

TECHNICAL DATA SHEET

ChemSHIELD®

SB/INK-98004

Silver Ink

Description: SB/INK-98004 is formulated as a high density solvent based silver printing ink for film application. This product can be thinned to press viscosity with ester or ester/alcohol blends. The same solvents are recommended for clean-up. This **ChemSHIELD®** product passes recyclability/bleed testing set forth in the protocol established by the Association of Postconsumer of Plastic Recyclers.

Typical Specifications and Properties:

Color/Clarity (dry)	Metallic/Opaque
Viscosity (as shipped)	25 +/- 5 sec (#2 Zahn Cup @ 77°F)
Total Solids	20.11% – 21.11% (1 gm./15 min. /115°C)
Weight/Gallon	7.92 +/- 0.2 lbs./gal
Specific Gravity (wet)	0.95 +/- 0.02
Shelf Life	12 Months

Watson Standard Company (WSC) Application Recommendations

WSC recommends complete qualification of packaging material incorporating WSC products prior to commercial use.

The information contained in this Technical Data Sheet is based on tests and reports considered reliable but is presented without guarantee or responsibility. Different results might be obtained in commercial use of this product under factory or field conditions. The Watson Standard products referred to above are sold without warranty, express or implied.