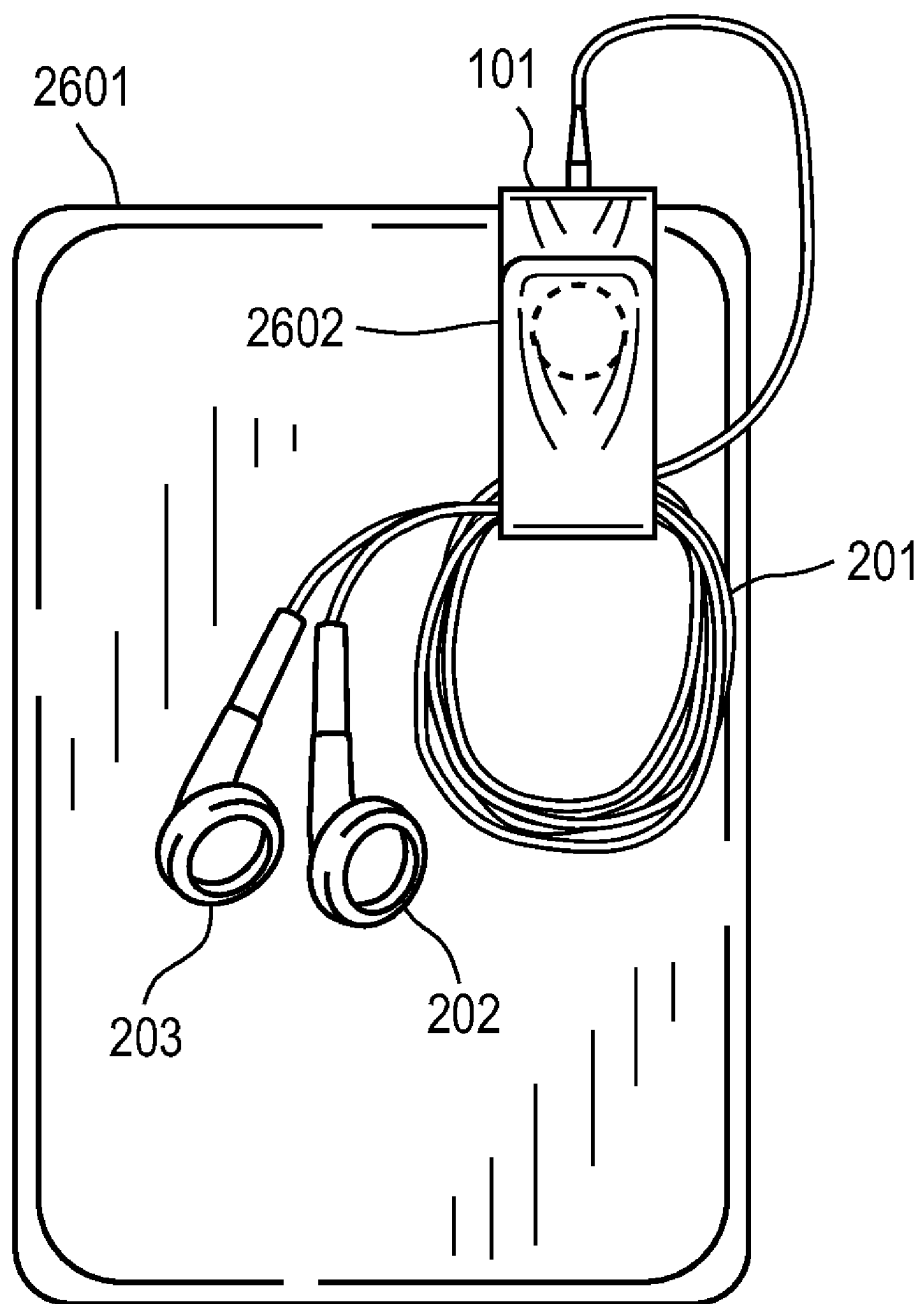


FIG. 26B

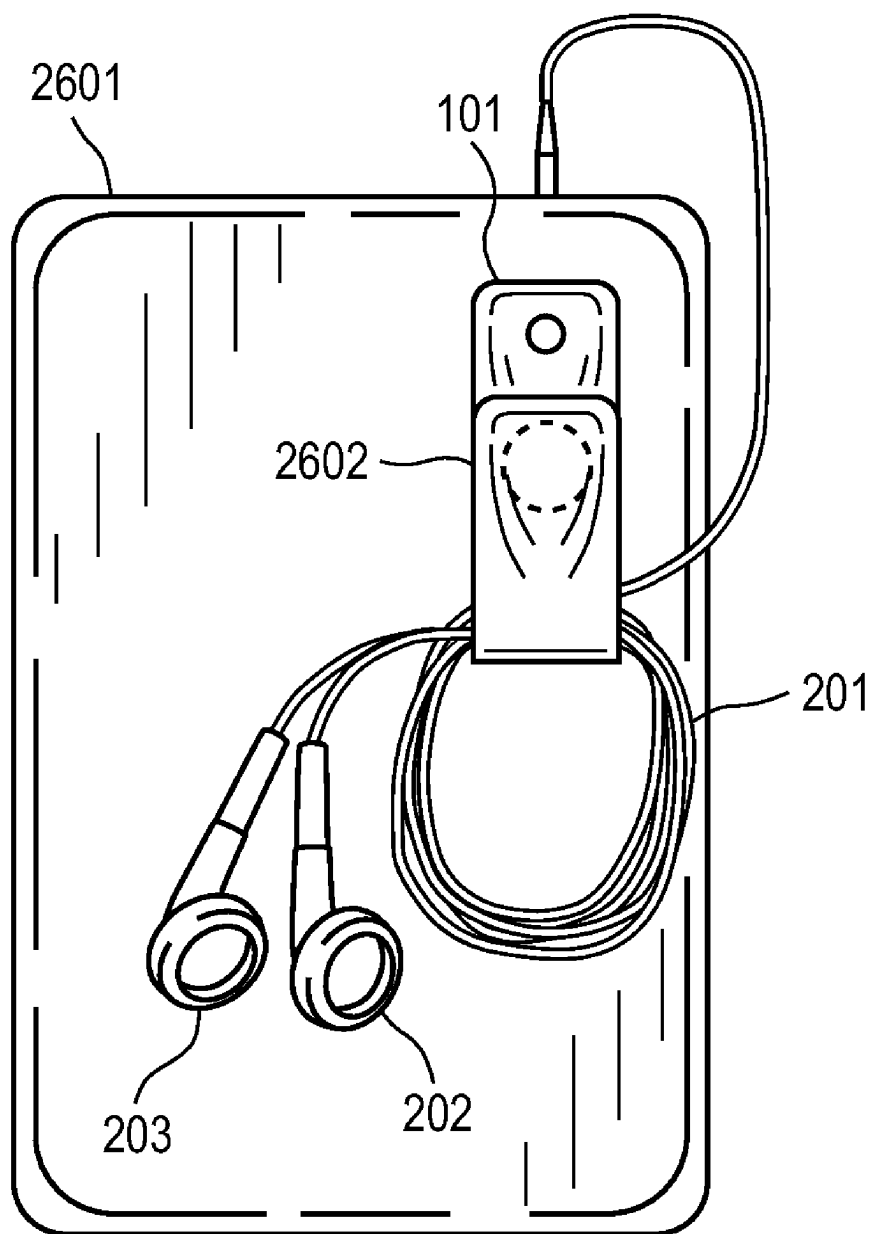


FIG. 26C

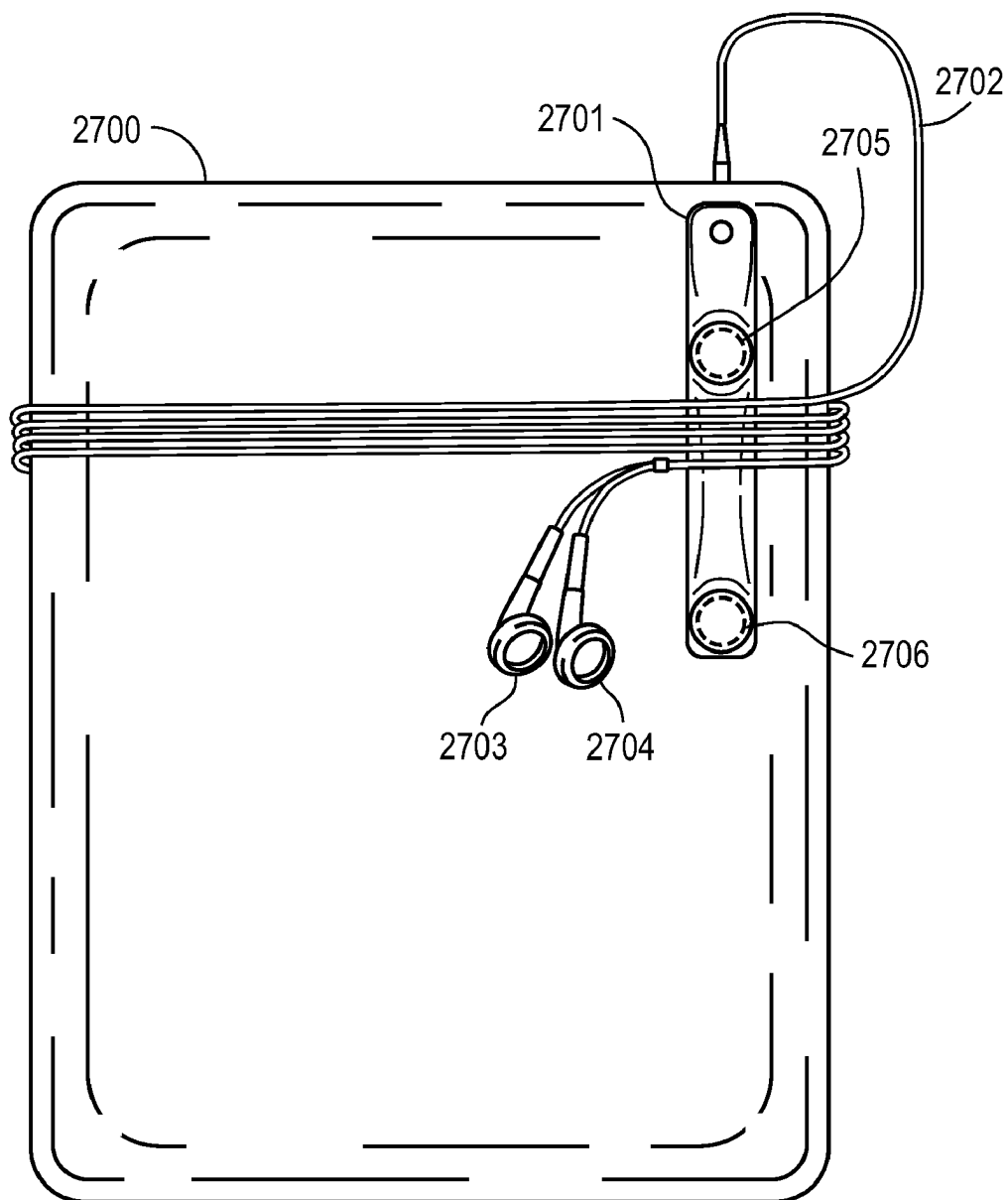


FIG. 27A

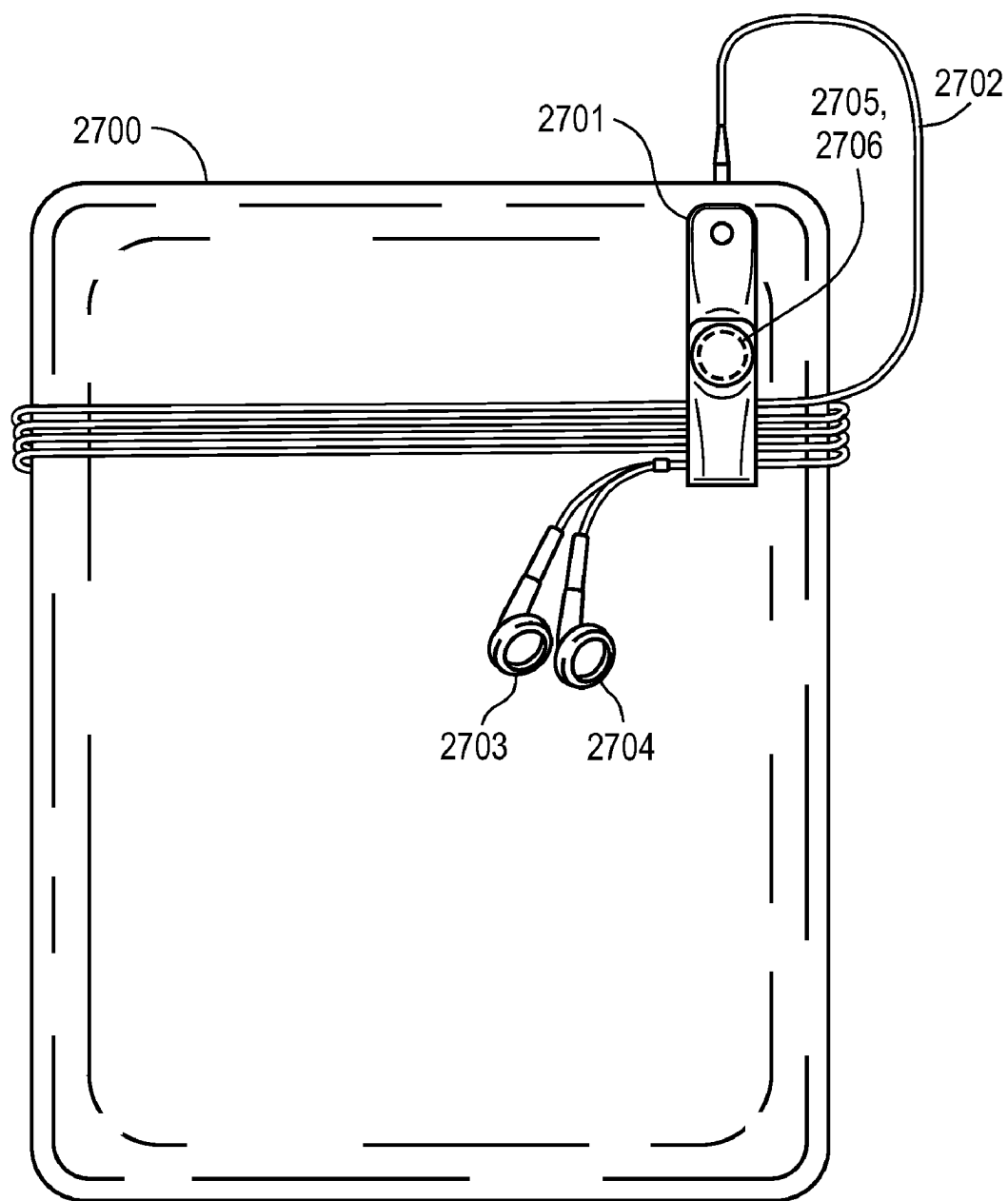


FIG. 27B

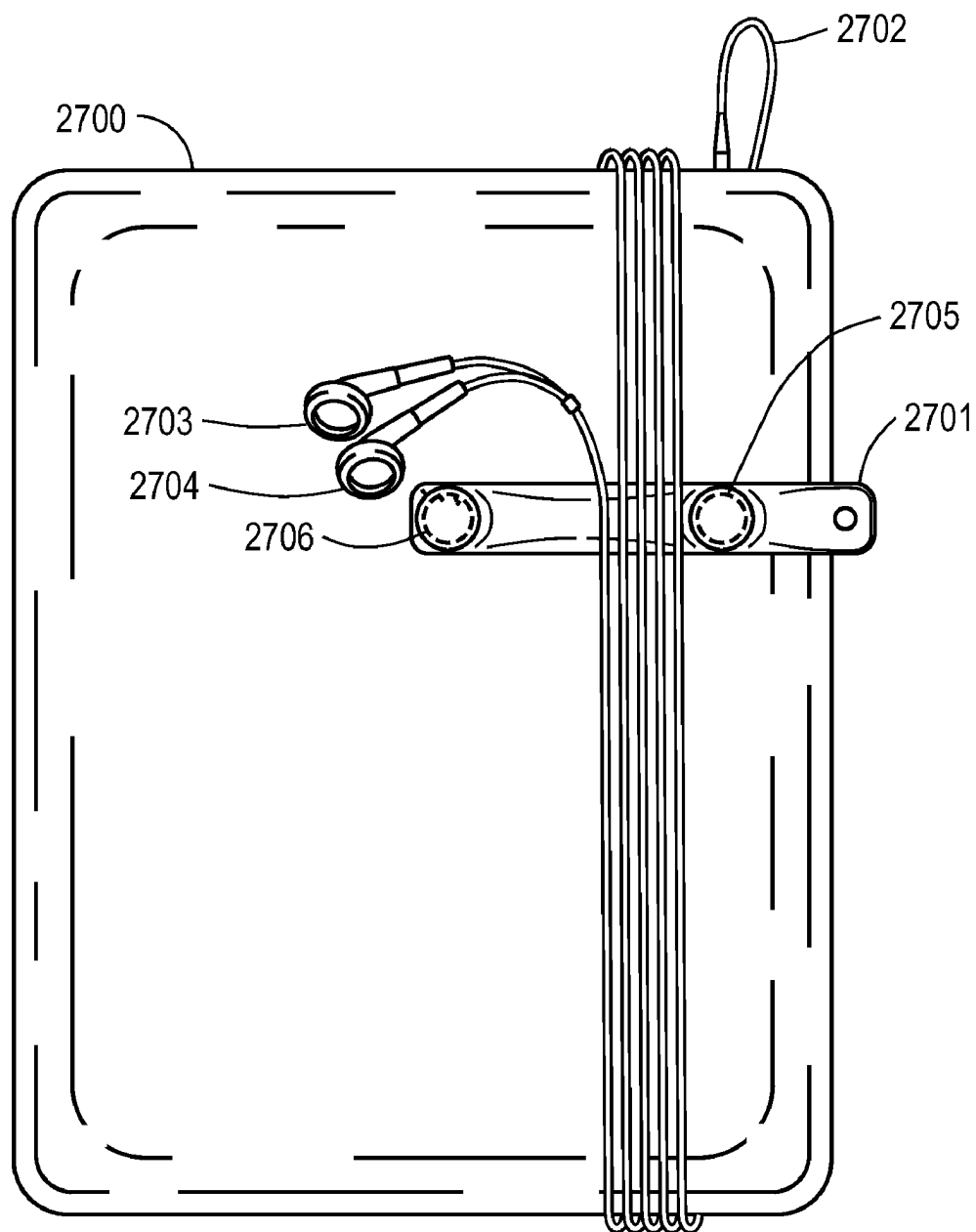


FIG. 27C

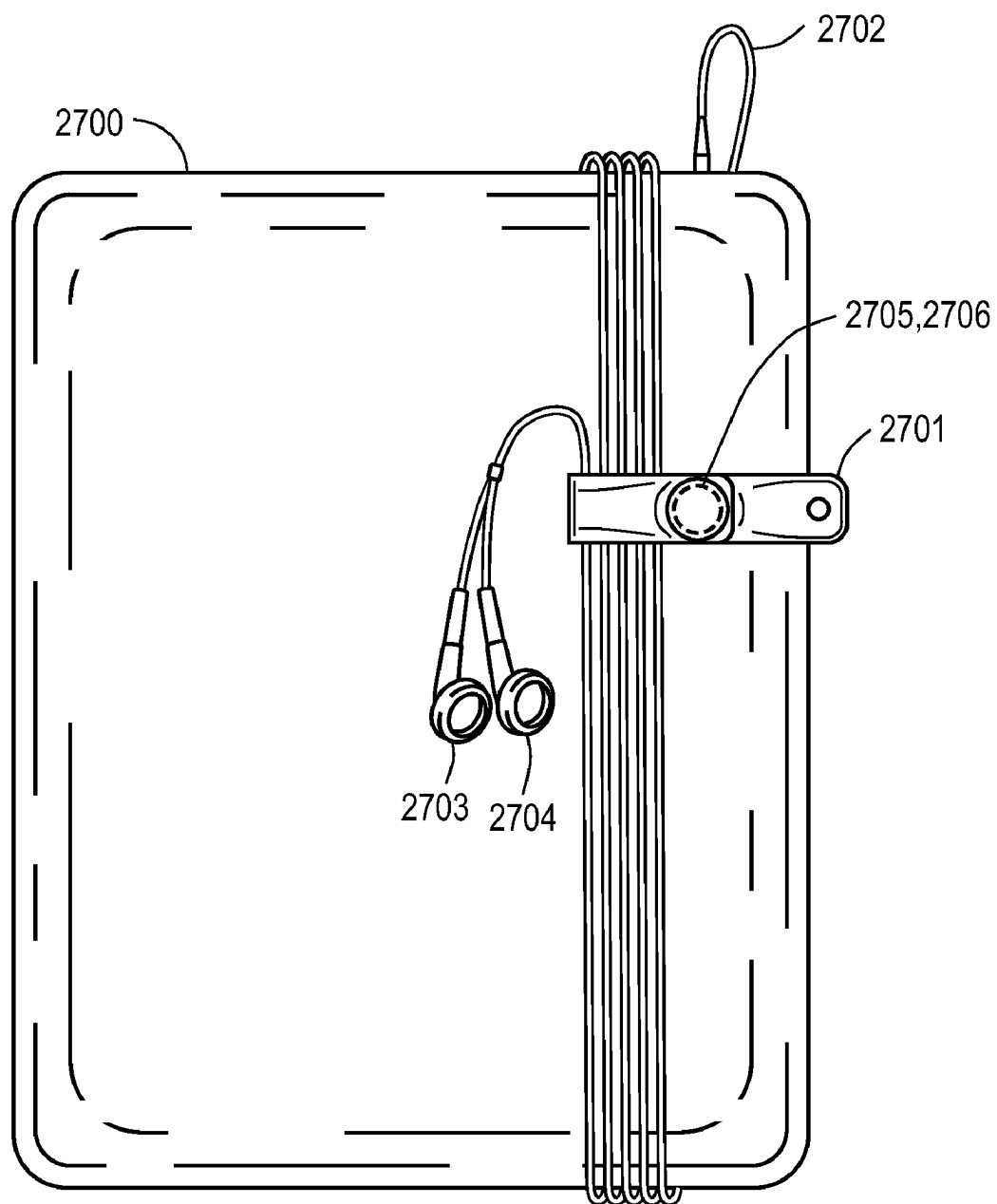


FIG. 27D

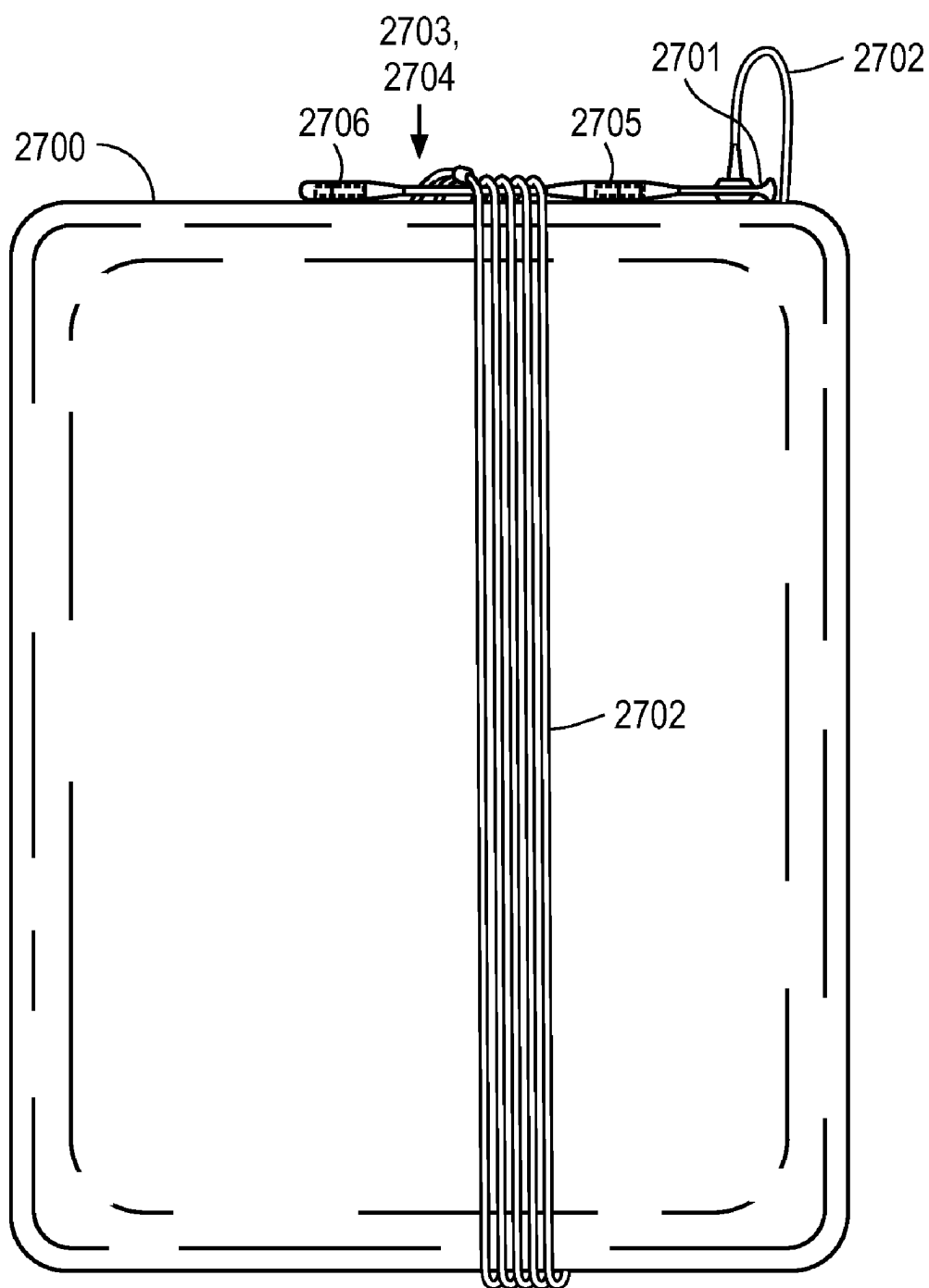


FIG. 27E

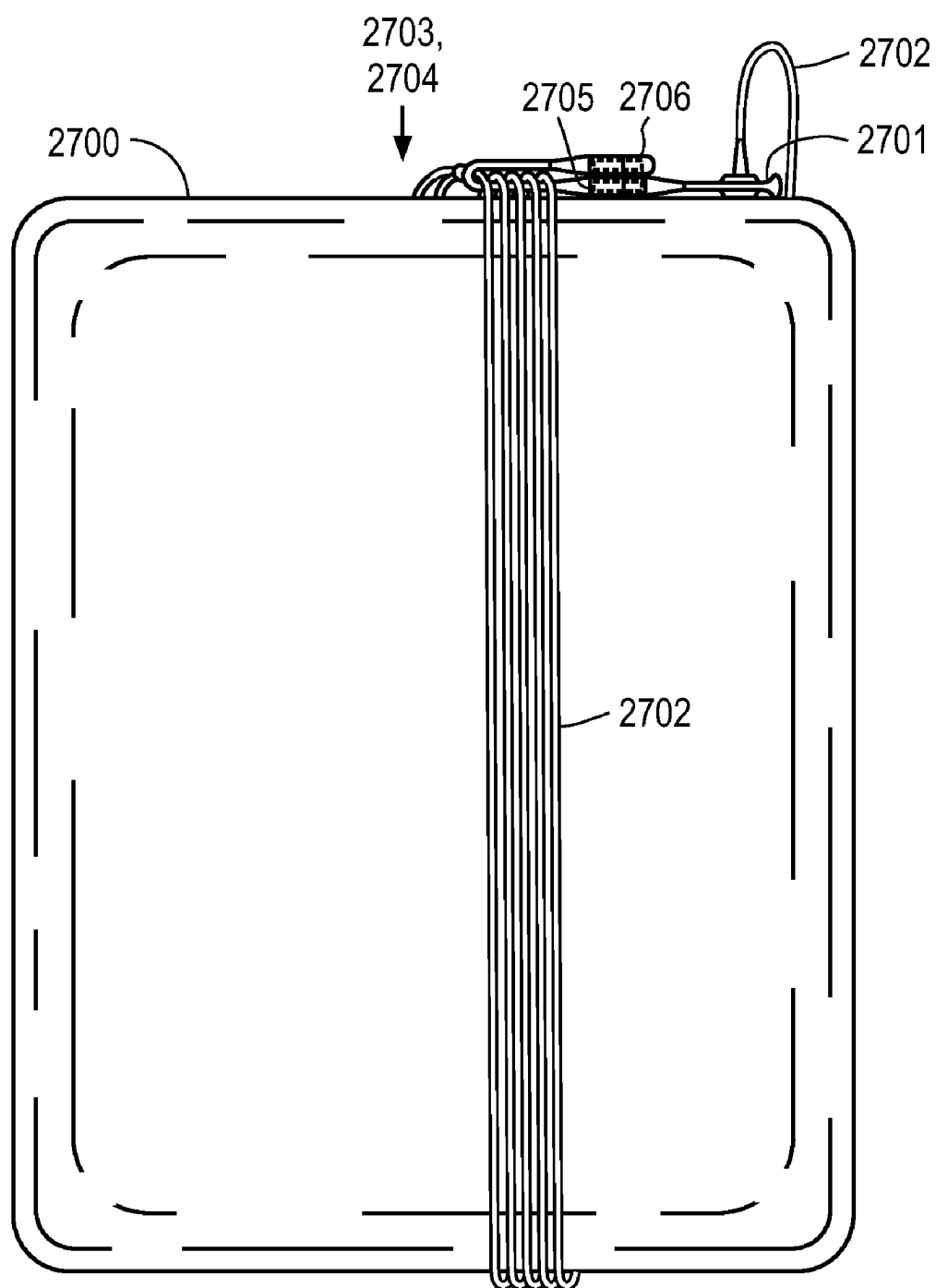


FIG. 27F

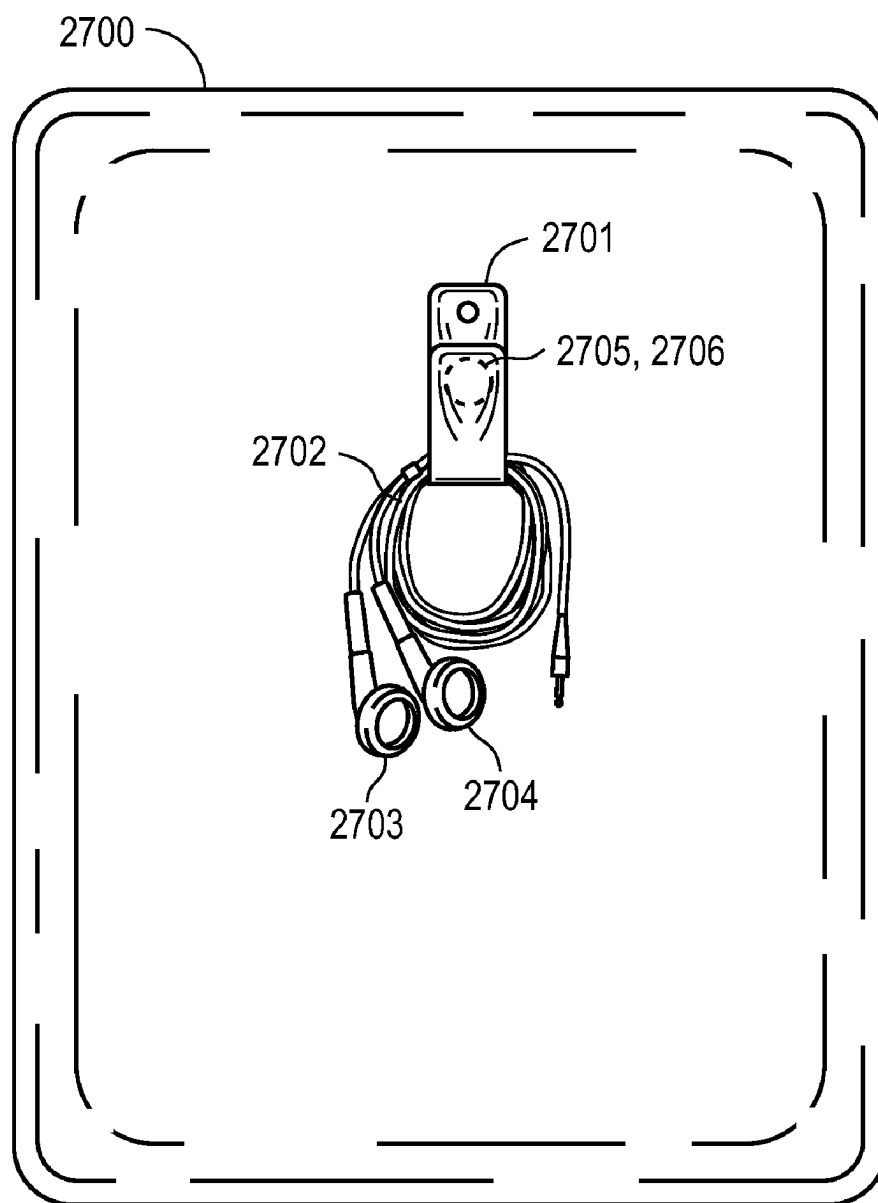


FIG. 27G

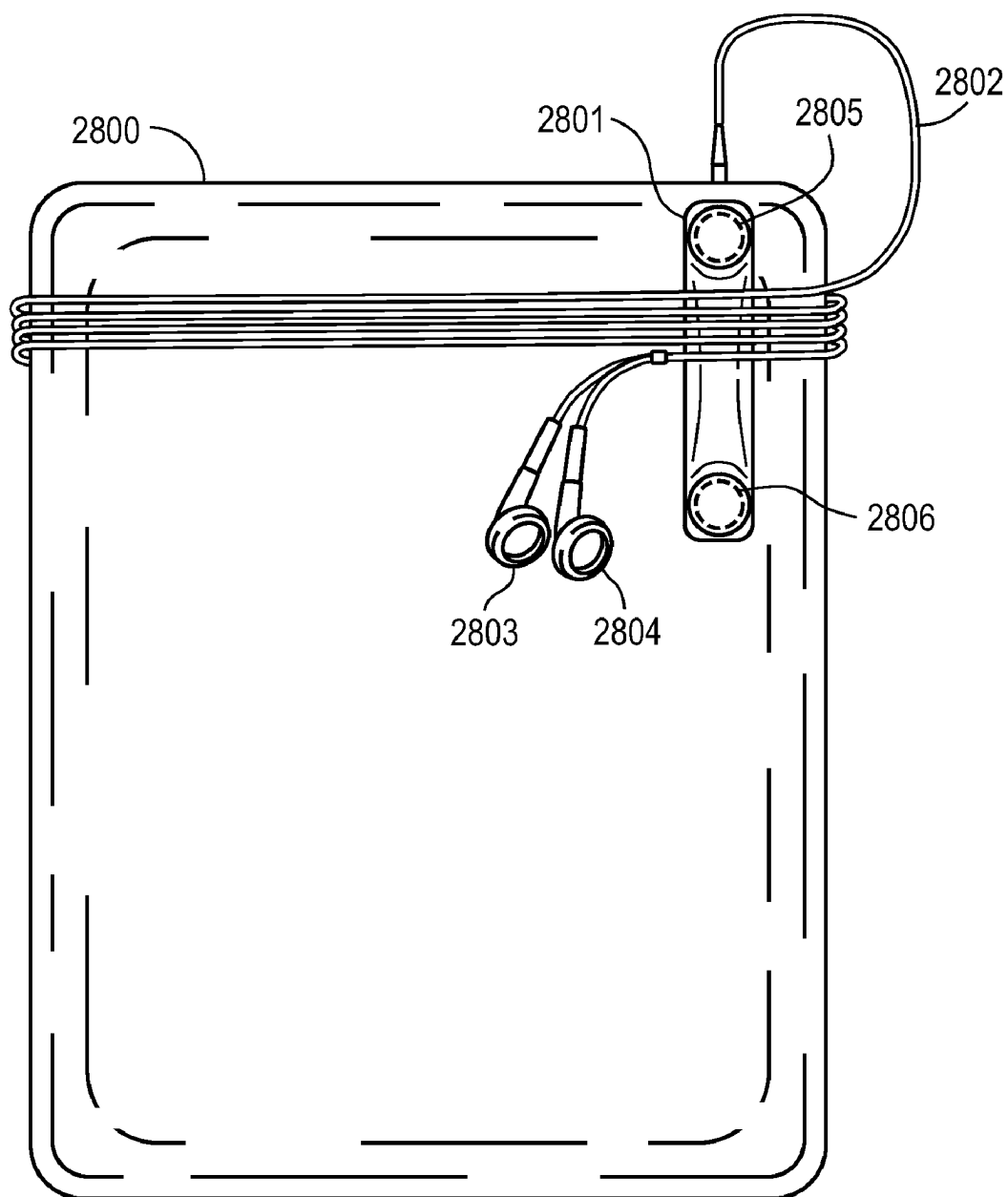


FIG. 28A

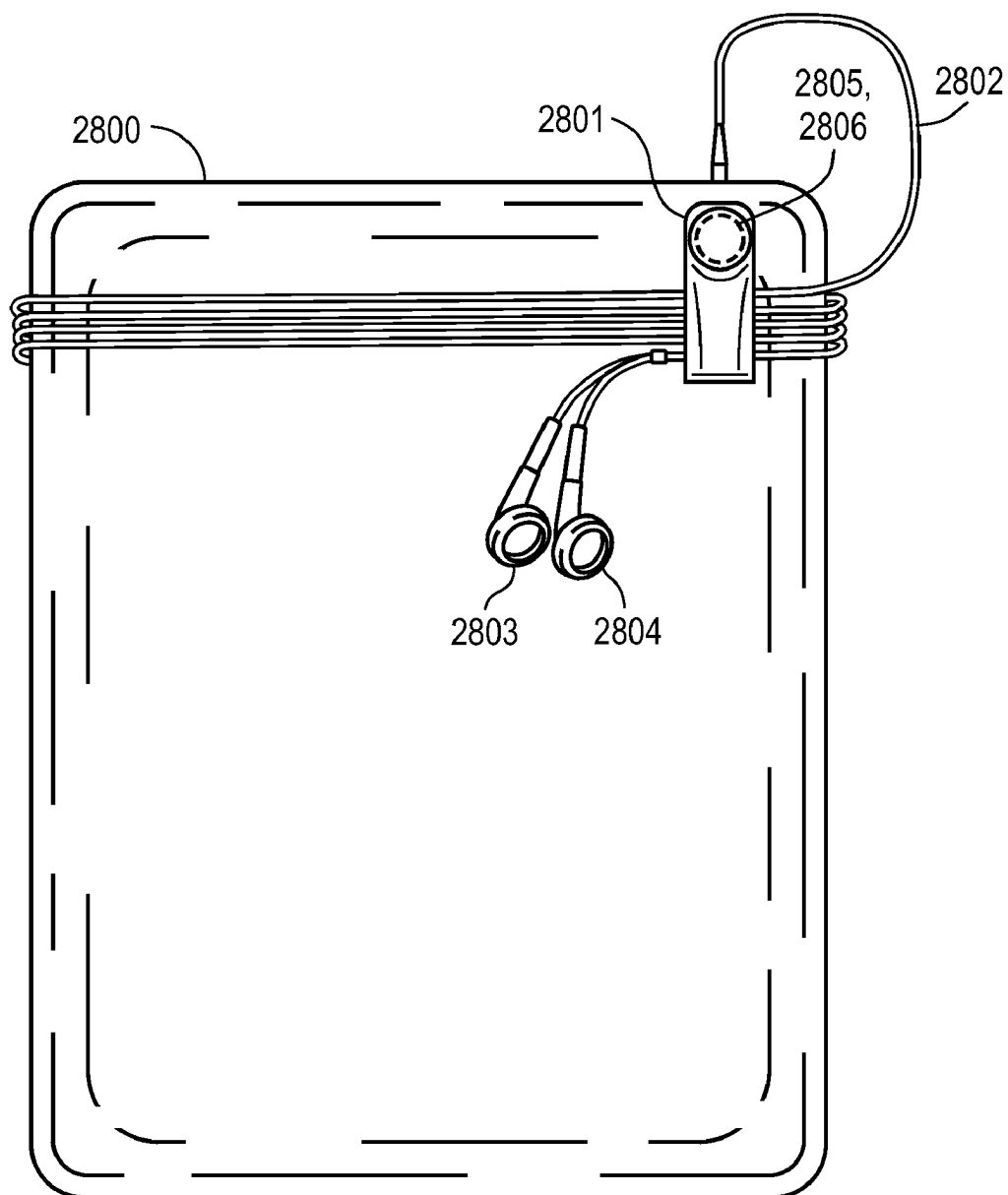


FIG. 28B

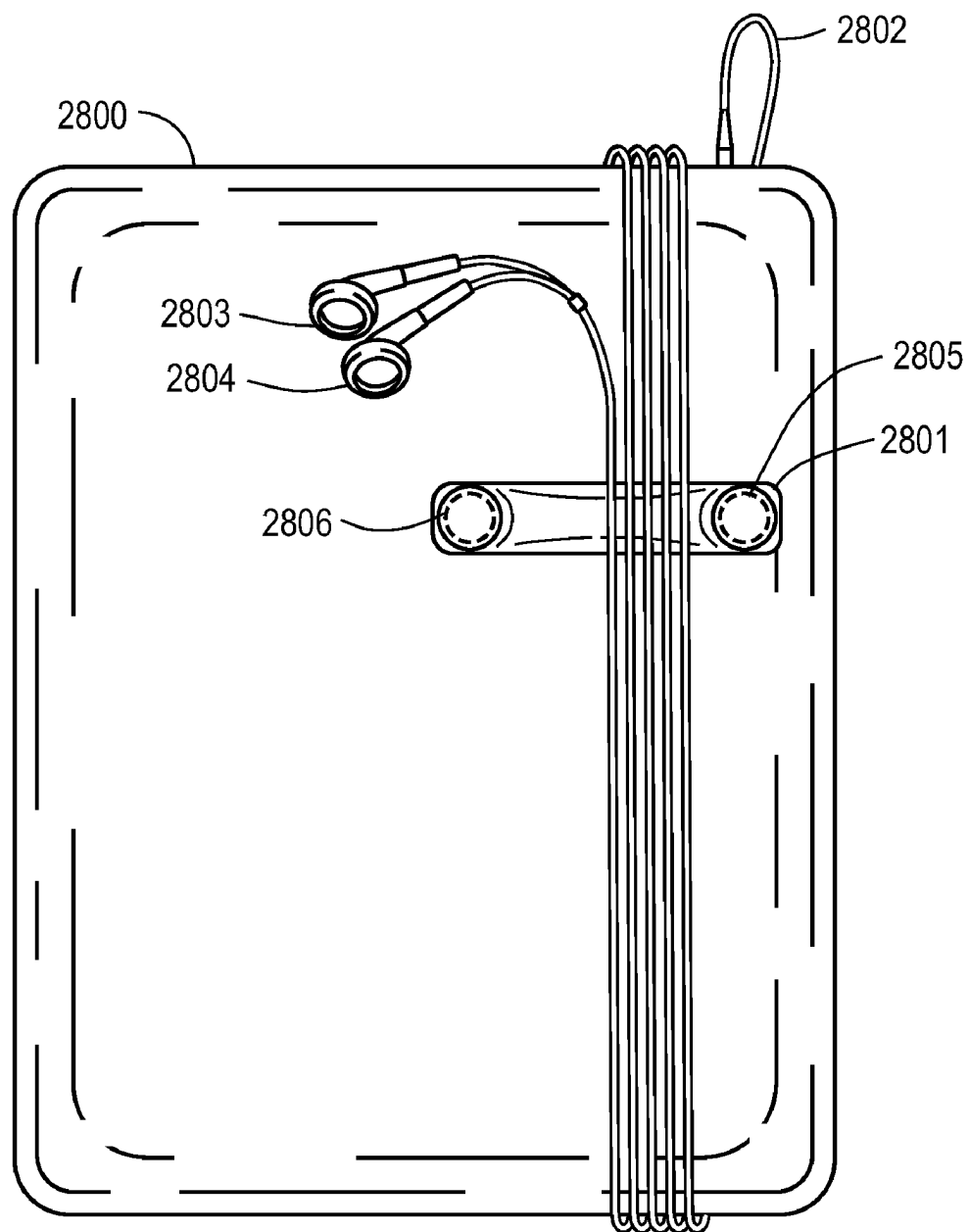


FIG. 28C

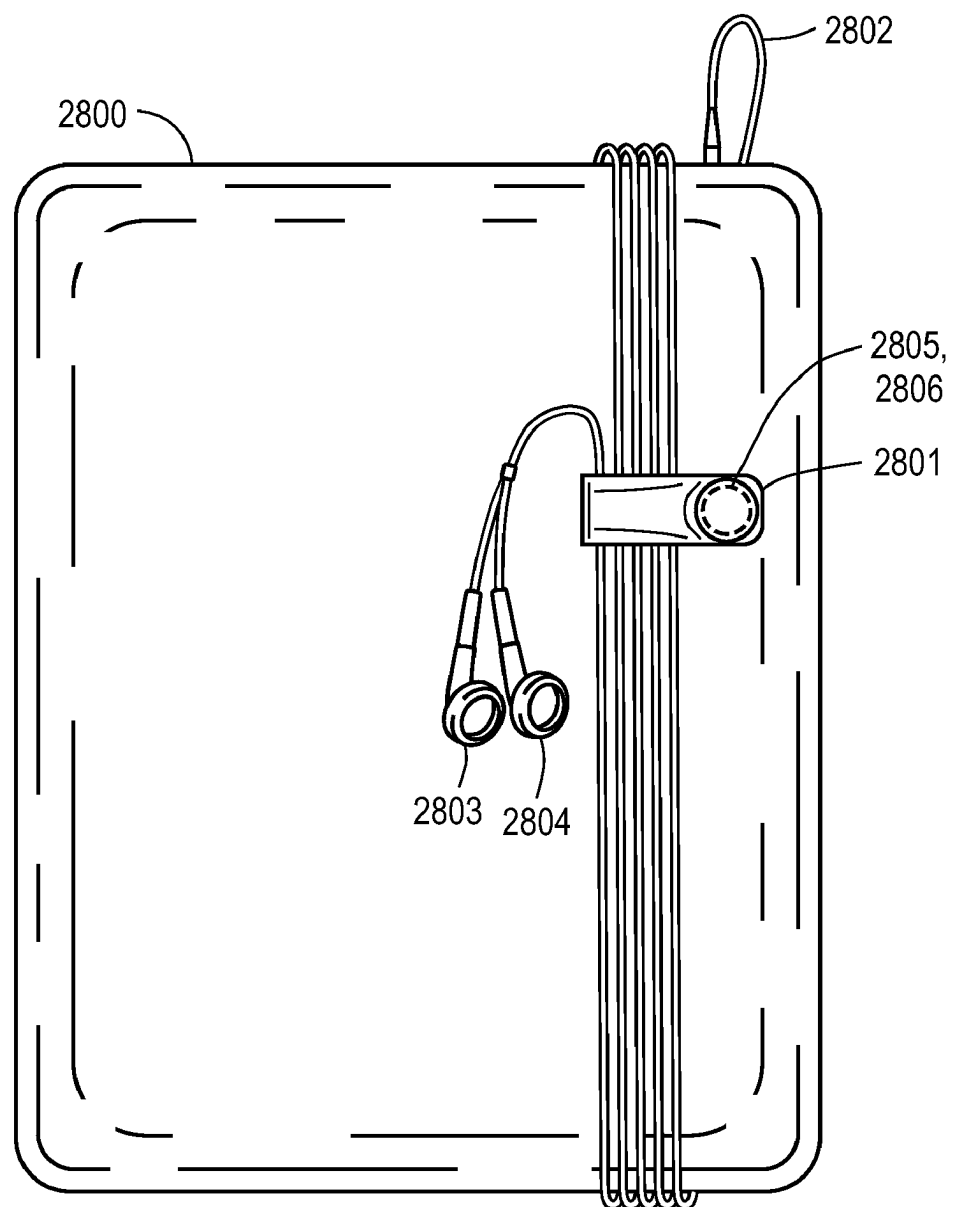


FIG. 28D

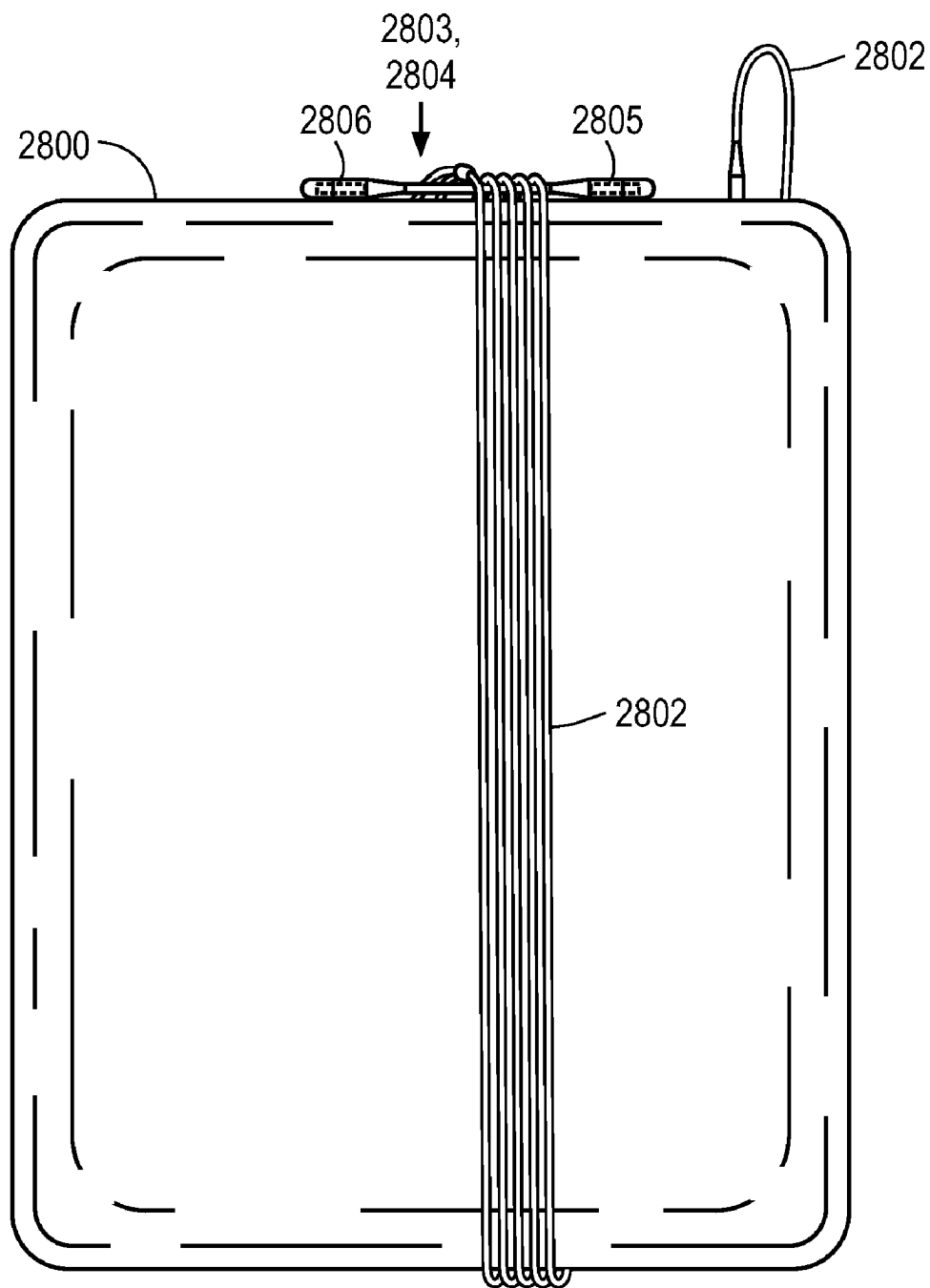


FIG. 28E

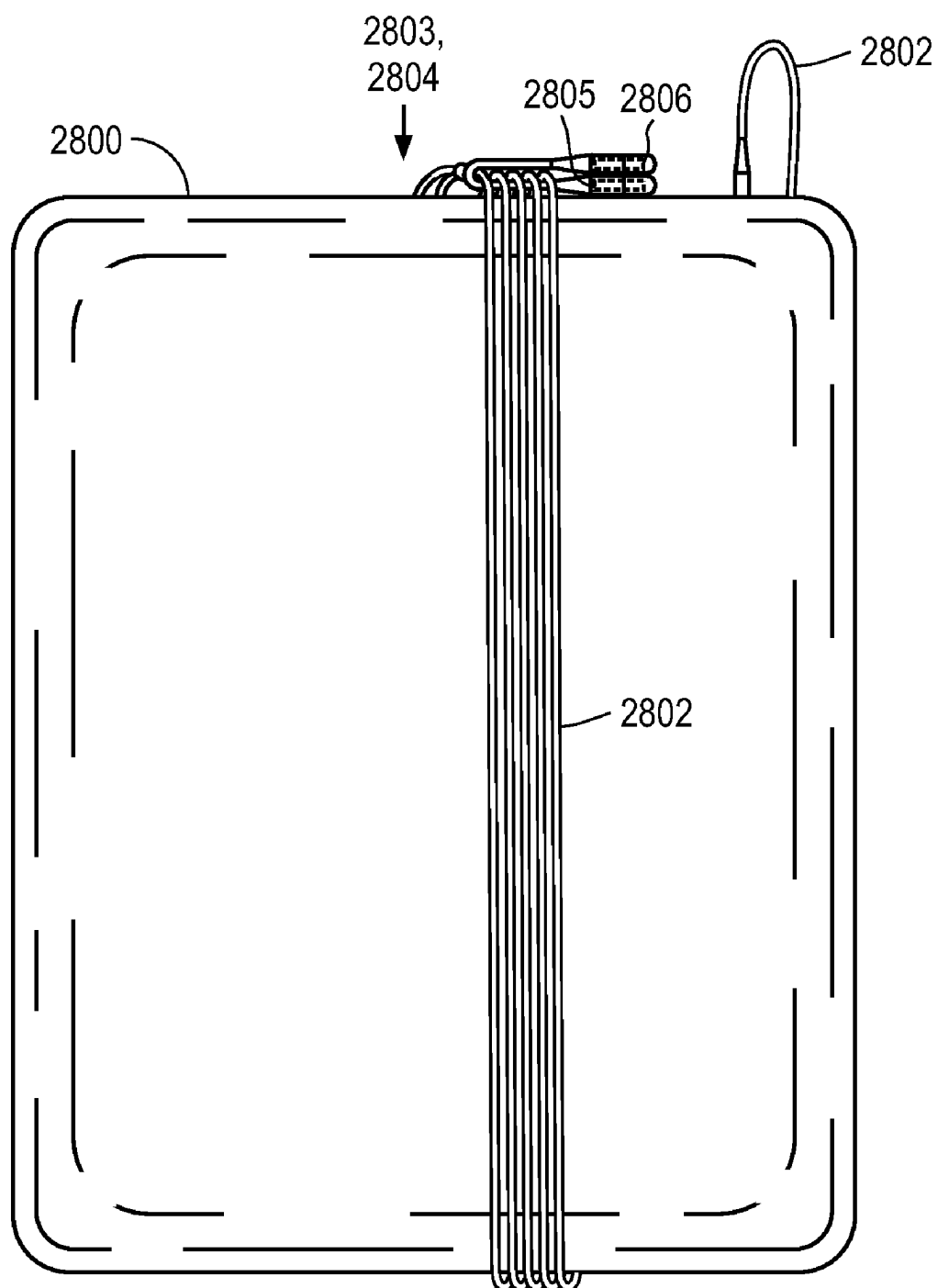


FIG. 28F

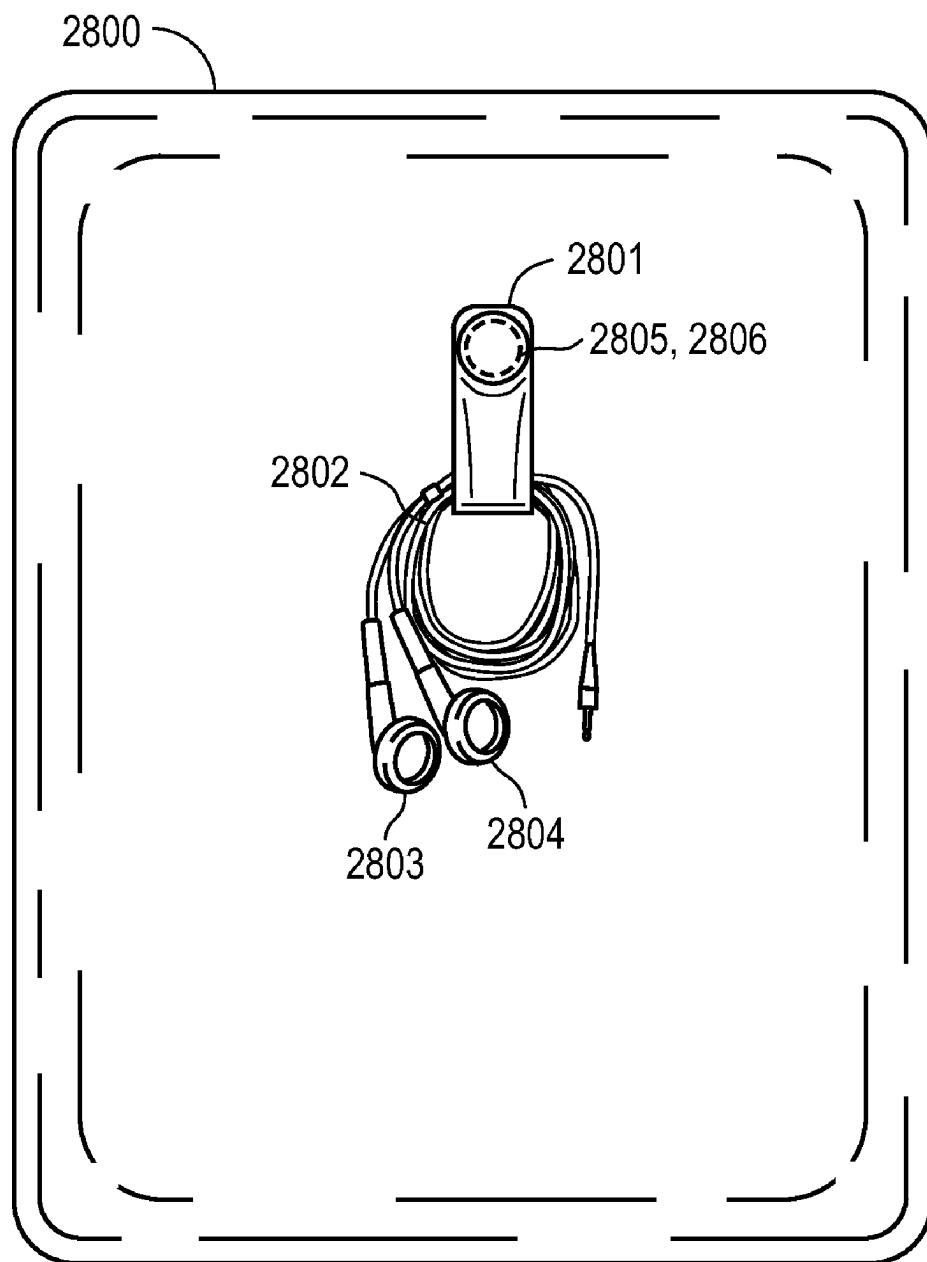


FIG. 28G

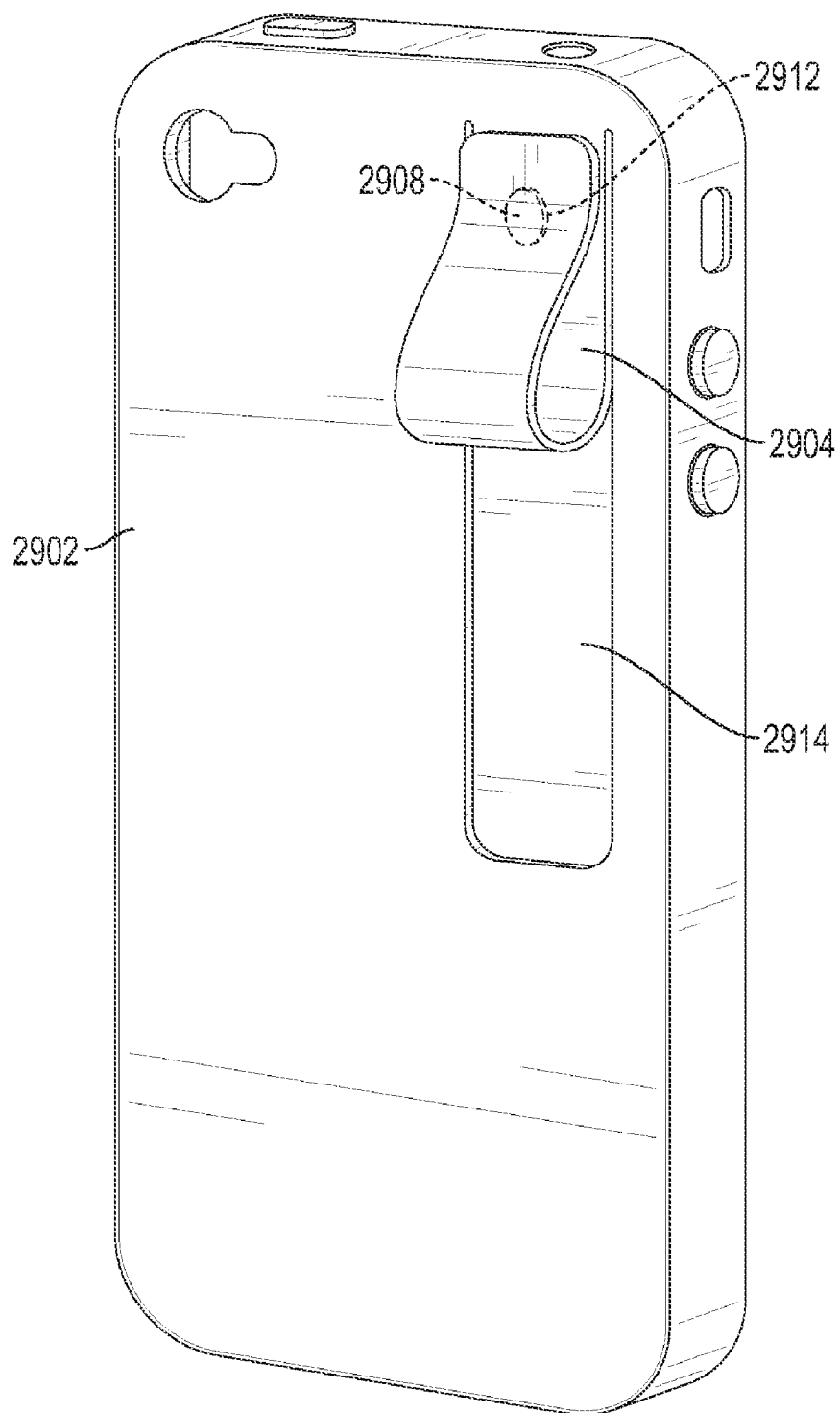


FIG. 29A

