



2025

Start of
Production



5,100

Planned
Employees



\$13.9B

Current
Investment



\$3.5M

Community
Donations

Groundbreaking:
2021

Start of Production:
2025

Location:
Liberty, North Carolina

Plant Size:
7 million square feet

Acreage:
1,850

Products:
Lithium-ion batteries

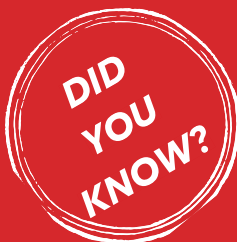
Plant President:
Don Stewart

Operations:
14 battery productions lines

- Four Hybrid Electric Vehicle lines
- Ten Hybrid Electric & Battery Electric Vehicle lines

2024 Highlights:

- Hired 1,200 team members
- Launched Driving Possibilities with \$2M donation
- Initiated BEV & PHEV building construction
- Completed HEV building construction & equipment installation



TBMNC is committed to using 100% renewable energy to produce its batteries.

TOYOTA EXHIBIT 1039

TOYOTA v. AUTOCONNECT PGR2025-00041



895,000+

Engines
Produced in 2024



2,400+

Employees



\$1.7B

Current
Investment



\$20M+

Community
Donations

Groundbreaking:

2001

Start of Production:

2003

Location:

Huntsville, Alabama

Plant Size:

1.3 million square feet

Acreage:

403

Products:

Four-cylinder + HEV engines (Corolla, Corolla Cross, Highlander, Sienna); 2.4L Turbo + HEV engines (Tacoma); and Twin-turbo V6 + HEV engines (Tundra, Sequoia)

Plant President:

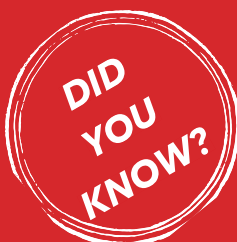
Marc Perry

Operations:

Engine production, future drivetrain production

2024 Highlights:

- A \$49 million solar array, in partnership with Huntsville Utilities and Toyota Tsusho, supplies more than 70 percent of the plant's energy needs
- Grants of up to \$6.7 million to help prepare Huntsville City Schools' students for future careers in science, technology, engineering and math. This funding is part of Toyota's Driving Possibilities initiative, which will be implemented over five years in select schools



In June 2024, Toyota Alabama announced a \$282 million investment adding more than 350 jobs and drivetrain production.

TOYOTA EXHIBIT 1039

TOYOTA v. AUTOCONNECT PGR2025-00041



328,136

Vehicles
Produced in
2024



7,650+

Employees



\$8B

Current
Investment



\$54M+

Community
Donations

Groundbreaking:

1996

Start of Production:

1998

Location:

Princeton, Indiana

Plant Size:

4.5 million square feet

Acreage:

1,160

Products:

Grand Highlander, Highlander, Highlander Hybrid, Lexus TX, Sienna Hybrid

Plant President:

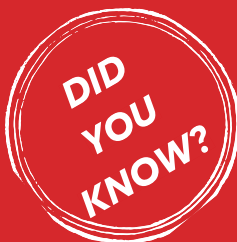
Jason Puckett

Operations:

Vehicle production (stamping, body weld, paint and assembly)

2024 Highlights:

- Nearly 1,000 Toyota Indiana employees took part in company-led volunteer engagement opportunities in 2024 giving over 10,000 hours of service to the community



Proudly hailing from the heartland, the Lexus TX is the first Lexus SUV to be assembled in the U.S., and the first Lexus for Toyota Indiana.

TOYOTA EXHIBIT 1039

TOYOTA v. AUTOCONNECT PGR2025-00041



435,631

Vehicles
Produced in 2024



714,400

Engines
Produced in 2024



9,400

Employees



\$11B+

Current
Investment



\$163M

Community
Donations

TOYOTA | KY

Groundbreaking:

1986

Start of Production:

1988

Location:

Georgetown, Kentucky

Plant Size:

9 million square feet

Acreage:

1,300

Products:

Camry + Hybrid, RAV4 Hybrid, Lexus ES, Lexus 300h, 4-cylinder & V6 engines, hydrogen fuel cell kits, axles, steering components, machined blocks, cylinder heads, crankshafts, camshafts, rods & axle assemblies, and dies

Plant President:

Kerry Creech

Operations:

Vehicle production (stamping, body weld, paint, plastics and assembly), engine production, and die manufacturing

2024 Highlights:

- Announced a \$922M investment to build a new advanced paint facility scheduled to open in 2027
- \$1.3B investment announced to bring assembly of an all-new, three-row battery electric SUV to the U.S. market in 2026
- Celebrated the launch of the ninth-generation all-hybrid Camry
- Launched 4T Academy to enhance workforce readiness

Production Engineering & Manufacturing Center

Opening Date:

October 2017

Investment:

\$80 million

Employees:

1,222

Number of Patents:

369

Size:

235,000 square feet

TOYOTA EXHIBIT 1039

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180,197

Vehicles
Produced in
2024



2,400

Employees



\$1.2B

Current
Investment



\$60M+

Community
Donations

Groundbreaking:

2007

Start of Production:

2011

Location:

Blue Springs, Mississippi

Plant Size:

2 million square feet

Acreage:

1,500+

Products:

Corolla

Plant President:

Erik Skaggs

Operations:

Vehicle production (stamping, body weld, paint and assembly)

2024 Highlights:

- \$500K+ awarded to 35+ local organizations
- Announced Driving Possibilities initiative
- 4T Academy signing day
- Announced new Childcare Facility opening summer of 2025



202,050

Vehicles
Produced in 2024



3,700+

Current
Employees



\$4.7B

Total
Investment



\$50M

Community
Donations

Groundbreaking:

2003

Start of Production:

2006

Location:

San Antonio, Texas

Plant Size:

2.2 million square feet

Acreage:

2,000

Products:

Tundra
Sequoia

Plant President:

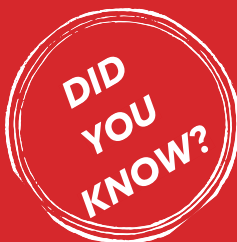
Frank Voss

Operations:

Vehicle production (stamping, body weld,
paint and assembly)

2024 Highlights:

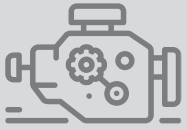
- Rear Axle plant groundbreaking with operations planned for 2026
- Opening of the ToyotAbility Production Center



Toyota Texas is the only place in the world that produces the Tundra and Sequoia, both on one production line.

TOYOTA EXHIBIT 1039

TOYOTA v. AUTOCONNECT PGR2025-00041



1.1+ M

Units
Produced in
2024



2,077

Employees



\$2.8B

Current
Investment



\$10M+

Community
Donations

Groundbreaking:

1996

Start of Production:

1998

Location:

Buffalo, West Virginia

Plant Size:

2 million square feet

Acreage:

267

Products:

4-cylinder, 2.4 Turbo and TNGA 2.5 L engines, transmissions and hybrid transaxles

Plant President:

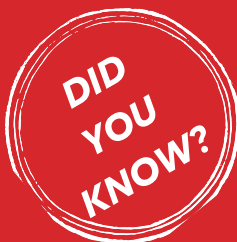
David Rosier

Operations:

Machining & Assembly

2024 Highlights:

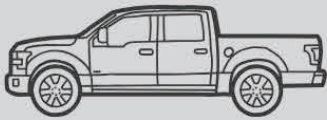
- Celebrated the launch of the fifth generation Hybrid Transaxle, which further builds on West Virginia's leading role in Toyota's electrified future
- Welcomed a third county school system to the 4T Academy - an internship for high school students interested in careers in advanced manufacturing



A human hair is about 70 microns. Toyota West Virginia's ring gear tolerance is only 3 microns.

TOYOTA EXHIBIT 1039

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2.9M+

*Parts
Produced in
2024*



380

Employees



\$499M

*Current
Investment*



\$180,000

*Community
Donations in 2024*

Start of Production:

1972

Location:

Long Beach, California

Plant Size:

570,000 square feet

Acreage:

28

Products:

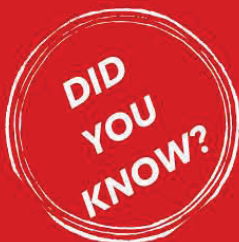
Sheet metal and aluminum components, weld sub-assemblies, steering columns and catalytic converters and painted service parts

Plant President:

Eliel Cole

Operations:

Primary supplier for Tacoma parts and past model service parts



TABC, Inc. is Toyota's longest running North American plant.

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