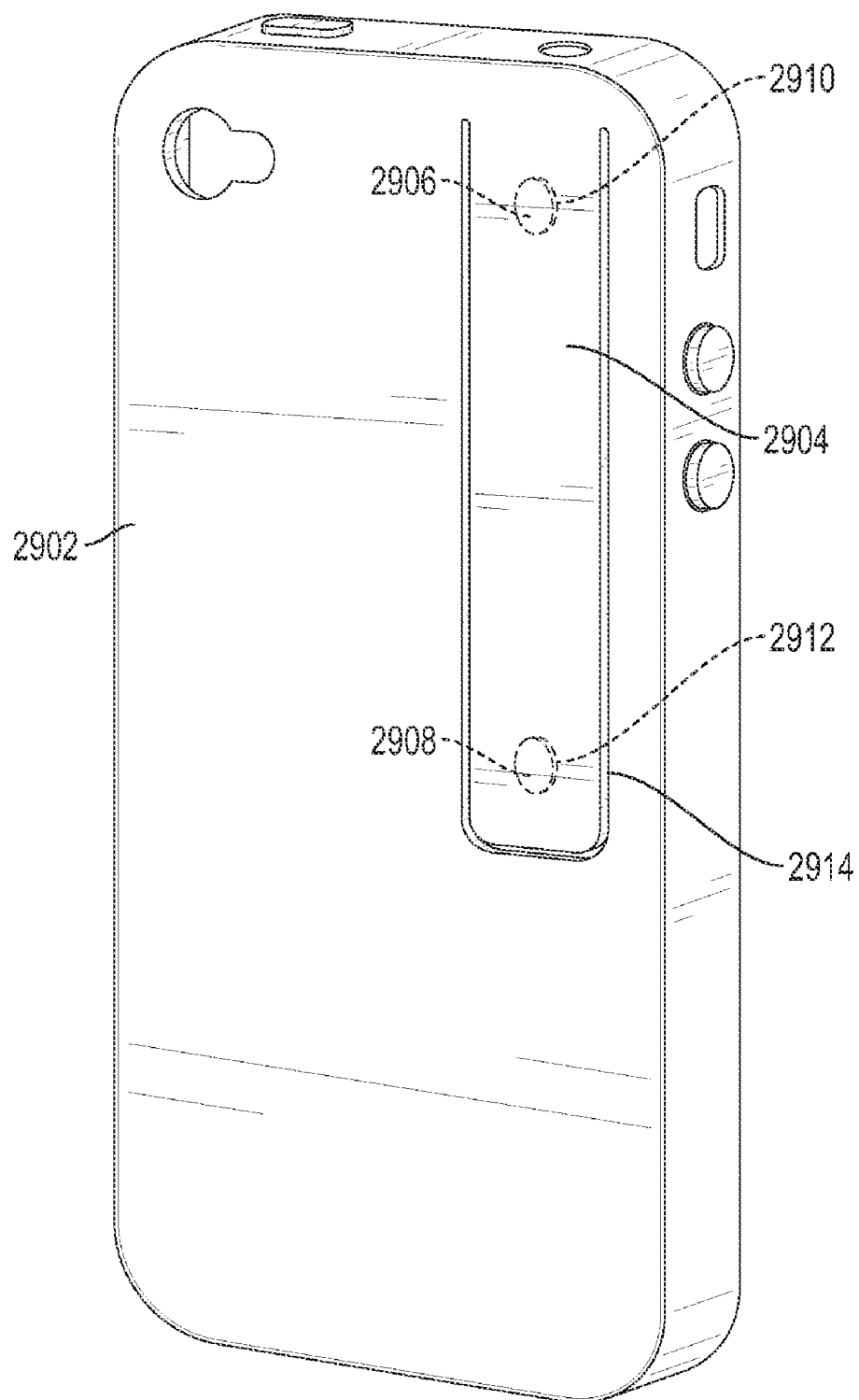


FIG. 29B

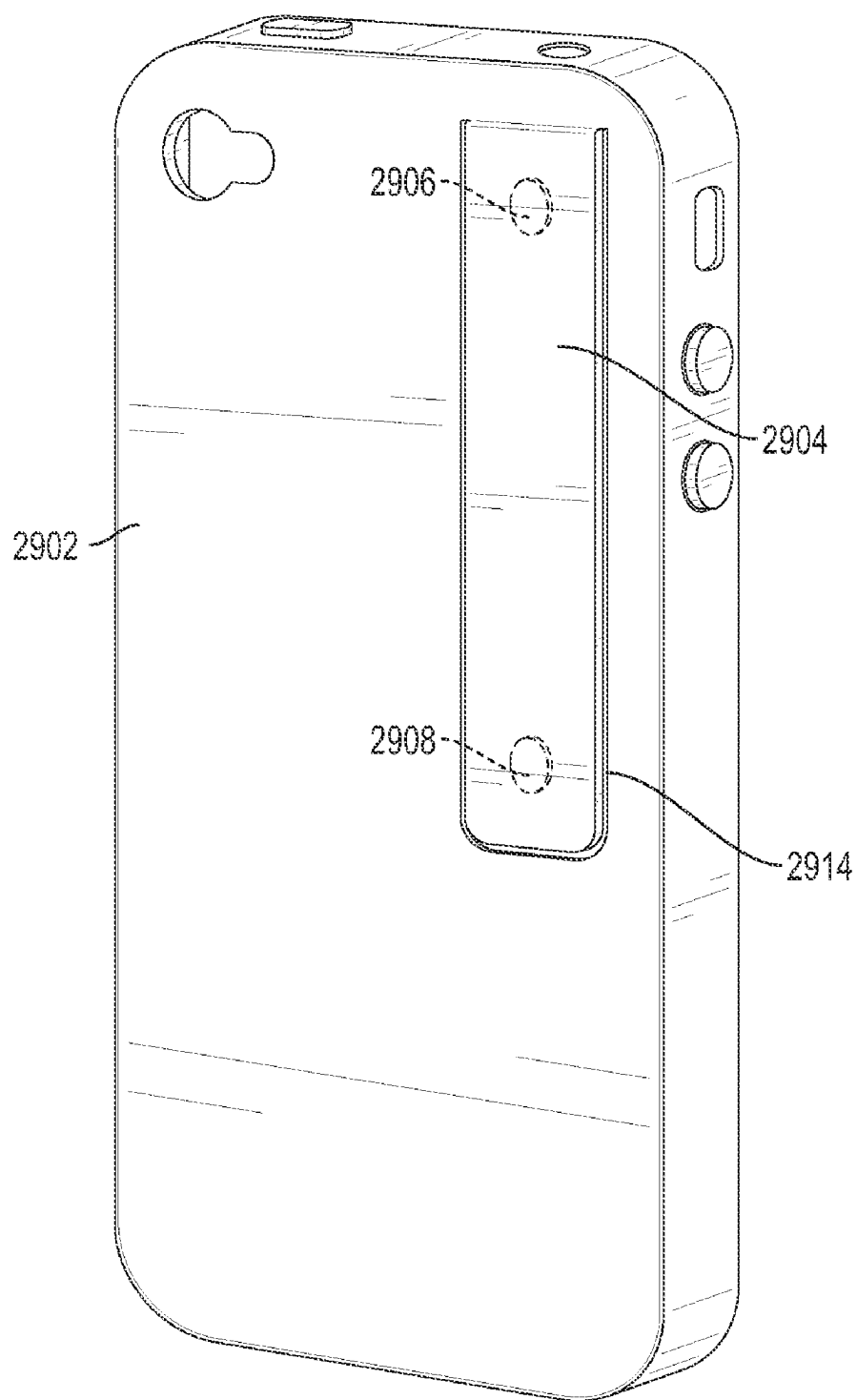


FIG. 29C

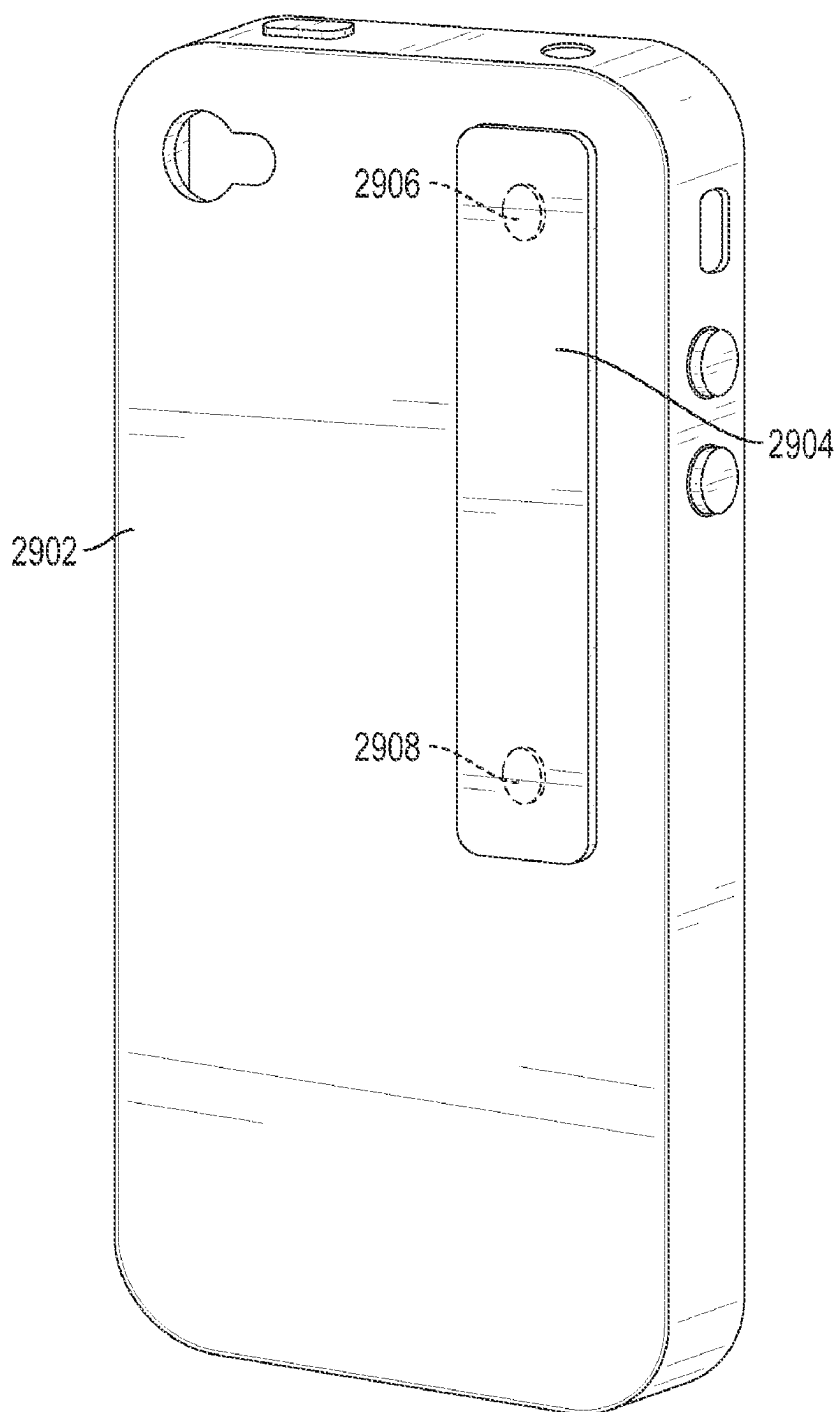


FIG. 29D

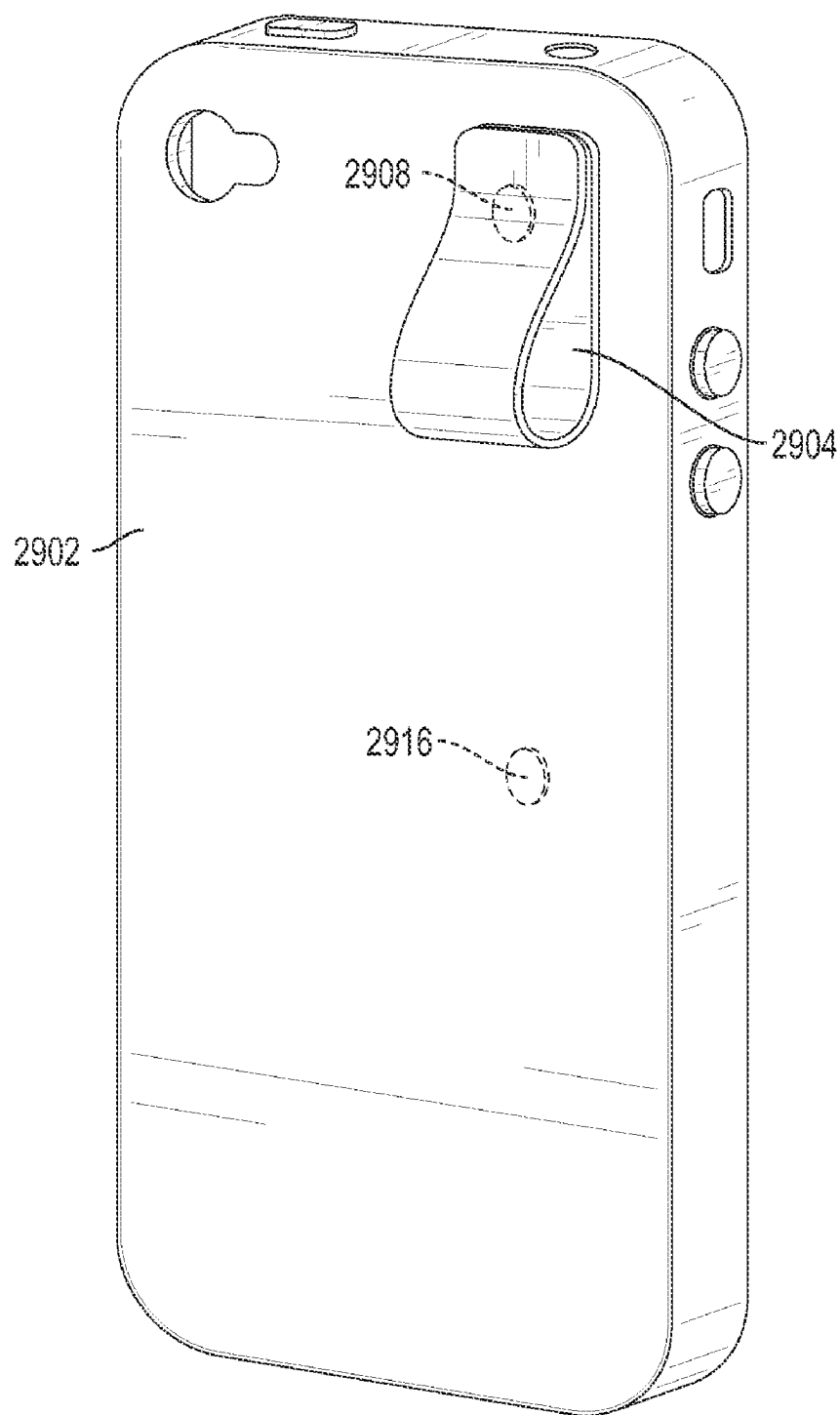


FIG. 29E

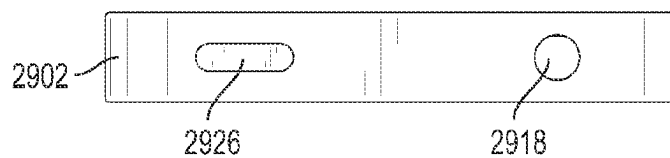


FIG. 29F

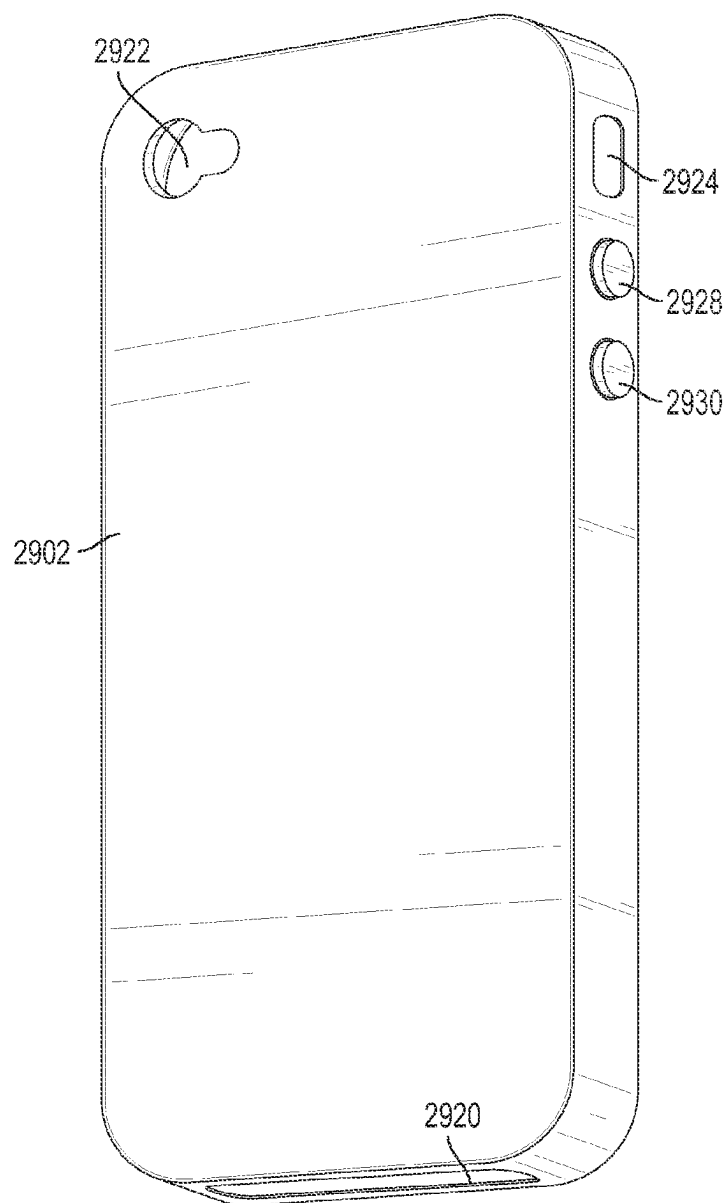


FIG. 29G

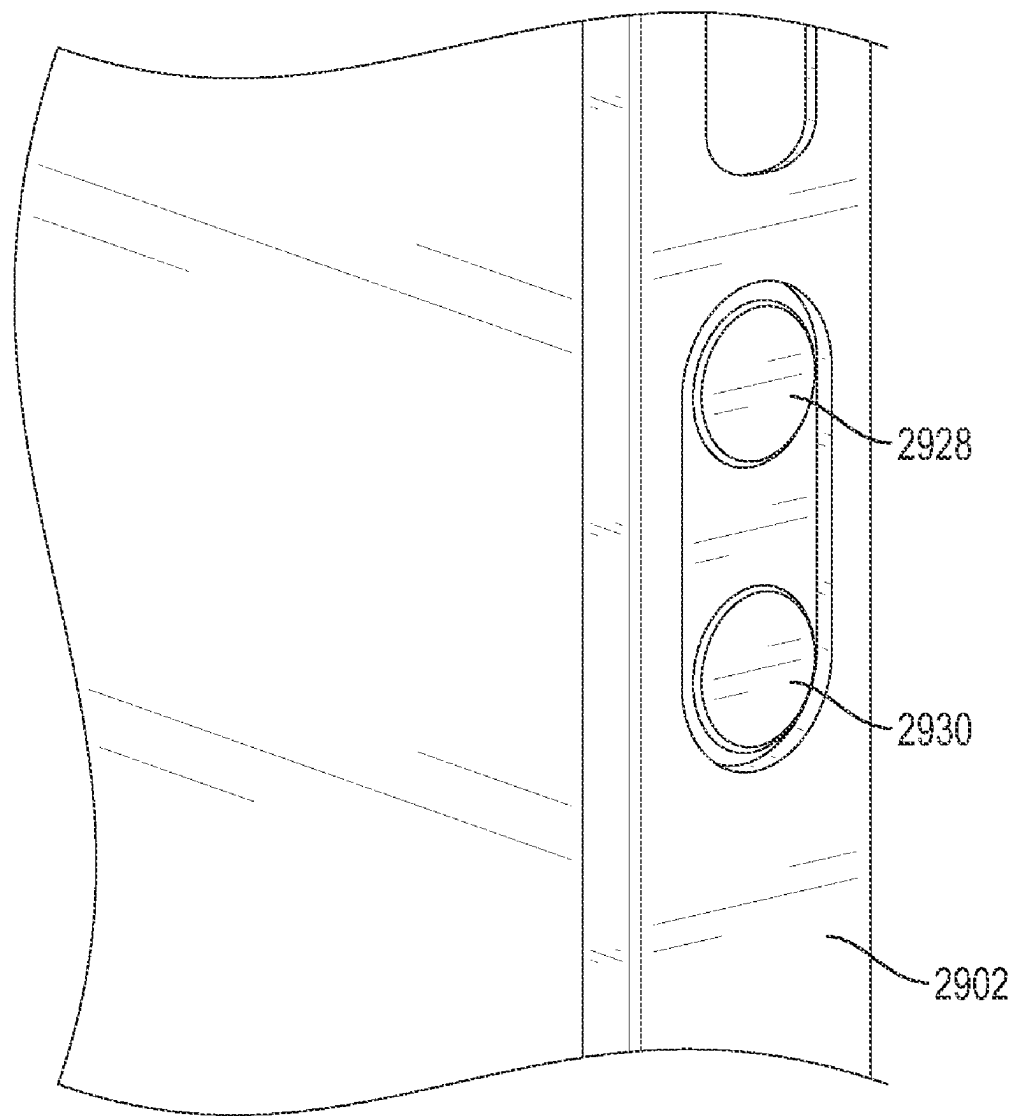


FIG. 29H

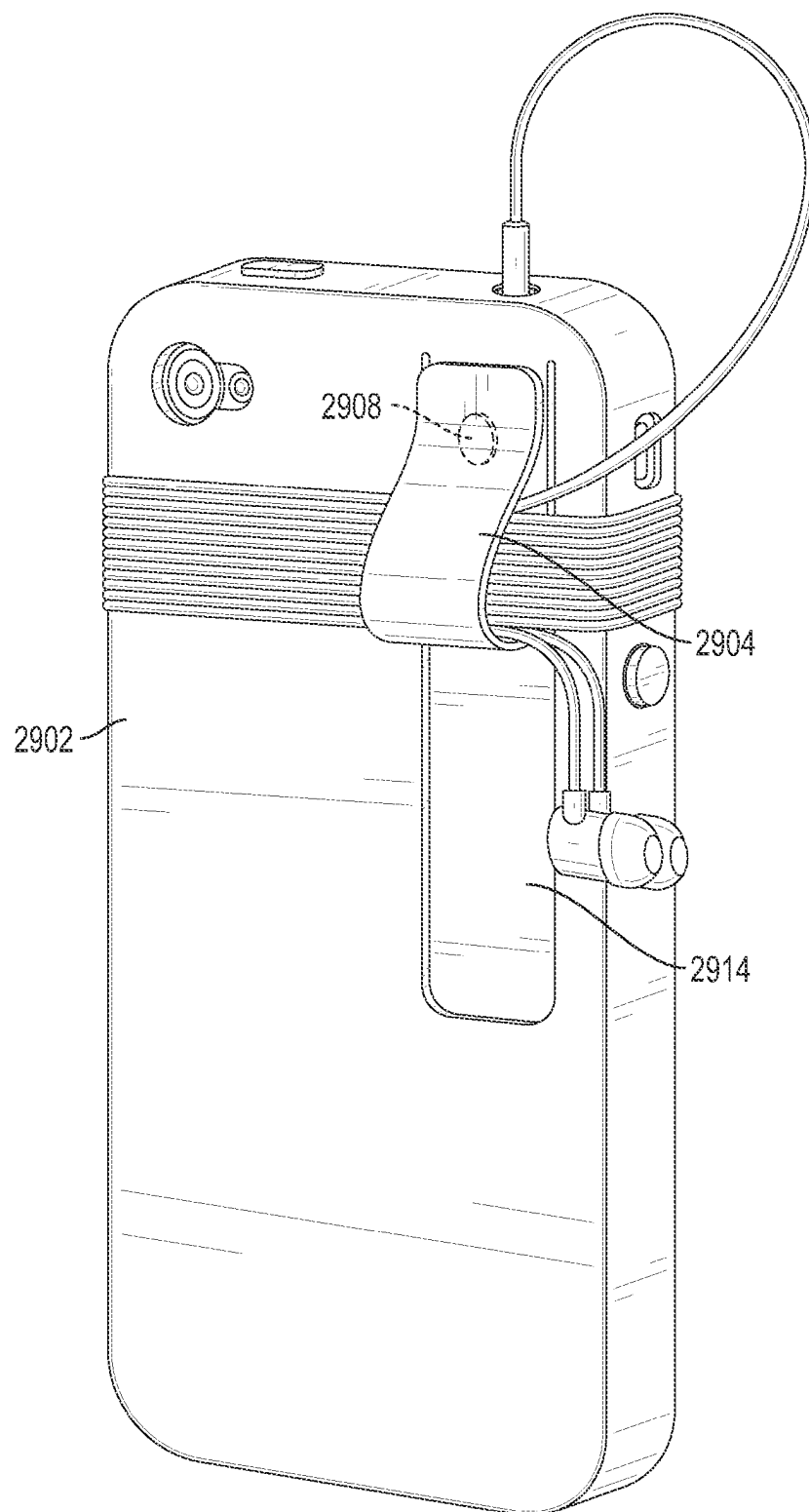


FIG. 29I

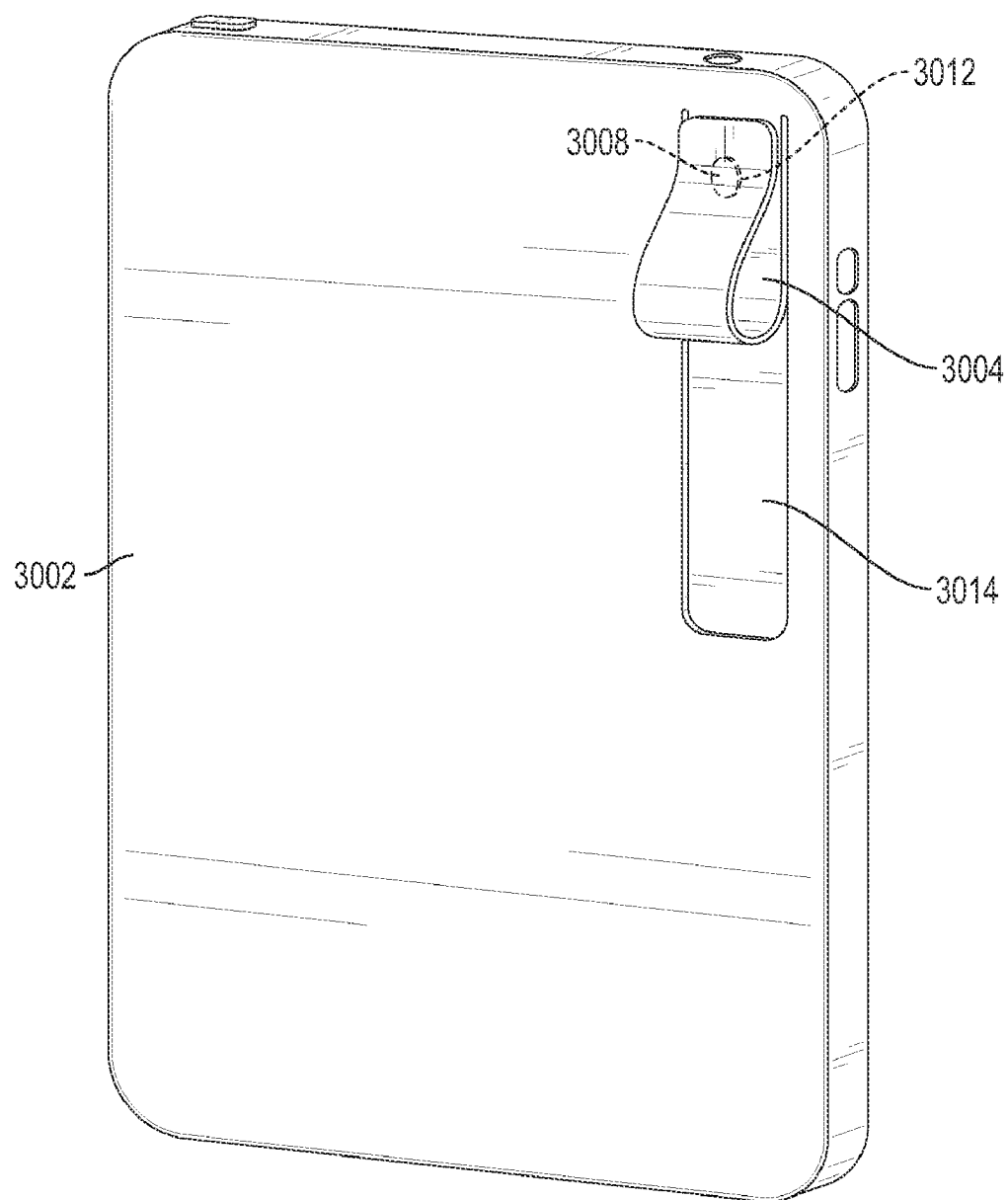


FIG. 30A

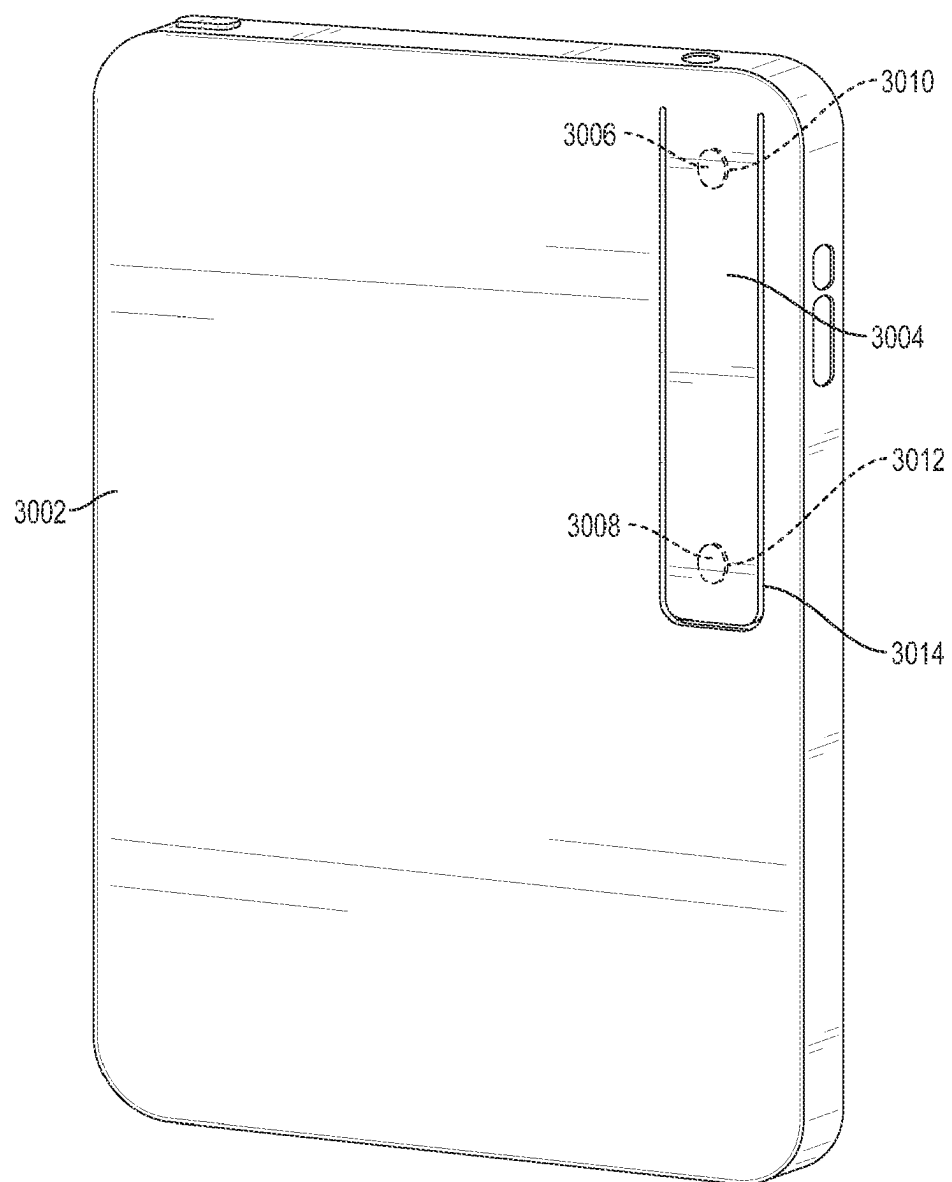


FIG. 30B

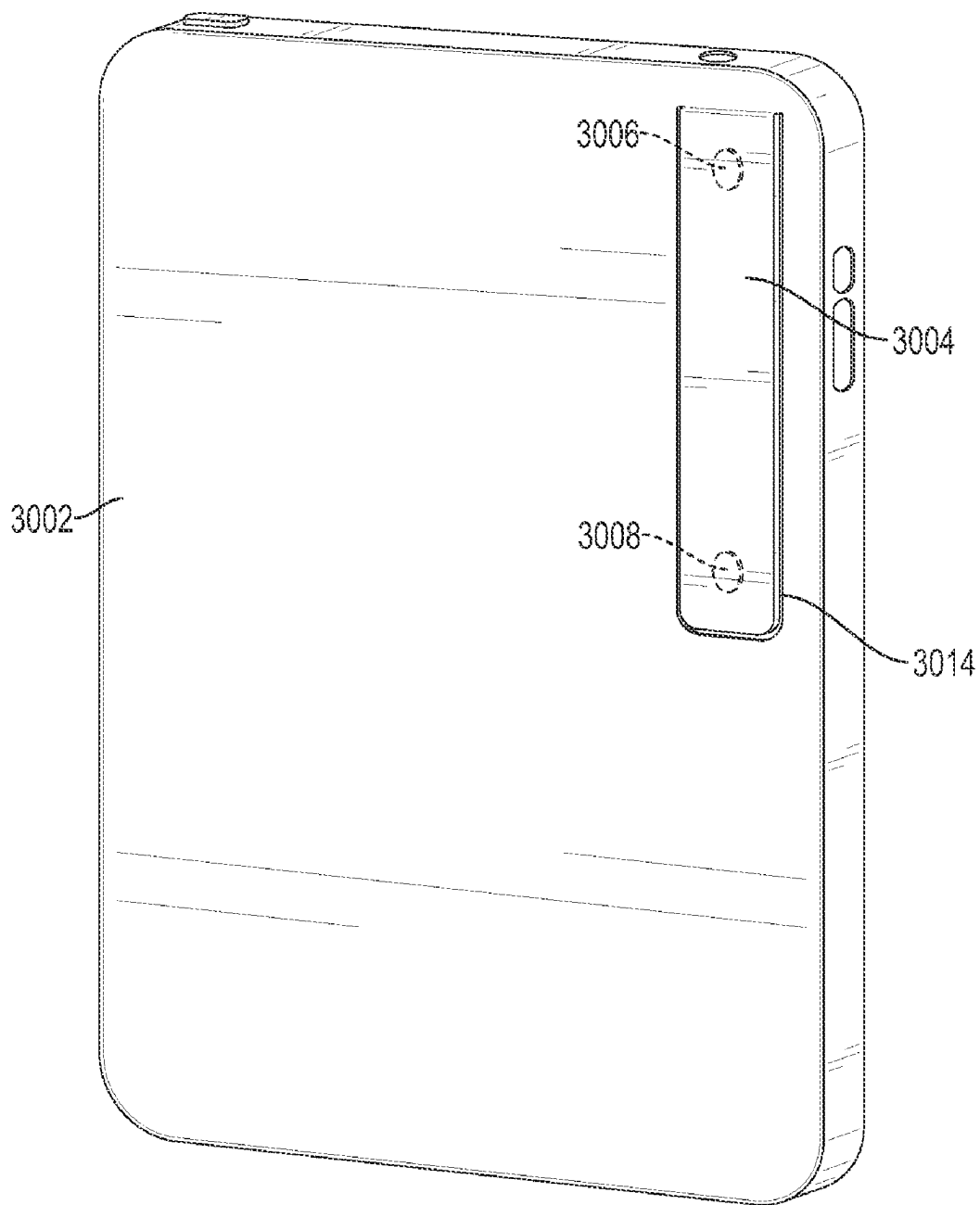


FIG. 30C

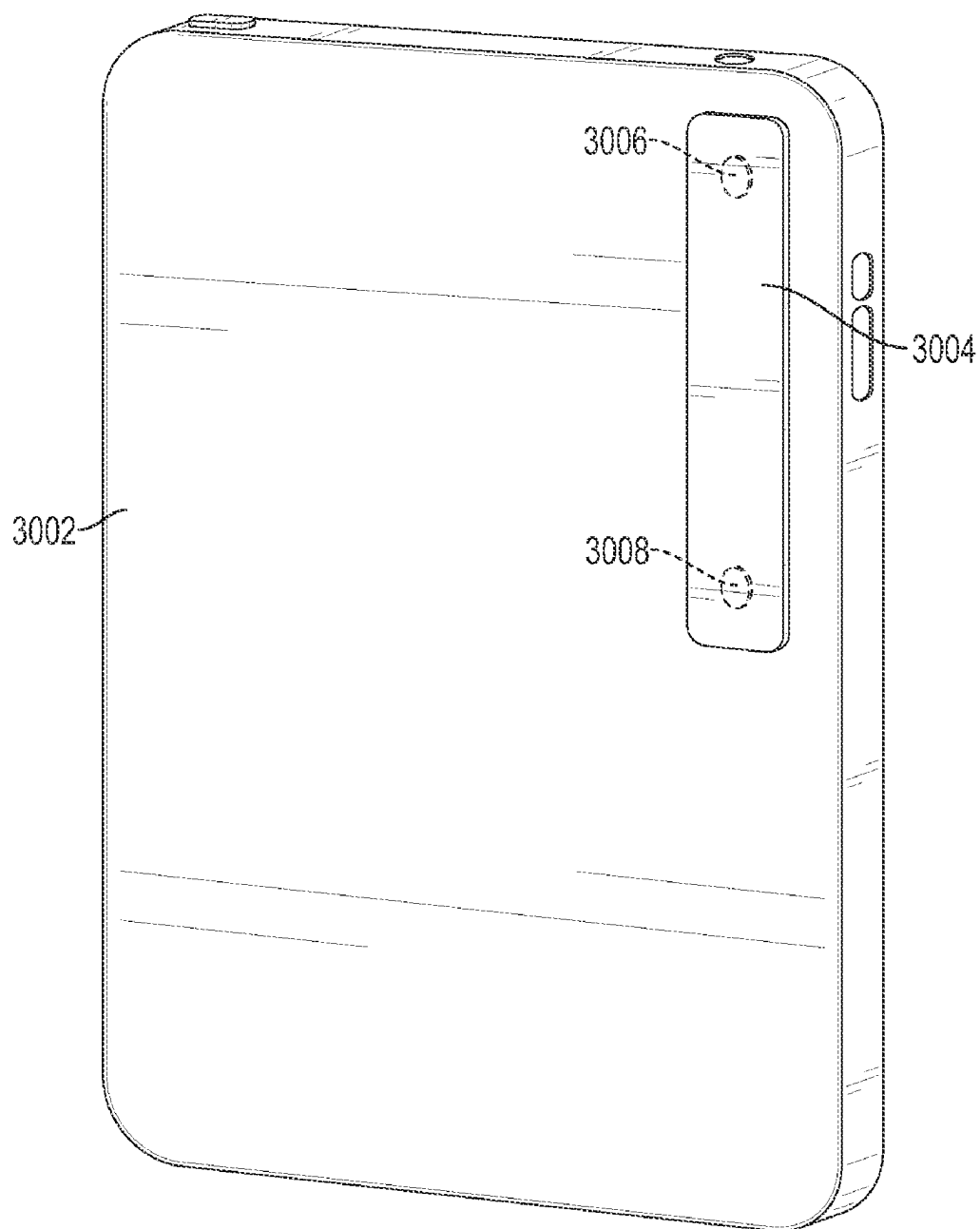


FIG. 30D

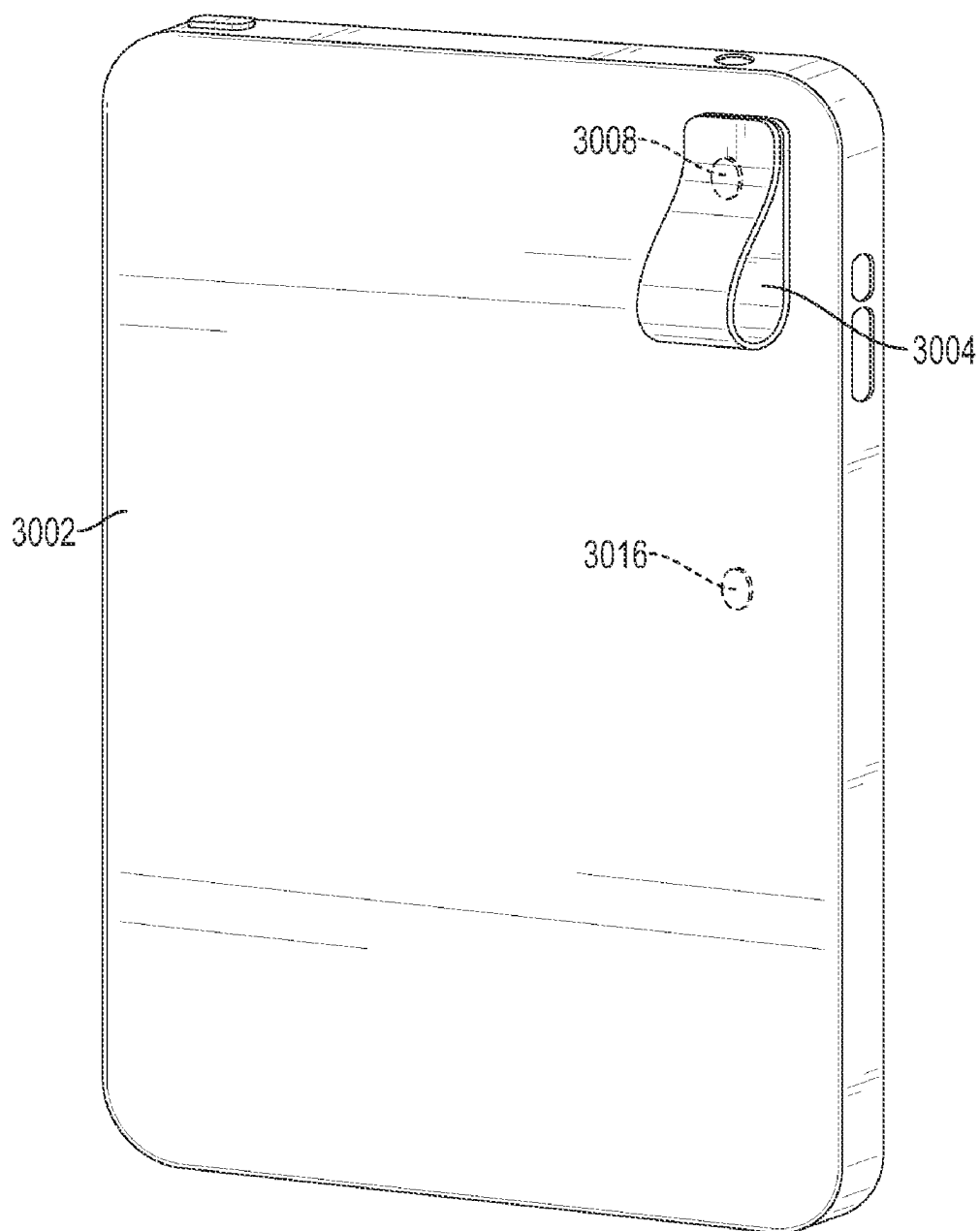


FIG. 30E

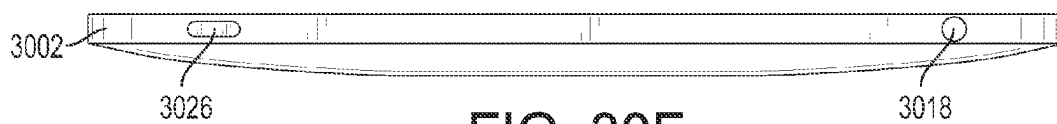


FIG. 30F

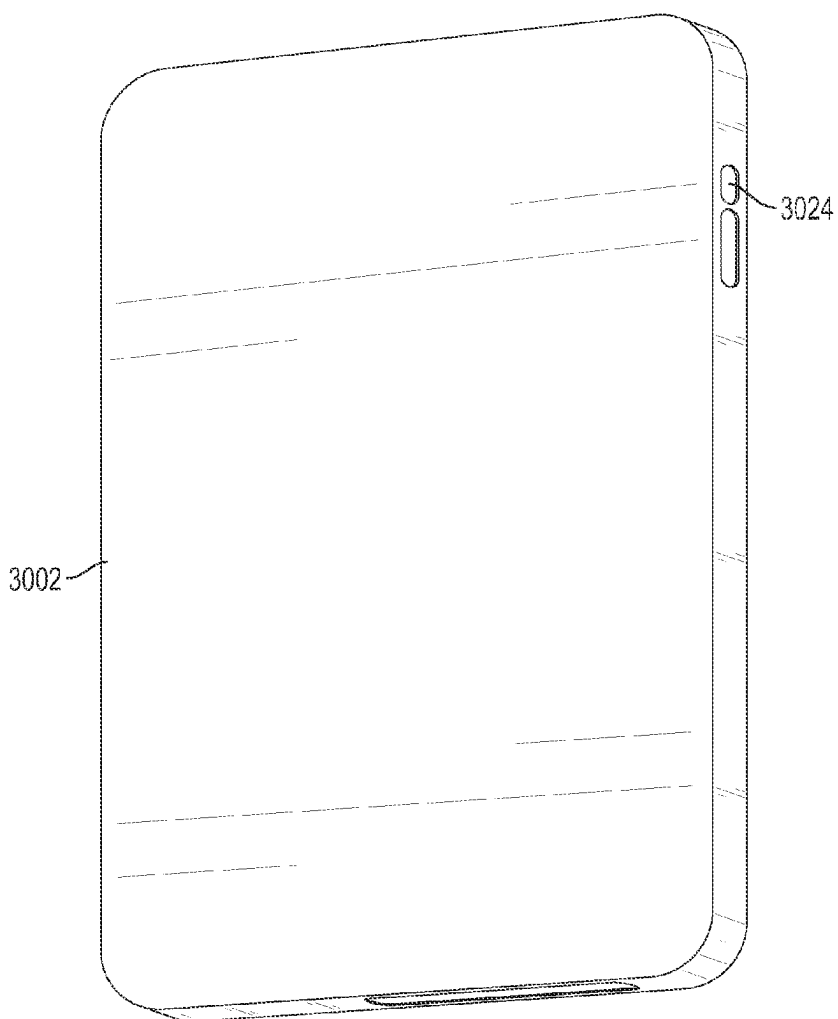


FIG. 30G

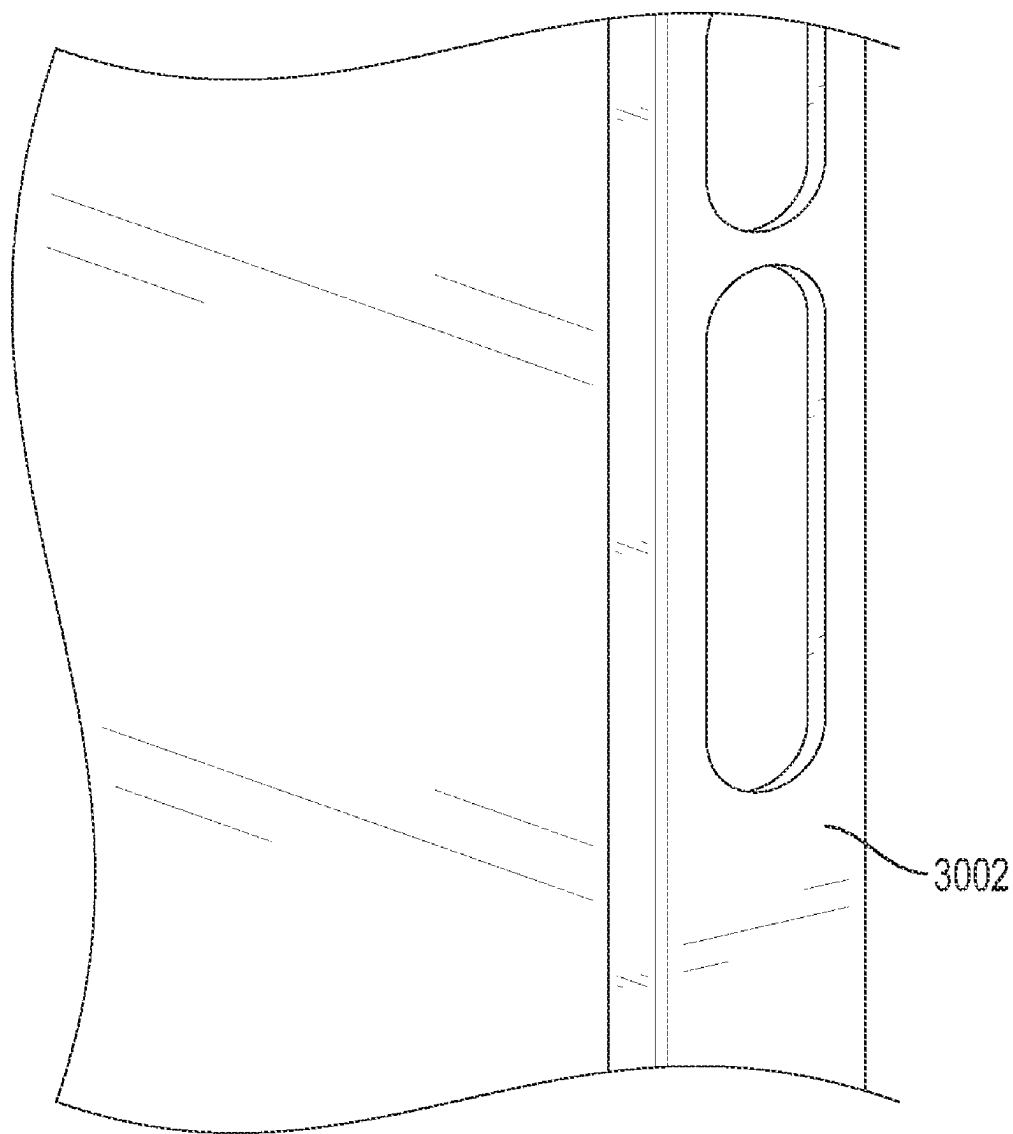


FIG. 30H

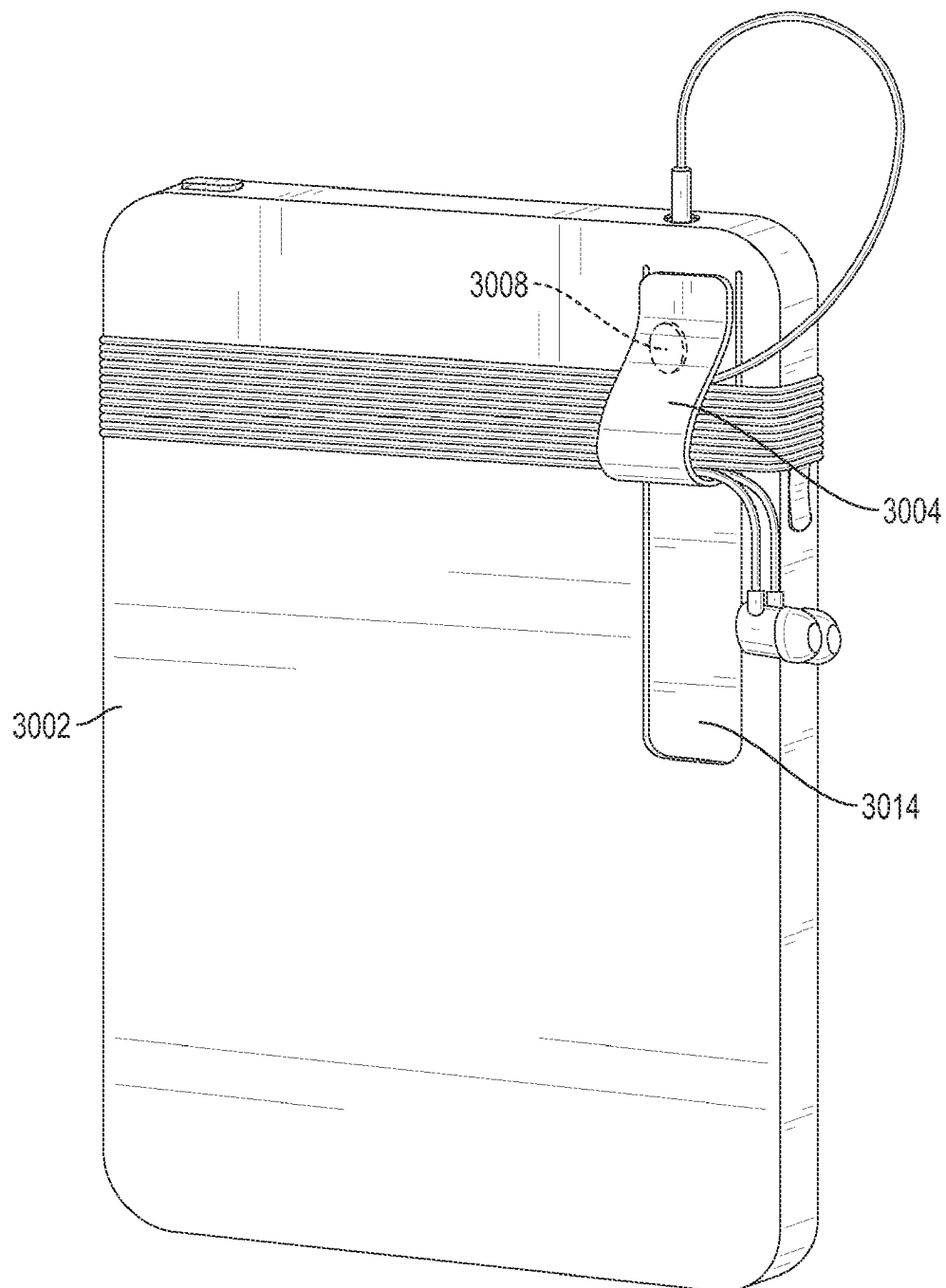
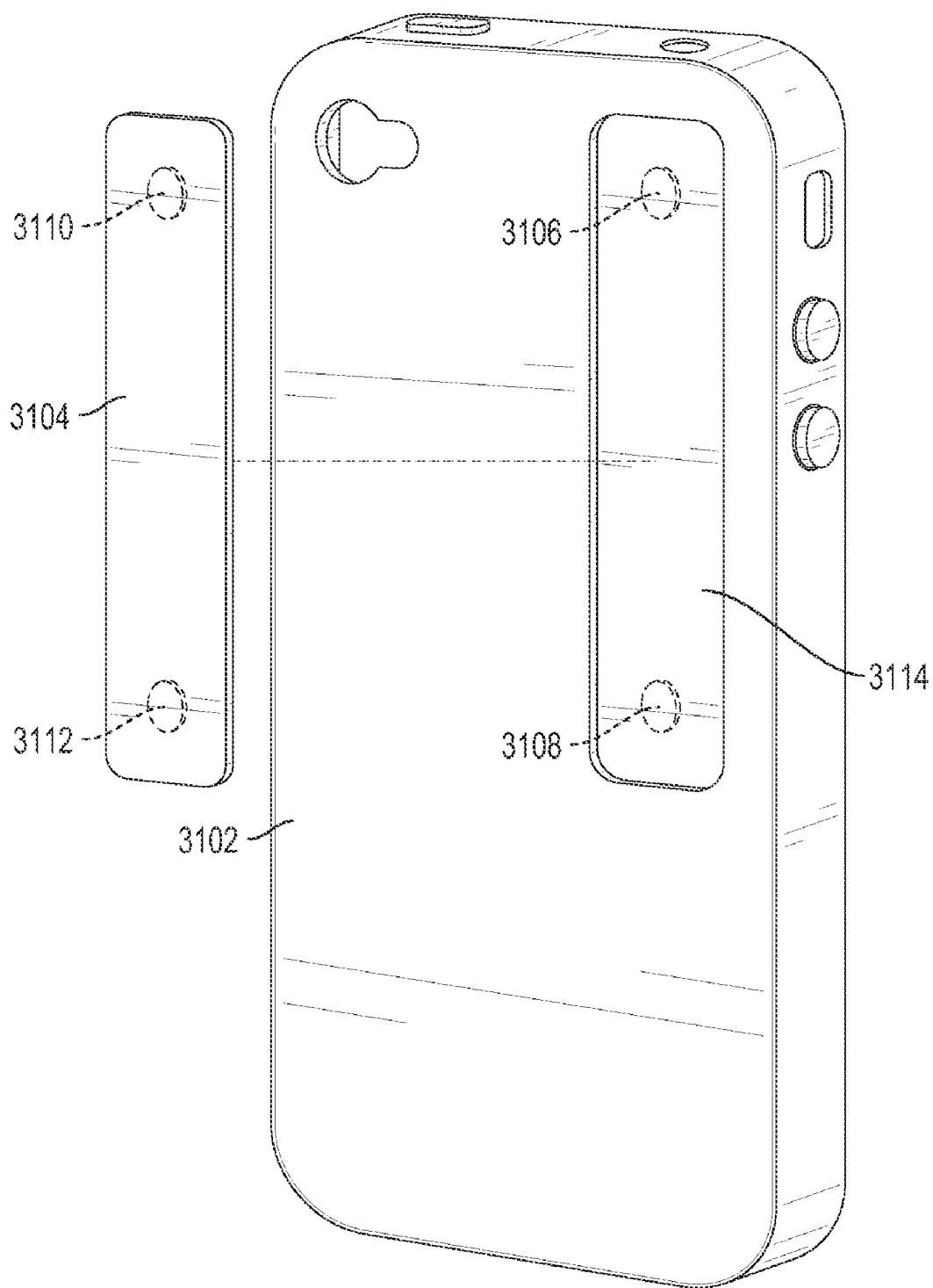


FIG. 30I

**FIG. 31A**

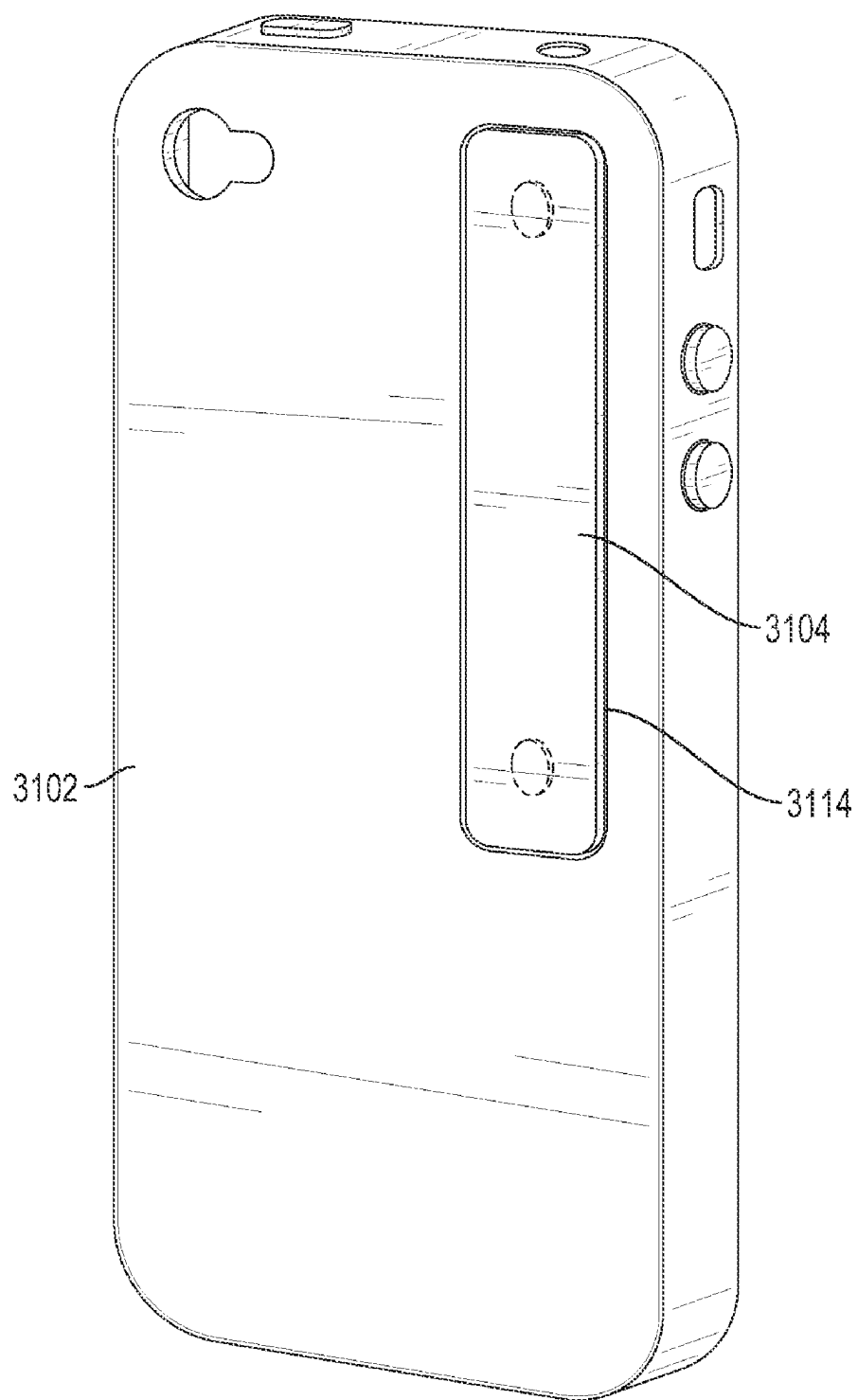


FIG. 31B

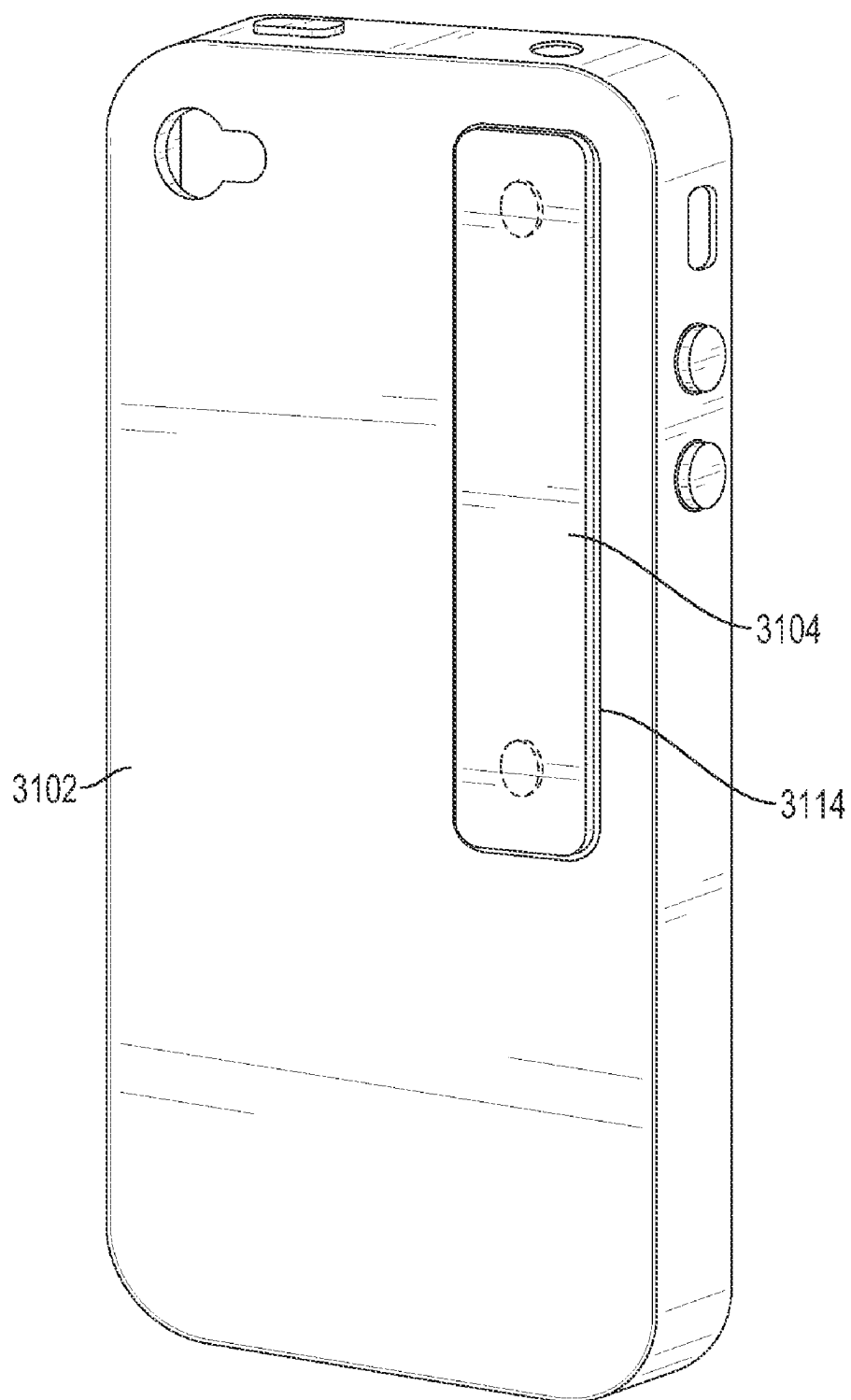


FIG. 31C

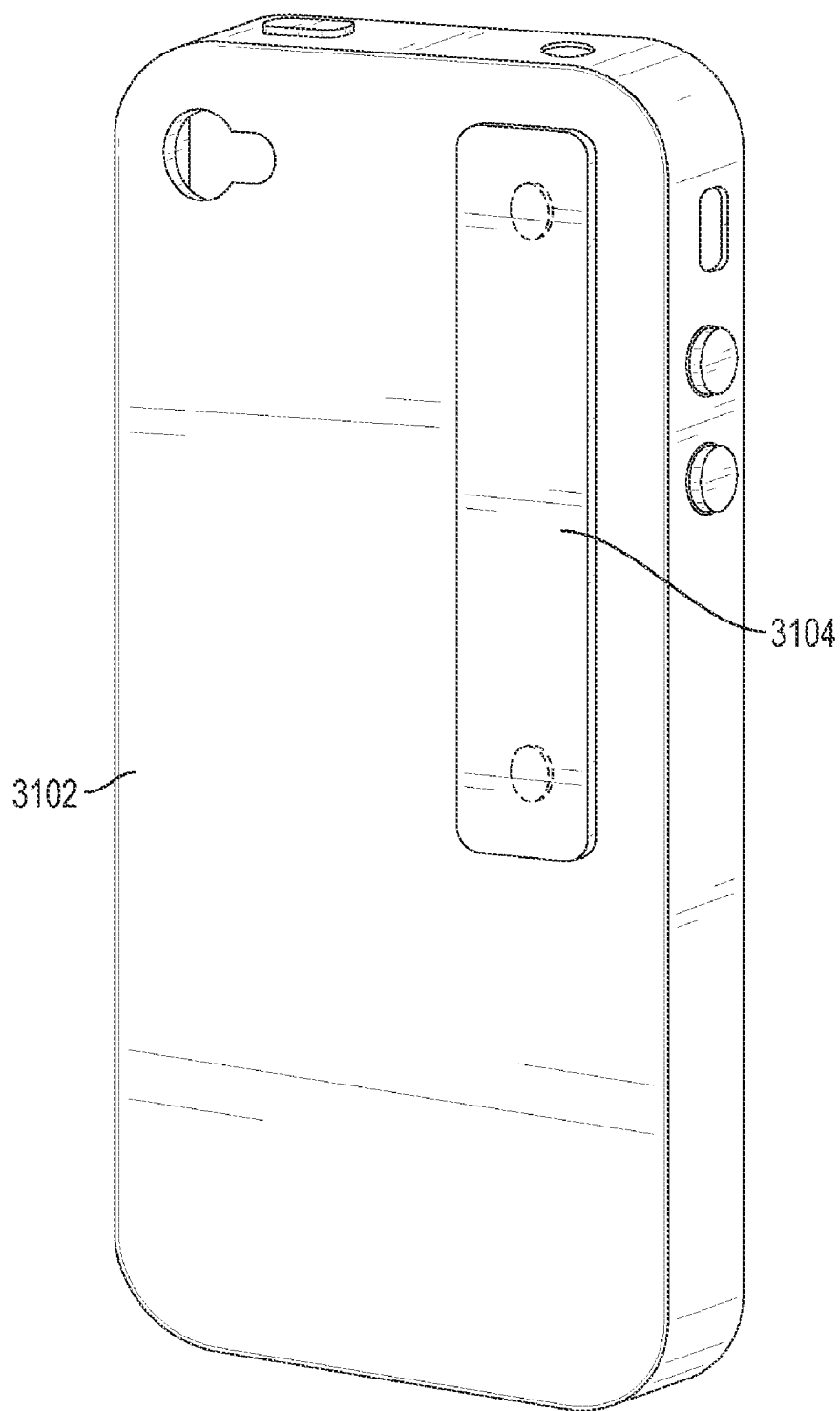


FIG. 31D

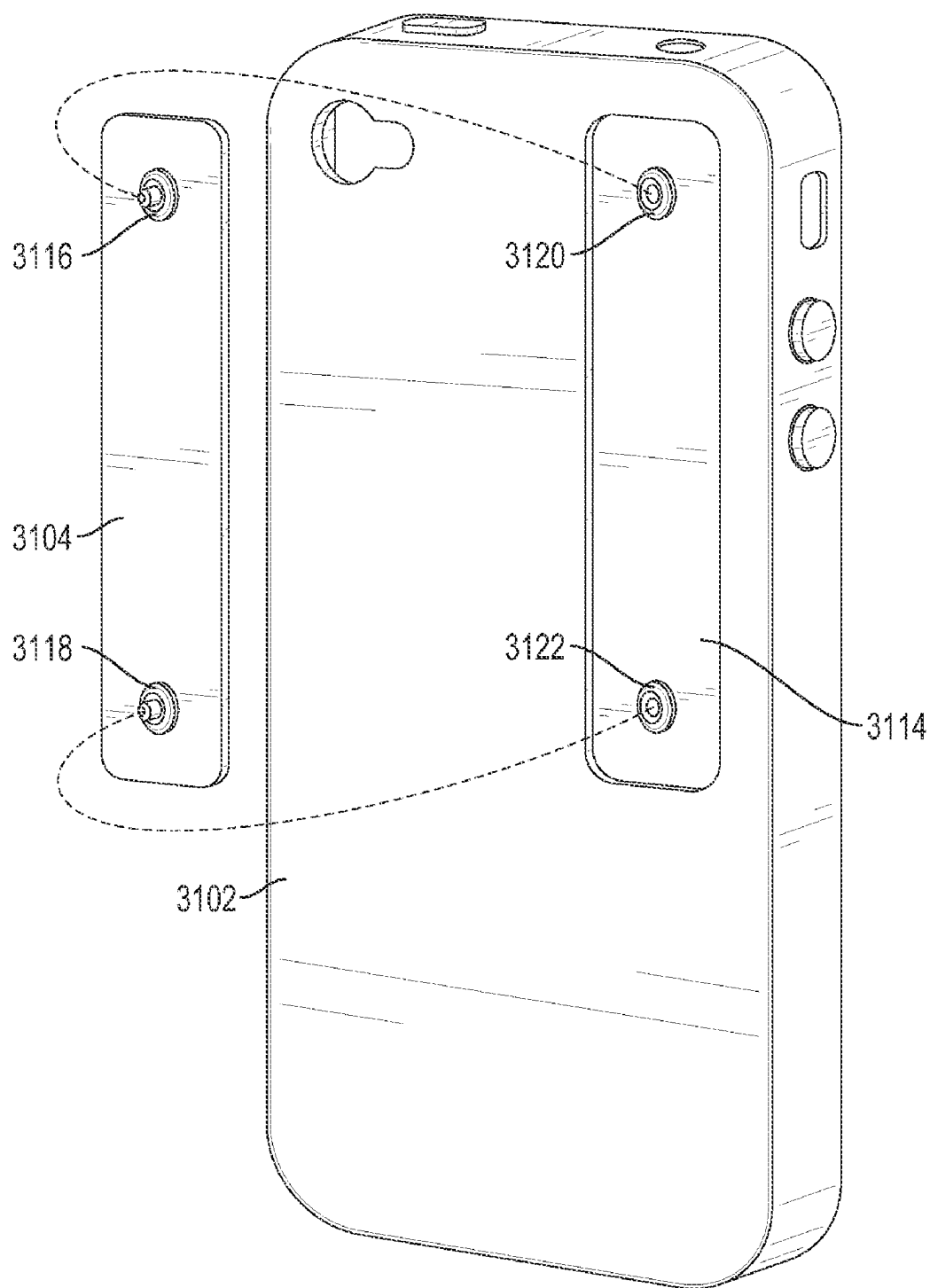


FIG. 31E

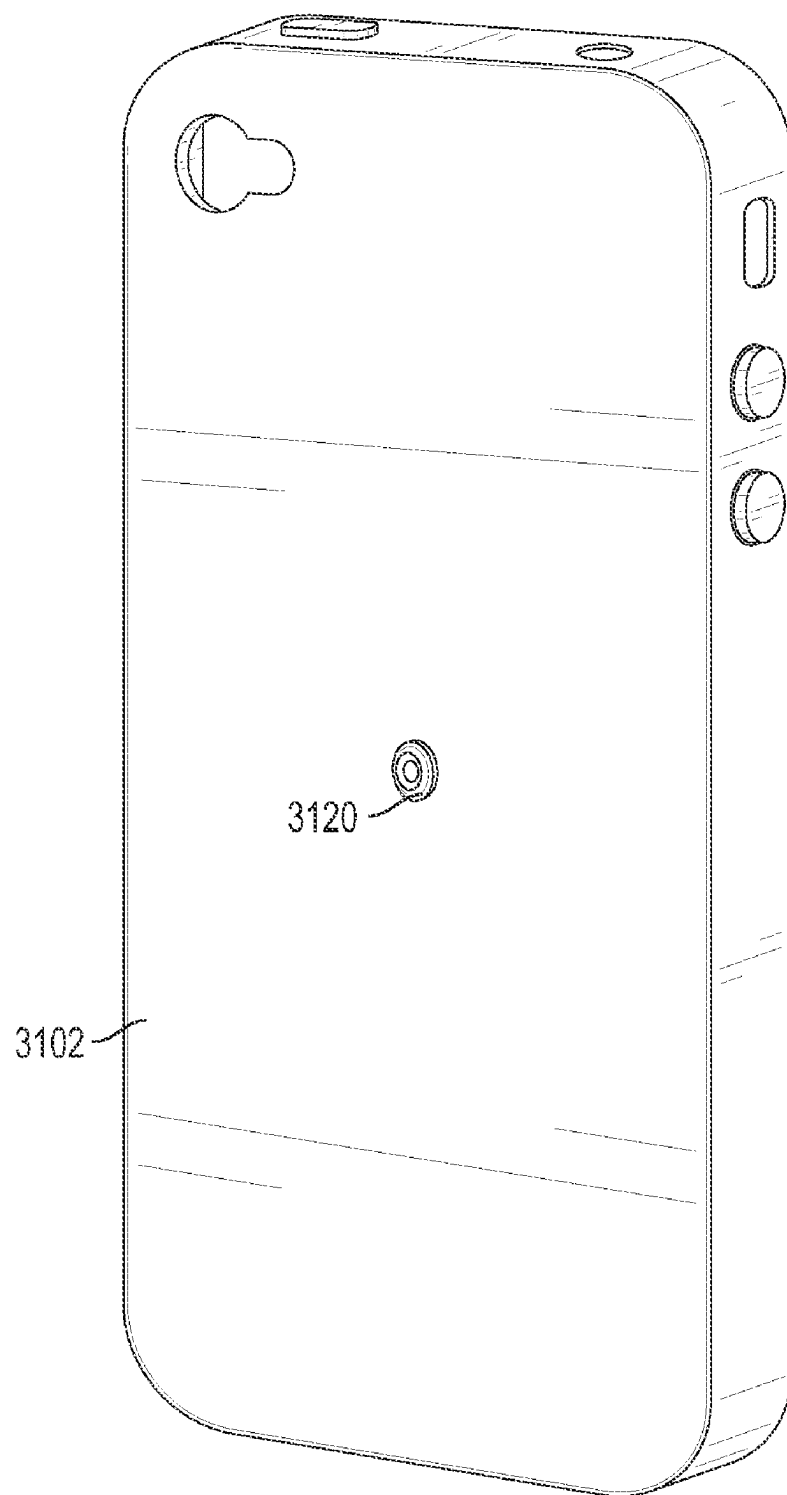


FIG. 31F

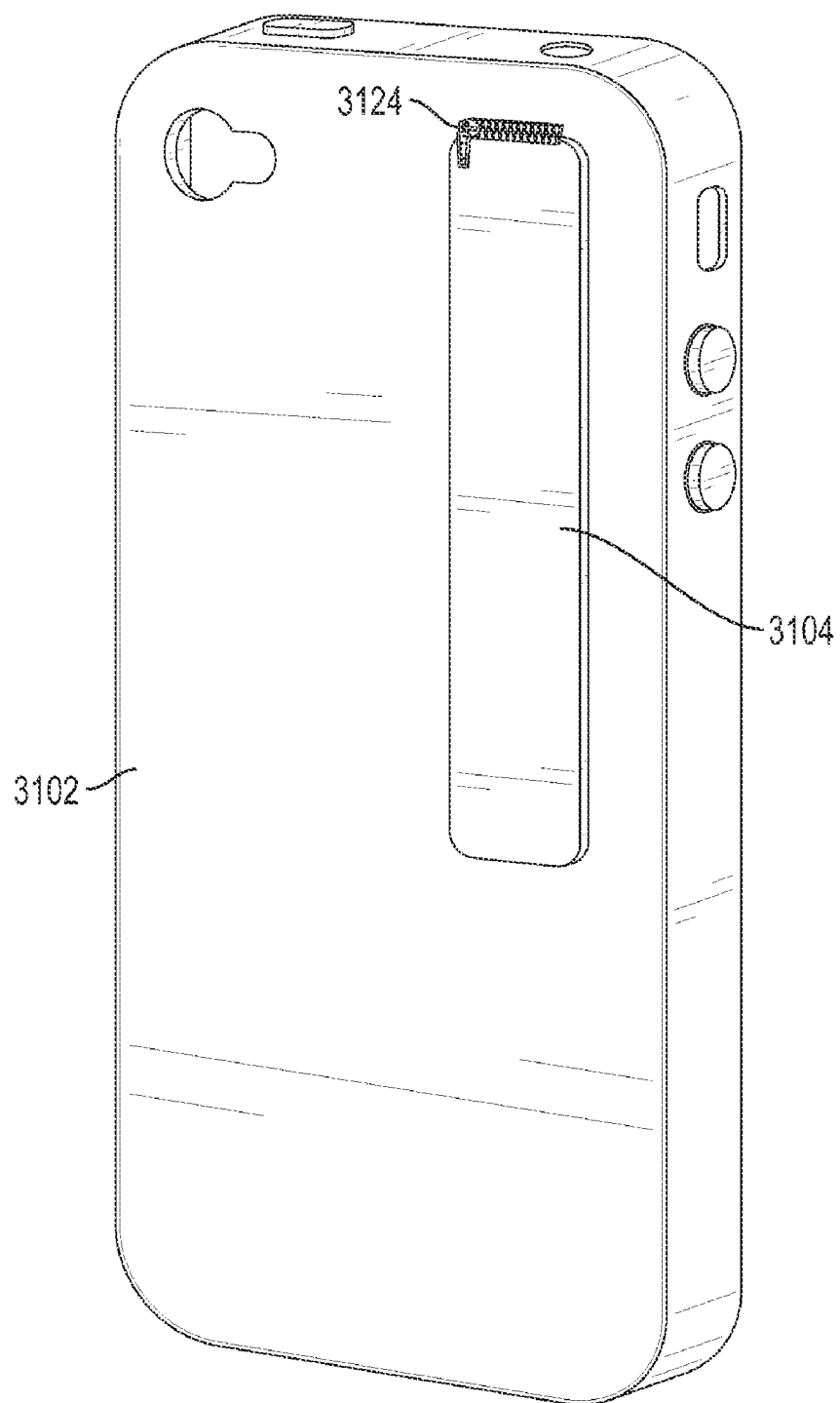


FIG. 31G

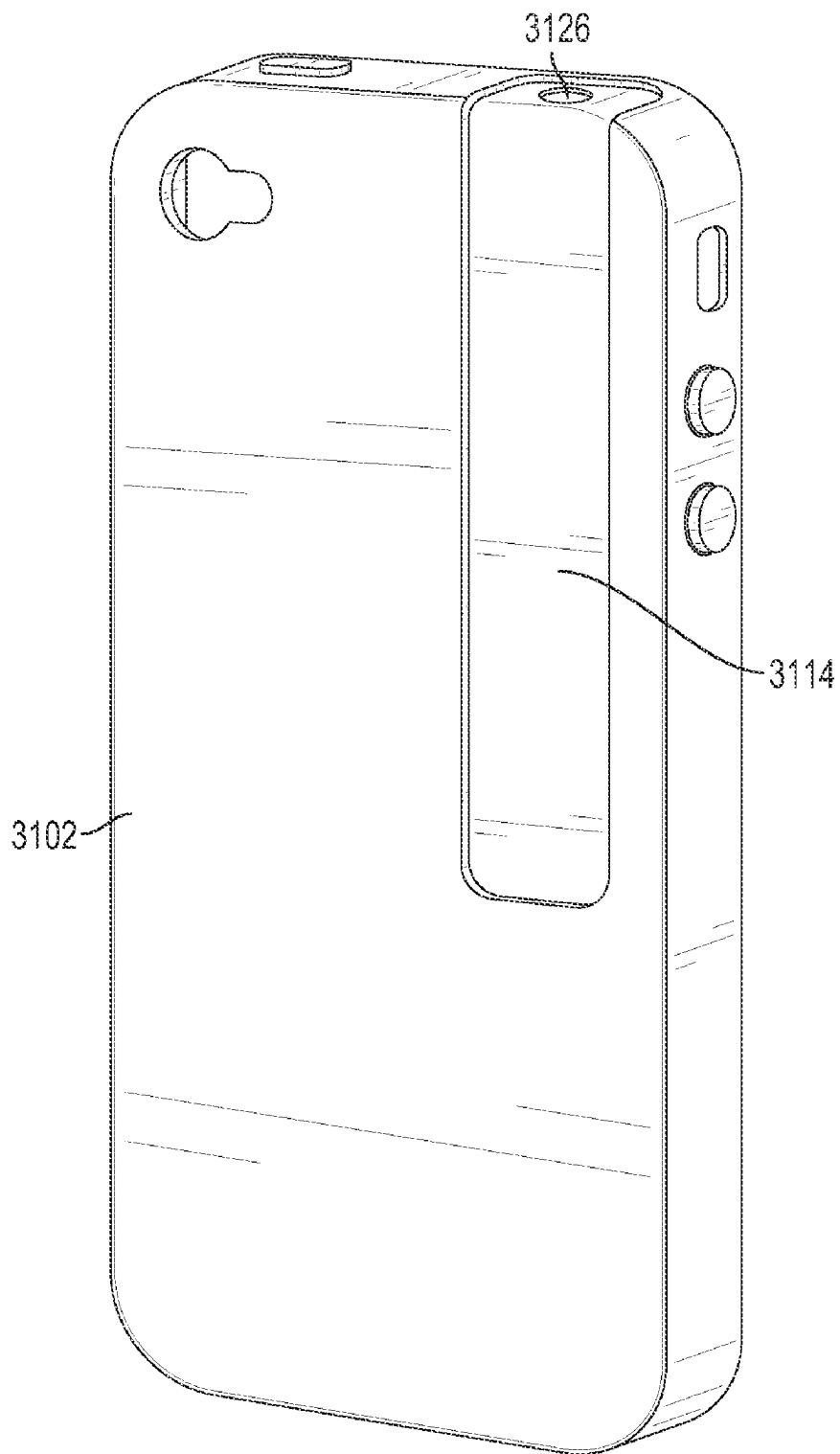


FIG. 31H

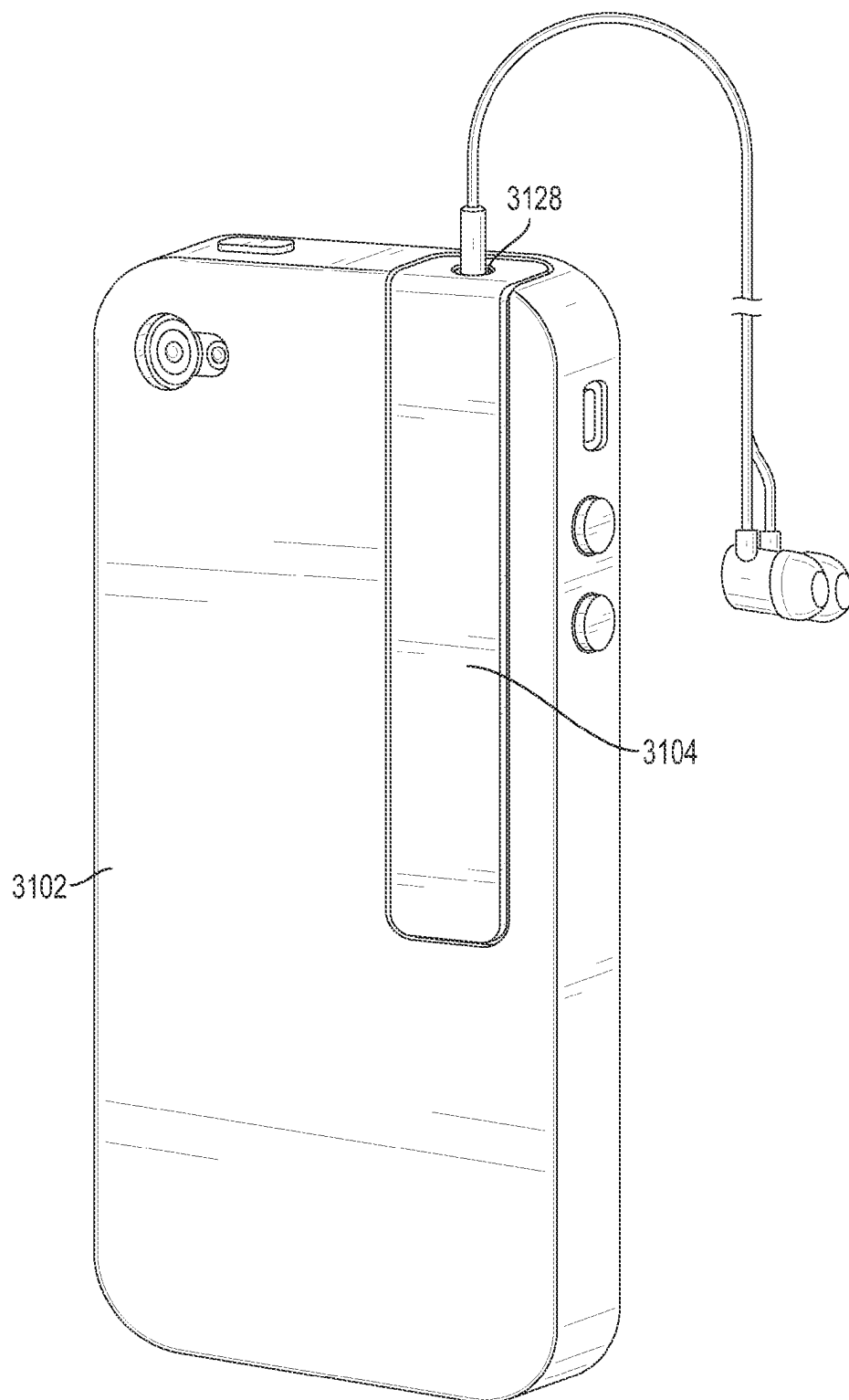


FIG. 31I

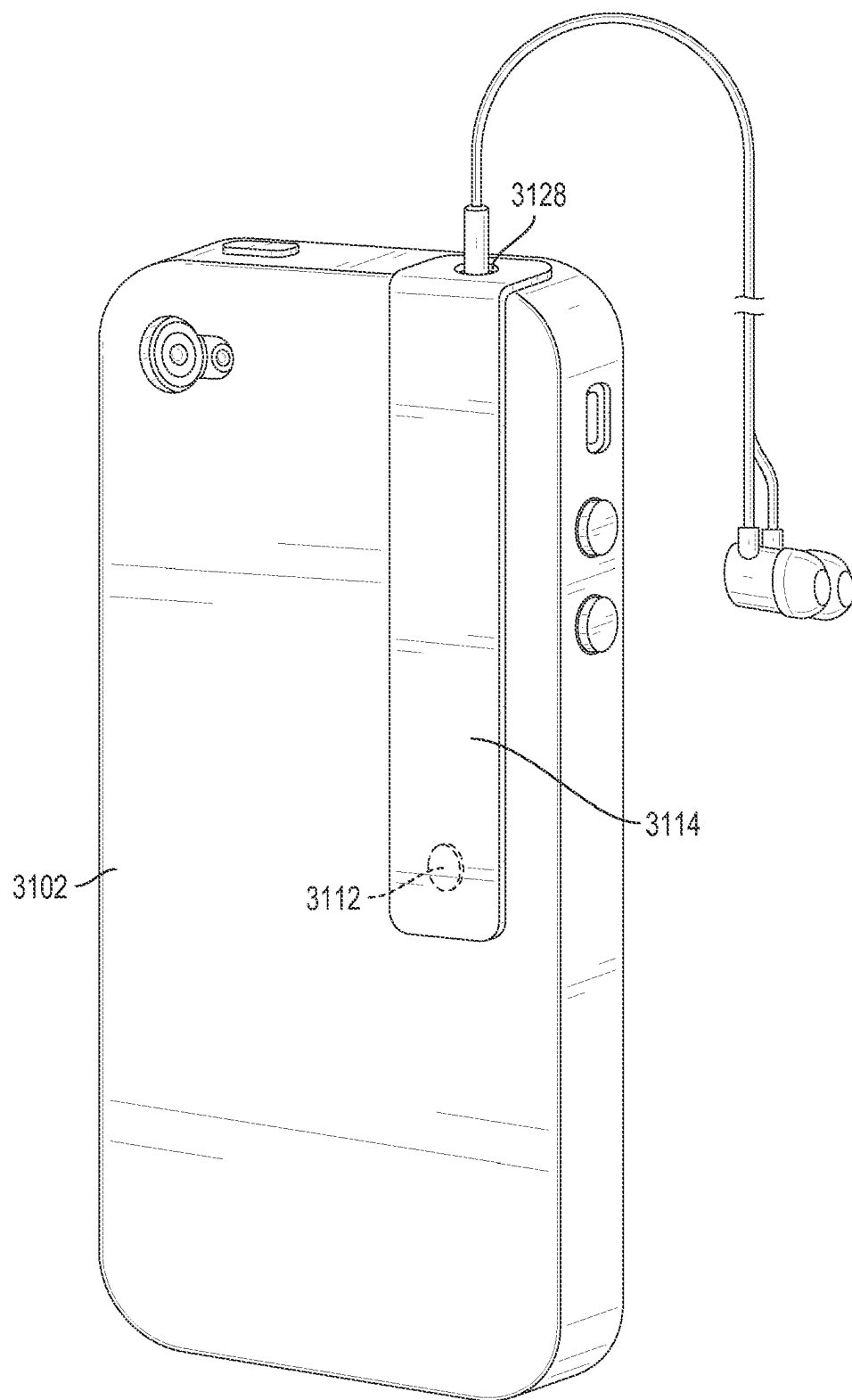


FIG. 31J

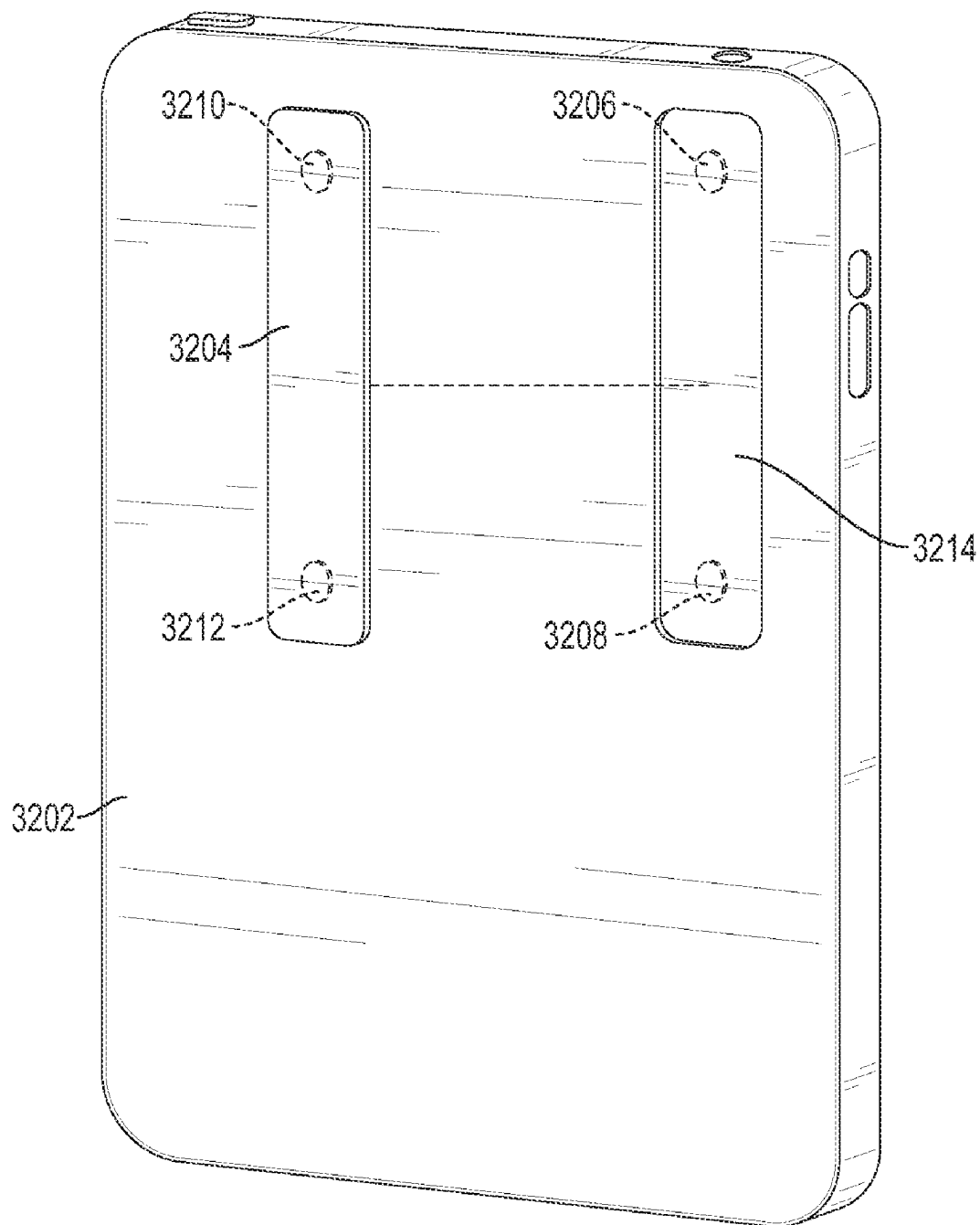


FIG. 32A

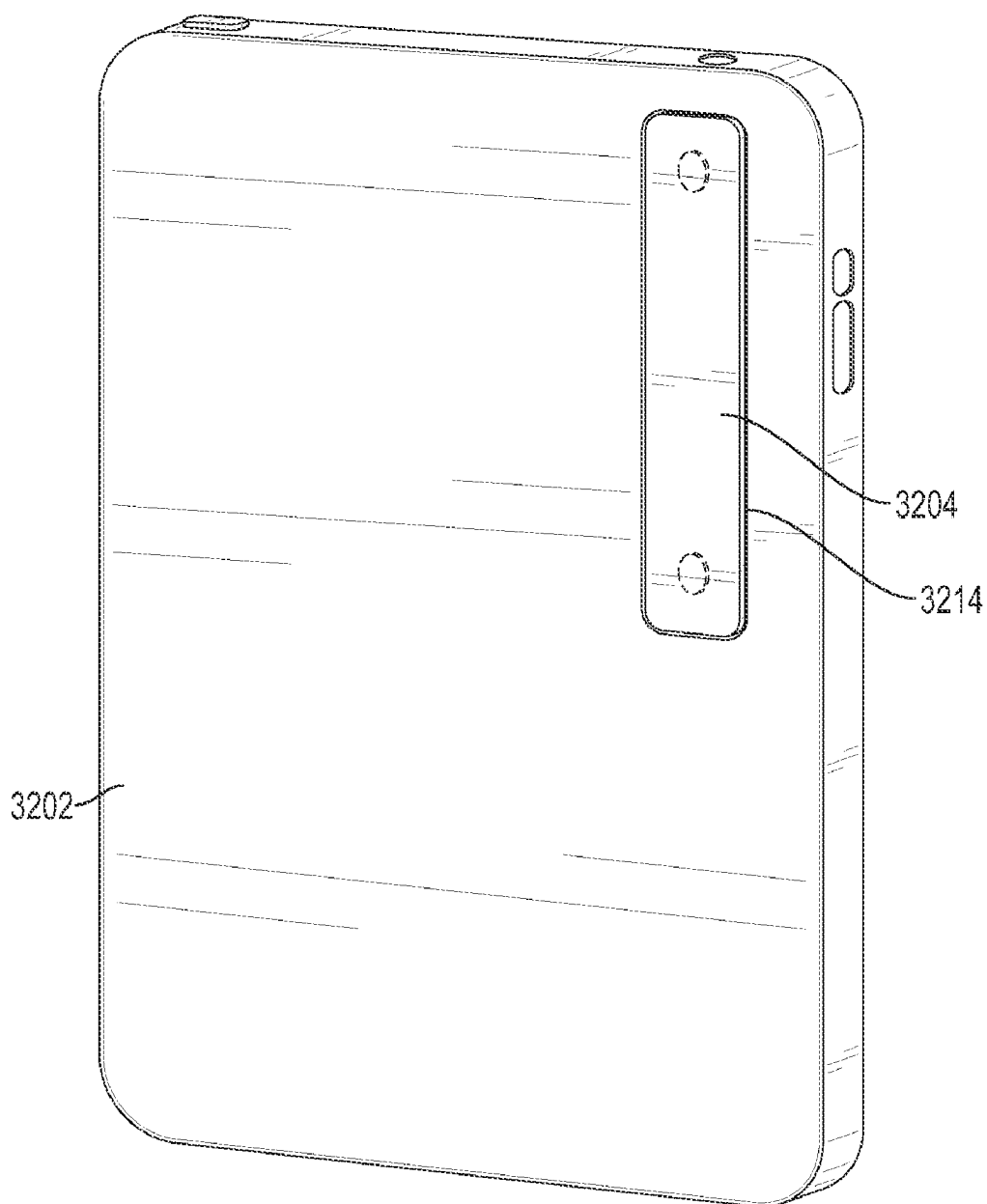


FIG. 32B

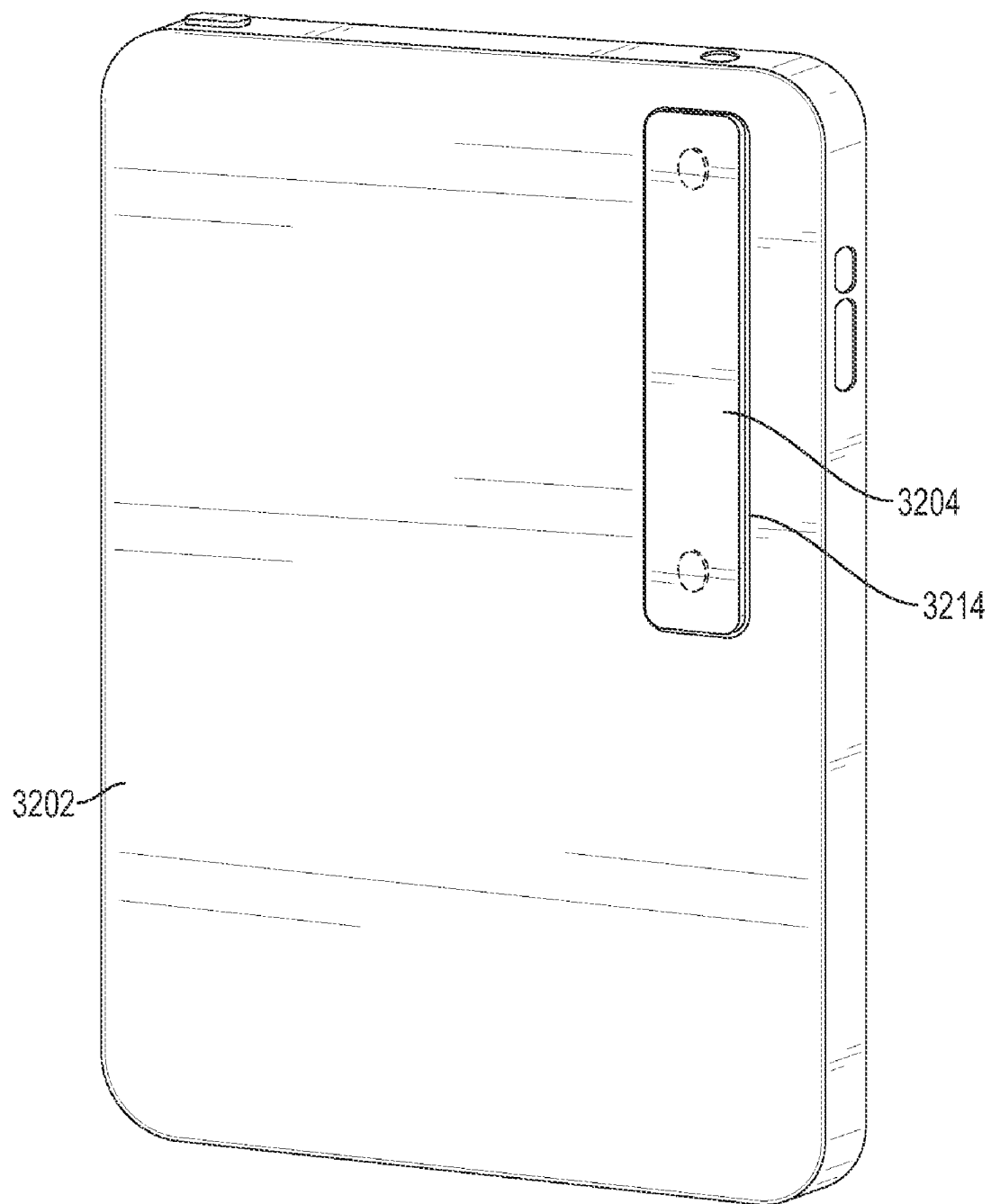


FIG. 32C

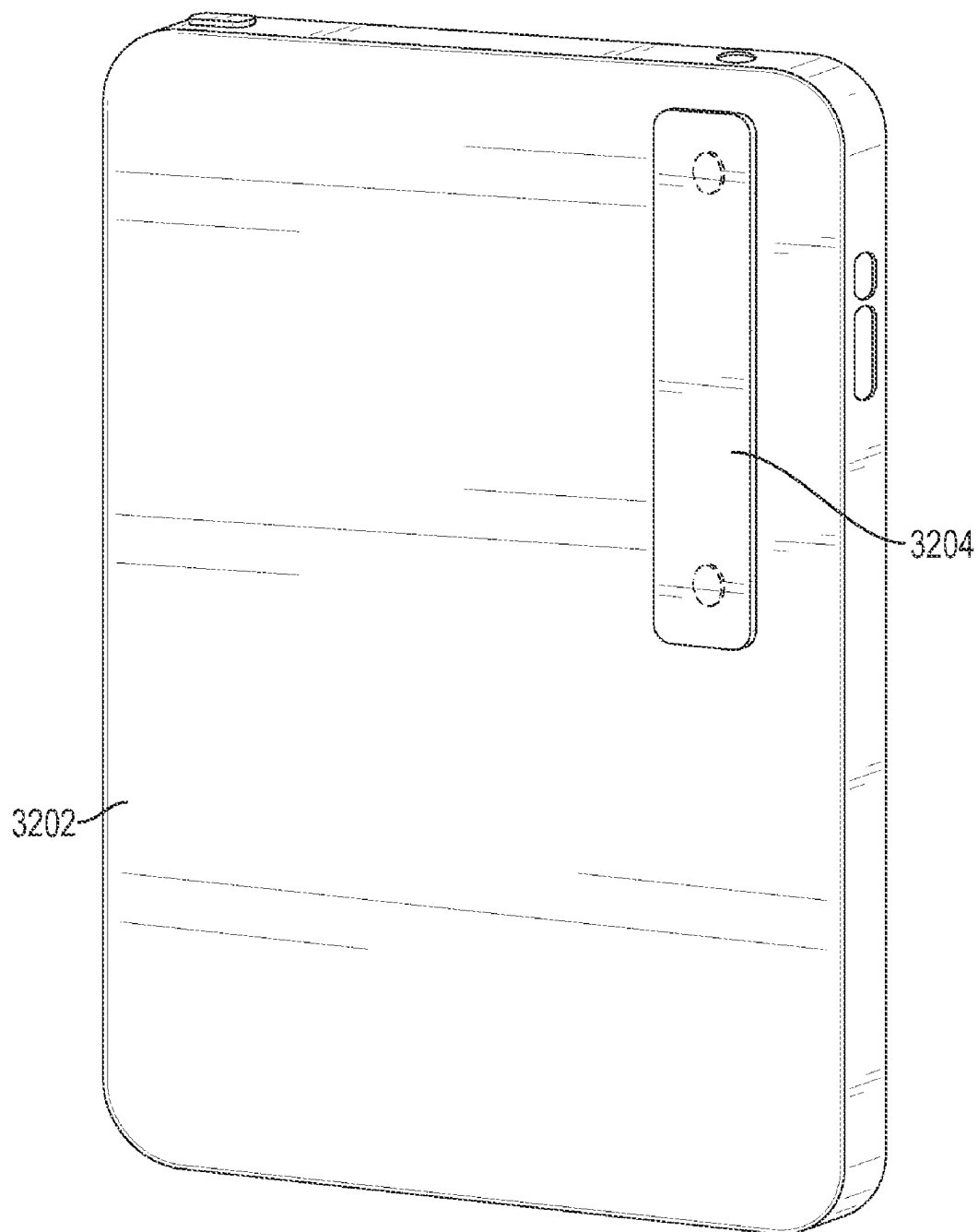


FIG. 32D

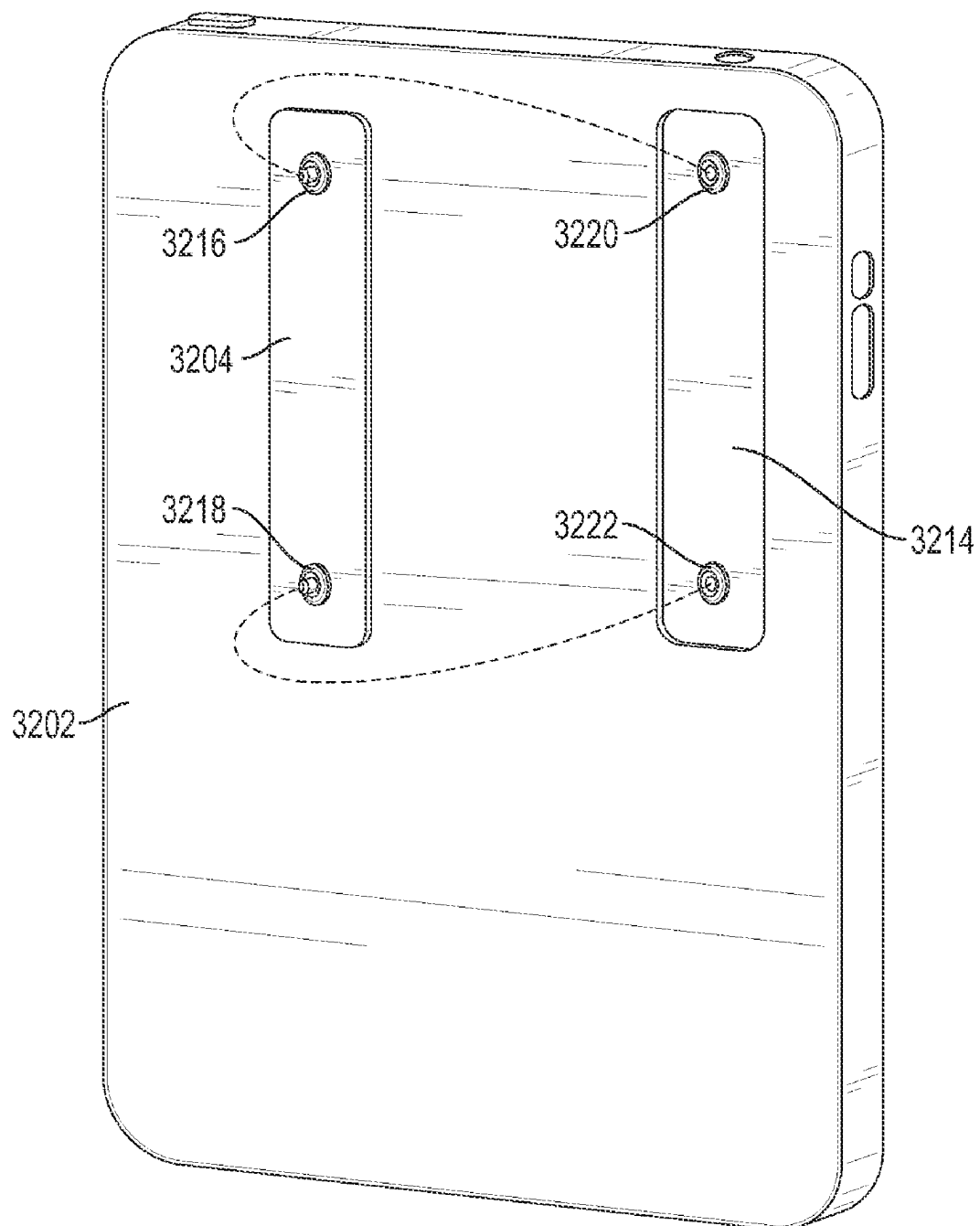


FIG. 32E

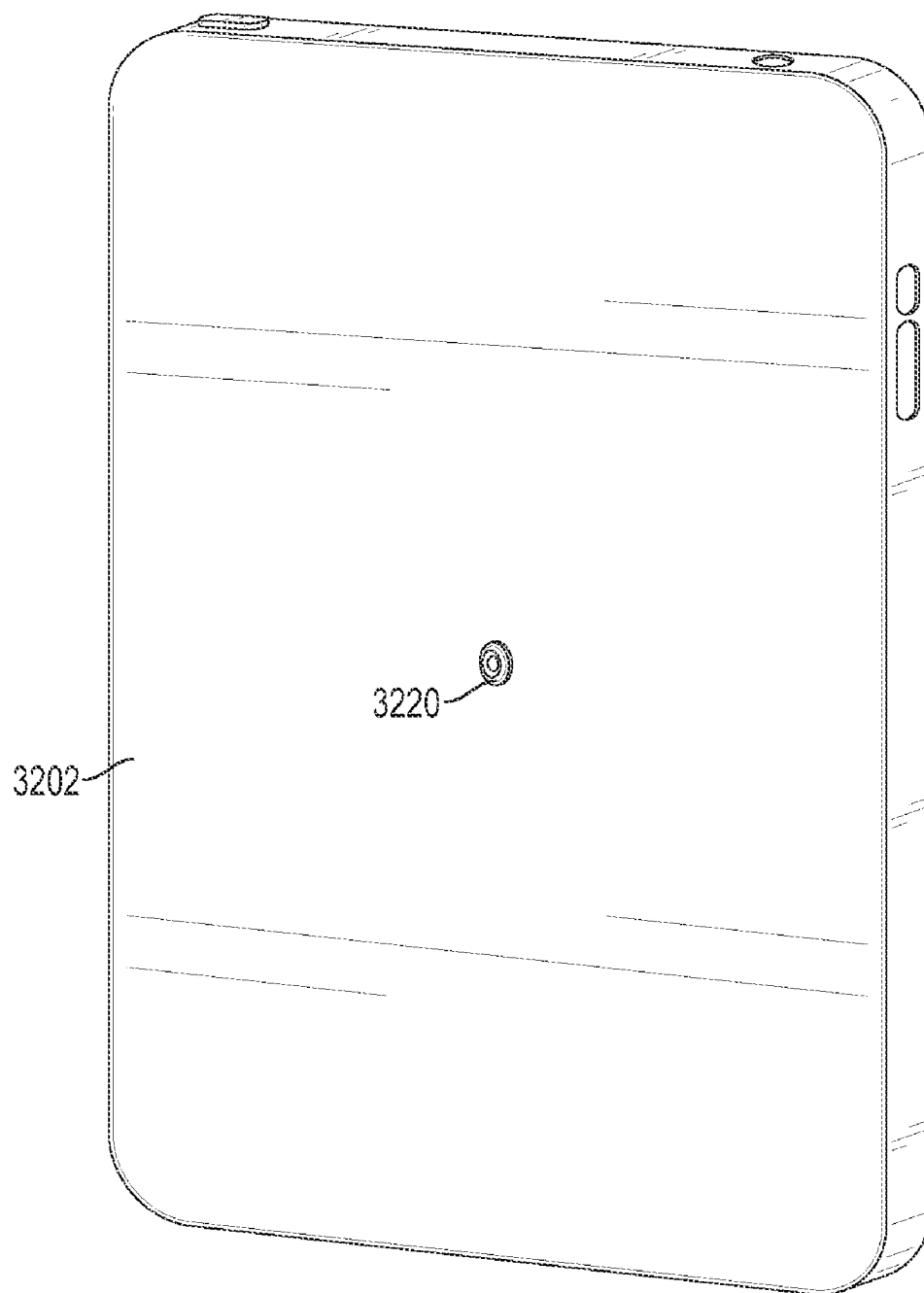


FIG. 32F

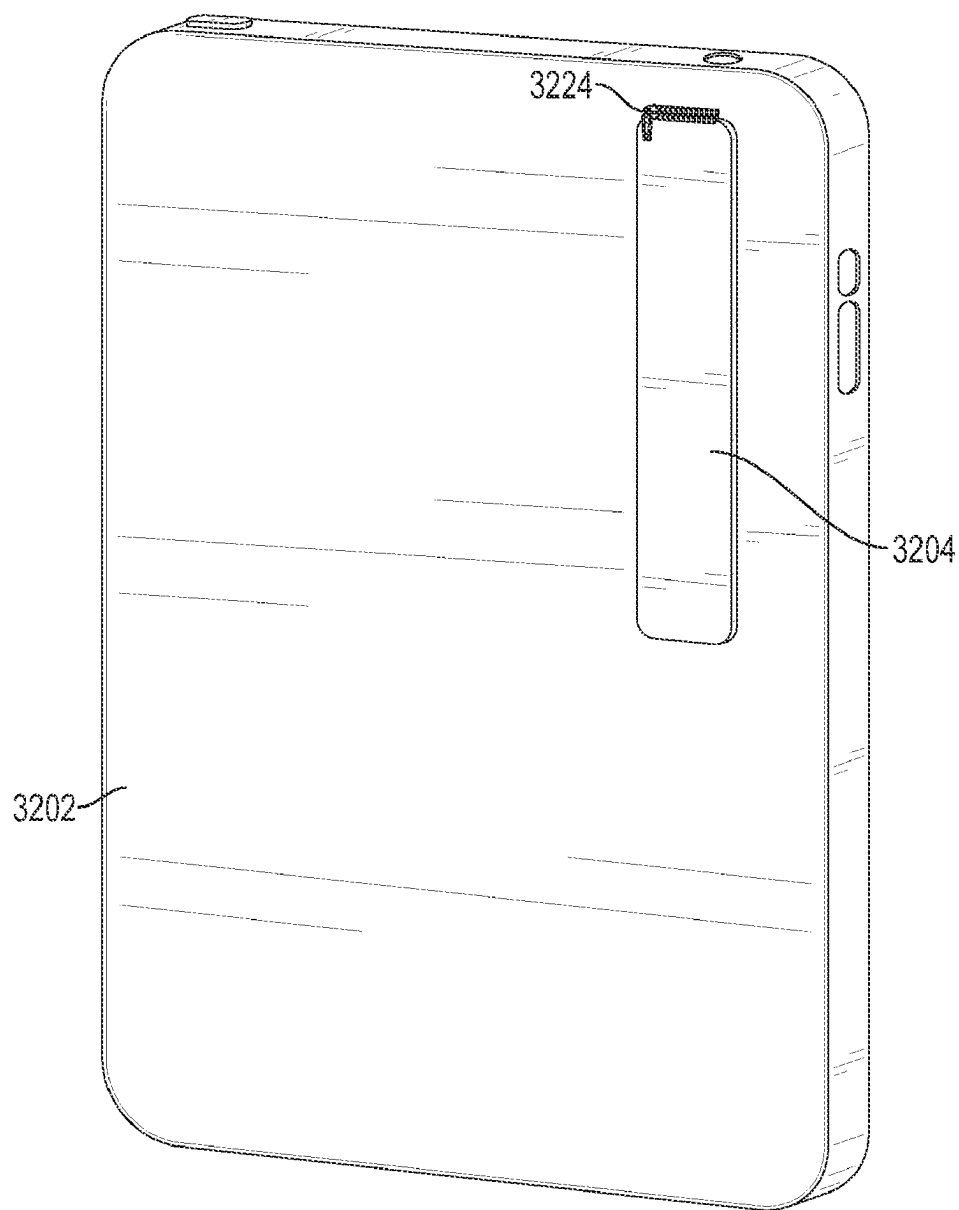


FIG. 32G

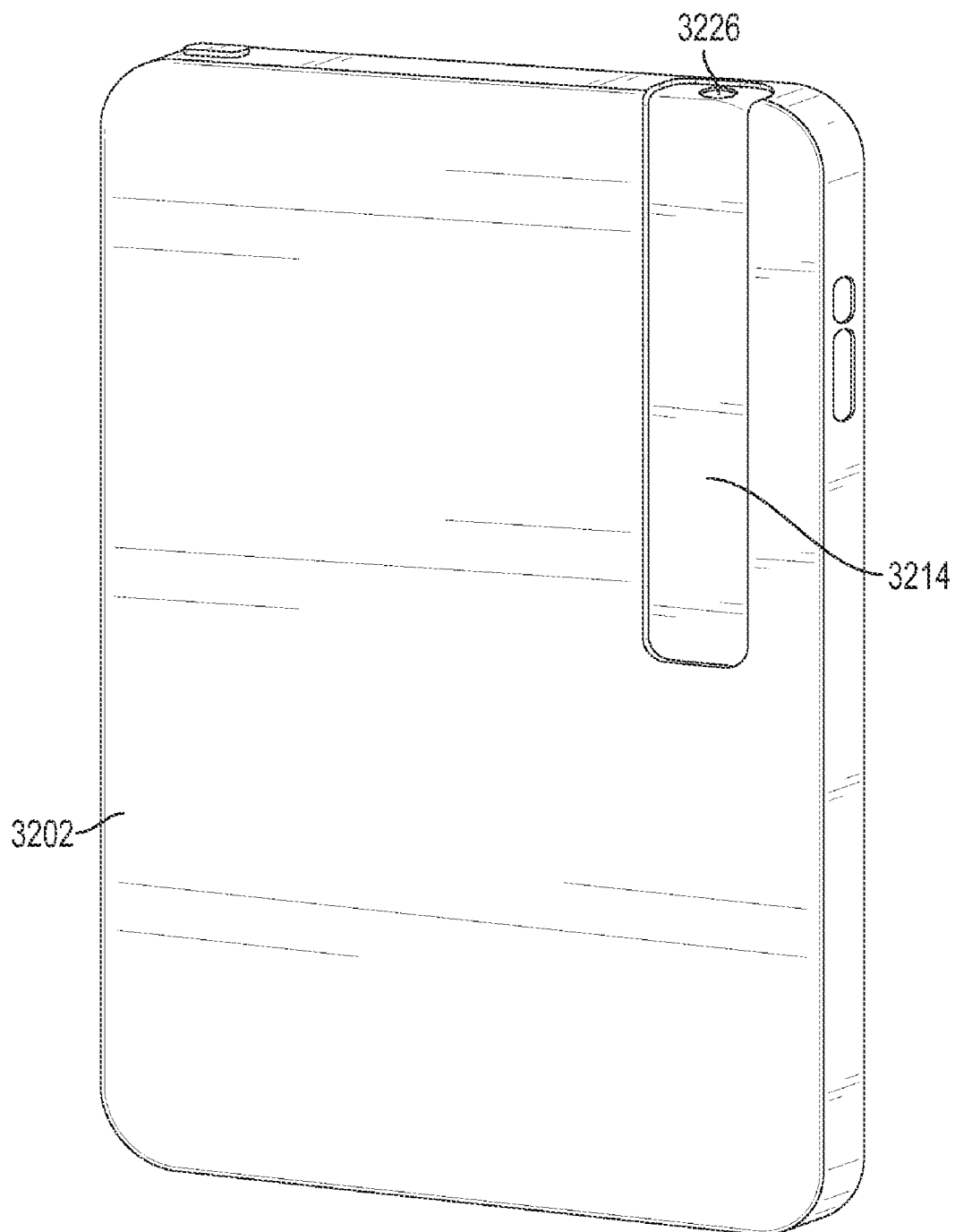


FIG. 32H

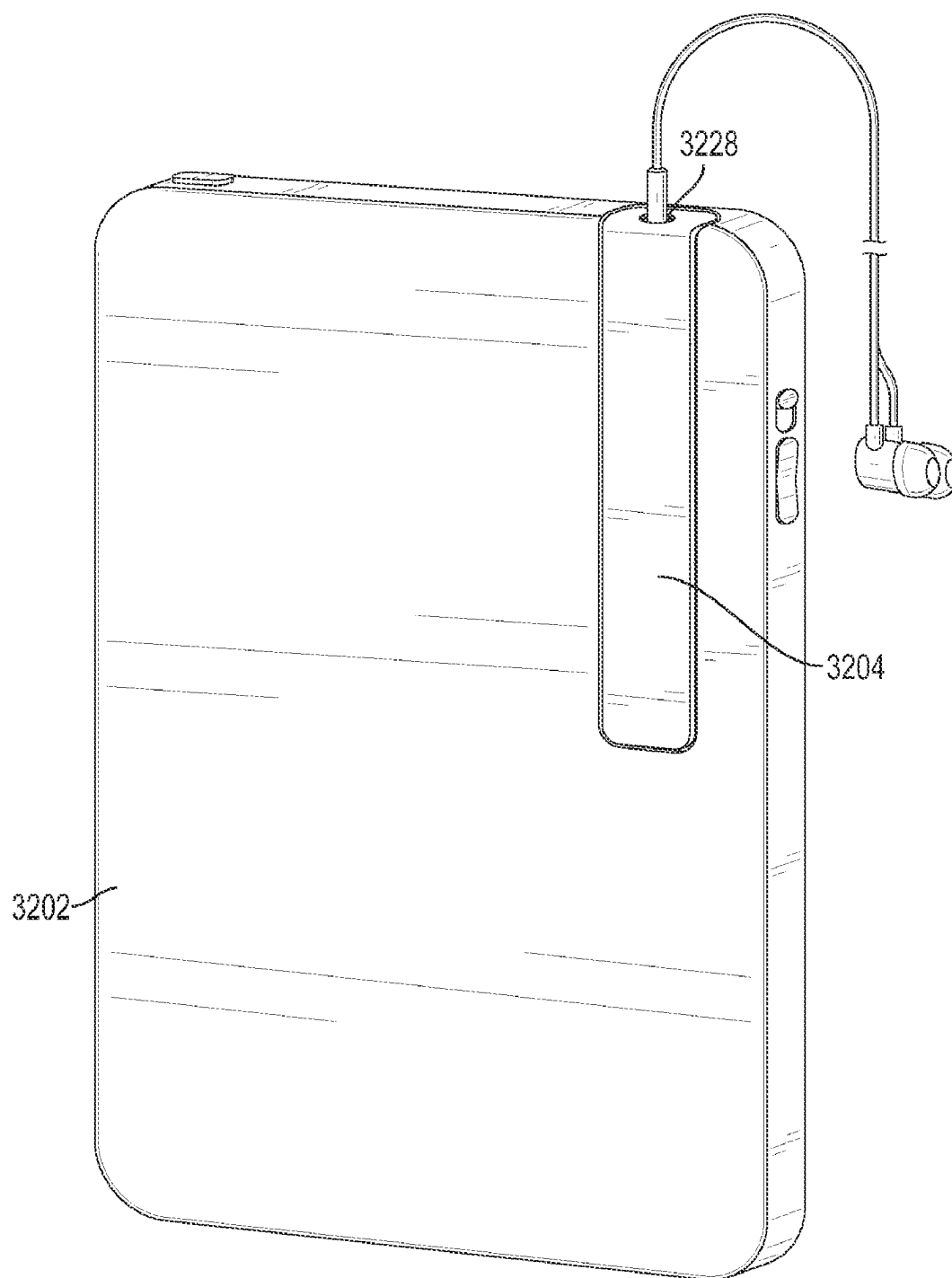


FIG. 32I

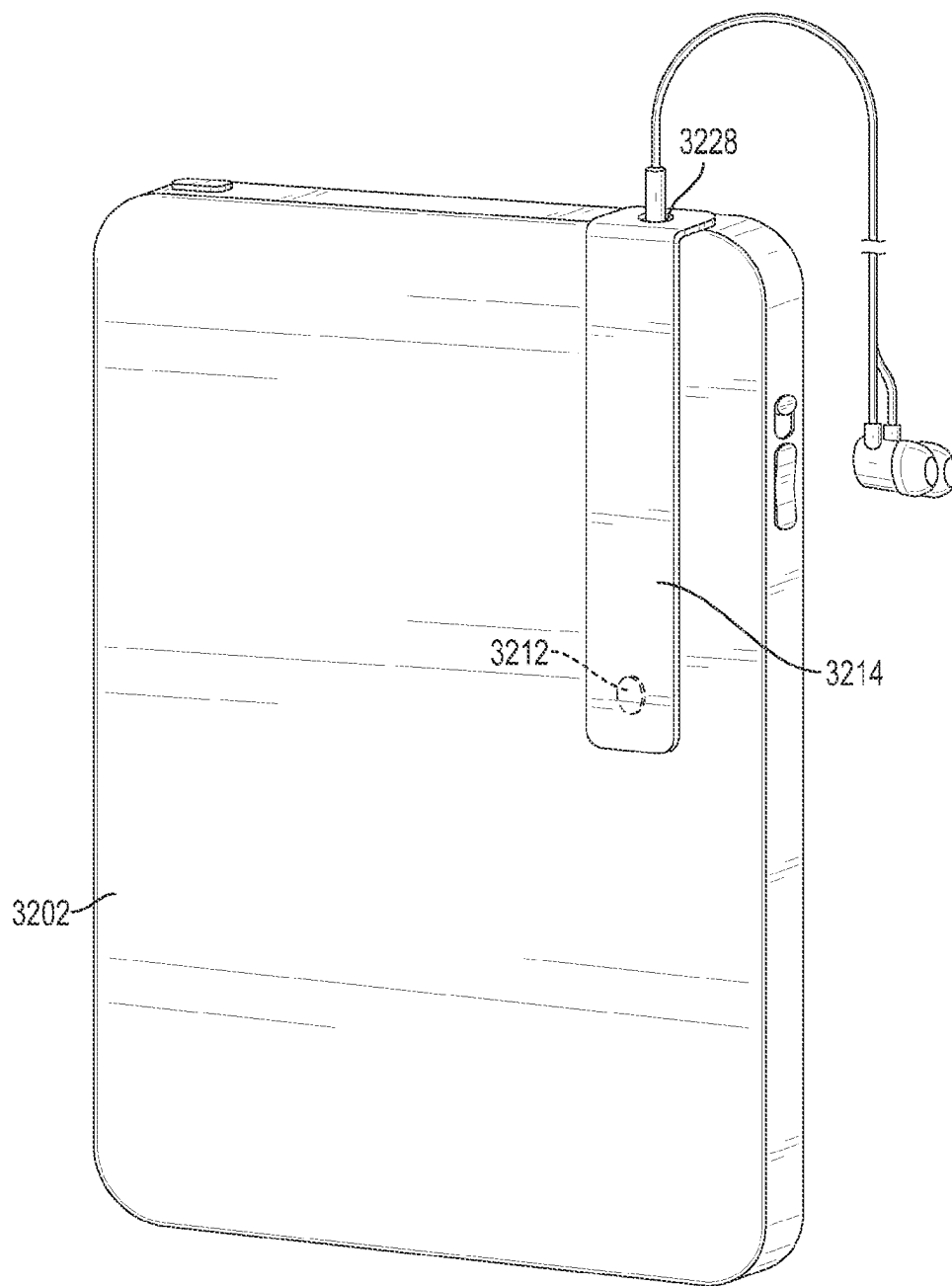


FIG. 32J

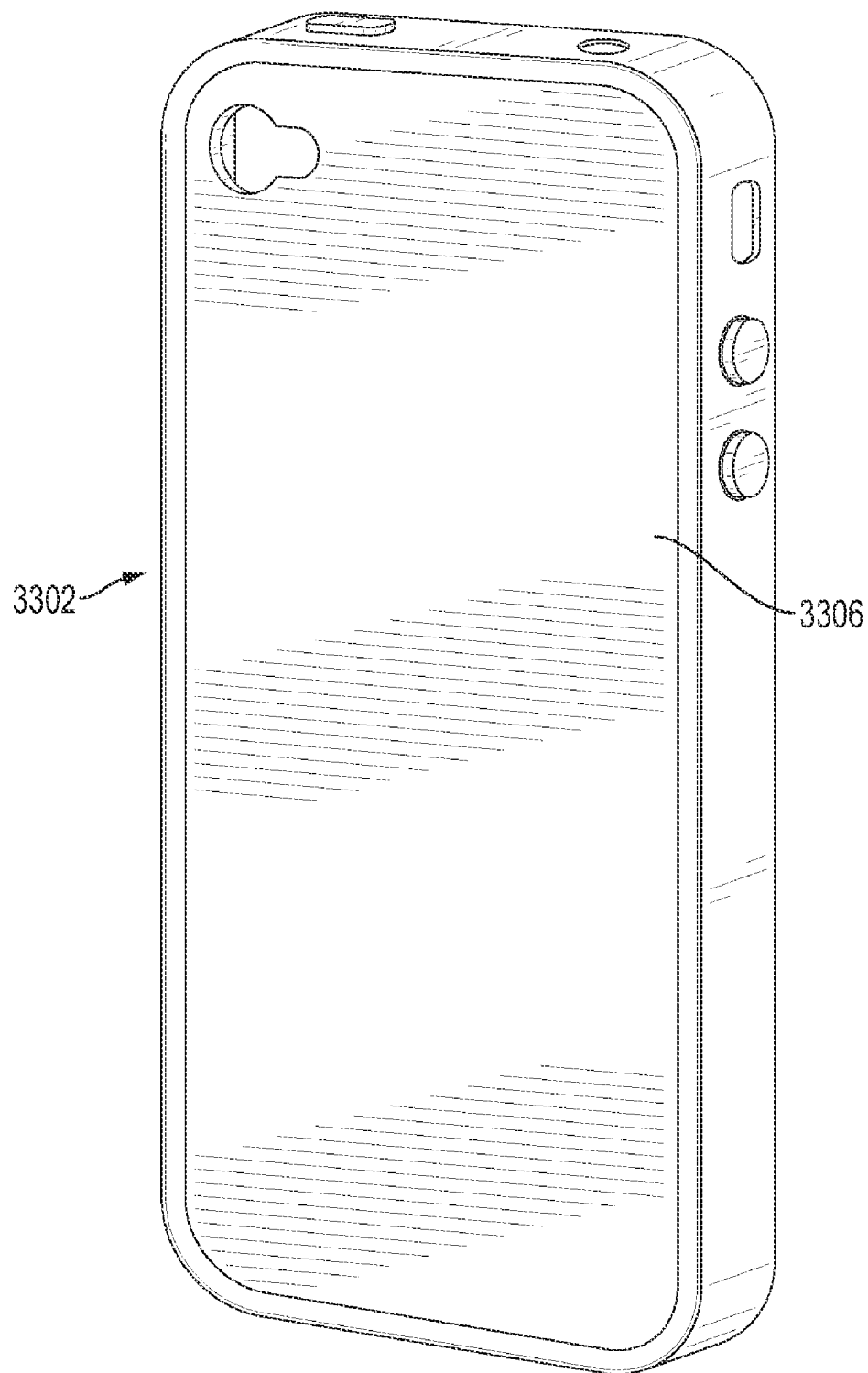


FIG. 33A

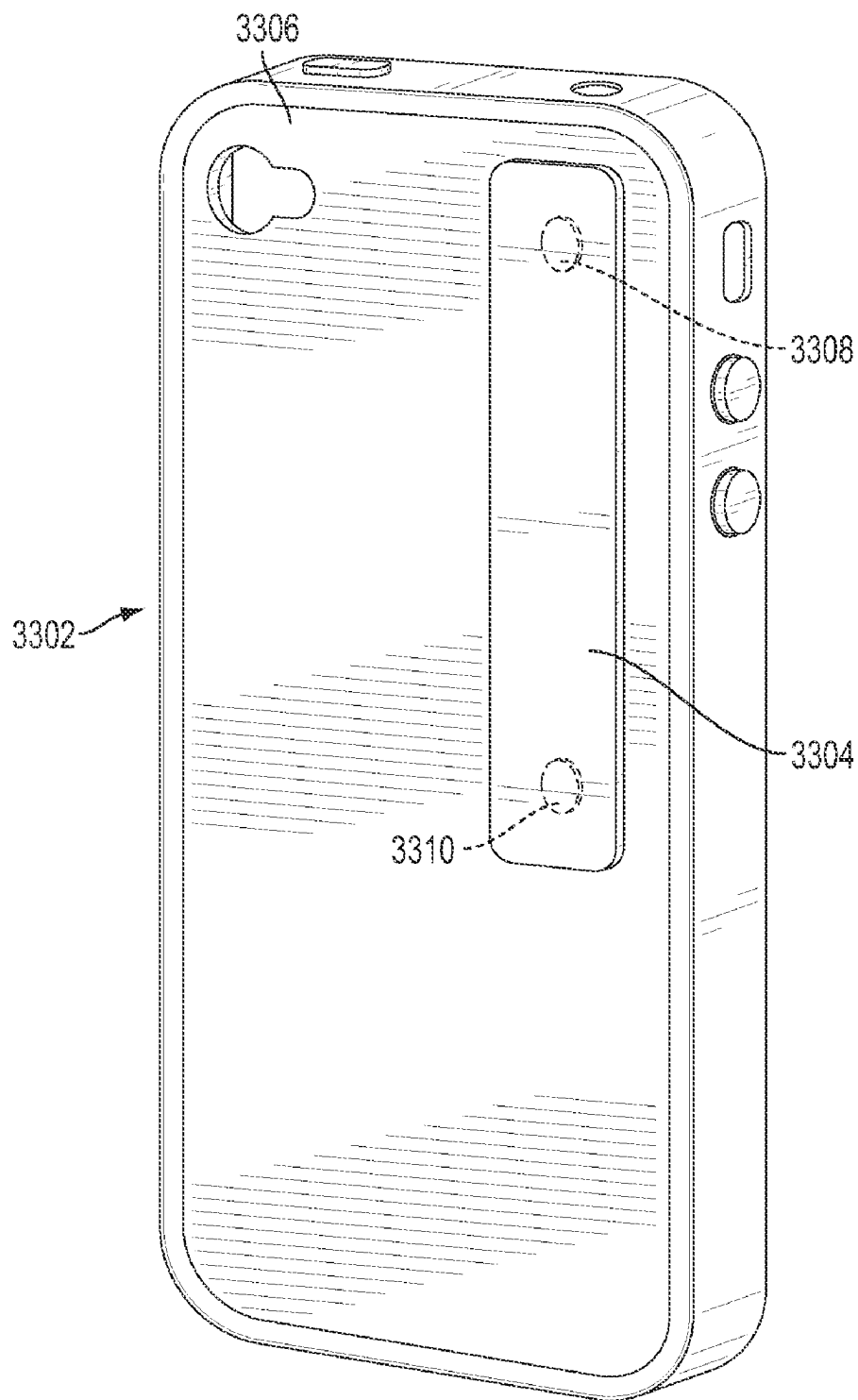


FIG. 33B

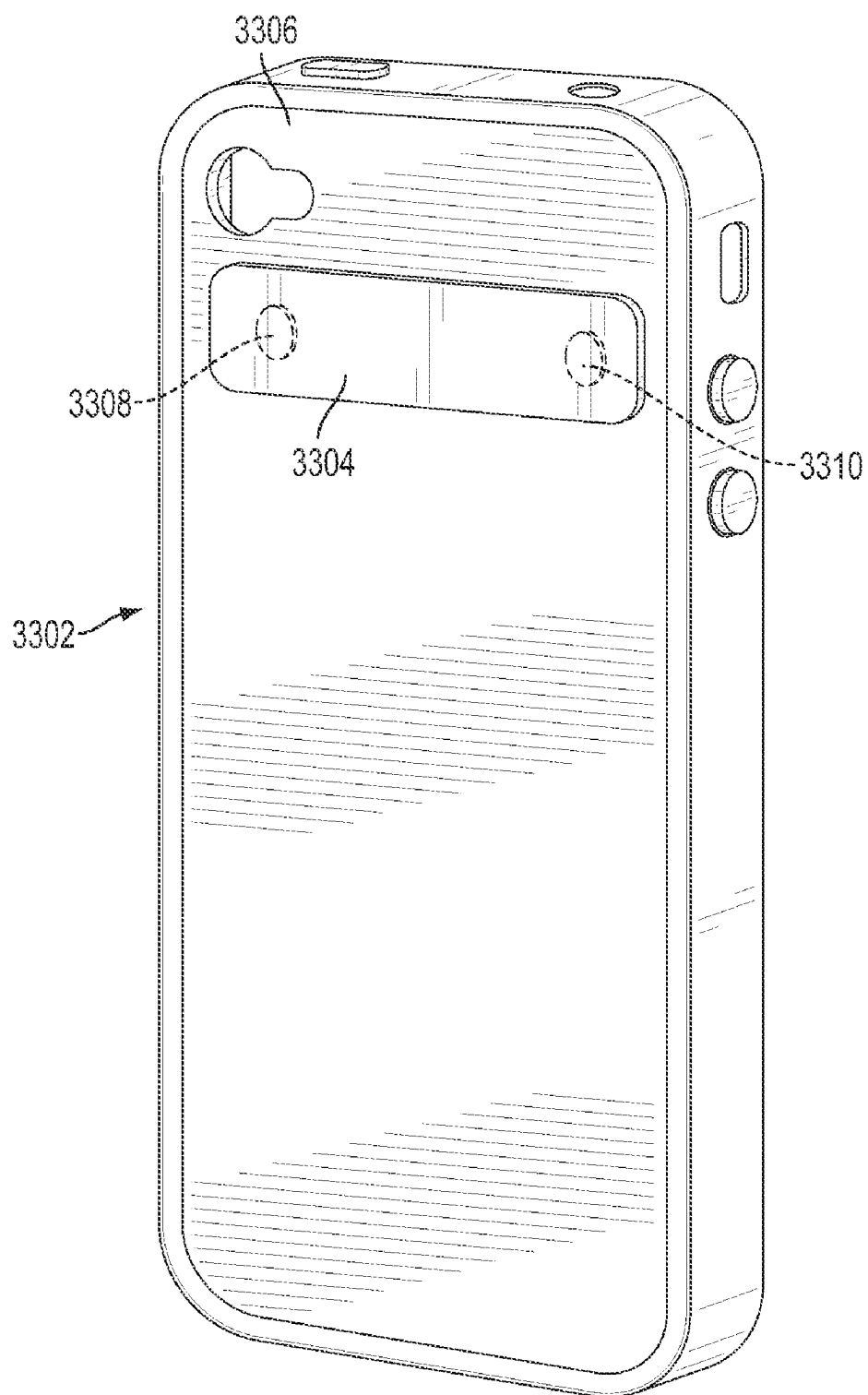


FIG. 33C

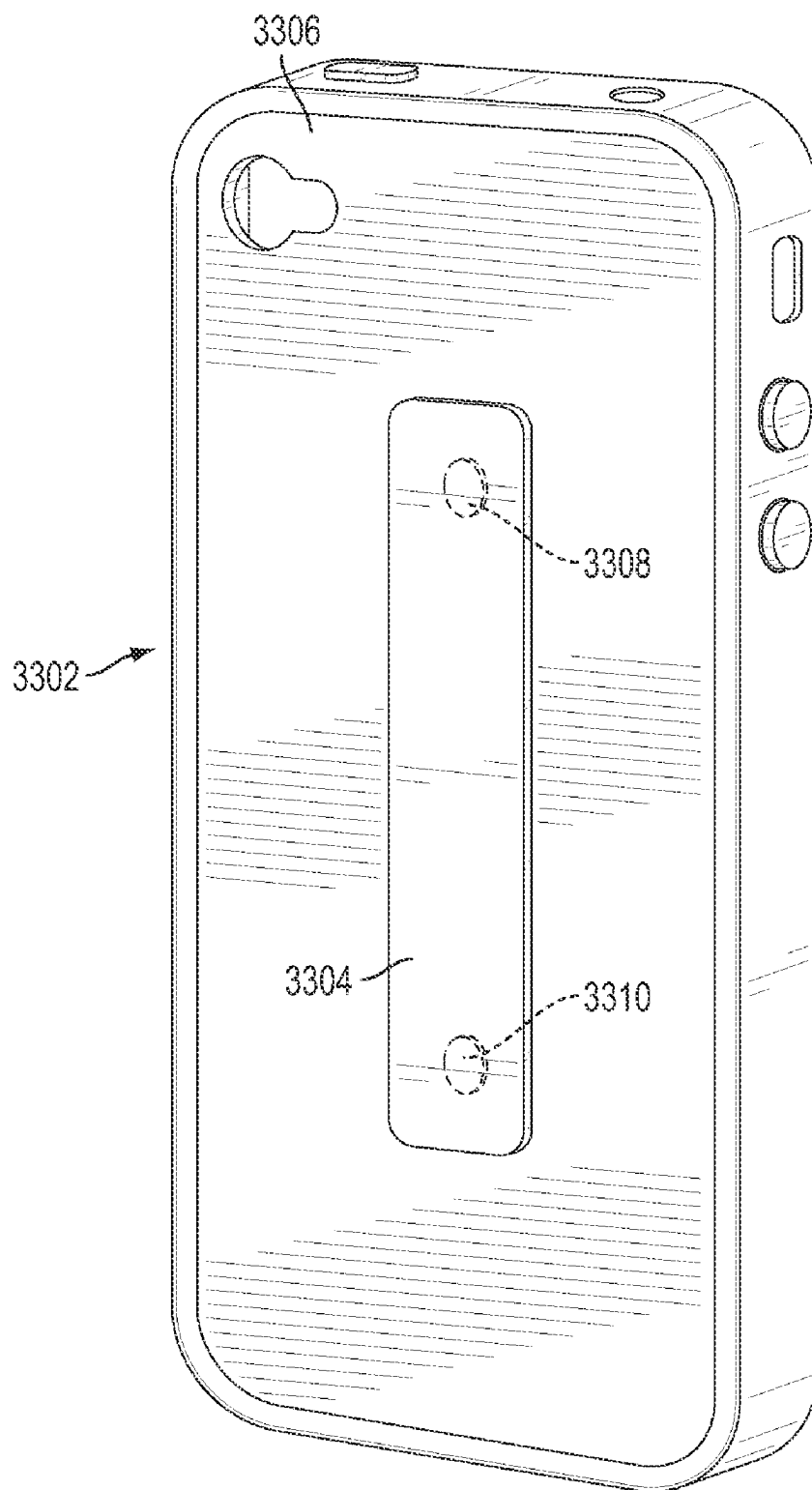


FIG. 33D

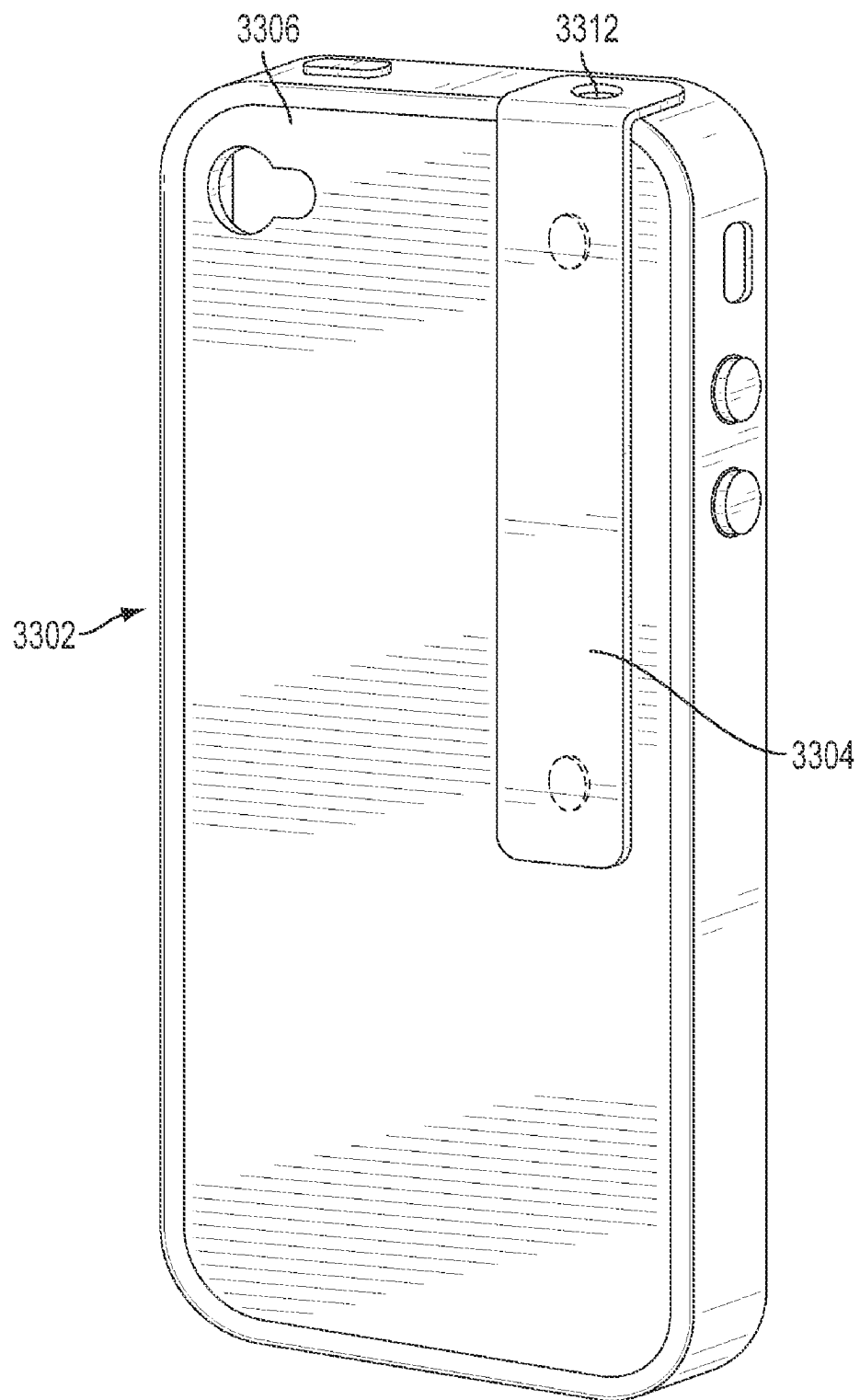


FIG. 33E

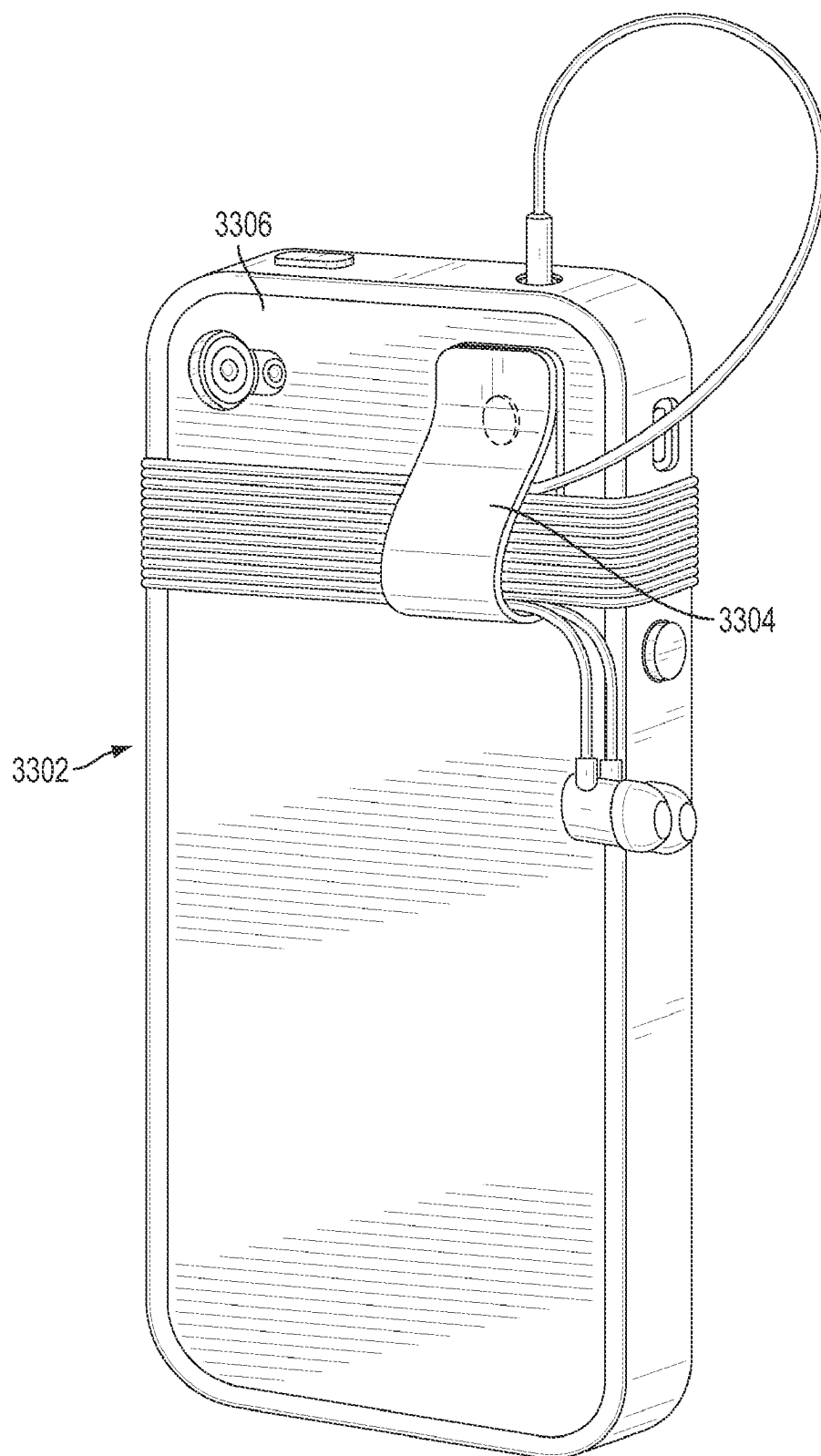


FIG. 33F

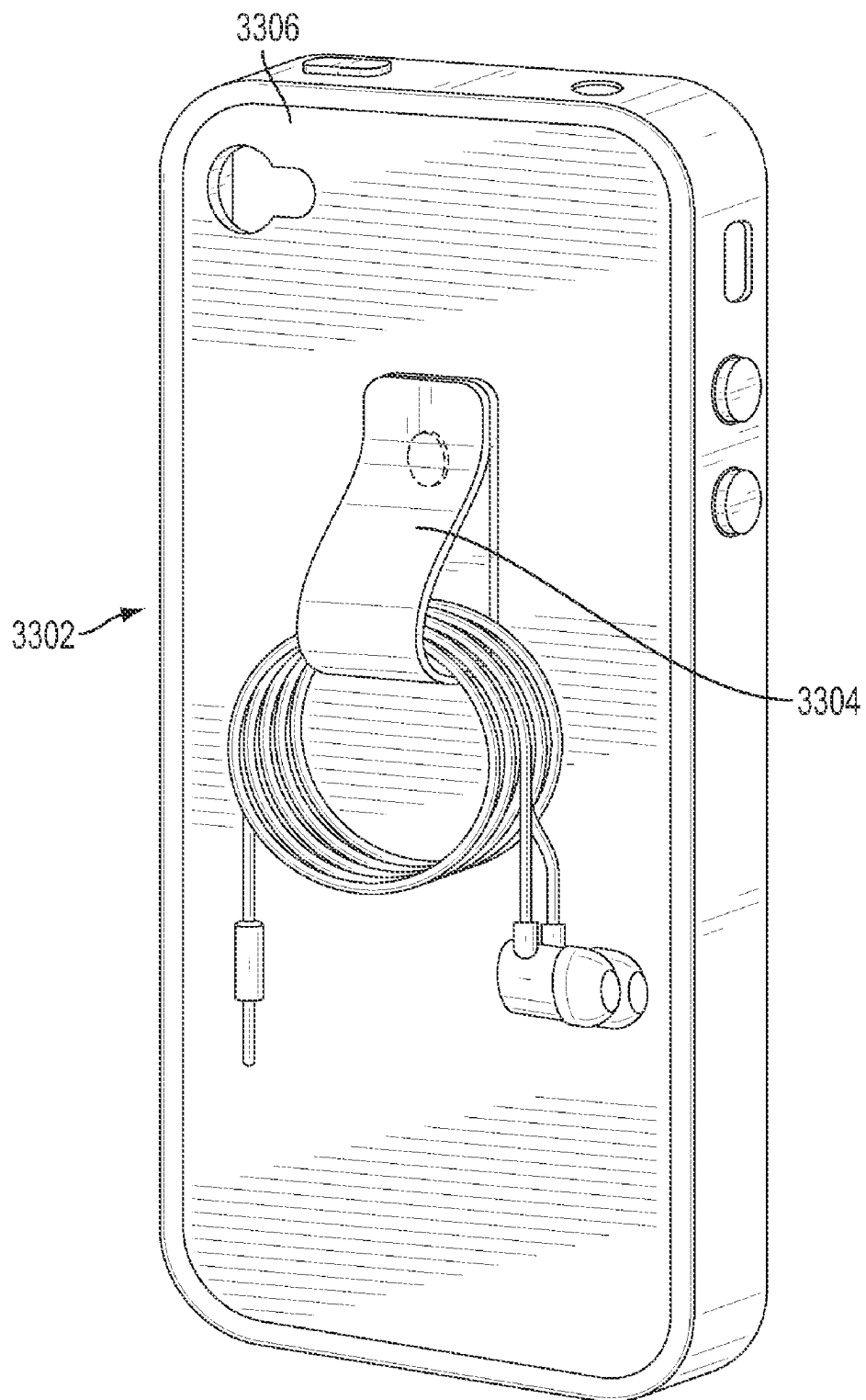


FIG. 33G

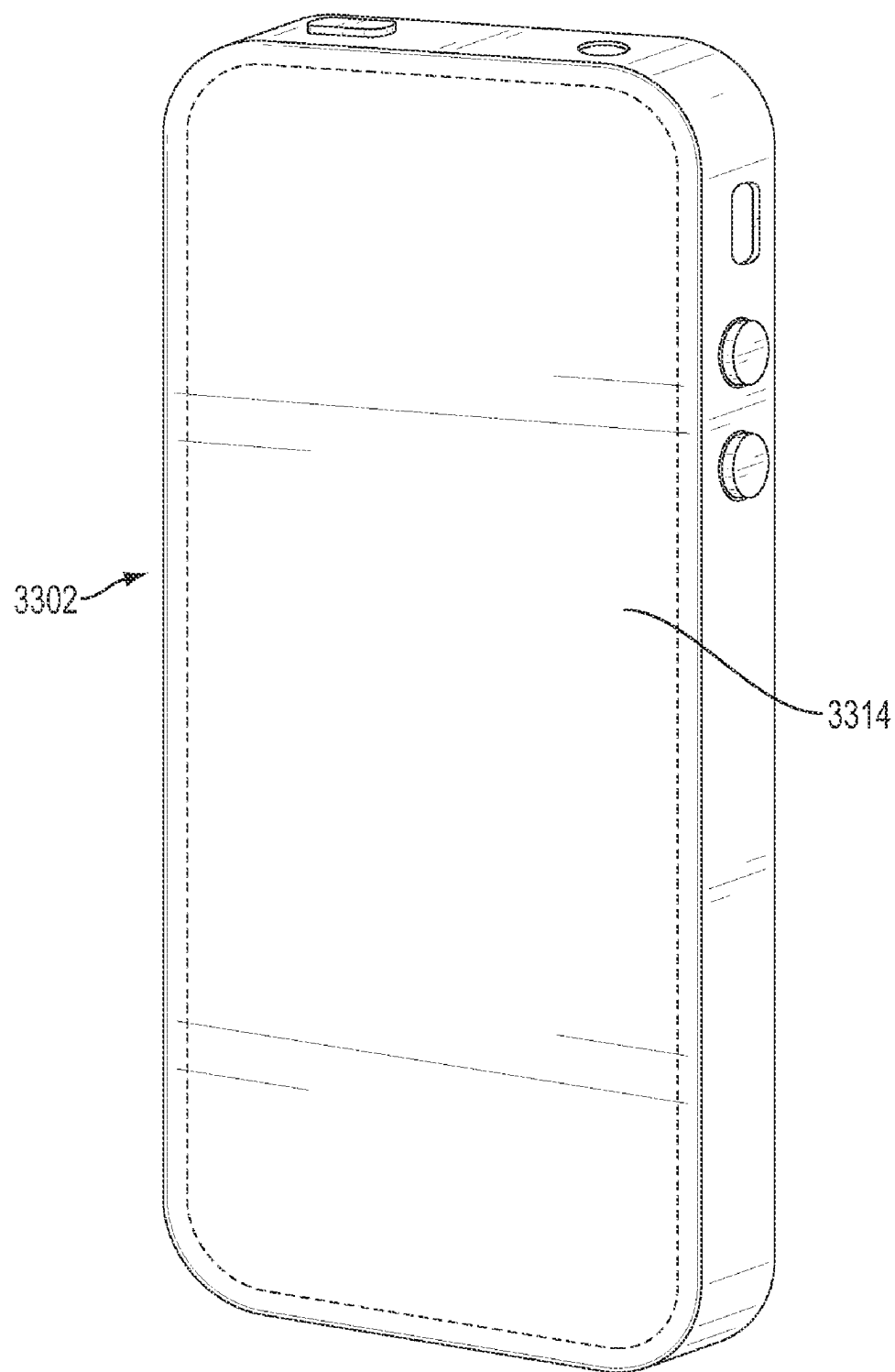


FIG. 33H

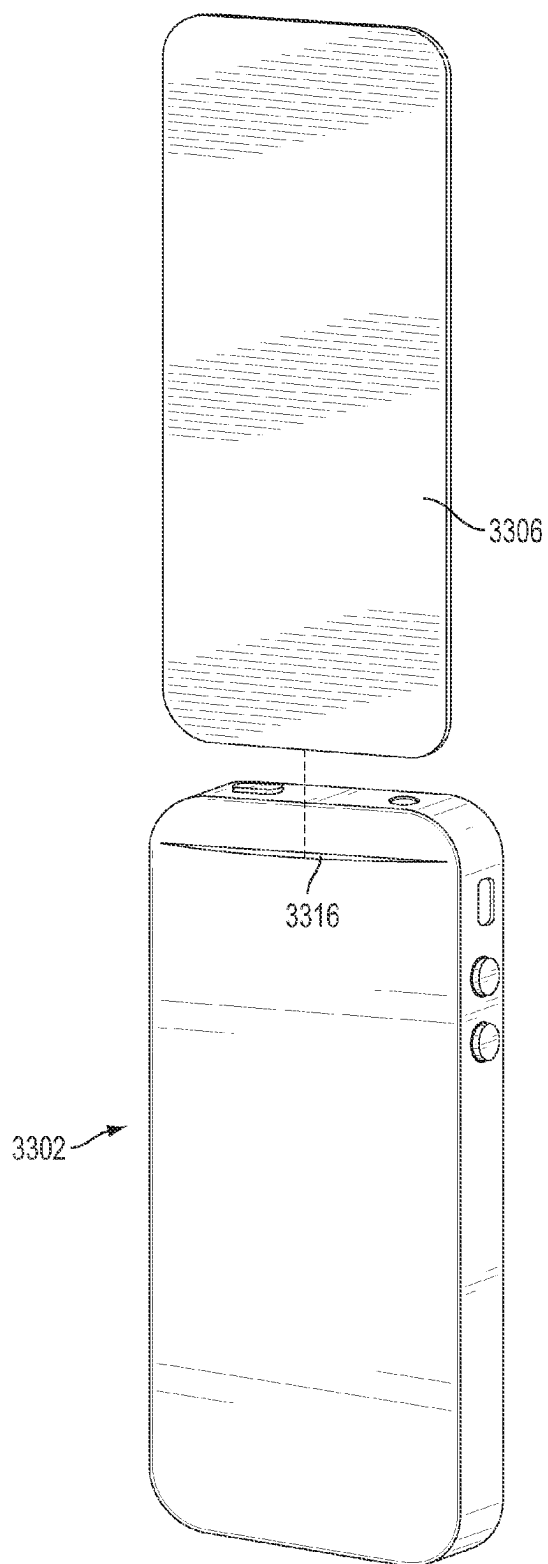


FIG. 33I

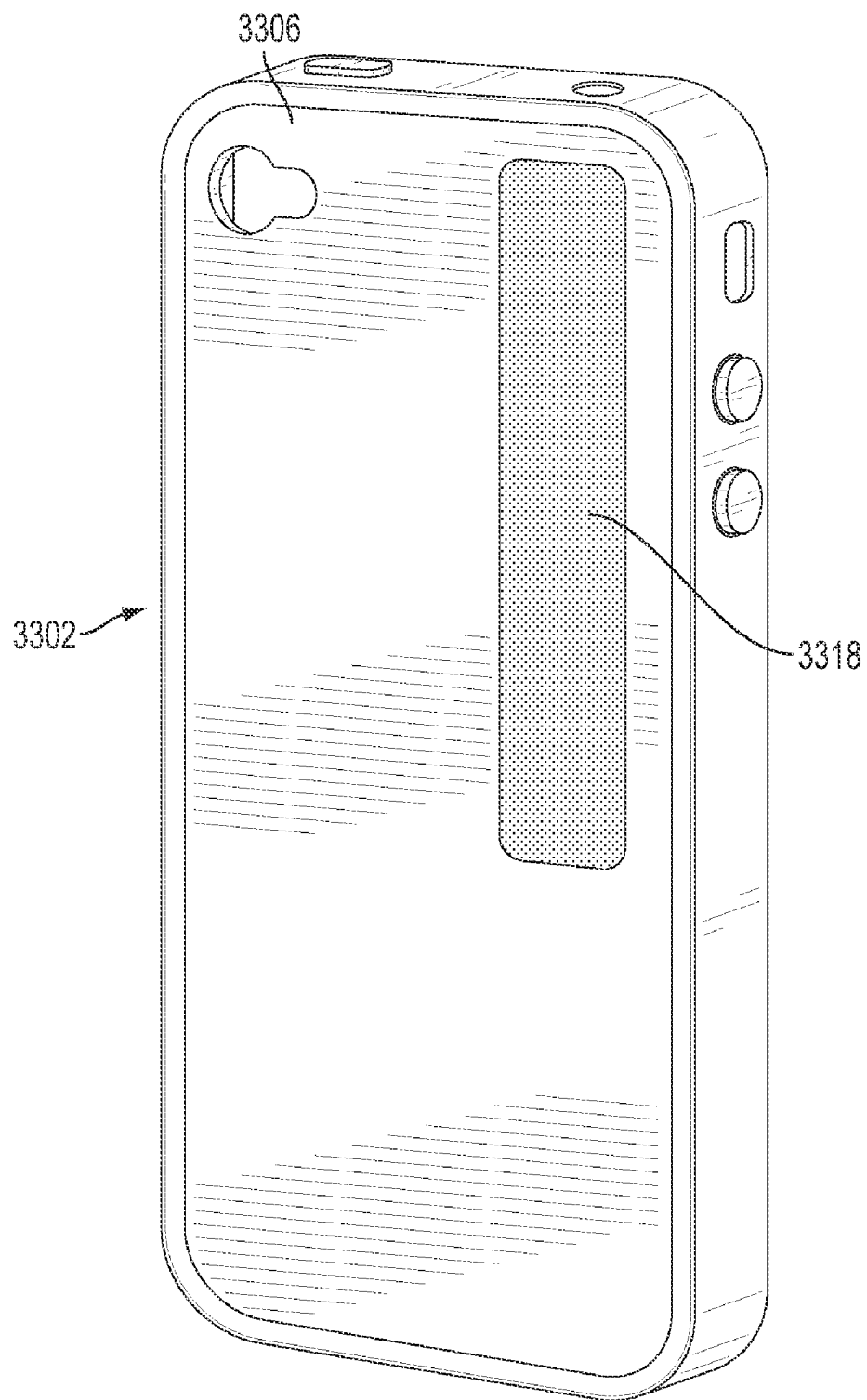


FIG. 33J

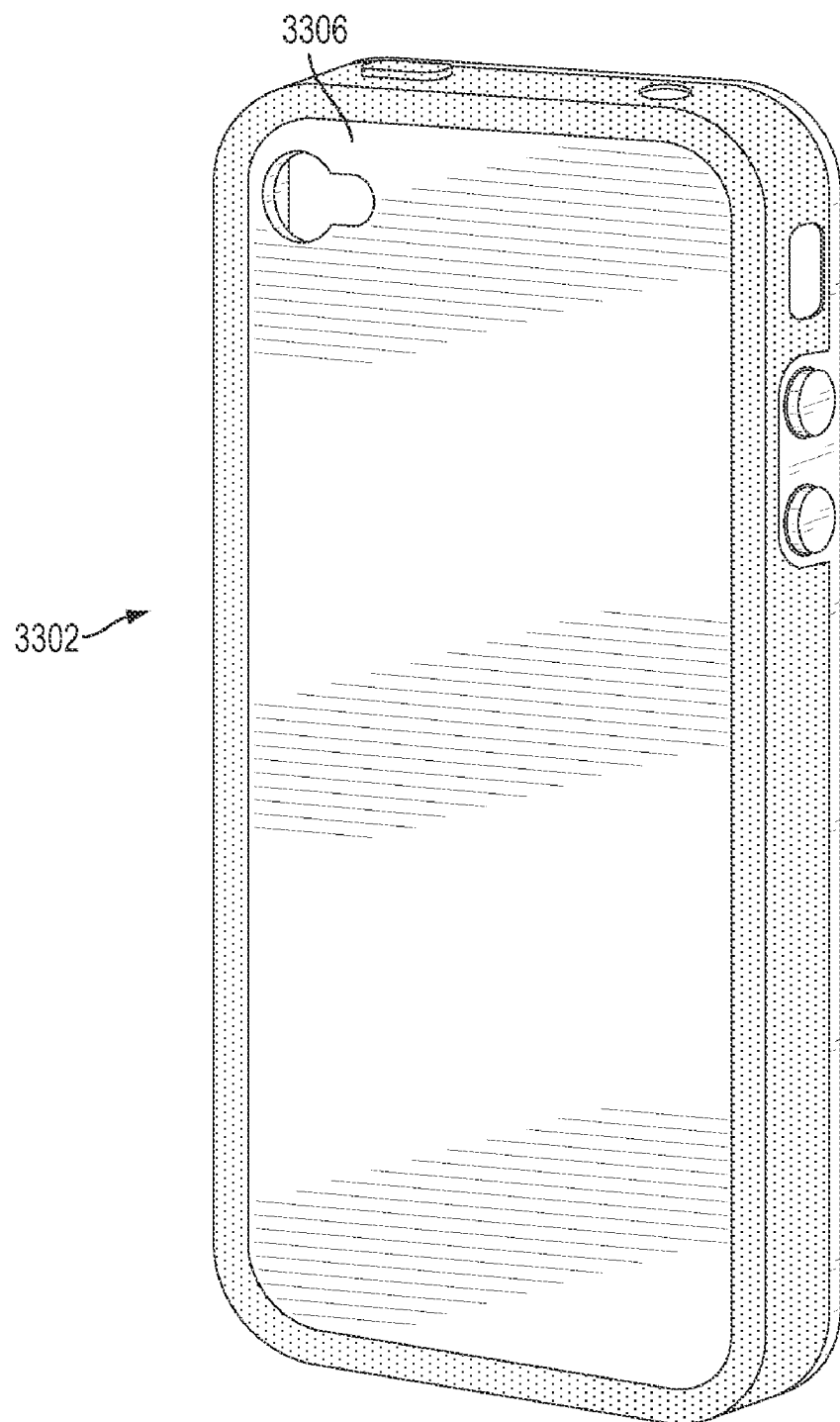


FIG. 33K

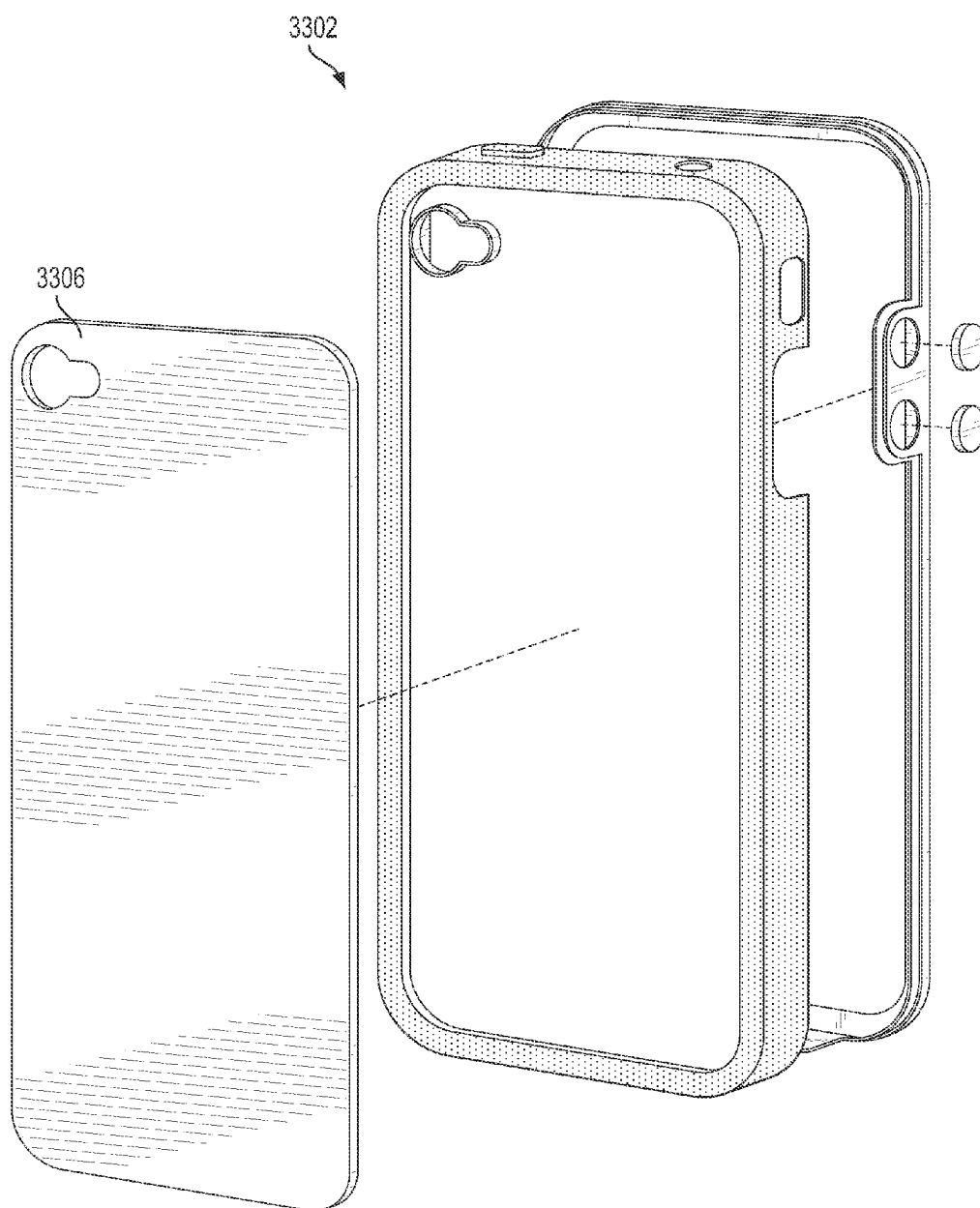


FIG. 33L

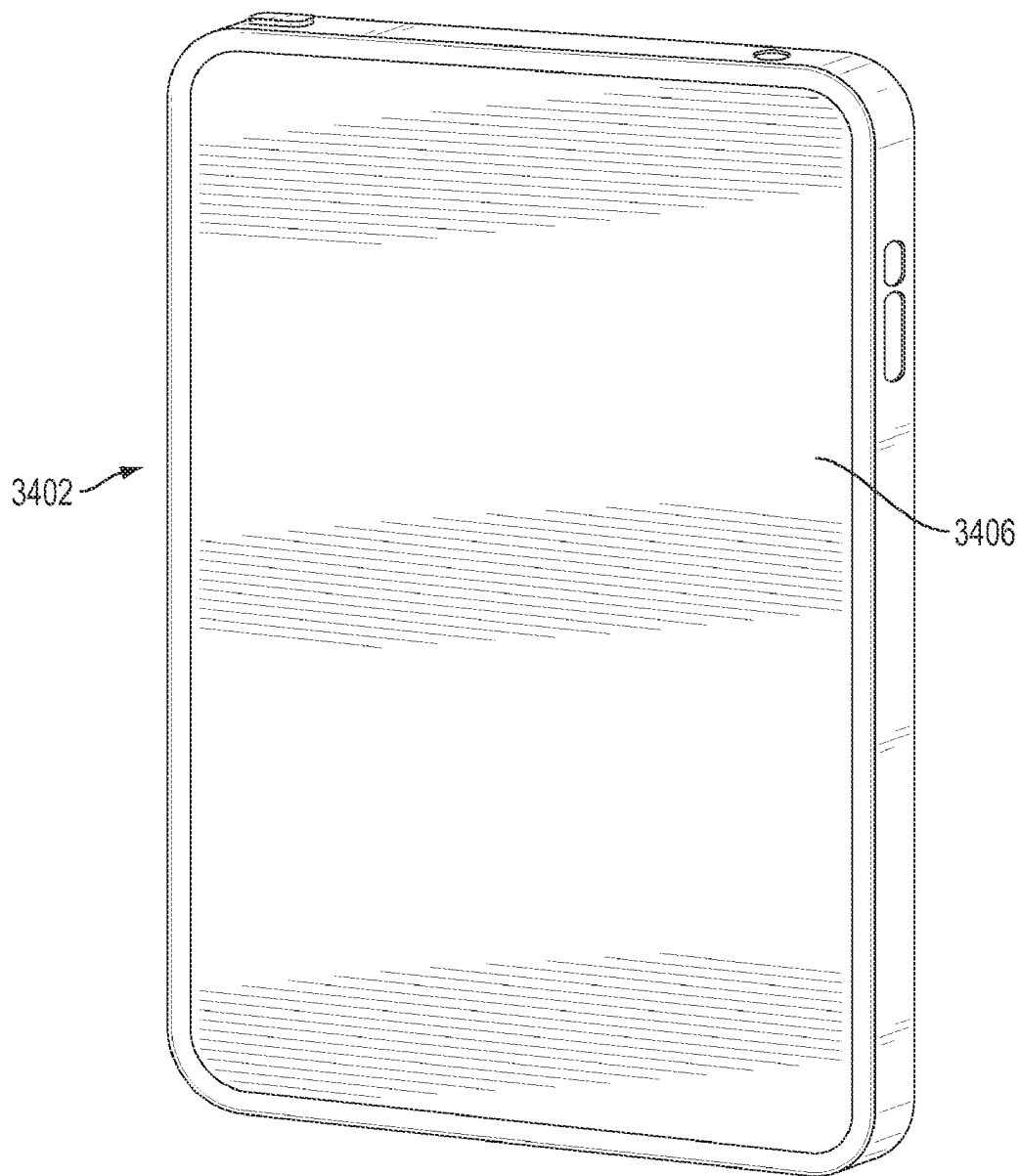


FIG. 34A

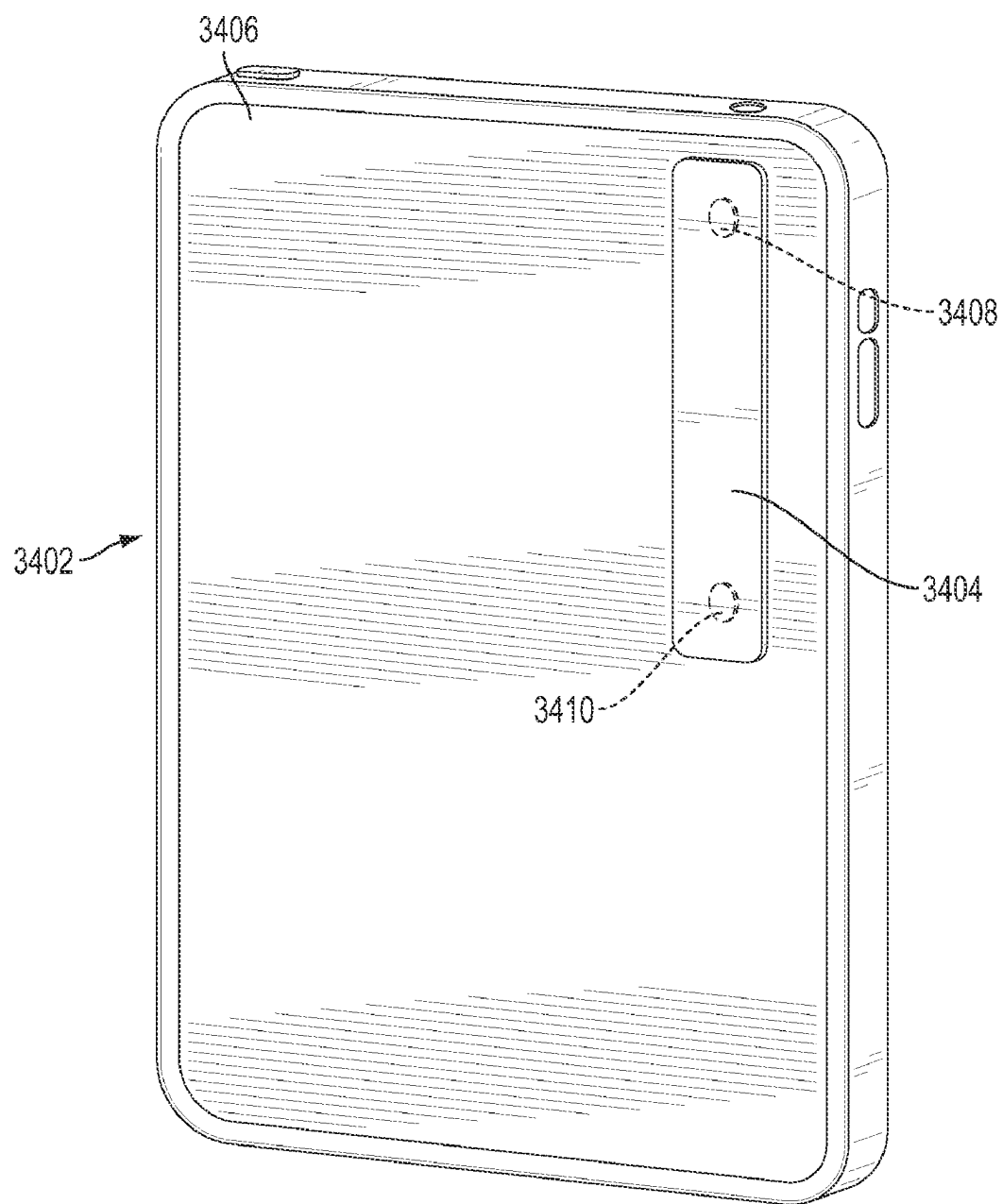


FIG. 34B

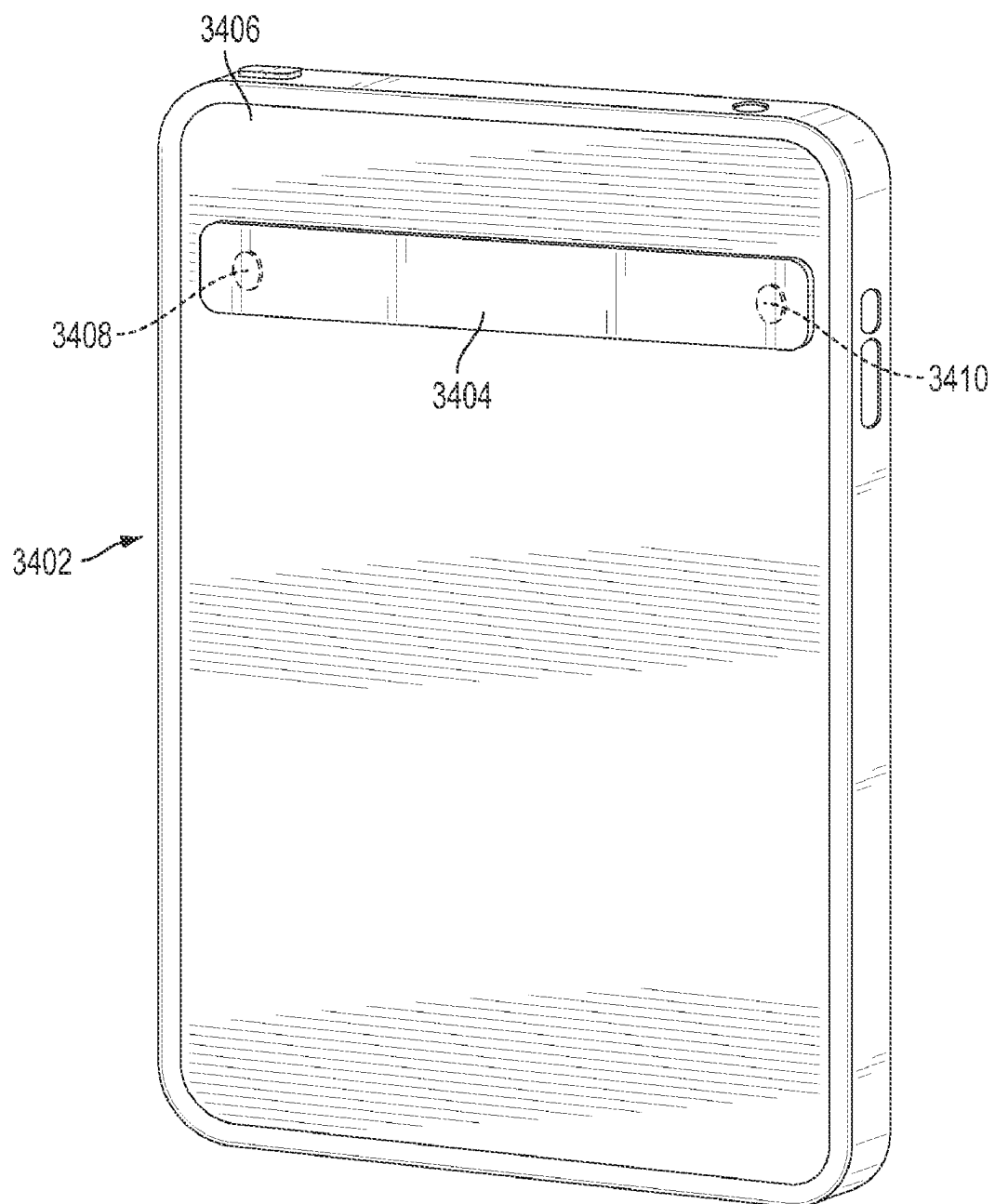


FIG. 34C

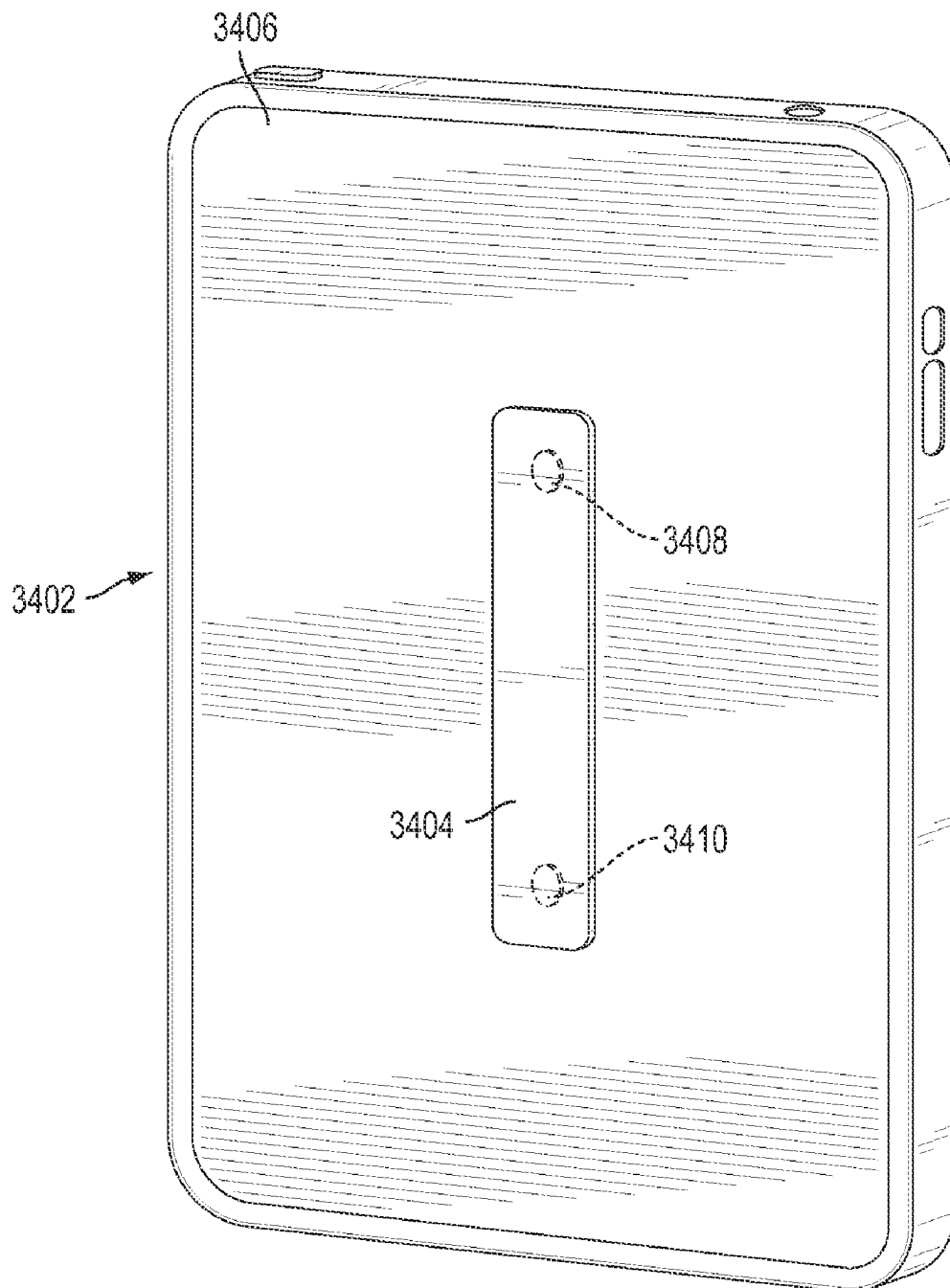


FIG. 34D

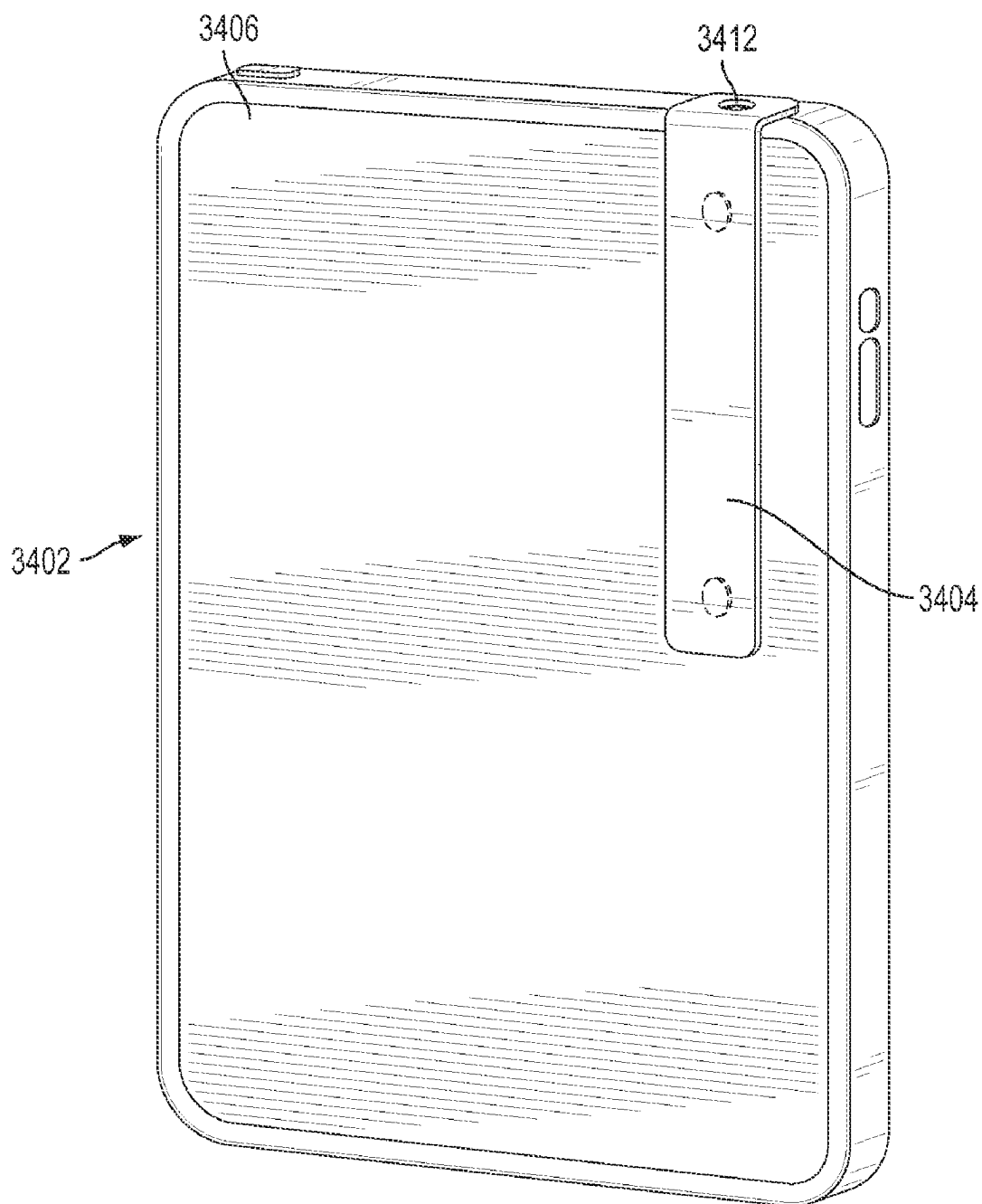


FIG. 34E

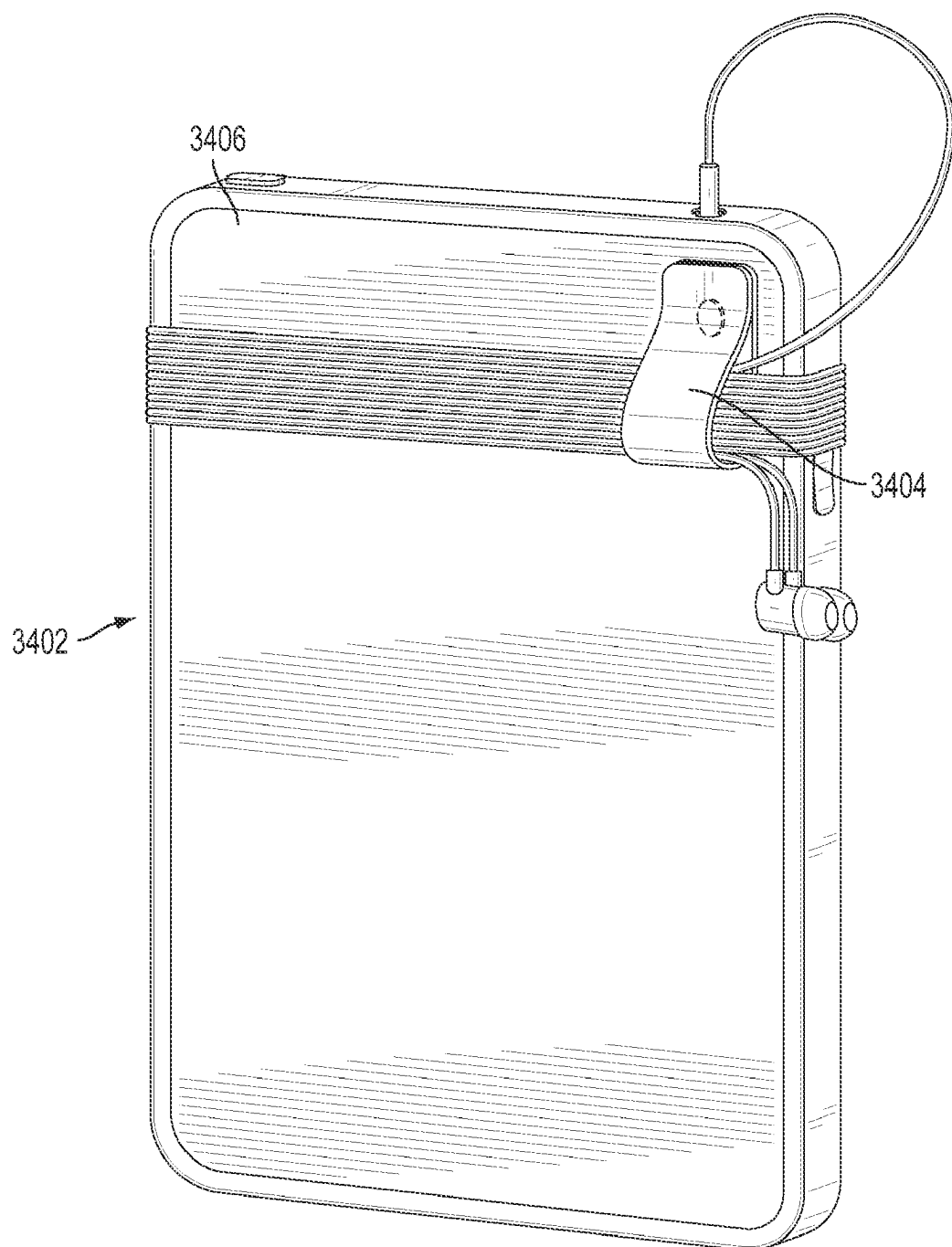


FIG. 34F

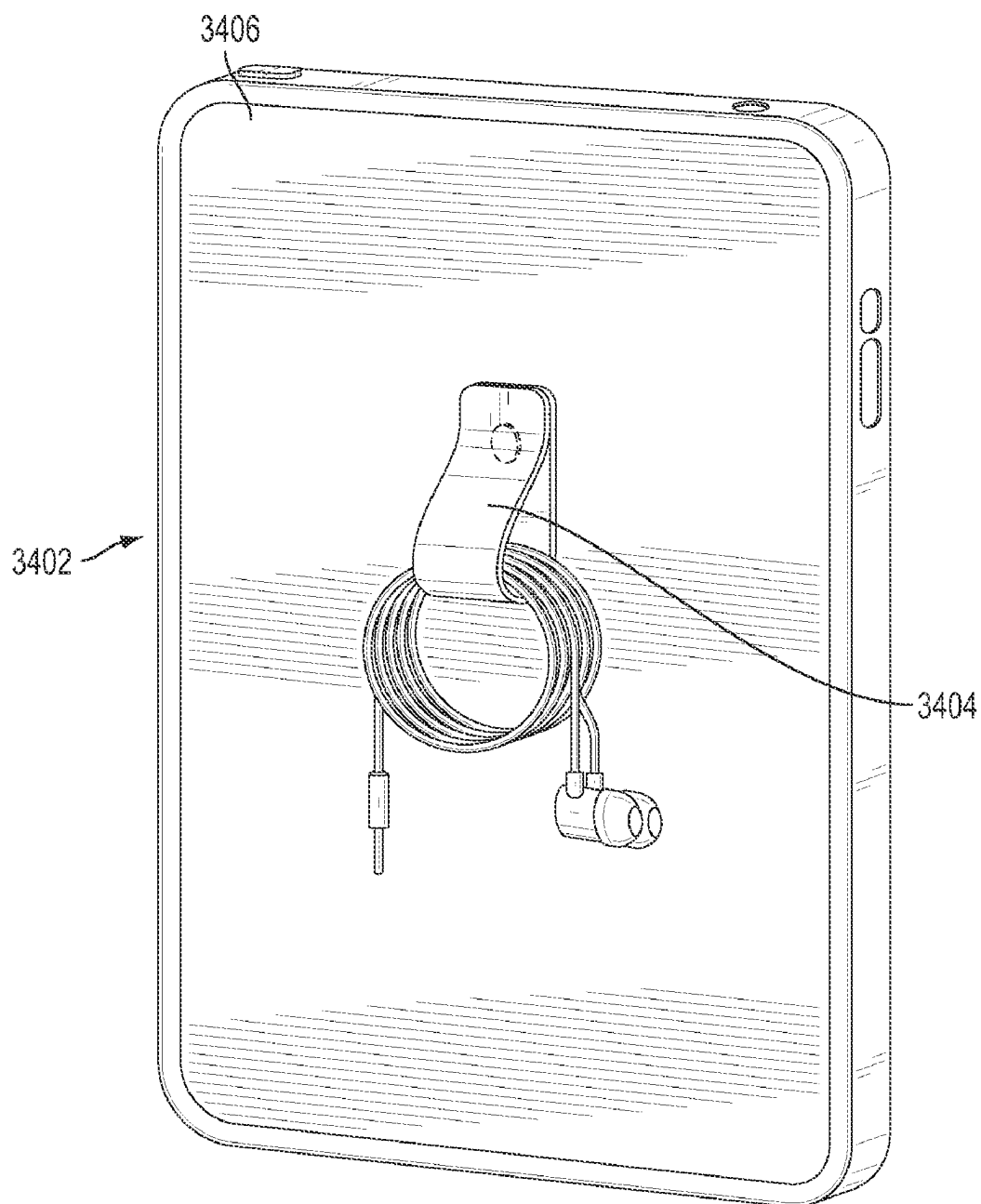


FIG. 34G

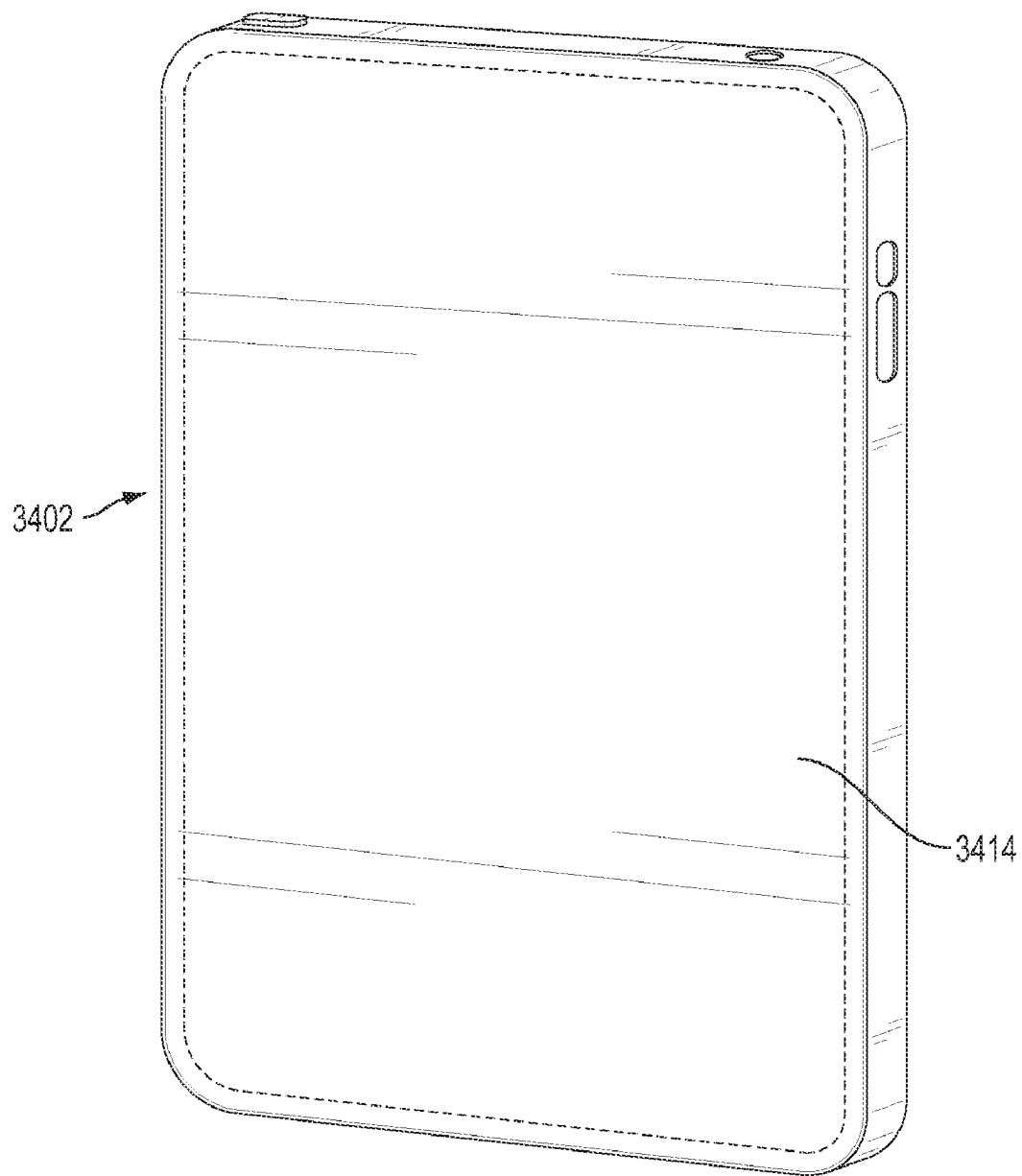


FIG. 34H

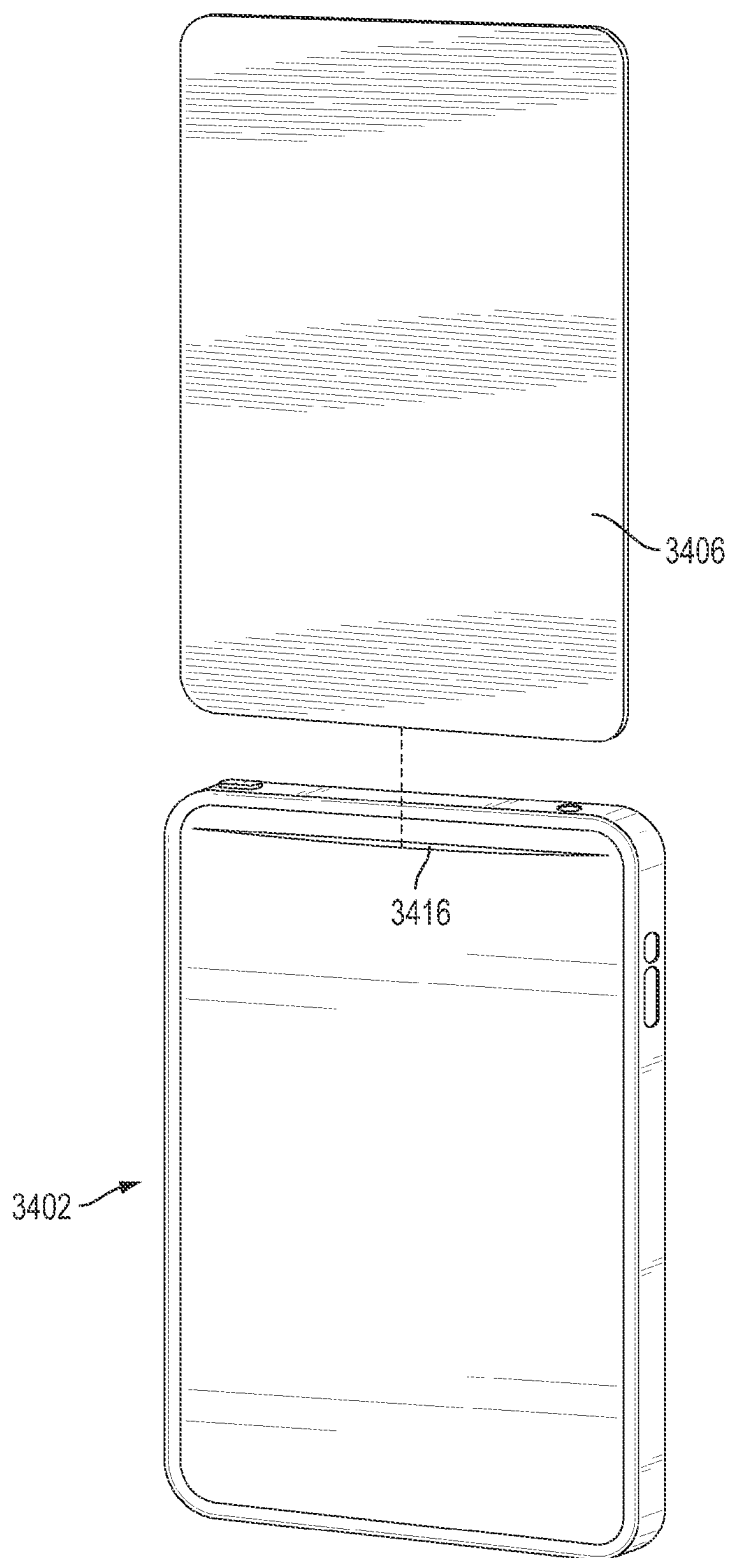


FIG. 34I

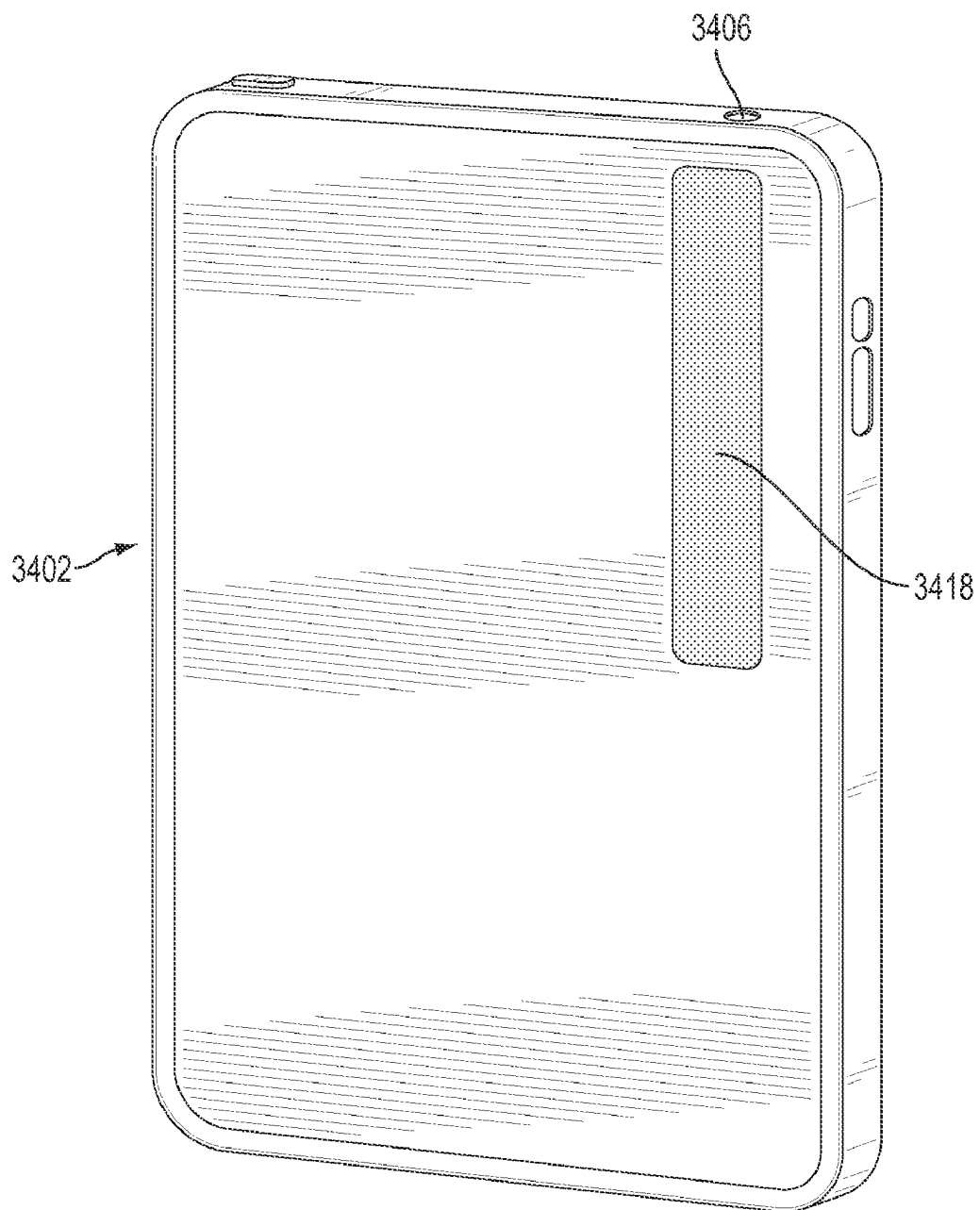


FIG. 34J

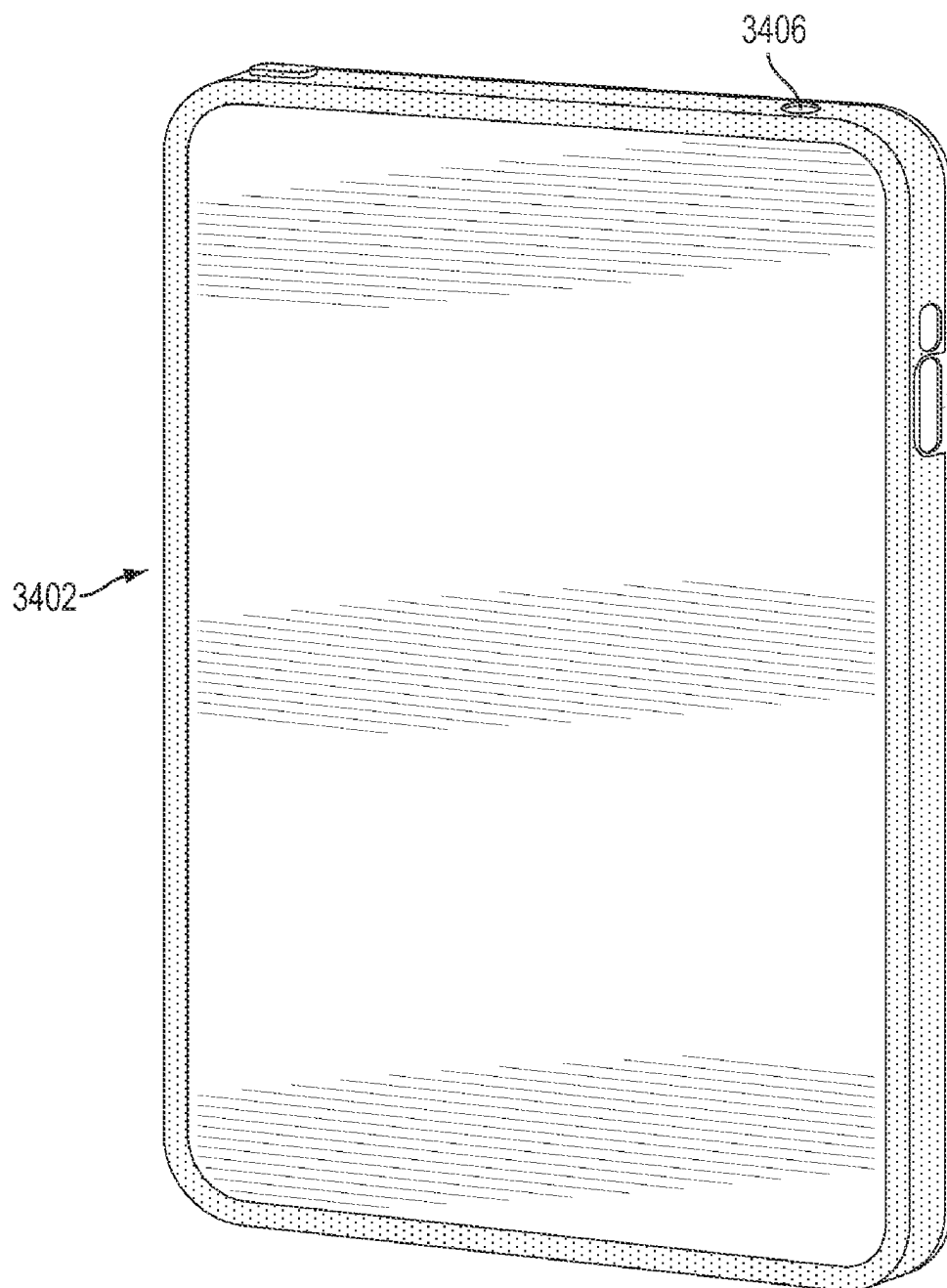


FIG. 34K

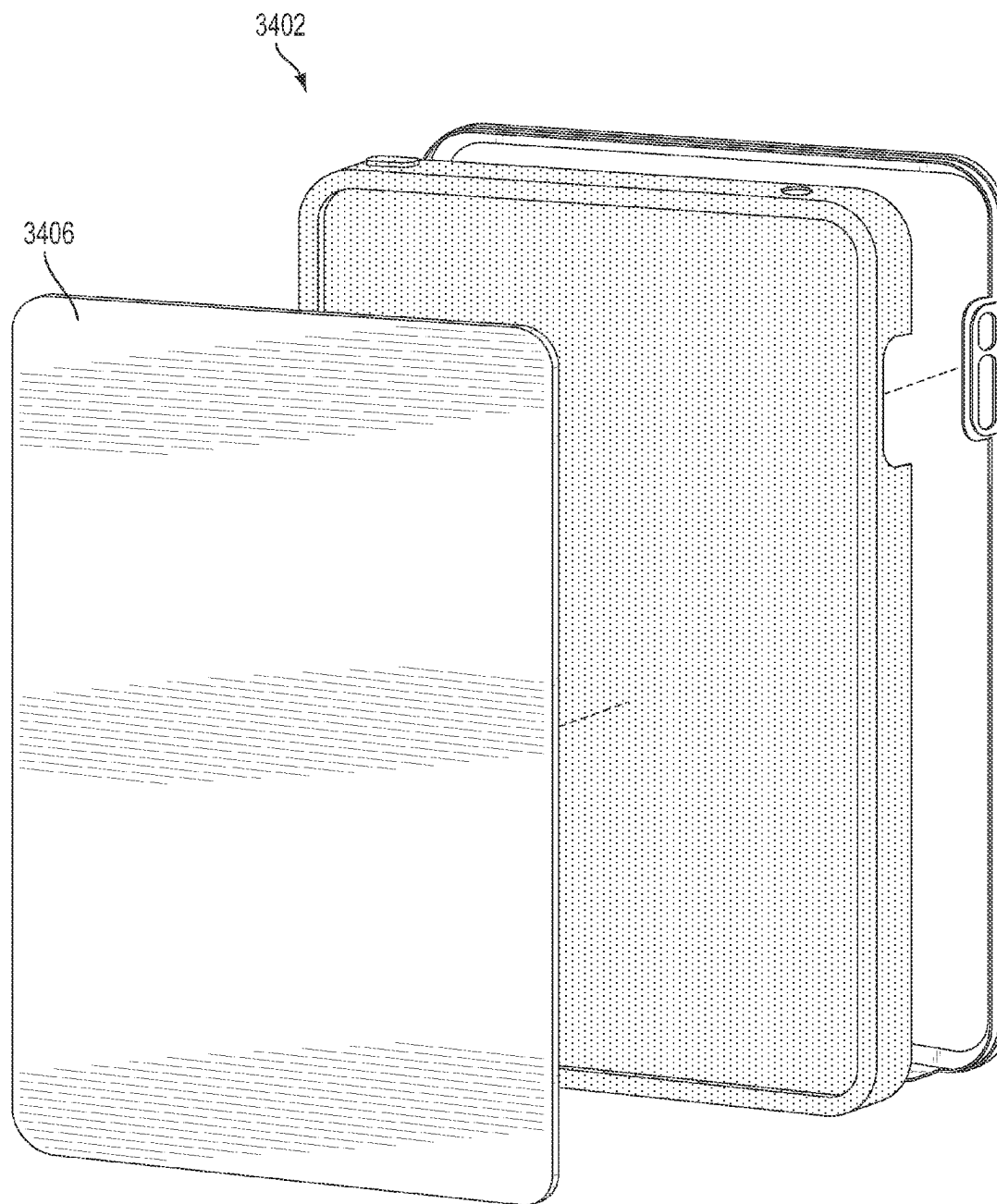


FIG. 34L

3500 ↘

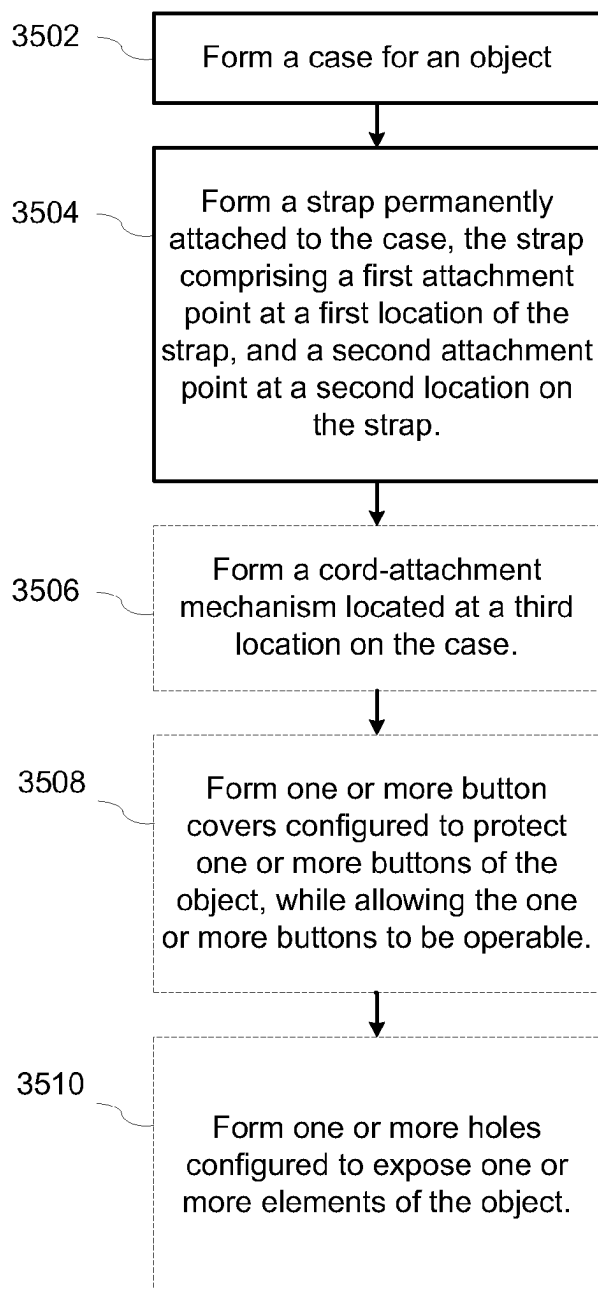


FIG. 35

3600 ↘

3602

Form a case for an object, comprising a semi-permanent case attachment mechanism at a first location



3604

Form a strap for semi-permanently attaching to the case, comprising a semi-permanent strap attachment element at a first location on the strap, the semi-permanent strap attachment element configured to semi-permanently attach to the semi-permanent case attachment element; at least one first attachment point at a second location on the strap; and at least one second attachment point at a third location on the strap.

FIG. 36

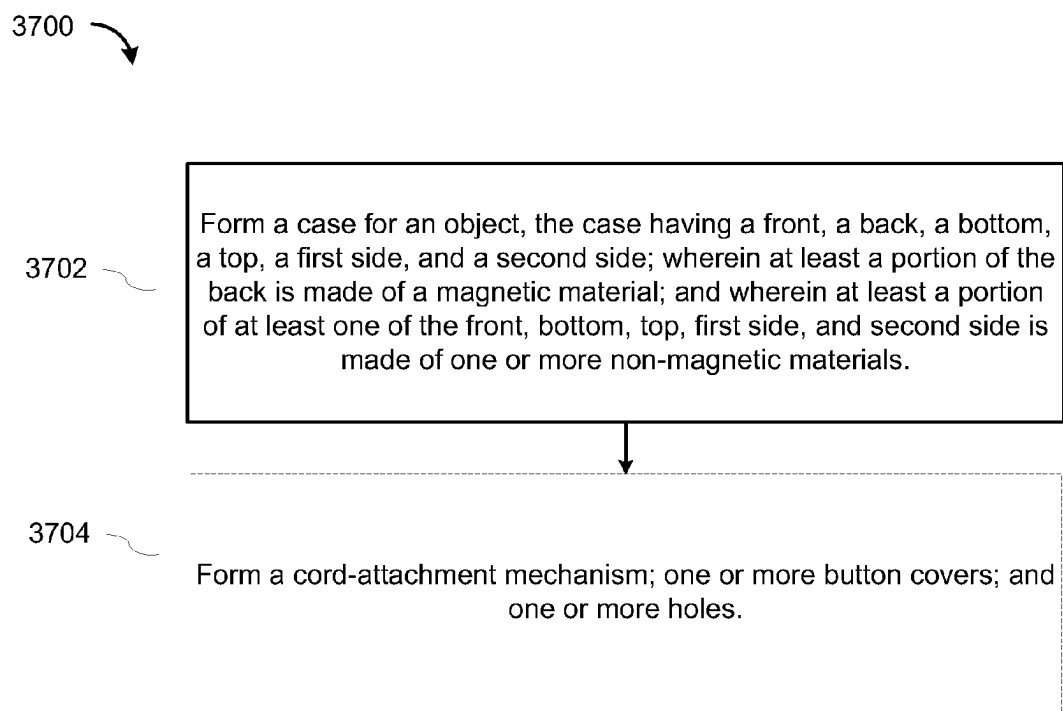


FIG. 37

CORD MANAGEMENT SYSTEM

RELATED APPLICATIONS

[0001] This application is a continuation of PCT Patent Application No. PCT/US2010/053244, filed on Oct. 19, 2010, entitled "Cord Management System," which is a continuation in part of PCT Patent Application No. PCT/US2010/031087, filed on Apr. 14, 2010, entitled "Cord Management System," which applications are incorporated by reference herein in their entirety.

[0002] This application is related to U.S. patent application No. To Be Assigned (File No. 066501-5005-US), filed on To Be Filed, entitled "Cord Management System." This application is also related to U.S. Design Pat. application No. 29/376,257 (File No. 066501-5008-US), filed Oct. 4, 2010, and to U.S. Design Pat. application No. 29/376,428 (File No. 066501-5008-US01) filed Oct. 6, 2010, entitled Case with Metal Back and Band Edge for a Cord Management System, and to U.S. Design Pat. application No. 29/376,430 (File No. 066501-5008-US02) filed Oct. 6, 2010, entitled Case with Metal Back and Band Edge for a Cord Management System, and to U.S. Design Patent Application No. 29/375,648 (File No. 066501-5007-US), entitled Case with Metal Back for a Cord Management System, filed Sep. 24, 2010, and to U.S. Design Pat. application No. 29/375,649 (File No. 066501-5007-US01) filed Sep. 24, 2010, entitled Case with Metal Back for a Cord Management System, and to U.S. Design Pat. application No. 29/375,651 (File No. 066501-5007-US02) filed Sep. 24, 2010, entitled Case with Metal Back for a Cord Management System, and to U.S. Design Pat. application No. 29/376,041 (File No. 066501-5007-US03) filed Sep. 30, 2010, entitled Case with Metal Back for a Cord Management System, the disclosures of which are all incorporated herein by reference in their entirety.

TECHNICAL FIELD

[0003] The disclosed embodiments relate generally to a system and a method for managing cords.

BACKGROUND

[0004] Many portable electronic devices (e.g., as mobile phones, audio players, video players, etc.) generate audio output. To maintain privacy (e.g., for phone calls, etc.) and/or to improve user experience (e.g., for music and/or video playback, for noisy environments, etc.), a user may choose to use headphones. Although some portable electronic devices support wireless headphones that receive audio signals wirelessly (e.g., Bluetooth, etc.), many users of electronic devices still use wired headphones that receive audio signals through an audio cord connected to an audio port of the portable electronic device. Unfortunately, wired headphones can become easily tangled when the portable electronic device is not being used. For example, the cord of the wired headphone may become tangled when the portable electronic device is stored in a bag or a purse. Similarly, other electronic devices may use video cables, audio cables, and/or power cords that present similar cord management issues to the user.

[0005] One solution to this problem is to detach the cord of the wired headphone from the portable electronic device and to store the wired headphones separately. For example, the wired headphones may be stored in a special pouch or container. Similarly, the cord of the wired headphones may be wrapped around itself so that the cord does not become

tangled. However, detaching the cord from the portable electronic device is cumbersome because the cord must be reattached (and possibly removed from a container or unwound) prior to being able to use the wired headphones with the portable electronic device. Furthermore, the headphones may become lost or may be forgotten if the headphones are detached from the portable electronic device.

[0006] Another solution to this problem is to wrap the cord of the wired headphones around the portable electronic device without detaching the cord from the portable electronic device. However, the cord of the wired headphone may become unwrapped and tangled. Furthermore, although the cord may be organized when it is wrapped around the portable electronic device, once the cord is detached from the portable electronic device, the cord may become unwrapped.

[0007] Thus, a cord management system that solves the aforementioned problems is desirable.

SUMMARY

[0008] Some embodiments provide a cord management system that includes a strap. The strap has a first set of magnets attached to a first location on the strap and a second set of magnets attached to a second location on the strap. The strap also includes at least two modes of operation. In a first mode of operation, the first set of magnets is magnetically attached to the second set of magnets so that a first segment of the strap located between the first set of magnets and the second set of magnets forms a loop configured to secure a cord that is wrapped around the strap. In a second mode of operation, the first set of magnets is magnetically detached from the second set of magnets so that the first segment no longer forms the loop. The strap is also configured to be coupled to an object.

[0009] In some embodiments, the strap includes a cord-attachment mechanism configured to attach the strap to a cord and/or a connector for the cord.

[0010] In some embodiments, the cord management system includes a plurality of magnets configured to be attached to the cord.

[0011] In some embodiments, the cord management system includes a magnetic material configured to be attached to an object.

[0012] Some embodiments provide a cord management system including a strap. The strap has a first magnetic material attached to a first location on the strap and a second magnetic material attached to a second location on the strap. The strap also includes at least two modes of operation. In a first mode of operation, the first magnetic material is magnetically attached to the second magnetic material so that a first segment of the strap located between the first magnetic material and the second magnetic material forms a loop configured to secure a cord that is wrapped around the strap. In a second mode of operation, the first magnetic material is magnetically detached from the second magnetic material so that the first segment no longer forms the loop. The strap is also configured to be coupled to an object.

[0013] In some embodiments, the first magnetic material and the second magnetic material are selected from the group consisting of a magnet, paramagnetic material, and a ferromagnetic material.

[0014] Some embodiments provide a cord management system including a strap. The strap has a first attachment mechanism at a first location on the strap and a second attachment mechanism at a second location on the strap. The strap also includes at least two modes of operation. In a first mode

of operation, the first attachment mechanism is attached to the second attachment mechanism so that a first segment of the strap located between the first attachment mechanism and the second attachment mechanism forms a loop configured to secure a cord that is wrapped around the strap. In a second mode of operation, the first attachment mechanism is detached from the second attachment mechanism so that the first segment no longer forms the loop. The strap is also configured to be coupled to an object.

[0015] In some embodiments, the first attachment mechanism and the second attachment mechanism is selected from the group consisting of: magnets, Velcro, adhesives, suction cups, and a van der Waals force attachment mechanism.

[0016] Some embodiments provide a method for managing a cord. The cord is wrapped around a strap, wherein the strap includes a first set of magnets attached to a first location on the strap and a second set of magnets attached to a second location on the strap. The strap is folded so that the strap forms a loop around the cord. The loop is secured by coupling the first set of magnets and the second set of magnets.

[0017] Some embodiments provide a system, a computer-readable storage medium including instructions and a computer-implemented method for manufacturing a cord management system. A strap is formed. A first set of magnets is attached to a first location on the strap and a second set of magnets is attached to a second location on the strap. The strap includes at least two modes of operation. In a first mode of operation, the first set of magnets is magnetically attached to the second set of magnets so that a first segment of the strap located between the first set of magnets and the second set of magnets forms a loop configured to secure a cord that is wrapped around the strap. In a second mode of operation, the first set of magnets is magnetically detached from the second set of magnets so that the first segment no longer forms the loop. The strap is also configured to be coupled to an object.

[0018] Some embodiments provide a cord management system having a case for an object and a strap permanently attached to the case. The strap comprises a first attachment point at a first location on the strap, a second attachment point at a second location on the strap. The strap also includes at least two modes of operation. In the first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0019] In some embodiments, the first mode of operation is when a first segment of the strap located between the first attachment point and the second attachment point forms a loop.

[0020] In some embodiments, the second mode of operation is where the first segment of the strap located between the first attachment point and the second attachment point no longer forms a loop.

[0021] In some embodiments, the strap is configured to secure a cord wrapped around the case when in the first mode of operation.

[0022] In some embodiments, the second mode of operation is used when a cord is not wrapped around the case.

[0023] In some embodiments, when deploying a cord wrapped around the case, the cord is pulled away from the strap. The force exerted on the cord when the cord is pulled away from the strap decouples the first attachment point from the second attachment point.

[0024] In some embodiments, the first and second attachment points are selected from a group comprising magnets, magnetic materials, snaps, hook and loop fasteners, buttons and button holes, and the like.

[0025] In some embodiments, the case comprises a cord-attachment mechanism located on the case.

[0026] In some embodiments, the cord-attachment mechanism is a hole, where the hole includes a grommet or a plurality of slits.

[0027] In some embodiments, the hole can be in an elastic portion of the case, where the hole is configured to expand when a cord is inserted into the hole. When the cord is in the hole, the hole is configured to exert a predetermined force against the cord to removably attach the cord to the case.

[0028] In some embodiments, the case has button covers configured to protect the buttons of the object, while allowing the buttons to be operable.

[0029] In some embodiments, at least one button cover is a first color and a portion of the case distinct from the button cover is a second color distinct from the first color.

[0030] In some embodiments, the strap is a first color and at least a portion of the case is a second color distinct from the first color.

[0031] In some embodiments, a first portion of the case is a first color and a second portion of the case is a color distinct from the first color.

[0032] In some embodiments, the case comprises one or more holes configured to expose one or more elements of the object, including a camera lens of the object.

[0033] In some embodiments, the camera hole includes a lens therein.

[0034] Some embodiments provide a cord management system having a case for an object and a strap semi-permanently attached to the case. The case comprises a semi-permanent case attachment element at a first location on the case. The strap comprises a semi-permanent strap attachment element at a first location on the strap, where the semi-permanent strap attachment element is configured to semi-permanently attach to the semi-permanent case attachment element. The strap also comprises a first attachment point at a second location on the strap and a second attachment point at a third location on the strap. The strap further includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0035] In some embodiments, the semi-permanent case attachment element and the semi-permanent strap attachment element are selected from a group comprising magnets, magnetic materials, zippers, hook and loop fasteners, snaps, buttons and button holes, and the like.

[0036] Some embodiments provide a cord management system comprising a case for an object, where the case has a front, a back, a bottom, a top, a first side, and a second side. The case has at least a portion of its back made of a magnetic material, and at least a portion of at least one of the front, bottom, top, first side, and second side are made of one or more non-magnetic materials.

[0037] In some embodiments, the case also has a cord attachment mechanism, one or more button covers; and one or more holes.

[0038] In some embodiments, substantially all of the back is made of a magnetic material.

[0039] In some embodiments, the back is made of one or more of a group comprising magnetic metal, ferromagnetic material, and paramagnetic material.

[0040] In some embodiments, the back is made of a pliable material which encapsulates small magnetic material elements within the pliable material.

[0041] In some embodiments, the small magnetic material elements are magnets.

[0042] In some embodiments, the pliable material is waterproof and/or scratch resistant.

[0043] In some embodiments, the cord management system includes a strap having a magnet to magnetically attach the strap to the case back.

[0044] In some embodiments, at least one of the front, bottom, top, first side, and second side of the case are made of a pliable, non-magnetic material.

[0045] In some embodiments, the back is held in place by one or more of a group comprising a rim of encapsulating material around the edge of the back, a pocket in the case, or one or more tracks in the case.

[0046] In some embodiments, the back of the case is at least partially coated with a coating material.

[0047] In some embodiments, a first portion of the back of the case is covered with a coating material having a first color. A second portion of the back is a second color distinct from the first color.

[0048] In some embodiments, the first portion of the back indicates a suggested spot for a magnetic strap.

[0049] In some embodiments, the back includes an indentation, where the indentation indicates a suggested spot for a magnetic strap.

[0050] Some embodiments provide a system, a computer-readable storage medium including instructions, and a computer-implemented method for manufacturing a cord management system. A case for an object is formed. A strap permanently attached to the case is formed. The strap comprises at least one first attachment point at a first location on the strap, and at least one second attachment point at a second location on the strap. The strap includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0051] Some embodiments provide a system, a computer-readable storage medium including instructions, and a computer-implemented method for manufacturing a cord management system. A case is formed. The case has a semi-permanent case attachment mechanism at a first location. A strap for semi-permanently attaching to the case is formed. The strap has at least one semi-permanent strap attachment element at a first location on the strap, the semi-permanent strap attachment element configured to semi-permanently attach to the semi-permanent case attachment element. The strap also has at least one first attachment point at a second location on the strap, and at least one second attachment point at a third location on the strap. The strap includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0052] Some embodiments provide a system, a computer-readable storage medium including instructions, and a computer-implemented method for manufacturing a cord management system. A case is formed. The case has a front, a

back, a bottom, a top, a first side, and a second side. At least a portion of the back is made of a magnetic material, and at least a portion of at least one of the front, bottom, top, first side, and second side is made of one or more non-magnetic materials.

BRIEF DESCRIPTION OF THE DRAWINGS

[0053] FIG. 1 illustrates components of a cord management system, according to some embodiments.

[0054] FIG. 2A illustrates a cord wrapped around a magnetic strap and an electronic device, according to some embodiments.

[0055] FIG. 2B illustrates a cord wrapped around a magnetic strap and the electronic device, wherein the magnetic strap is folded over the cord, according to some embodiments.

[0056] FIG. 2C illustrates a cord removed from the electronic device, according to some embodiments.

[0057] FIG. 2D illustrates a cord wrapped around a magnetic strap and a hand of an end user, according to some embodiments.

[0058] FIG. 2E illustrates a cord wrapped around a magnetic strap and the hand of the end user, wherein the magnetic strap is folded over the cord, according to some embodiments.

[0059] FIG. 2F illustrates a cord removed from the hand of the end user, according to some embodiments.

[0060] FIG. 2G illustrates a cord that is partially wrapped around a magnetic strap and the electronic device, according to some embodiments.

[0061] FIG. 2H illustrates a process for deploying a cord wrapped around the electronic device, according to some embodiments.

[0062] FIG. 2J continues the process of deploying the cord illustrated in FIG. 2H, according to some embodiments.

[0063] FIG. 2K continues the process of deploying the cord illustrated in FIG. 2J, according to some embodiments.

[0064] FIG. 3A illustrates a process for managing a cord using a magnetic strap and magnetic beads, according to some embodiments.

[0065] FIG. 3B continues the process illustrated in FIG. 3A, according to some embodiments.

[0066] FIG. 3C continues the process illustrated in FIG. 3B, according to some embodiments.

[0067] FIG. 3D continues the process illustrated in FIG. 3C, according to some embodiments.

[0068] FIG. 3E continues the process illustrated in FIG. 3D, according to some embodiments.

[0069] FIG. 3F illustrates a configuration to secure the free end of the cord, according to some embodiments.

[0070] FIG. 3G illustrates an alternative configuration to secure the free end of the cord, according to some embodiments.

[0071] FIG. 3H illustrates an alternative configuration to secure the free end of the cord, according to some embodiments.

[0072] FIG. 3J illustrates an alternative configuration to secure the free end of the cord, according to some embodiments.

[0073] FIG. 3K illustrates an alternative configuration to secure the free end of the cord, according to some embodiments.

[0074] FIG. 4A illustrates a process for deploying a cord wrapped around the electronic device with the assistance of a magnetic material located on the electronic device, according to some embodiments.

[0075] FIG. 4B continues the process of deploying the cord illustrated in FIG. 4A, according to some embodiments.

[0076] FIG. 4C continues the process of deploying the cord illustrated in FIG. 4B, according to some embodiments.

[0077] FIG. 4D illustrates the strap of FIG. 4C folded over into the loop configuration, according to some embodiments.

[0078] FIG. 5A illustrates an end user using an electronic device and a cord with magnetic beads, according to some embodiments.

[0079] FIG. 5B illustrates using the magnetic beads to secure speaker cords of the cord of FIG. 5A, according to some embodiments.

[0080] FIG. 5C illustrates the end user using the electronic device and the cord with magnetic beads when the cord is fully-deployed, according to some embodiments.

[0081] FIG. 5D illustrates using the magnetic beads to secure speaker cords of the cord of FIG. 5C, according to some embodiments.

[0082] FIG. 6A illustrates a top view of a magnetic strap, according to some embodiments.

[0083] FIG. 6B illustrates a perspective view of the magnetic strap illustrated in FIG. 6A, according to some embodiments.

[0084] FIG. 6C illustrates a side view of the magnetic strap illustrated in FIG. 6A, according to some embodiments.

[0085] FIG. 7A illustrates a top view of a magnetic strap, according to some embodiments.

[0086] FIG. 7B illustrates a perspective view of the magnetic strap illustrated in FIG. 7A, according to some embodiments.

[0087] FIG. 7C illustrates a side view of the magnetic strap illustrated in FIG. 7A, according to some embodiments.

[0088] FIG. 8A illustrates a top view of a magnetic strap, according to some embodiments.

[0089] FIG. 8B illustrates a perspective view of the magnetic strap illustrated in FIG. 8A, according to some embodiments.

[0090] FIG. 8C illustrates a side view of the magnetic strap illustrated in FIG. 8A, according to some embodiments.

[0091] FIG. 8D illustrates a shape of the magnets of the magnetic strap illustrated in FIG. 8A, according to some embodiments.

[0092] FIG. 8E illustrates another shape of the magnets of the magnetic strap illustrated in FIG. 8A, according to some embodiments.

[0093] FIG. 9A illustrates a top view of a magnetic strap, according to some embodiments.

[0094] FIG. 9B illustrates a perspective view of the magnetic strap illustrated in FIG. 9A, according to some embodiments.

[0095] FIG. 9C illustrates a side view of the magnetic strap illustrated in FIG. 9A, according to some embodiments.

[0096] FIG. 10A illustrates a cord-attachment mechanism, according to some embodiments.

[0097] FIG. 10B illustrates another cord-attachment mechanism, according to some embodiments.

[0098] FIG. 10C illustrates another cord-attachment mechanism, according to some embodiments.

[0099] FIG. 10D illustrates another cord-attachment mechanism, according to some embodiments.

[0100] FIG. 10E illustrates another cord-attachment mechanism, according to some embodiments.

[0101] FIG. 11A illustrates a side view of a grommet for a cord-attachment mechanism, according to some embodiments.

[0102] FIG. 11B illustrates a perspective view of a grommet for a cord-attachment mechanism, according to some embodiments.

[0103] FIG. 11C illustrates another grommet for a cord-attachment mechanism, according to some embodiments.

[0104] FIG. 12A illustrates a magnetic strap, according to some embodiments.

[0105] FIG. 12B illustrates another magnetic strap, according to some embodiments.

[0106] FIG. 12C illustrates another magnetic strap, according to some embodiments.

[0107] FIG. 12D illustrates another magnetic strap, according to some embodiments.

[0108] FIG. 12E illustrates another magnetic strap, according to some embodiments.

[0109] FIG. 12F illustrates another magnetic strap, according to some embodiments.

[0110] FIG. 13A illustrates a top view of a magnetic bead, according to some embodiments.

[0111] FIG. 13B illustrates a side view of the magnetic bead, according to some embodiments.

[0112] FIG. 13C illustrates a cross-section view of the magnetic bead, according to some embodiments.

[0113] FIG. 13D illustrates another cross-section view of the magnetic bead, according to some embodiments.

[0114] FIG. 14A illustrates a magnetic bead, according to some embodiments.

[0115] FIG. 14B illustrates another magnetic bead, according to some embodiments.

[0116] FIG. 14C illustrates another magnetic bead, according to some embodiments.

[0117] FIG. 14D illustrates another magnetic bead, according to some embodiments.

[0118] FIG. 14E illustrates another magnetic bead, according to some embodiments.

[0119] FIG. 14F illustrates another magnetic bead, according to some embodiments.

[0120] FIG. 14G illustrates another magnetic bead, according to some embodiments.

[0121] FIG. 14H illustrates another magnetic bead, according to some embodiments.

[0122] FIG. 14J illustrates another magnetic bead, according to some embodiments.

[0123] FIG. 14K illustrates another magnetic bead, according to some embodiments.

[0124] FIG. 15A illustrates a process of attaching a magnetic bead to a cord, according to some embodiments.

[0125] FIG. 15B illustrates the magnetic bead of FIG. 15A attached to the cord, according to some embodiments.

[0126] FIG. 15C illustrates another magnetic bead that is attached to the cord, according to some embodiments.

[0127] FIG. 15D illustrates several magnetic beads that are attached to the cord, according to some embodiments.

[0128] FIG. 15E illustrates a process of attaching a connector for the cord to a magnetic strap, according to some embodiments.

[0129] FIG. 15F illustrates the connector of FIG. 15E attached to the cord, according to some embodiments.

[0130] FIG. 15G illustrates a magnetic material attached to an object, according to some embodiments.

[0131] FIG. 15H illustrates an assembled cord management system, according to some embodiments.

[0132] FIG. 15J illustrates views of the magnetic material, according to some embodiments.

[0133] FIG. 16A illustrates a magnetic strap attached to an object, according to some embodiments.

[0134] FIG. 16B illustrates the magnetic strap of FIG. 16A folded to form a loop, according to some embodiments.

[0135] FIG. 17A illustrates a magnetic strap attached to an object, according to some embodiments.

[0136] FIG. 17B illustrates the magnetic strap of FIG. 17A folded to form a loop, according to some embodiments.

[0137] FIG. 18A illustrates a magnetic strap integrated into a case for an object, according to some embodiments.

[0138] FIG. 18B illustrates the magnetic strap of FIG. 18A folded to form a loop, according to some embodiments.

[0139] FIG. 19A illustrates a case for an object, according to some embodiments.

[0140] FIG. 19B illustrates a magnetic strap attached to the case illustrated in FIG. 19A, according to some embodiments.

[0141] FIG. 19C illustrates the magnetic strap of FIG. 19B folded to form a loop, according to some embodiments.

[0142] FIG. 19D illustrates a cord wrapped around the magnetic strap and the object of FIG. 19B, according to some embodiments.

[0143] FIG. 19E illustrates the magnetic strap of FIG. 19D folded over to form a loop around the cord, according to some embodiments.

[0144] FIG. 19F illustrates the strap securing the cord detached from the object, according to some embodiments.

[0145] FIG. 20A illustrates a process for managing a cord, according to some embodiments.

[0146] FIG. 20B continues the process illustrated in FIG. 20A, according to some embodiments.

[0147] FIG. 20C continues the process illustrated in FIG. 20B, according to some embodiments.

[0148] FIG. 20D continues the process illustrated in FIG. 20C, according to some embodiments.

[0149] FIG. 20E continues the process illustrated in FIG. 20D, according to some embodiments.

[0150] FIG. 21A illustrates a process for deploying a cord wrapped around a device, according to some embodiments.

[0151] FIG. 21B continues the process illustrated in FIG. 21A, according to some embodiments.

[0152] FIG. 21C continues the process illustrated in FIG. 21B, according to some embodiments.

[0153] FIG. 22 is a flowchart of a method for using a cord management system, according to some embodiments.

[0154] FIG. 23 is a flowchart of a method for configuring a cord management system, according to some embodiments.

[0155] FIG. 24 is a block diagram illustrating a computer system for manufacturing a cord management system, according to some embodiments.

[0156] FIG. 25 is a flowchart of a method for manufacturing a cord management system, according to some embodiments.

[0157] FIG. 26A illustrates an object and a cord secured by a magnetic strap, according to some embodiments.

[0158] FIG. 26B illustrates the magnetic strap attached to the object, according to some embodiments.

[0159] FIG. 26C illustrates the magnetic strap attached to the object, according to some embodiments.

[0160] FIG. 27A illustrates a magnetic strap attached to an object, according to some embodiments.

[0161] FIG. 27B illustrates the magnetic strap of FIG. 27A folded to form a loop, according to some embodiments.

[0162] FIG. 27C illustrates the magnetic strap of FIG. 27A rotated 90 degrees, according to some embodiments.

[0163] FIG. 27D illustrates the magnetic strap of FIG. 27C folded to form a loop, according to some embodiments.

[0164] FIG. 27E illustrates the magnetic strap of FIG. 27A attached to a top surface of the object, according to some embodiments.

[0165] FIG. 27F illustrates the magnetic strap of FIG. 27E folded to form a loop, according to some embodiments.

[0166] FIG. 27G illustrates the magnetic strap securing a cord and attached to the object, according to some embodiments.

[0167] FIG. 28A illustrates a magnetic strap attached to an object, according to some embodiments.

[0168] FIG. 28B illustrates the magnetic strap of FIG. 28A folded to form a loop, according to some embodiments.

[0169] FIG. 28C illustrates the magnetic strap of FIG. 28B rotated 90 degrees, according to some embodiments.

[0170] FIG. 28D illustrates the magnetic strap of FIG. 28C folded to form a loop, according to some embodiments.

[0171] FIG. 28E illustrates the magnetic strap of FIG. 28A attached to a top surface of the object, according to some embodiments.

[0172] FIG. 28F illustrates the magnetic strap of FIG. 28E folded to form a loop, according to some embodiments.

[0173] FIG. 28G illustrates the magnetic strap securing a cord and attached to the object, according to some embodiments.

[0174] Table 1 presents exemplary dimensions of the magnetic beads illustrated in FIGS. 14A to 14K.

[0175] FIG. 29A illustrates a case with an integrated strap, according to some embodiments.

[0176] FIG. 29B illustrates another case with an integrated strap, according to some embodiments.

[0177] FIG. 29C illustrates another case with an integrated strap, according to some embodiments.

[0178] FIG. 29D illustrates a case with a strap, according to some embodiments.

[0179] FIG. 29E illustrates another case with a strap, according to some embodiments.

[0180] FIG. 29F illustrates a top view of a case, according to some embodiments.

[0181] FIG. 29G illustrates a back view of a case, according to some embodiments.

[0182] FIG. 29H illustrates a close up perspective view of a portion of a case, according to some embodiments.

[0183] FIG. 29I illustrates an integrated strap folded into a loop and securing a cord wrapped around a case, according to some embodiments.

[0184] FIGS. 30A-30I illustrate embodiments of cases similar to those in FIGS. 29A-29I.

[0185] FIG. 31A illustrates a case with a semi-permanently attached strap with the strap detached, according to some embodiments.

[0186] FIG. 31B illustrates a case with a semi-permanently attached strap, according to some embodiments.

[0187] FIG. 31C illustrates another case with a semi-permanently attached strap, according to some embodiments.

[0188] FIG. 31D illustrates another case with a semi-permanently attached strap, according to some embodiments.

[0189] FIG. 31E illustrates another case with a semi-permanently attached strap with the strap detached, according to some embodiments.

[0190] FIG. 31F illustrates a case with a non-magnetic attachment area, according to some embodiments.

[0191] FIG. 31G illustrates another case with a semi-permanently attached strap, according to some embodiments.

[0192] FIG. 31H illustrates a case with a cavity, according to some embodiments.

[0193] FIG. 31I illustrates a case with a cavity and a semi-permanently attached strap, according to some embodiments.

[0194] FIG. 31J illustrates a case without a cavity, with a semi-permanently attached strap, according to some embodiments.

[0195] FIGS. 32A-32J illustrate embodiments of cases similar to those in FIGS. 31A-31J.

[0196] FIG. 33A illustrates a case with a magnetic material back, according to some embodiments.

[0197] FIG. 33B illustrates a case with a magnetic material back and a strap attached to a location on the case, according to some embodiments.

[0198] FIG. 33C illustrates a case with a magnetic material back and a strap attached to another location on the case, according to some embodiments.

[0199] FIG. 33D illustrates a case with a magnetic material back and a strap attached to another location on the case, according to some embodiments.

[0200] FIG. 33E illustrates a case with a magnetic material back and another strap, according to some embodiments.

[0201] FIG. 33F illustrates a case with a magnetic material back and a strap folded into a loop and securing a cord wrapped around a case, according to some embodiments.

[0202] FIG. 33G illustrates a case with a magnetic material back and a strap folded into a loop and securing a cord wrapped in a loop, according to some embodiments.

[0203] FIG. 33H illustrates a case with an encapsulated magnetic material back, according to some embodiments.

[0204] FIG. 33I illustrates a case with a magnetic material back to be inserted into a pocket in the case, according to some embodiments.

[0205] FIG. 33J illustrates a case with a magnetic material back having distinct portions, according to some embodiments.

[0206] FIG. 33K illustrates a case with a magnetic material back, according to some embodiments.

[0207] FIG. 33L illustrates an exploded perspective view of a case with a magnetic material back, according to some embodiments.

[0208] FIGS. 34A-34L illustrate embodiments of cases similar to those in FIGS. 3A-33L.

[0209] FIG. 35 is a flowchart of a method for manufacturing a cord management system, according to some embodiments.

[0210] FIG. 36 is a flowchart of method for manufacturing another cord management system, according to some embodiments.

[0211] FIG. 37 is a flowchart of a method for manufacturing another cord management system, according to some embodiments.

[0212] Like reference numerals refer to corresponding parts throughout the drawings.

DESCRIPTION OF EMBODIMENTS

Cord Management System

[0213] To address the aforementioned problems, some embodiments provide a cord management system that secures the cord and prevents the cord from becoming tangled. FIG. 1 illustrates components of an exemplary cord management system 100. The components of the cord management system 100 may include a magnetic strap 101, one or more magnetic beads 102, and a magnetic material 103. The magnetic strap 101 is described in more detail with respect to FIG. 6-12 below, the magnetic beads 102 are described in more detail with respect to FIG. 13-14 below. The magnetic material 103 is described in more detail with respect to FIG. 15G below.

[0214] In some embodiments, the cord management system 100 is provided to an end user as a kit that includes components that the end user assembles to form the cord management system. The process of assembling the cord management system 100 is described in more detail with respect to FIG. 15 below. In some embodiments, the kit includes a subset of the components illustrated in FIG. 1. For example, the cord management system 100 may include: (1) the magnetic strap 101, (2) the magnetic strap 101 and the magnetic beads 102, (3) the magnetic strap 101 and the magnetic material 103, (4) the magnetic strap 101, the magnetic beads 102, and the magnetic material 103, or (5) the magnetic beads 102.

[0215] In some embodiments, only a subset of the cord management system 100 is used to secure a cord and prevent the cord from becoming tangled. For example, the end user may choose one of several options to secure the cord using: (1) the magnetic strap 101, (2) the magnetic strap 101 and the magnetic beads 102, (3) the magnetic strap 101 and the magnetic material 103, (4) the magnetic strap 101, the magnetic beads 102, and the magnetic material 103, or (5) the magnetic beads 102. These options are described below.

[0216] Note that although a magnet may be considered a magnetic material, a magnetic material is not necessarily a magnet. Specifically, a magnetic material is a material or composition that produces a magnetic field in response to an applied magnetic field (e.g., a magnetic field produced by a magnet). The magnetic material may include one or more of a ferromagnetic material and a paramagnetic material.

Option 1

Magnetic Strap

[0217] In some embodiments, the end user uses the magnetic strap 101 to secure a cord. As illustrated in FIGS. 2A-2E, a cord 201 is wrapped around the magnetic strap 101 substantially perpendicular to and/or otherwise across the magnetic strap 101 at any angle. In some embodiments, the cord 201 is a cord for earphones. Note that the term "earphones" is used in this specification to refer to any device (e.g., headphones, ear buds, etc.) that an end user places on or in the ears to produce sounds. For example, the cord 201 may include speakers (e.g., ear buds) 202 and 203, as illustrated in FIGS. 2A-2E. In some embodiments, the magnetic strap 101 is placed on an object and the cord 201 is wrapped around both the object and the magnetic strap 101 in a direction

substantially perpendicular to and/or across the length of the magnetic strap **101**. For example, the object may be an electronic device **210**, as illustrated in FIGS. 2A-2C. Similarly, the object may be a hand as illustrated in FIG. 2D-2E.

[0218] In some embodiments, after a desired length of the cord **201** is wrapped around the magnetic strap **101**, the magnetic strap **101** is folded over to form a loop around the cord **201** to secure the cord **201** to the magnetic strap **101**. These embodiments are illustrated in FIG. 2B (e.g., an electronic device) and FIG. 2D (e.g., a hand). Once the magnetic strap **101** is secured around the cord **201**, the object can be stored in a pocket, a bag, or a purse without the cord **201** becoming tangled or without the cord **201** becoming unwound from the object. In addition, once the magnetic strap **101** is secured around the cord **201**, the magnetic strap **101** can be removed from the object and stored in a pocket, a bag, or a purse without the cord **201** becoming tangled or without the cord **201** becoming unwound from the magnetic strap **101**.

[0219] Although FIGS. 2B and 2D illustrate a cord that is completely secured by the magnetic strap **101**, the end user may choose to wrap only a portion of the cord **201** in the magnetic strap **101**. For example, FIG. 2G illustrates an end user **230** that is holding the electronic device **210** with the speakers **202** and **203** inserted in his ears. As illustrated in FIG. 2G, the cord **201** is wound around the electronic device **210** and the magnetic strap **101** several times and is secured with the magnetic strap **101**. In this way, the end user **230** has reduced the length of the cord **201** that is free and dangling. In other words, the length of the cord **201** is such that the end user **230** can perform desired functions and move the electronic device **210** without dislodging the speakers **202** and **203** and without having too much slack on the cord **201**.

[0220] In some embodiments, magnets located at magnetic attachment points **104** and **105** on the magnetic strap **101** keep the magnetic strap **101** in the loop configuration when the magnetic strap **101** is folded over to form the loop. Note that the magnetic attachment points **104** and **105** may be replaced with other types of attachment mechanisms. For example, the attachment mechanism may include Velcro, adhesives, suction devices (e.g., suction cups), van der Waals force attachment mechanisms (e.g., “Gecko” tape), snaps, buttons, friction mechanisms, buckles, springs, bistable springs (e.g., a slap bracelet), a sleeve that inserts into a slot, a peg that is inserted into a hole, and hinges.

[0221] In some cases, the end user may desire to remove the cord **201** from an electronic device onto which the cord **201** is attached and store the cord **201** separately from the electronic device. In these cases, it is highly desirable to prevent the separated cord **201** from becoming tangled. Thus, in some embodiments, after the cord **201** is secured to the magnetic strap **101**, the magnetic strap **101** is removed from the object. These embodiments are illustrated in FIGS. 2C and 2F. Since the cord **201** is secured to the magnetic strap **101**, removing the magnetic strap **101** from the object removes the cord **201** from the object. When the magnetic strap **101** is removed from the object, the cord **201** remains looped around the magnetic strap **101**. Thus, the cord **201** that is wrapped around the magnetic strap **101** does not become tangled when placed in a pocket, a bag, or a purse.

[0222] In some cases, after wrapping the cord **201** around the electronic device so that the electronic device may be stored without the cord **201** becoming tangled, the end user may wish to use the electronic device again. Thus, in some

embodiments, after the cord **201** is secured by the magnetic strap **101**, the cord **201** is deployed from the magnetic strap **101**. In some embodiments, the cord **201** is deployed from the magnetic strap **101** by pulling the end of the cord **201** in a direction substantially parallel to the length of the magnetic strap. For example, FIGS. 2H, 2J, and 2K illustrate the deployment of the cord **201** when the cord **201** is wrapped around the electronic device **210**. As illustrated in FIG. 2H, the end user pulls on the speakers **202** and **203** in a direction substantially parallel to the length of the magnetic strap **101**. As illustrated in FIG. 2J, the force that the end user exerts on the cord **201** causes the magnetic strap **101** to detach from the loop and become open. As the end user continues pulling on the cord **201**, the cord **201** unwinds from the electronic device **210**, as illustrated in FIG. 2K. Note that the user may stop unwinding the cord **201** from the electronic device at any time. For example, user may partially deploy the cord **201** and secure the cord **201** using the magnetic strap **101** as illustrated in FIG. 5A.

[0223] In some embodiments, the magnetic strap **101** is used to secure one or more of drapery, drapery cords, power cords, extension cords, hoses, ropes, kite strings, fishing lines, and the like.

Option 2

Magnetic Strap and Beads

[0224] Although the magnetic strap **101** may be used by itself as a cord management system, other components may be added to the cord management system to provide a different user experience. In some embodiments, the cord management system includes the magnetic strap **101** and one or more of the magnetic beads **102**. The magnetic beads **102** may be used for several purposes. In some embodiments, the magnetic beads **102** are used to assist in the wrapping of the cord **201** around the electronic device **210** and the magnetic strap **101**. In some embodiments, the magnetic beads **102** are used to keep the speakers **202** and **203** coupled to each other when the cord **201** is wrapped around the electronic device **210**. In some embodiments, the magnetic beads **102** are used to secure the speakers **202** and **203** to a predetermined point on the cord **201**. In some embodiments, the magnetic beads **102** are used to secure excess cord after the cord **201** is wrapped around the electronic device **210**. In some embodiments, the magnetic beads **102** are used to secure the cord under the chin of an end user. These embodiments are described below.

[0225] FIGS. 3A to 3E illustrates a process for managing a cord using the magnetic strap **101** and the magnetic beads **102**, according to some embodiments. Note that the magnetic beads **102** may include one or more of magnetic beads **301**, **302**, **303**, and **304**, each having an embedded magnet, as described below. Also note that at least a subset of the magnetic beads **301**, **302**, **303**, and **304** may be substituted for a magnetic material that is embedded in the magnetic beads **301**, **302**, **303**, and **304**. Furthermore, additional magnetic beads, above and beyond the magnetic beads **301**, **302**, **303**, and **304**, may be included in the cord management system **100**. Among other things, these additional magnetic beads may be used as replacements for lost magnetic beads.

[0226] As illustrated in FIG. 3A, a connector **204** of the cord **201** (and/or the cord **201**) is inserted into a cord-attachment mechanism **109** of the magnetic strap **101**. Note that the term “connector” is used in this specification to refer to any type of connector or plug. For example, the connector **204**

may be an electrical connector (e.g., an audio connector, a video connector, a power connector, a computer connector, etc.) or non-electrical connector. The connector **204** of the cord **201** is then attached to a corresponding connector **211** on the electronic device **210**. The magnetic strap **101** is then placed on the electronic device **210** so that the length of the magnetic strap **101** is collinear with the direction in which the connector **204** of the cord was inserted into the corresponding connector **211** on the electronic device **210**. As illustrated in FIG. 3A, the corresponding connector **211** on the electronic device **210** is located at a top edge of the electronic device **210**. Thus, in this case, the length of the magnetic strap **101** is parallel to the length of the electronic device **210**. If, however, the corresponding connector **211** of the electronic device **210** were located at a side edge of the electronic device **210**, the length of the magnetic strap **101** may run in a direction perpendicular to the direction illustrated in FIG. 3A or at another angle other than the angle illustrated in FIG. 3A.

[0227] In some embodiments, a magnetic bead **301** is attached to the cord **201** at a predetermined location on the cord **201**. In some embodiments, the predetermined location is selected so that when the cord **201** is bent towards the magnetic attachment point **104**, the magnetic bead **301** becomes magnetically attached to the magnetic strap **101** at the magnetic attachment point **104**. Note that the term “magnetically attached” is defined below. The magnetic bead **301** allows the end user to start wrapping the cord **201** around the electronic device and the magnetic strap **101** without needing to hold the cord **201** onto the magnetic strap **101** or the electronic device **210**, as illustrated in FIG. 3B. Note that these embodiments are optional. Although FIGS. 3B-3E illustrate the magnetic bead **301** attached to the cord **201**, the magnetic bead **301** may be omitted. For example, an experienced end user may be able to start wrapping the cord **201** around the magnetic strap **101** and the electronic device **210** without the aid of the magnetic bead **301** and without needing to hold the cord **201** onto the magnetic strap **101** or the electronic device **210**.

[0228] The cord **201** is then wrapped around the magnetic strap **101** and the electronic device **210**, as illustrated in FIGS. 3C-3E. In some embodiments, the cord **201** is wrapped around the magnetic strap **101** substantially perpendicular to a length of the magnetic strap **101**. Note that if the length of the magnetic strap **101** runs in a direction perpendicular to the direction or at an angle other than the angle illustrated in FIGS. 3A-3E, the cord **201** is wrapped around the length of the electronic device **210** so that the cord **201** is substantially perpendicular to the magnetic strap **101**.

[0229] FIG. 3D illustrates the cord **201** after it has been wrapped around the electronic device **210**. In some embodiments, magnetic beads **302** and **303** are attached on the cords for the speakers **202** and **203** at a predetermined distance from the speakers **202** and **203**. In some embodiments, one of the magnets **302** and **303** is substituted for magnetic material. In some embodiments, the magnets of the speakers **202** and **203** are used in lieu of the magnets **302** and **303**. In some embodiments, the magnetic beads **302** and **303** are magnetically attached to each other so that the speakers **202** and **203** are coupled to each other. By magnetically attaching the magnetic beads **302** and **303** to each other, the cord for each of the speakers **202** and **203** has a reduced likelihood of becoming tangled with each other or with other parts of the cord **201**. The predetermined distance may be selected so that the magnetic beads **302** and **303** are located on the cords just below

the speakers **202** and **203**, as illustrated in FIG. 3D. As illustrated in FIG. 3E, after the magnetic strap **101** is folded over to form the loop, the free end of the cord **201** (i.e., the end attached to the speakers **202** and **203**) may be allowed to dangle freely. As illustrated in FIG. 3F, after the magnetic strap **101** is folded over to form the loop, the free end of the cord **201** may be folded over so that the magnetic beads **302** and **303** are magnetically attached to the magnetic attachment point **105**. As illustrated in FIG. 3F, the speakers **202** and **203** no longer dangle.

[0230] In some instances, after the magnetic strap **101** is folded over into the loop configuration, there may be a portion of the cord **201** that is not secured by the magnetic strap **101** (i.e., a portion of the cord from the magnetic strap **101** to the speakers **202** and **203**). If the portion of the cord **201** that is not secured by the magnetic strap **101** is long, the cord **201** may become caught on other objects (such as when placed in a pocket, a bag, or a purse). For example, the final wrap of the cord **201** may place the speakers **202** and **203** on front side of the electronic device **210** (i.e., the opposite side of the electronic device **210** illustrated in FIG. 3E). To address these cases, in some embodiments, a magnetic bead **304** is attached on the cord **201** so that when the cord **201** is wrapped around the electronic device **210**, the magnetic bead **304** is located on the front side of the electronic device **210**. These embodiments are illustrated in FIG. 3G. The magnetic beads **302** and **303** are then magnetically attached to the magnetic bead **304**. Note that the end user may slide and/or otherwise readjust the magnetic beads **302** and **303** up and down the cord **201** so that the magnetic beads **302**, **303**, and **304** can be magnetically attached to each other. Although the speakers **202** and **203** may still dangle, the amount of the cord **201** that is dangling can be reduced.

[0231] In some cases, the end user may not wish to fold over the cord **201** to secure the free end of the cord **201** (e.g., as illustrated in FIG. 3F). In these cases, the magnetic bead **304** may be attached on the cord **201** so that when the cord **201** is wrapped around the electronic device **210**, the magnetic bead **304** is located on the back side of the electronic device **210**, as illustrated in FIG. 3H. The magnetic beads **302** and **303** are then magnetically attached to the magnetic bead **304**. Note that the end user may slide the magnetic beads **302** and **303** up and down the cord **201** so that the magnetic beads **302**, **303**, and **304** can be magnetically attached to each other. Although the speakers **202** and **203** may still dangle, the amount of the cord **201** that is dangling can be reduced.

[0232] In some cases, the end user may not wish to use the magnetic strap **101** to secure the cord. In these cases, the end user may magnetically attach the magnetic beads **302** and **303** to magnetic material that is attached to the electronic device **210**. The use of magnetic material in conjunction with the electronic device **210** is described in more detail below.

[0233] In some embodiments, the end user slides the magnetic beads **302** and **304** so that free end of the cord **201** does not slide back through the loop (e.g., as illustrated in FIG. 3J). In some embodiments, the end user wraps a portion of the free end of the cord **201** over itself (e.g., in a shape of a bow tie, as illustrated in FIG. 3K) so that the amount of the cord **201** that is left dangling is reduced. The end user then secures the wrapped portion of the free end of the cord **201** using the magnetic strap **101** as illustrated in FIG. 3K.

[0234] When deploying the cord **201**, the magnetic strap **101** flips back to the open position (i.e., the magnetic strap

101 lays substantially flat on the electronic device **210**), as illustrated in FIGS. **2J** and **2K**.

[0235] Note that the dimensions of the magnetic strap **101** may be selected to accommodate cords of varying lengths and thicknesses. The dimensions of the magnetic strap **101** are also selected to accommodate objects (e.g., portable electronic devices, etc.) of varying sizes. FIGS. **20A** to **20E** illustrate a process for managing a cord, according to some embodiments. The process illustrated in FIGS. **20A** to **20E** is similar to the process illustrated in FIGS. **3A** to **3E**, except that the magnetic strap **101** is attached to an electronic device **2001** having a different shape and size as compared to the electronic device **210**.

[0236] As illustrated in FIG. **20A**, the connector **2006** is attached to the electronic device **2001**. The cord **2005** (e.g., the cord **201**) is then wrapped around the magnetic strap **101** and the electronic device **2001**, as illustrated in FIGS. **20B-20D**. In some embodiments, the cord **2005** is wrapped around the magnetic strap **101** substantially perpendicular to and/or otherwise across the magnetic strap **101** at any angle.

[0237] In some embodiments, the magnetic bead **2013** (e.g., the magnetic bead **301**) is first magnetically attached to the magnet of the magnetic strap **101** before the cord **2005** is wrapped around the magnetic strap **101** and the electronic device **2001**. These embodiments are illustrated in FIG. **20B**. By magnetically coupling the magnetic bead **2013** to the magnetic strap **101**, a user does not need to hold the cord **2005** to the electronic device **2001** or to the magnetic strap **101** while wrapping the cord **2005** around the electronic device **2001**.

[0238] FIG. **20D** illustrates the cord **2005** after it has been wrapped around the electronic device **2001**. Note that in FIG. **20D**, the cords for the speakers **2011** and **2012** do not include magnetic beads. Therefore, the speakers **2011** and **2012** are not coupled to each other and hang freely, as illustrated in FIGS. **20D** and **20E**.

[0239] In some embodiments, after the cord **2005** has been wrapped around the electronic device **2001**, the magnetic strap **101** is formed into a loop (i.e., the first mode of operation). These embodiments are illustrated in FIGS. **20D**, **20E**, and **21A**.

[0240] When deploying the cord **2005**, the magnetic strap **101** flips back to the open position (i.e., the magnetic strap **101** lays substantially flat on the electronic device **210**). This process for deploying the cord **2005** from the electronic device **2001** is illustrated in FIGS. **21A-21C**, according to some embodiments. In FIG. **21A**, a user grabs the speakers (or the cord **2005** near the speakers) and pulls the cord **2005** in a direction substantially parallel to the length of the magnetic strap **101**. The force that the cord **2005** exerts against the magnets at the magnetic attachment points **104** and **105** causes the magnets to be detached from each other, as illustrated in FIG. **21B**. In FIG. **21C**, the cord **2005** is fully deployed from the magnetic strap **101**.

[0241] Although the discussion above describes deploying a wrapped cord from the magnetic strap **101** by pulling on the cord in a direction substantially parallel to the length of the magnetic strap **101**, in some embodiments, a wrapped cord is deployed from the magnetic strap **101** by pulling on the cord in a direction not parallel to the length of the magnetic strap **101**. For example, if the magnetic strap **101** is detached from the electronic devices **210** and **201**, a user may deploy a wrapped cord by pulling in a direction perpendicular to the length of the magnetic strap. Alternatively, the user may also

pull the magnetic attachment points **104** and **105** away from each other by pulling on the strap directly.

[0242] In some embodiments, the magnetic beads **302** and **303** are used to secure the cord **201** when the cord **201** is deployed. For example, FIG. **5A** illustrates an end user **501** using the cord **201** with the electronic device **210**, according to some embodiments. As illustrated in FIG. **5A**, the cord **201** includes a cord segment **204** coupled to the speaker **202** and a cord segment **205** coupled to the speaker **203**. Note that cord segments **204** and **205** may also be referred to as speaker cords. The cord segments **204** and **205** are coupled to the cord **201** at point **206**. When the speakers **202** and **203** are inserted into the ears of the end user **501**, the cord segments **204** and **205** may dangle loosely. If the end user is moving around (e.g., running, walking, etc.), the cord segments **204** and **205** may swing around and get caught in clothing and/or become dislodged from the ears of end user **501**. To prevent the cord segments **204** and **205** from dangling, the magnetic beads **302** and **303** are moved to a position below the chin of the end user **501** and are magnetically coupled to each other, as illustrated in FIG. **5B**. In the configuration illustrated in FIG. **5B**, the end user **501** may slide the magnetic beads **302** and **303** up and down the cord segments **204** and **205** to adjust the amount of the cord segments **204** and **205** that are unsecured.

[0243] Although FIGS. **5A** and **5B** illustrate a partially-deployed cord **201**, the cord **201** may also be fully-deployed. The fully-deployed cord is illustrated in FIGS. **5C** and **5D**, which are analogous to FIGS. **5A** and **5B**, respectively.

[0244] In some embodiments, at least one of the magnetic beads **301**, **302**, **303**, and **304** include a clip that allows the magnetic bead to be clipped onto an object. For example, the object may be clothing (e.g., a shirt, a pants pocket, etc.) or a purse strap.

Option 3

Magnetic Strap and Magnetic Material

[0245] In some embodiments, to assist in the deployment of the cord **201**, the magnetic material **103** is attached to the back of the electronic device **210** so that when the magnetic strap **101** is in the open position, the magnetic attachment point **105** of the magnetic strap **101** is magnetically attached to the magnetic material **103**. These embodiments are illustrated in FIGS. **4A**, **4B**, and **4C**. In FIG. **4A**, an end user grabs the speakers and pulls the cord **201** in a direction substantially parallel to the length of the magnetic strap **101**. The force that the cord **201** exerts against the magnets at the magnetic attachment points **104** and **105** causes the magnets to be detached from each other so that the magnetic strap **101** no longer forms the loop, as illustrated in FIG. **4B**. The force that the cord **201** exerts against the magnets causes the magnetic strap **101** to return to its natural configuration (e.g., the flat configuration). The magnetic strap **101** is also magnetically attracted to the magnetic material **103**, thereby assisting in the deployment of the magnetic strap **101**. In other words, the magnetic force between the magnetic attachment point **105** of the magnetic strap **101** and the magnetic material **103** pulls the magnetic attachment point **105** towards the magnetic material **103**. The magnetic material **103** also holds the magnetic strap **101** to the electronic device **210** so that the strap does not move while in the open position. In FIG. **4C**, the cord **201** is fully deployed from the magnetic strap **101**. After the cord **201** is fully deployed, the end user may fold the strap over, as illustrated in FIG. **4D**.

[0246] In some embodiments, the magnetic material 103 is attached to the electronic device 210 so that when the magnetic strap 101 is in the open position, the magnetic attachment point 104 of the magnetic strap 101 is magnetically attached to the magnetic material 103. These embodiments are used to attach the magnetic strap 101 to the electronic device 210 when the magnetic strap 101 is folded into the loop configuration.

[0247] Note that the magnetic material may be attached to the electronic device 210 using adhesives, suction devices (e.g., suction cups), Velcro, van der Waals force attachment mechanisms (e.g., “Gecko” tape), snaps, buttons, and the like. Also note that the magnetic material may be molded into the electronic device 210, a back panel of the electronic device 210, and/or a case for the electronic device 210. Furthermore, that the magnetic material may be substituted for an adhesive applied to either or both of the electronic device 210 and/or the magnetic strap 101, suction devices (e.g., suction cups) attached to either or both of the electronic device 210 and/or the magnetic strap 101, Velcro attached to both the electronic device 210 and the magnetic strap 101, van der Waals force attachment mechanisms (e.g., “Gecko” tape) attached to either or both of the electronic device 210 and/or the magnetic strap 101, snaps attached to either or both of the electronic device 210 and/or the magnetic strap 101, buttons attached to either or both of the electronic device 210 and/or the magnetic strap 101, and hinges attached to either or both of the electronic device 210 and/or the magnetic strap 101.

Option 4

Magnetic Strap, Magnetic Beads, and Magnetic Material

[0248] In some embodiments, the cord management system 100 includes the magnetic strap 101, the magnetic beads 102, and the magnetic material 103. The various embodiments described above may be used in combination to secure the cord 201.

[0249] The design and the composition of magnetic strap 101, the magnetic beads 102, and the magnetic material 103 are described in more detail below.

Option 5

Magnetic Beads

[0250] In some embodiments, the cord management system 100 includes the magnetic beads 102. In these embodiments, the magnetic beads are attached to the cord 201 at locations so that when the cord 201 is wrapped around an object (e.g., the electronic device 210), two or more magnetic beads at different locations on the cord 201 are magnetically attached to each other so that the cord 201 cannot become unwrapped from the object. For example, FIG. 3G illustrates magnetic beads 302, 303, and 304 (all of which are located at different locations on the cord 201) are magnetically attached to each other.

Magnetic Straps

[0251] FIGS. 6A, 6B, and 6C illustrate top, perspective and side views, respectively, of a magnetic strap 601, according to some embodiments. Note that the magnetic strap 601 is one particular embodiment of the magnetic strap 101 described above. In some embodiments, the magnetic strap 601 includes a magnet 602 at a location 604 on the magnetic strap

601 and a magnet 603 at a location 605 on the magnetic strap 601. The magnets 602 and 603 may include any element or composition that is capable of producing a magnetic field. For example, the magnets 602 and 603 may include one or more of magnetic metallic elements (e.g., iron, cobalt, nickel, etc.), composite magnets (e.g., ceramic or ferrite magnets, alnico magnets, ticonal magnets, injection molded magnets, flexible magnets), rare earth magnets (e.g., samarium-cobalt magnets, neodymium-iron-boron magnets, etc.), electromagnets, sets of any of these magnets, or any material or composition that produces a magnetic field. In some embodiments, the magnets 602 and 603 are Neodymium magnets. In some embodiments, the Neodymium magnets are a grade N42.

[0252] In some embodiments, the magnetic strap 601 includes only one magnet and a magnetic material. For example, the magnetic strap 601 may include the magnet 602 at the location 604 and a magnetic material at the location 605. Alternatively, the magnetic strap 601 may include a magnetic material at the location 604 and the magnet 603 at the location 605. Note that a magnetic material is a material or composition that produces a magnetic field in response to an applied magnetic field. The magnetic material may include one or more of a ferromagnetic material and a paramagnetic material. In some embodiments, the magnetic material is low-carbon steel. Also note that this specification refers to the magnets 602 and 603 as “magnets” even though one of the magnets 602 and 603 may be a magnetic material. Furthermore, any combination of magnets and magnetic material that allows for the magnetic attachments described herein to function may be used.

[0253] In some embodiments, the magnets 602 and 603 are solid magnets. In some embodiments, the magnets 602 and 603 are selected from the group consisting of donut (ring) magnets, horseshoe-shaped (U-shaped) magnets, cylindrical magnets, disc-shaped magnets, rectangular magnets, and the like. In some embodiments, the magnets 602 and 603 are sets of magnets. The selection of the size and shape of the magnets 602 and 603 may depend on factors including, but not limited to, a desired magnetic strength, a desired form factor, a desired aesthetic, and the manufacturing process used to produce the magnetic strap 601.

[0254] In some embodiments, the magnets 602 and 603 are embedded in the magnetic strap 601. In these embodiments, the magnets 602 and 603 are either enclosed or partially enclosed by the material that forms the magnetic strap 601. As illustrated in FIG. 6C, the material that forms the magnetic strap 601 forms a gradual contour around the magnets 602 and 603. The contour formed by the material of the magnetic strap 601 around the magnets 602 and 603 may conform to the shape of the magnetic strap 601. For example, as illustrated in FIGS. 6A-6C, the material enclosing the magnets 602 and 603 forms a rectangular region. This rectangular region serves at least two purposes: to hold the magnets 602 and 603 in place and to provide a flat surface onto which the magnets 602 and 603 can be magnetically attached to each other. Note that the flat surface allows the magnets 602 and 603 to be magnetically attached to each other better than a surface that is not flat (e.g., a crowned surface).

[0255] In some embodiments, the magnets 602 and 603 are configured so that opposite magnetic poles of each magnet are perpendicular to the top (or bottom) surface of the magnetic strap 601. For example, the north pole of the magnet 602 is configured to be perpendicular to a first surface of the magnetic strap 601 whereas the south pole of the magnet 603

is configured to be perpendicular to the first surface of the magnetic strap **601**. In other embodiments, and as noted above, only one of the magnets **602** and **603** is a magnet and the other magnet is a magnetic material. Again, any combination of magnets and magnetic material that allows for the magnetic attachments described herein to function may be used.

[0256] In some embodiments, the magnetic strap **601** includes a segment **606** that is located between the magnets **602** and **603**. In some embodiments, the segment **606** also includes the portion of the magnetic strap **601** that includes the magnets **602** and **603**. In some embodiments, the segment **606** is composed of a material that is substantially memoryless. In some embodiments, the memoryless material is an elastic polymer. A material that is memoryless is a material that does not exhibit elastic hysteresis, which causes a material to behave differently when a loading force that was exerted on the material is removed. In the case of a material that does not have elastic hysteresis, the application of a loading force and a subsequent removal of the loading force does not cause the material to “remember” that the material was previously loaded. Thus, the material returns to its original shape and/or configuration when the loading force is removed. In some embodiments, the segment **606** is composed of a memoryless material that causes the magnetic strap **601** to return to a substantially flat configuration when unloaded (or when the loading force is less than a restoring force of the memoryless material). These embodiments are illustrated in FIGS. 6A-6C. Note that when an external force is applied to the memoryless material, the memoryless material generates a restoring force that opposes the external force. In other words, the restoring force tries to keep the memoryless material in its natural configuration (e.g., a flat configuration). For example, consider the application of an external force to the segment **606** that causes the segment **606** to form a loop. When the external force is removed, the segment **606** returns to its natural configuration (e.g., as illustrated in FIGS. 6A-6C). In some embodiments, the restoring force is a function of the displacement (e.g., stretching, bending, etc.) of the memoryless material. In these embodiments, the external force required to change the configuration of the memoryless material varies as a function of the displacement.

[0257] In some embodiments, the segment **606** is composed of a polymer. In some embodiments, the polymer is selected from the group consisting of silicone and an elastomer (e.g., thermoplastic elastomer). In some embodiments, the polymer is resistant to dust. These polymers may be used in manufacturing processes such as injection molding, casting, compression molding, and die cutting. The type of manufacturing process selected may depend on factors such as a desired manufacturing volume, manufacturing time, and manufacturing costs. Additionally, the type of manufacturing process selected may depend on a desired aesthetic design of the magnetic strap **601**. For example, if the aesthetic design of the magnetic strap **601** requires that the magnets **602-603** are to be encapsulated in the material of the magnetic strap **601**, an injection molding process may be used. In some embodiments, a two-shot injection molding process is used to manufacture the magnetic strap **601**.

[0258] In some embodiments, the segment **606** is composed of a fabric. For example, the fabric may be a Neoprene fabric, leather, silk, cotton, denim, foil, Mylar, and the like.

[0259] In some embodiments, the magnetic strap **601** includes a segment **607**. In some embodiments, the segment

607 includes the portion of the magnetic strap **601** that includes the magnet **603**. In some embodiments, the segment **607** is composed of an elastic material. The elastic polymer may be any of the polymers discussed above with respect to the segment **606**. In some embodiments, the segment **607** is composed of a fabric (e.g. Neoprene).

[0260] In some embodiments, the segment **607** includes a handle **610**. In some embodiments, the handle **610** is formed from the same material as the segment **607**. The handle **610** is a raised portion or high friction of material of the magnetic strap **601** that allows a user to grab onto the end of the magnetic strap **601** while attaching the magnetic strap **601** to a cord (or connector) using the cord-attachment mechanism **609**. Without the handle **610**, the fingers of the end user may slip off of the magnetic strap **601** while attaching the magnetic strap **601** to a cord (and/or a connector of the cord) using the cord-attachment mechanism **609**. A high friction surface for the handle **610** may be created.

[0261] In some embodiments, the magnetic strap **601** includes a segment **608**. In some embodiments, the segment **608** includes the portion of the magnetic strap **601** that includes the magnet **602**. In some embodiments, the segment **608** is composed of an elastic material. In some embodiments, the elastic material is an elastic polymer. The elastic polymer may be any of the polymers discussed above with respect to the segment **606**. In some embodiments, the segment **608** is composed of a fabric (e.g., Neoprene).

[0262] In some embodiments, the segments **606**, **607**, and **608** are composed of the same polymer. In some embodiments, the segments **606**, **607**, and **608** are composed of different, but compatible, polymers. In some embodiments, the segment **608** is composed of a fabric.

[0263] In some embodiments, the segment **607** includes a cord-attachment mechanism **609** that is used to attach the magnetic strap **601** to a cord (and/or a connector of the cord). The cord-attachment mechanism is described in more detail below with respect to FIGS. 10 and 11.

[0264] In some embodiments, the magnetic strap **601** operates in at least two modes of operation, as described above. In a first mode of operation, the magnets **602** and **603** are magnetically attached to each other so that the segment **606** of the magnetic strap **601** located between the magnets **602** and **603** forms a loop configured to secure a cord that is wrapped around the magnetic strap **601** (e.g., see FIG. 2B). In the first mode of operation, the attractive magnetic force between the magnets **602** and **603** is greater than any restoring force exerted by the material of the magnetic strap **601** that causes the magnetic strap **601** to return to its natural configuration (e.g., flat configuration). Thus, the segment **606** remains in a loop until an external force is applied to the segment **606** that causes the magnets **602** and **603** to be magnetically detached and/or otherwise separated from each other. In a second mode of operation, the magnets **602** and **603** are magnetically detached and/or otherwise separated from each other (e.g., the magnets **602** and **603** are no longer attached to each other). For example, in the second mode of operation, the magnetic strap **601** may be substantially flat (e.g., see FIGS. 6A, 6B, and 6C).

[0265] Note that the term “magnetically attached,” when applied to two magnets, refers to two magnets being attached to each other by an attractive magnetic force between the two magnets. In contrast, the term “magnetically detached,” when applied to two magnets, refers to two magnets that are no longer attached to each other. Although the two magnets may

no longer be magnetically attached to each other, the two magnets may still be “magnetically coupled” to each other. In other words, each magnet may feel a magnetic force generated by the magnetic field of the other magnet. This magnetic force is a function of the distance between the two magnets. Thus, in some embodiments, the strength of the magnets **602** and **603** are selected so that the magnetic force between the magnets **602** and **603** is greater than any restoring force exerted by the material of the magnetic strap **601** only when the magnets **602** and **603** are a predefined distance from each other. When the magnets **602** and **603** are at a distance greater than the predefined distance from each other, the magnetic force between the magnets **602** and **603** is less than the restoring force exerted by the material. Thus, the magnetic strap **601** returns to its natural configuration (e.g., the flat configuration illustrated in FIGS. 6A-6C). When the magnets **602** and **603** are at a distance less than or equal to the predefined distance from each other, the magnetic force between the magnets **602** and **603** exceeds the restoring force exerted by the material. Thus, the magnets **602** and **603** are drawn to each other and become magnetically attached to each other.

[0266] Also note that this specification refers to two magnets (or magnets and magnetic materials) being “magnetically attached” to each other even if the magnets are separated by intermediary materials. For example, even though the material of the magnetic strap **601** (e.g., an elastic polymer) may enclose the magnets **602** and **603**, the magnets **602** and **603** are magnetically attached to each other when the surface (s) of material enclosing the magnets **602** and **603** touch each other.

[0267] In some embodiments, the second mode of operation is used when deploying (e.g., unwrapping) a cord that is wrapped around the magnetic strap **601**. These embodiments are discussed above with respect to FIGS. 2H-2K.

[0268] In some embodiments, the second mode of operation is used when wrapping a cord around the magnetic strap **601**. In some embodiments, the cord is wrapped substantially perpendicular to and/or otherwise across the magnetic strap **601** at any angle (e.g., see FIGS. 2A-2B).

[0269] In some embodiments, the second mode of operation is used when a user uses the cord. For example, if the cord is a cord for headphones and the magnetic strap **601** is attached to a music player, the user may use the deployed cord to listen to music.

[0270] In some embodiments, the length of the segment **607** and the location of the cord-attachment mechanism **609** within the segment **607** are selected so that when the magnetic strap **601** is placed on an object, the segment **606** lies flat on a surface of the object (e.g., a portable electronic device) (e.g., see FIG. 2A).

[0271] In some embodiments, the length of the magnetic strap **601** is selected based on one or more of: a range of lengths of cords that are to be secured using the magnetic strap **601**, a range of thicknesses of cords that are to be secured using the magnetic strap **601**, a number of times the cord will wrap around the magnetic strap **601**, dimensions of objects on which the magnetic strap **601** is to be placed, the location of the magnets **602** and/or **603**, whether a case is used, and a number of times the cord will wrap around the magnetic strap **601** and an object (and a case for the object). In some embodiments, the minimum length of the magnetic strap **601** is 1.5 inches. In some embodiments, the length of

the magnetic strap **601** is between 1.5 inches and 3.19 inches. In some embodiments, the length of the magnetic strap **601** is 3.02 inches.

[0272] Note that the width of the magnetic strap **601** is typically bounded by the minimum manufacturable width of the material used in the magnetic strap **601**. However, the actual width used for the magnetic strap **601** is typically selected to be at least the size (e.g., the diameter) of the magnets **602** and **603** in embodiments in which the magnets are embedded in the magnetic strap **601**. In embodiments in which the magnets **602** and **603** are attached to the magnetic strap **601** by other means, the magnetic strap **601** may be narrower than the magnets **602** and **603**. The width of the magnetic strap **601** also affects the resistance of the magnetic strap **601** to twisting (or torsional) forces about a longitudinal axis (i.e., the length) of the magnetic strap **601**. For example, if the magnetic strap **601** is wider, the magnetic strap **601** has less tendency to twist (e.g., when deploying a cord). In some embodiments, the width of the magnetic strap **601** is between 0.25 inches and 0.52 inches. In some embodiments, the width of the magnetic strap **601** is 0.51 inches. In some embodiments, the width of the magnetic strap **601** is at least 0.25 inches.

[0273] The thickness of the magnetic strap **601** is typically bounded by the minimum manufacturable thickness of the material used in the magnetic strap **601**. The thickness of the magnetic strap **601** also affects the resistance of the magnetic strap **601** to twisting (or torsional) forces about a longitudinal axis (i.e., the length) of the magnetic strap **601**. For example, if the magnetic strap **601** is wider, the magnetic strap **601** has less tendency to twist (e.g., when deploying a cord). In some embodiments, the thickness of the magnetic strap **601** is between 0.01 inches and 0.19 inches. In some embodiments, the minimum thickness of the magnetic strap **601** is 0.01 inches. In some embodiments, the thickness of the magnetic strap **601** in the center of the segment **606** is 0.06 inches. In some embodiments, the thickness of the magnetic strap **601** enclosing the magnets **602** and **603** is 0.11 inches.

[0274] In some embodiments, the strength of the magnets **602** and **603** are selected to provide a predefined attractive magnetic force between the magnets **602** and **603** when the magnet **602** is magnetically attached to the magnet **603**. When the magnet **602** is magnetically attached to the magnet **603** and a decoupling force (e.g., an external force) that is less than the predefined threshold is exerted against the predefined attractive magnetic force between the magnets **602** and **603**, the magnets remain magnetically attached to each other. When the magnet **602** is magnetically attached to the magnet **603** and a decoupling force that is greater than or equal to the predefined threshold is exerted against the predefined attractive magnetic force between the magnets, the magnets are magnetically detached from each other.

[0275] The predefined threshold is a function of several factors. These factors include the strengths, size, number, shape, and surface area of the magnets **602** and **603**, the material of the magnetic strap **601**, and the type of decoupling force exerted against the magnets **602** and **603**. The strengths of the magnets **602** and **603** determine the strength of the attractive magnetic force between the magnets **602** and **603**. As described above, the strength of the attractive magnetic force between the magnets **602** and **603** is a function of the distance between the magnets **602** and **603**. Thus, the closer the magnets **602** and **603** are to each other, the stronger the attractive magnetic force. The material of the magnetic strap

601, the material of the cord wrapped within the magnetic strap **601**, the length of the cord, the diameter of the cord, and the number of loops of the cord that are wrapped within the magnetic strap **601**, and the thickness of the magnetic strap **601** determine the magnitude of the restoring force. As described above, the magnitude of the restoring force may be a function of the displacement of the material. For example, the restoring force may be greater when the material of the magnetic strap is folded over so that the magnets **602** and **603** are magnetically attached to each other than if the material were only bent slightly. The type of decoupling force exerted against the magnets **602** and **603** may include an impulse force (or a force applied during a short but finite time interval) and a continuous force that is either constant or variable.

[0276] For a decoupling force that is continuously exerted against the attractive magnetic force between the magnets **602** and **603**, the decoupling force required to detach the magnets **602** and **603** so that they do not become magnetically attached again is a function of the distance between the magnets **602** and **603** and of the restoring force of the material of the magnetic strap **601**. As the distance between the magnets **602** and **603** increases, the attractive magnetic force decreases and the decoupling force required is decreased. When a predetermined distance between the magnets **602** and **603** is reached, the restoring force of the material of the magnetic strap **601** exceeds the attractive magnetic force. At this point, the magnets **602** and **603**, while still magnetically coupled to each other, cannot pull the magnets **602** and **603** back together. Accordingly, the decoupling force is no longer necessary because the restoring force of the material of the magnetic strap **601** causes the magnetic strap **601** to return to its natural configuration. An example of a decoupling force that is continuously exerted is a force that is generated by a hand that is pulling the magnets **602** and **603** apart from each other.

[0277] For a decoupling force that is an impulse (or that is applied during a short but finite time interval) exerted against the attractive magnetic force between the magnets **602** and **603**, the decoupling force required to detach the magnets **602** and **603** so that they do not become magnetically attached again must impart at least enough momentum to the magnets **602** and/or **603** such that distance between the magnets **602** and **603** reaches the predetermined distance at which the restoring force of the material of the magnetic strap **601** exceeds the attractive magnetic force. For example, consider a decoupling force that is an impulse that does not impart enough momentum to the magnets **602** and/or **603** such that the distance between the magnets **602** and **603** reaches the predetermined distance. After the decoupling force is applied and the magnets **602** and **603** are detached from each other, the attractive magnetic force between the magnets **602** and **603** act against the imparted momentum and slows the parting magnets **602** and **603** until the momentum of the magnets **602** and/or **603** reaches zero. Since the magnets **602** and **603** have not reached the predetermined distance by the time the momentum of the magnets **602** and/or **603** reaches zero, the attractive magnetic force pulls the magnets **602** and **603** back toward each other so that they become magnetically attached again. An example of a decoupling force that is an impulse is a force generated when a wrapped cord is pulled away from the magnetic strap **601** (e.g., see FIGS. 2H-2K).

[0278] In some embodiments, each of the magnets **602** and **603** are Neodymium donut-shaped magnets having a grade of N42, an outer diameter of 0.375 inches, an inner diameter of

0.125 inches, and a thickness of 0.0625 inches. In some embodiments, the thickness of the magnets **602** and **603** is between 0.0625 inches and 0.2 inches. In some embodiments, the diameter of the magnets **602** and **603** are between 0.3 inches and 0.375 inches. Note that the combination of the grade (i.e., the composition of materials, wherein a higher number for the grade indicates a higher magnetic strength per unit volume), the diameters, the shape, and the thickness of a magnet determines the magnetic strength of the magnet. The magnetic strength of a larger magnet (e.g., larger surface area, diameter, and/or thickness) having a lower grade (e.g., lower “N” number) may have greater magnetic strength than a smaller magnet with a higher grade. For example, Neodymium magnets have the following grades, ordered from lowest to highest strength, N28, N30, N33, N35, N38, N40, N42, N45, N48, N50, and N52. A large N28 magnet may be stronger than a small N52 magnet. Also note that the effective magnetic strength of the magnets may be affected by the properties of the material of the magnetic strap **601**. For example, if the magnets **602** and **603** are encapsulated in a thicker material, the effective magnetic strength of the magnets **602** and **603** is reduced. Similarly, if the magnets **602** and **603** are encapsulated in a material that suppresses or otherwise impedes a portion of the magnetic fields from the magnets **602** and **603**, the effective magnetic strength of the magnets **602** and **603** is reduced. Furthermore, note that the selection of the magnetic strength of the magnets **602** and **603** also depends on the elasticity of the material used for the magnetic strap **601**. For example, when a less elastic material (i.e., a more rigid material) is used in the magnetic strap **601**, the restoring force of the elastic material is greater (i.e., the material is more rigid and resists changes to its natural configuration) and stronger magnets are required to hold the magnets **602** and **603** together.

[0279] In some embodiments, each of the magnets **602** and **603** are Neodymium step-shaped (e.g., step-layered) magnets.

[0280] In some embodiments, the location and the distance of the magnets **602** and **603** on the magnetic strap **601** is determined based at least in part on the length of the strap, the type of objects onto which the magnetic strap is to be used, the elasticity of the material of the magnetic strap **601**, and a length of a cord. In some embodiments, the minimum distance between the magnets **602** and **603** on the magnetic strap **601** is 0.5 inches. In some embodiments, the distance between the magnets **602** and **603** is between 0.5 inches to 2.1 inches. In some embodiments, the distance between the magnets **602** and **603** is 1.38 inches.

[0281] In some embodiments, the durometer (i.e., the hardness, also referred to as the “Shore durometer”) of the material of the magnetic strap **601** is at least 10. In some embodiments, the durometer of the material of the magnetic strap **601** in the segments **607** and **608** is 40 and the durometer of the material of the magnetic strap **601** in the segment **606** is 60. In some embodiments, the durometer of the material of the magnetic strap **601** in the segments **607** and **608** is 20 and the durometer of the material of the magnetic strap **601** in the segment **606** is 60. In some embodiments, the durometer of the material of the magnetic strap **601** in the segments **607** and **608** is 20 and the durometer of the material of the magnetic strap **601** in the segment **606** is 40.

[0282] Thus, the selection of material for the magnetic strap **601** (e.g., the segments **606-608**) and the selection of the strengths, size, number, the distance between the magnets

602 and **603**, shape, and surface area of the magnets **602** and **603** depends on the aforementioned factors. Furthermore, the selection of the materials for the magnetic strap **601** and the strengths of the magnets **602** and **603** are based on factors including the ease of deployment of the cord (e.g., the amount of force required to free the cord from the magnetic strap **601**, etc.) and the prevention of the accidental deployment of the cord (e.g., from jostling in a bag or a purse, a pocket, etc.).

[0283] In some embodiments, the location **605** is selected so that when a connector for a cord is inserted into the cord-attachment mechanism **609** and the connector is inserted into an electronic device, the magnetic strap **601** lies substantially flat on the electronic device.

[0284] Note that although the discussion of the magnetic strap **601** refers to the magnet **602** and the magnet **603**, each of the magnets **602** and **603** may include a set of magnets. Also note that, one of the magnets **602** and **603** may be replaced with a magnetic material, as described above. In some embodiments, the magnet **602** and the magnet **603** are replaced with an attachment mechanism selected from the group consisting of Velcro, adhesives, suction cups, and a van der Waals force attachment mechanism.

[0285] FIGS. 7A, 7B, and 7C illustrate top, perspective, and side views, respectively, of a magnetic strap **701**, according to some embodiments. The magnetic strap **701** is similar to the magnetic strap **601**, so only the differences are discussed. The magnetic strap **701** includes a magnet **702** at a location **704** on the magnetic strap **701** and a magnet **703** at a location **705** on the magnetic strap **701**. The magnetic strap **701** also includes a cord-attachment mechanism **709**.

[0286] In some embodiments, the magnets **702** and **703** are embedded in the magnetic strap **701**. In these embodiments, the magnets **702** and **703** are either enclosed or partially enclosed by the material that forms the magnetic strap **701**. As illustrated in FIG. 7C, the material that forms the magnetic strap **701** forms a gradual contour around the magnets **702** and **703**. The contour formed by the material of the magnetic strap **701** around the magnets **702** and **703** may conform to the shape of the magnetic strap **701**. For example, as illustrated in FIGS. 7A-7C, the material enclosing the magnets **702** and **703** forms a gradual contour from the center of the magnets **702** and **703** to the center of the segment **706**. Thus, in contrast to the flat surface above the magnets **602** and **603** illustrated in FIGS. 6A-6C, a crown is formed at the center of the magnets **702** and **703**. Although the crown may be more aesthetically appealing, the crown reduces the surface area on which the magnets **702** and **703** can be magnetically attached to each other such that magnets of greater magnetic strength may be required.

[0287] In some embodiments, the magnetic strap **701** includes a segment **706** that is located between the magnets **702** and **703**. In some embodiments, the segment **706** also includes the portion of the magnetic strap **701** that includes the magnets **702** and **703**. In some embodiments, the segment **706** is composed of a material that is substantially memoryless, as discussed above with respect to the segment **606** in FIGS. 6A-6C.

[0288] In some embodiments, the magnetic strap **701** includes a segment **707**. In some embodiments, the segment **707** includes the portion of the magnetic strap **701** that includes the magnet **703**. In some embodiments, the segment **707** is composed of an elastic material, as discussed above

with respect to the segment **607** in FIGS. 6A-6C. In some embodiments, the segment **707** is composed of an elastic polymer.

[0289] In some embodiments, the magnetic strap **701** includes a segment **708**. In some embodiments, the segment **708** includes the portion of the magnetic strap **701** that includes the magnet **702**. In some embodiments, the segment **708** is composed of an elastic material, as discussed above with respect to the segment **608** in FIGS. 6A-6C. In some embodiments, the segment **708** is composed of an elastic polymer.

[0290] In some embodiments, the segment **707** includes a cord-attachment mechanism that is used to attach the magnetic strap **701** to a cord (and/or a connector for the cord), as described above with respect to the cord-attachment mechanism **609** in FIGS. 6A-6C.

[0291] FIGS. 8A, 8B, and 8C illustrate top, perspective, and side views, respectively, of a magnetic strap **801**, according to some embodiments. The magnetic strap **801** is similar to the magnetic strap **601**, so only the differences are discussed. The magnetic strap **801** includes magnets **802** and **804** at a location **806** on the magnetic strap **801** and magnets **803** and **805** at a location **807** on the magnetic strap **801**. In some embodiments, the magnets **802-805** are attached to the surface of the magnetic strap **801**. In some embodiments, the material of the magnetic strap **801** covers all but one surface of the magnets **802-805** (e.g., see FIGS. 8D and 8E). In some embodiments, the material of the magnetic strap **801** covers all of the surfaces of the magnets **802-805**. Note that although the discussion of the magnetic strap **801** refers to the magnets **802**, **803**, **804**, and **805**, each of the magnets **802**, **803**, **804**, and **805** may include a set of magnets.

[0292] In some embodiments, the magnets **802**, **803**, **804**, and **805** are configured so that for a given surface of the magnetic strap **801**, opposite magnetic poles of each magnet on the surface of the magnetic strap **801** are perpendicular to the surface of the magnetic strap **601**. For example, the north pole of the magnet **802** is configured to be perpendicular to a top surface of the magnetic strap **801**, whereas the south pole of the magnet **803** is configured to be perpendicular to the top surface of the magnetic strap **801**. Similarly, the south pole of the magnet **804** is configured to be perpendicular to the bottom surface of the magnetic strap **801**, whereas the north pole of the magnet **805** is configured to be perpendicular to the bottom surface of the magnetic strap **801**. Note that the directions of the poles of the magnets may be reversed.

[0293] In some embodiments, the magnets **802** and **804** are a single magnet and the magnets **803** and **805** are a single magnet.

[0294] In some embodiments, the magnetic strap **801** includes a segment **808** that is located between the magnets **802** and **804** and the magnets **803** and **805**. In some embodiments, the segment **808** also includes the portion of the magnetic strap **801** that includes the magnets **802-805**. In some embodiments, the segment **808** is composed of a material that is substantially memoryless, as discussed above with respect to the segment **606** in FIGS. 6A-6C.

[0295] In some embodiments, the magnetic strap **801** includes a segment **809**. In some embodiments, the segment **809** includes the portion of the magnetic strap **801** that includes the magnets **803** and **805**. In some embodiments, the segment **809** is composed of an elastic material, as discussed

above with respect to the segment **607** in FIGS. **6A-6C**. In some embodiments, the segment **809** is composed of an elastic polymer.

[0296] In some embodiments, the magnetic strap **801** includes a segment **811**. In some embodiments, the segment **811** includes the portion of the magnetic strap **801** that includes the magnets **802** and **804**. In some embodiments, the segment **811** is composed of an elastic material, as discussed above with respect to the segment **608** in FIGS. **6A-6C**. In some embodiments, the segment **811** is composed of an elastic polymer.

[0297] In some embodiments, the cross section of the magnets **802**, **803**, **804**, and **805** are step-shaped (i.e., step-layered). These embodiments are illustrated in FIG. **8D**. In these embodiments, the base of the magnet has protrusions (e.g., protrusions **821**, **822**, **823**, **824**) that form a step. The protrusions of the magnets **802**, **803**, **804**, and **805** may be inserted into corresponding holes (or pockets) in the material so that the magnets **802**, **803**, **804**, and **805** are secured to the magnetic strap **801**. Note that as discussed above, the material of the magnetic strap **801** may cover all but one surface of the magnets **802-805**. Alternatively, the material of the magnetic strap **801** may cover all of the surfaces of the magnets **802-805**.

[0298] In some embodiments, the magnets **802** and **804**, and **803** and **805**, respectively, include posts that are configured to be inserted into each other through the magnetic strap **801**. These embodiments are illustrated in FIG. **8E**. In these embodiments, the magnetic strap **801** has a hole at the locations **806** and **807** into which the posts of the magnets **802** and **804**, and **803** and **805** (e.g., post **831** for the magnet **803** and post **832** for the magnet **805**) for respectively, are inserted. The posts of the magnets **802** and **804**, and **803** and **805**, respectively, may be configured to be locked to each other after being attached to the magnetic strap **801**.

[0299] In some embodiments, the segment **809** includes a cord-attachment mechanism that is used to attach the magnetic strap **801** to a cord (and/or a connector for the cord), as described above with respect to FIGS. **6A-6C**.

[0300] FIGS. **9A**, **9B**, and **9C** illustrate top, perspective, and side views of a magnetic strap **901**, according to some embodiments. The magnetic strap **901** is similar to the magnetic strap **601**, so only the differences are discussed. The magnetic strap **901** includes a magnet **902** at a location **904** on the magnetic strap **901** and a magnet **903** at a location **905** on the magnetic strap **901**. In some embodiments, the magnets **902** and **903** are either embedded or partially embedded in the magnetic strap **901**. In these embodiments, the material of the magnetic strap **901** that encloses the magnets **902** and **903** conforms (i.e., fitted) to the shape of the magnets **902** and **903**. Note that although the discussion of the magnetic strap **901** refers to the magnets **902** and **903**, each of the magnets **902** and **903** may include a set of magnets.

[0301] In some embodiments, the magnets **902** and **903** are configured so that opposite magnetic poles of each magnet are perpendicular to the top (or bottom) surface of the magnetic strap **901**. For example, the north pole of the magnet **902** is configured to be perpendicular to a first surface of the magnetic strap **901** whereas the south pole of the magnet **903** is configured to be perpendicular to the first surface of the magnetic strap **901**.

[0302] In some embodiments, the magnetic strap **901** includes a segment **906** that is located between the magnet **902** and the magnet **903**. In some embodiments, the segment

906 also includes the portion of the magnetic strap **901** that includes the magnets **902** and **903**. In some embodiments, the segment **906** is composed of a material that is substantially memoryless, as discussed above with respect to segment **606** in FIGS. **6A-6C**.

[0303] In some embodiments, the magnetic strap **901** includes a segment **907**. In some embodiments, the segment **907** includes the portion of the magnetic strap **901** that includes the magnet **903**. In some embodiments, the segment **907** is composed of an elastic material, as discussed above with respect to the segment **607** in FIGS. **6A-6C**. In some embodiments, the segment **907** is composed of an elastic polymer.

[0304] In some embodiments, the magnetic strap **901** includes a segment **908**. In some embodiments, the segment **908** includes the portion of the magnetic strap **901** that includes the magnet **902**. In some embodiments, the segment **908** is composed of an elastic material, as discussed above with respect to the segment **608** in FIGS. **6A-6C**. In some embodiments, the segment **908** is composed of an elastic polymer.

[0305] In some embodiments, the segment **907** includes a cord-attachment mechanism that is used to attach the magnetic strap **901** to a cord (and/or a connector for the cord), as described above with respect to the cord-attachment mechanism **609** in FIGS. **6A-6C**.

[0306] As discussed above, the magnetic straps **601**, **701**, **801**, and **901** use magnets and/or a combination of magnets and magnetic material to form a loop that is configured to secure a cord. However, other attachment mechanisms may be used to form the loop. In some embodiments, the attachment mechanism is selected from the group consisting of adhesive, Velcro, snaps, buttons, buckles, beads, and van der Waals force attachment mechanisms, suction devices (e.g., suction cups), springs, bistable springs (e.g., a slap bracelet), sleeves that insert into slots, pegs that are inserted into holes, and hinges.

[0307] FIGS. **12A-12F** illustrate magnetic straps **1201-1206**, respectively, which are alternative designs of the magnetic strap **601** (**701**, **801**, or **901**), according to some embodiments. The magnetic straps **1201-1206** illustrated in these figures differ only in the shapes of the ends of the straps. These alternative designs may also be applied to the magnetic straps **601**, **701**, **801**, and **901** illustrated in FIGS. **6-9**, respectively.

[0308] In some embodiments, the thickness of the material of the magnetic strap **601** (**701**, **801**, or **901**) from the edge magnets gradually decreases to the thickness of the magnetic strap **601** at the center of the sections **606**, **706**, **808**, or **906**. In some embodiments, the thickness of the material of the magnetic strap **601** from the edge magnets gradually decreases to the thickness of the magnetic strap **601** a predetermined location in the sections **606**, **706**, **808**, or **906**. In these embodiments, the thickness of the magnetic strap **601** from the predetermined location in the sections **606**, **706**, **808**, or **906** to the center of the sections **606**, **706**, **808**, or **906** is constant. By adjusting the predetermined location, the flexibility of the magnetic strap **601** may be increased or decreased. For example, if the predetermined location is closer to the magnets, the magnetic strap **601** is more flexible because the magnetic strap **601** is thinner in the sections **606**, **706**, **808**, or **906**. However, if the predetermined location is at the center of the sections **606**, **706**, **808**, or **906**, the magnetic strap **601** is

less flexible because the magnetic strap **601** is thicker in the sections **606**, **706**, **808**, or **906**.

[0309] In some embodiments, the material enclosing the magnets of the magnetic strap **601** (**801**, or **901**) forms a substantially flat surface over the top and the bottom of the magnets. In these embodiments, the substantially flat surface increases the surface area on which the magnets can be magnetically coupled to each other, and in turn, increases the magnetic coupling force between the magnets as compared to a crowned surface (e.g., as illustrated in FIG. 7C).

[0310] Note that although the embodiments described herein encapsulate the magnets in the material of the magnetic strap **601** (**701**, **801**, or **901**), the magnets may also be attached (e.g., using an adhesive, bolts, rivets, or other attachment mechanisms) onto one or more faces of the magnetic strap **601** (e.g., the “top” side or the “bottom” side of the magnetic strap **601**).

[0311] In some embodiments, the magnetic straps **601**, **701**, **801**, and **901** are symmetrical. In these embodiments, the magnetic straps **601**, **701**, **801**, and **901** may be folded over on either surface to form the loop. In some embodiments, the magnetic straps **601**, **701**, **801**, and **901** are asymmetrical. In these embodiments, the magnetic straps **601**, **701**, **801**, and **901** may only be folded on one of the surfaces to form the loop. In some embodiments, one surface of the magnetic straps **601**, **701**, **801**, and **901** have a high-friction coating to help hold the wrapped cord in the strap and one surface of the magnetic straps **601**, **701**, **801**, and **901** have a low-friction coating to ease removal of the strap from an object.

[0312] Note that any combination of the features of the magnetic straps described above with respect to FIGS. 6-9 may be used in a particular implementation of a magnetic strap.

Cord-Attachment Mechanism

[0313] As described above, the cord-attachment mechanisms **609**, **709**, **810**, and **909** allow the magnetic straps **601**, **701**, **801**, and **901**, respectively, to be attached to a cord (and/or a connector for the cord). Although the following discussion of cord-attachment mechanisms refers to the cord-attachment mechanism **609**, the embodiments described below may be applied to the cord-attachment mechanisms **709**, **810**, and **909**. FIGS. 10 and 11 illustrate exemplary embodiments of the cord-attachment mechanism **609**.

[0314] FIG. 10A illustrates the cord-attachment mechanism **609** as having a plurality of slits **1001**, according to some embodiments. FIG. 10B illustrates the cord-attachment mechanism **609** as having a single slit **1002**, according to some embodiments.

[0315] FIG. 10C illustrates the cord-attachment mechanism **609** as having two slits **1003** configured as an “X” or a “+,” according to some embodiments. Note that the angle between the two slits **1003** may be arbitrarily set. FIG. 10E illustrates the cord-attachment mechanism **609** as having slits **1005** in the shape of a star, according to some embodiments. The dimensions of the slits **1001**, **1002**, **1003**, and **1005** are selected so that when a cord is inserted into the slits **1001**, **1002**, **1003**, and **1005**, the material around the respective slits applies a pressure against the cord and hold the cord to the magnetic strap **601**. Furthermore, the dimensions of the slits **1001**, **1002**, **1003**, and **1005** are selected so that the cord-attachment mechanism **609** can attach to cords (or connectors of cords) of varying sizes. After the magnetic strap **601** has been attached to the cord (or a connector of the cord), a

predetermined elastic force exerted by the hole against the cord secures the magnetic strap **601** to the cord (or the connector of the cord).

[0316] FIG. 10D illustrates the cord-attachment mechanism **609** as a hole **1004** (e.g., a circular hole) in the segment **607**, according to some embodiments. In these embodiments, a cord (or a connector of the cord) may be inserted into the hole. For embodiments in which the segment **607** is elastic, the hole expands as the cord (or the connector for the cord) is inserted into the hole. In some embodiments, the cord-attachment mechanism **609** is formed from an elastic polymer (e.g., by injecting an elastic polymer into a mold for the magnetic strap **601** or by cutting material from the segment **607**, etc.). For example, the elastic polymer may be the elastic polymers described above with respect to the segment **607**. In some embodiments, the cord-attachment mechanism **609** is composed of the same polymer as the segments **606**, **607**, and **608**. In some embodiments, the cord-attachment mechanism is composed of different, but compatible, polymers. Note that the diameter of the hole **1004** may be determined based on factors including the range of diameters for cords and/or connectors for the cords to be used with the magnetic strap **601**.

[0317] FIGS. 11A and 11B illustrate a side view and a perspective view, respectively, of a grommet **1101** for the cord-attachment mechanism **609**, according to some embodiments. The grommet **1101** increases the surface area in contact with a cord (or a connector for the cord) to reduce the tendency of the cord-attachment mechanism **609** to move up and/or down a cord (or a connector for the cord) and to prevent the material in section **607** from forming a cone shape when installing and/or using the magnetic strap **601**. In some embodiments, the grommet has a height of 0.158 inches. In some embodiments, the grommet has a diameter of 0.1 inches.

[0318] FIG. 11C illustrates another grommet **1102** for the cord-attachment mechanism **609**, according to some embodiments. The grommet **1102** includes a centrally-located hole and slits coming out of the hole. The slits allow the grommet **1102** to expand to fit larger diameter cords (or connectors).

[0319] Note that other cord-attachment mechanisms may be used instead of the hole. For example, Velcro, adhesives, magnetic beads, suction devices, van der Waals force attachment mechanisms, buttons, buckles, springs, bistable springs (e.g., a slap bracelet), sleeves that insert into slots, pegs that are inserted into holes, hinges a molded strap with snaps may be used.

Magnetic Beads

[0320] FIGS. 13A and 13B illustrate top and side views, respectively, of a magnetic bead **1301**, according to some embodiments. The magnetic bead **1301** includes a leg **1302** and a leg **1303** that are pivotally coupled to each other at one end of each respective leg. Each of the legs **1302** and **1303** also includes a free end. As illustrated in FIGS. 13A and 13B, the leg **1302** and the leg **1303** are formed from a single piece of material (e.g., a flexible material that allows the legs **1302** and **1303** to bend toward each other). However, the legs **1302** and **1303** may be pivotally coupled to each other using other mechanisms. For example, a hinge may be used to couple the leg **1302** to the leg **1303**. The magnetic bead **1301** also includes a magnet **1304** attached to the free end of the leg **1302** and a magnet **1305** attached to the free end of the leg **1303**. Note that a magnetic material may be substituted for

one of the magnets **1304** and **1305**. In some embodiments, the magnets **1304** and **1305** are embedded into the free ends of the legs **1302** and **1303**, respectively. In some embodiments, the free ends of the legs **1302** and **1303** cover all of the surfaces of the magnets **1304** and **1305**. In some embodiments, the free ends of the legs **1302** and **1303** cover all but one surface of the magnets **1304** and **1305**, respectively, as illustrated in FIGS. **13A** and **13B**. In some embodiments, the magnets are selected from the group consisting of magnetic metallic elements, composite magnets, ceramic or ferrite magnets, alnico magnets, ticonal magnets, injection molded magnets, flexible magnets, rare earth magnets, and electromagnets. In some embodiments, the magnets are Neodymium magnets. In some embodiments, each magnet is a Neodymium having a grade of N42 a length of 0.27 inches, a width of 0.125 inches, and a thickness of 0.47 inches. Note that the grade and the dimensions of the Neodymium magnet depend on the size of the free ends of the legs **1302** and **1303** magnetic beads. For example, a lower grade Neodymium magnet having larger dimensions may be used for a clip that has larger legs.

[0321] In some embodiments, the magnetic bead **1301** includes two configurations. In a first configuration, the magnetic bead **1301** is open so that the free ends of the legs **1302** and **1303** are not touching each other. In a second configuration, the magnetic bead **1301** is closed so that the free ends of the legs **1302** and **1303** are touching each other. When the magnetic bead **1301** is closed, the magnets **1304** and **1305** are magnetically attached to each other and hold the magnetic bead **1301** in the closed configuration. To change the magnetic bead **1301** from the open configuration to the closed configuration, the free ends of the legs **1302** and **1303** are bent towards each other. To return the magnetic bead **1301** to the open configuration a force greater than the attractive magnetic force must be applied to magnetically detach the free ends of the legs **1302** and **1303**. The free ends of the legs **1302** and **1303** must also be moved to a position so that the magnetic force between the magnets **1304** and **1305** does not pull the free ends of the legs **1302** and **1303** together again.

[0322] In some embodiments, the free ends of the legs **1302** and **1303** each have at least one substantially flat surface. In these embodiments, when free ends of the legs **1302** and **1303** are bent toward each other so that they touch, the substantially flat surfaces of the legs **1302** and **1303** are flush (i.e., there are no gaps) with each other (e.g., see FIGS. **14A** to **14K**).

[0323] In some embodiments, the magnetic bead **1301** includes a cavity **1306**. When attaching the magnetic bead **1301** to a cord, the cord is inserted into the cavity **1306** and the magnetic bead **1301** is closed. Once closed, the magnetic bead **1301** holds the cord until the magnetic bead **1301** is opened. The cavity **1306** allows the magnetic bead **1301** to attach to the cord so that the surfaces of the free ends of the legs **1302** and **1303** are flush with each other (e.g., see FIGS.

6A to **6J**). In some embodiments, the cavity **1306** is lined with a high-friction material to make the cavity **1306** more difficult to adjust when the magnetic bead **1301** is attached to a cord. In some embodiments, the cavity **1306** is lined with a low-friction material to make the cavity **1306** easier to adjust when the magnetic bead **1301** is attached to a cord.

[0324] In some embodiments, the cavity **1306** is formed of an elastic material that stretches to accommodate cords of varying sizes. The elastic material of the cavity **1306** allows the magnetic bead **1301** to attach to cords of varying sizes so that faces of the free ends of the legs **1302** and **1303** are flush with each other (e.g., see FIGS. **6A** to **6J**). The elastic material also provides a force against the cord so that the magnetic bead **1301** does not slip along the cord. In some embodiments, the cavity **1306** is ribbed.

[0325] Instead of using the magnets **1304** and **1305** to attach the magnetic bead **1301** to the cord, other attachment mechanisms may be used. In some embodiments, the attachment mechanism are selected from the group consisting of a snap closure, Velcro, an adhesive, a mechanical bead (e.g., a groove in the side the magnetic bead **1301** that snaps onto the cord), a latch, metal that bends and holds its shape, and the like.

[0326] FIGS. **13C** and **13D** illustrate cross-section views of the magnetic bead **1301**, according to some embodiments. As illustrated in FIG. **13D**, the magnet **1305** is shaped like a step. Specifically, the magnet **1305** includes protrusions **1310** and **1311** that are configured to hold the magnet **1305** in the material of the magnetic bead **1301**. In some embodiments, the protrusions **1310** and **1311** are located on two opposing sides of the magnet **1305**. The protrusions **1310** and **1311** may run the full length or a portion of the length of the side of the magnet **1305**. In some embodiments, two or more protrusions may be used. For example, the magnet **1305** may include protrusions on all of the sides of the magnet **1305**. Note that the magnet **1304** may also have the protrusions **1310** and **1311**.

[0327] FIGS. **14A** to **14K** illustrate varying dimensions for magnetic beads, according to some embodiments. Each of the magnetic beads is attached to a cord for earbuds **601**. Each of the magnetic beads **602**, **604**, **606**, **608**, **610**, **612**, **614**, **616**, **618**, and **620** includes a cavity **603**, **605**, **607**, **609**, **611**, **613**, **615**, **617**, **619**, **621**, respectively. Table 1 presents exemplary dimensions for each of the magnetic beads illustrated in FIGS. **14A** to **14K**. In Table 1, "length" refers to the dimension of the magnetic bead (or magnet) along the cord, "width" refers to the dimension of the magnetic bead (or magnet) that is perpendicular to the cord, and "thickness" refers to the thickness of the magnetic bead (or magnet). All dimensions are listed in inches.

TABLE 1

Exemplary dimensions for magnetic beads illustrated in FIGS. 14A-14K .											
Figure		14A	14B	14C	14D	14E	14F	14G	14H	14J	14K
Folded Bead Size	Length (along cord)	0.31	0.42	0.56	0.25	0.31	0.42	0.56	0.25	0.31	0.26
	Width (⊥ to cord)	0.25	0.22	0.20	0.25	0.27	0.24	0.22	0.28	0.25	0.22
	Thickness	0.14	0.14	0.14	0.18	0.14	0.14	0.14	0.18	0.19	0.25

TABLE 1-continued

Exemplary dimensions for magnetic beads illustrated in FIGS. 14A-14K.											
Figure		14A	14B	14C	14D	14E	14F	14G	14H	14J	14K
Magnet Size	Length (along cord)	0.213	0.36	0.13	0.19	0.213	0.36	0.13	0.19	0.213	0.197
	Width (⊥ to cord)	0.125	0.1	0.08	0.125	0.125	0.1	0.08	0.125	0.125	0.099
	Thickness	0.047	0.047	0.047	0.063	0.047	0.047	0.047	0.063	0.125	0.099

[0328] In some embodiments, when the magnetic beads described herein are attached to a cord, the magnetic beads can rotate about the cord so that the polarities of the magnets in the magnetic beads can be aligned so that two distinct magnetic beads can magnetically attach to each other.

[0329] In some embodiments, a magnetic sheath is used in lieu of or in addition to magnetic beads. The magnetic sheath is described in more detail in U.S. patent application Ser. No. 12/338,680, entitled "Magnetic Cord Management System," filed Dec. 18, 2008.

Configuring the Cord Management System

[0330] FIGS. 15A to 15H illustrate the process of configuring a cord management system. These figures illustrate a cord 1515, which is an audio cord. Note that cords 1513 and 1514 are segments of the cord 1515 (e.g., see FIG. 15D), and are also audio cords.

[0331] FIG. 15A illustrates a process of attaching a magnetic bead 1520 to the cord 1513, according to some embodiments. As illustrated in FIG. 15A, the cord 1513 is inserted into a cavity (e.g., the cavity 1306 in FIG. 13A) of the magnetic bead 1520. In this case, the cord 1513 is connected to a speaker 1511 of the headphone. Similarly, the cord 1514 is connected to a speaker 1512 of the headphone. In some embodiments, the magnetic bead 1520 is attached to the cord 1513 a predetermined distance from the speaker 1511.

[0332] Once the magnetic bead 1520 is closed, the magnetic bead 1520 is attached to the cord 1513 (e.g., see FIG. 15B). In some embodiments, another magnetic bead is attached to the cord 1514 a predetermined distance from the speaker 1512, as illustrated in FIG. 15D. In some embodiments, only one of the two magnetic beads attached to the speakers 1511 and 1512 includes a magnet. In these embodiments, the other magnetic bead includes a magnetic material.

[0333] In some embodiments, a magnetic bead is opened by sliding the magnets of the magnetic bead across each other until the magnets of the magnetic bead are magnetically detached from each other. In some embodiments, a magnetic bead is opened by prying the magnets of the magnetic bead away from each other until the magnets of the magnetic bead are magnetically detached from each other.

[0334] In some embodiments, a magnetic bead 1513 is attached to the cord 1515 a predetermined distance from a connector 1516 (e.g., an audio connector). These embodiments are illustrated in FIG. 15C. In some embodiments, the predetermined distance is selected so that when the connector 1516 is inserted into the cord-attachment mechanism 1509 of the magnetic strap 1501, the magnetic bead 1523 is configured to be magnetically attached to at least one of the magnets 1502 and 1503 of the magnetic strap 1501 when the cord 1515 is wrapped around the magnetic strap 1501. The magnetic

bead 1523 holds the cord 1515 on the magnetic strap 1501 to facilitate winding of the cord around the magnetic strap 1501. Thus, a user does not need to hold the cord 1515 to the magnetic strap 1501 while winding the cord 1515 around the magnetic strap 1501.

[0335] In some embodiments, a magnetic bead 1522 is attached to the cord 1513. These embodiments are illustrated in FIG. 15D. In some embodiments, the magnetic bead 1522 is attached to the cord 1513 a specified distance from the speaker 1511. In some embodiments, the specified distance is selected so that the magnetic bead 1522 can be magnetically attached to one of the magnets of the magnetic strap 1501 when the cord 1513 is wrapped around the magnetic strap 1501. In some embodiments, the specified distance is selected so that the magnetic bead 1522 can be magnetically attached to one or more of the magnetic beads 1520 and 1521 when the cord 1513 is wrapped once around an object (e.g., a mobile electronic device). For example, a user may wrap the cord 1513 once around the object and attach the magnetic bead 1522 on the cord 1513 at the location where the magnetic beads 1520 and/or 1521 intersect (or overlap) the cord 1513.

[0336] In some embodiments, the connector 1516 is inserted into the cord-attachment mechanism 1509 of the magnetic strap 1501. These embodiments are illustrated in FIGS. 15E and 15F. By inserting the connector 1516 into the cord-attachment mechanism 1509, the cord 1515 is secured to the magnetic strap 1501.

[0337] In some embodiments, a magnetic material 1524 (e.g., the magnetic material 103) is attached to an object 1530, as illustrated in FIG. 15G. Note that the magnetic material 1524 may be a magnet or magnetic material as discussed above. In these embodiments, the magnetic material 1524 is attached to the object 1530 at a predetermined location. In some embodiments, the predetermined location is selected so that when the magnetic strap 1501 is attached to the object 1530, the magnet 1502 is magnetically attached to the magnetic material 1524. These embodiments assist with the deployment of the magnetic strap 1501 and/or may be used to hold the magnetic strap 1501 to the object 1530 when the magnetic strap 1501 is in its natural configuration (e.g., the flat configuration). Note that these embodiments are also useful for electronic devices that have connectors at the bottom of the device. For these electronic devices, the magnetic strap 1501 is attached so that the cord-attachment mechanism 1509 faces downwards when the electronic device is held in an upright position (e.g., when the user is interacting with the user interface of the electronic device). Thus, when the magnetic strap 1501 is in its natural configuration (e.g., the flat configuration) and the magnetic material 1524 is not used, gravity may pull down the end of the magnetic strap 1501 that includes the magnet 1502. However, when the magnetic strap 1501 is in its natural configuration and the magnet 1502 is

magnetically attached to the magnetic material **1524**, the end of the magnetic strap **1501** that includes the magnet **1502** will not be pulled down by gravity. In some embodiments, the predetermined location is selected so that when the magnetic strap **1501** is attached to the object **1530**, the magnet **1503** is magnetically attached to the magnetic material **1524**. These embodiments may be used to hold the magnetic strap **1501** to the object **1530** when the magnetic strap **1501** is folded over into the loop configuration.

[0338] In some embodiments, the magnetic material **1524** is selected from the group consisting of a ferromagnetic material and a paramagnetic material. In some embodiments, the magnetic material **1524** is low-carbon steel. In some embodiments, the magnetic material **1524** is Vanadium carbonyl. The magnetic material **1524** may be any shape, including, but not limited to, a disc, a square, a rectangle, a decorative shape, and the like. The size and shape of the magnetic material may be selected based on factors including, but not limited to, an aesthetic design of the object onto which the magnetic material is being attached and a width of the magnetic strap. In some embodiments, the magnetic material is a square having 0.5 inches sides. In some embodiments, the magnetic material is a circle having a radius of 0.5 inches. In some embodiments, the thickness of the magnetic material is 0.006 inches. Note that the magnetic material **1524** is beneficial when using the magnetic strap **1501** with an electronic device that has an audio connector port on the side or the bottom of the electronic device. In these cases, the magnetic material **1524** may be used to hold the magnetic strap **1501** to the object. Specifically, the magnetic material **1524** may be used as a magnetic attachment point for the magnet **1502** so that the magnetic strap **1502** does not dangle on the electronic device. In some embodiments, the magnetic material is galvanized or otherwise coated with a sealant. The sealant may protect against rusting and protects the end users against the sharp edges of the magnetic material.

[0339] FIG. 15J illustrates a top view and a side view of the magnetic material **1524**, according to some embodiments. As illustrated, the magnetic material **1524** includes several elements. In some embodiments, the magnetic material **1524** includes a disc-shaped magnetic material **1552** (e.g., composed of the magnetic material as described herein) whose outer edge is at least partially covered and/or surrounded by a ring-shaped elastic material **1551** (e.g., an elastic polymer as described herein). The ring-shaped elastic material **1551** and/or disc-shaped magnetic material **1552** may be coated with an adhesive (or other attachment mechanism) on one surface to allow the magnetic material **1524** to be attached to the object **1530**. The ring-shaped elastic material **1551** is configured to conform to the shape of the object when pressed against the object. Alternatively, or additionally, the disc-shaped material **1552** and/or the magnetic material **1524** may be attached to an intermediate material (e.g., using adhesives and the like) that includes adhesives on one or both surfaces so that the intermediate material may be attached to the object **1530** and to the disc-shaped material **1552** and the magnetic material **1524**. The intermediate material may be chosen so that when the intermediate material is pressed onto the object, the intermediate material conforms to the shape of the object. For example, the intermediate material may be foam. Note that the shape of the magnetic material **1524** may be any other shape (e.g., a square, a rectangle, etc.). The elastic material that partially covers and/or surrounds the magnetic material may have a corresponding shape or may be any shape. For

example, if the magnetic material **1524** has a disc shape, the elastic material may be a disc shape or may be a square shape (or any other shape).

[0340] In some embodiments, the magnetic strap **1501** is attached to the object **1530** (e.g., see FIG. 15H). The object **1530** may be a portable electronic device (e.g., a mobile phone, a music player, etc.) or any other object (e.g., a hand). In some embodiments, the magnetic material **1524** is attached to the object **1530** and the magnet **1502** of the magnetic strap **1501** is magnetically attached to the magnetic material **1501** so that the magnetic strap **1501** is attached to the object **1530**. In some embodiments, the connector **1516** is connected to a port on the object **1520**. In these embodiments, the magnetic strap **1501** lays flat on the surface of the object **1530**. Note that the magnetic strap **1501** may also be incorporated into a case or into the object **1530**, as described herein.

[0341] In some embodiments, the magnetic strap **1501** does not have a predefined “top” side and a predefined “bottom” side. In other words, either face of the magnetic strap **1501** may be used as the top (or “face up”) side on the object **1530**. In some embodiments, the magnetic strap **1501** has a predefined “top” side and a predefined “bottom” side. In these embodiments, the magnetic strap **101** can only be used with the top side facing away from the object **1530**.

[0342] FIG. 22 is a flowchart of a method **2200** for using a cord management system, according to some embodiments. As described above, a strap of the cord management system may be used by itself or may be used in conjunction with magnetic beads and/or a magnetic material attached to the object.

[0343] As noted above, the magnetic strap **101** may be used with or without the electronic device **210**. In either case, steps **2202-2208** are performed. A cord is wrapped (**2202**) around the magnetic strap **101** substantially perpendicular to and/or otherwise across the magnetic strap **101** at any angle, wherein the strap includes a first set of magnets attached to a first location on the magnetic strap **101** and a second set of magnets attached to a second location on the magnetic strap **101**. The magnetic strap **101** is folded (**2204**) so that the magnetic strap **101** forms a loop around the cord. The loop is secured (**2206**) by coupling the first set of magnets and the second set of magnets.

[0344] In some embodiments, when the user desires to use the cord, the cord is deployed (**2208**) from the magnetic strap **101** by pulling the cord away from the strap (e.g., substantially parallel to the length of the strap or in any other direction from the strap). When the cord is pulled away from the magnetic strap **101**, the first set of magnets is decoupled from the second set of magnets so that the magnetic strap **101** no longer forms the loop around the cord. In embodiments where the magnetic strap **101** is used by itself to manage the cord, the cord may be deployed from the magnetic strap **101** by pulling the cord away from the magnetic strap **101** in a direction other than substantially parallel to the length of the magnetic strap **101**.

[0345] FIG. 23 is a flowchart of a method **2300** for configuring a cord management system, according to some embodiments. In some embodiments, at least one magnetic material or magnet is attached (**2302**) to an object. For example, the magnetic material **103** may be attached to the electronic device **210**.

[0346] In some embodiments, a plurality of magnetic beads and/or magnetic material is attached (**2304**) to a cord. In some embodiments, at least one magnetic bead of the plurality of

magnetic beads is attached to the cord so that when the cord is wrapped around the strap, the at least one magnetic bead is magnetically attached to one set of magnets and/or magnetic material of the magnetic strap. In some embodiments, the cord is an audio cord of a headphone, which includes an audio connector and one or more speakers connected to the audio connector via the audio cord. In some embodiments, a first magnetic bead of the plurality of magnetic beads is attached (2320) to the audio cord at a predetermined distance from the audio connector of the headphone. In some embodiments, a second magnetic bead of the plurality of magnetic beads is attached (2322) to the audio cord at a predetermined distance from a first speaker in the one or more speakers of the headphone. In some embodiments, a third magnetic bead of the plurality of magnetic beads is attached (2324) to the audio cord at a predetermined distance from a second speaker in the one or more speakers of the headphone.

[0347] In some embodiments, the cord (and/or a connector for the cord) is attached (2306) to a cord-attachment mechanism. For example, the connector 204 of the cord 201 may be inserted into the cord-attachment mechanism of the magnetic strap 101.

[0348] In some embodiments, a first set of magnets or magnetic material of the magnetic strap 101 is attached (2308) to the magnetic material or the magnet (e.g., the magnetic material 103) attached to the object. As discussed above, instead of using a magnet attached to the object, a material onto which the magnetic strap 101 can attach to the object is used (e.g., an adhesive disc, a suction cup, etc.).

Other Embodiments

[0349] FIGS. 16-19 illustrate other embodiments of the cord management system.

[0350] FIG. 16A illustrates a magnetic strap 1601 and a cord 1602, according to some embodiments. The magnetic strap 1601 can be any of the magnetic straps discussed above (e.g., the magnetic straps 101, 601, 701, 801, or 901). As illustrated in FIG. 16A, the magnetic strap 1601 includes magnets 1605 and 1606 and the cord 1602 includes speakers 1603 and 1604. In contrast to the embodiments described above, the cord-attachment mechanism of the magnetic strap 1601 is not used to attach the magnetic strap 1601 to the cord 1602. In order to use the magnetic strap 1601 with the object, the magnetic strap 1601 is attached to the object. In some embodiments, the magnetic strap 1601 is magnetically attached to the object. In these embodiments, magnetic material (e.g., the magnetic material 103) is attached to the object (e.g., using adhesives, suction cups, Velcro, etc., as described above) so that at least one of magnets 1605 and 1606 can be magnetically attached to the magnetic material. When the magnets 1605 and/or 1606 are magnetically attached to the magnetic material, the magnetic strap is coupled to the object. In some embodiments, the magnetic strap 1601 is attached to the object using one selected from the group consisting of adhesives, suction cups, Velcro, and a van der Waals force attachment mechanism.

[0351] As described above and as illustrated in FIGS. 16A and 16B, the cord 1602 can be wrapped around the object and the magnetic strap 1601 and secured by folding the magnetic strap 1601 into the loop, as described above.

[0352] FIG. 26A illustrates an object 2601 and the cord 201 secured by the magnetic strap 101, according to some embodiments. As illustrated in FIG. 26A, the cord 201 and the magnetic strap 101 are detached from the object 2601. A

magnetic material 2602 is also attached to the object 2601. As discussed above, the magnetic material 2602 may be located on the object 2601 so that when the magnetic strap 101 is attached to the object 2601, one of the magnets 104 and 105 can be magnetically attached to the magnetic material 2602. In some cases, the end user may reattach the magnetic strap 101 and/or the cord 201 to the object 2601 without deploying the cord 201 from the magnetic strap 101, as illustrated in FIG. 26B. In some cases, a user may have already wrapped the cord 201 in the magnetic strap 101 where the magnetic strap 101 is detached from the object 2601. In these cases, the user may reattach the magnetic strap to the object 2601 to hold the magnetic strap 101 and the cord 201 to the object 2601. FIG. 26C illustrates the magnetic strap 101 attached to the object 2601, according to some embodiments. As illustrated in FIG. 26C, the connector for the cord 201 is not attached to the cord-attachment mechanism of the magnetic strap 101. The magnetic strap 101 may be attached to the surface of the object 2601 using any of the attachment mechanisms discussed herein (e.g., magnets, suction cups, adhesives, etc.). For example, the magnetic material 103 may be attached to the object. The magnets 104 and/or 105 may then be magnetically attached to the magnetic material 103 so that the magnetic strap 101 is attached to the object 2601, as illustrated in FIG. 26C. Note that although the connector for the cord 201 is illustrated as being attached to a corresponding connector of the object 2601, the connector of the cord 201 may also be disconnected from the corresponding connector. In other words, the connector of the cord 201 may dangle freely from the magnetic strap 2602.

[0353] FIG. 27A illustrates a magnetic strap 2701 attached to an object 2700, according to some embodiments. Note that FIG. 27A is similar to FIG. 16A with the exception that the object 2700 has larger dimensions than the illustrated in FIG. 16A. The magnetic strap 2701 can be any of the magnetic straps discussed above (e.g., the magnetic straps 101, 601, 701, 801, or 901). As illustrated in FIG. 27A, the magnetic strap 2701 includes magnets 2705 and 2706 and the cord 2702 includes speakers 2703 and 2704. As with FIG. 16A, the cord-attachment mechanism of the magnetic strap 2701 is not used to attach the magnetic strap 2701 to the cord 2702. In order to use the magnetic strap 2701 with the object, the magnetic strap 2701 is attached to the object. In some embodiments, the magnetic strap 2701 is magnetically attached to the object. In these embodiments, magnetic material (e.g., the magnetic material 103) is attached to the object (e.g., using adhesives, suction cups, Velcro, etc., as described above) so that at least one of magnets 2705 and 2706 can be magnetically attached to the magnetic material. When the magnets 2705 and/or 2706 are magnetically attached to the magnetic material, the magnetic strap is coupled to the object. In some embodiments, the magnetic strap 2701 is attached to the object using one selected from the group consisting of adhesives, suction cups, Velcro, and a van der Waals force attachment mechanism.

[0354] As described above and as illustrated in FIGS. 27A and 27B, the cord 2702 can be wrapped around the object 2700 and the magnetic strap 2701 and secured by folding the magnetic strap 2701 into the loop, as described above. Note that since the object 2700 is larger than the object illustrated in FIG. 16A, the number of loops of the cord 2702 around the object 2700 is less than the number of loops of the cord 1602 around the object illustrated in FIG. 16A.

[0355] FIGS. 27C and 27D are analogous to FIGS. 27A and 27B except that the magnetic strap 2701 in FIGS. 27C and 27D is rotated 90 degrees on the object 2700 and the cord 2702 is wrapped vertically around the object 2700.

[0356] FIGS. 27E and 27F are analogous to FIGS. 27A and 27B except that the magnetic strap 2701 in FIGS. 27E and 27F is attached to the top surface of the object 2700 and the cord 2702 is wrapped vertically around the object 2700. As illustrated in FIGS. 27E and 27F, the connector for the cord 2702 is attached through the cord-attachment mechanism of the magnetic strap 2701 to the corresponding connector on the object 2700.

[0357] FIG. 27G is analogous to FIG. 26C and illustrates the magnetic strap 2701 securing the cord 2702 and attached to the object 2700, according to some embodiments.

[0358] FIG. 17A illustrates a magnetic strap 1701 attached to an object, according to some embodiments. The magnetic strap 1701 can be any of the magnetic straps discussed above (e.g., the magnetic straps 101, 601, 701, 801, or 901). As illustrated in FIG. 17A, the magnetic strap 1701 includes magnets 1705 and 1706 and the cord 1702 includes speakers 1703 and 1704. In contrast to the embodiments described above, the cord-attachment mechanism of the magnetic strap 1701 is not present. In order to use the magnetic strap 1701 with the object, the magnetic strap 1701 is attached to the object. In some embodiments, the magnetic strap 1701 is magnetically attached to the object. In these embodiments, magnetic material (e.g., the magnetic material 103) is attached to the object (e.g., using adhesives, suction cups, Velcro, etc., as described above) so that at least one of magnets 1705 and 1706 can be magnetically attached to the magnetic material. When the magnets 1705 and/or 1706 are magnetically attached to the magnetic material, the magnetic strap is coupled to the object. In some embodiments, the magnetic strap 1701 is attached to the object using one selected from the group consisting of adhesives, suction cups, Velcro, and a van der Waals force attachment mechanism.

[0359] In some embodiments, at least one surface of the magnetic strap 1701 is a high-friction surface. In these embodiments, the high-friction surface faces the object and helps keep the magnetic strap 1701 from moving on the object.

[0360] As described above and as illustrated in FIGS. 17A and 17B, the cord 1702 can be wrapped around the object and the magnetic strap 1701 and secured by folding the magnetic strap 1701 into the loop, as described above.

[0361] FIG. 28A illustrates a magnetic strap attached to an object, according to some embodiments. Note that FIG. 28A is similar to FIG. 17A with the exception that the object 2800 has larger dimensions than the illustrated in FIG. 17A. The magnetic strap 2801 can be any of the magnetic straps discussed above (e.g., the magnetic straps 101, 601, 701, 801, or 901). As illustrated in FIG. 28A, the magnetic strap 2801 includes magnets 2805 and 2806 and the cord 2802 includes speakers 2803 and 2804. As with FIG. 17A, the cord-attachment mechanism of the magnetic strap 2801 is not present. In order to use the magnetic strap 2801 with the object, the magnetic strap 2801 is attached to the object. In some embodiments, the magnetic strap 2801 is magnetically attached to the object. In these embodiments, magnetic material (e.g., the magnetic material 103) is attached to the object (e.g., using adhesives, suction cups, Velcro, etc., as described above) so that at least one of magnets 2805 and 2806 can be magnetically attached to the magnetic material. When the

magnets 2805 and/or 2806 are magnetically attached to the magnetic material, the magnetic strap is coupled to the object. In some embodiments, the magnetic strap 2801 is attached to the object using one selected from the group consisting of adhesives, suction cups, Velcro, and a van der Waals force attachment mechanism.

[0362] As described above and as illustrated in FIGS. 28A and 28B, the cord 2802 can be wrapped around the object 2800 and the magnetic strap 2801 and secured by folding the magnetic strap 2801 into the loop, as described above. Note that since the object 2800 is larger than the object illustrated in FIG. 17A, the number of loops of the cord 2802 around the object 2800 is less than the number of loops of the cord 1702 around the object illustrated in FIG. 17A.

[0363] FIGS. 28C and 28D are analogous to FIGS. 28A and 28B except that the magnetic strap 2801 in FIGS. 28C and 28D is rotated 90 degrees on the object 2800 and the cord 2802 is wrapped vertically around the object 2800.

[0364] FIGS. 28E and 28F are analogous to FIGS. 28A and 28B except that the magnetic strap 2801 in FIGS. 28E and 28F is attached to the top surface of the object 2800 and the cord 2802 is wrapped vertically around the object 2800. As illustrated in FIGS. 28E and 28F, the connector for the cord 2802 is attached through the cord-attachment mechanism of the magnetic strap 2801 to the corresponding connector on the object 2800.

[0365] FIG. 28G is analogous to FIG. 26C and illustrates the magnetic strap 2801 securing the cord 2802 and attached to the object 2800, according to some embodiments.

[0366] FIG. 18A illustrates a magnetic strap 1801 integrated into a case 1812 for an object, according to some embodiments. Note that the term “case” refers to any type of material that covers or partially covers the object. For example, the case may include, but is not limited to flip case, a zipper case, a skin, an open-faced case, and the like. The magnetic strap 1801 includes magnets 1802 and 1803. The magnetic strap 1801 illustrated in FIG. 18A cannot be detached from the case 1812. However, the operation of the magnetic strap 1801 is similar to the operation of the magnetic straps described above. For example, the magnetic strap 1801 may be folded to form a loop, as illustrated in FIG. 18B. Note that the magnetic strap 1801 lies in a cavity of the case 1812. For example, FIG. 18B illustrates that the cavity is revealed when the magnetic strap 1801 is folded over to form the loop. In some embodiments, one of the magnets 1802 and 1803 is a magnet and the other is a magnetic material. In some embodiments, the magnetic strap 1801 is integrated into the object (e.g., the back of the object).

[0367] FIG. 19A illustrates a case 1922 for an object, according to some embodiments. The case 1922 includes a cavity 1911. Magnets 1912 and 1913 are embedded into cavity 1911 of the case 1922. A magnetic strap 1911 including magnets 1902 and 1903 may be magnetically attached to the case 1922, according to some embodiments. For example, the magnets 1902 and 1903 may be magnetically attached to the magnets 1912 and 1913, respectively. Note that magnetic materials (e.g., as described above) may be substituted for the magnets 1902, 1903, 1912, and 1913. Also note that only one of the pair of magnets 1902 and 1912 may be substituted for the magnetic material. Similarly, only one of the pair of magnets 1903 and 1913 may be substituted for the magnetic material. In other words, at least one magnet is required for each end of the magnetic strap. The operation of the magnetic strap 1901 is similar to the operation of the magnetic straps

described above. For example, the magnetic strap **1901** may be folded to form a loop, as illustrated in FIG. **19C**. In contrast to the magnetic strap **1801**, the magnetic strap **1901** may be removed from the case **1922** (e.g., see FIG. **19A**). In some embodiments, the magnetic strap **1901** is integrated into the object (e.g., the back of the object).

[**0368**] FIGS. **19D-19F** illustrate how the magnetic strap **1901** is used to secure a cord. FIG. **19D** illustrates a cord wrapped around the magnetic strap **1901** and the case **1922**, FIG. **19E** illustrates the magnetic strap **1901** folded over to form a loop around the cord, and FIG. **19F** illustrates the magnetic strap **1901** securing the cord and detached from the case **1922**, according to some embodiments.

Method of Manufacturing

[**0369**] FIG. **24** is a block diagram illustrating a computer system **2400** for manufacturing a cord management system, according to some embodiments. The computer system **2400** typically includes one or more processing units (CPU's) **2402**, one or more network or other communications interfaces **2404**, memory **2410**, and one or more communication buses **2409** for interconnecting these components. The communication buses **2409** may include circuitry (sometimes called a chipset) that interconnects and controls communications between system components. The computer system **2400** optionally may include a user interface **2405** comprising a display device **2406** and input devices **2408** (e.g., keyboard, mouse, touch screen, keypads, etc.). Memory **2410** includes high-speed random access memory, such as DRAM, SRAM, DDR RAM or other random access solid state memory devices; and may include non-volatile memory, such as one or more magnetic disk storage devices, optical disk storage devices, flash memory devices, or other non-volatile solid state storage devices. Memory **2410** may optionally include one or more storage devices remotely located from the CPU(s) **2402**. Memory **2410**, or alternately the non-volatile memory device(s) within memory **2410**, comprises a computer readable storage medium. In some embodiments, memory **2410** stores the following programs, modules and data structures, or a subset thereof:

[**0370**] an operating system **2412** that includes procedures for handling various basic system services and for performing hardware dependent tasks;

[**0371**] a communication module **2414** that is used for connecting the computer system **2400** to other computers via the one or more communication interfaces **2404** (wired or wireless) and one or more communication networks, such as the Internet, other wide area networks, local area networks, metropolitan area networks, and so on;

[**0372**] an optional user interface module **2416** that receives commands from the user via the optional input devices **2408** and generates user interface objects in the optional display device **2406**; and

[**0373**] a manufacturing module **2418** that manufactures or otherwise controls manufacturing equipment to manufacture a cord management system, as described with respect to FIGS. **25** and **35-37**.

[**0374**] Each of the above identified elements may be stored in one or more of the previously mentioned memory devices, and corresponds to a set of instructions for performing a function described above. The set of instructions can be executed by one or more processors (e.g., the CPUs **2402**). The above identified modules or programs (i.e., sets of

instructions) need not be implemented as separate software programs, procedures or modules, and thus various subsets of these modules may be combined or otherwise re-arranged in various embodiments. In some embodiments, memory **2410** may store a subset of the modules and data structures identified above. Furthermore, memory **2410** may store additional modules and data structures not described above.

[**0375**] Although FIG. **2400** shows a "computer system," FIG. **2400** is intended more as functional description of the various features which may be present in a set of computer systems than as a structural schematic of the embodiments described herein. In practice, and as recognized by those of ordinary skill in the art, items shown separately could be combined and some items could be separated.

[**0376**] FIG. **25** is a flowchart of a method **2500** for manufacturing a cord management system, according to some embodiments. In some embodiments, the method of manufacturing the cord management system may be performed by the computer system **2400**. The computer system **2400** forms (**2502**) a strap. The computer system **2400** then attaches (**2504**) a first set of magnets to a first location on the strap and attaches (**2506**) a second set of magnets to a second location on the strap. In some embodiments, the strap includes at least two modes of operation. In a first mode of operation, the first set of magnets is magnetically attached to the second set of magnets so that a first segment of the strap located between the first set of magnets and the second set of magnets forms a loop configured to secure a cord that is wrapped around the strap. In a second mode of operation, the first set of magnets is magnetically detached from the second set of magnets so that the first segment no longer forms the loop.

[**0377**] In some embodiments, the computer system **2400** forms (**2506**) magnetic beads.

[**0378**] In some embodiments, the computer system **2400** forms (**2508**) magnetic material.

[**0379**] In some embodiments, the computer system **2400** forms (**2510**) a cord-attachment mechanism in the strap.

[**0380**] The method **2500** may be governed by instructions that are stored in a computer readable storage medium and that are executed by one or more processors of one or more computer systems. Each of the operations shown in FIG. **25** may correspond to instructions stored in a computer memory or computer readable storage medium. The computer readable storage medium may include a magnetic or optical disk storage device, solid state storage devices such as Flash memory, or other non-volatile memory device or devices. The computer readable instructions stored on the computer readable storage medium are in source code, assembly language code, object code, or other instruction format that is interpreted and/or executable by one or more processors.

Cases

[**0381**] FIGS. **29-34** illustrate various embodiments of a cord management system that include a case for an object. As disclosed above, there are many types of cases, including, but not limited to, flip cases, zipper cases, skins, open-faced cases, bumpers, and the like. The embodiments illustrated in FIGS. **29-34** provide additional detail to what was described above with relation to the cases of FIGS. **18A-19F**. FIGS. **18A-18B** illustrate a magnetic strap **1801** integrated into a case **1802**. FIGS. **29A-29I** and **30A-30I** provide more detail regarding integrated strap and case designs. FIGS. **19A-19F** illustrate a magnetic strap **1901** removably attached to a case **1922**. FIGS. **31A-31J** and **32A-32J** provide more detail

regarding case designs with removable magnetic straps. Furthermore, FIGS. 33A-33L and 34A-34L illustrate another embodiment for a case design which can be used with a removable magnetic strap.

[0382] As stated above, FIGS. 29A-29I illustrate another embodiment of an integrated case similar to that of FIGS. 18A-18B. FIG. 29A illustrates a strap 2904 integrated into a case 2902 for an object, according to some embodiments. In some embodiments, the strap 2904 includes magnets (or other magnetic materials) 2908 and 2906 (shown in FIG. 29B) at attachment points 2912 and 2910 (shown in FIG. 29B). It should be noted that in any given embodiment only one of the pair of magnets 2906 and 2908 needs to be a magnet, the other may be any magnetic material. The operation of the strap 2904 is similar to the operation of the magnetic straps described above. For example, the strap 2904 may be folded to form a loop, wherein magnets located at attachment points 2910 and 2912 keep the strap 2904 in the looped position, as illustrated in FIG. 29A.

[0383] The case 2902 at least partially covers the back side of an object when the object is located within the case. The strap 2904 is permanently attached to the case 2902. In some embodiments, the strap 2904 is formed as an integral part of the case 2902. For example, in some embodiments, both the case and the strap are formed together by a molding process. In other embodiments, the strap 2904 is permanently attached to the case after being manufactured separately. Permanent attachment mechanisms include sewing, joining, fastening, binding, welding, fusing, and similar permanent attachment techniques. In some embodiments, as shown in FIG. 29A, the case includes a cavity 2914. The cavity 2914 is sized to fit the strap 2904. In some embodiments the case 2902 is a first color, such as black, while the strap 2904 is another color, such as pink, blue, orange, green, etc.

[0384] In some embodiments, as shown in FIG. 29B, the strap 2904, when in an unfolded flat position, lies flush with the exterior surface of the case 2902. In other embodiments, as shown in FIG. 29C, the strap 2904 partially protrudes from the cavity 2914, such that a portion of the depth of the strap 2904 protrudes from the exterior surface of the case 2902. In still other embodiments, as shown in FIG. 29D, the case 2902 does not include a cavity, so the strap 2904 sits on top of the exterior surface of the case 2902 when in a flat unfolded position.

[0385] As shown in FIG. 29E, in some embodiments, at least one case magnet (or other magnetic material) 2916 is included in the case 2902. When the strap is in an unfolded flat position, strap magnet/magnetic material 2908 will be magnetically attached to the case magnet/magnetic material 2916. When the case magnet/magnetic material 2916 is included in the case 2902, the strap 2904 can be kept in an unfolded position despite gravity and/or movement (as discussed above with respect to FIGS. 15G-H.) The case magnet/magnetic material 2916 may be especially useful in the embodiment shown in FIG. 29E, where no cavity exists in the case because the case magnet/magnetic material 2916 holds the strap 2904 in its unfolded position. However, some embodiments with a cavity having the same depth as the depth of the strap like that of FIGS. 29A-29B will include a case magnet/magnetic material 2916. Similarly, embodiments with a cavity having a smaller depth than the depth of the strap, like that of FIG. 29C, will include a case magnet/magnetic material 2916. FIGS. 29A-29C illustrate embodiments that do not include case magnet/magnetic material 2916. However, alter-

natives to these figures that include one or more magnets (or other magnetic materials) embedded into the cavity are also envisioned.

[0386] It should be noted that while FIG. 29E illustrates only case magnet/magnetic material 2916, which can be magnetically coupled to strap magnet/magnetic material 2908, in other embodiments an additional case magnet/magnetic material can also be embedded in the case 2902 and can be magnetically coupled to strap magnet/magnetic material 2906 for any of the embodiments discussed above. It should be noted that in any given embodiment at least one of the coupled pair of a case magnet/magnetic material and a strap magnet/magnetic material should be a magnet, while the other may be substituted with magnetic material.

[0387] In any of the embodiments described herein, the case 2902 can be made of any suitable material such as leather, plastic, rubber, fabric, polymer, metal, etc. In polymer embodiments, the polymer is selected from the group consisting of silicone and an elastomer (e.g., thermoplastic elastomer). In some embodiments, the polymer is resistant to dust. These polymers may be used in manufacturing processes such as injection molding, casting, compression molding, and die cutting (as discussed above with respect to FIGS. 6A-6C). In fabric embodiments, the fabric may be a Neoprene fabric, leather, silk, cotton, denim, foil, Mylar, and the like. The fabric case will likewise be manufactured by any suitable sewing or joining technique, depending on the fabric chosen. In some embodiments, a combination of the above mentioned materials will be used to cover various portions of the case. For example, as discussed in more detail with respect to FIGS. 33A-L and 34A-L, in some embodiments the case will be a combination of plastic, metal, rubber and/or silicone. In some embodiments, at least a portion of the case 2902 includes a non-skid material in order to facilitate easy gripping by the user. In some embodiments, at least a portion of the case 2902 is made of a slippery material having a lower coefficient of friction than another portion of the case 2902, in order to allow the case to slide easily into and out of a pocket. Furthermore, in embodiments including metal, at least the portion of the case covering the object's antenna (if any), will not be made of metal. In some embodiments, the case will also include a separate finish, such as a painted finish, a scratch resistant finish, a mirrored finish, etc. Note that the term "case" refers to any type of material that covers or partially covers the object. For example, the case may include, but is not limited to flip case, a zipper case, a skin, a bumper, an open-faced case illustrated in these figures, and the like.

[0388] The strap 2904 will likewise be made of any suitable material, including any of the materials described above for the case. In some embodiments, the strap 2904 will be made of the same material(s) as the case, while in other embodiments the strap will be made of distinct material(s). In some embodiments, the strap is composed of a material that is substantially memoryless. (A material that is memoryless is a material that does not exhibit elastic hysteresis, as discussed above with respect to FIGS. 6A-6C.) In some embodiments, the memoryless material is an elastic polymer.

[0389] The elastic polymers embodiments of the case and strap may be manufactured by processes such as injection molding, casting, compression molding, and die cutting (as discussed above with respect to FIGS. 6A-6C). The type of manufacturing process selected may depend on factors such as a desired manufacturing volume, manufacturing time, and

manufacturing costs of the strap **2904** and the case **2902**. Additionally, the type of manufacturing process selected may depend on a desired aesthetic design of the strap **2904** and case **2902**. For example, if the design of the strap requires that the strap magnets/magnetic materials **2906** and **2908** are to be encapsulated in the material of the strap, an injection molding process may be used. For example, in some embodiments, a two-shot injection molding process is used.

[0390] In some embodiments, the strap will have dimensions of 3.09 inches in length, by 0.51 inches in width, and a depth sufficiently thick to hold a magnet/magnetic material embedded therein. In other embodiments, the strap will have dimensions of 2.94 inches in length, by 0.51 inches in width, and a depth sufficiently thick to hold a magnet/magnetic material embedded therein. In still other embodiments, the strap will have dimensions of 3.02 inches in length, by 0.51 inches in width, and a depth sufficiently thick to hold a magnet/magnetic material embedded therein. Thus, in many embodiments, the strap will not have a length of greater than 4 inches or a width of greater than 1 inch. Note that the dimensions of the strap **2904** may be selected to accommodate cords of varying lengths and thicknesses. The dimensions of the strap **2904** are also selected to accommodate objects (e.g., portable electronic devices, etc.) of varying sizes. Although not shown in these figures, in some embodiments, the strap **2904** includes a handle at one end, which is a raised portion or high friction of material of the strap **2904** that allows a user to grab onto the end of the strap (as discussed with respect to FIGS. 6A-6C). In some embodiments, the strap includes a notch (e.g., for a fingernail), cut-out, or other surface feature that allows a user to more easily grasp the strap **2904**. Furthermore, although not shown in these figures, the straps need not have uniform thicknesses as shown in these figures, but may also include variable cross-sections, like the embodiments shown in FIGS. 6A-9C.

[0391] The magnets of the strap or the case may include any element or composition that is capable of producing a magnetic field. For example, the magnets may include one or more of magnetic metallic elements (e.g., iron, cobalt, nickel, etc.), composite magnets (e.g., ceramic or ferrite magnets, alnico magnets, ticonal magnets, injection molded magnets, flexible magnets), rare earth magnets (e.g., samarium-cobalt magnets, neodymium-iron-boron magnets, etc.), electromagnets, sets of any of these magnets, or any material or composition that produces a magnetic field. In some embodiments, the magnets are Neodymium magnets. In some embodiments, the Neodymium magnets are a grade N42. In some embodiments, the magnets are solid magnets. In some embodiments, the magnets are selected from the group consisting of donut (ring) magnets, horseshoe-shaped (U-shaped) magnets, cylindrical magnets, disc-shaped magnets, rectangular magnets, and the like. In some embodiments, the magnets are sets of magnets. The selection of the size, shape, and number of the magnets may depend on factors including, but not limited to, a desired magnetic strength, a desired form factor, a desired aesthetic, and the manufacturing process used to produce the strap.

[0392] Although not required, one or more of the case and strap “magnets” (e.g. **2906**, **2908**, or **2916**) can be made of a magnetic material rather than a magnet. The magnetic material can be made of any material that produces a magnetic field in response to an applied magnetic field. In some embodiments, the magnetic material is selected from the group consisting of a ferromagnetic material and a paramag-

netic material. In some embodiments, the magnetic material is low-carbon steel. In some embodiments, the magnetic material is Vanadium carbonyl. The magnetic material may be any shape, including, but not limited to, a disc, a square, a rectangle, a decorative shape, and the like. The size and shape of the magnetic material may be selected based on factors including, but not limited to, an aesthetic design of the case and strap. Furthermore, as described in more detail, with respect to FIGS. 33A-33L, the entire case back, or a portion thereof, can be made of a magnetic material.

[0393] In some embodiments, as shown in the top view of FIG. 29F, the case **2902** will include a cord-attachment mechanism **2918** to secure a cord (and/or a connector for a cord) to the case **2902**. Furthermore, in some embodiments, the cord-attachment mechanism **2918** also secures a cord (and/or a connector for a cord) to the object within the case **2902** in addition to any securing mechanisms the object itself may include to secure a cord (and/or a connector for a cord) to the object. In some embodiments, the cord-attachment mechanism **2918** will have slits such as one slit, two slits configured as an “X” or a “+,” slits in the shape of a star etc. to accommodate cords or connectors of cords of varying sizes as discussed with respect to FIGS. 10A-11C. Similarly, other mechanisms to accommodate cords or connectors of cords of varying sizes, such as the grommets discussed with respect to FIGS. 11A-11C may be used. In other embodiments, as shown here, a simple hole **2918** in the case is provided. In some embodiments, this hole **2918** is larger than the cord or connector for the cord, and does not substantially contribute to securing the cord to the object or the case. In other embodiments, the hole **2918** is dimensioned smaller than the cord or the connector for the cord and is made of an elastic material such that the hole **2918** expands as the cord (or the connector for the cord) is inserted into the hole **2918** thus securing the cord to the case. Note that the diameter of the hole **2918** may be determined based on factors including the range of diameters for cords and/or connectors for the cords to be used with the case. In some embodiments, the cord-attachment mechanism **2918** is formed from an elastic polymer (e.g., by injecting an elastic polymer into a mold for the case.) For example, the elastic polymer may be the elastic polymers described above. In some embodiments, the cord-attachment mechanism **2918** is composed of the same polymer as the case or strap. In some embodiments, the cord-attachment mechanism is composed of different, but compatible, polymers.

[0394] In some embodiments, as shown in FIG. 29G, the case includes holes for object elements such as speakers, a dock/charger connector, a camera/lens, an LED/flash, a ringer mode switch, an on/off switch, etc. In some embodiments, one hole will accommodate more than one element. For example, in the embodiment of FIG. 29G, a large bottom hole **2920** is configured to expose the dock/charger connector and the speakers. Similarly, in the embodiment of FIG. 29G, a single back hole **2922** is configured to expose the LED/flash and the camera/lens. FIG. 29G also illustrates a side hole **2924** which is configured to expose the ringer mode switch. Alternative embodiments will provide differently shaped holes such as a larger and/or differently shaped hole for the LED/flash and camera/lens and a larger and/or differently shaped hole for the dock/charger connector and the speakers. Similarly, in other embodiments, separate holes are provided for each of the LED/flash and the camera/lens. Likewise, in some embodiments, separate holes are provided for each of the speakers and the dock charger. In some embodiments

holes will also be provided for access to volume buttons. The exact dimensions and placement of the holes is determined based on the specific requirements of the object inserted into the case **2902**. For example, in cases designed to house an object with a track wheel (e.g., a track wheel for a thumb placed on the side of the object), a track wheel hole is also included in the case. Similarly, for objects that include a touch screen or touch sensitive area for controlling the object's functions, holes will be provided to access these elements as well. In some embodiments, a large hole is provided in the front of the case for viewing the screen (whether touch sensitive or otherwise). In some embodiments, the front of the case may include a transparent screen cover. In some embodiments, the camera hole may include a small built in lens to improve the quality of pictures taken with the object's built-in camera lens. In some embodiments, the edges of the holes are beveled, re-enforced with a stronger material, or covered with a protective coating. These additions allow the holes to withstand greater wear and tear during use than the case could otherwise withstand. In some embodiments, the case may include a hole to allow a support stand element to pass through the case.

[0395] As shown in FIGS. **29F** and **29G**, in some embodiments certain elements, such as buttons, rather than just being available through a hole as described above, are instead covered. FIG. **29F** illustrates a cover **2926** over a button on the top edge of an object, and FIG. **29G** illustrates covers **2928** and **2930** over buttons on a side edge of the object. In some embodiments, the button covers (e.g., **2926**, **2928**, and **2930**) are made of a pliable material such as rubber or silicone. In other embodiments, the button covers are made of a rigid material such as plastic or metal. Any of the above mentioned materials discussed with respect to the case **2906** may be used for the button covers. The button covers keep the object within the cover more protected from dirt, debris, and moisture which could otherwise accumulate. Furthermore, the button covers protect the buttons from scratches. Similarly, in some embodiments, the holes for the camera, LED/flash, and screen are covered with a transparent material such as glass or transparent plastic to similarly protect the device. In some embodiments, the button covers are recessed with respect to the exterior surface of the case as shown in FIG. **29H**, such that the button covers **2928** and **2930** do not stick out past the profile of the case **2902**, and are thus less likely to be inadvertently pressed. In other embodiments, as shown in FIGS. **29F** and **29G**, the button covers are not recessed with respect to the exterior surface of the case. It should be noted that in some embodiments, the button covers are colored differently from the case in order to make them easier for a user to locate, and to add to the aesthetic appeal of the case.

[0396] As stated above, the operation of the strap **2904** is similar to the operation of the straps described above with respect to almost all of the figures in this application. For example, the strap **2904** may be folded to form a loop, securing a cord wrapped around the case **2902** as illustrated in FIG. **29I**. Also, as discussed above, while magnetic attachment mechanisms are described as existing at the attachment points **2910** and **2912** (shown in FIG. **29B**), other attachment mechanisms are also envisioned. In other embodiments snaps, hook and loop mechanisms, Velcro, adhesives, magnetic beads, suction devices, van der Waals force attachment mechanisms, buttons, buckles, springs, bistable springs (e.g., a slap bracelet), sleeves that insert into slots, pegs that are inserted into holes, hinges, and snaps may be used. For example, in some

embodiments, a hook portion of a Velcro attachment is provided at attachment point **2910** while a loop portion of a Velcro attachment point is provided at **2912** (or vice versa). When the two attachment points are brought into contact with one another, they will keep the strap **2904** in a looped position as shown in FIG. **29A**. In another example, in some embodiments, a stud portion of a snap attachment is provided at attachment point **2910** while a socket portion of a snap attachment point is provided at **2912** (or vice versa). When the two attachment points are brought into contact with one another, they will keep the strap **2904** in a looped position as shown in FIG. **29A**. In another example, in some embodiments, a button is provided at attachment point **2910** while a button hole is provided at **2912** (or vice versa). When these two attachment points are brought into contact with one another, they will keep the strap **2904** in a looped position as shown in FIG. **29A**.

[0397] FIGS. **30A-30I** illustrate embodiments of a case similar to FIGS. **29A-29I**, with the exception that the object for which the case is made has different dimensions than the object shown in FIGS. **29A-29I**.

[0398] FIGS. **31A-31J** illustrate an embodiment of a case similar to FIGS. **29A-29I** above except that in these embodiments the strap is semi-permanently, rather than permanently attached to the case.

[0399] In some embodiments, the semi-permanent attachment is done by means of a case magnet **3106** having a strength greater than the case magnets discussed above, or by using larger or multiple magnets. In some embodiments, the stronger case magnet **3106** is three to ten times stronger than the case and strap magnets discussed with respect to FIGS. **29A-I** (e.g. **2906**, **2908**, and **2916**). Note that the combination of the grade (i.e., the composition of materials, wherein a higher number for the grade indicates a higher magnetic strength per unit volume), the diameters, the shape, and the thickness of a magnet determines the magnetic strength of the magnet. Thus, the magnetic strength of a larger magnet (e.g., larger surface area, diameter, and/or thickness) may have greater magnetic strength than a smaller magnet of a similar grade. In some embodiments, to achieve a stronger force between case magnet **3106** and strap magnet/magnetic material **3110**, case magnet **3106** can comprise high grade magnets (e.g., higher "N" number), or magnets with larger surface area, diameter, or thickness. In some embodiments, case magnet **3106** can comprise multiple magnets or any other configuration, material, or combination of materials that provides a greater magnetic force between case magnet **3106** and strap magnet/magnetic material **3110**.

[0400] In some embodiments, as shown in FIG. **31A**, the stronger case magnet **3106** is embedded within cavity **3114**. In other embodiments, no cavity is provided, and the case magnet is embedded into a portion of the case. In some embodiments, the case **3102** also includes another magnet or magnetic material **3108** embedded in the cavity **3114**, and being similar to the magnets and magnetic materials discussed above. As discussed above, the magnet/magnetic material **3108** is weak enough that magnet/magnetic material **3112** of the strap **3104** can be easily detached therefrom in order to form a loop for holding a cord (similar to the embodiment shown in FIGS. **29I**). However, the stronger case magnet **3106** is strong enough that a much greater force must be exerted to detach strap magnet/magnetic material **3110** from stronger case magnet **3106**, thus making the strap **3104** unlikely to become detached from the case **3102** unless the

user specifically detaches it. It should be noted that in some embodiments, the strap magnet/magnetic material **3110** is also stronger than the magnets discussed with respect to FIGS. **29A-I**, thus making the connection between strap magnet/magnetic material **3110** and case magnet **3106** even harder to detach.

[**0401**] FIG. **31B** shows a strap, held in a case **3102** having a cavity **3114**, which is the depth of the strap **3104** (such that the strap **3104** in an unfolded flat position lies flush with the exterior surface of the case **3102**). FIG. **31C** shows an embodiment in which the cavity **3114** has a smaller depth than the strap, such that a portion of the depth of the strap **3104** protrudes from the exterior surface of the case **3102**. In FIG. **31D**, the case **3102** does not include a cavity, so the strap **3104** sits on the surface of the exterior surface of the case **3102** when in a flat unfolded position, as shown. In each of these embodiments, the second magnet/magnetic material, case magnet/magnetic material **3108**, is optional.

[**0402**] In other embodiments, as shown in FIG. **31E**, the semi-permanent attachment(s) are non-magnetic attachment area(s) **3116** and **3118** on the strap **3104** with a corresponding attachment area(s) **3120** and **3122** on the case **3102**. In some embodiments, the non-magnetic attachment mechanisms include snaps (as shown here). In other embodiments, they include hook and loop mechanisms, Velcro, adhesives, magnetic beads, suction devices, van der Waals force attachment mechanisms, buttons, buckles, springs, bistable springs (e.g., a slap bracelet), sleeves that insert into slots, plastic interlocking strip fasteners (e.g., Ziploc® brand closure mechanisms), pegs that are inserted into holes, or hinges. In FIG. **31E**, an embodiment of the case is illustrated in which two non-magnetic attachment areas **3120** and **3122** are included within cavity **3114**. In other embodiments, only one non-magnetic attachment area **3120** may be used. Furthermore, in some embodiments, a non-magnetic attachment area **3120** is also included in embodiments that do not have a cavity. In some embodiments, when the case **3102** does not have a cavity, the non-magnetic attachment area **3120** can be a separate attachment device (similar to the magnetic material **1524** of FIGS. **15** and **16**). The user can then attach this non-magnetic attachment area **3120** on any portion of the device desired. FIG. **31F** illustrates a non-magnetic attachment area **3120** located in the center of the back of the case **3102**.

[**0403**] In other embodiments, the semi-permanent attachment is a non-magnetic mechanism on one edge **3124** of strap **3104** and cavity **3114** as shown in FIG. **31G**. In some embodiments, the edge attachment mechanism **3124** is a zipper, plastic interlocking strip fastener (e.g., Ziploc® brand closure mechanism), hook and loop mechanism, adhesive, magnetic strip, suction device, buckle, sleeve that inserts into a slot, hinges, etc.

[**0404**] FIG. **31H** shows an embodiment where the case includes a cavity **3114** that also exposes a headphone jack or similar cord-attachment area **3126** of the object. In these embodiments, any of the straps discussed with respect to FIGS. **6-9** can be used in conjunction with the case. Specifically, the embodiments of FIGS. **6-9** include a cord-attachment mechanism (e.g. **609**) located at one end of the strap, where the cord-attachment mechanism is configured to removably attach the strap to the cord and sometimes also to the object. As such, when a strap **3104** with a cord-attachment mechanism **3128** is used with the case **3102** having a cavity **3114** that exposes a cord-attachment area **3126**, one mechanism for semi-permanent attachment of the strap **3104** to the

case **3102** is the cord-attachment mechanism (**609**, **709**, **810**, **909** respectively) of the strap **3104** used in conjunction with a cord (or the connector for the cord) that is inserted therein, as shown in FIG. **31I**. In some embodiments the cord-attachment mechanism **3128** is used in conjunction with the magnetic or non-magnetic semi-permanent attachments discussed above. For example, FIG. **31J** shows an embodiment of the case **3102** without a cavity **3114** in which the strap **3104** is semi-permanently attached to the case **3102** by means of the cord (or the connector for the cord), cord-attachment mechanism **3128** and at least one magnet/magnetic material of the strap **3112**.

[**0405**] FIGS. **32A-32J** illustrate embodiments of a case similar to FIGS. **31A-31J**, with the exception that the object for which the case is made has different dimensions than the object shown in FIGS. **31A-31J**.

[**0406**] FIGS. **33A-33L** illustrate other embodiments of a case **3302** that can be paired with a removable, detachable, or semi-permanent strap **3304**. FIG. **33A** illustrates the case with a back **3306** made of a magnet or of a magnetic material, referred to herein as a magnetic material back **3306**. The magnetic material back **3306** can be made of any ferromagnetic material and/or paramagnetic material. In some embodiments, the magnetic material is low-carbon steel. In some embodiments, the magnetic material is Vanadium carbonyl. In some embodiments, the magnetic material back **3306** is made of a pliable material such as rubber, silicone, an elastomer (e.g., thermoplastic elastomer), or other pliable materials discussed above, wherein the pliable material encapsulates small magnets or magnetic material elements within it. For example, in some embodiments the back is made of an elastomer or paint with iron flecks in it. It should be noted that although the back is discussed in detail herein, other portions of the case may also be made of a magnet or magnetic material. For example, in some embodiments, substantially all of the case, including the sides and front, is made of a metal magnetic material (with the exception of portions near or over a device's antenna). Furthermore, in some embodiments only a portion of the back of the case includes the magnetic material back **3306**. For example, in alternative embodiments the magnetic material back **3306** covers only three-quarters, half, one quarter, or less of the back of the object.

[**0407**] A case **3302** with a magnetic material back **3306** allows a user to position a strap **3304** on any desired portion of the magnetic material back that the user desires, like magnets on a refrigerator door. In other words, as long as the strap **3304** includes at least one magnet **3308** or **3310**, the strap can be placed in any position on the magnetic material back **3306**. For example, FIG. **33B** illustrates the strap **3304** in a similar position to the straps shown in FIGS. **29A-32J** (to facilitate retaining a cord wrapped horizontally around the case). Alternatively, the strap **3304** can be placed horizontally on the magnetic material back **3306** as shown in FIG. **33C**, which would facilitate retaining a cord wrapped vertically around the case. Furthermore, as shown in FIG. **33D**, the strap **3304** can also be positioned in the middle of the magnetic material back **3306**. A variety of other positions of the strap should be apparent to one of skill in the art.

[**0408**] Another advantage of a case **3302** with a magnetic material back **3306** is that various types of the straps can be equally well accommodated. For example, FIG. **33E** shows a strap **3304** including a cord-attachment mechanism **3312**, like those straps shown in FIGS. **6-9** (e.g. cord-attachment

mechanism 609), used in conjunction with the magnetic material back 3306. Whereas FIG. 33B shows a strap 3304 that does not include a cord-attachment mechanism, similar those straps shown in FIGS. 17-19, also used in conjunction with the magnetic material back 3306.

[0409] Furthermore, not only can the strap 3304 be positioned by a user such that it neatly holds a wrapped cord when the cord is attached to an object as shown in FIG. 33F, but this design also allows a user to position the strap 3304 in optimal positions for holding the cord when it is not attached to the object. For example, the user may place the strap 3304 in the middle of the magnetic material back 3306 for holding an unplugged looped cord, as shown in FIG. 33G.

[0410] In some embodiments, the magnetic material back 3306 is exposed as shown in FIG. 33A, while in other embodiments the magnetic material back 3306 is encapsulated in an encapsulating material 3314 as shown in FIG. 33H. In some embodiment, the encapsulating material 3314 is pliable material such as rubber, leather, plastic, polymer, fabric (silk, cotton, denim, foil, Mylar, Neoprene fabric), etc. In other embodiments, the encapsulating material 3314 is a rigid material such as glass, plastic, metal, mirrored material, etc. In some embodiments, the encapsulating material is waterproof and/or scratch resistant. The encapsulating material 3314 may also protect the metal back while also holding it in place. In some embodiments, the encapsulating material is made of a non-skid type surface (i.e. the material has a high coefficient of friction) such as rubber or silicone to assist the user in holding the object. Alternatively, in some embodiments the encapsulating material has a relatively low coefficient of friction such as leather or plastic in order to allow the case to slide easily into and out of a pocket. Some embodiments include a combination of the above mentioned encapsulating materials on different portions of the case 3302 (as discussed in more detail with respect to FIGS. 30K and 30L). Furthermore, in some embodiments the materials are made of different colors. The different colored portions of the case may add aesthetic appeal to the case, and may serve to distinguish the various portions of the case from one another. In some embodiments, the magnetic material back 3306 is held in place by a rim of encapsulating material stretched around the edge of the magnetic material back 3306. In other words, in these embodiments, the encapsulating material does not cover the back, but instead frames it.

[0411] In some embodiments, rather than having an encapsulating material 3314 over the magnetic material back 3306, the magnetic material back 3306 is covered with a coating material such as an opaque or translucent paint, polyurethane, scratch resistant gloss, etc. In some embodiments, the coating is applied directly to the surface of the back prior to the back being joined to the case 3302. In some embodiments, while the coating may protect the back, it does not necessarily hold it in place in the same manner as the encapsulating material. As such, in some embodiments, a portion of the case 3302 is molded over the magnetic material back 3306 such that the magnetic material back 3306 is held in place. The case 3302 can be made of any of the materials discussed with respect to FIGS. 29A-29I. Some of these materials may be especially well suited for holding the metal back in place. For example, in some embodiments, the rim of case 3302 that contacts the magnetic material back 3306 is made of an elastomer material such as rubber or silicone that is molded over the edges of the magnetic material back 3306.

[0412] In other embodiments, rather than being over molded, melted, welded, or otherwise permanently attached to the case 3302, the back is slidably connected to the case 3302. For example, in some embodiments, the magnetic material back 3306 fits into a pocket 3316 or tracks in the case 3302 as shown in FIG. 33I. This figure illustrates the magnetic material back 3306 in a position to be inserted into the pocket 3316 to clearly illustrate the pocket element of this embodiment, although when in use the magnetic material back 3306 would be slid entirely or substantially entirely into the pocket 3316. In some embodiments, the back might also slide into place from a side opening pocket rather than the top opening pocket shown in FIG. 33I. Furthermore, in some embodiments, the pocket 3316 itself has one or more holes exposing the back. For example, in some embodiments the pocket 3316 includes a large hole making the pocket more like a picture frame encapsulating the magnetic material back 3306, wherein the magnetic material back 3306 is slid into tracks in the pocket or frame. In other embodiments, the pocket 3316 will include one or two large sides to keep the magnetic material back 3306 more firmly in place, as shown in FIG. 33I. For example, the pocket may include an external transparent plastic side, which can be seen through, and which does not significantly diminish the magnetic properties of the magnetic material back 3306, but which holds the magnetic material back 3306 of the case firmly against the object's back. This transparent plastic side also protects the back from scratches and may also be waterproof.

[0413] In some embodiments, as shown in FIG. 33J, one portion 3318 of the magnetic material back 3306 is distinct from the rest of the back. In some embodiments, the portion 3318, is covered in a heartier covering that is more resistant to scratches such as a polymer coating, a translucent paint, polyurethane, a scratch resistant gloss, etc. Additionally or alternatively, in some embodiments the portion 3318 is painted or dyed a different color from the rest of the magnetic material back 3306 to show the ideal spot for the strap 3304 to be attached or for decorative purposes. In some embodiments, the portion 3318 includes a slight indentation (similar to the cavities described above) to indicate a suggested spot for the magnetic strap to attach. Similarly, in some embodiments, the portion 3318 includes a slight raised area to indicate a suggested spot for the magnetic strap to attach. In some embodiments, the portion 3318 is made of one or more magnets, while the remainder of the magnetic material back 3306 is made of a magnetic material.

[0414] In some embodiments, the remainder of the case, i.e., the portions of the case excluding the magnetic material back 3306, is made of one or more non-magnetic materials. For example, portions of the case can include a pliable material, which will help facilitate the insertion of an object into the case, especially in embodiments where the magnetic material back 3306 of the case 3302 is rigid. In some embodiments, the remainder of the case is made of a combination of pliable materials and rigid materials. For example, as shown in FIG. 33K, portions of the band surrounding the top, bottom, and side edges of the object are made of pliable or stretchable material such as a rubber material, while other portions are made of a rigid material such as a plastic material. FIG. 33L illustrates the different portions of this embodiment in an exploded view, which further illustrates which portions of the case 3302 are made of plastic (or similar non-magnetic rigid materials) and which are made of silicone/rubber (or similar non-magnetic pliable materials).

[0415] FIGS. 34A-34L illustrate embodiments of a case similar to FIGS. 33A-33L with the exception that the object for which the case is made has different dimensions than the object shown in FIGS. 33A-33L.

[0416] The foregoing description, for purpose of explanation, has been described with reference to specific embodiments. However, the illustrative discussions above are not intended to be exhaustive or to limit the invention to the precise forms disclosed. Many modifications and variations are possible in view of the above teachings. The embodiments were chosen and described in order to best explain the principles of the invention and its practical applications, to thereby enable others skilled in the art to best utilize the invention and various embodiments with various modifications as are suited to the particular use contemplated.

Method of Manufacturing for Cases

[0417] FIG. 35 is a flowchart of a method 3500 for manufacturing a cord management system, according to some embodiments. In some embodiments, the method of manufacturing the cord management system may be performed by the computer system 2400. The computer system 2400 forms (3502) a case for an object. The computer system 2400 then forms (3504) a strap that is permanently attached to the case. In some embodiments, the strap includes a first attachment point at a first location on the strap and a second attachment point at a second location on the strap. In some embodiments, the strap includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0418] In some embodiments, the computer system 2400 forms (3506) a cord-attachment mechanism located at a third location on the case.

[0419] In some embodiments, the computer system 2400 forms (3508) one or more button covers configured to protect one or more buttons of the object, while allowing the one or more buttons to be operable.

[0420] In some embodiments, the computer system 2400 forms (3510) one or more holes configured to expose one or more elements of the object.

[0421] FIG. 36 is a flowchart of a method 3600 for manufacturing a cord management system, according to some embodiments. In some embodiments, the method of manufacturing the cord management system may be performed by the computer system 2400. The computer system 2400 forms (3602) a case for an object, comprising a semi-permanent case attachment mechanism at a first location. The computer system 2400 then forms (3604) a strap for semi-permanently attaching to the case, comprising at least one semi-permanent strap attachment element at a first location on the strap, the semi-permanent strap attachment element configured to semi-permanently attach to the semi-permanent case attachment element; at least one first attachment point at a second location on the strap; and at least one second attachment point at a third location on the strap. In some embodiments, the strap includes at least two modes of operation. In a first mode of operation, the first attachment point is attached to the second attachment point. In a second mode of operation, the first attachment point is detached from the second attachment point.

[0422] FIG. 37 is a flowchart of a method 3700 for manufacturing a cord management system, according to some

embodiments. In some embodiments, the method of manufacturing the cord management system may be performed by the computer system 2400. The computer system 2400 forms (3702) a case for an object, the case having a front, a back, a bottom, a top, a first side, and a second side; wherein at least a portion of the back is made of a magnetic material; and wherein at least a portion of at least one of the front, bottom, top, first side, and second side is made of one or more non-magnetic materials.

[0423] In some embodiments, the computer system 2400 forms (3704) a cord-attachment mechanism; one or more button covers; and one or more holes.

[0424] The methods 3500-3700 may be governed by instructions that are stored in one or more computer readable storage mediums and that are executed by one or more processors of one or more computer systems. Each of the operations shown in FIGS. 35-37 may correspond to instructions stored in a computer memory or computer readable storage medium. The computer readable storage medium may include a magnetic or optical disk storage device, solid state storage devices such as Flash memory, or other non-volatile memory device or devices. The computer readable instructions stored on the computer readable storage medium are in source code, assembly language code, object code, or other instruction format that is interpreted and/or executable by one or more processors.

What is claimed is:

1. A cord management system, comprising:
 - a case for an object; and
 - a strap permanently attached to the case;
 the strap comprising:
 - at least one first attachment point at a first location on the strap; and
 - at least one second attachment point at a second location on the strap;
 wherein the strap includes at least two modes of operation;
 - in a first mode of operation, the first attachment point is attached to the second attachment point; and
 - in a second mode of operation, the first attachment point is detached from the second attachment point.
2. The cord management system of claim 1, wherein in the first mode of operation, a first segment of the strap located between the first attachment point and the second attachment point forms a loop.
3. The cord management system of claim 2, wherein in the second mode of operation, the first segment no longer forms the loop.
4. The cord management system of claim 1:
 - wherein the first attachment point is a first magnetic material;
 - wherein the second attachment point is a second magnetic material;
 - wherein in the first mode of operation, the first magnetic material is magnetically attached to the second magnetic material; and
 - wherein in the second mode of operation, the first magnetic material is magnetically detached from the second magnetic material.
5. The cord management system of claim 4, wherein one of the first magnetic material and the second magnetic material is a magnet or set of magnets.

6. The cord management system of claim 1:
 wherein the first attachment point is a hook portion of a hook and loop attachment mechanism;
 wherein the second attachment point is a loop portion of a hook and loop attachment mechanism;
 wherein in the first mode of operation, the hook portion is attached to the loop portion; and
 wherein in the second mode of operation, the hook portion is detached from the loop portion.
7. The cord management system of claim 1:
 wherein the first attachment point is a stud portion of a snap attachment mechanism;
 wherein the second attachment point is a socket portion of a snap attachment mechanism;
 wherein in the first mode of operation, the stud portion is attached to the socket portion; and
 wherein in the second mode of operation, the stud portion is detached from the socket portion.
8. The cord management system of claim 1:
 wherein the first attachment point is a button;
 wherein the second attachment point is a button hole;
 wherein in the first mode of operation, the button is attached to the button hole; and
 wherein in the second mode of operation, the button is detached from the button hole.
9. The cord management system of claim 1, wherein the case comprises a cord-attachment mechanism located on the case.
10. The cord management system of claim 9, wherein the cord-attachment mechanism includes a hole in the case.
11. The cord management system of claim 10, wherein the hole in the case includes a grommet.
12. The cord management system of claim 10, wherein the hole is in an elastic portion of the case, wherein the hole is configured to expand when a cord is inserted into the hole, and wherein when the cord is in the hole, the hole is configured to exert a predetermined force against the cord to removably attach the cord to the case.
13. A cord management system, comprising:
 a case for an object; and
 a strap semi-permanently attached to the case;
 the case comprising:
 at least one semi-permanent case attachment element at a first location on the case;
 the strap comprising:
 at least one semi-permanent strap attachment element at a first location on the strap, the semi-permanent strap attachment element configured to semi-permanently attach to the semi-permanent case attachment element;
 at least one first attachment point at a second location on the strap; and
 at least one second attachment point at a third location on the strap;
 wherein the strap includes at least two modes of operation;
 in a first mode of operation, the first attachment point is attached to the second attachment point; and
 in a second mode of operation, the first attachment point is detached from the second attachment point.
14. The cord management system claim 13, wherein in the first mode of operation, a first segment of the strap located between the first attachment point and the second attachment point forms a loop.
15. The cord management system of claim 14, wherein in the second mode of operation, the first segment no longer forms the loop.
16. The cord management system of claim 13, wherein the semi-permanent case attachment element is a magnet and the at least one semi-permanent strap attachment element is a magnetic material.
17. The cord management system of claim 13, wherein the semi-permanent case attachment element is a first magnet and the at least one semi-permanent strap attachment element is a second magnet.
18. The cord management system of claim 17, wherein the first magnet is stronger than the second magnet.
19. The cord management system of claim 1, wherein the first attachment point and the second attachment point are selected from the group consisting of:
 magnets;
 magnetic material;
 Velcro;
 adhesives;
 suction devices;
 friction mechanisms;
 buckles;
 hinges;
 springs;
 bistable springs;
 sleeves that insert into slots;
 plastic interlocking strip fasteners;
 pegs that insert into holes;
 snaps;
 buttons; and
 a van der Waals force attachment mechanism.
20. A method for manufacturing a cord management system, comprising:
 forming a case for an object;
 forming a strap permanently attached to the case;
 the strap comprising:
 at least one first attachment point at a first location on the strap; and
 at least one second attachment point at a second location on the strap;
 wherein the strap includes at least two modes of operation;
 in a first mode of operation, the first attachment point is attached to the second attachment point; and
 in a second mode of operation, the first attachment point is detached from the second attachment point.

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